

37 TYPING UNIT (YP)
(LATE DESIGN 37P003 AND UP,
WIDE PLATEN 37P101 AND UP)
PARTS

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The part identification information contained in the following change notices have been incorporated in this issue.

TCN's	#1696, #1697, #1720, #1732, #1737, #1751, #1757, #1763, #1766, #1780, #1784, #1785, #1801, #1802
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NOTE: When ordering parts from this section, prefix each number with the letters TP.

Teletype code	Bell System code	Ribbon
181129	61215	Black
326184	62215	Black-Red

This section contains part identification information for typing units 37P003 and Wide Platen 37P101 and up. For all other 37 typing units (Early Design) refer to Section 574-320-800TC.

SECTION 574-320-801

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51	332374 Modification Kit to Provide Escape Sequences	52			
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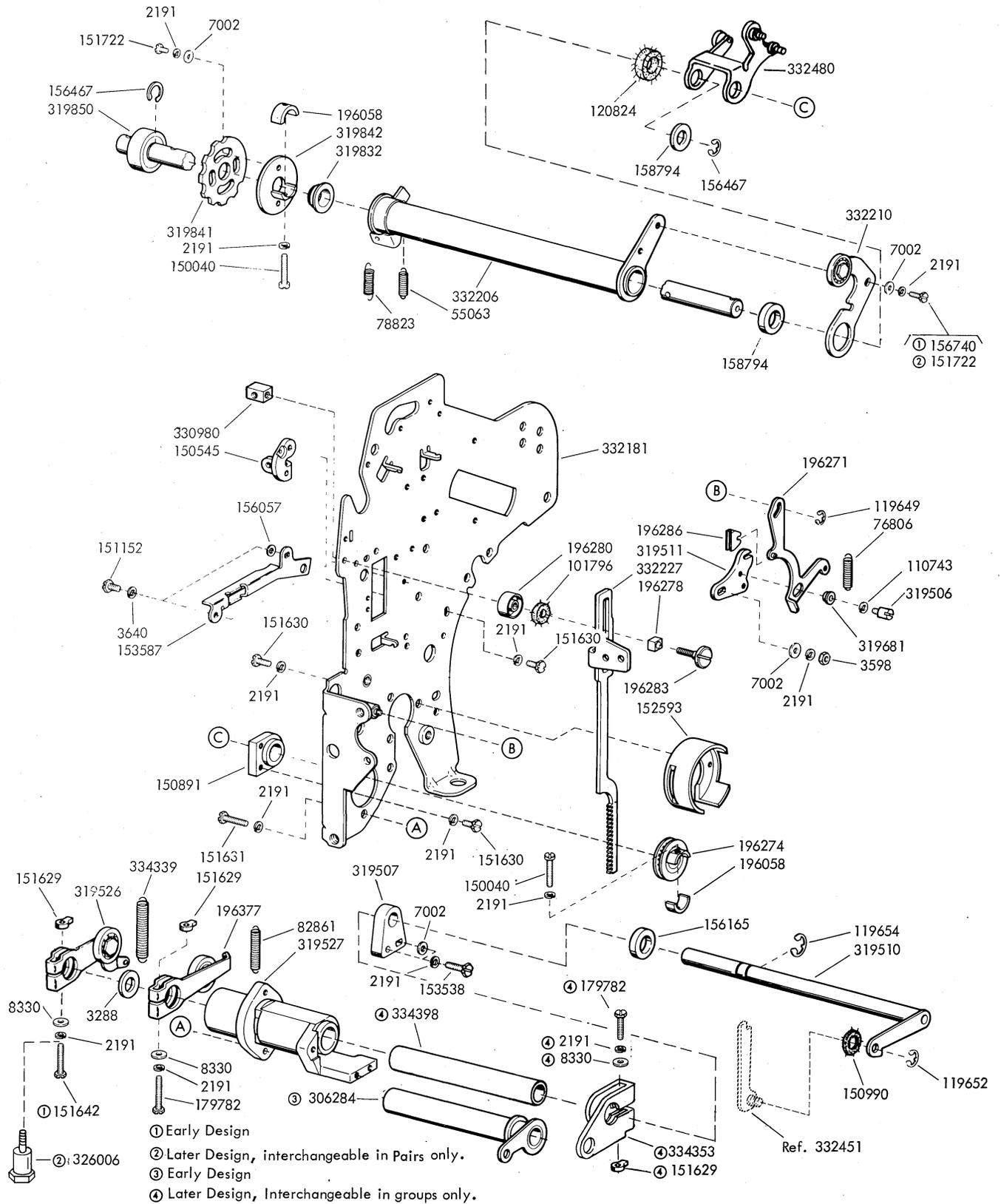


FIGURE 1. RIGHT SIDE FRAME

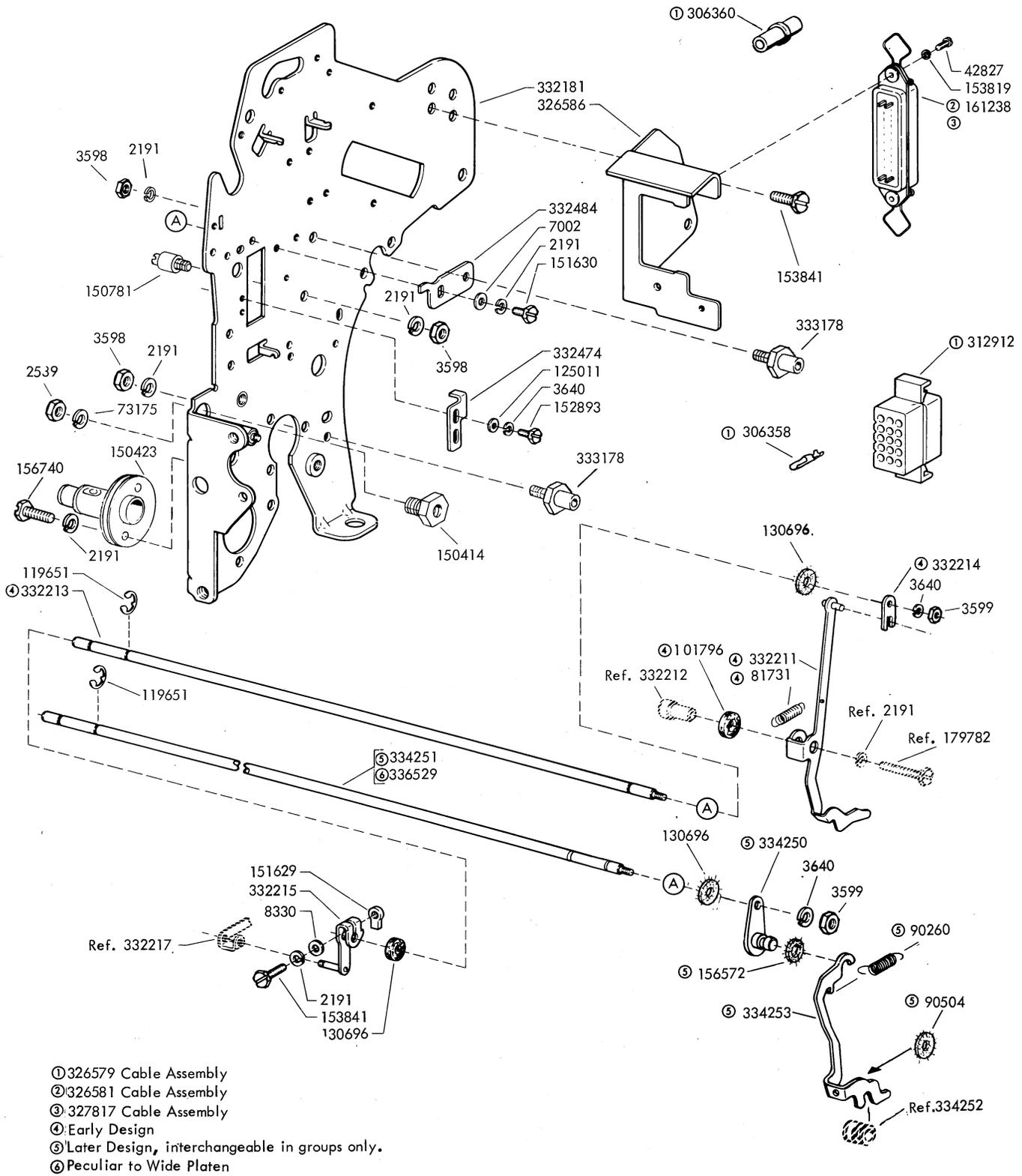
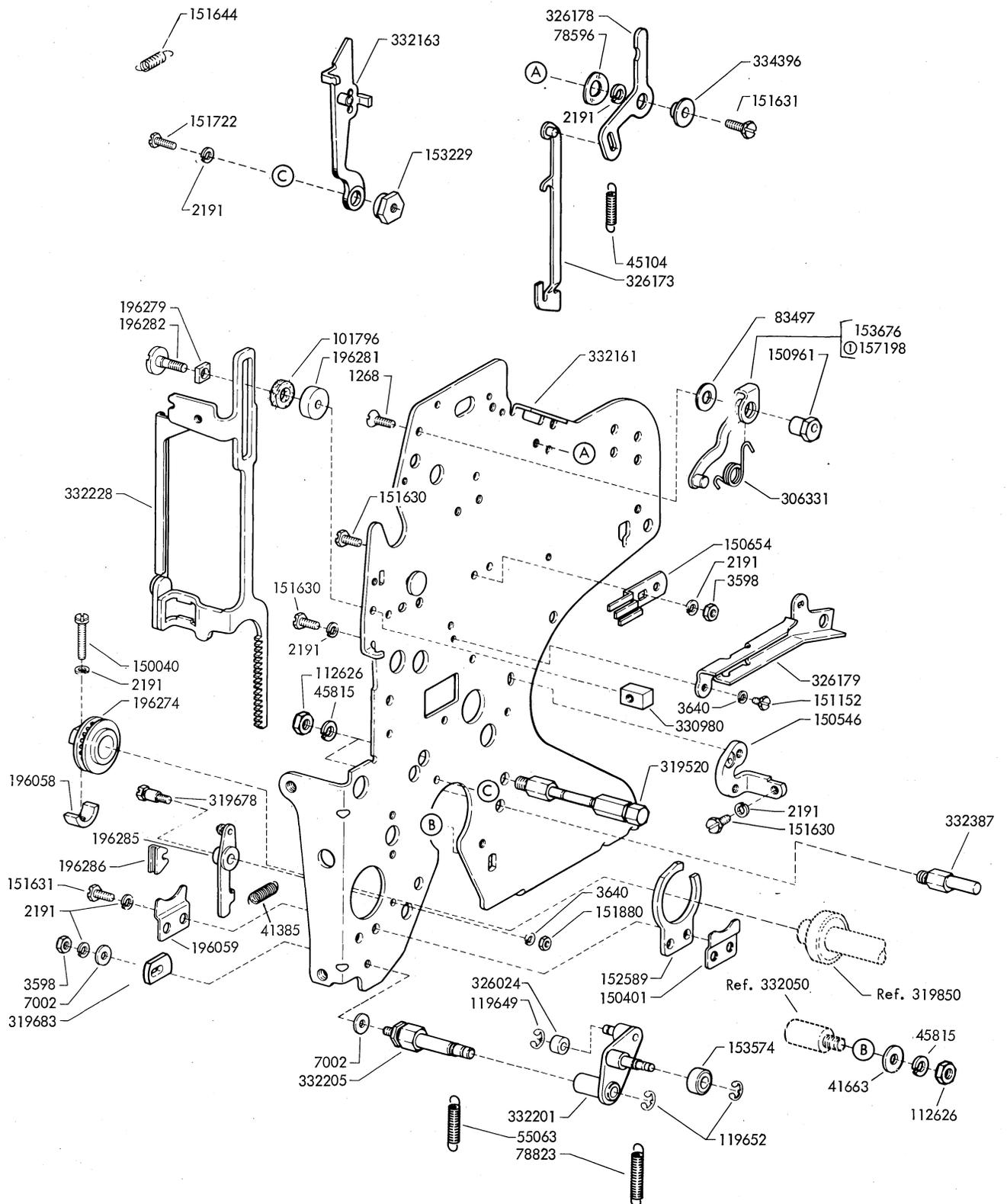


FIGURE 2. RIGHT SIDE FRAME AND RETRACT FOLLOWER MECHANISM



① See Note 1 on Figure 16

FIGURE 3. LEFT SIDE FRAME

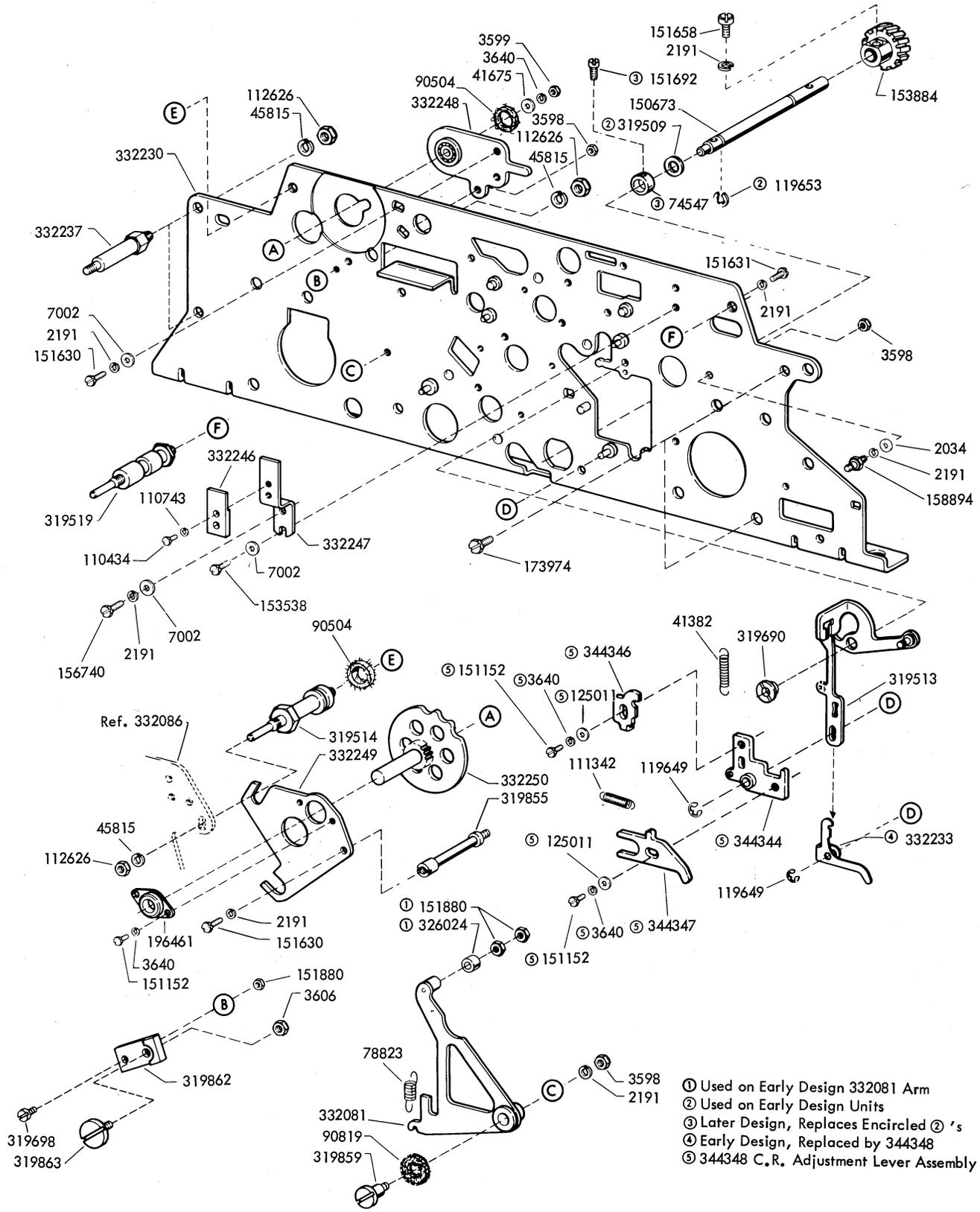
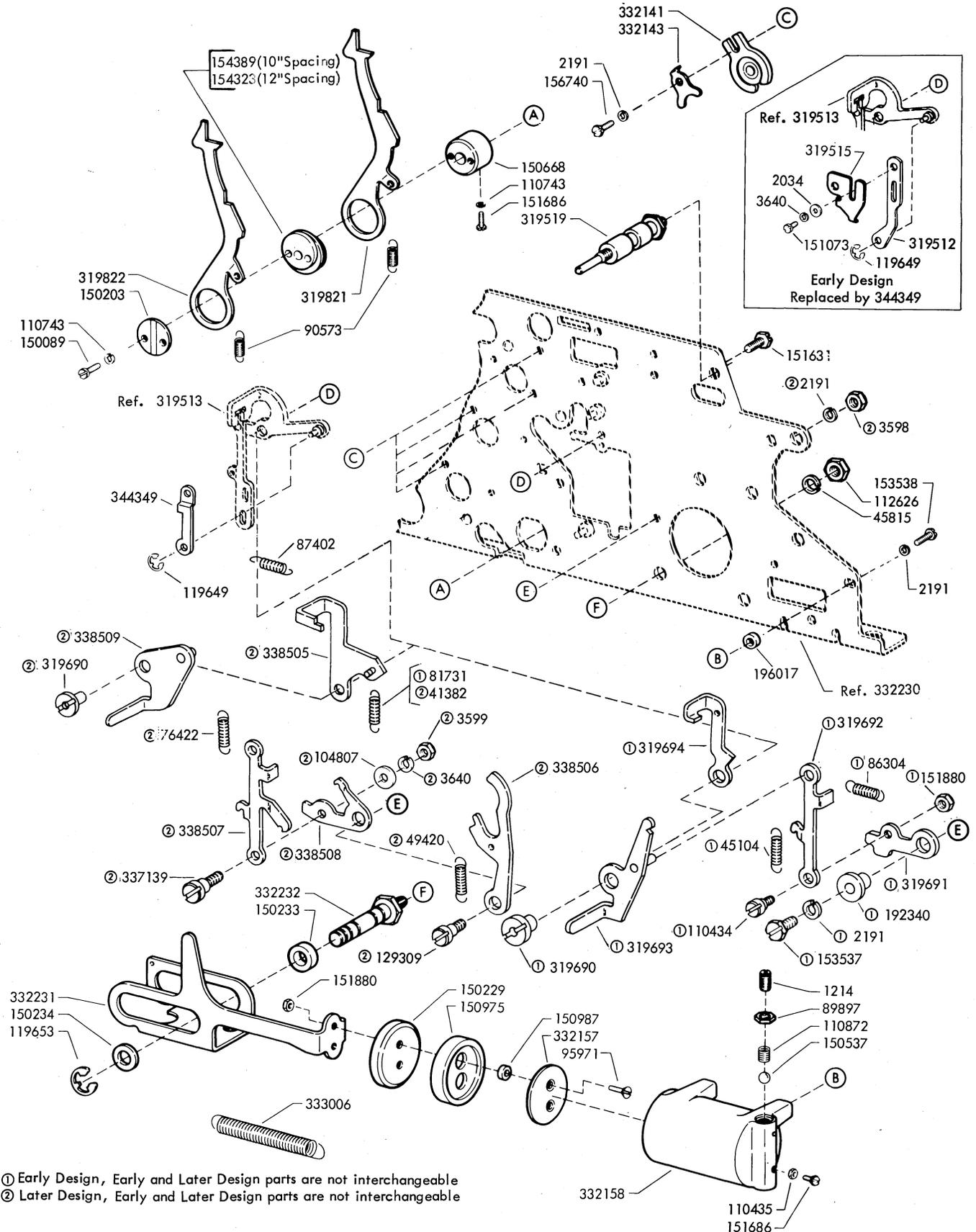


FIGURE 4. FRONT PLATE MECHANISM



① Early Design, Early and Later Design parts are not interchangeable
 ② Later Design, Early and Later Design parts are not interchangeable

FIGURE 5. FRONT PLATE MECHANISM (Continued)

