

37 APPARATUS CABINET (YAC)

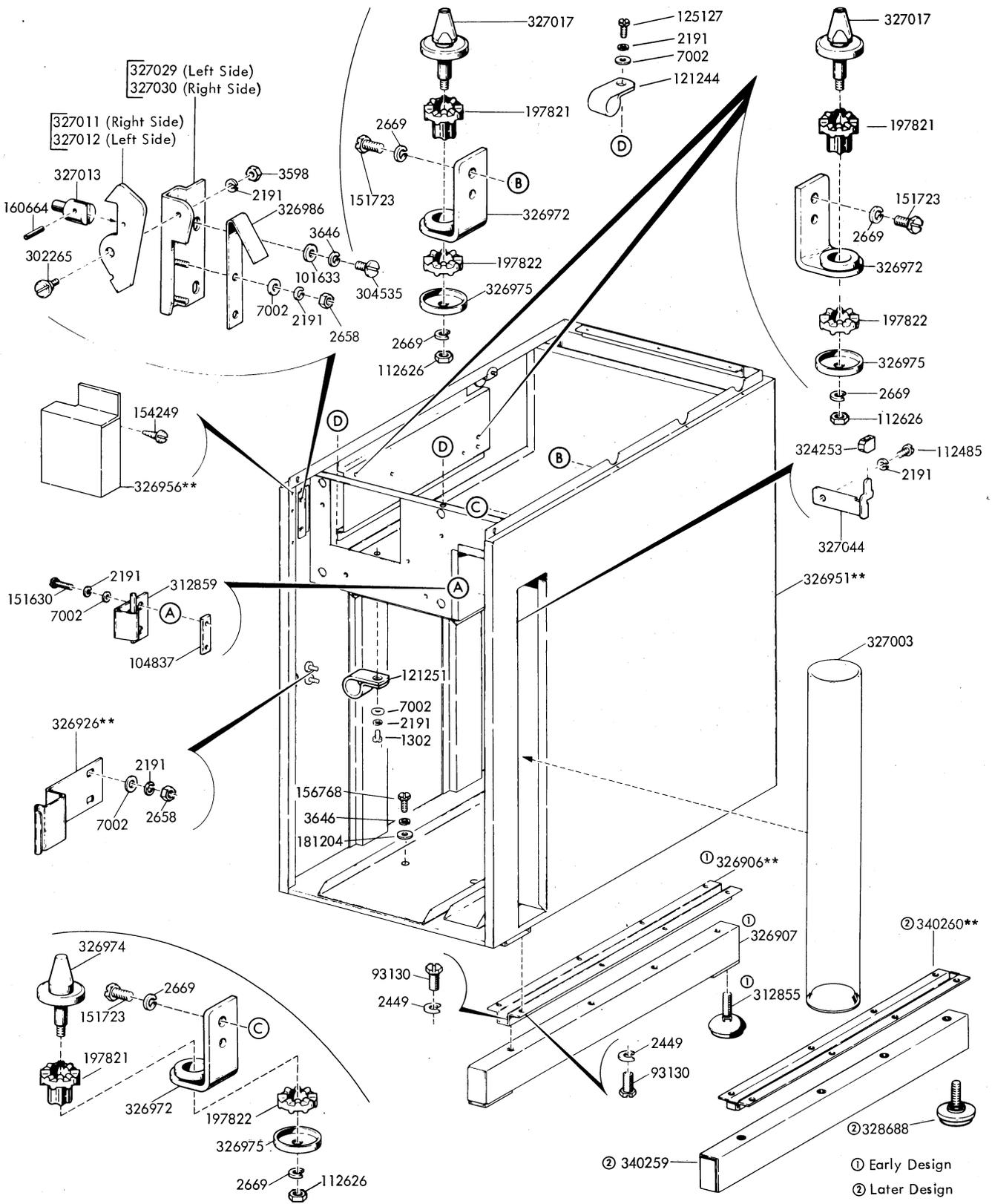
PARTS

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| COLOR CODE CHART   |  |                              |
|--|--|------------------------------|
| For parts and assemblies requiring a paint finish  |  |                              |
| Multi-Color Code   | Paint  | Plastic                      |
| MK - Charcoal Gray   | GF - Charcoal Gray, Textured<br>HJ - Ivory, Smooth Vinyl | PE - Champagne<br>PD - Ivory |
| The double asterisk (**) denotes a painted part. Suffix to be applied following the part number. |  |                              |

|   |                            |
|---|----------------------------|
| The part identification information contained in the following change notices have been incorporated in this issue. |                            |
| TCN's   | #1357, #1471, #1787, #1803 |

