

37 KEYBOARD (YK)

PARTS

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COLOR CODE CHART For parts and assemblies requiring a paint finish.		
Multi-Color Code	Paint	Plastic
MK - Charcoal Gray	GF - Charcoal Gray, Textured HJ - Ivory, Smooth Vinyl	PE - Champagne PD - Ivory
The double asterisk (**) denotes a painted part. Suffix to be applied following the part number.		

The part identification information contained in the following change notices have been incorporated in this issue:	
TCN,S	#1555, #1580, #1597, #1602

NOTE: When ordering parts from this section, prefix each number with the letters TP.

NOTE:
For a complete list of
37 Keytops refer to
SECTION 570-020-801

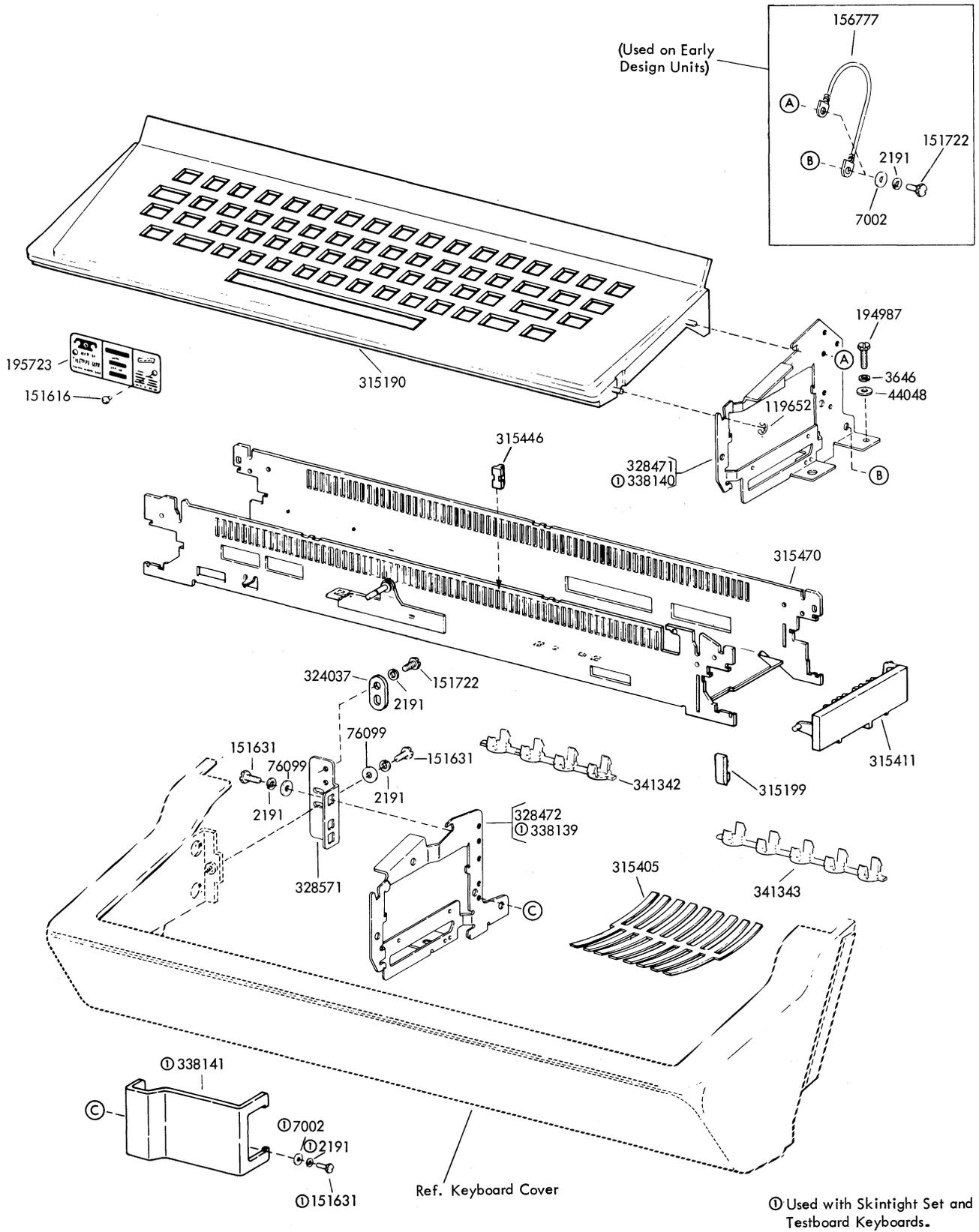


FIGURE 1. KEYBOARD FRAME AND COVER

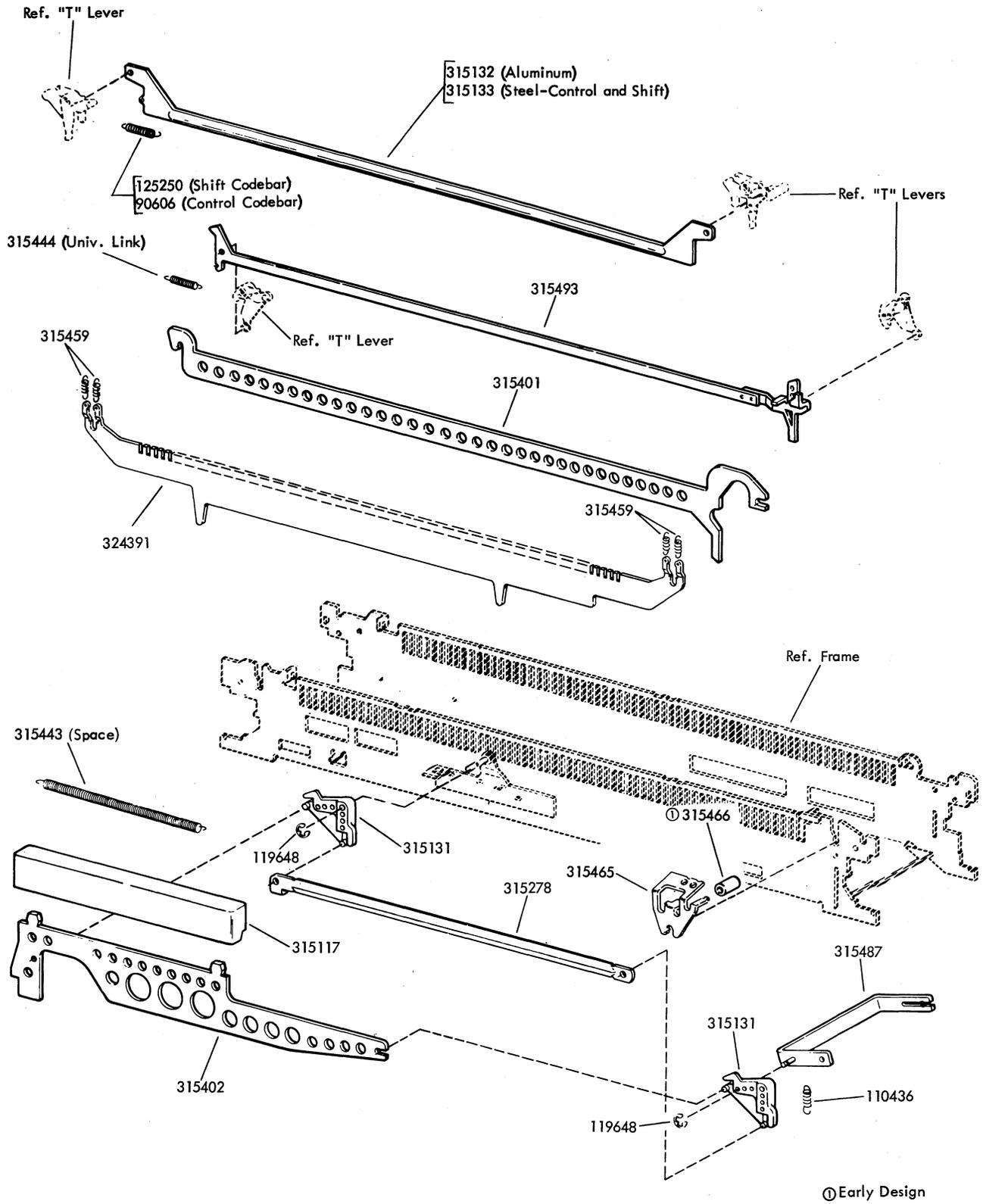


FIGURE 2. UNIVERSAL CODEBAR AND SPACEBAR MECHANISM

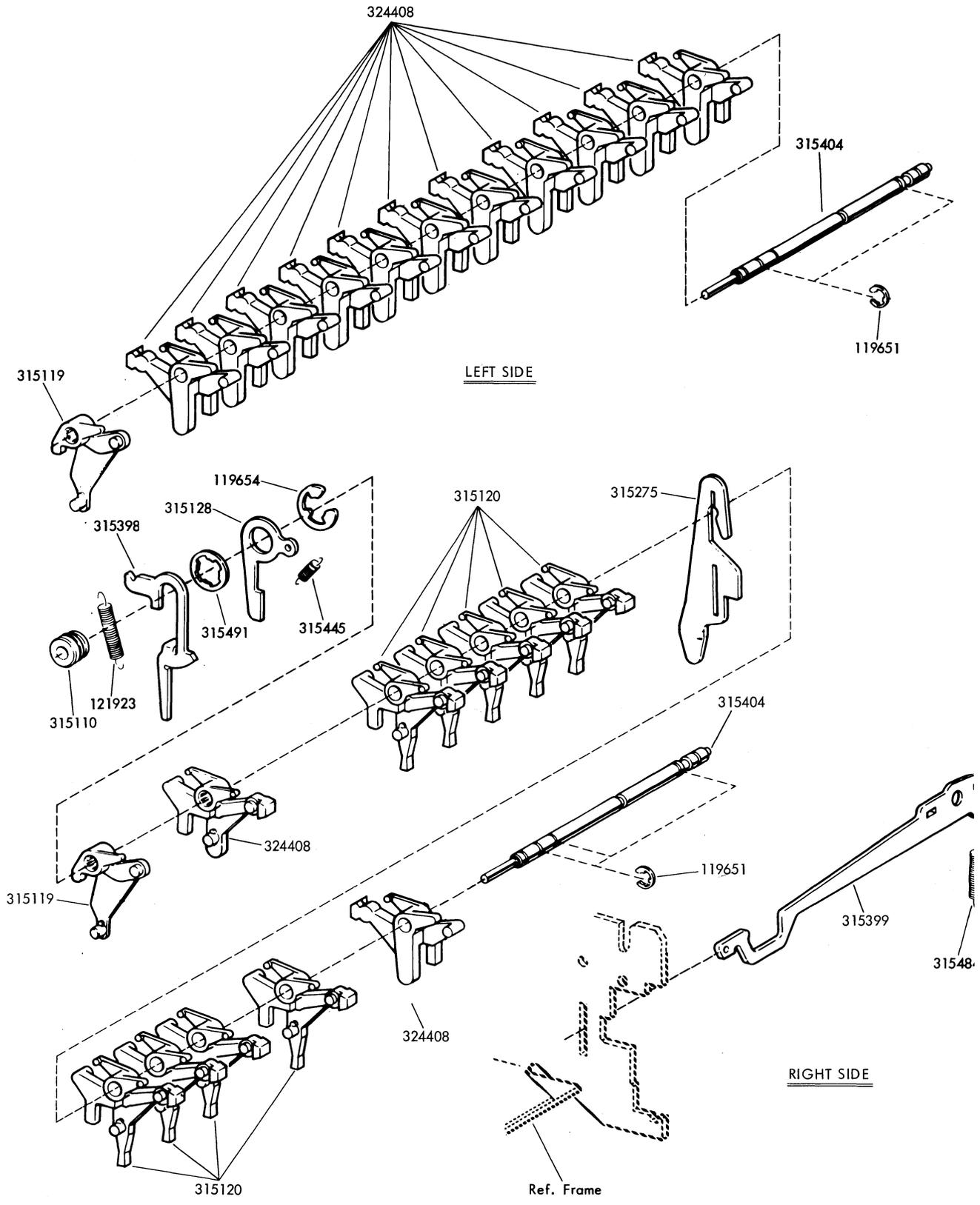


FIGURE 3. "T" LEVERS

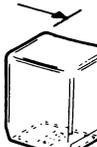
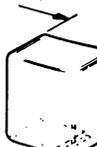
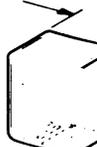
 <p>.625" 314844 ESCAPE Style A</p>	<p>313134 X CAN 313113 Y EM 313122 Z SUB 313104 < < 313105 > > 313038 - = 313107 - <u>US</u> 313128 @ 313106 \ :FS 313042 * : 313045 + ; 313046 . . 313047 ? / 313048 / 313130 ⌂ ⌂</p> <p>Style G (Con't.)</p>																																																																																																			
 <p>.875" 314838 TAB Style B</p>																																																																																																				