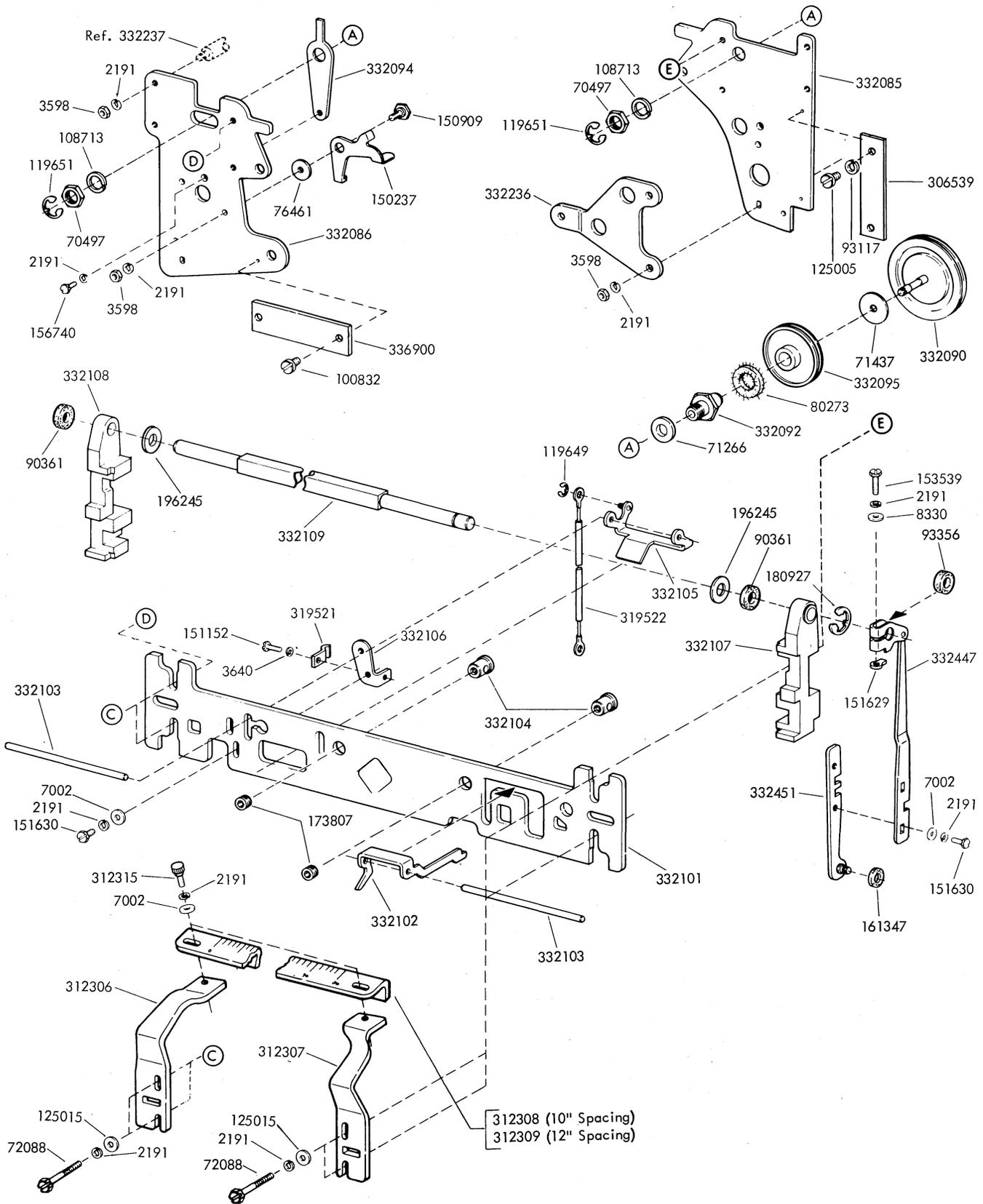


FIGURE 6. PRINTING CARRIAGE AND PULLEY MOUNTING

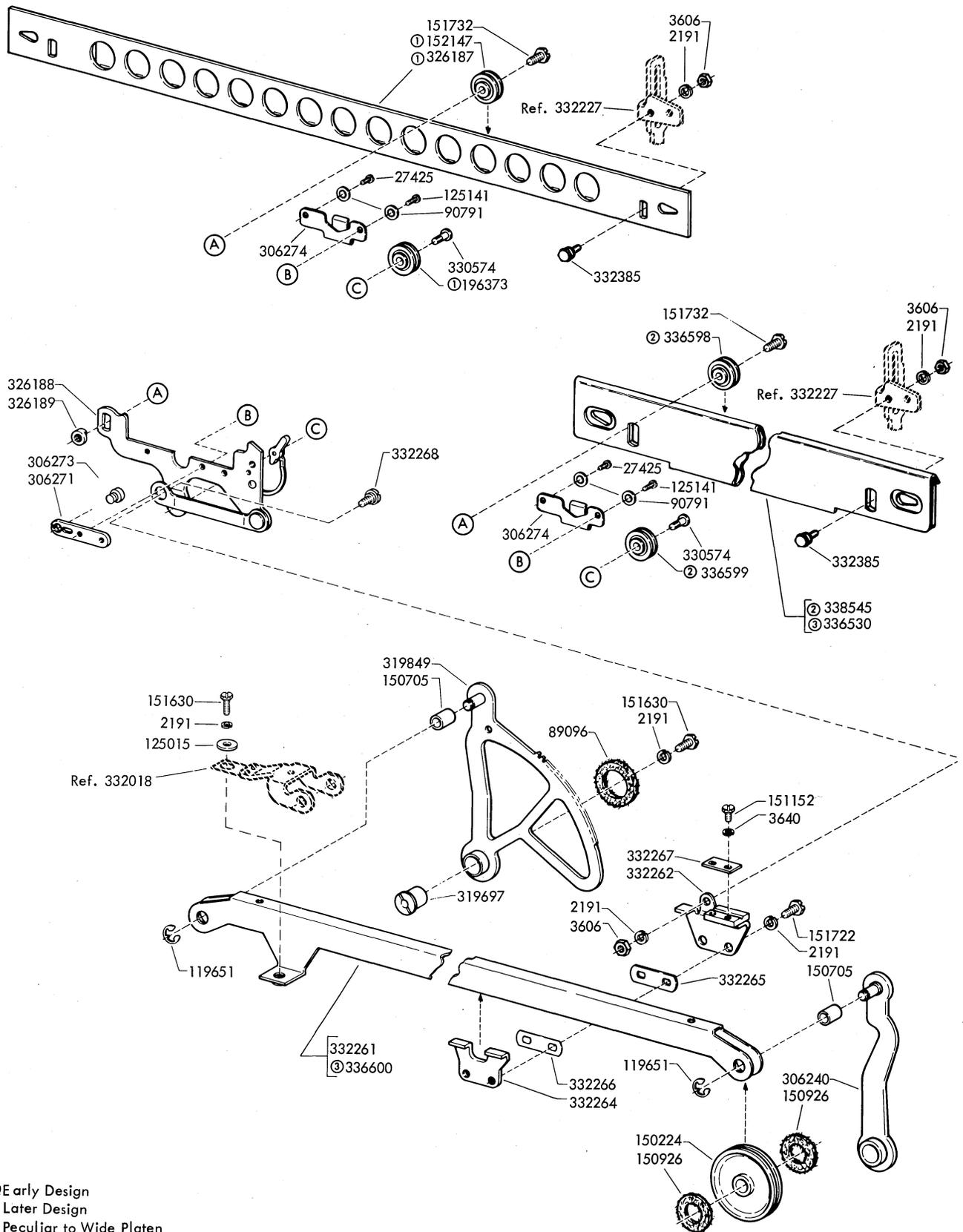


FIGURE 7. TYPE BOX CARRIAGE MECHANISM

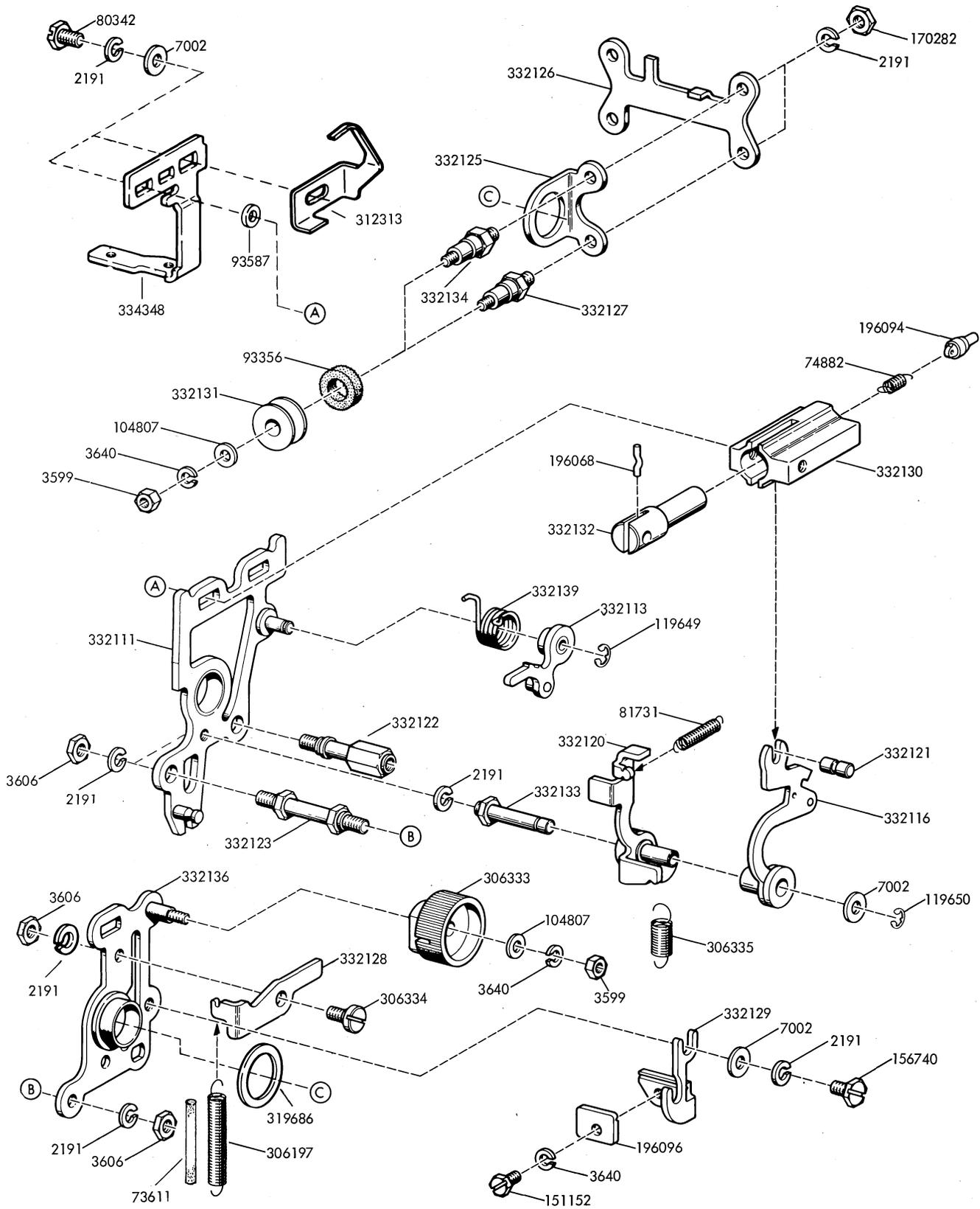


FIGURE 8. PRINT HAMMER MECHANISM

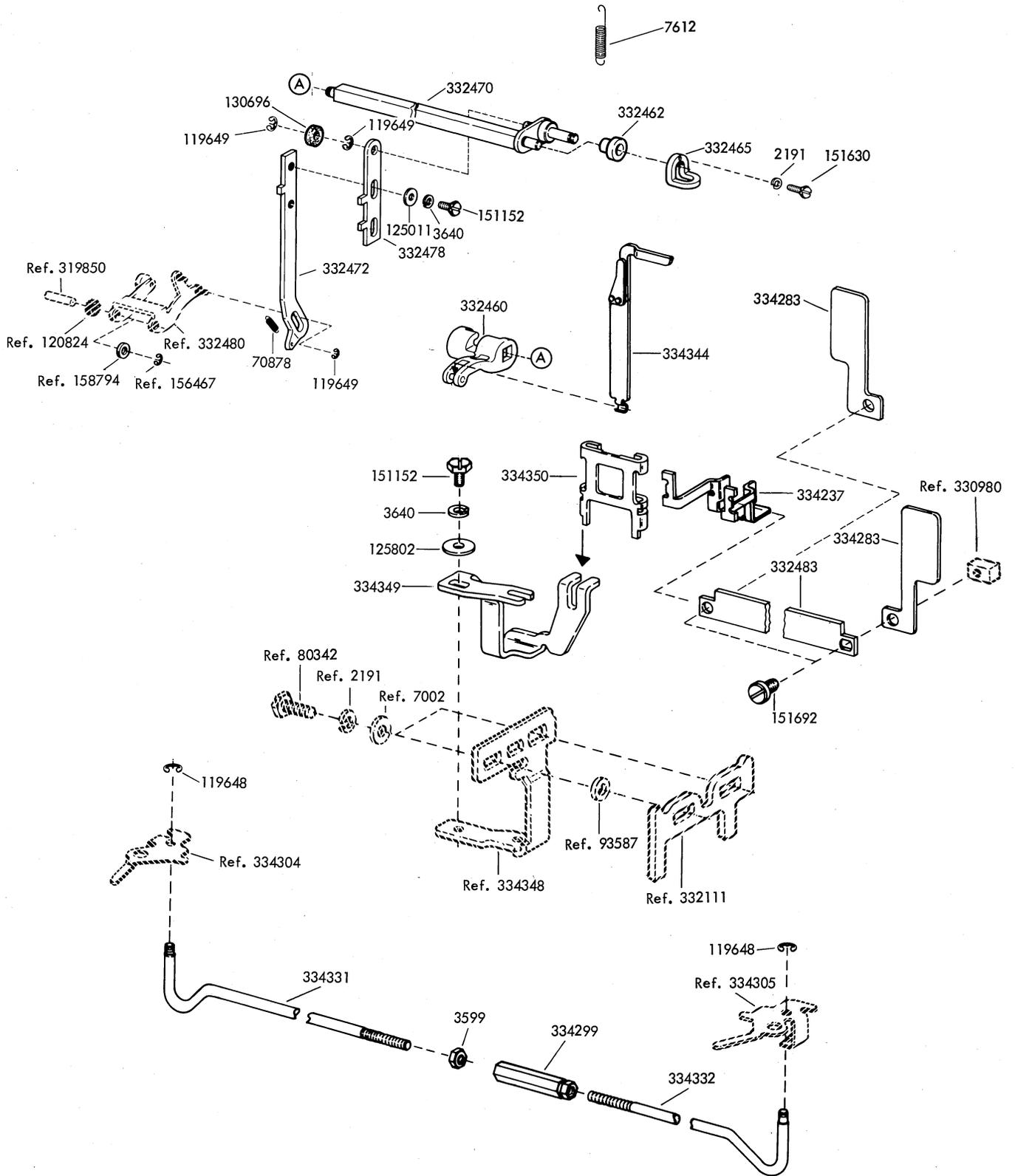
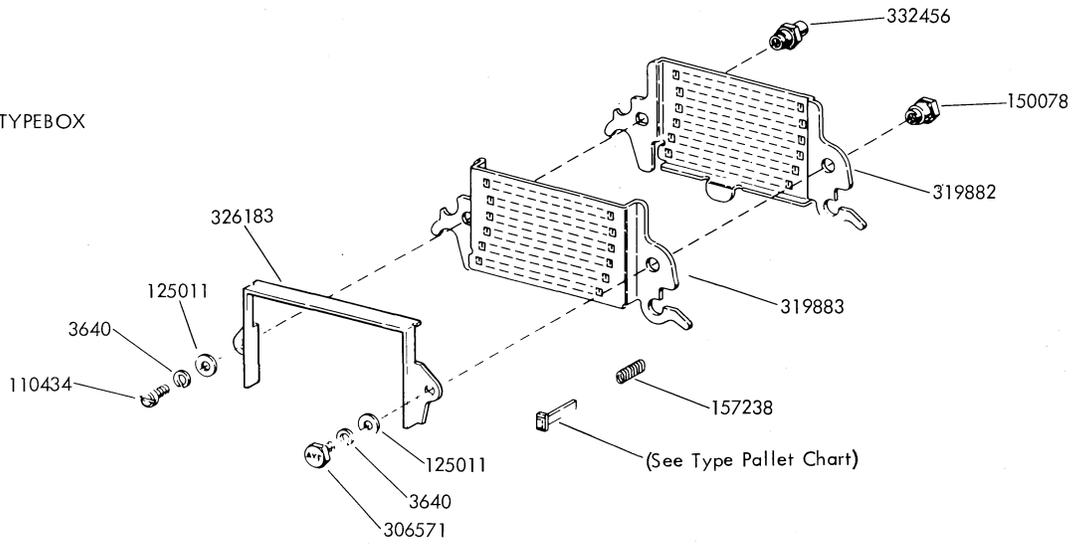
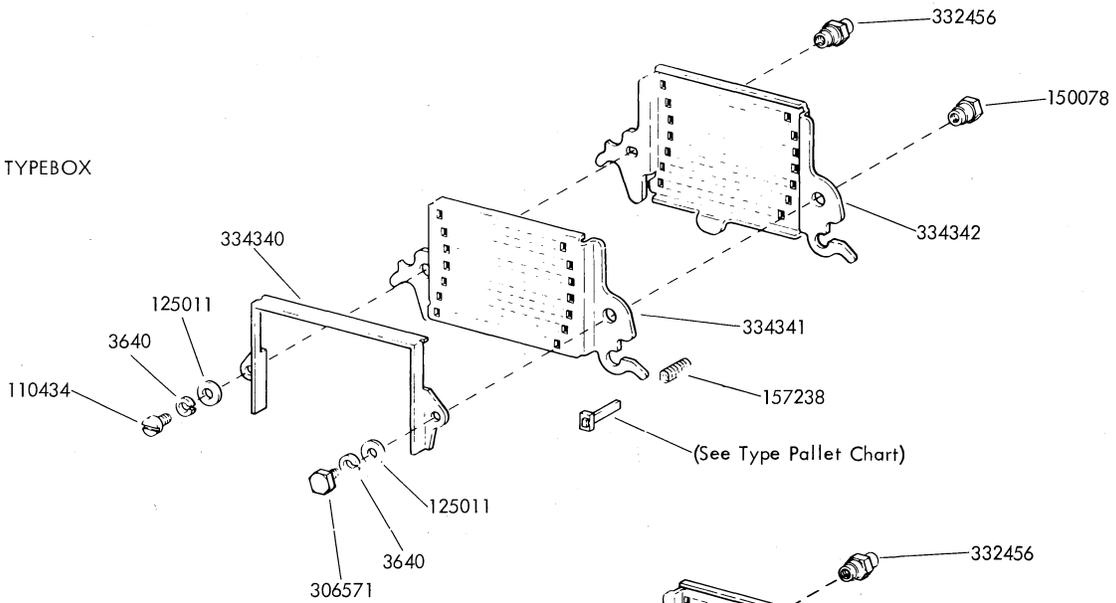


FIGURE 9. RIBBON GUIDE AND DRIVE MECHANISM

6 ROW TYPEBOX



7 ROW TYPEBOX



8 ROW TYPEBOX

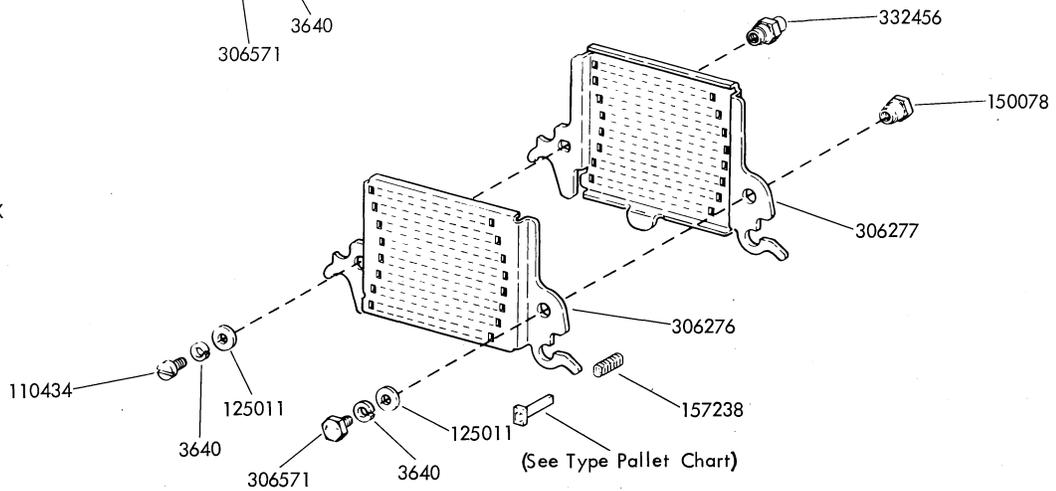


FIGURE 10. TYPEBOX COMPONENTS

CHARACTER	PALLET NUMBER	① "AYP" 340017	② "AYM" 338904	③ "AYL" 334375	④ "AYK" 334338	⑤ "AYJ" 334337	CHARACTER	PALLET NUMBER	① "AYP" 340017	② "AYM" 338904	③ "AYL" 334375	④ "AYK" 334338	⑤ "AYJ" 334337	CHARACTER	PALLET NUMBER	① "AYP" 340017	② "AYM" 338904	③ "AYL" 334375	④ "AYK" 334338	⑤ "AYJ" 334337											
A	319530		X	X			R	341403	X	X	X			b	319563			X	X	y	319629			X	<	194884			X	X	
A	341386	X	X	X			S	319548		X	X			h	341419	X	X	X			y	341436	X	X	X	=	319636	X	X	X	X
B	319531			X	X		S	341404	X	X	X			i	319564			X	X	z	319581			X	X	>	157990	X	X		X
B	341387	X	X	X			T	319549		X	X			i	341420	X	X	X			z	341437	X	X	X	>	194885			X	X
C	319532			X	X		T	341405	X	X	X			i	319565			X	X	⌊	319632	X	X	X	X	?	319593	X	X	X	X
C	341388	X	X	X			U	319550		X	X			i	341421	X	X	X		~	319607	X	X	X	X	!	157647			X	X
D	319533			X	X		U	341406	X	X	X			k	319566			X	X	⌊	319633	X	X	X	X	!	319597	X	X		
D	341389	X	X	X			V	319551		X	X			k	341422	X	X	X		^	319637	X	X	X	X	"	319599	X	X	X	X
E	319534			X	X		V	341407	X	X	X			l	319567			X	X	-	319621	X	X	X	X	#	157659			X	X
E	341390	X	X	X			W	319552		X	X			l	341423	X	X	X		@	155480	X	X	X	X	#	319602	X	X		X
F	319535			X	X		W	341408	X	X	X			m	319568			X	X	\	319623	X	X	X	X	\$	319604	X	X	X	X
F	341391	X	X	X			X	319553		X	X			m	341424	X	X	X		0	155446			X		%	194017	X	X	X	X
G	319536			X	X	X	X	341409	X	X	X			n	319569			X	X	0	341447	X	X	X		&	319606	X	X	X	X
G	341392	X	X	X			Y	319554		X	X			n	341425	X	X	X		∅	319582			X	/	319598	X	X	X	X	
H	319537			X	X		Y	341410	X	X	X			o	319570			X	X	1	319583			X	X	(319600	X	X	X	X
H	341393	X	X	X			Z	319555		X	X			o	341426	X	X	X		1	341438	X	X	X)	319601	X	X	X	X	
I	319538			X	X		Z	341411	X	X	X			p	319571			X	X	2	319584			X	X	*	319605	X	X	X	X
I	341394	X	X	X			⌋	319609	X	X	X	X	X	p	341427	X	X	X		2	341439	X	X	X	+	319635	X	X	X	X	
J	319539			X	X		/	319630	X	X	X	X	X	q	319572			X	X	3	319585			X	X	,	319593	X	X	X	X
J	341395	X	X	X			⌋	319610	X	X	X	X	X	q	341428	X	X	X		3	341440	X	X	X	-	319634	X	X	X	X	
K	319540			X	X	X	!	319638	X	X	X	X	X	r	319573			X	X	4	319586			X	X	.	319592	X	X	X	X
K	341396	X	X	X			a	319556		X	X			r	341429	X	X	X		4	341441	X	X	X	\	319631	X	X	X	X	
L	319541			X	X		a	341412	X	X	X	X	X	s	319574			X	X	5	319587			X	X						
L	341397	X	X	X			b	319557		X	X			s	341430	X	X	X		5	341442	X	X	X							
M	319542			X	X		b	341413	X	X	X			t	319575			X	X	6	319588			X	X						
M	341398	X	X	X			c	319558		X	X			t	341431	X	X	X		6	341443	X	X	X							
N	319543			X	X		c	341414	X	X	X			u	319576			X	X	7	319589			X	X						
N	341399	X	X	X			d	319559		X	X			u	341432	X	X	X		7	341444	X	X	X							
O	157614			X	X		d	341415	X	X	X			v	319577			X	X	8	319590			X	X						
O	341400	X	X	X			e	319560		X	X			v	341433	X	X	X		8	341445	X	X	X							
P	319545			X	X		e	341416	X	X	X			w	319578			X	X	9	319591			X	X						
P	341401	X	X	X			f	319561		X	X			w	341434	X	X	X		9	341446	X	X	X							
Q	319546			X	X		f	341417	X	X	X			x	319579			X	X	:	319594	X	X	X	X	X					
Q	341402	X	X	X			g	319562		X	X			x	341435	X	X	X		;	319595	X	X	X	X	X					
R	319547			X	X		g	341418	X	X	X			y	319580			X		<	157791	X	X		X						

(additional type pallets on figure 12)

NOTE:
For explanation of encircled numbers and additional information see Figure 12.

FIGURE 11. TYPEBOX ARRANGEMENTS

CHARACTER	PALLET NUMBER	CHARACTER	PALLET NUMBER
S	330927	Z	330942
H	330928	K	330945
E	330929	M	330946
O	330930	G	330947
H	330931	S	330948
T	330932	D	330949
C	330933	E	330950
R	330934	B	330951
E	330935	L	330952
X	330936	4	330953
B	330937	C	330954
L	330938	N	330955
V	330939	S	330956
T	330940	Y	330957
S	330941	S	330958
I	330942	R	330959
N	330943	D	330959
L		E	

(additional type pallets on figure 11)

CHARACTER	PALLET NUMBER	CHARACTER	PALLET NUMBER
A	319701	f	319732
B	319702	g	319733
C	319703	h	319734
D	319704	i	319735
E	319705	j	319736
F	319706	k	319737
G	319707	l	319738
H	319708	m	319739
I	319709	n	319740
J	319710	o	319741
K	319711	p	319742
L	319712	q	319743
M	319713	r	319744
N	319714	s	319745
O	319715	t	319746
P	319716	u	319747
Q	319717	v	319748
R	319718	w	319749
S	319719	x	319750
T	319720	y	319751
U	319721	z	319752
V	319722	[319632
W	319723	~	319607
X	319724]	319633
Y	319725	^	319637
Z	319726	_	319621
[319609	@	155480
/	319630	/	319623
]	319610	0	319753
i	319638	1	319754
a	319727	2	319755
b	319728	3	319756
c	319729	4	319757
d	319730	5	319758
e	319731	6	319759

- ① 6 Row Typebox, 12 per inch Spacing
- ② 7 Row Typebox, 12 per inch Spacing
- ③ 8 Row Typebox, 12 per inch Spacing
- ④ 6 Row Typebox, 10 per inch Spacing
- ⑤ 7 Row Typebox, 10 per inch Spacing
- ⑥ 8 Row Typebox, 10 per inch Spacing

NOTES:
 For all other type pallets refer to Section 570-020-800TC.
 On orders for 7 or 8 Row Typebox Arrangements, a 334956 Modification Kit to Provide Visual Aid for the Graphic Extension Keyboard is recommended.

FIGURE 12. TYPEBOX ARRANGEMENTS (Continued)

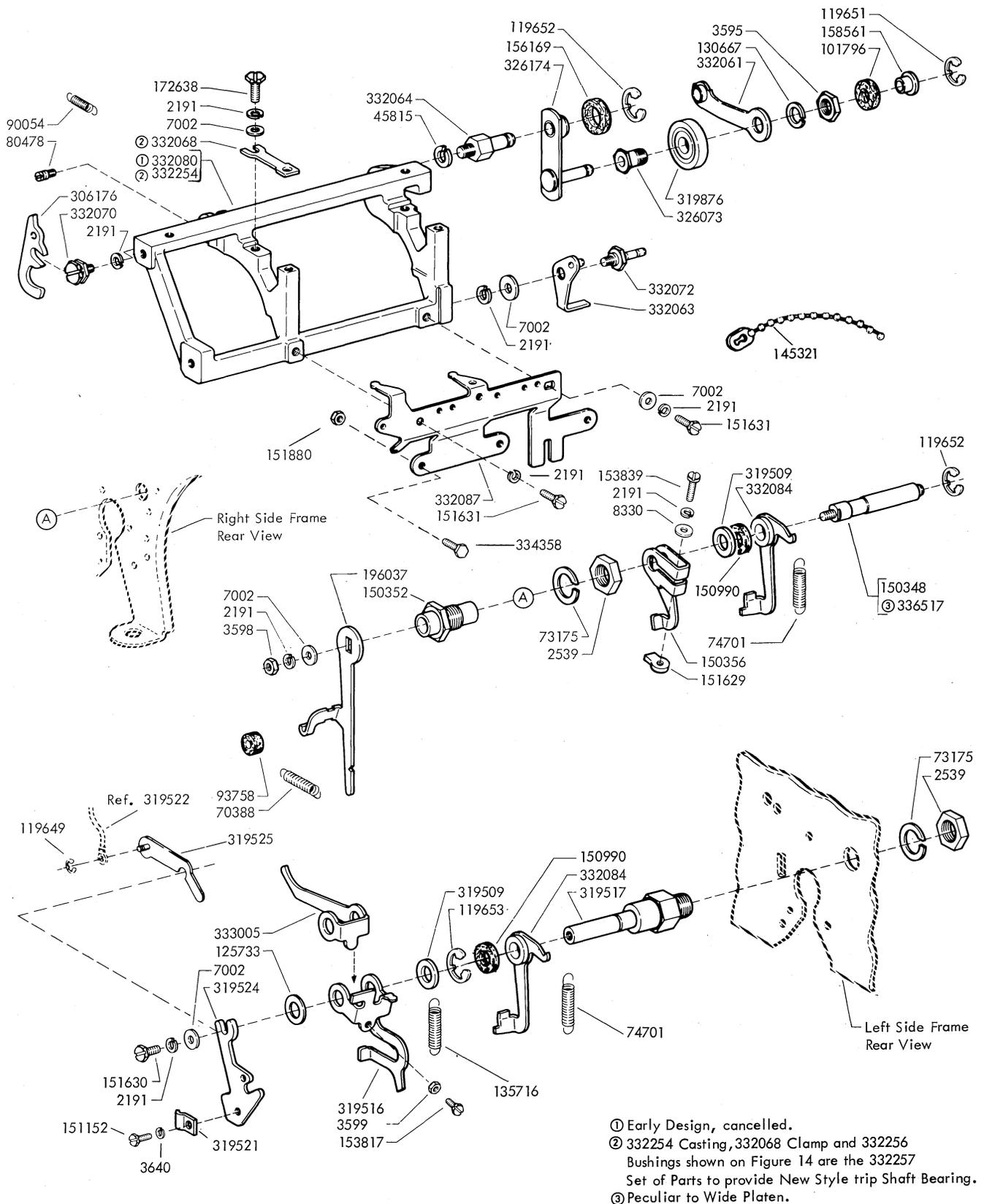
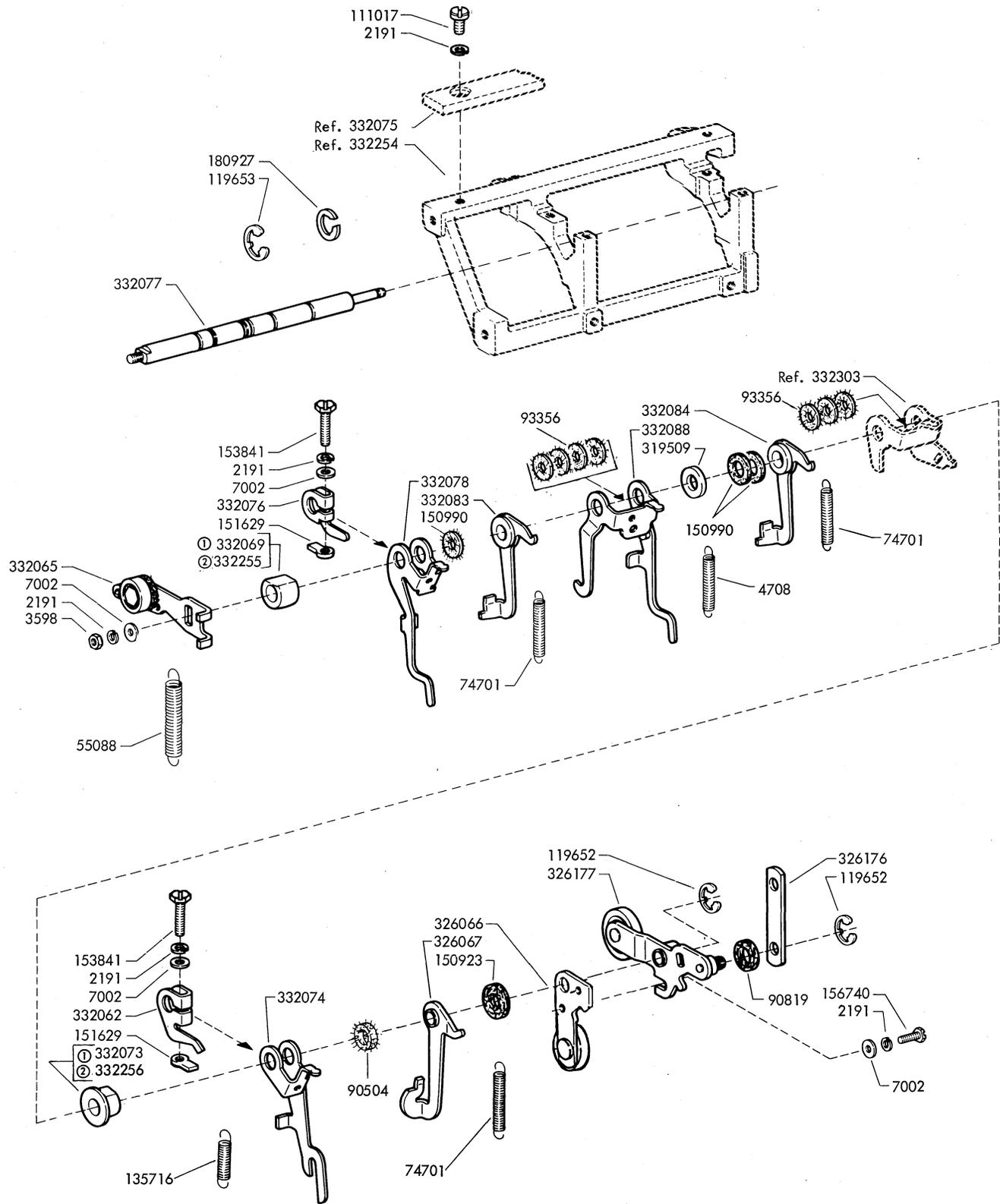


FIGURE 13. TRIP SHAFT MECHANISM



① Early Design, Cancelled.
 ② See Note 2 on Figure 13.

FIGURE 14. TRIP SHAFT MECHANISM (Continued)