**NOTE:** When ordering parts from this section, prefix each number with the letters TP.



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FIGURE 1. CABINET

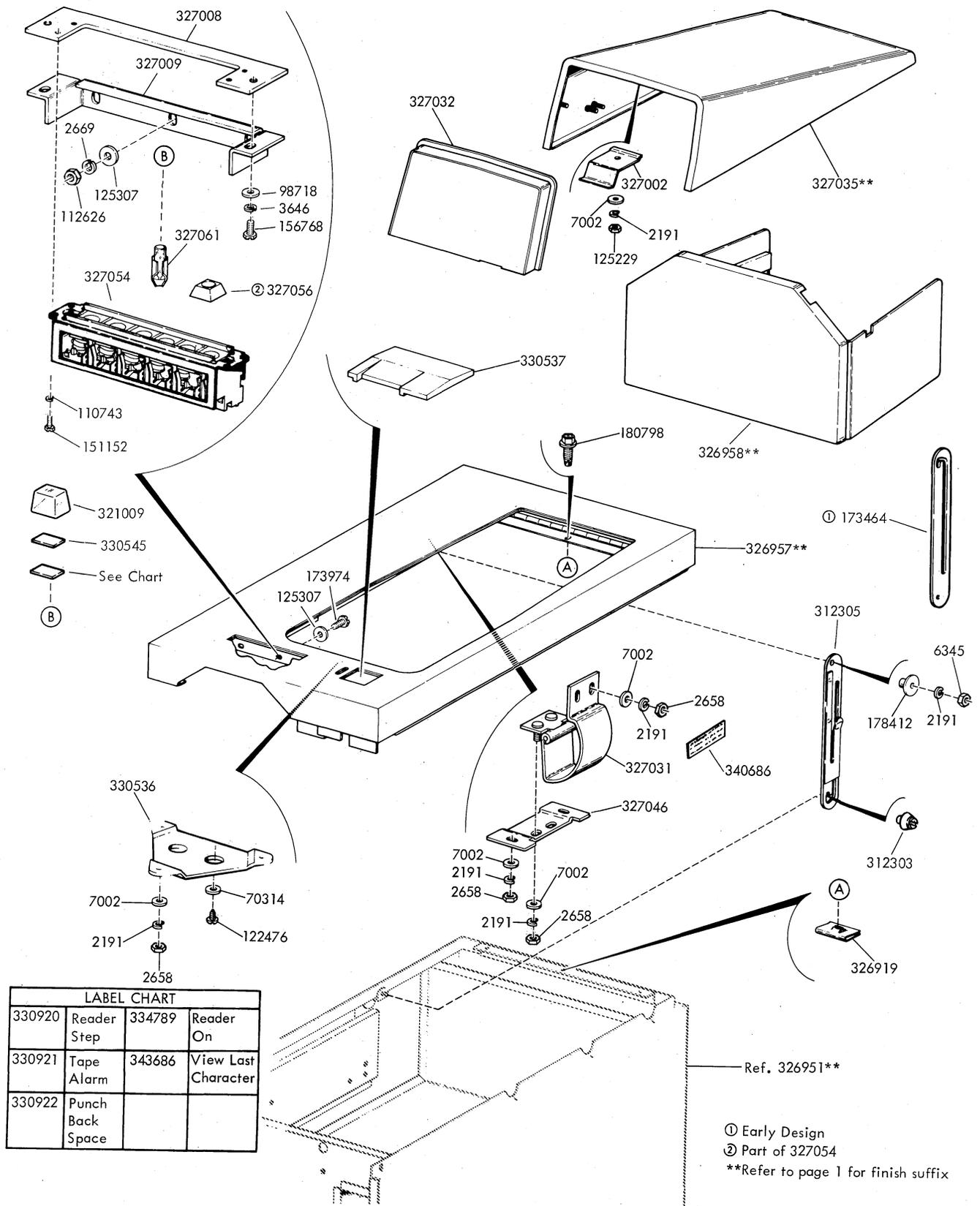