 <p>.875" 314836 SHIFT Style C</p>																																																																																																				
 <p>.625" 314834 NULL Style F</p>	 <p>.625" 314803 BACKSPACE Style H</p>																																																																																																			
 <p>.500"</p> <table border="0"> <tr><td>313001</td><td>1</td><td>!</td></tr> <tr><td>313002</td><td>2</td><td>"</td></tr> <tr><td>313003</td><td>3</td><td>#</td></tr> <tr><td>313004</td><td>4</td><td>\$</td></tr> <tr><td>313005</td><td>5</td><td>%</td></tr> <tr><td>313006</td><td>6</td><td>&</td></tr> <tr><td>313129</td><td>7</td><td>'</td></tr> <tr><td>313008</td><td>8</td><td>(</td></tr> <tr><td>313009</td><td>9</td><td>)</td></tr> <tr><td>313049</td><td>0</td><td></td></tr> <tr><td>313117</td><td>A</td><td>SOH</td></tr> <tr><td>313126</td><td>B</td><td>STX</td></tr> <tr><td>313124</td><td>C</td><td>ETX</td></tr> <tr><td>313119</td><td>D</td><td>EOT</td></tr> <tr><td>313132</td><td>E</td><td>ENQ</td></tr> <tr><td>313120</td><td>F</td><td>ACK</td></tr> <tr><td>313024</td><td>G</td><td>BELL</td></tr> <tr><td>313025</td><td>H</td><td></td></tr> <tr><td>313017</td><td>I</td><td></td></tr> <tr><td>313026</td><td>J</td><td></td></tr> <tr><td>313133</td><td>K</td><td>VT</td></tr> <tr><td>313136</td><td>L</td><td>FF</td></tr> <tr><td>313035</td><td>M</td><td></td></tr> <tr><td>313127</td><td>N</td><td>SO</td></tr> <tr><td>313115