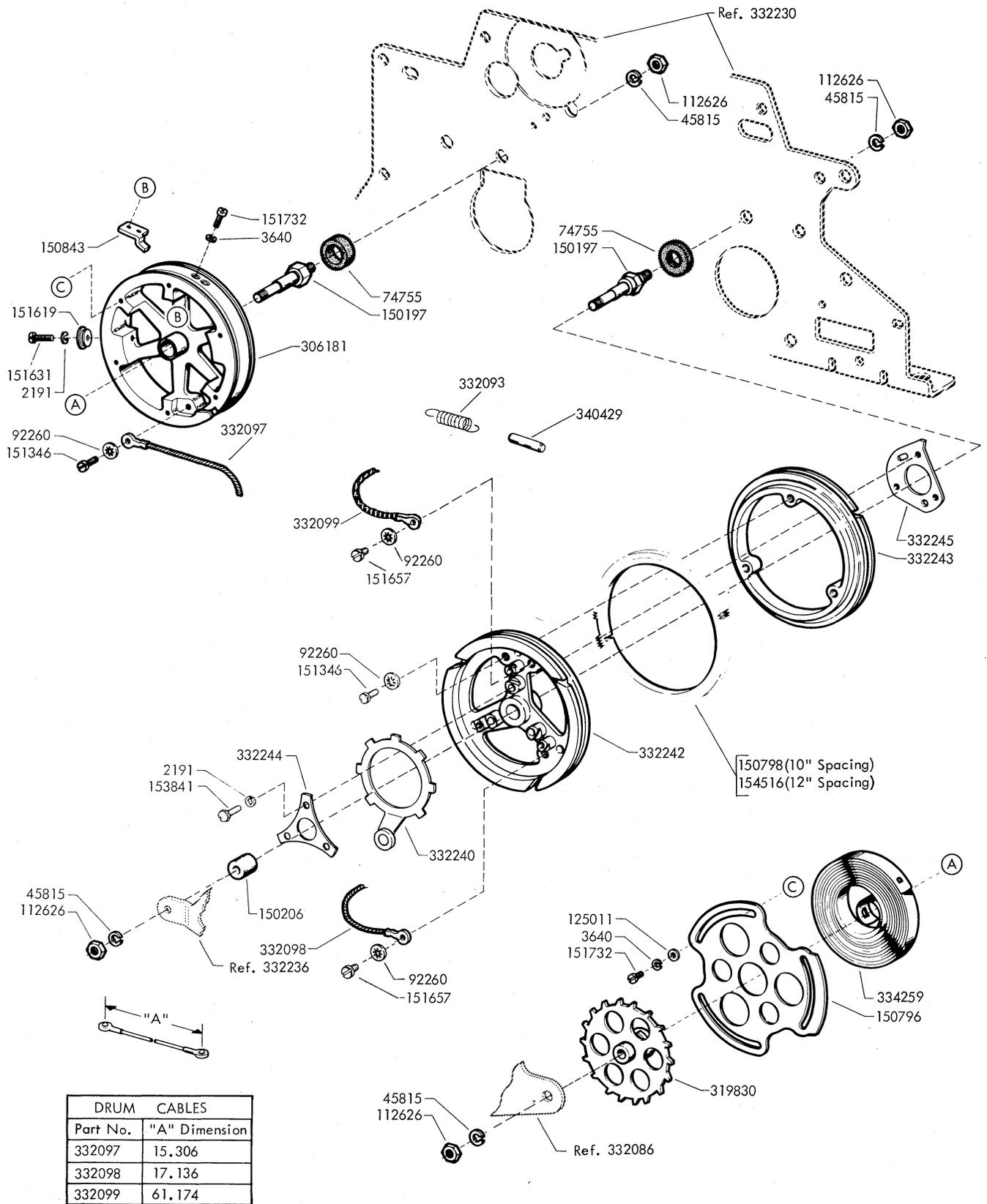


FIGURE 15. CARRIAGE RETURN AND SPACING DRUM MECHANISM

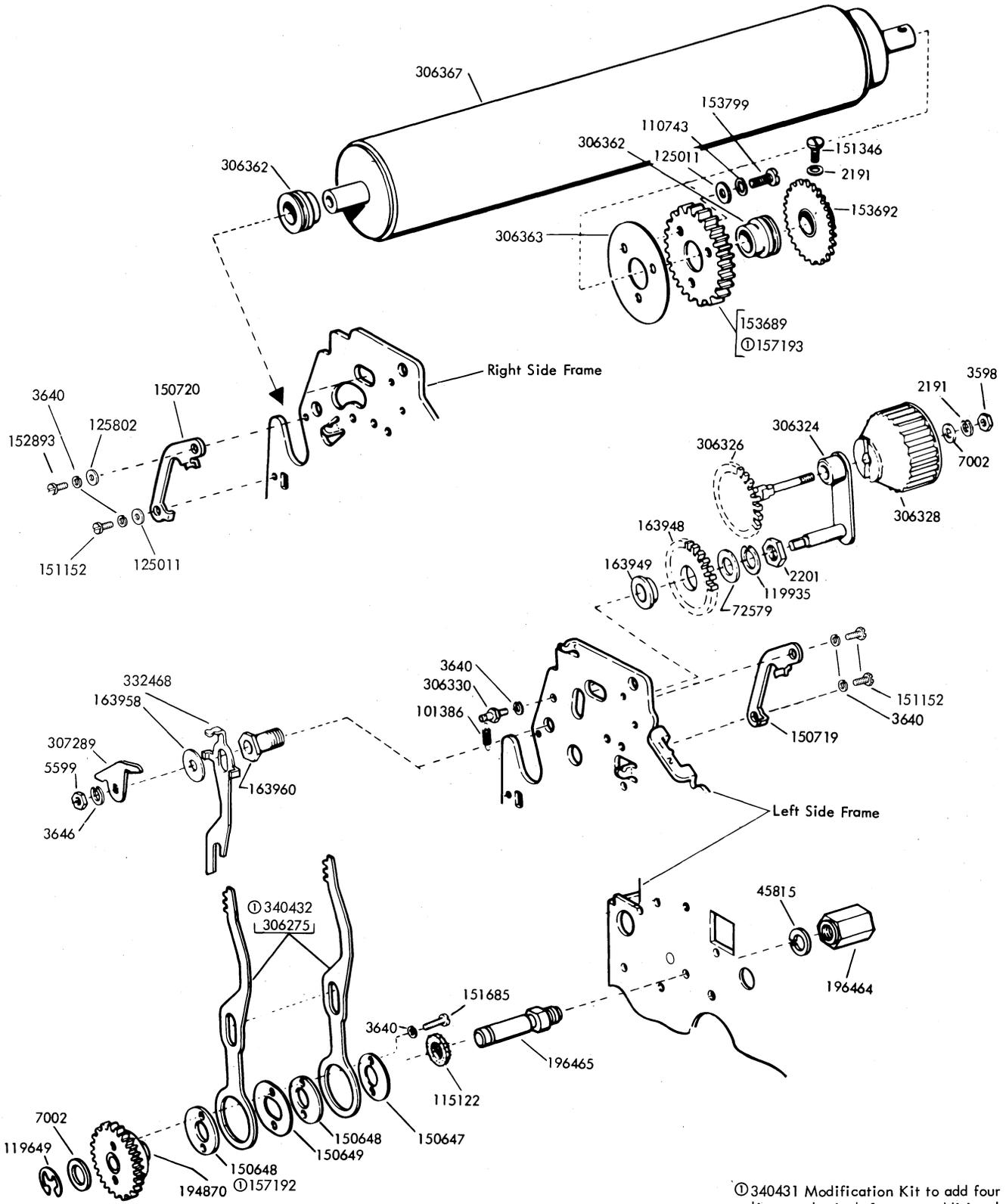


FIGURE 16. LINE FEED AND PLATEN MECHANISM

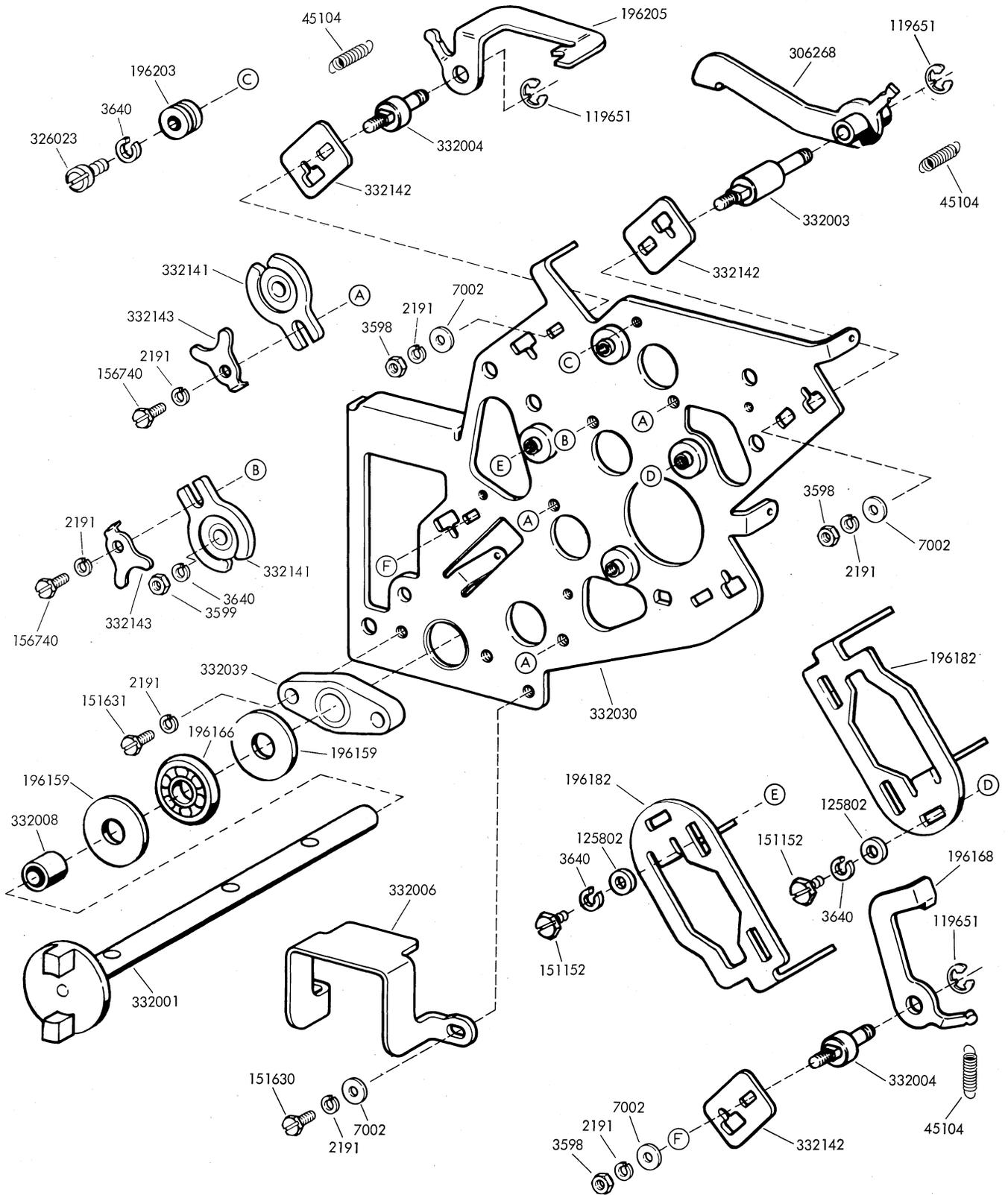


FIGURE 17. HORIZONTAL AGGREGATE MOTION LINKAGE MECHANISM

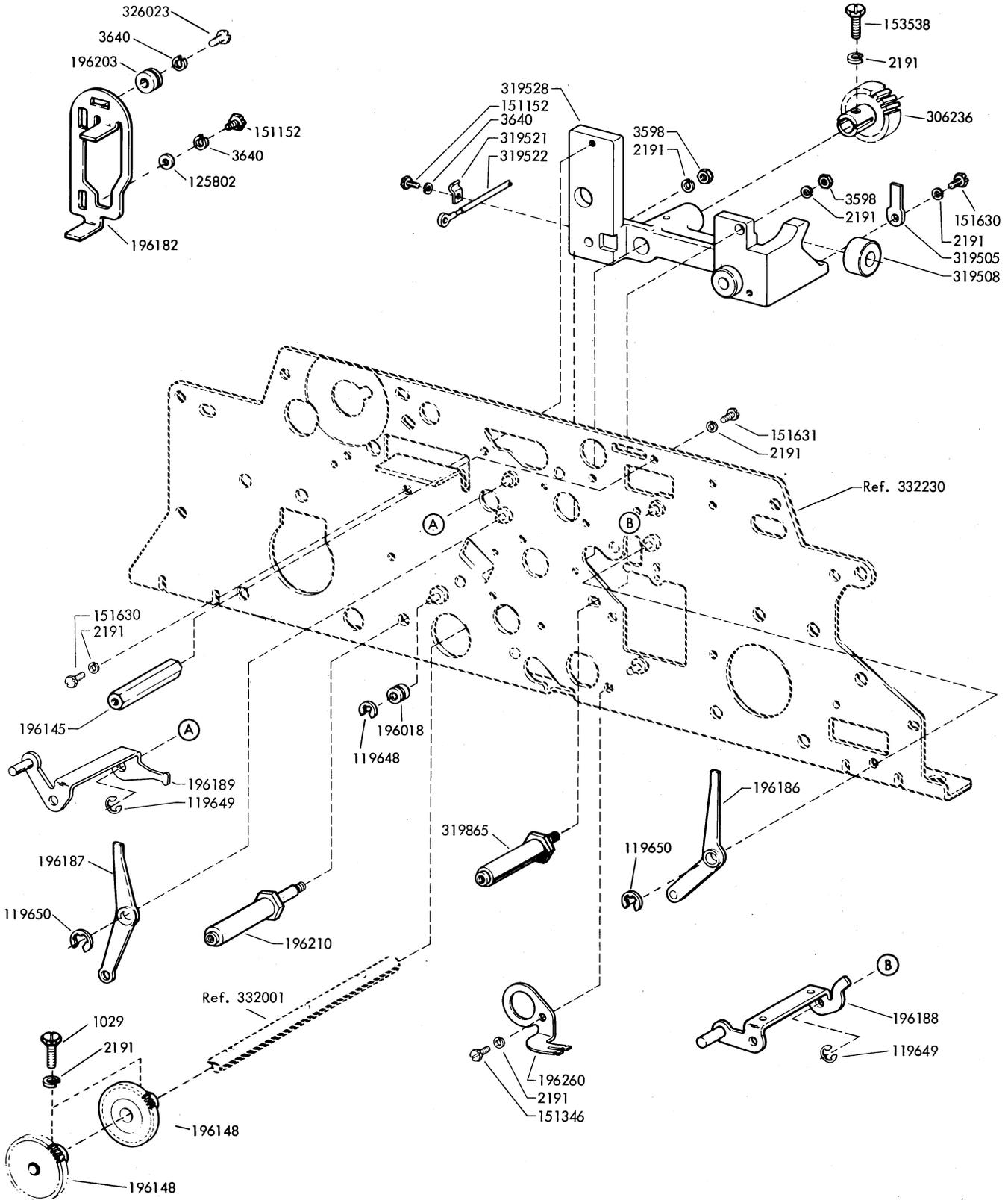
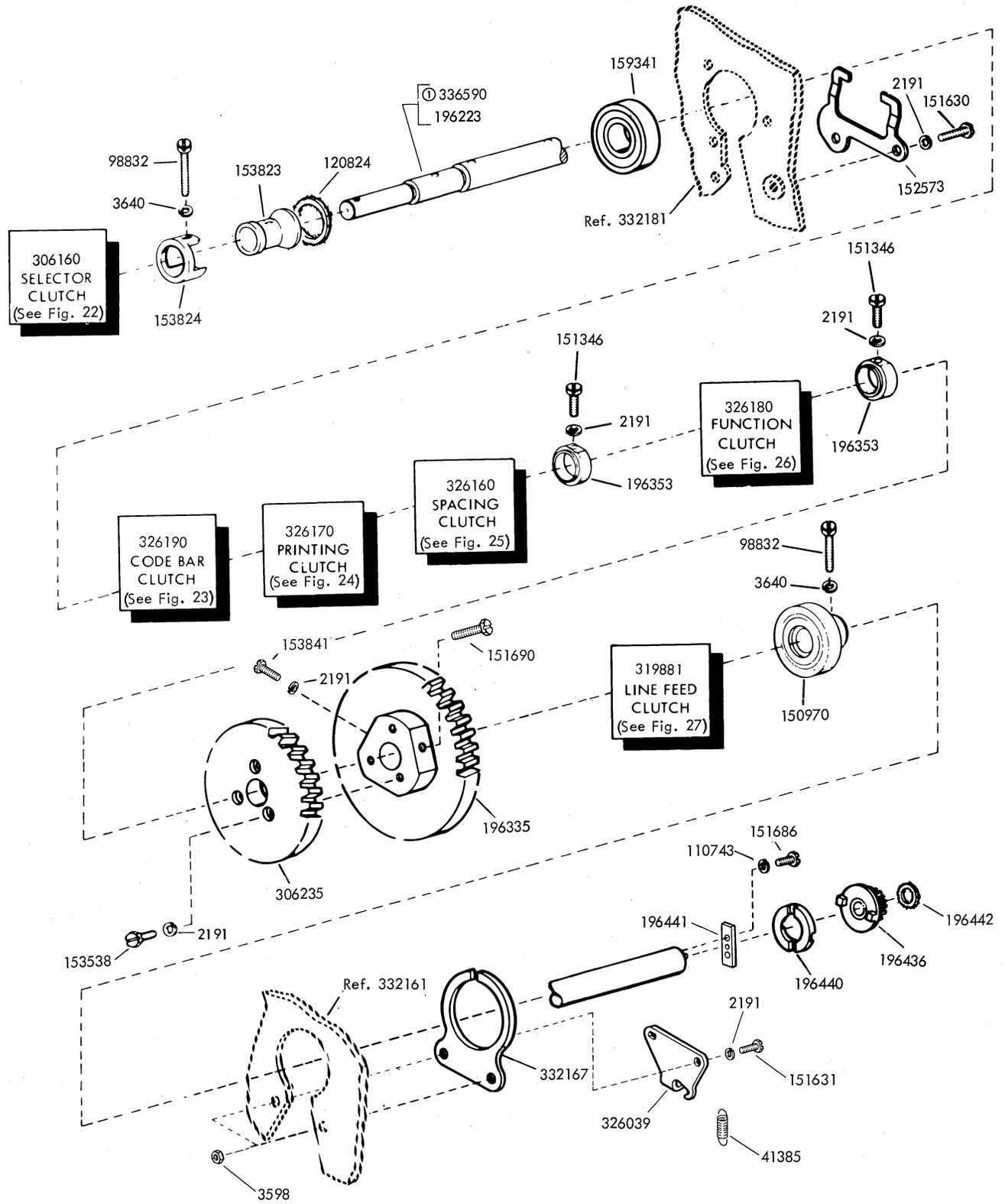


FIGURE 20. HORIZONTAL AGGREGATE MOTION LINKAGE MECHANISM (Continued)



① Peculiar to Wide Platen

FIGURE 21. MAIN SHAFT

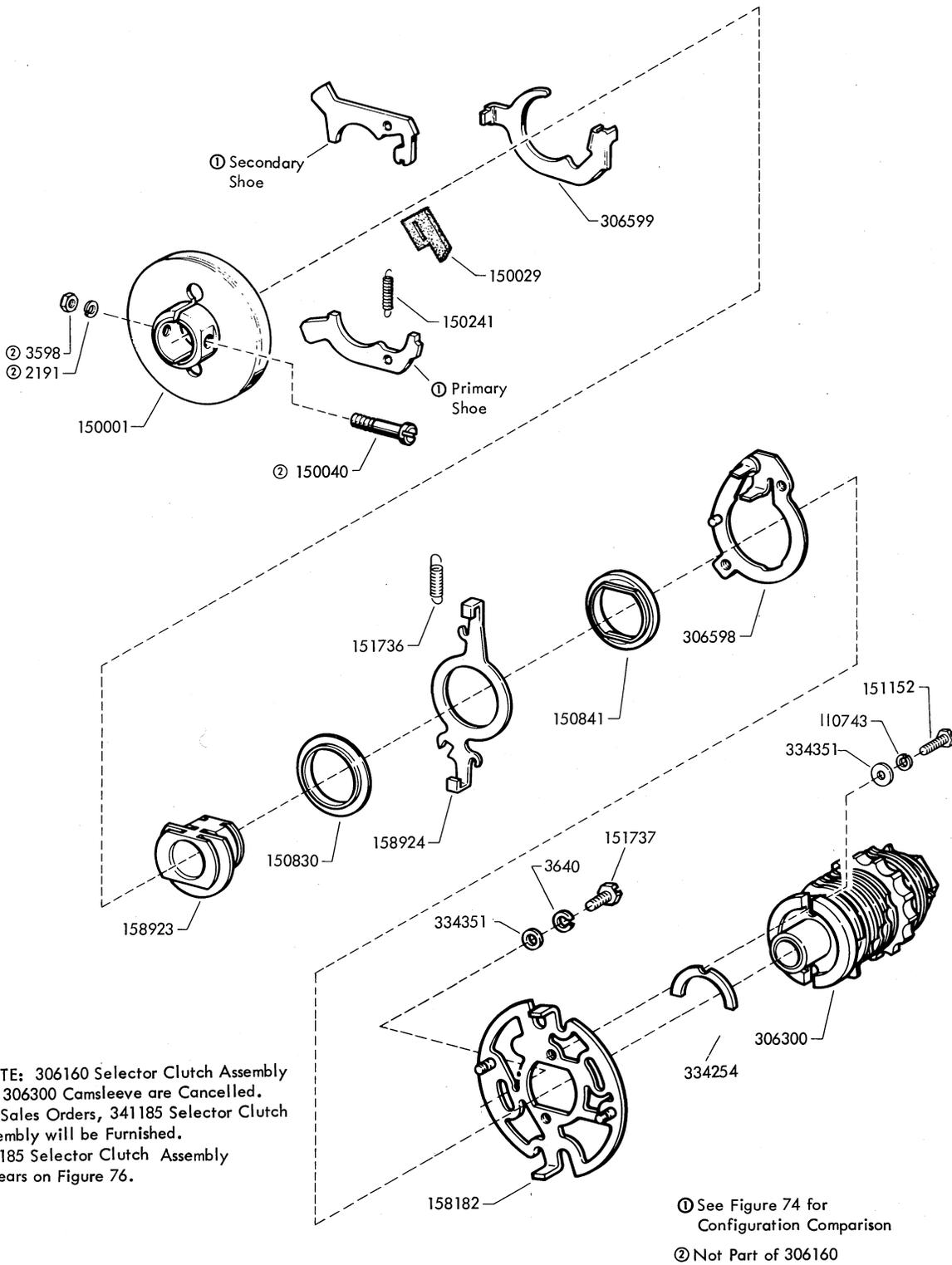


FIGURE 22. 306160 SELECTOR CLUTCH ASSEMBLY

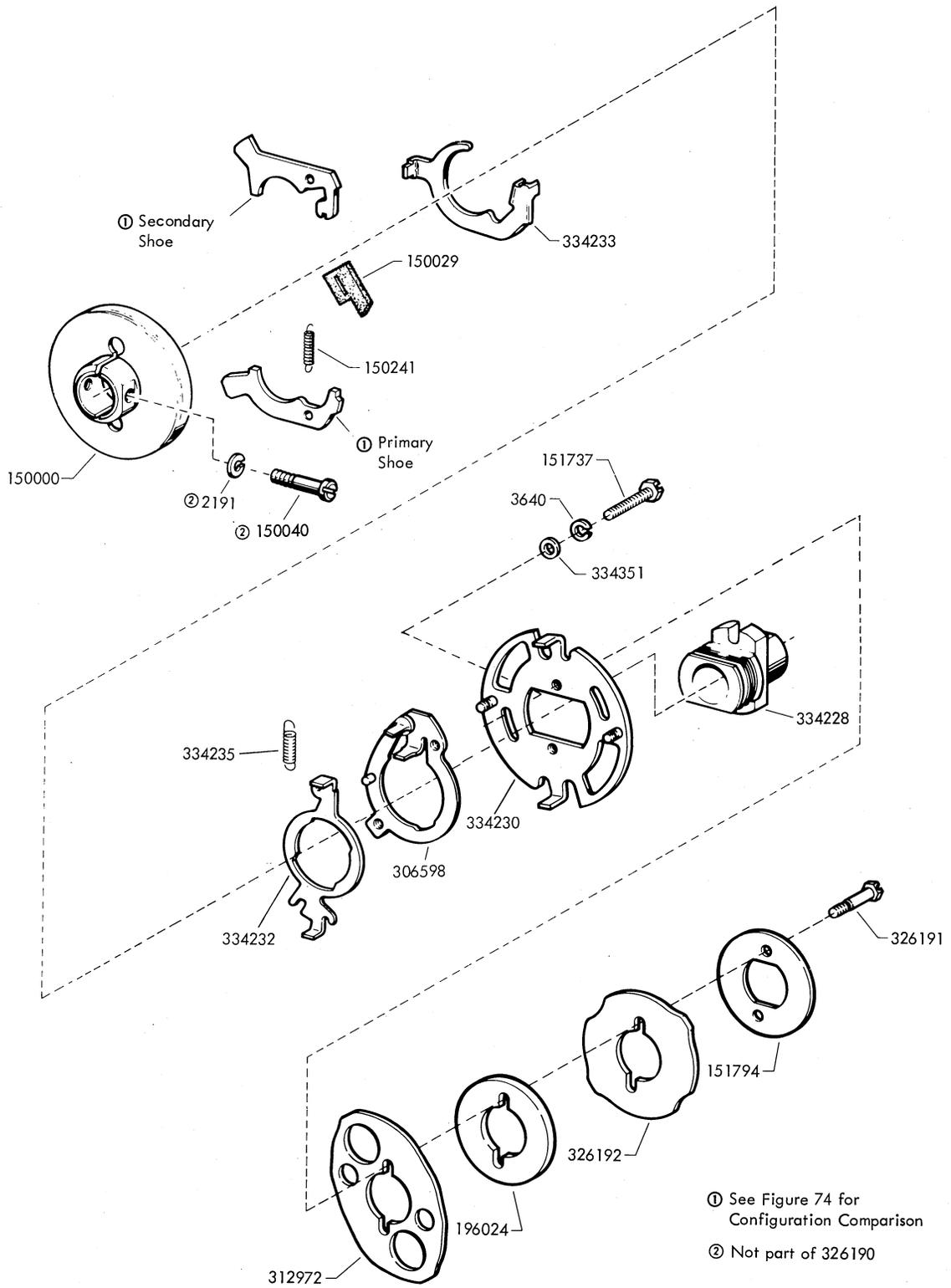


FIGURE 23. 326190 CODEBAR CLUTCH ASSEMBLY

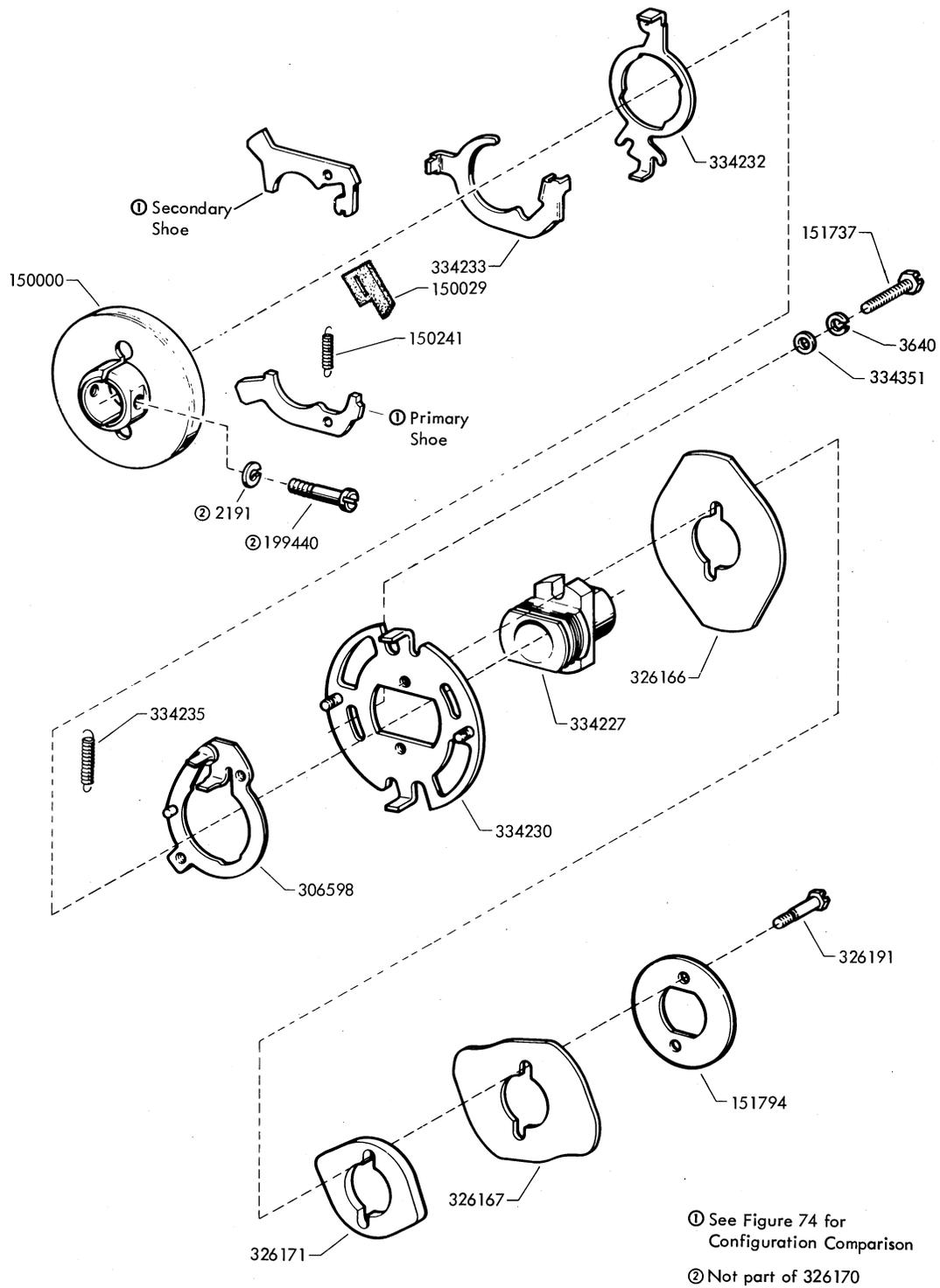
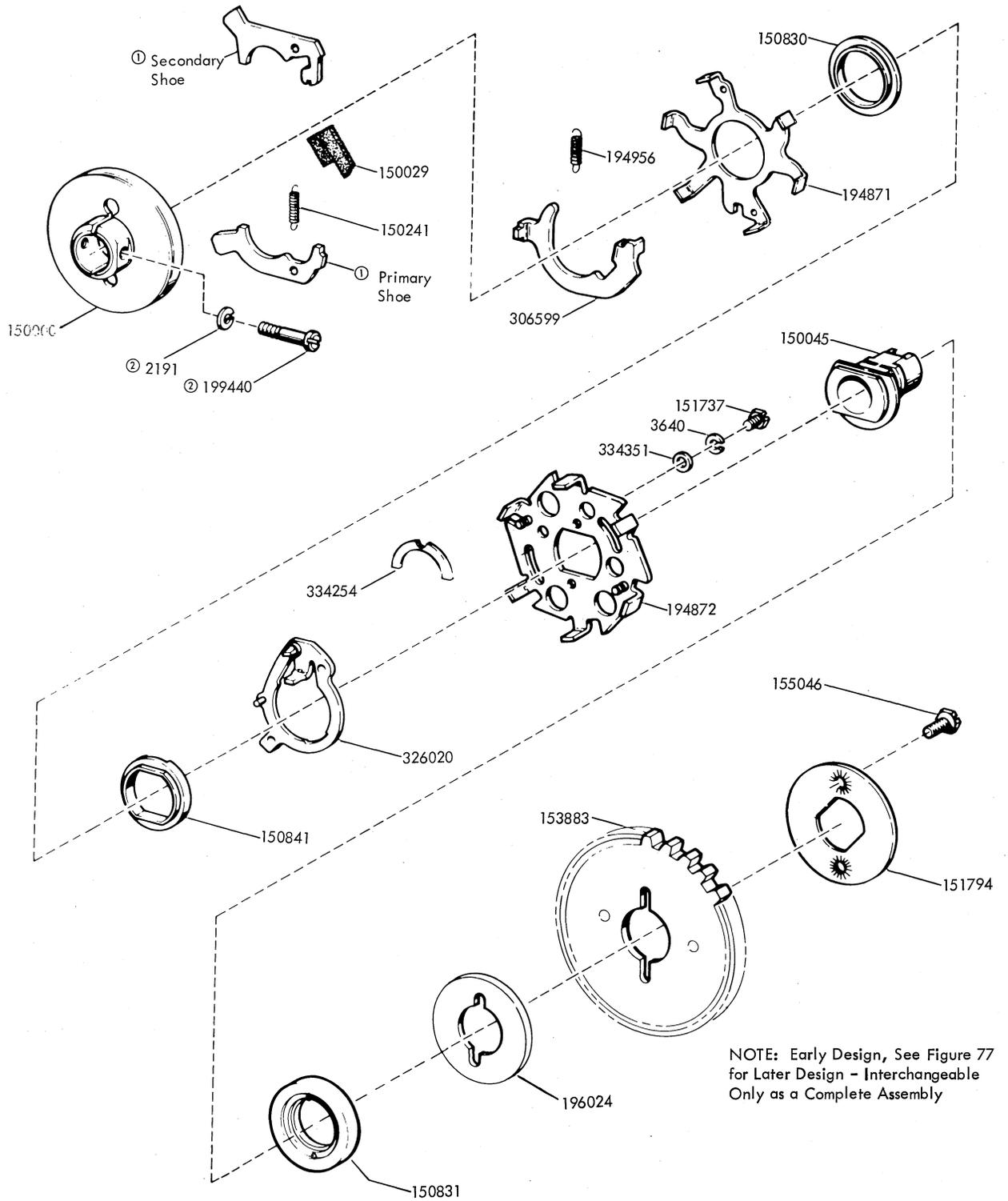