FIGURE 2. COVERS AND DOME

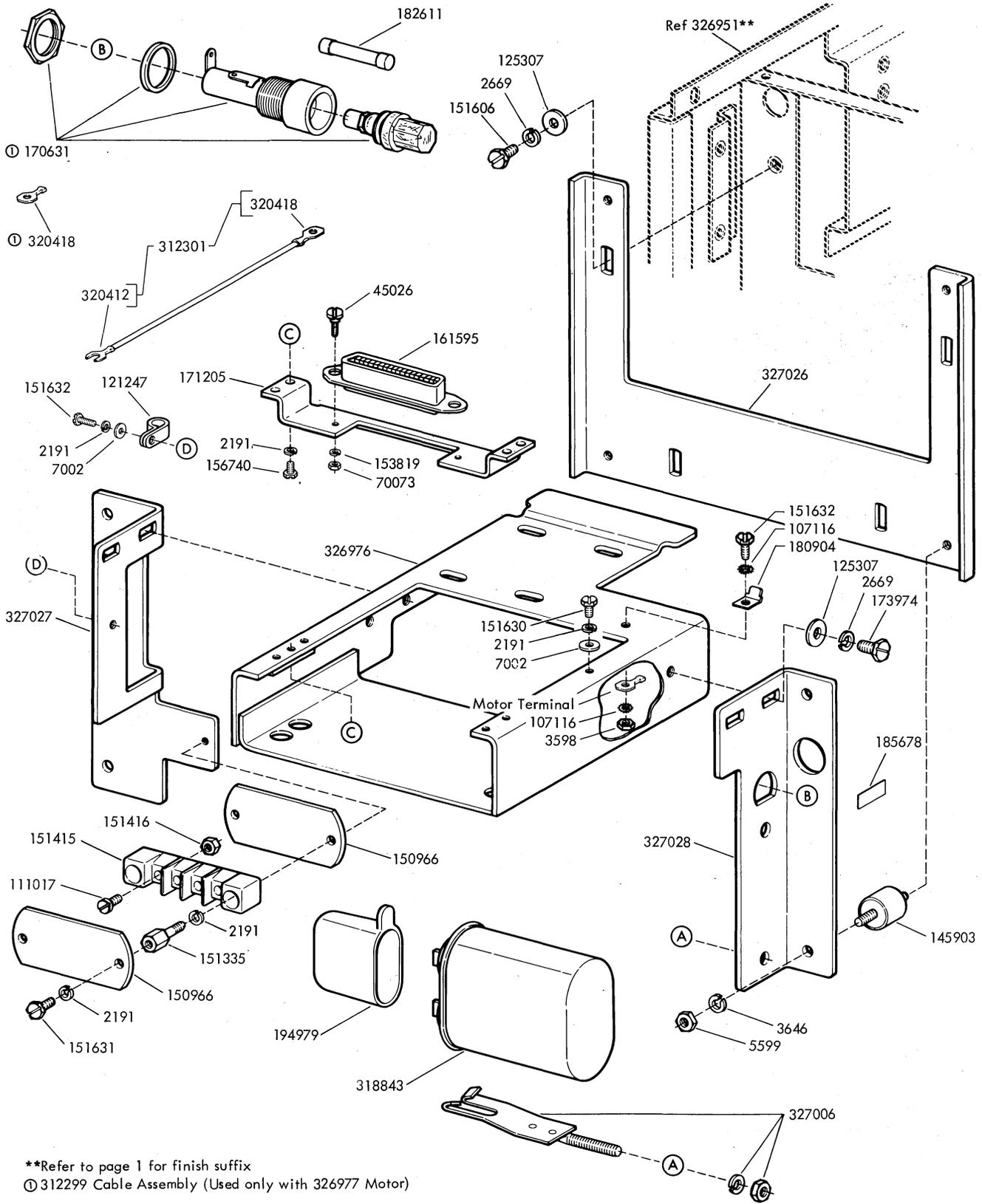


FIGURE 3. READER MOUNTING

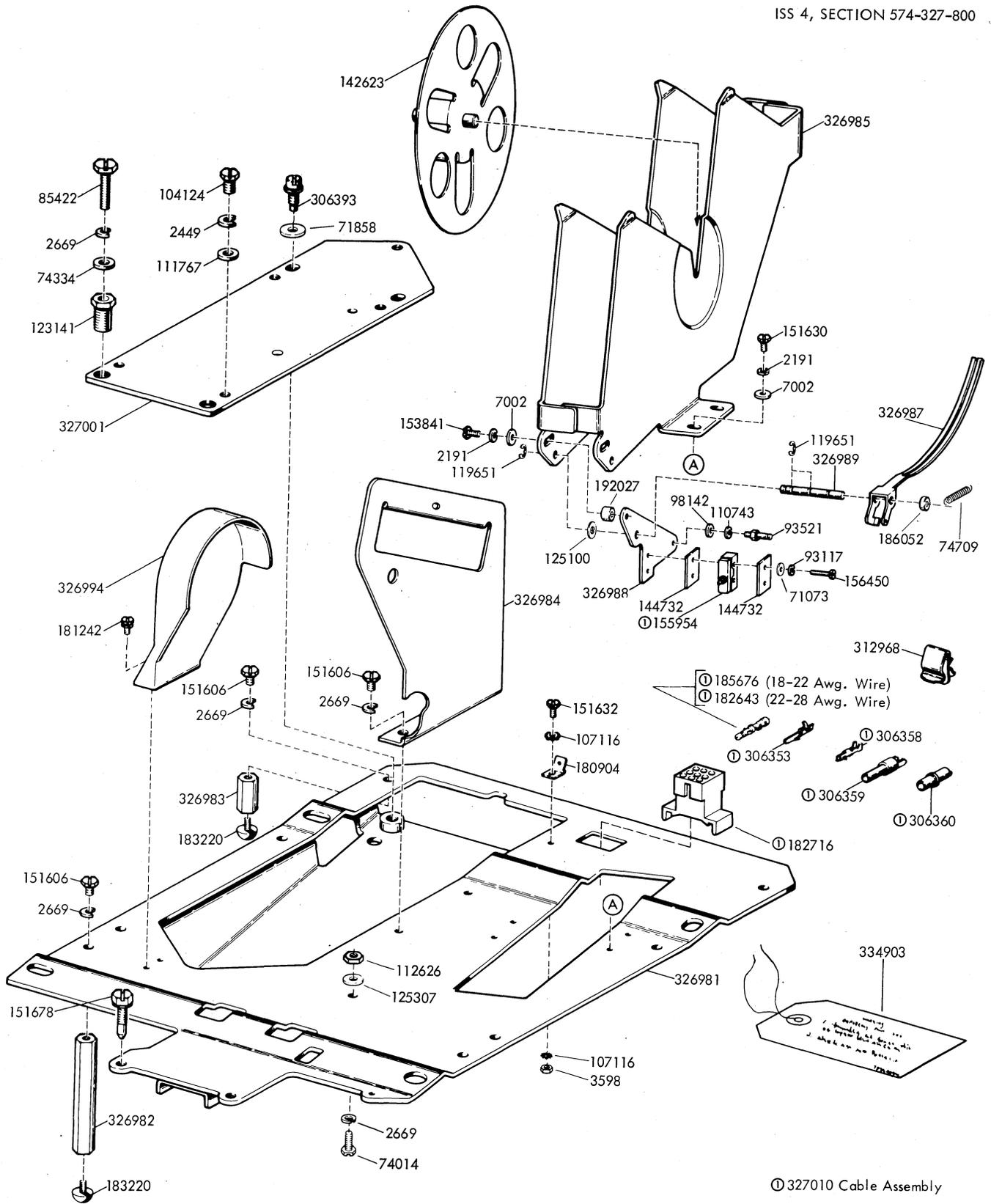
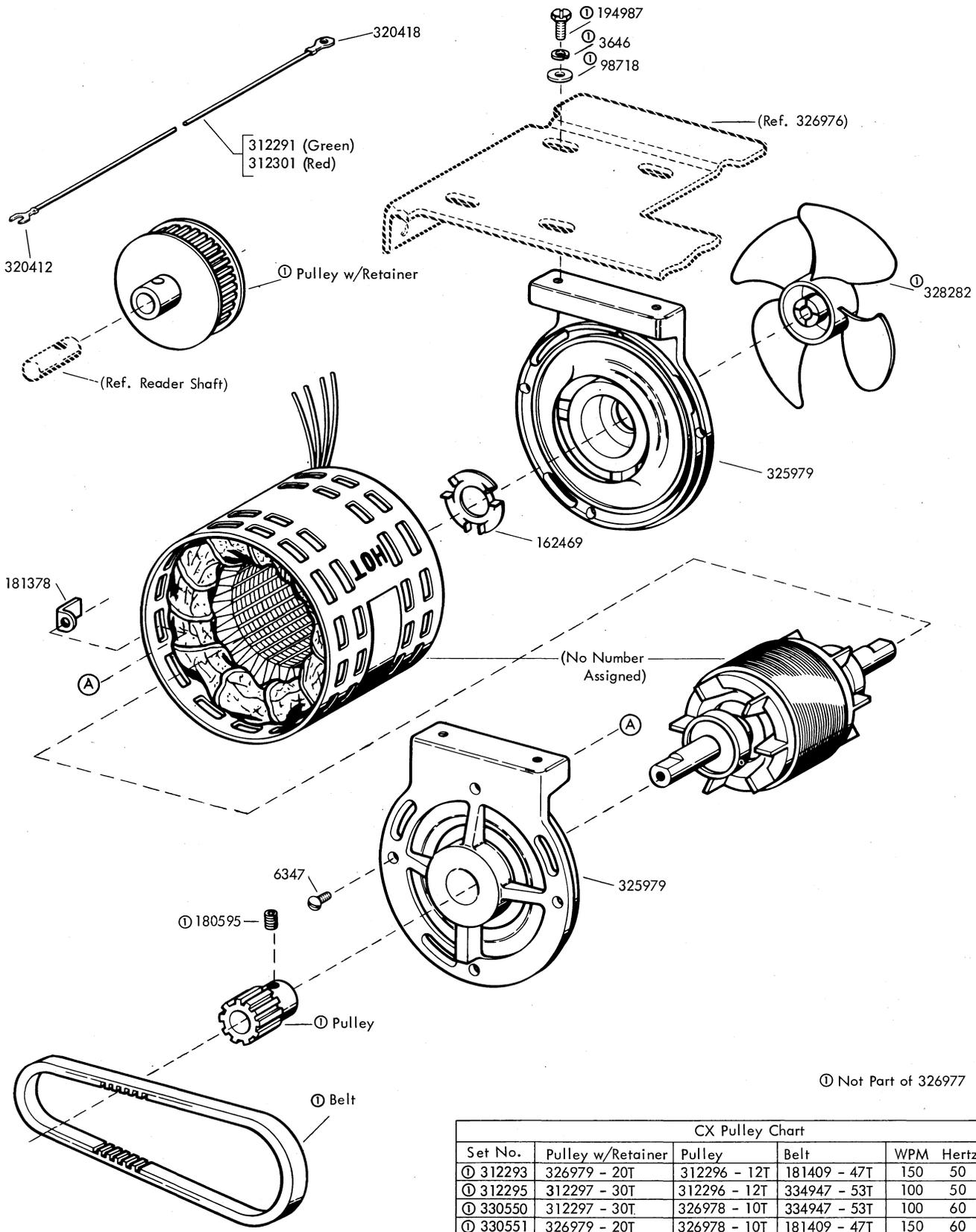
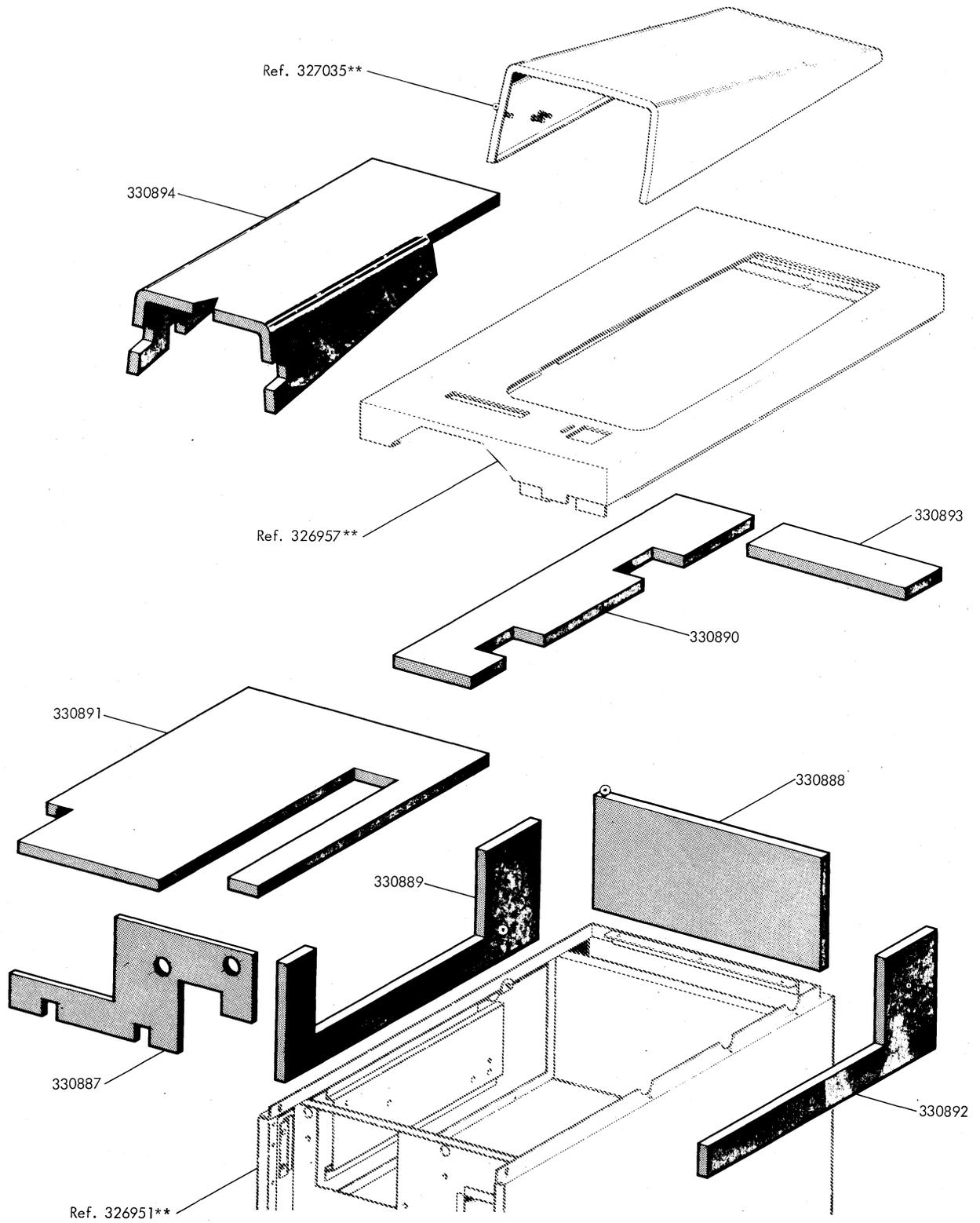