</td><td>O</td><td>SI</td></tr> <tr><td>313116</td><td>P</td><td>DLE</td></tr> <tr><td>313108</td><td>Q</td><td>DC1</td></tr> <tr><td>313111</td><td>R</td><td>DC2</td></tr> <tr><td>313118</td><td>S</td><td>DC3</td></tr> <tr><td>313112</td><td>T</td><td>DC4</td></tr> <tr><td>313114</td><td>U</td><td>NAK</td></tr> <tr><td>313135</td><td>V</td><td>SYN</td></tr> <tr><td>313109</td><td>W</td><td>ETB</td></tr> </table> <p>Style G</p>	313001	1	!	313002	2	"	313003	3	#	313004	4	\$	313005	5	%	313006	6	&	313129	7	'	313008	8	(313009	9)	313049	0		313117	A	SOH	313126	B	STX	313124	C	ETX	313119	D	EOT	313132	E	ENQ	313120	F	ACK	313024	G	BELL	313025	H		313017	I		313026	J		313133	K	VT	313136	L	FF	313035	M		313127	N	SO	313115	O	SI	313116	P	DLE	313108	Q	DC1	313111	R	DC2	313118	S	DC3	313112	T	DC4	313114	U	NAK	313135	V	SYN	313109	W	ETB	 <p>.625" 314804 DELETE Style M</p>
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	 <p>1.125" 314839 NEW LINE Style T</p>																																																																																																			
	 <p>.625" 314840 SHIFT LOCK Style U</p>																																																																																																			
	 <p>.750 314841 RETURN Style V</p>																																																																																																			
	 <p>.500" 314842 } GS 314843] RS ^ ^</p> <p>Style W</p>																																																																																																			