FIGURE 24. 326170 PRINTING CLUTCH ASSEMBLY



① See Figure 74 for Configuration Comparison
 ② Not Part of 326160

FIGURE 25. 326160 SPACING CLUTCH ASSEMBLY

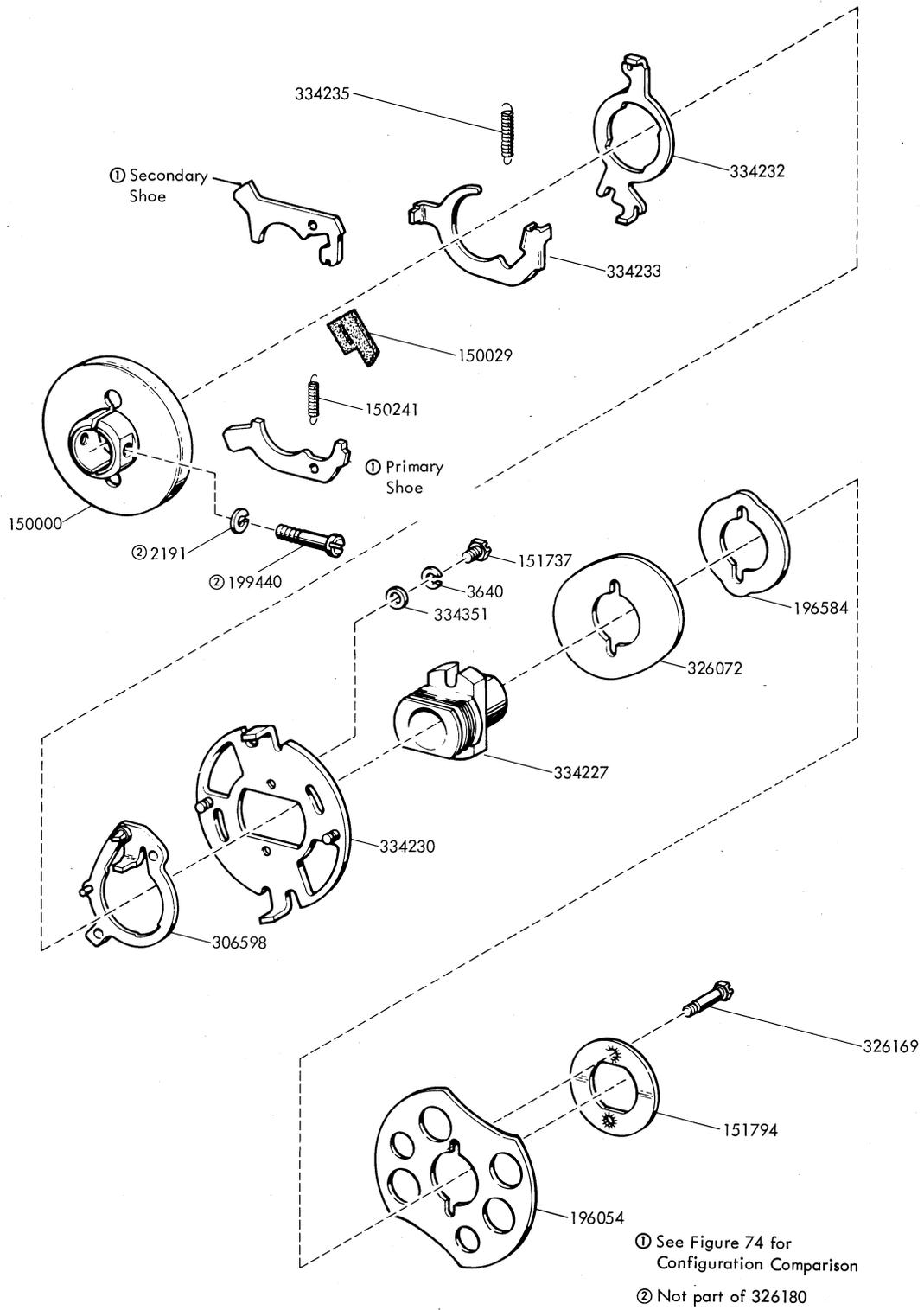


FIGURE 26. 326180 FUNCTION CLUTCH ASSEMBLY

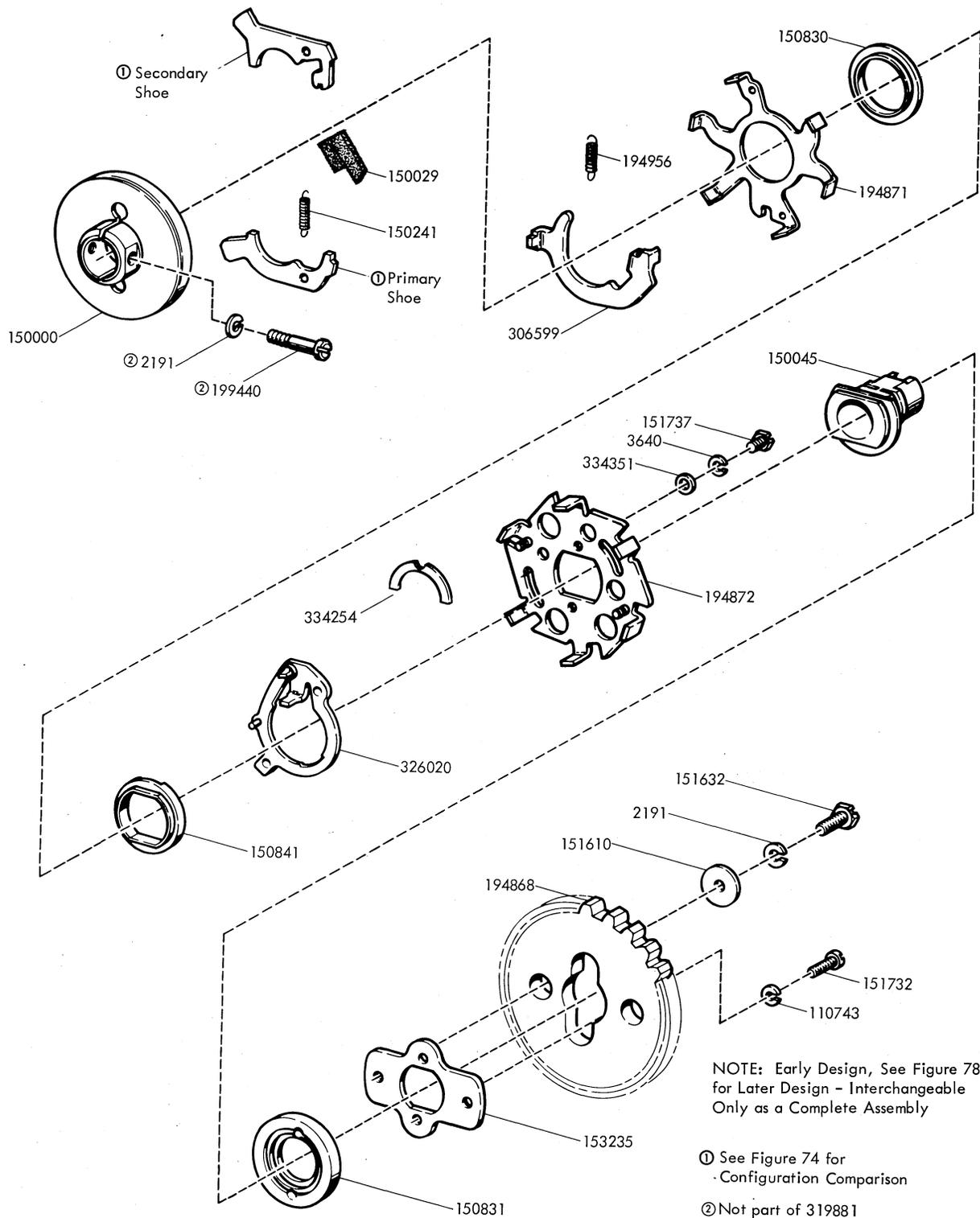


FIGURE 27. 319881 LINE FEED CLUTCH ASSEMBLY

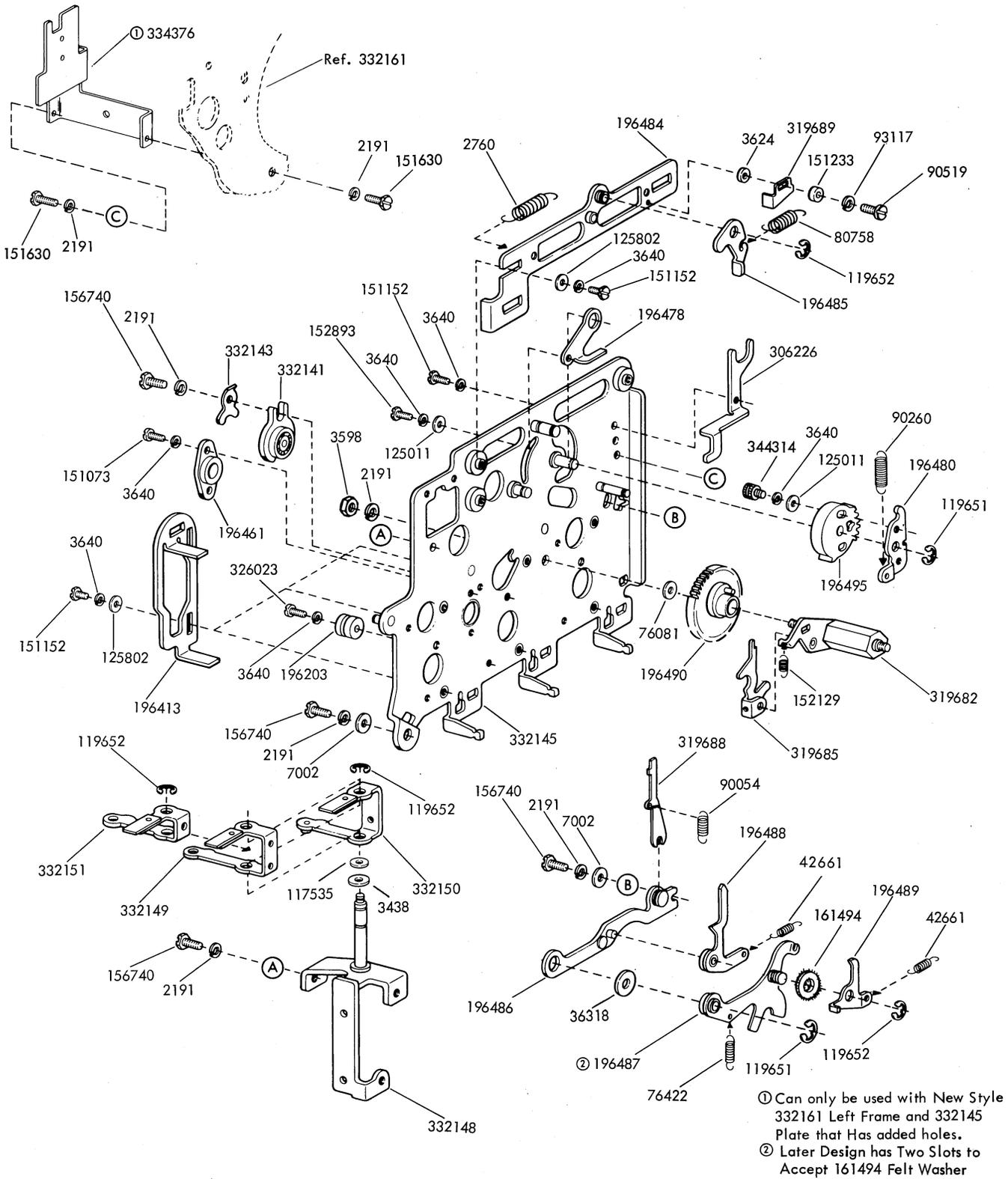
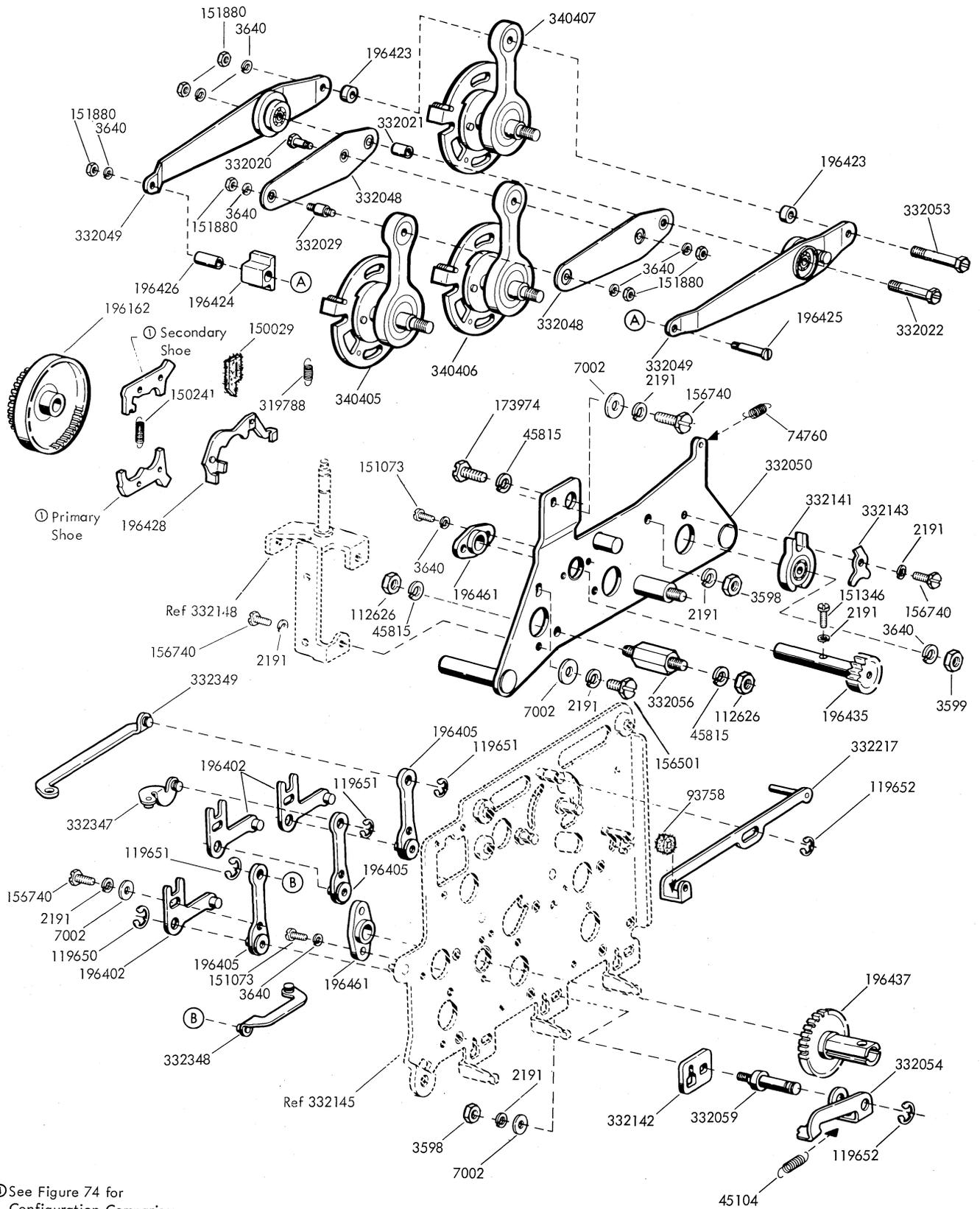


FIGURE 28. VERTICAL POSITIONING AND RETRACTION MECHANISM



ⓐ See Figure 74 for Configuration Comparison

FIGURE 29. VERTICAL POSITIONING AND RETRACTION MECHANISM (Continued)

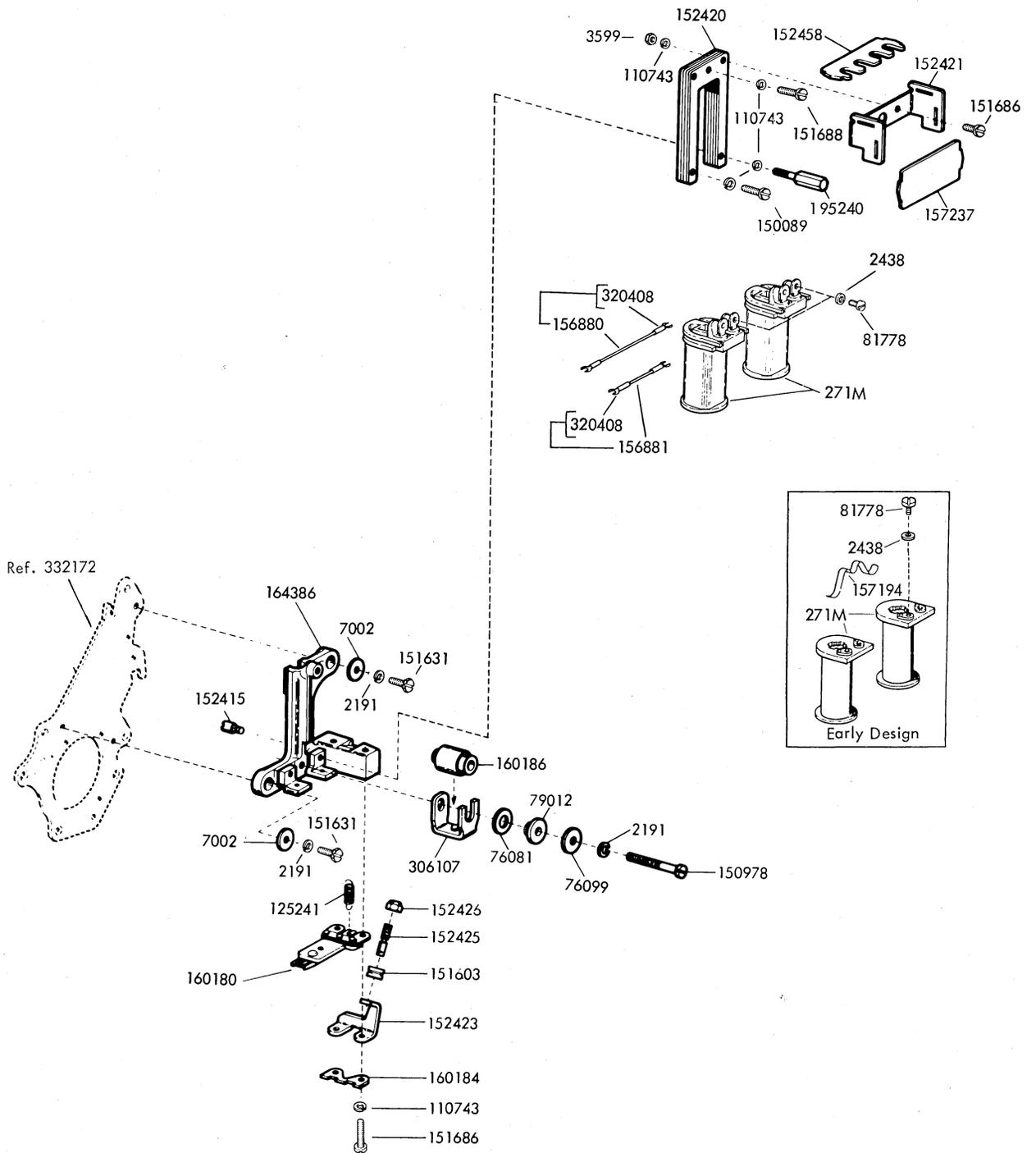


FIGURE 31. SELECTOR MAGNET MECHANISM

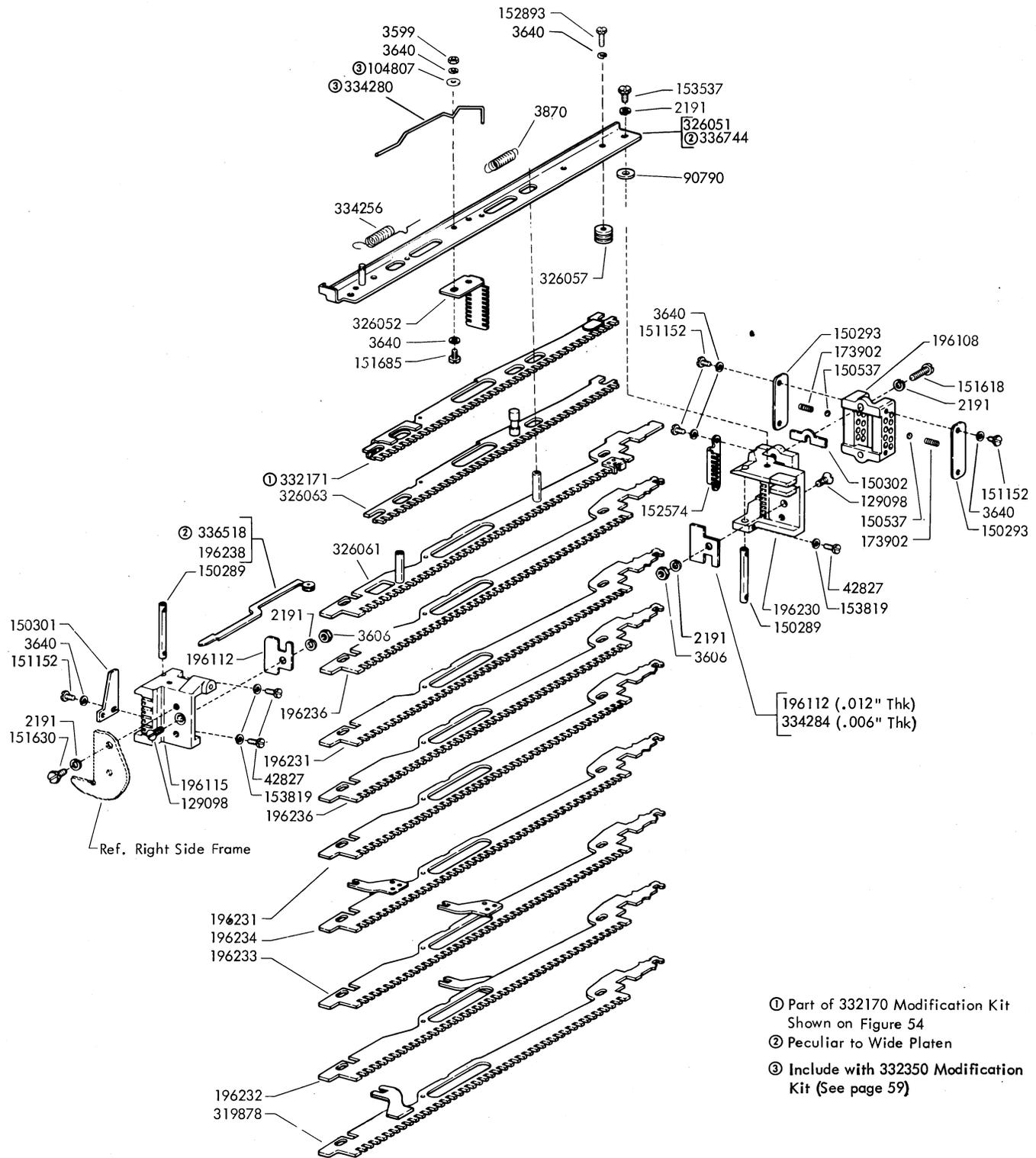


FIGURE 32. CODEBAR MECHANISM

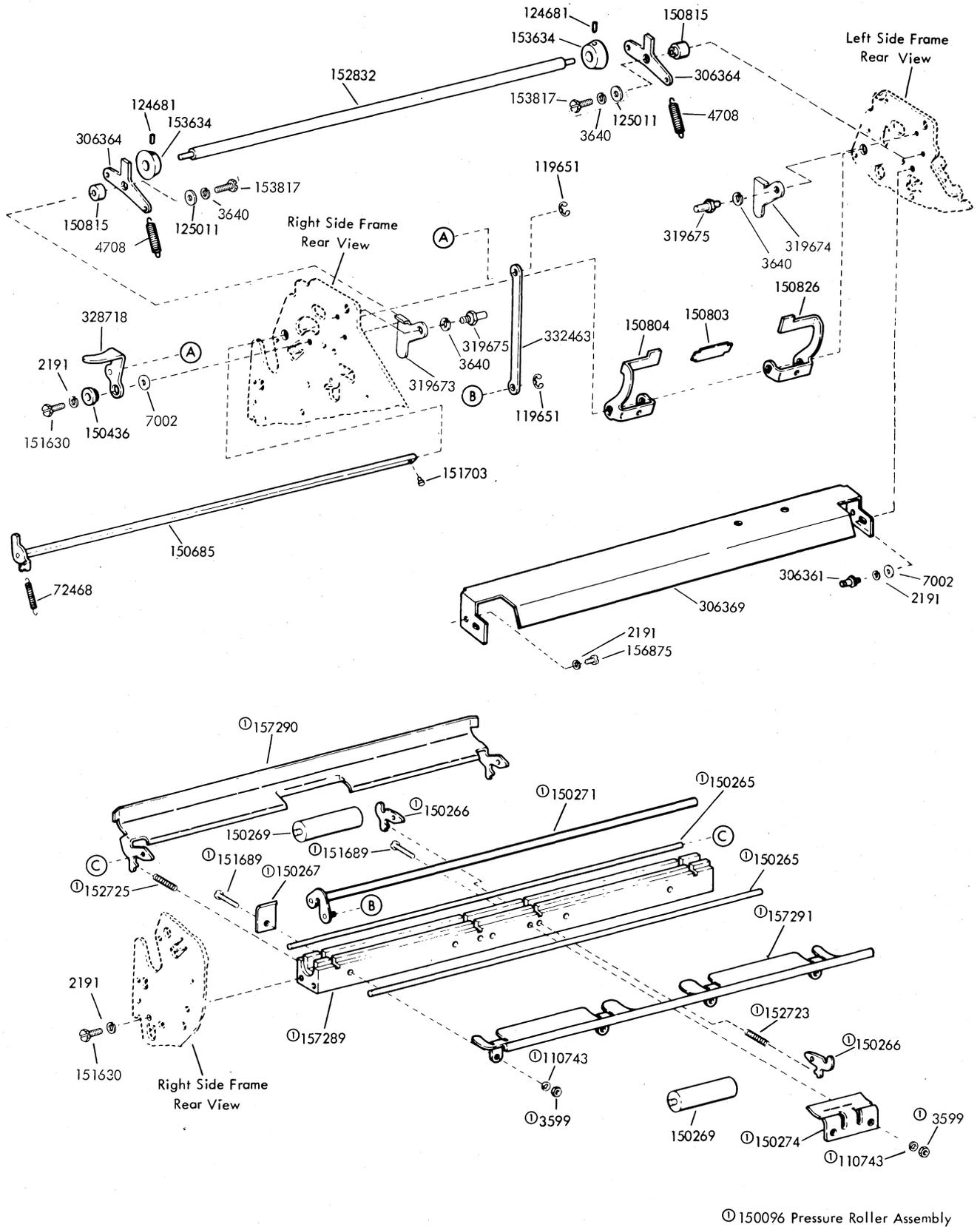


FIGURE 35. PRESSURE ROLLER MECHANISM

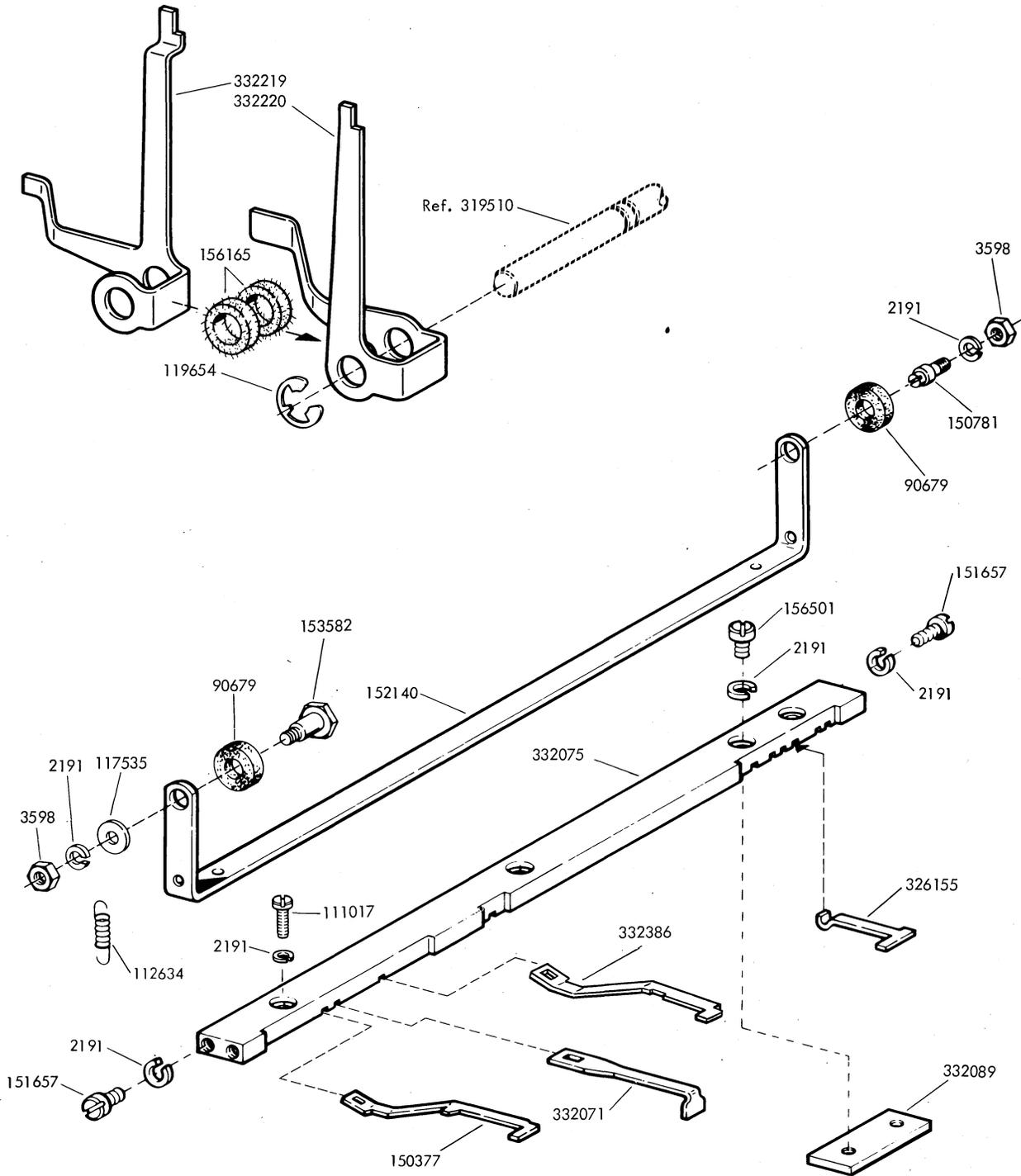
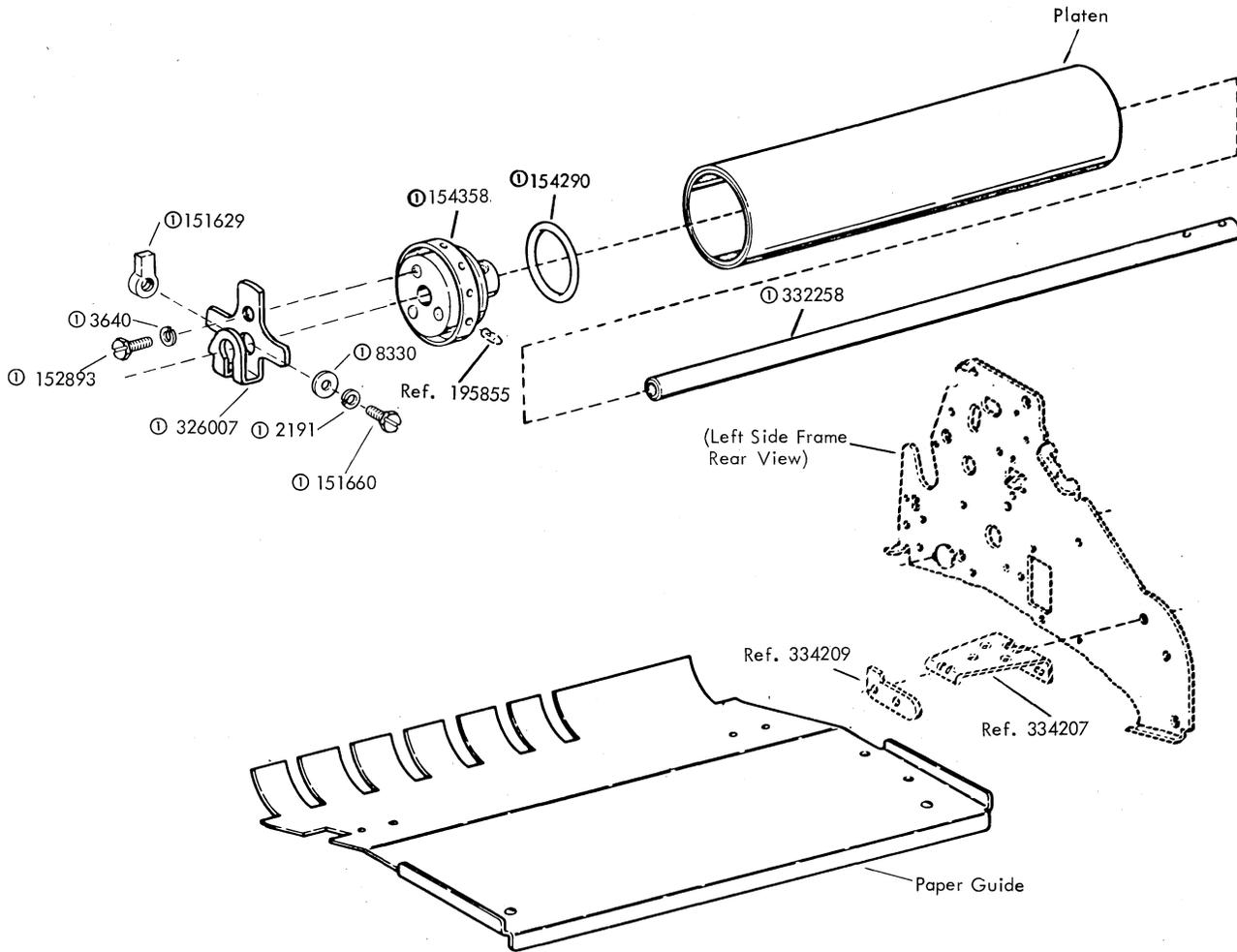


FIGURE 36. SPACE SUPPRESSION MECHANISM



① 334377 Set of Parts, Part of Modification Kits 334378-334394

② These Modification Kits also include 154320 Finger which must replace 155896 Finger.

Note: Other Sprocket Parts on Figure 37.

Specification 50,7315

Modification Kit	Platen	Paper Guide	Paper Width (in inches)
② 334378	176237	323052	3-5/8
② 334379	176236	326015	4
② 334380	176235	326016	4-1/4
334381	176234	326017	4-5/16
334382	176233	323052	4-1/2
334383	176232	326015	5
334384	176231	323052	5-1/2
334385	176230	326016	5-3/4
334386	176229	326015	6
334387	176228	326017	6-1/4
334388	176227	326016	6-3/8
334389	176226	323052	6-1/2
334390	176225	326015	7
334391	176224	323052	7-1/2
334392	176223	326015	8
334393	176222	323052	8-1/2
334394	176221	326015	9

FIGURE 38. SPROCKET FEED PLATEN MECHANISM FOR 3-5/8" THROUGH 9" FORM WIDTH

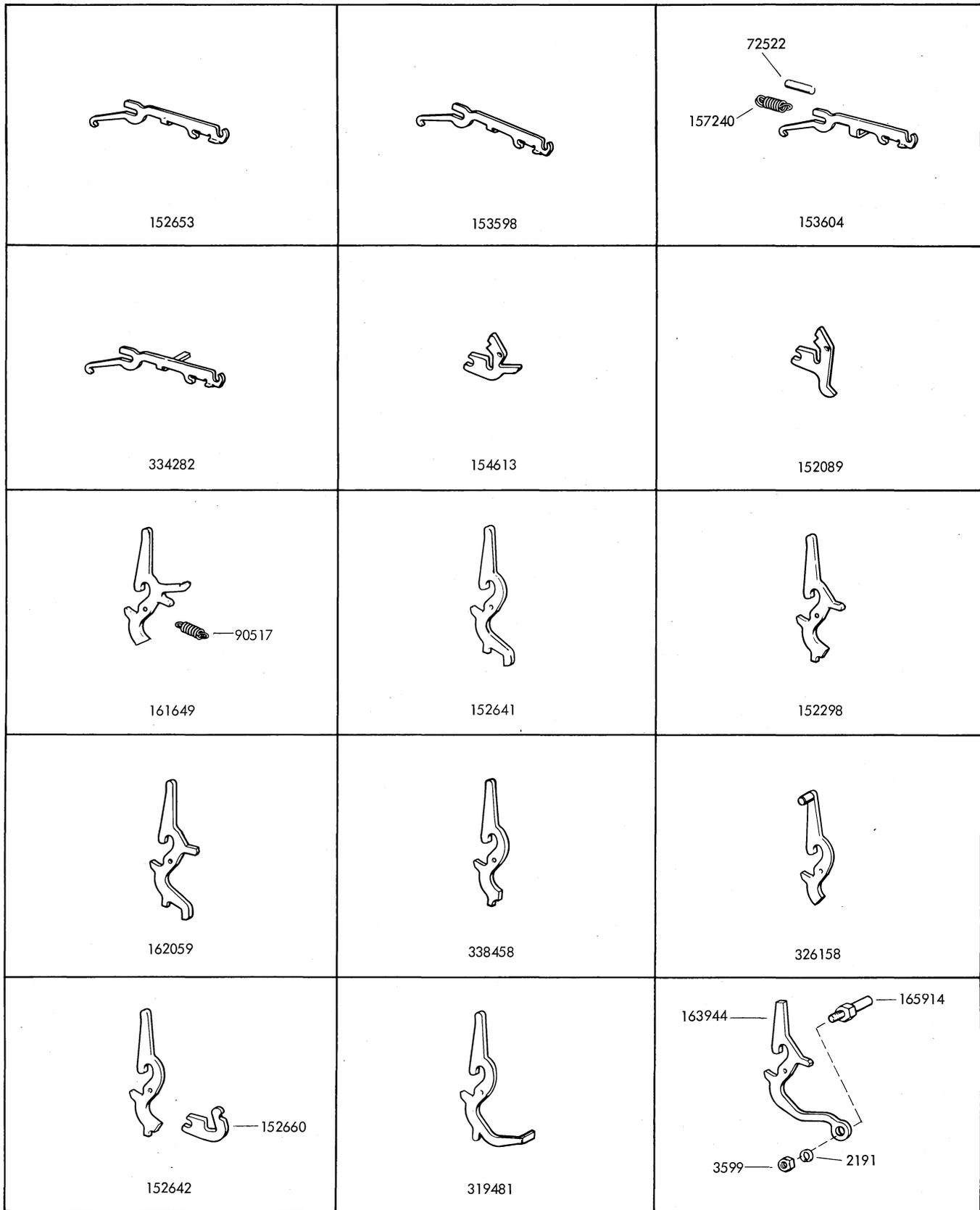
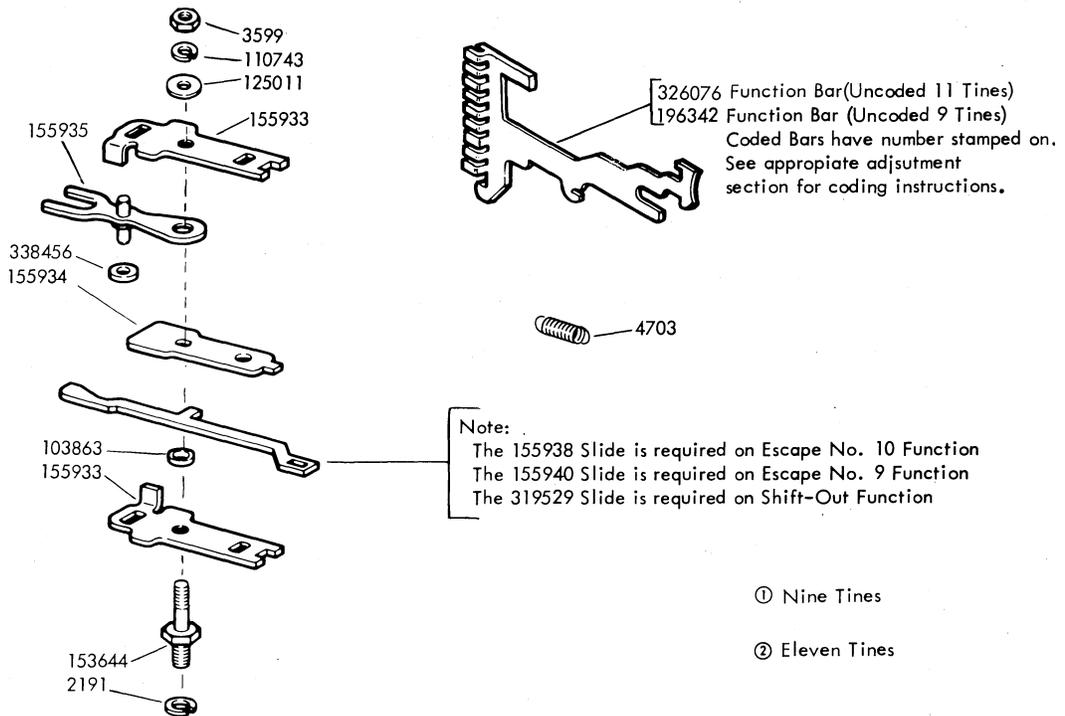
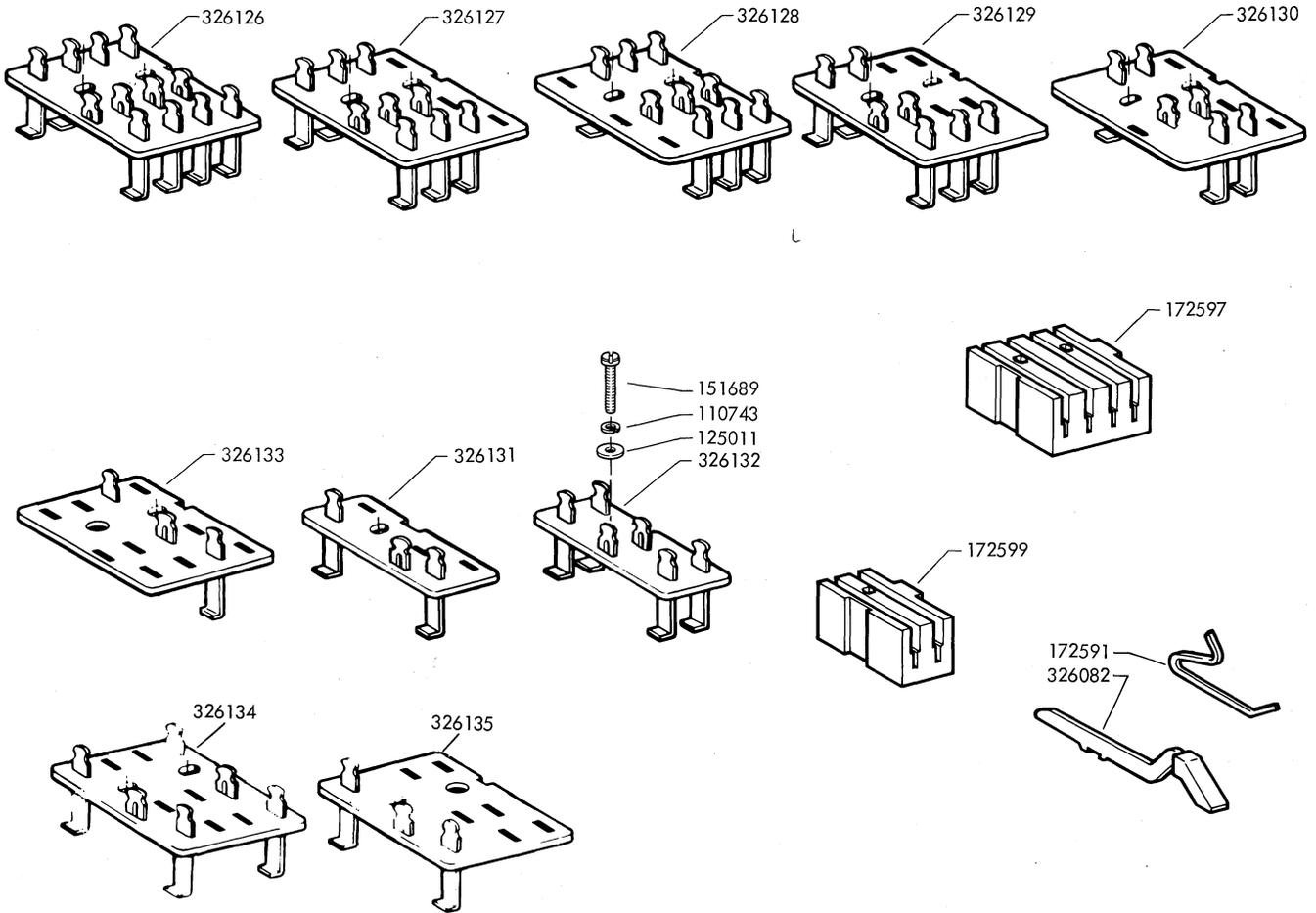