FIGURE 4. REPERFORATOR AND MOTOR MOUNTING PLATE



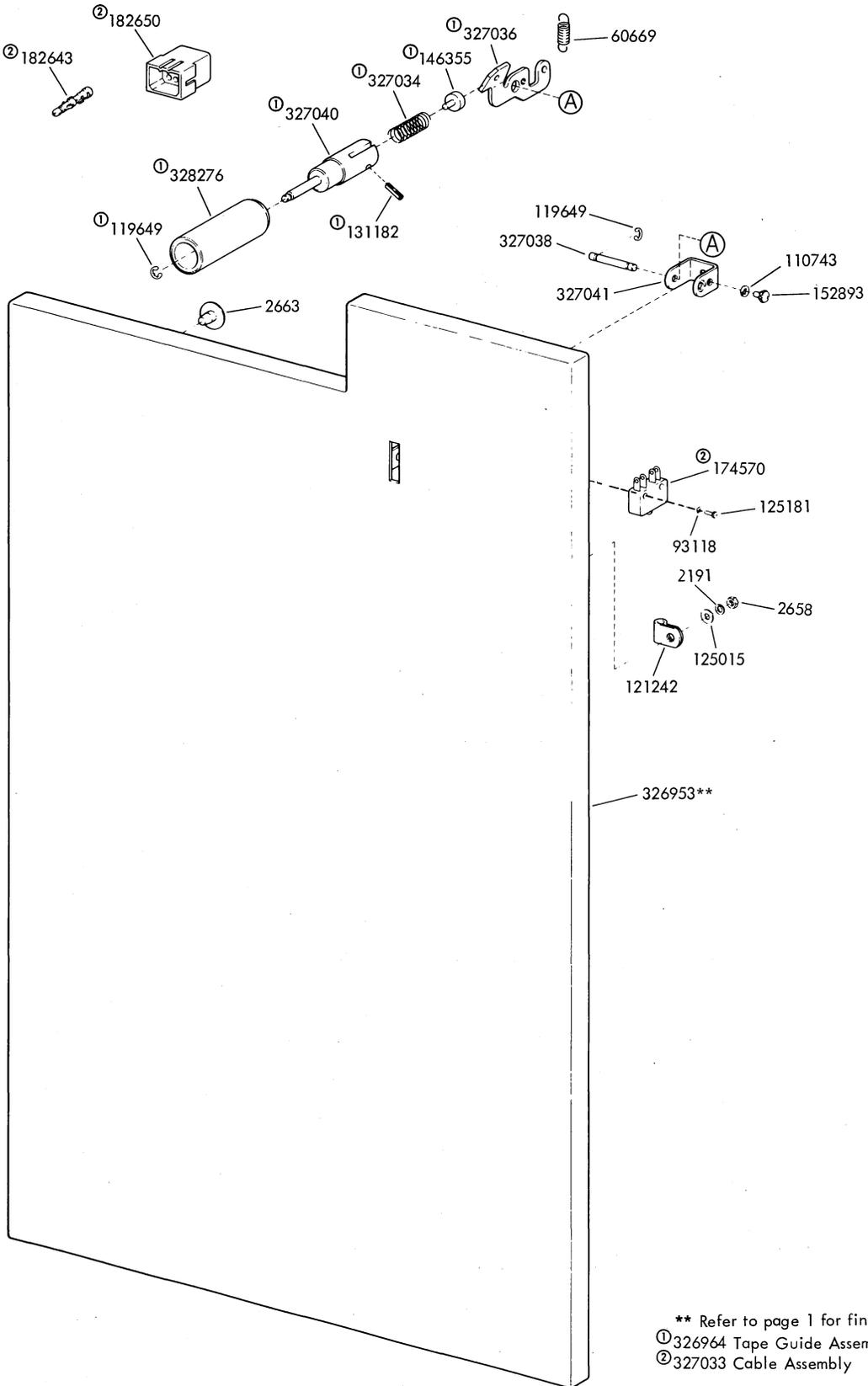
| CX Pulley Chart |                   |              |              |     |       |
|-----------------|-------------------|--------------|--------------|-----|-------|
| Set No.         | Pulley w/Retainer | Pulley       | Belt         | WPM | Hertz |
| Ⓞ 312293        | 326979 - 20T      | 312296 - 12T | 181409 - 47T | 150 | 50    |
| Ⓞ 312295        | 312297 - 30T      | 312296 - 12T | 334947 - 53T | 100 | 50    |
| Ⓞ 330550        | 312297 - 30T      | 326978 - 10T | 334947 - 53T | 100 | 60    |
| Ⓞ 330551        | 326979 - 20T      | 326978 - 10T | 181409 - 47T | 150 | 60    |