FIGURE 4. KEYTOPS

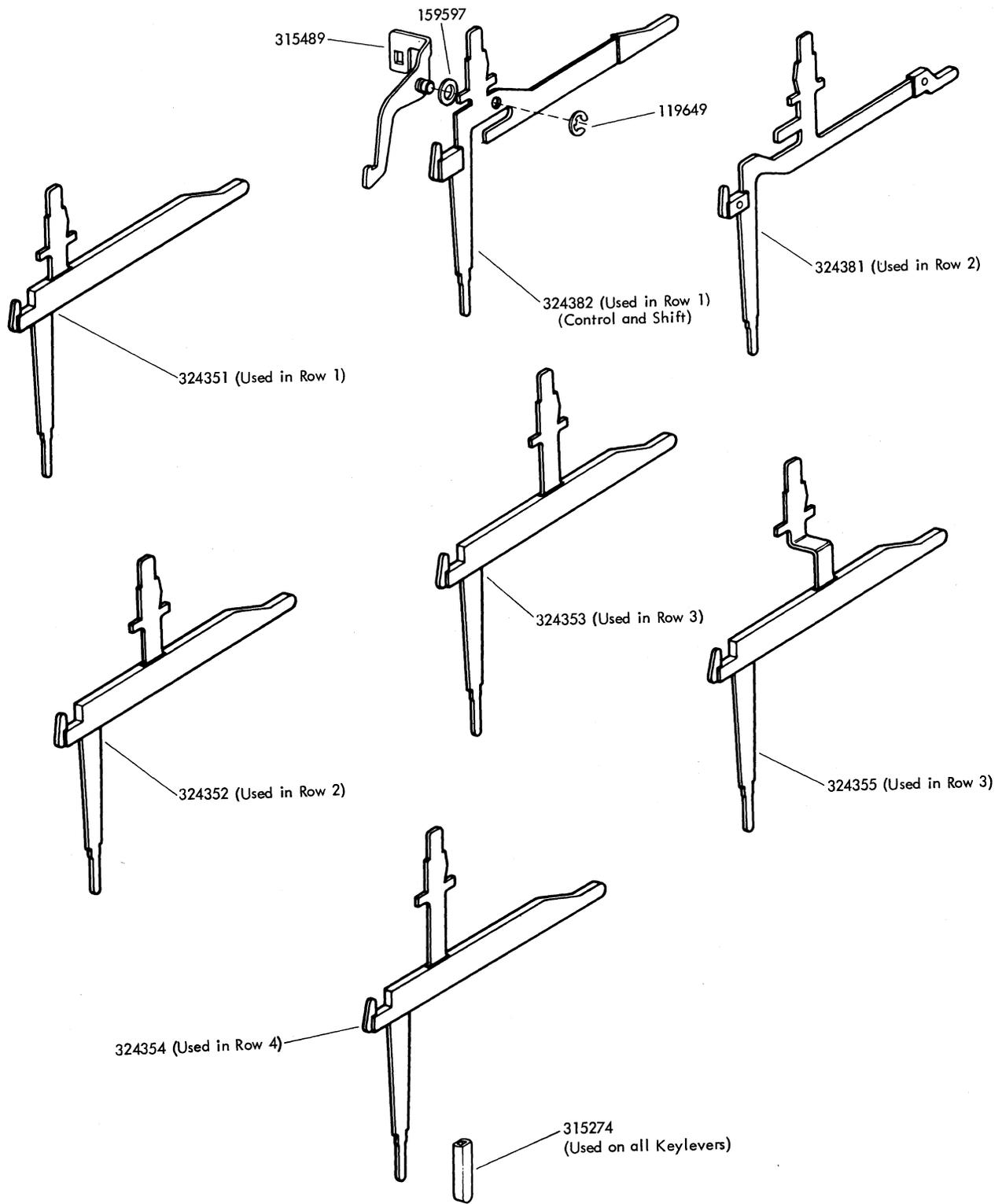
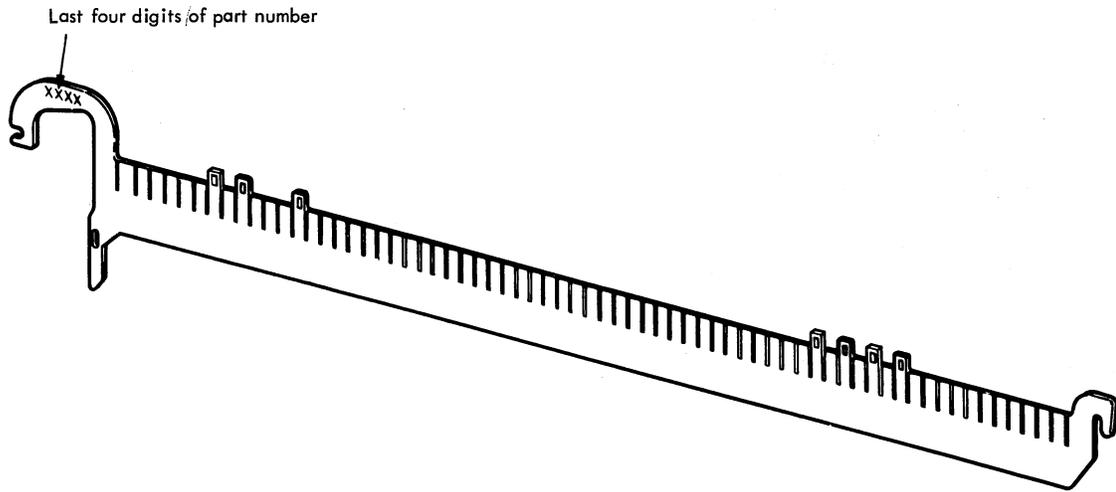