FIGURE 40. FUNCTION LEVERS, PAWLS AND LATCHES



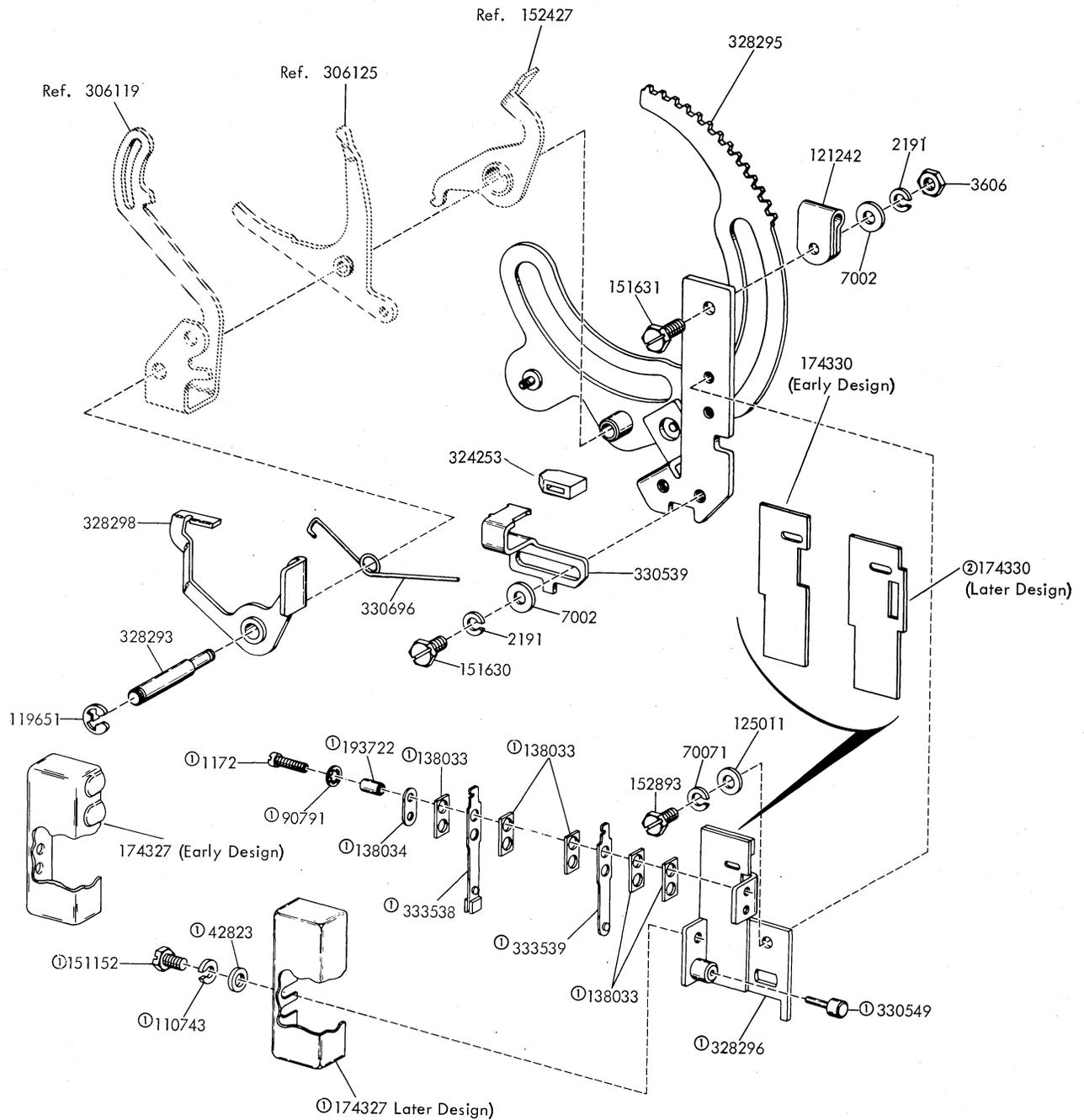
FUNCTION BAR	FUNCTION	FUNCTION BAR	FUNCTION
① 306201	CR	① 319802	ESC. HOLD
① 306202	LF	① 319804	CR&FF
① 306203	HT	② 319808	BLACK
① 306204	EOT	② 319809	RED
① 306205	BELL	② 319810	HT SET
① 306206	BS	② 319811	HT CLEAR
① 306207	ACK	② 319812	VERTICAL TAB SET
① 306208	NACK	② 319813	VERTICAL TAB CLEAR
① 306209	ENQ	② 319814	REVERSE LINE FEED
① 306210	SHIFT-IN	② 319815	1/2 REVERSE LINE FEED
① 306211	SHIFT-OUT(See Note)	② 319816	1/2 LINE FEED
① 306212	VT	② 319817	HALF DUPLEX
① 306213	FF	② 319818	FULL DUPLEX
① 306214	ESCAPE NO. 10	② 334101	Print Suppress
① 306214	ESCAPE NO. 9 (See Note)	② 334102	Print Suppress Disable
		② 334103	Auto CR&LF
① 306220	New LF & VT	② 334260	Print Suppress No. 1
① 306221	DELETE	② 334261	Print Suppress No. 2
① 319790	DC-1	② 334262	DLE
① 319791	DC-2	② 334263	DC-2 (Special)
① 319792	DC-3	② 334264	DC-4 (Special)
① 319793	DC-4	② 334265	EXT (Special)
① 319794	SUPPRESSION, FUNC.	② 334266	CR & FF (Special)
① 319795	SUPPRESSION-SHIFT	② 334267	LF & VT (Special)
① 319796	ESC. TERMINATE	② 334268	Control Code (Special)
① 319797	EXT		

FIGURE 41. FUNCTION BARS AND SHIFT-FORK MECHANISM



SWITCH ASSEMBLY PART NO.	CONTACT PLATE ASSEMBLY NO.	CONTACT BLOCK PART NO.	CONTACT ARM POSITION			
			1	2	3	4
326101	326126	172597	326082	326082	326082	326082
326102	326127	172597	326082	326082	326082	
326103	326128	172597		326082	326082	326082
326104	326129	172597	326082	326082		
326105	326130	172597		326082	326082	
326106	326131	172599	326082			
326107	326132	172599	326082	326082		
326108	326133	172597			326082	
326109	326134	172597				326082
326110	326135	172597	326082			326082

FIGURE 42. SWITCH ASSEMBLIES

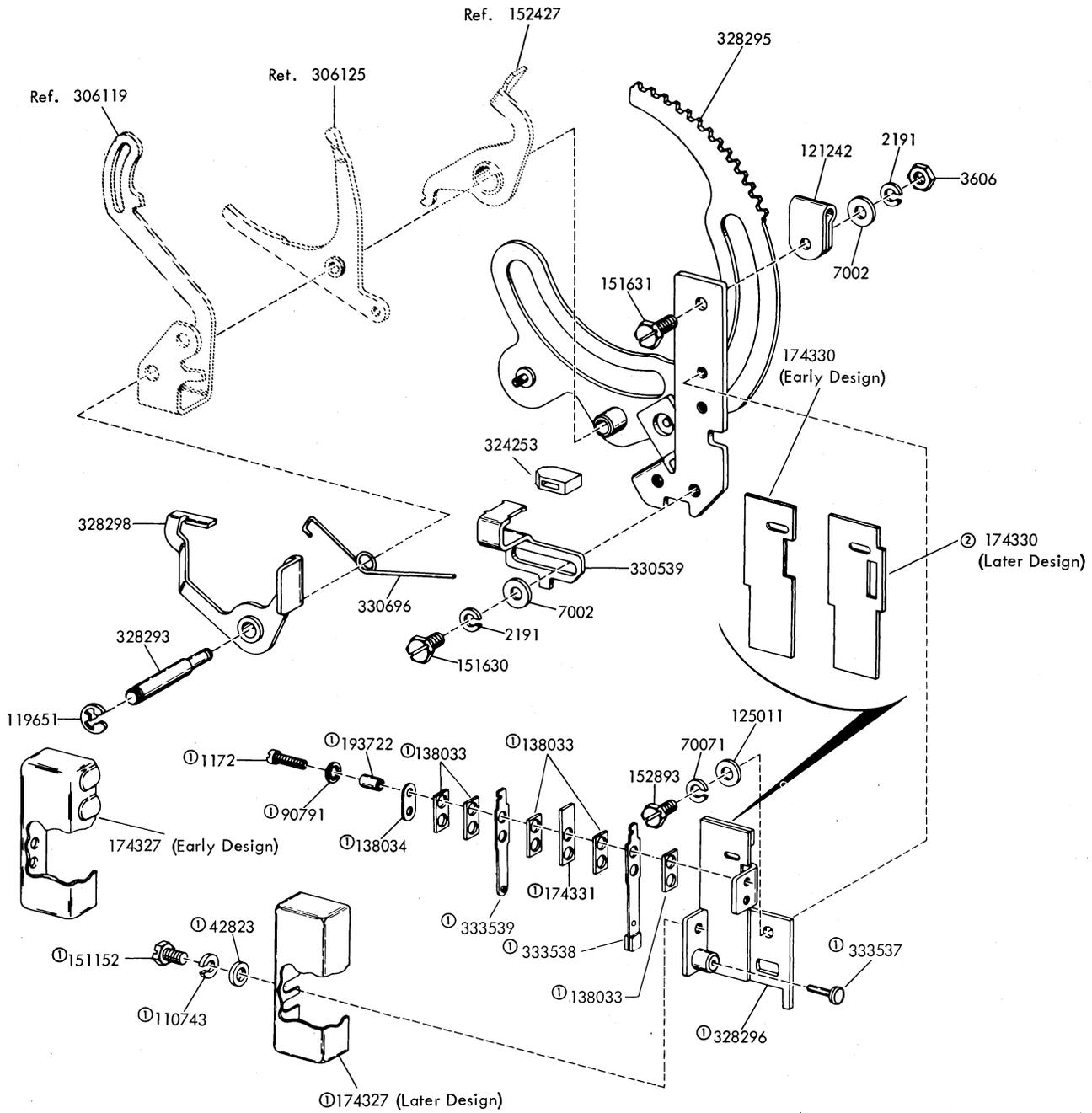


① 328299 Contact Assembly

② The Later Design 174330 gasket can be used with Early or Late Design 174327 Covers, however, the Early Design 174330 gasket can only be used with the Early Design 174327 Cover

50673S Specification

FIGURE 43. 328300 MODIFICATION KIT TO PROVIDE CHARACTER RECEIVED (OPEN CONTACT)



① 333536 Contact Assembly

② The Later Design 174330 gasket can be used with Early or Late Design 174327 Covers, however, the Early Design 174330 gasket can only be used with the Early Design 174327 Cover

50674S Specification

FIGURE 44. 333535 MODIFICATION KIT TO PROVIDE CHARACTER RECEIVED (CLOSED CONTACT)

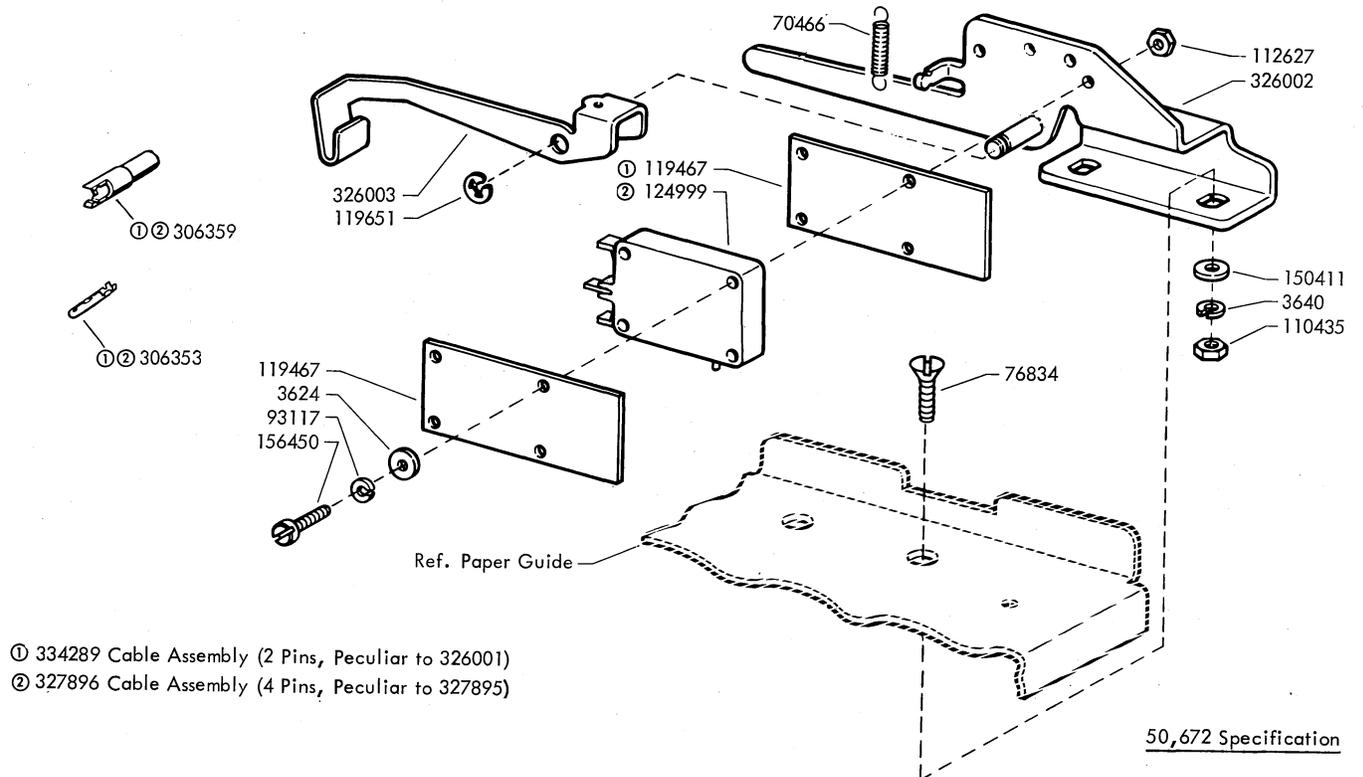


FIGURE 45. 326001 AND 327895 MODIFICATION KITS TO PROVIDE PAPER-OUT ALARM (SPROCKET FEED)

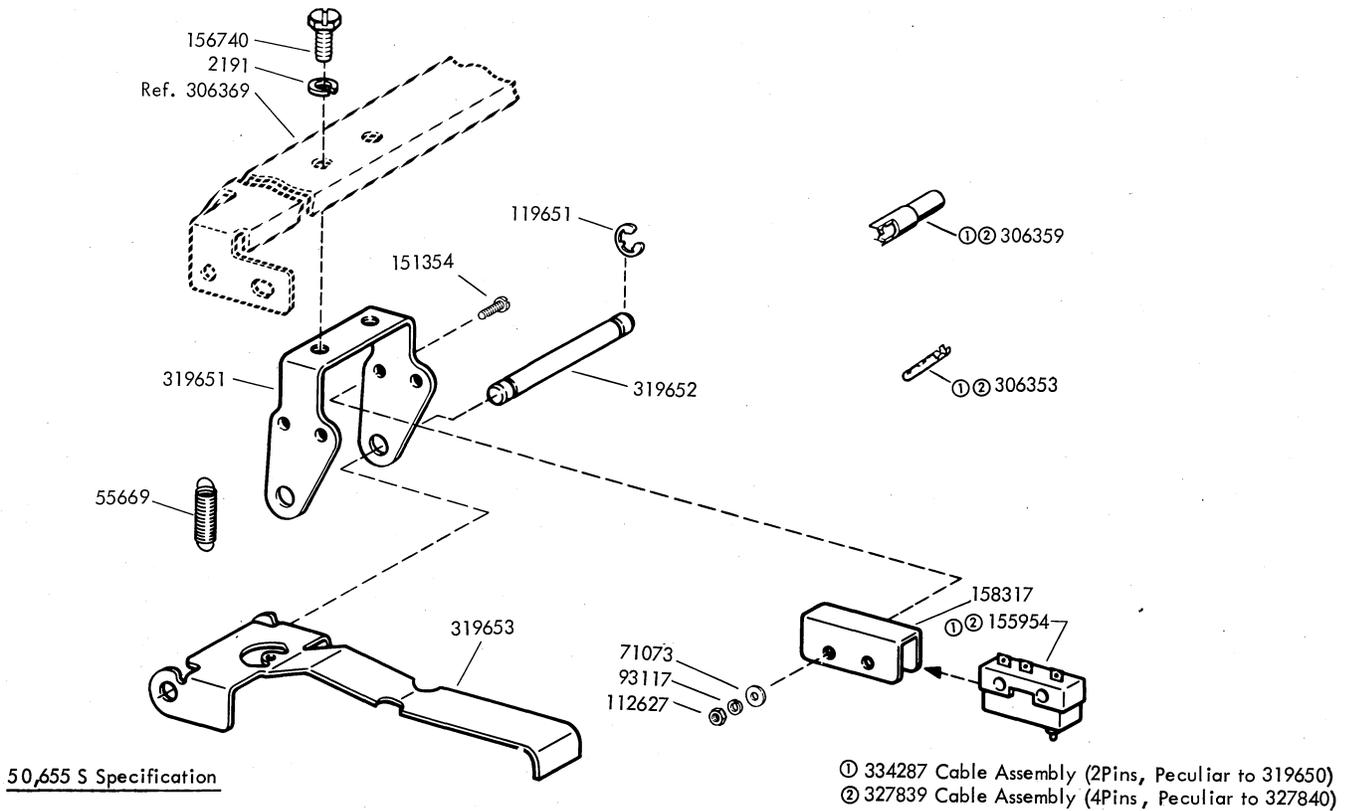


FIGURE 46. 319650 AND 327840 MODIFICATION KITS TO PROVIDE LOW-PAPER ALARM (FRICTION FEED)