FIGURE 5. 326977 SYNCHRONOUS MOTOR ASSEMBLY (EARLY DESIGN)



\*\* Refer to page 1 for finish suffix

FIGURE 6. CABINET PADS



\*\* Refer to page 1 for finish suffix  
 ① 326964 Tape Guide Assembly  
 ② 327033 Cable Assembly

FIGURE 7. 326952\*\* DOOR ASSEMBLY

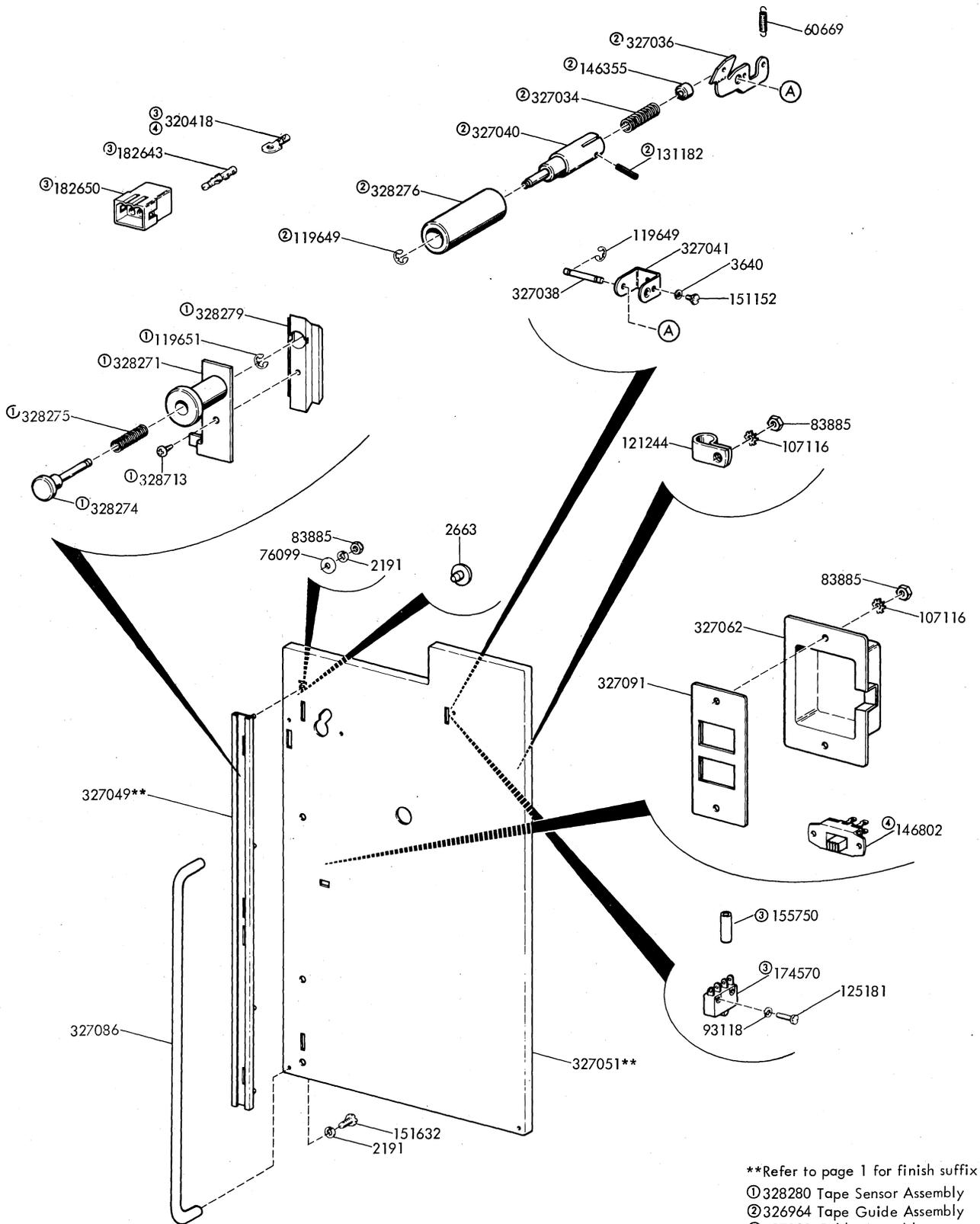
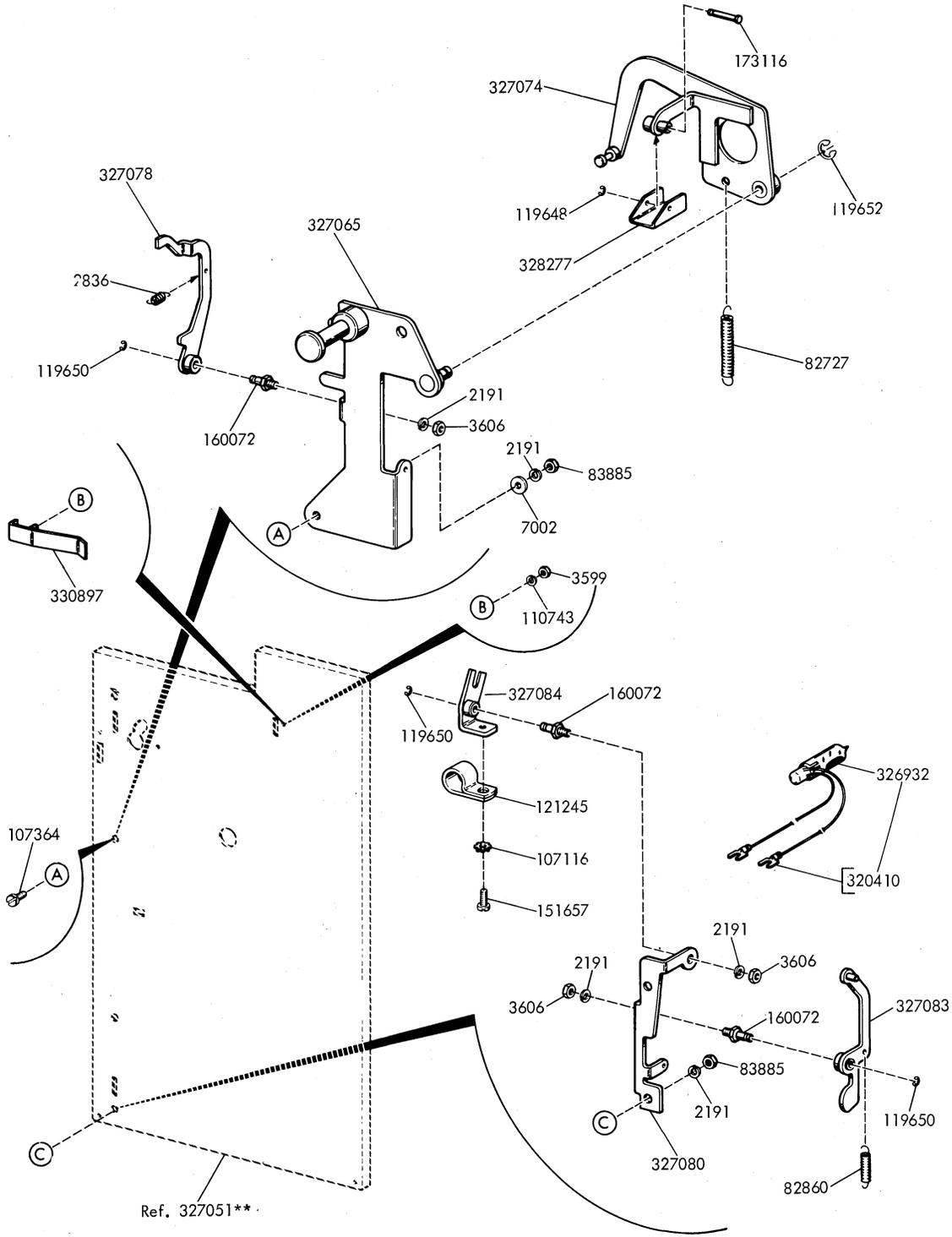