FIGURE 5. KEYLEVERS



ARRANGEMENT	CODEBAR POSITION																					
	CONTROL		SHIFT INHIBIT		6		5		3		8		1		2		4		7		SHIFT	
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
5	316058	316059	316060	316061	316068	316069	316074	316075	316062	316063	316066	316067	316064	316065	316070	316071	316072	316073	316056	316057	316076	316077

FIGURE 6. CODEBAR ARRANGEMENT

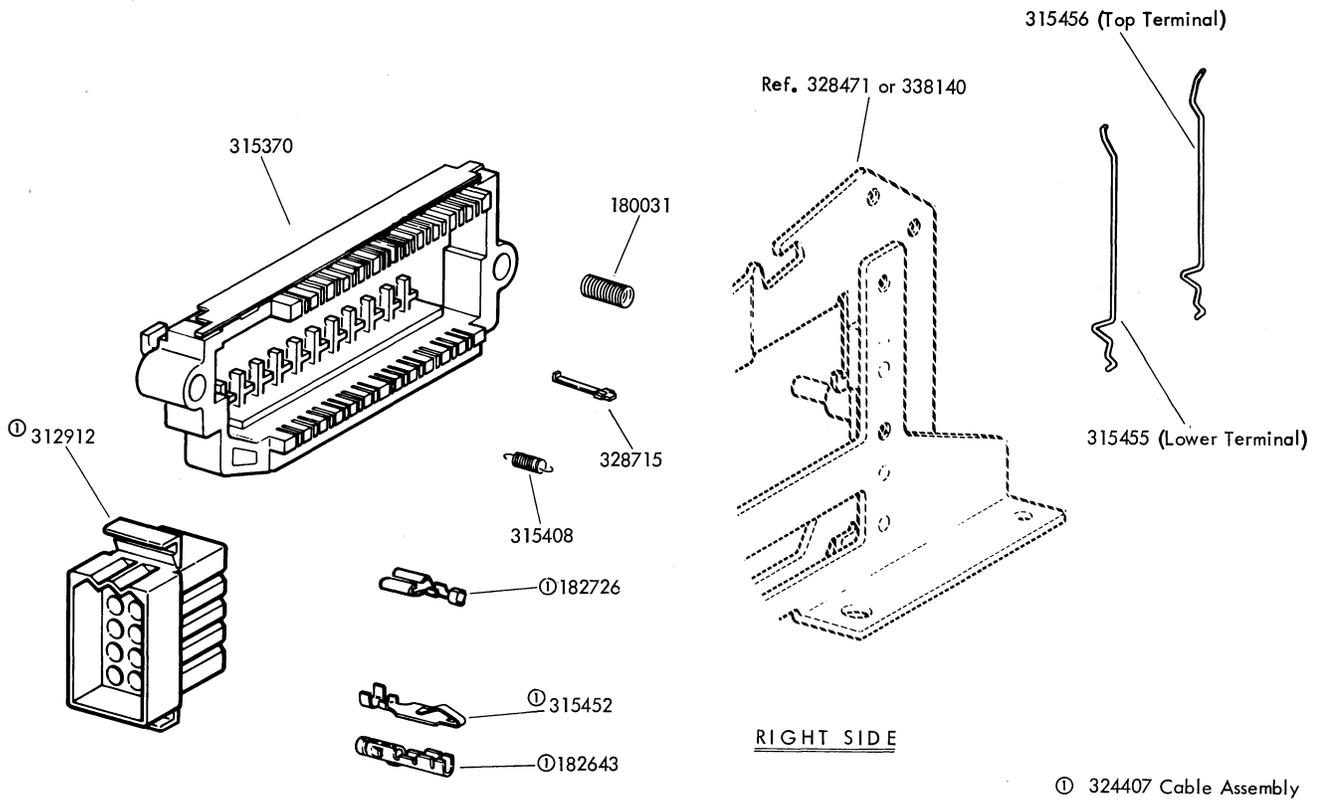


FIGURE 7. CODEBAR CONTACTS