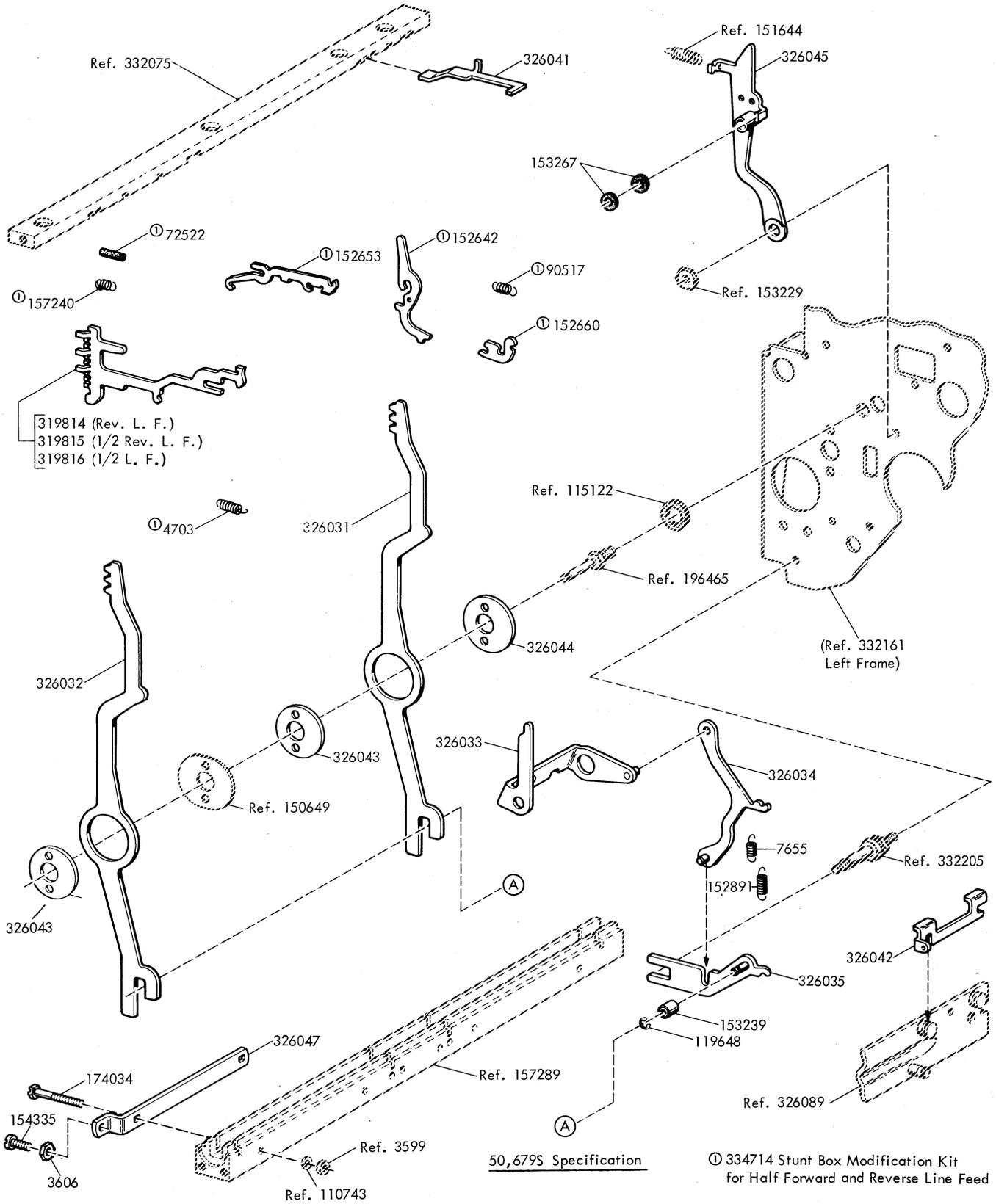


FIGURE 47. 326030 MODIFICATION KIT TO PROVIDE HALF FORWARD REVERSE LINE FEED

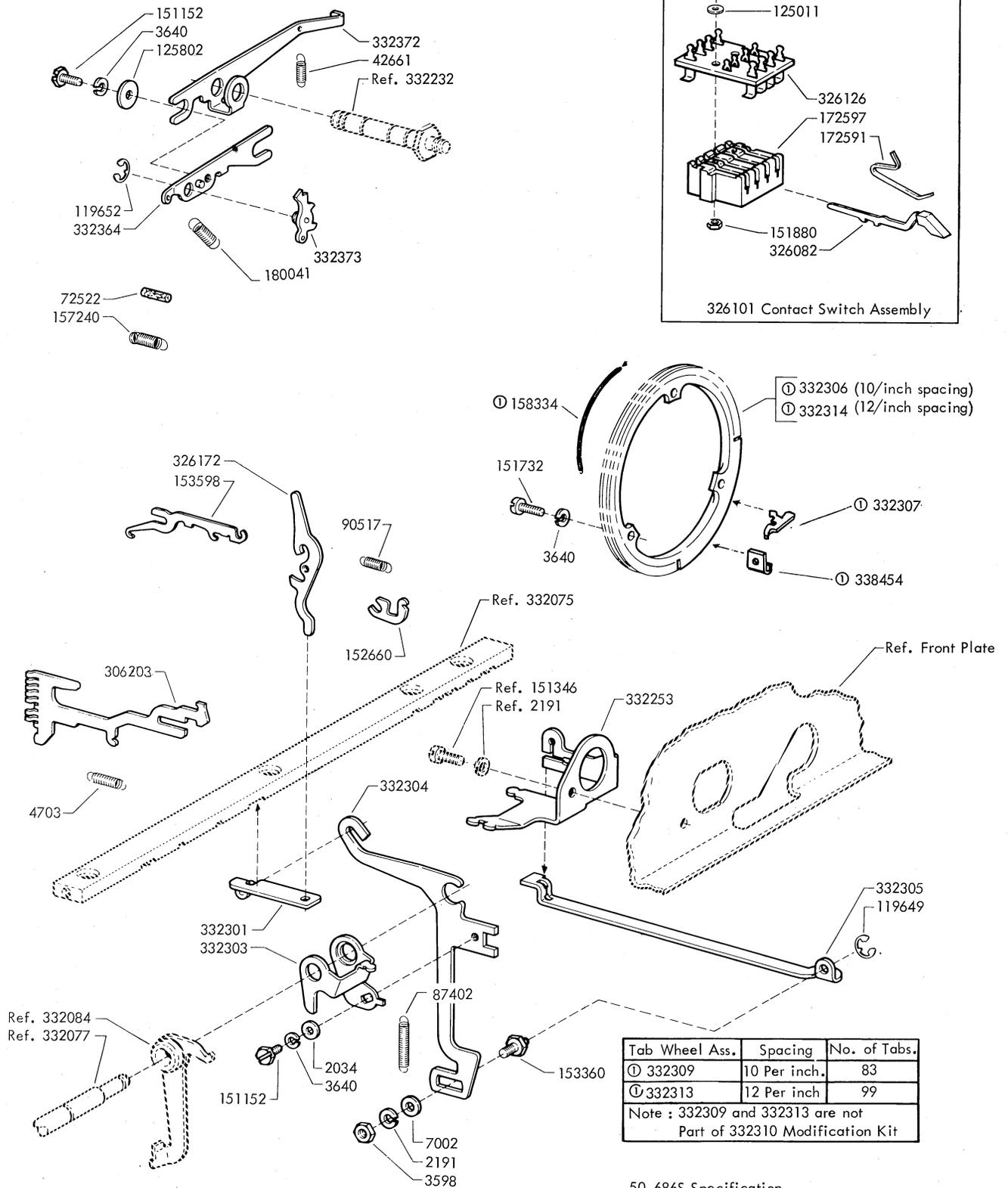


FIGURE 48. 332310 MODIFICATION KIT TO PROVIDE HORIZONTAL TABULATION

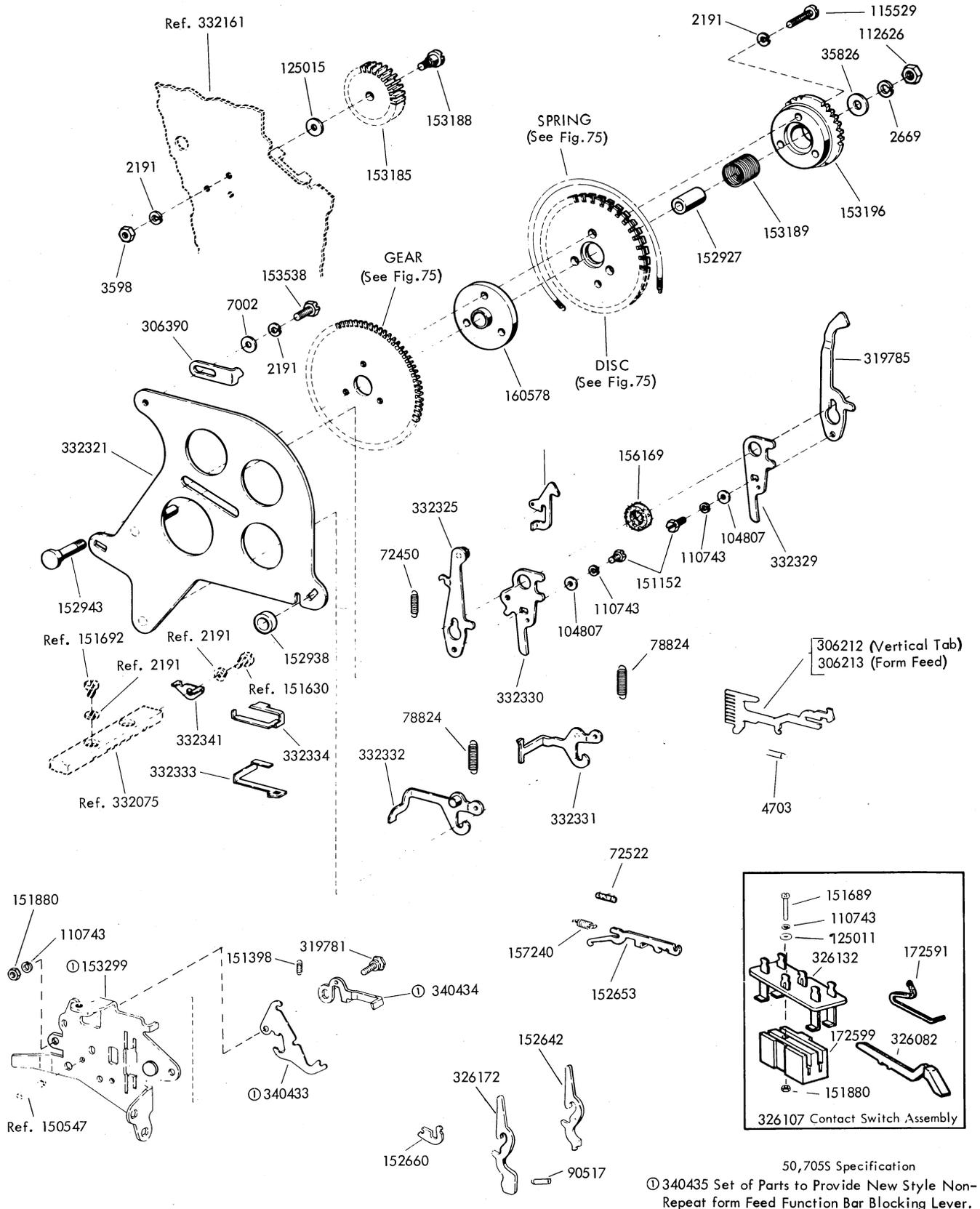


FIGURE 49. 332320 MODIFICATION KIT TO PROVIDE VERTICAL TABULATION

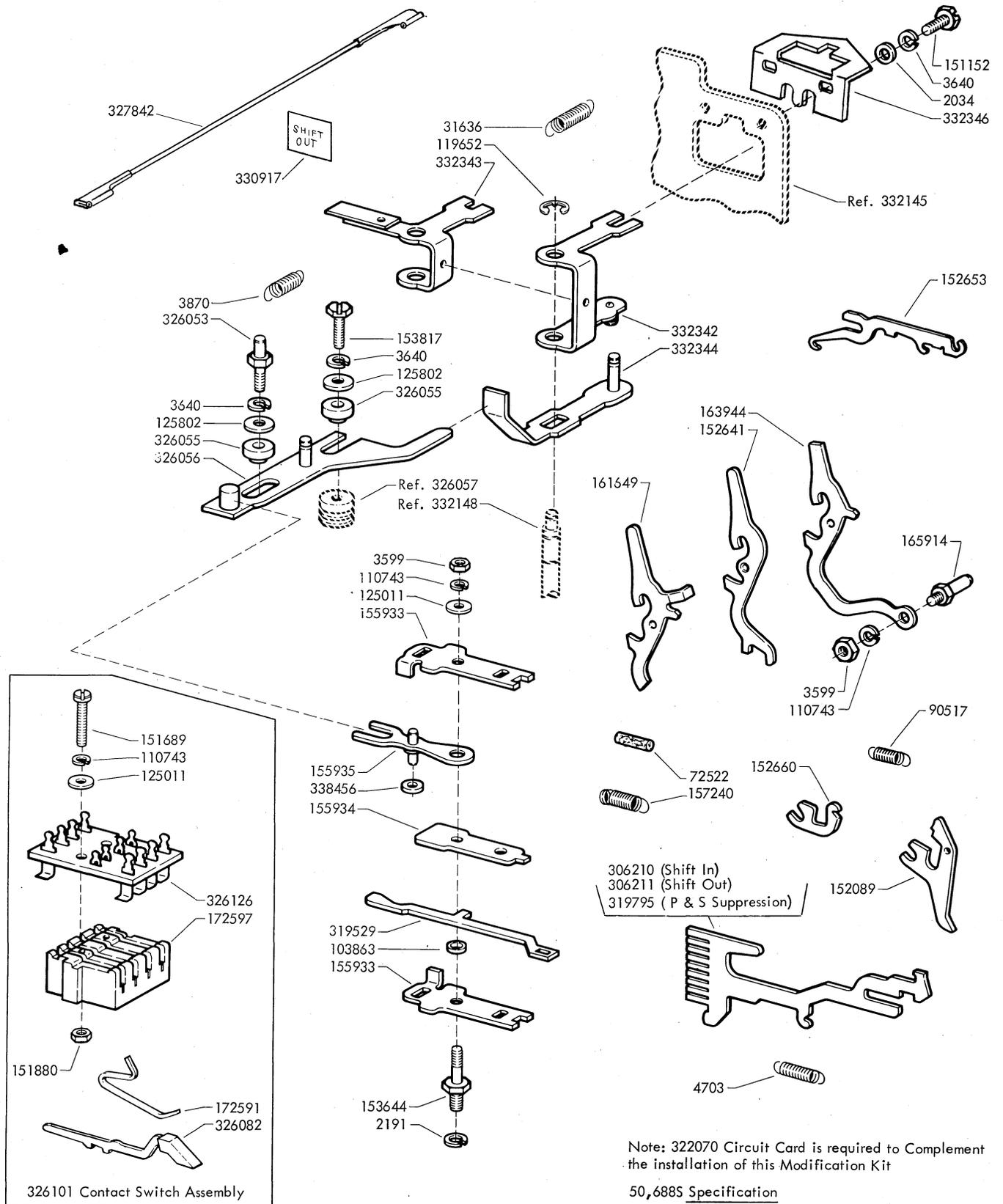


FIGURE 50. 332340 MODIFICATION KIT TO PROVIDE PRINTED GRAPHICS

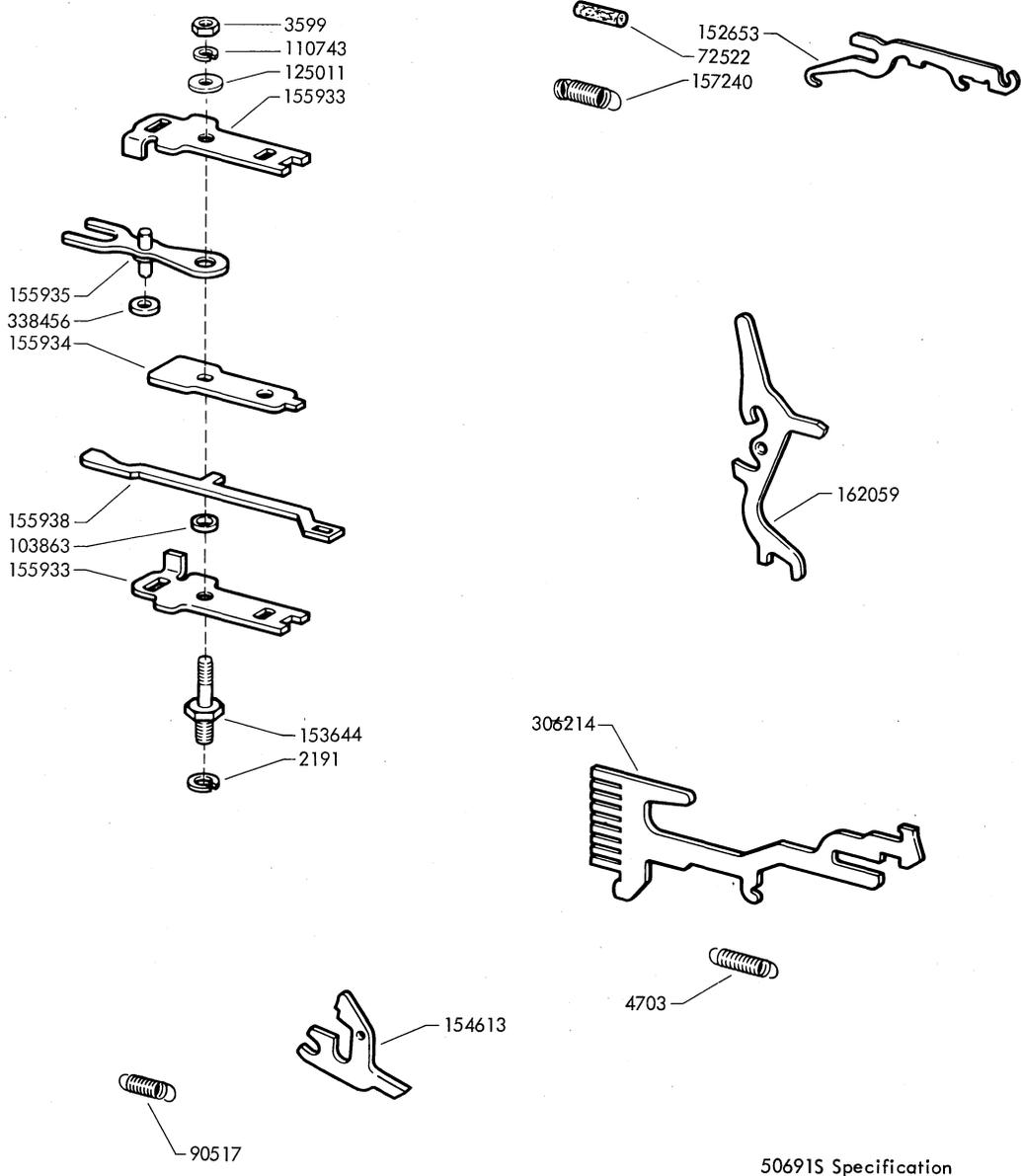


FIGURE 51. 332374 MODIFICATION KIT TO PROVIDE ESCAPE SEQUENCES

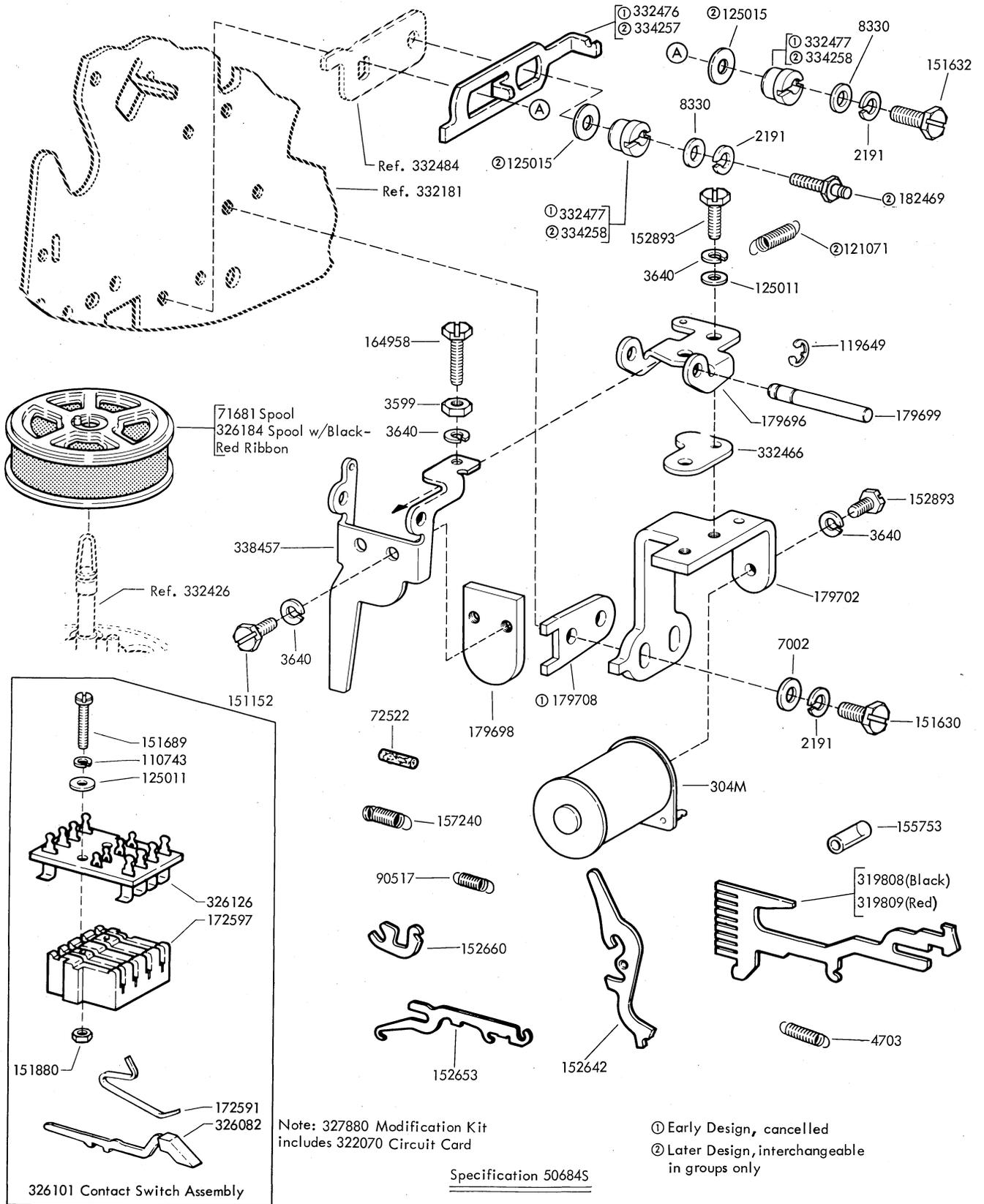


FIGURE 52. 327880 AND 334715 MODIFICATION KITS TO PROVIDE TWO COLOR PRINTING

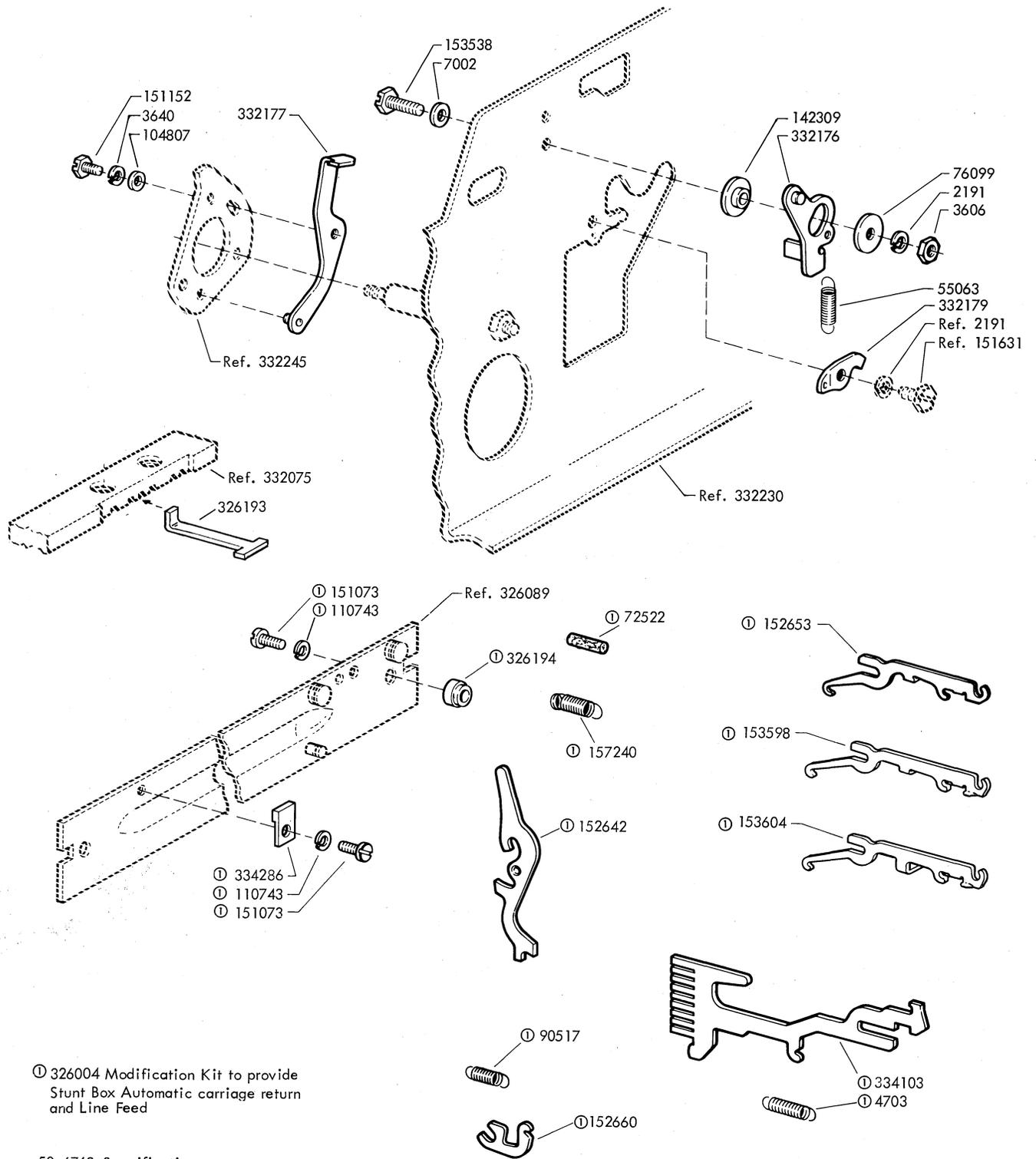


FIGURE 54. 332170 MODIFICATION KIT TO PROVIDE AUTOMATIC CARRIAGE RETURN AND LINE FEED

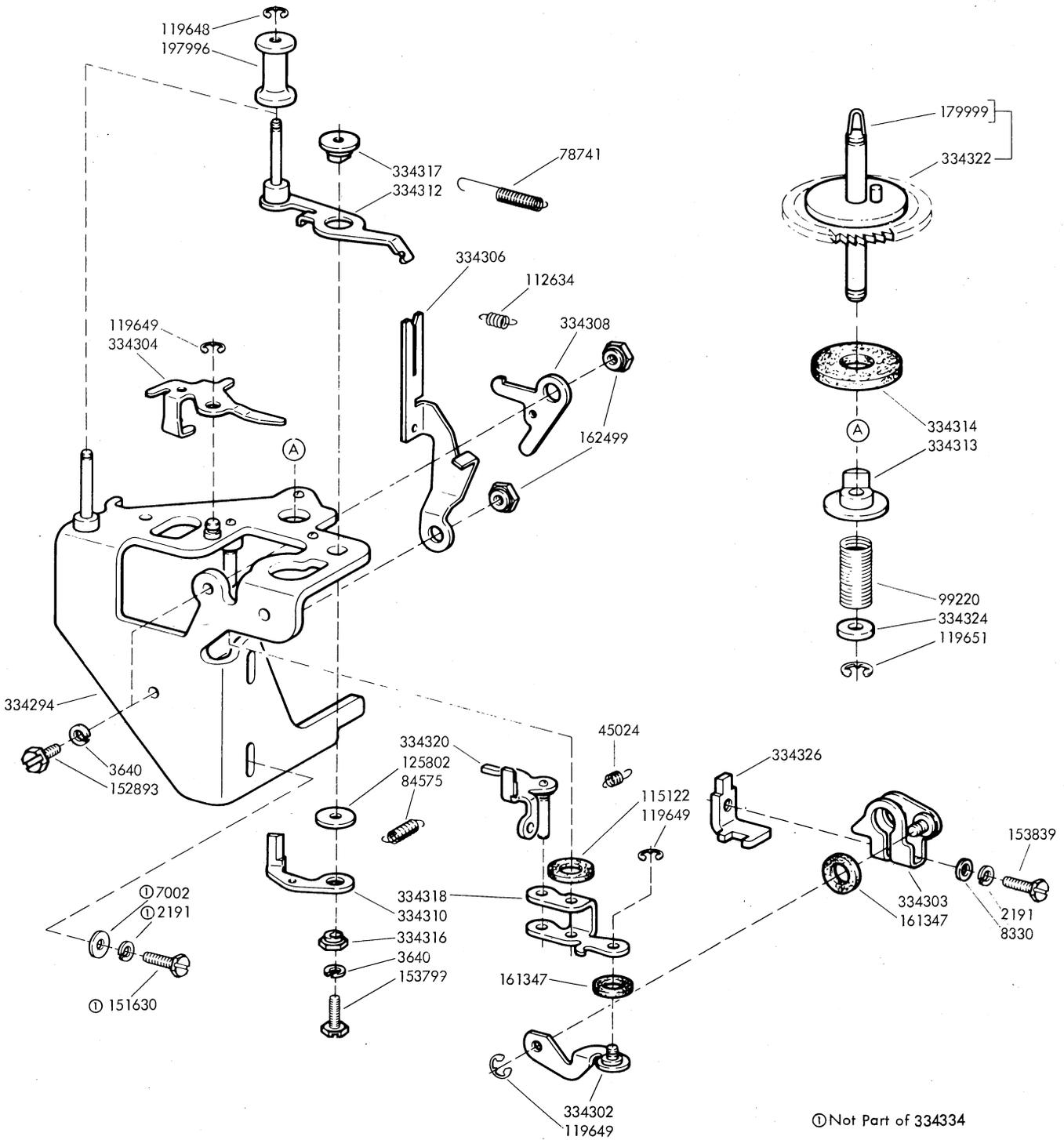


FIGURE 55. 334334 LEFT RIBBON FEED MECHANISM

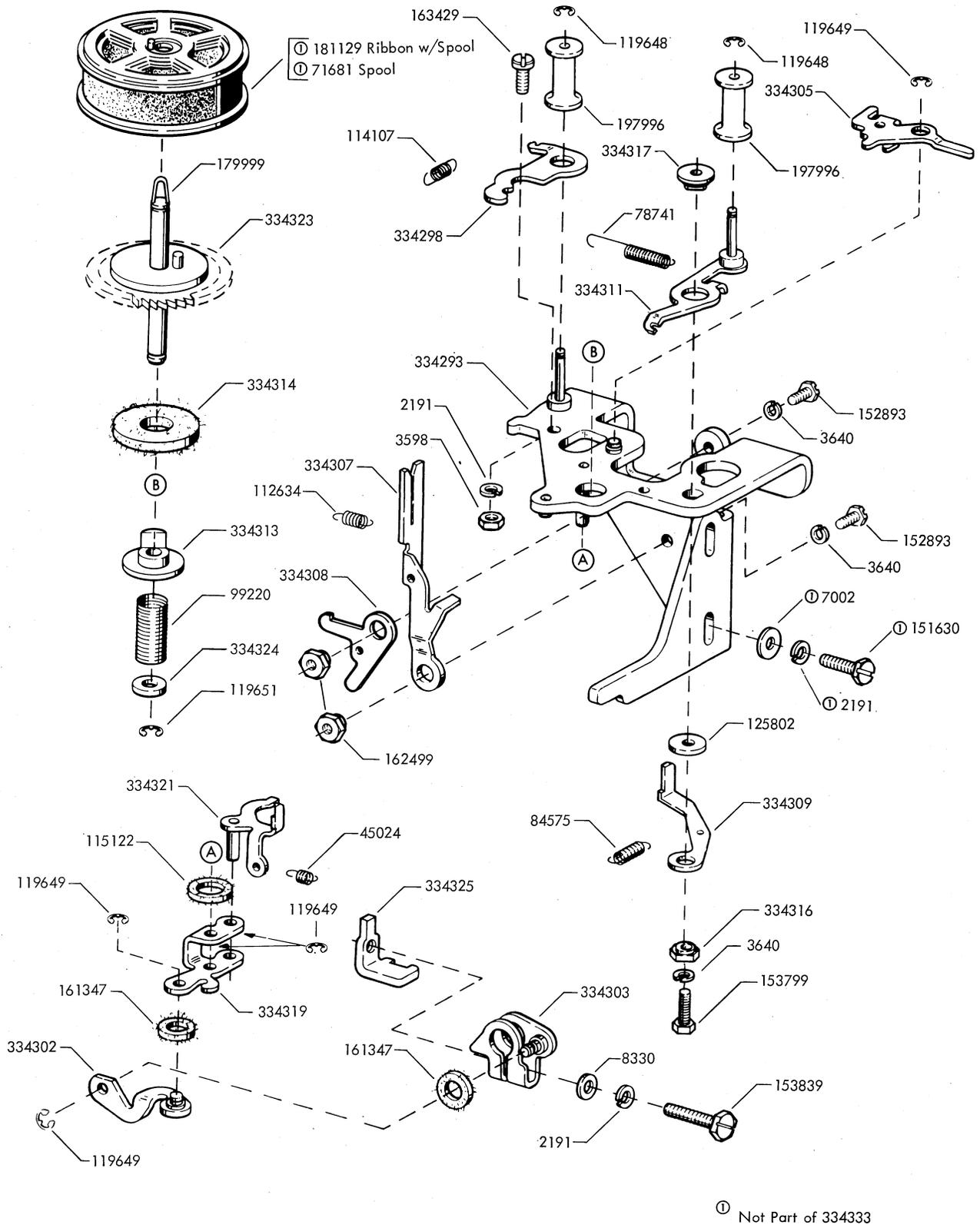
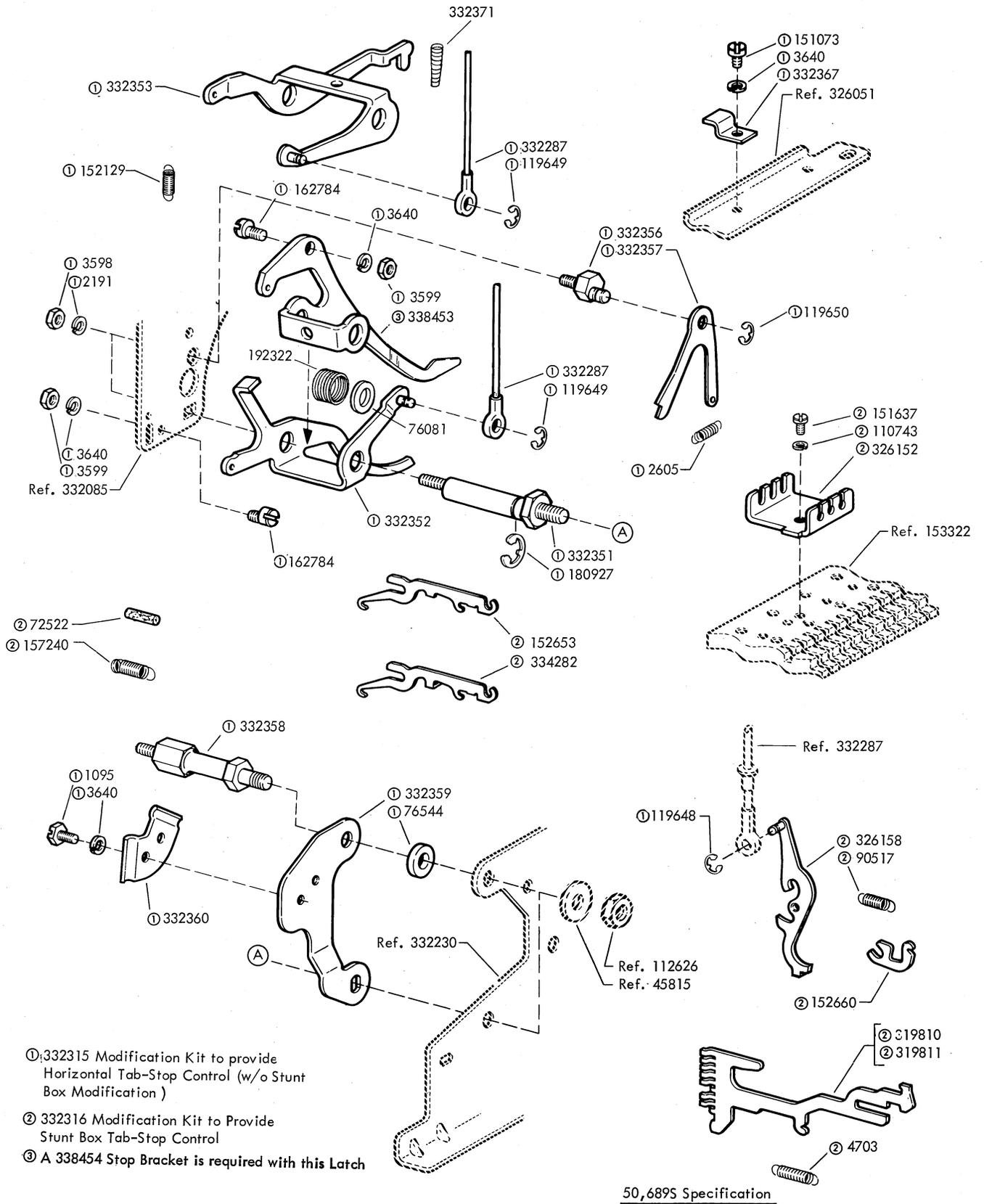


FIGURE 56. 334333 RIGHT RIBBON FEED MECHANISM



- ① 332315 Modification Kit to provide Horizontal Tab-Stop Control (w/o Stunt Box Modification)
- ② 332316 Modification Kit to Provide Stunt Box Tab-Stop Control
- ③ A 338454 Stop Bracket is required with this Latch