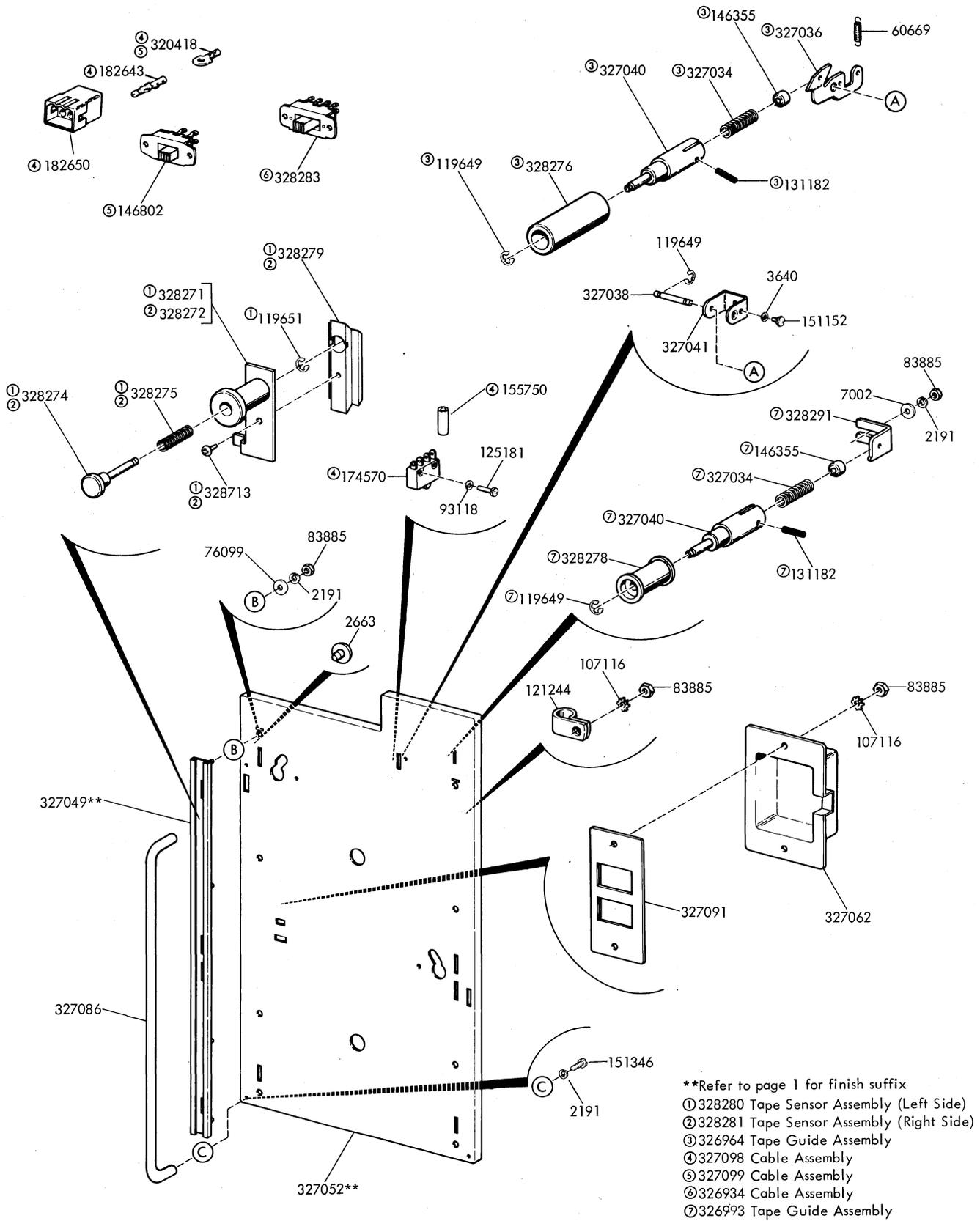
FIGURE 8. 326955\*\* DOOR WITH WINDER



\*\*Refer to page 1 for finish suffix

FIGURE 9. 326955\*\* DOOR WITH WINDER (Continued)