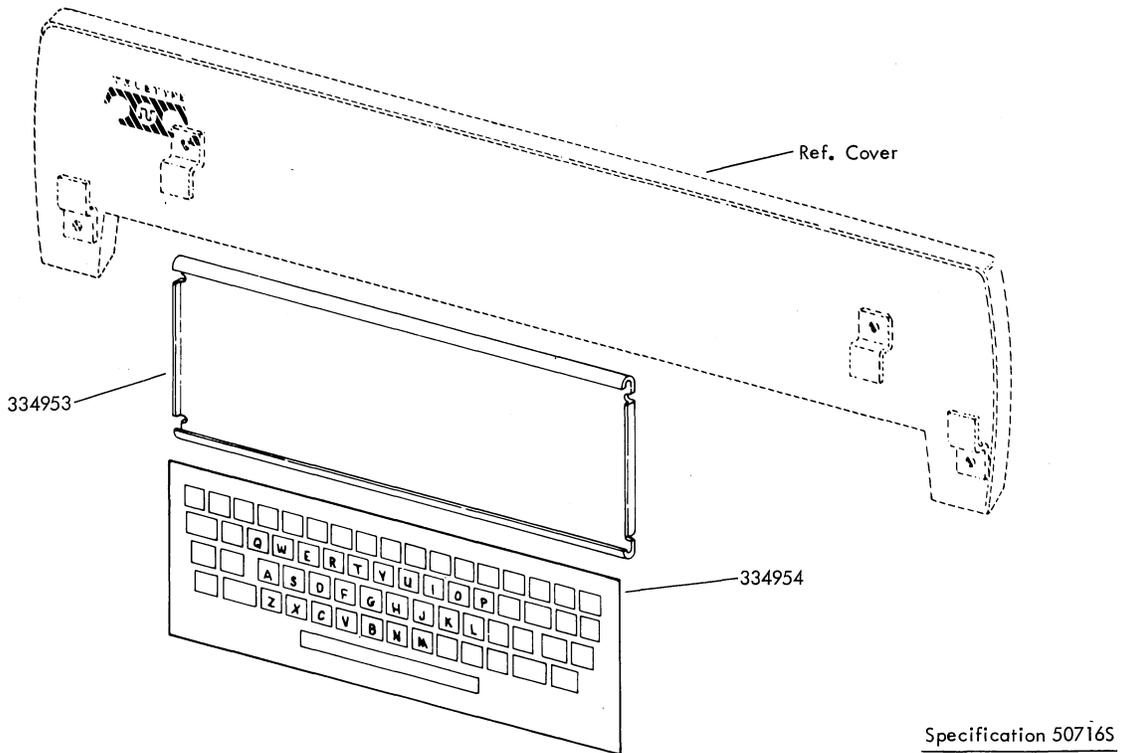


FIGURE 8. 334956 MODIFICATION KIT TO PROVIDE VISUAL AID FOR GRAPHIC EXTENSION KEYBOARD

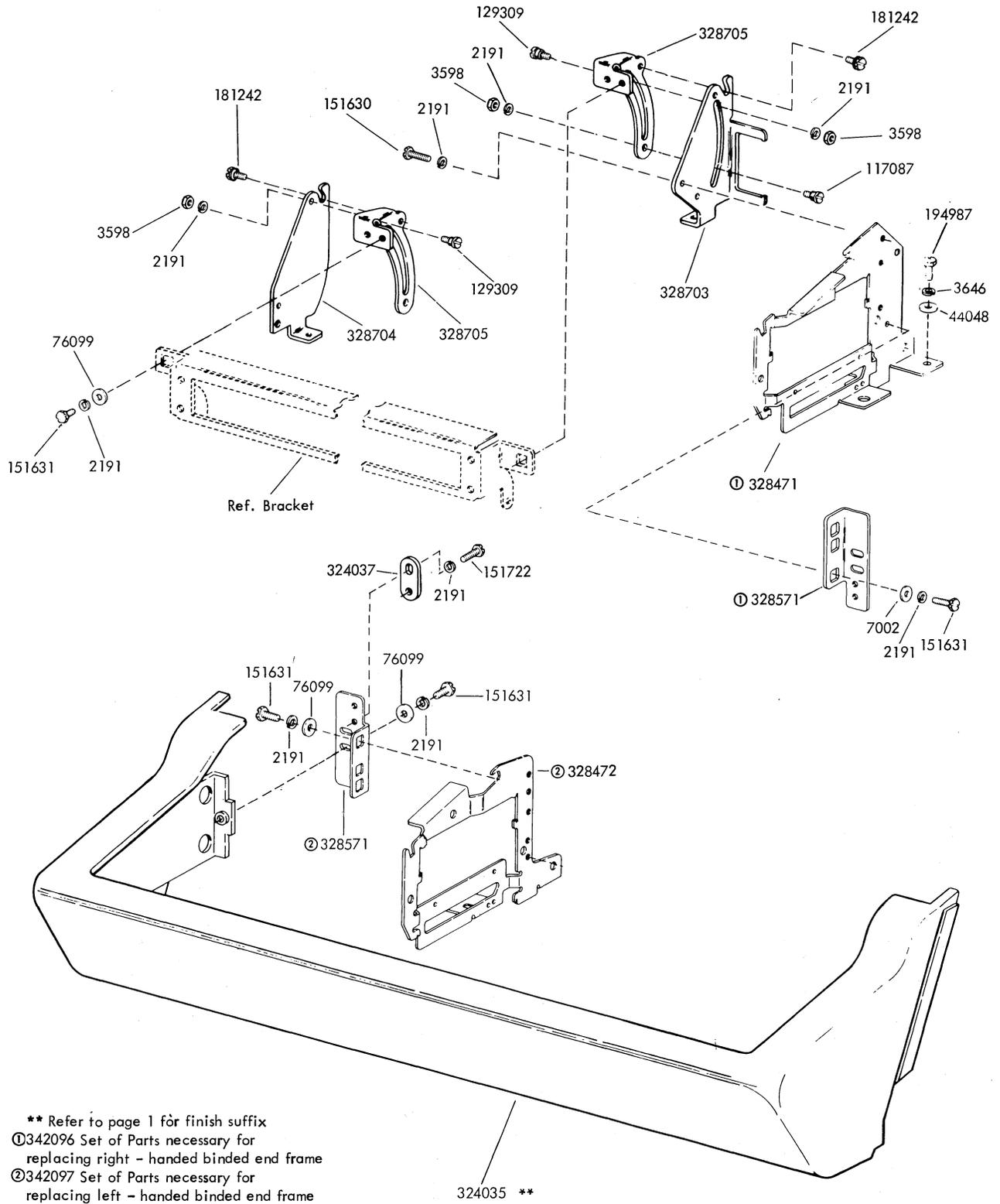
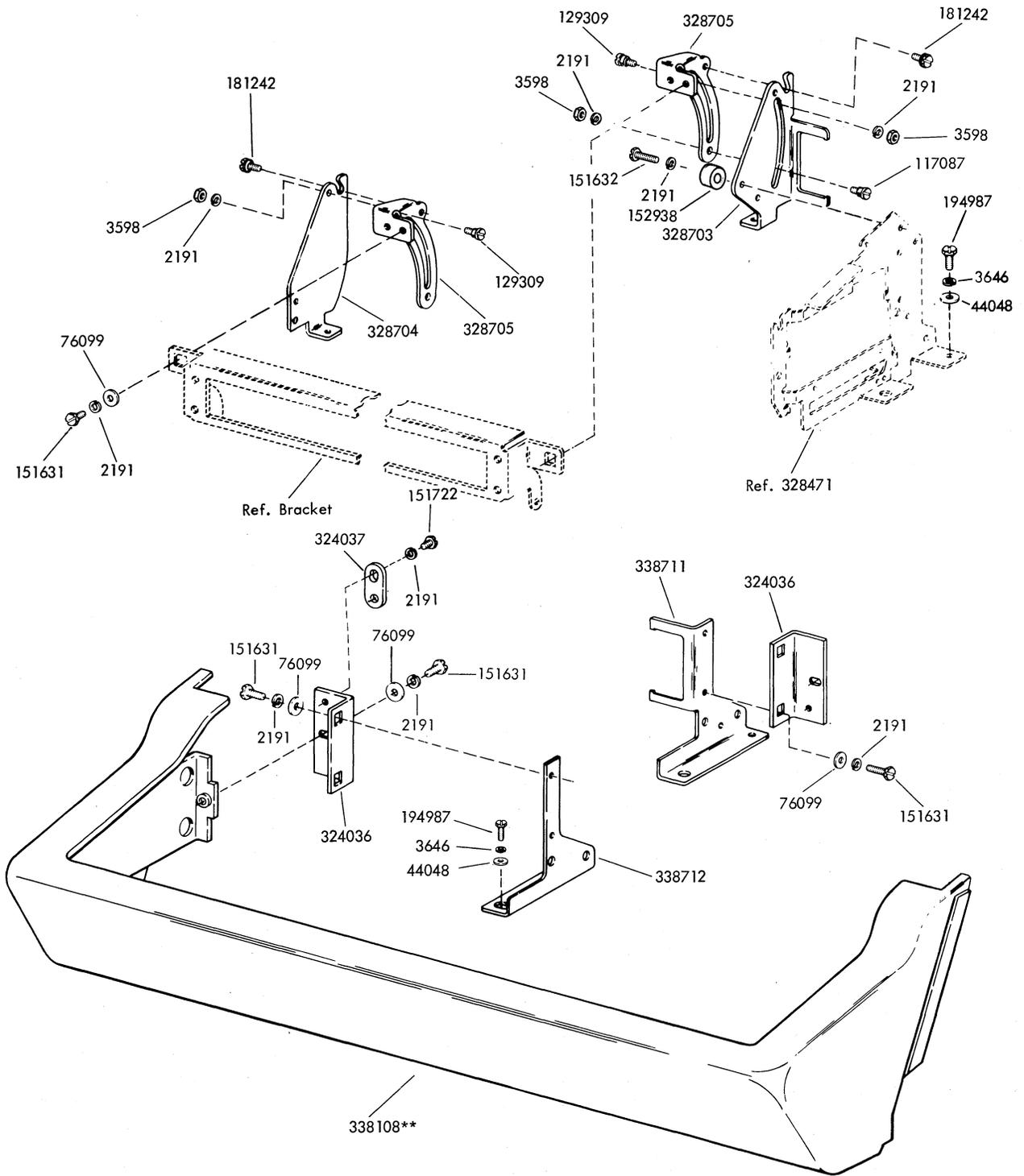