FIGURE 58. 332350 MODIFICATION KIT TO PROVIDE HORIZONTAL TAB-STOP

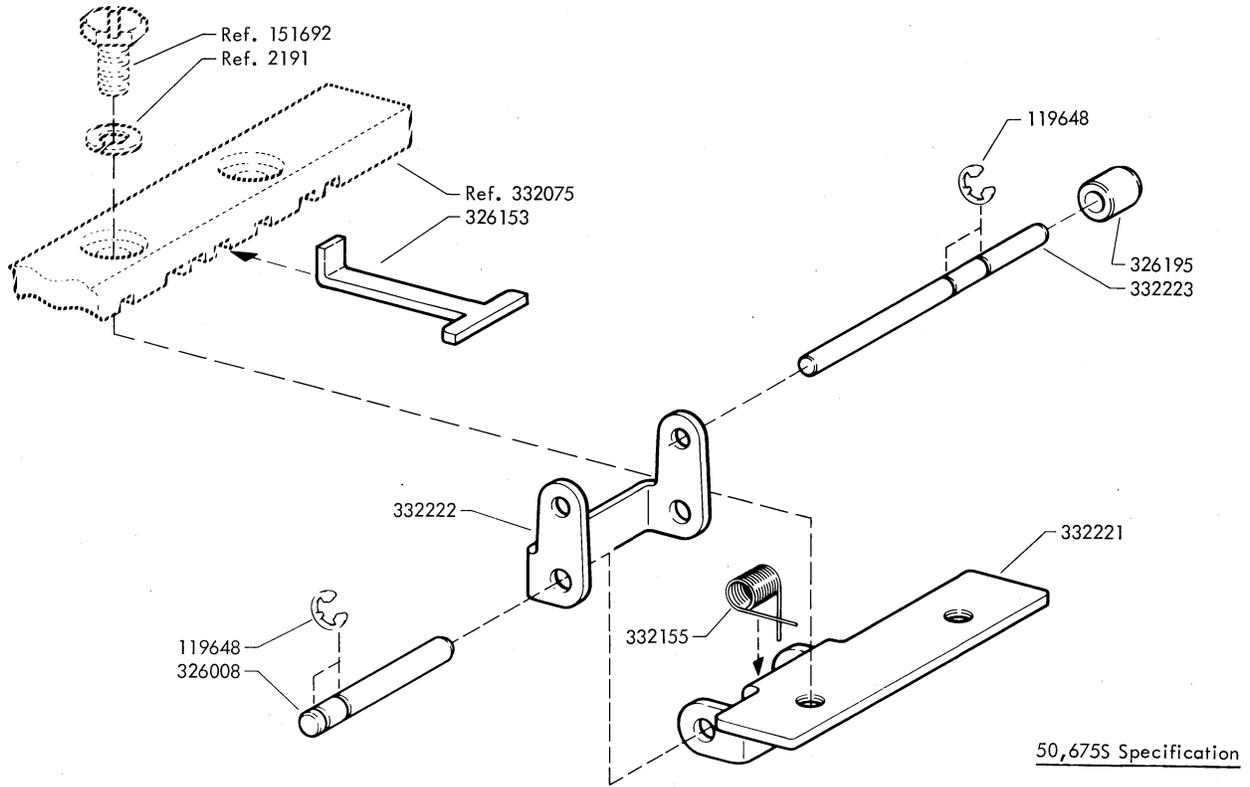


FIGURE 59. 334717 MODIFICATION KIT TO PROVIDE LINE FEED CLUTCH TRIP BALL

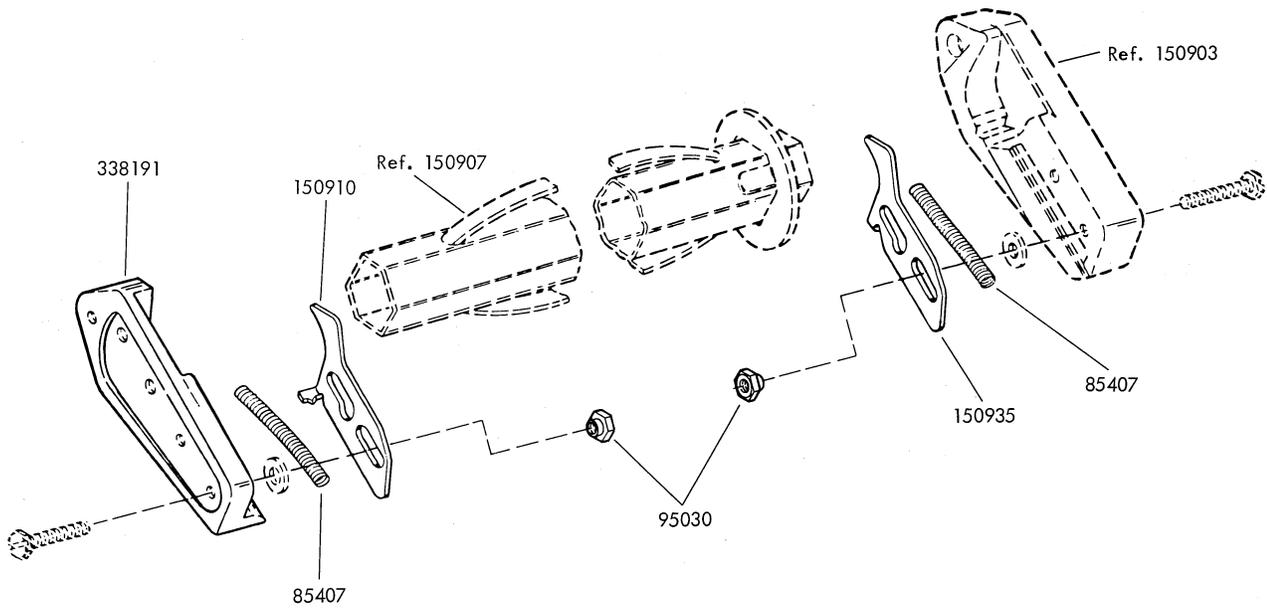


FIGURE 60. 338190 MODIFICATION KIT TO PROVIDE A PAPER SPINDLE LATCH AND STRENGTHENED SPINDLE SUPPORT

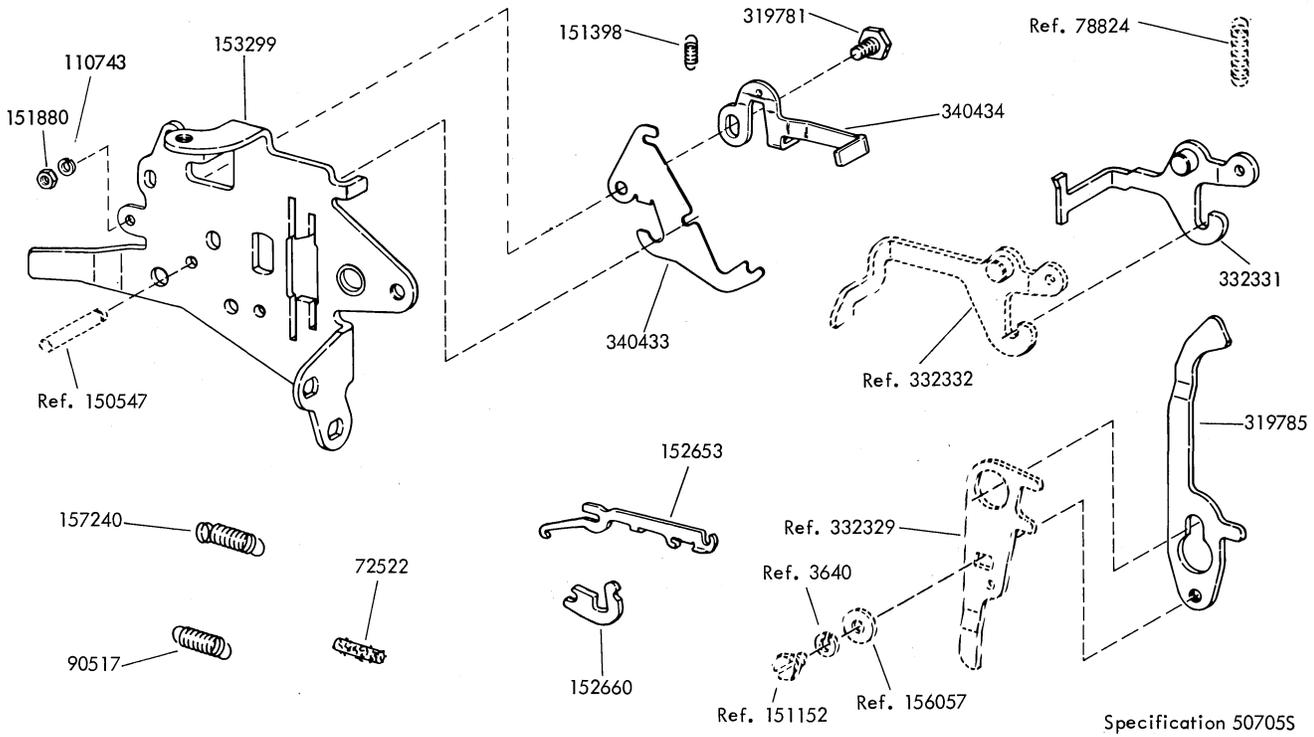


FIGURE 62. 319784 MODIFICATION KIT TO PROVIDE NON-REPEAT FORM FEED FUNCTION BAR BLOCKING LEVER

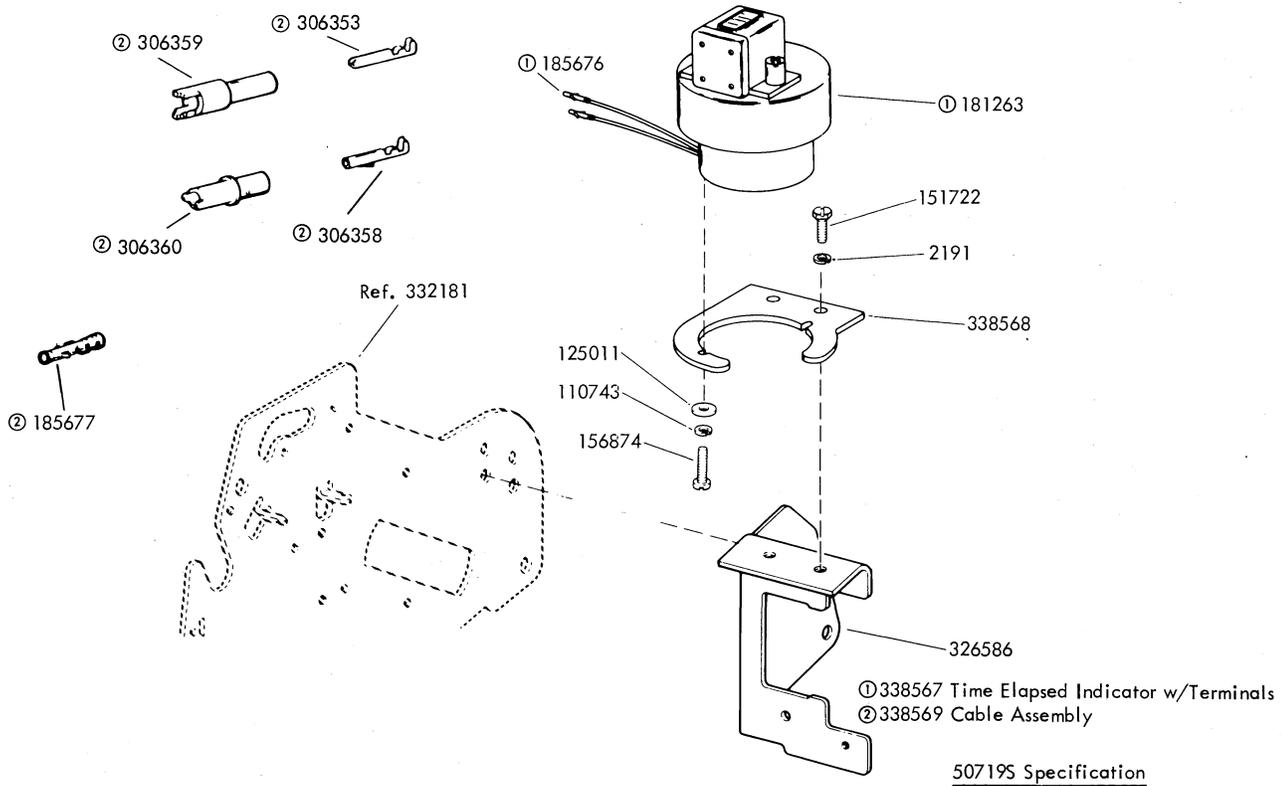


FIGURE 63. 338570 MODIFICATION KIT TO ADD TIME ELAPSED INDICATOR

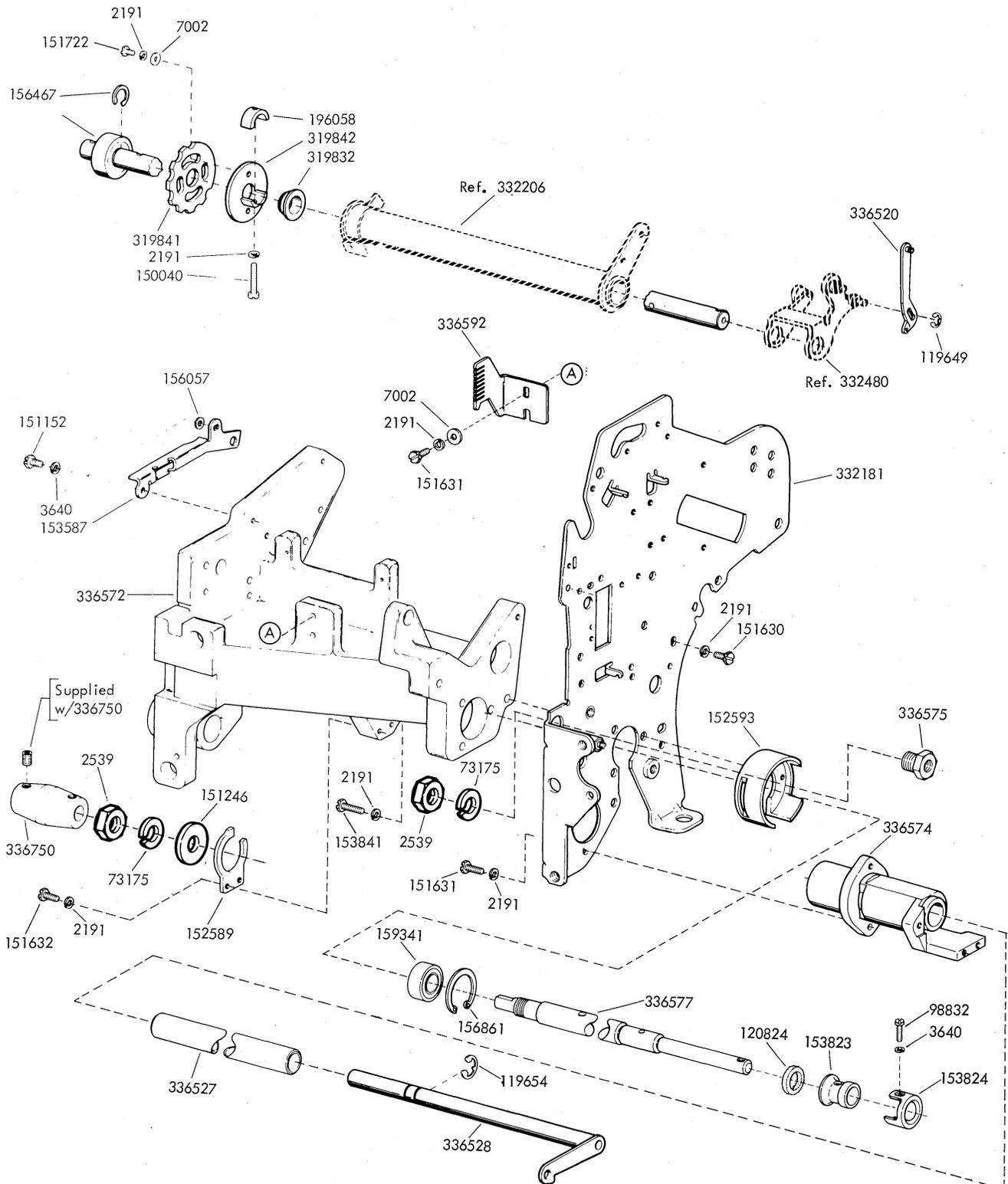


FIGURE 64. INTERMEDIATE CASTING MECHANISM (WIDE PLATEN)

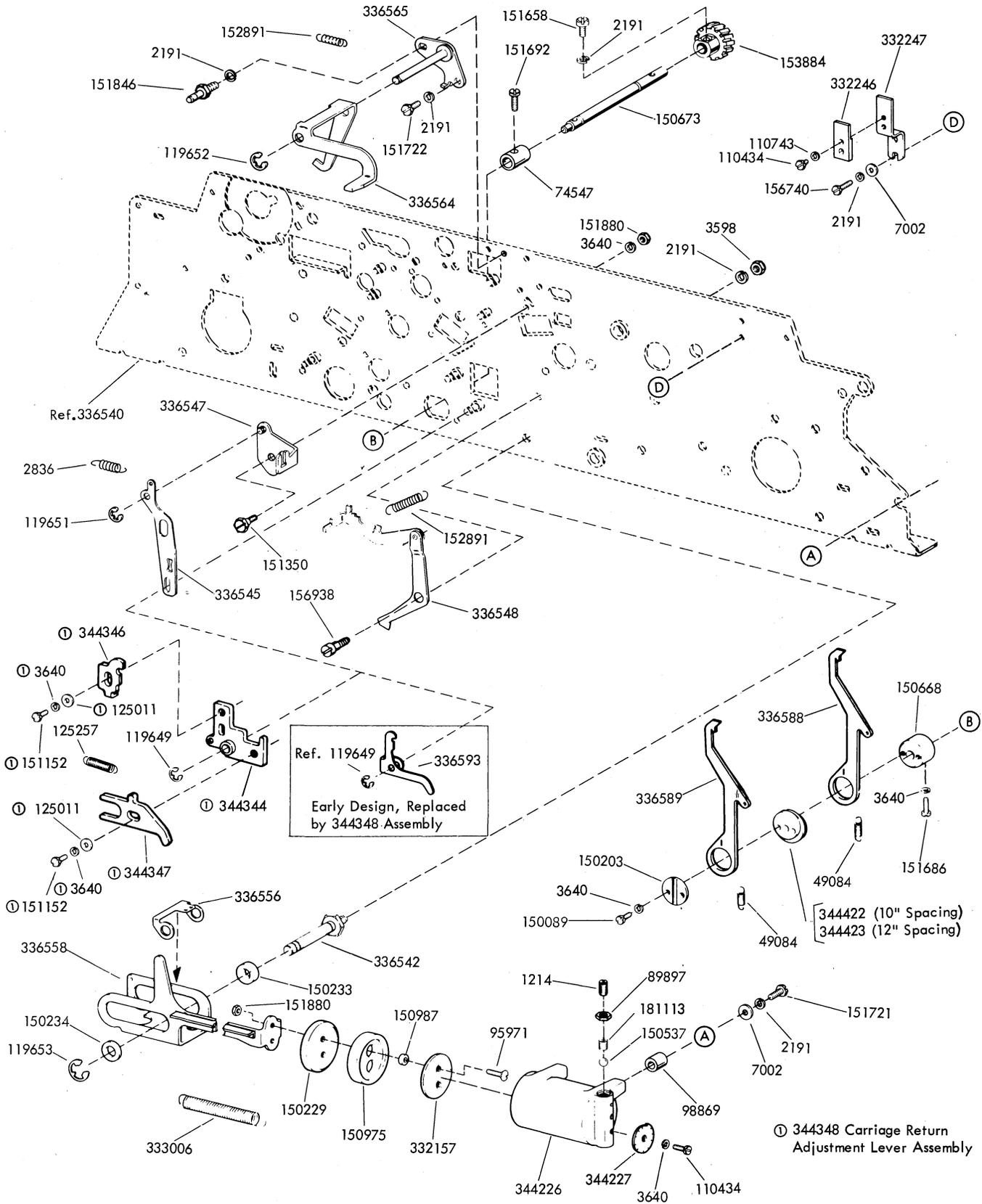


FIGURE 65. FRONT PLATE MECHANISM (WIDE PLATEN)

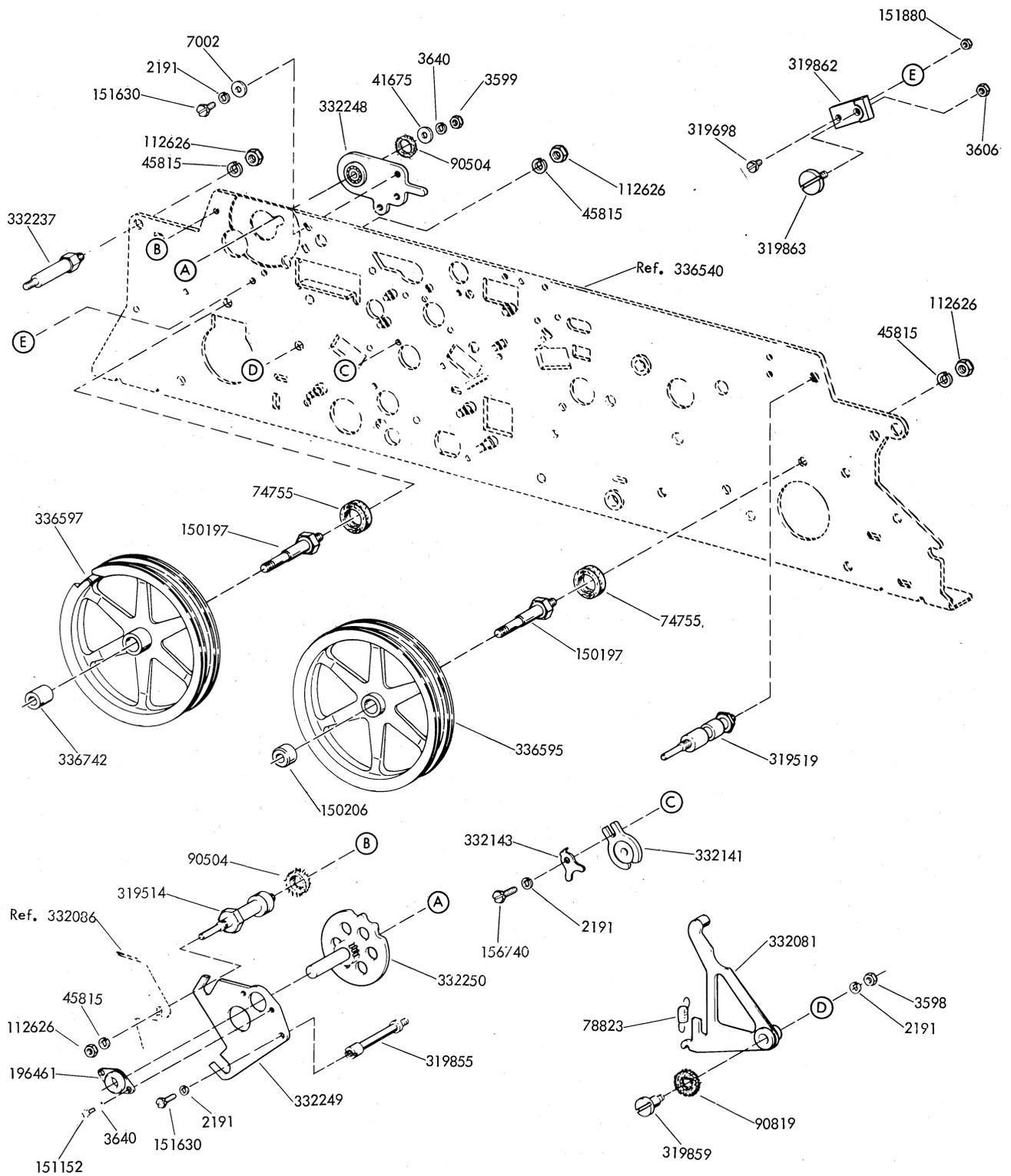


FIGURE 66. FRONT PLATE AND PULLEY MECHANISM (WIDE PLATEN)

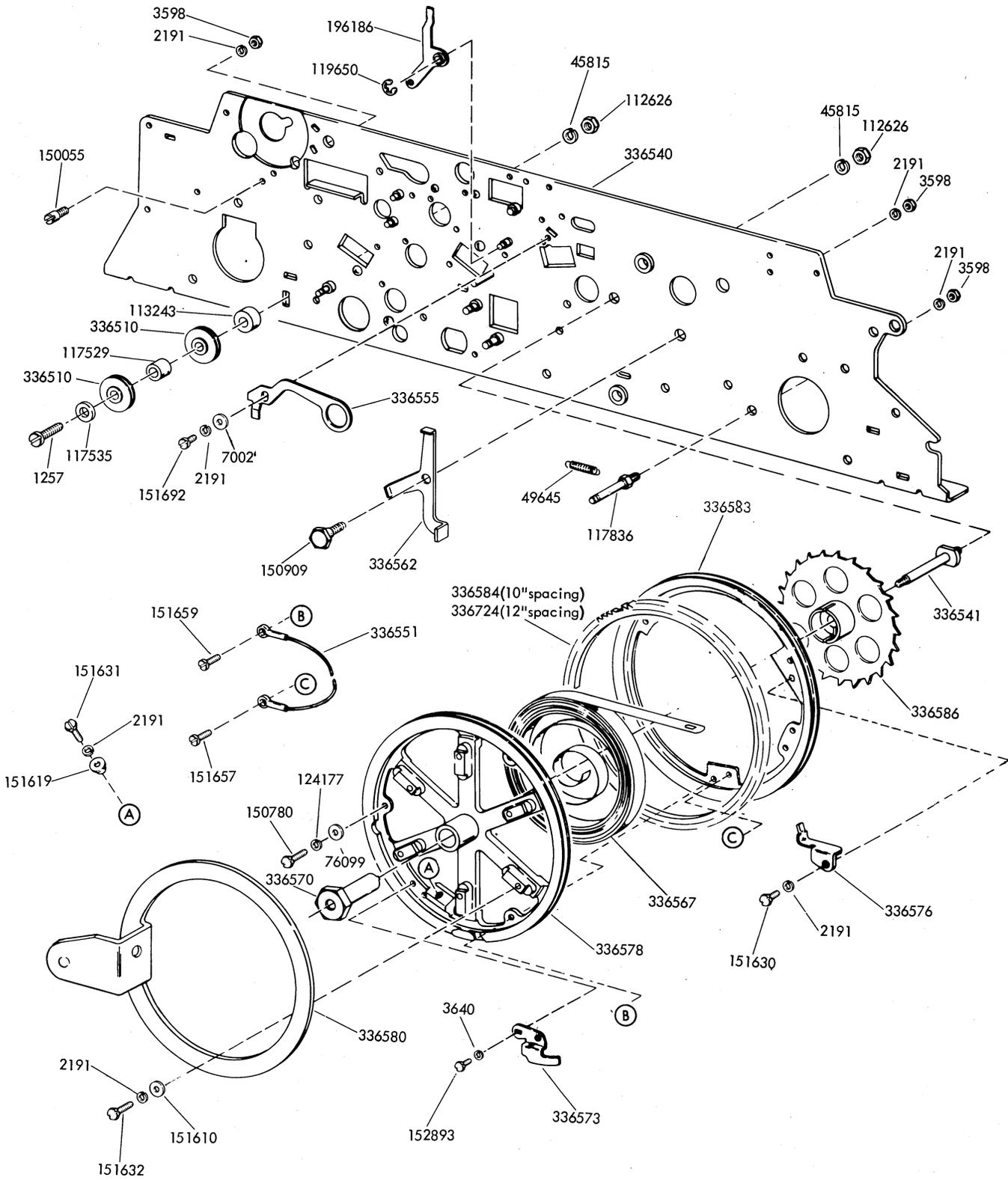


FIGURE 67. SPACING DRUM MECHANISM (WIDE PLATEN)

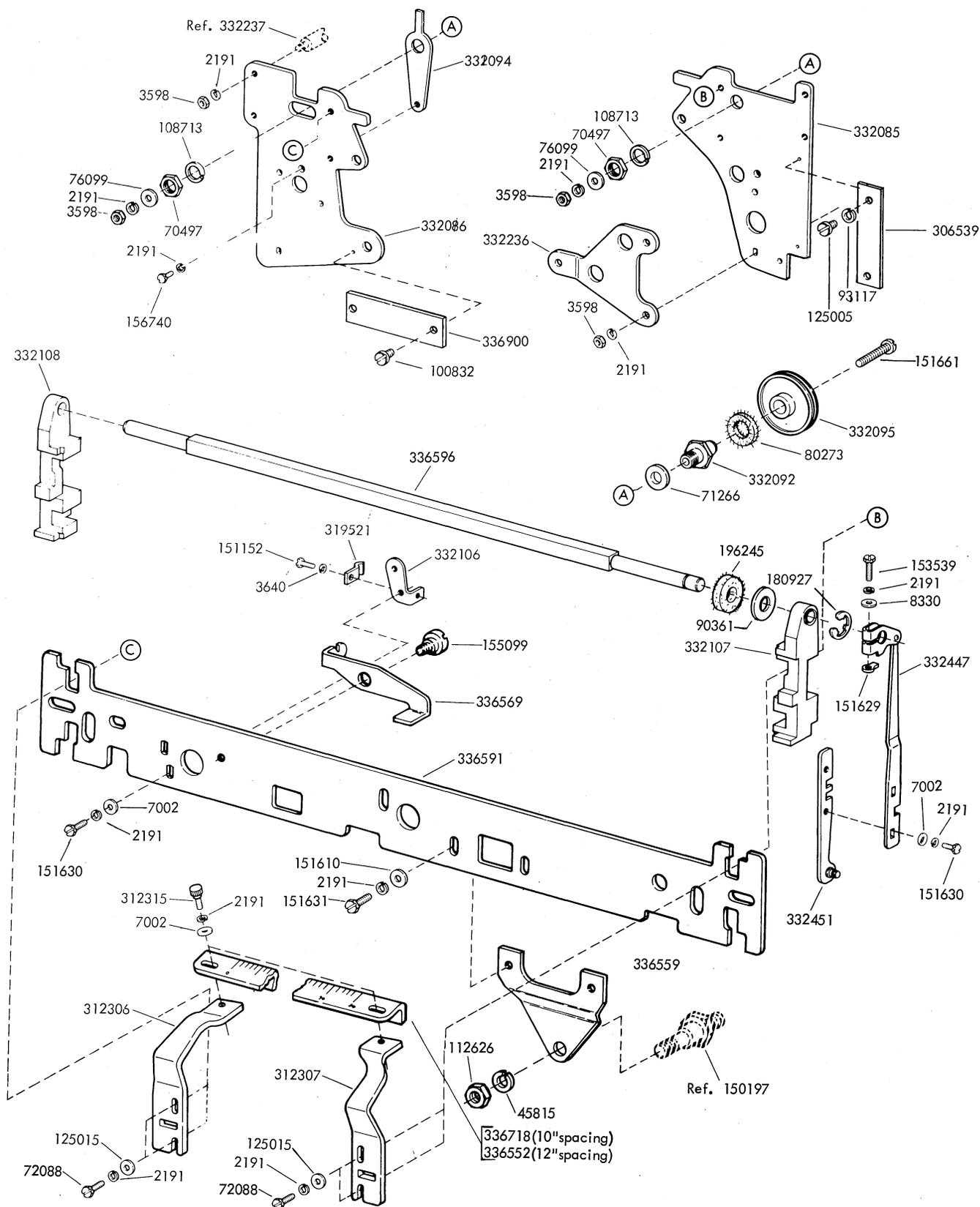


FIGURE 68. PRINTING CARRIAGE AND PULLEY MOUNTINGS (WIDE PLATEN)

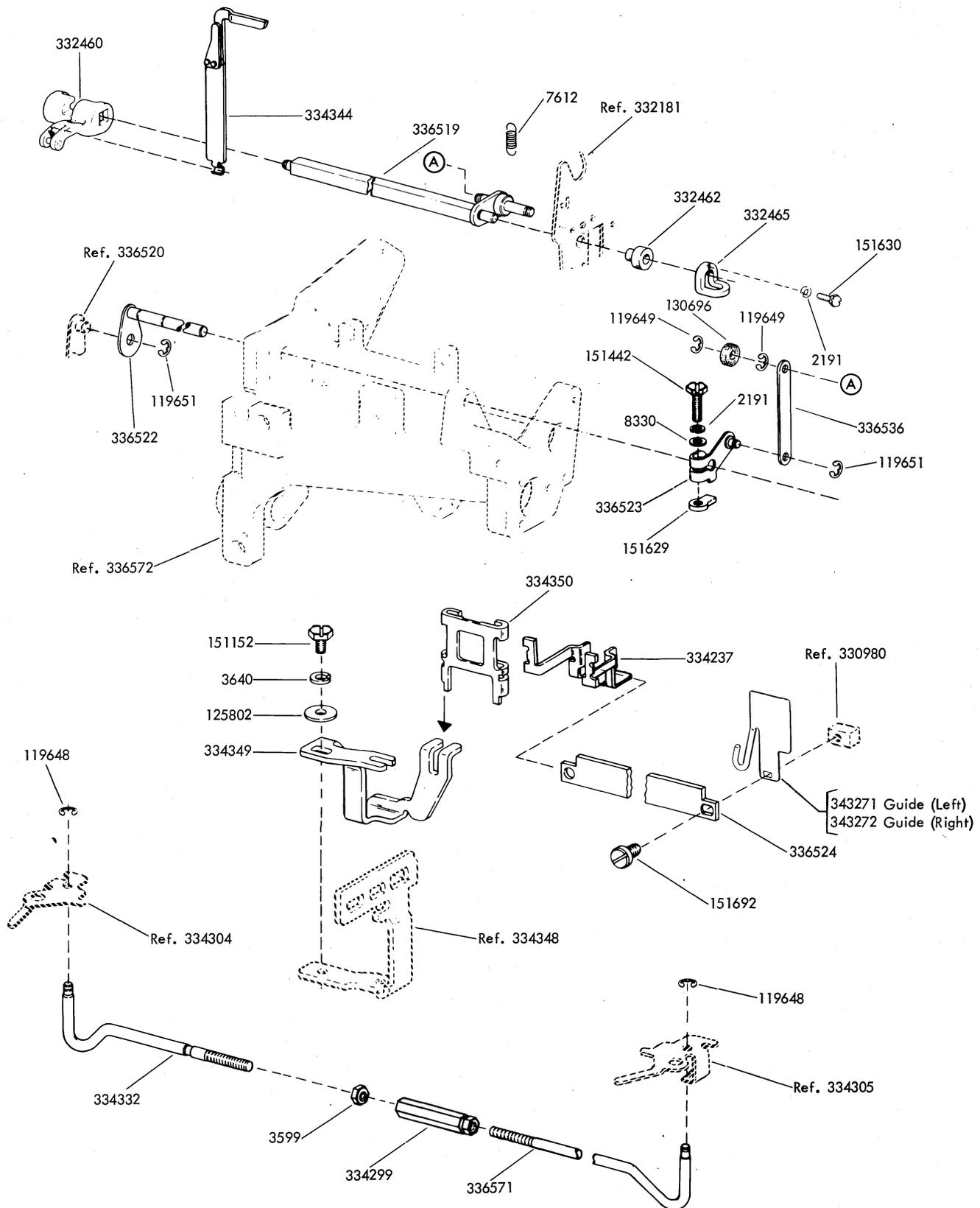


FIGURE 69. RIBBON GUIDE AND DRIVE MECHANISM (WIDE PLATEN)

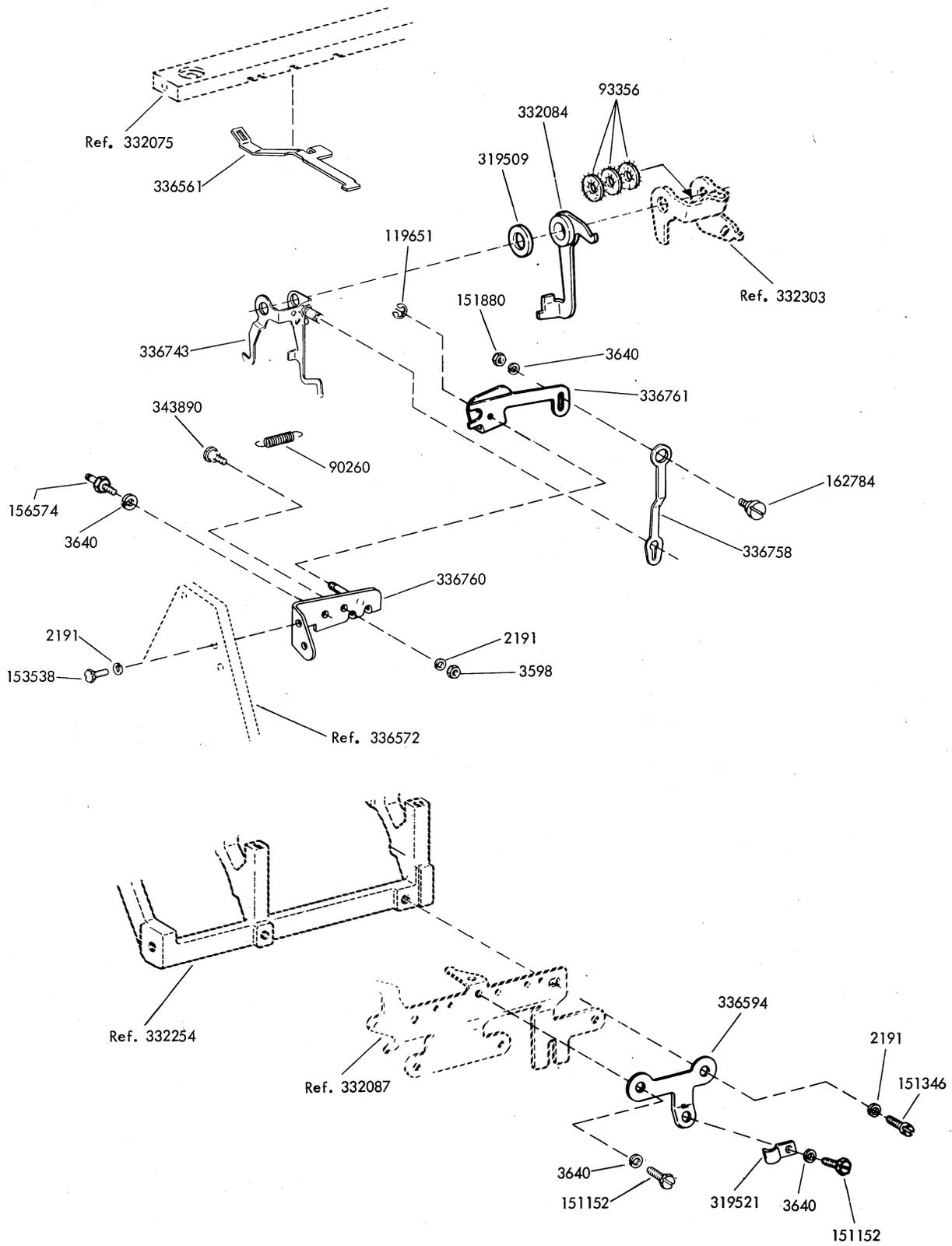


FIGURE 71. BACKSPACE MECHANISM (WIDE PLATEN)