- \*\*Refer to page 1 for finish suffix
- ① 328280 Tape Sensor Assembly (Left Side)
  - ② 328281 Tape Sensor Assembly (Right Side)
  - ③ 326964 Tape Guide Assembly
  - ④ 327098 Cable Assembly
  - ⑤ 327099 Cable Assembly
  - ⑥ 326934 Cable Assembly
  - ⑦ 326993 Tape Guide Assembly

FIGURE 11. 326960\*\* DOOR WITH WINDER AND UNWINDER

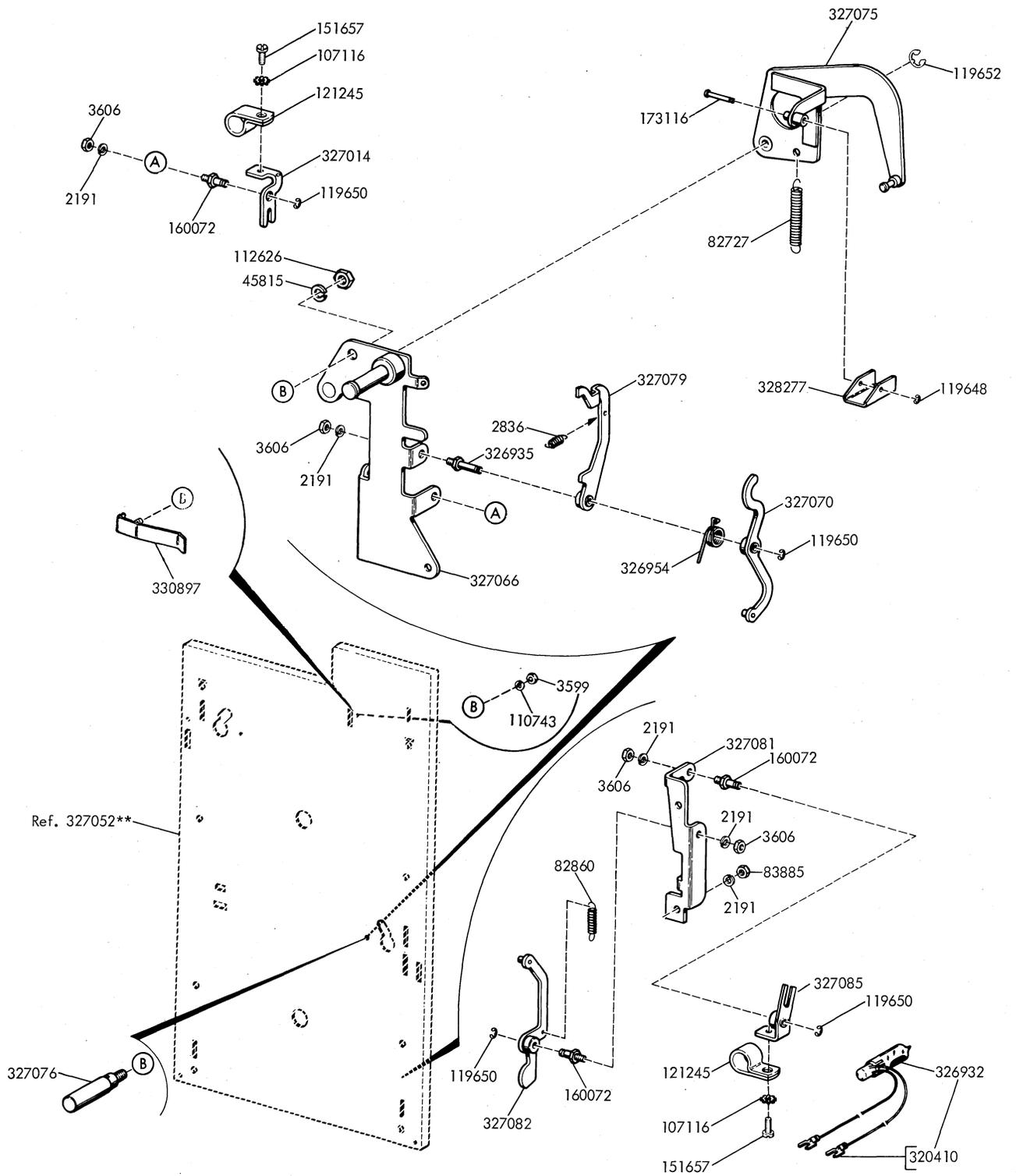
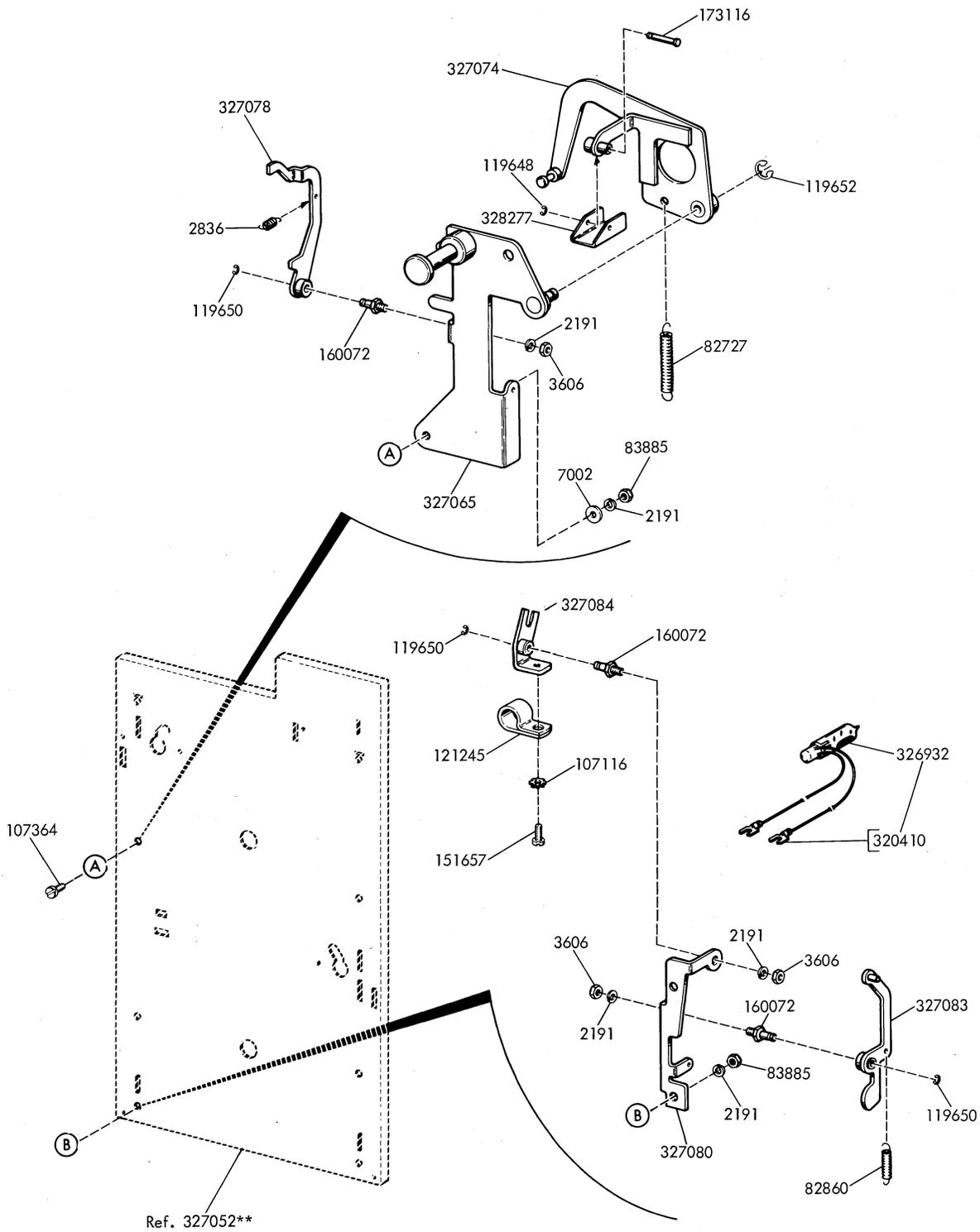