FIGURE 9. KEYBOARD HOUSING COVER



** Refer to Page 1 for Color Suffix

FIGURE 11. KEYBOARD HOUSING COVER (WIDE PLATEN)

NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
2191	Lockwasher 2,9,10,11	313024	Keytop 5	315401	Bar, Universal 3
3598	Nut, 6-40 Hex 9,10,11	313025	Keytop 5	315402	Keylever 3
3646	Lockwasher 2,9,10,11	313026	Keytop 5	315404	Shaft 4
7002	Washer, Flat 2,9,10	313035	Keytop 5	315405	Spring, Flat 2
44048	Washer, Flat 2,9,10,11	313038	Keytop 5	315408	Spring 8
76099	Washer, Flat 2,9,10,11	313042	Keytop 5	315411	Guide, Right 2
80612	Nut, 8032 Hex 10	313045	thru	315443	Spring 3
90606	Spring 3	313049	Keytop 5	315444	Spring 3
110436	Spring 3	313104	thru	315445	Spring 4
117087	Screw, 6-40 Shoulder 9, 10,11	313109	Keytop 5	315446	Clip 2
119648	Ring, Retaining 3	313111	thru	315452	Terminal, Pivot 8
119649	Ring, Retaining 6	313120	Keytop 5	315455	Wire, Contact 8
119651	Ring, Retaining 4	313122	Keytop 5	315456	Wire, Contact 8
119652	Ring, Retaining 2,10	313124	Keytop 5	315459	Spring 3
119654	Ring, Retaining 4	313126	thru	315465	Bracket, Spring 3
121923	Spring 4	313130	Keytop 5	315466	Buffer 3
125250	Spring 3	313132	thru	315470	Frame 2
129309	Screw, 6-40 Shoulder 9, 10,11	313136	Keytop 5	315484	Spring 4
151616	Screw, No.2 Self-Tapping 2	314803	Keytop 5	315487	Bail 3
151630	Screw, 6-40 x 1/4 Hex 9, 10	314804	Keytop 5	315489	Latch w/Stud 6
151631	Screw, 6-40 x 5/16 Hex 2,9,10,11	314834	Keytop 5	315491	Washer, Spl 4
151632	Screw, 6-40 x 3/8 Hex 11	314835	Keytop 5	315493	Link, Universal 3
151722	Screw, 6-40 x 3/16 Hex 2,9,11	314836	Keytop 5	316056	thru
152938	Spacer, .125" Thk 11	314838	Keytop 5	316077	Codebar 7
156777	Jumper, 2" Black 2	314839	Keytop 5	324035**	Housing, Keyboard 9
159597	Washer, Flat 6	314840	Keytop 5	324036	Bracket, Mounting 11
163598	Gear Set 10	314841	Keytop 5	324037	Plate, Locating 2,9,11
180031	Spring, Compression 8	314842	Keytop 5	324351	Keylever 6
181242	Screw, w/Lockwasher, 6-40 x 5/16 Hex 9,10,11	314843	Keytop 5	324352	Keylever 6
182643	Terminal, Plug Type 8	314844	Keytop 5	324353	Keylever 6
182726	Terminal, Receptacle Type 8	315110	Bushing 4	324354	Keylever 6
194987	Screw, 8-32 x 3/8 Hex 2,9,10,11	315117	Space Bar 3	324355	Keylever 6
195723	Plate, Identification 2	315119	Lever, Universal 4	324355	Keylever 6
312912	Connector, 15 Pt Plug Type 8	315120	Lever, T 4	324381	Keylever 6
313001	thru	315128	Latchlever 4	324382	Keylever 6
313006	Keytop 5	315131	Lever, L 3	324391	Bar, Downstop 3
313008	Keytop 5	315132	Link, Tie 3	324392	Bar, Downstop 3
313009	Keytop 5	315133	Link, Tie 3	324407	Cable Assembly 8
313017	Keytop 5	315190	Cover, Keyboard 2	324408	Lever, T 4
		315199	Buffer 2	328471	Frame, Right 2,8,9,11
		315274	Sleeve 6	328472	Frame, Left 2,9
		315275	Guide, Trip Arm 4	328571	Bracket 2,9
		315278	Link, Space 3	328608	Bracket 10
		315370	Block, Contact 8	328703	Bracket 9,11
		315398	Lever, Non-Repeat 4	328704	Plate 9,10,11
		315399	Arm, Trip 4	328705	Bracket, Support 9,10,11
				328715	Retainer 8
				334953	Holder w/Magnet 8
				334954	Overlay 8
				334956	Modification Kit 1,8
				338108**	Housing 11

**Refer to page 1 for finish suffix

NUMERICAL INDEX (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
338124	Latch, Left 10	338137**	Housing 10	338712	Bracket, Left 11
338125	Latch, Right 10	338138	Post 10	341342	Bracket 2
338126	Spring, Torsion 10	338139	Frame, Left 2	341343	Bracket 2
338127	Post 10	338140	Frame, Right 2,8,10	342096	Set of Parts 9
338135	Bracket 10	338141	Bracket 2	342097	Set of Parts 9
338136	Bracket 10	338711	Bracket, Right 11		

**Refer to page 1 for finish suffix