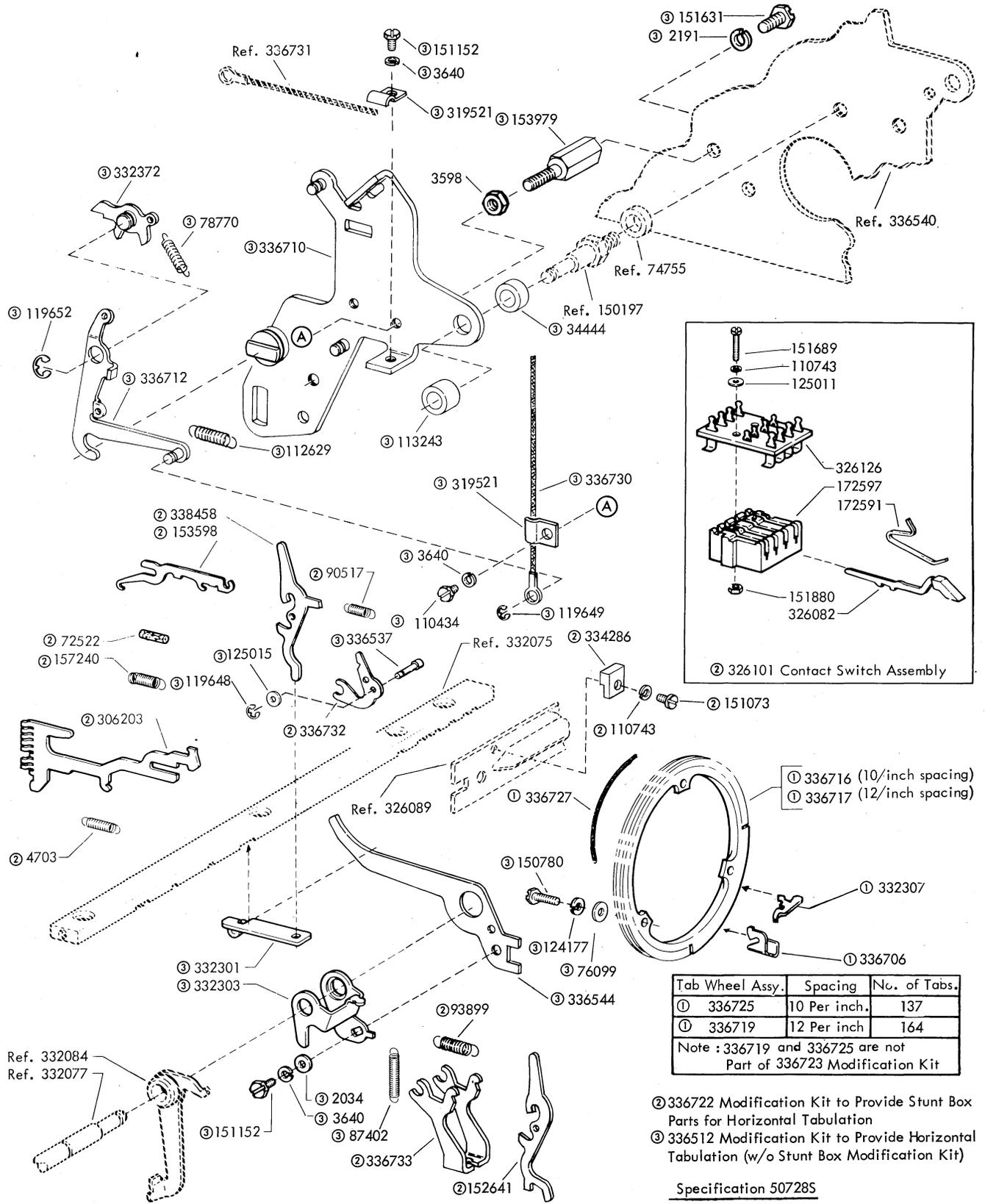
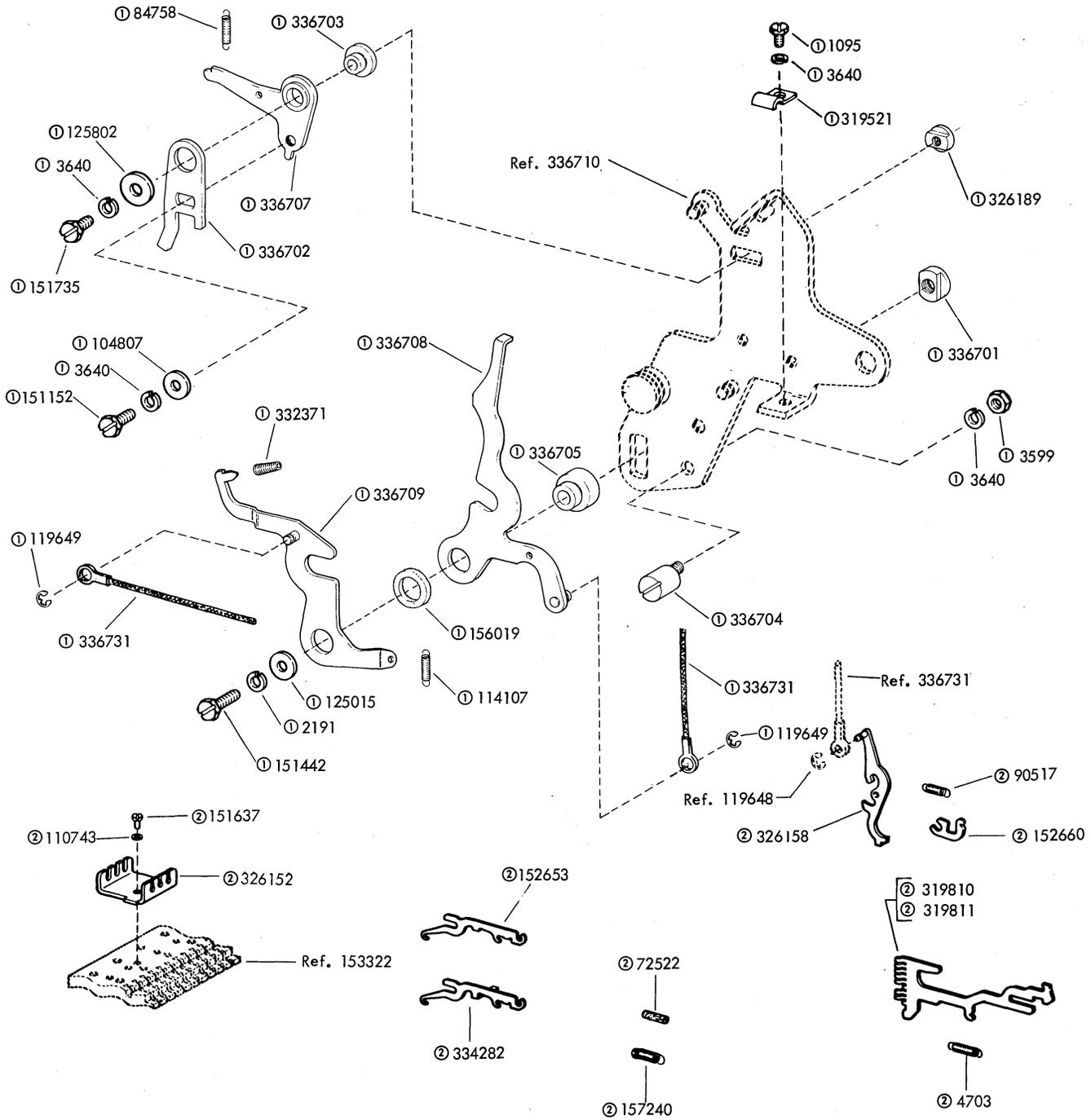


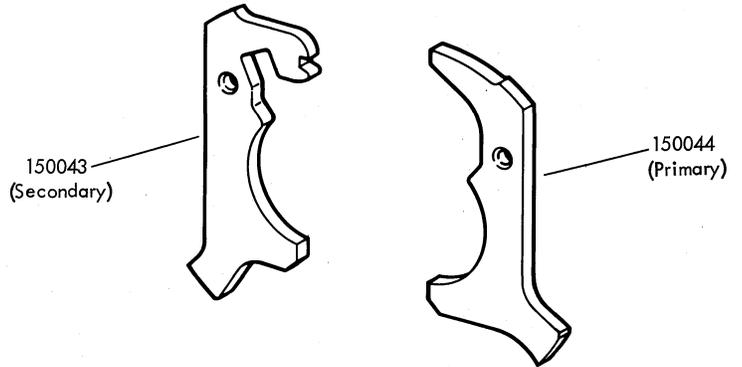
FIGURE 72. PARTS TO PROVIDE HORIZONTAL TABULATION FOR WIDE PLATEN



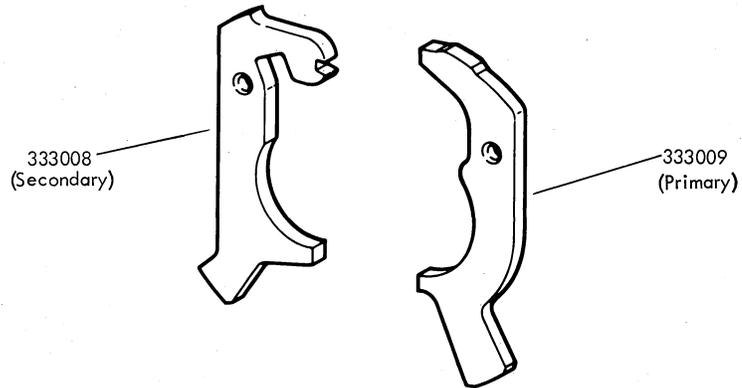
- ① 336513 Modification Kit to Provide Horizontal Tabulation Stop Control (w.o Stunt Box Modification Kit)
- ② 332316 Modification Kit to Provide Stunt Box Tabulation Stop Control

Specification 507295

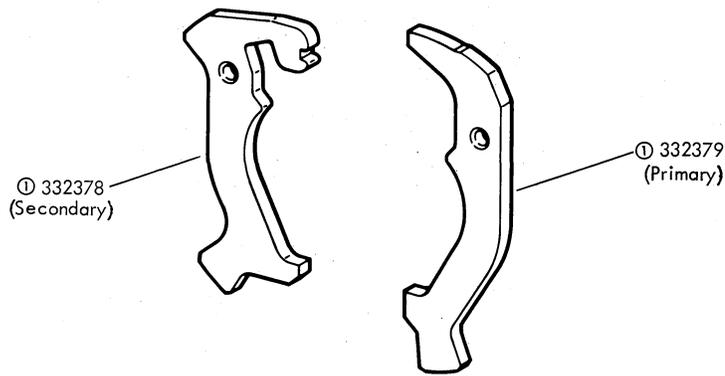
FIGURE 73. PARTS TO PROVIDE HORIZONTAL TABULATION STOP CONTROL FOR WIDE PLATEN



EARLY DESIGN SET



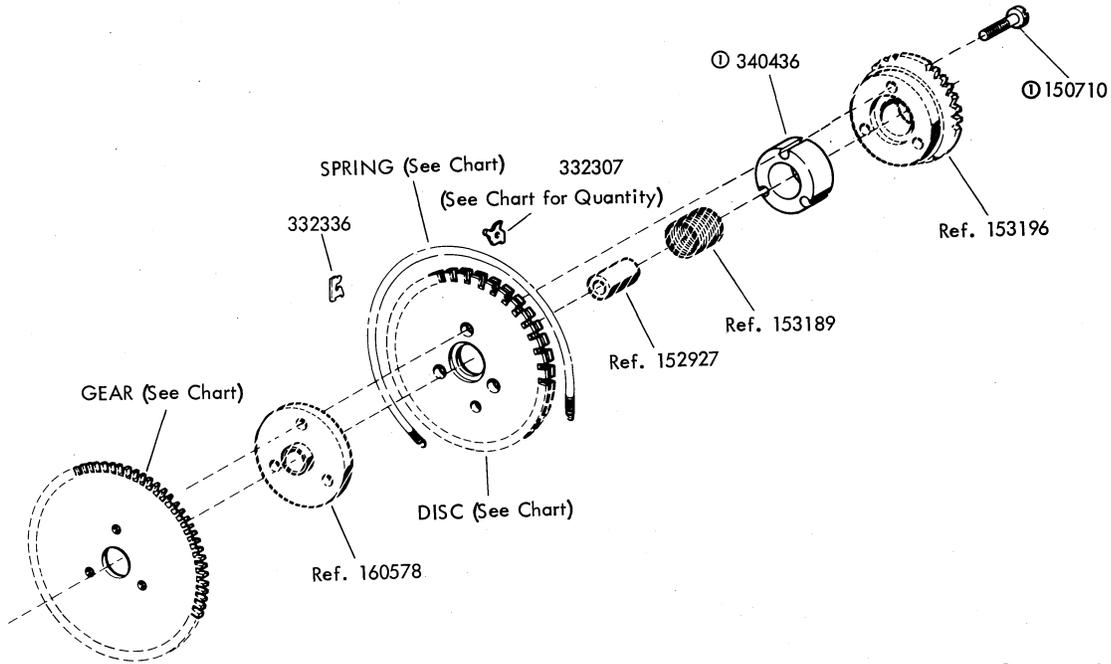
INTERMEDIATE DESIGN SET (Cancelled)



LATER DESIGN

① 340437 Set of Parts
Note: Do not Intermix Sets

FIGURE 74. CLUTCH SHOES



① Used only on 334734 and 334735 Modification Kits

FORM LENGTH IN INCHES	MOD KIT	GEAR NO.	DISC NO.	SPRING NO.	NO. OF TABS
15, 7-1/2	334731	153207	160514	160536	88
11, 5-1/2	334732	153203	160510	160532	64
14-2/3, 7-1/3, 3-2/3	334733	161250	192704	160536	86
8, 4, 2	334734	153198	160505	160527	46
8-1/2	334735	153199	160506	160528	49
9, 4-1/2	334736	153200	160507	160529	52
9-1/2	334737	153201	160508	160530	55
10, 5	334738	153202	160509	160531	58
12, 6, 3	334739	153204	160511	160533	70
13, 6-1/2	334740	153205	160512	160534	76
14, 7, 3-1/2	334741	153206	160513	160535	82

50,705 S Specification

FIGURE 75. VERTICAL TABULATION MODIFICATION KITS

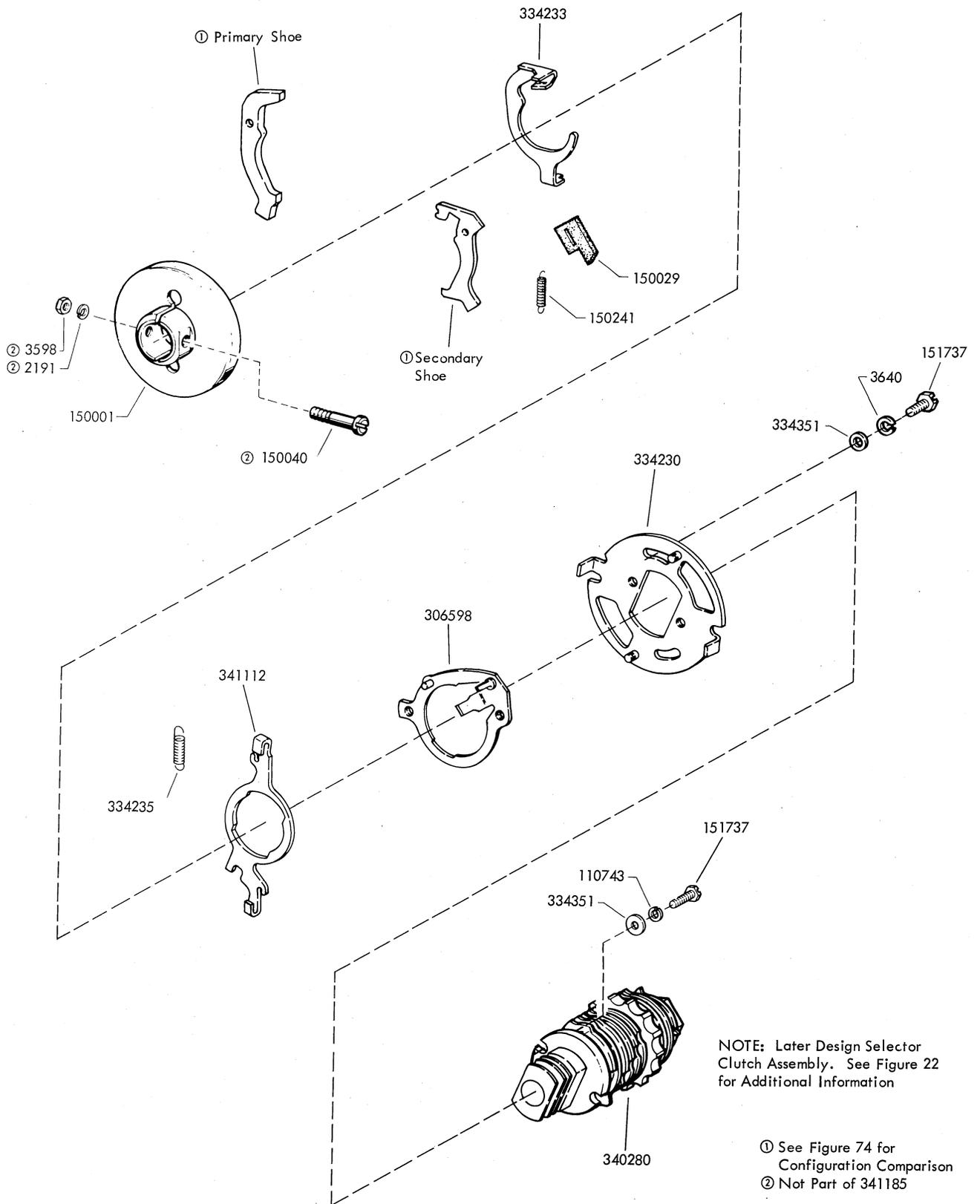


FIGURE 76. 341185 SELECTOR CLUTCH ASSEMBLY

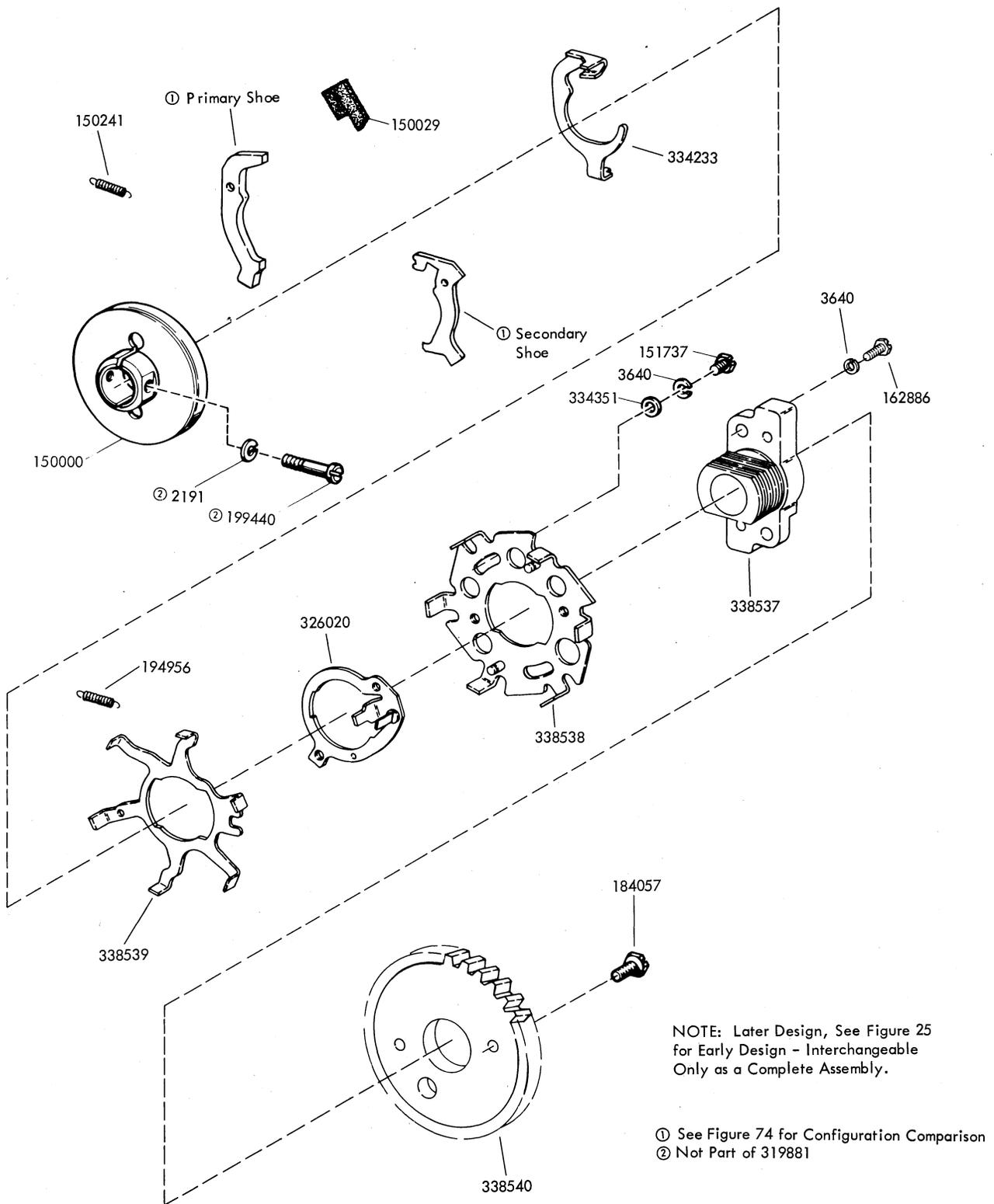


FIGURE 77. 326160 SPACING CLUTCH ASSEMBLY

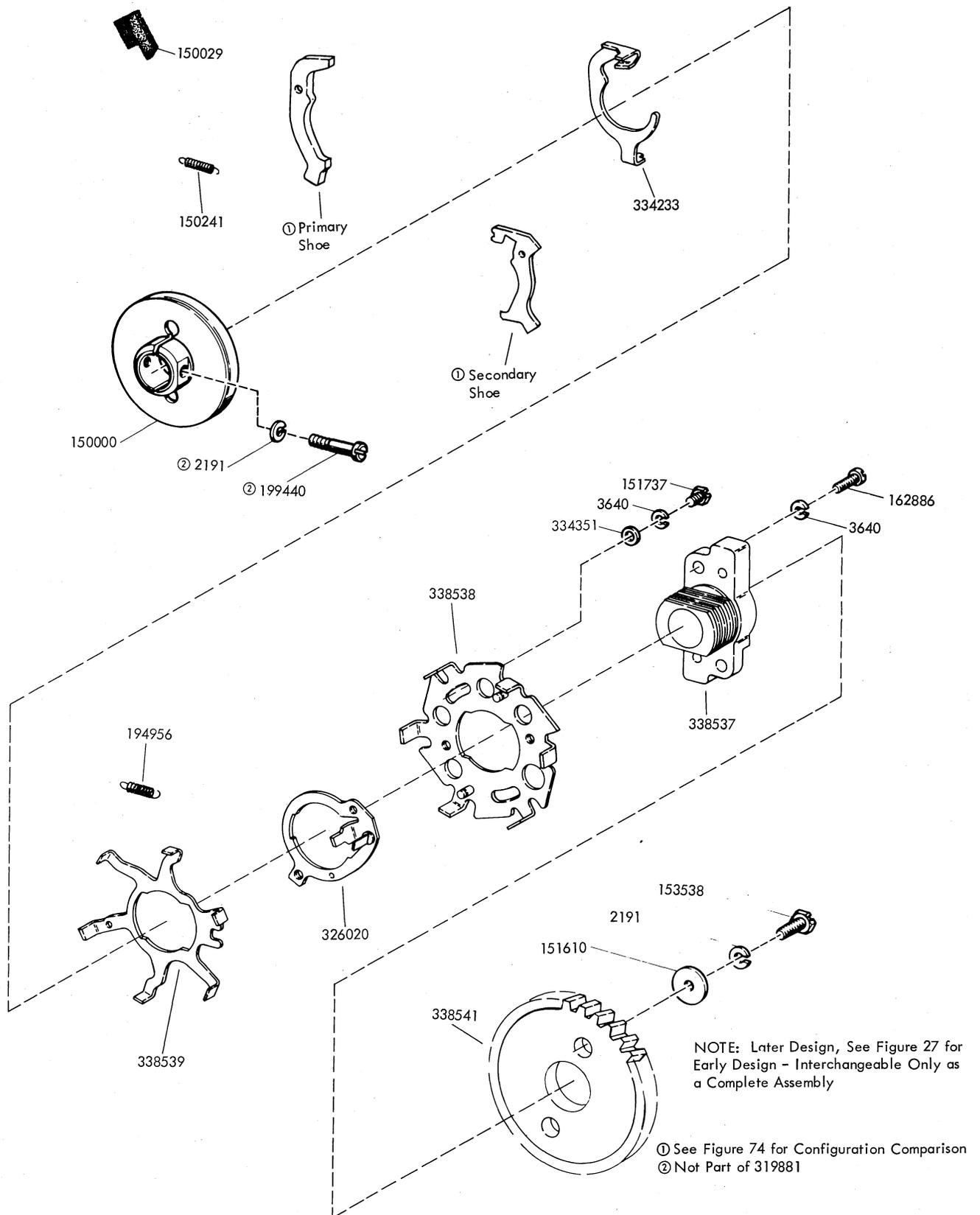


FIGURE 78. LINE FEED CLUTCH ASSEMBLY

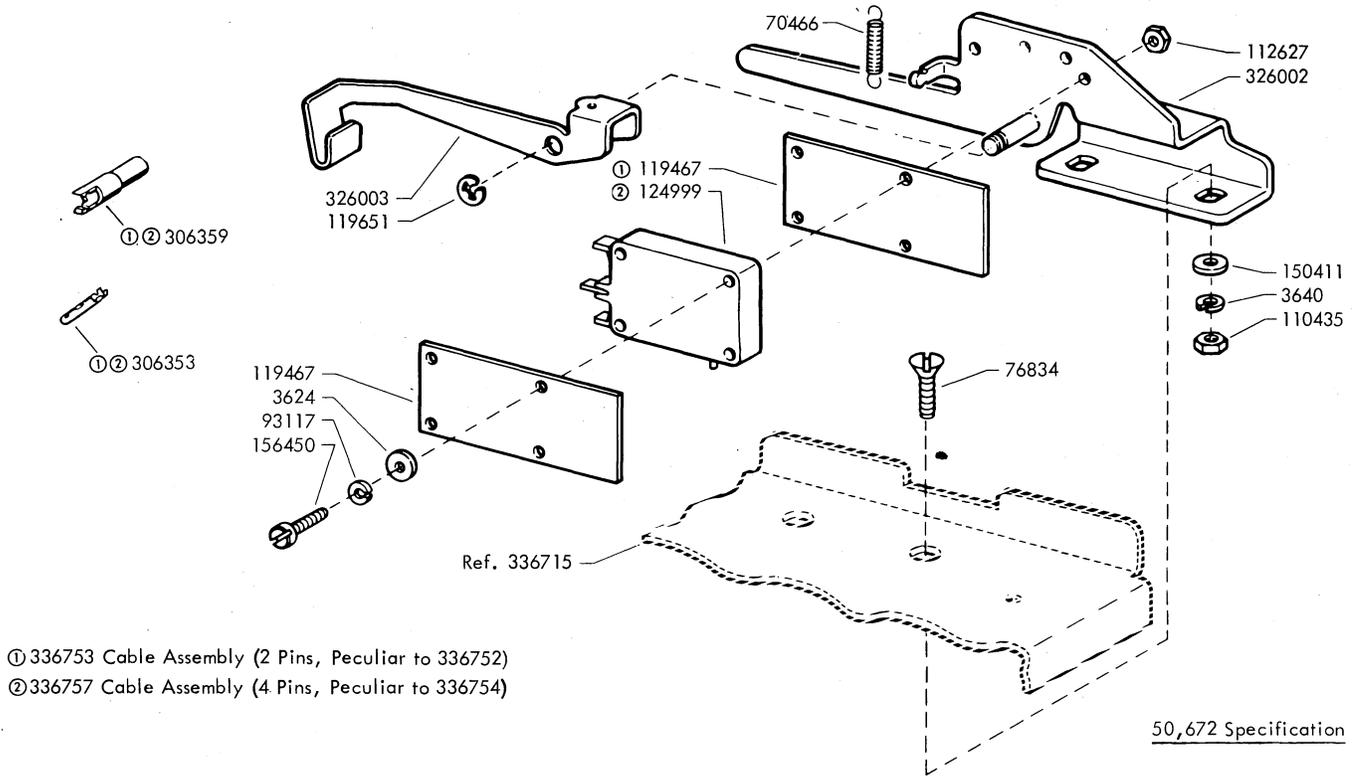


FIGURE 79. 336752 AND 336754 MODIFICATION KITS TO PROVIDE PAPER-OUT ALARM (WIDE PLATEN)

NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
271M	Coil, Magnet 33	4708	Spring 16,37	72468	Spring 37
302M	Coil Assembly, Magnet 61	5599	Nut, 8-32 Hex 18	72522	Wick, Felt 42,48 to 55, 59,61,62,71,72
304M	Coil, Magnet 53	7002	Washer, Flat 3,4,5,6,8, 10,11,15,16,18,19,30 to 33,35,36,37,41,45,46, 49,50,53 to 58,61,63 to 67	72579	Washer, Flat 18
1028	Screw, 4-40 x 1/4 Fil 61			73175	Lockwasher 4,15,36,63
1029	Screw, 6-40 x 27/64 Hex 22			73611	Wick, Felt 10
1095	Screw, 6-40 x 5/32 Hex 59,72	7612	Spring 11,68	74283	Washer, Spring 32
1172	Screw, 2-56 x 5/16 Fil 45,46	7655	Spring 48	74536	Setscrew 6-40 32
1214	Setscrew, 10-32 7,64	8330	Washer, Flat 3,4,8,15,39, 40,41,53,56,57,67,68,69	74547	Collar 6,64
1257	Screw, 10-32 x 1-1/8 Fil 66	27425	Screw, 2-56 x 5/32 Fil 9	74701	Spring 15,16
1268	Screw, 6-40 x 5/16 Flat 5	31636	Spring 51	74755	Washer, Felt 17,65,71
2034	Washer, Flat 6,7,49,51,71	34444	Collar 71	74760	Spring 31
2191	Lockwasher 3 to 11,15 to 20,22 to 43,45,46,47, 49 to 72,75,76,77	35826	Washer, Flat 50	74882	Spring 10
2201	Nut, 5/16-32 Hex 18	36318	Washer, Flat 30	76081	Washer, Flat 30,33,59
2438	Washer, Flat 33,61	36358	Spring 32	76099	Washer, Flat 33,55, 58,66,67,71
2539	Nut, 3/8-32 Hex 4,15,36, 63	41382	Spring 6,7	76421	Spring 32
2605	Spring 32,54,59	41385	Spring 5,23,61	76422	Spring 7,30
2669	Washer, Flat 36,50	41663	Washer, Flat 5	76461	Washer, Flat 8
2760	Spring 30	41675	Washer, Flat 6,65	76544	Spacer 59
2836	Spring 64	42661	Spring 30,32,35,49	76800	Spring 39,69
3288	Washer, Flat 3	42823	Washer, Flat 45,46	76806	Spring 3
3438	Washer, Flat 30	42827	Screw, 3-48 x 1/4 Fil 4, 34	76834	Screw, 4-40 x 3/8 Flat 47,78
3595	Nut, 1/4-32 Hex 15	45024	Spring 56,57	78596	Washer, Friction 5
3598	Nut, 6-40 Hex 3 to 8, 15,16,18,19,20,22,23, 24,30,31,32,35,36,38,49, 50,54,57,59,61,64,65,66, 67,70,71,75	45104	Spring 5,7,19,31	78741	Spring 56,57
3599	Nut, 4-40 Hex 4,6,7,10, 11,15,19,21,31,32,33,34, 37,41,42,43,48,51 to 53,58,59,61,65,68,72	45815	Lockwasher 5,6,7,15,17, 18,31,59,65,66,67	78770	Spring 71
3606	Nut, 6-40 Hex 6,9,10,34, 41,45,46,48,55,65	49084	Spring 64	78823	Spring 3,5,6,65
3624	Washer, Flat 30,47,78	49420	Spring, Torsion 7	78824	Spring 50,62
3640	Lockwasher 3 to 12,15,17 to 32,34,35,36,37,40,47, 49,51,53,55,56,57,58,59, 61 to 72, 75 to 78	49645	Spring 66	79012	Insulator 33
3646	Lockwasher 18	55063	Spring 3,5,39,55,69	80273	Washer, Felt 8,67
3870	Spring 34,51	55064	Washer, Flat 32	80342	Screw, 6-40 x 23/64 Hex 10,11
4703	Spring 43,48 to 55,59, 61,71,72	55064	Washer, Flat 32	80478	Post, Spring 15
		55088	Spring 16	80531	Washer, Flat 41
		55669	Spring 47	80758	Spring 30
		70071	Lockwasher 45,46	81731	Spring 4,7,10
		70314	Washer, Flat 32	81778	Screw, 4-40 x 3/16 Fil 33
		70388	Spring 15	82249	Washer, Flat 39,69
		70466	Spring 47,78	82861	Spring 3
		70497	Nut, 5/16-32 Hex 8,67	82999	Spring 41
		70878	Spring 11	83497	Washer, Flat 5
		71073	Washer, Flat 47	84575	Spring 56,57
		71266	Washer, Flat 8,67	84758	Spring 72
		71437	Washer, Flat 8	85407	Spring, Compression 60
		71681	Spool, Ribbon 53,57	86304	Spring 7
		72088	Screw, 6-40 x 1-11/16 Hex 8,67	87398	Washer, Flat 54
		72450	Spring 50	87402	Spring 7,49,71
				89096	Washer, Felt 9

NUMERICAL INDEX (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
89897	Nut, 10-32 Hex 7,64	110743	Lockwasher 3,6,7,18,23,24,29,32,33,37,39,41,43, to 46,48 to 55,59,61,62,64,69,71,72,75	124999	Switch, Sensitive 47,78
90054	Spring 15,30	110872	Spring, Compression 7	125005	Screw, 2-56 x 3/16 Rd 8, 67
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