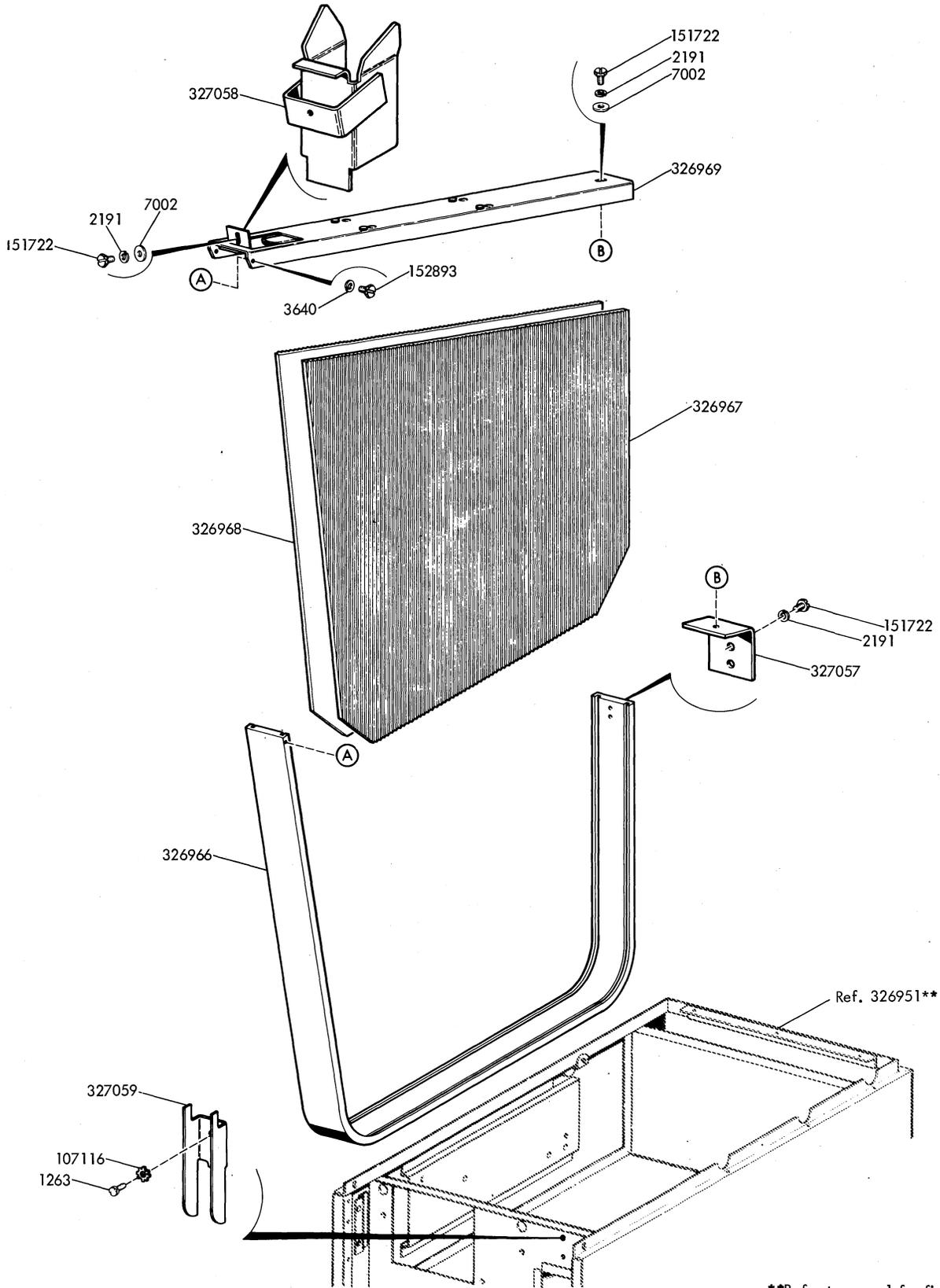
FIGURE 12. 326960\*\* DOOR WITH WINDER AND UNWINDER (Continued)



\*\*Refer to page 1 for finish suffix

FIGURE 13. 326960\*\* DOOR WITH WINDER AND UNWINDER (Continued)





\*\*Refer to page 1 for finish suffix

FIGURE 15. 327060 TAPE STORAGE BIN

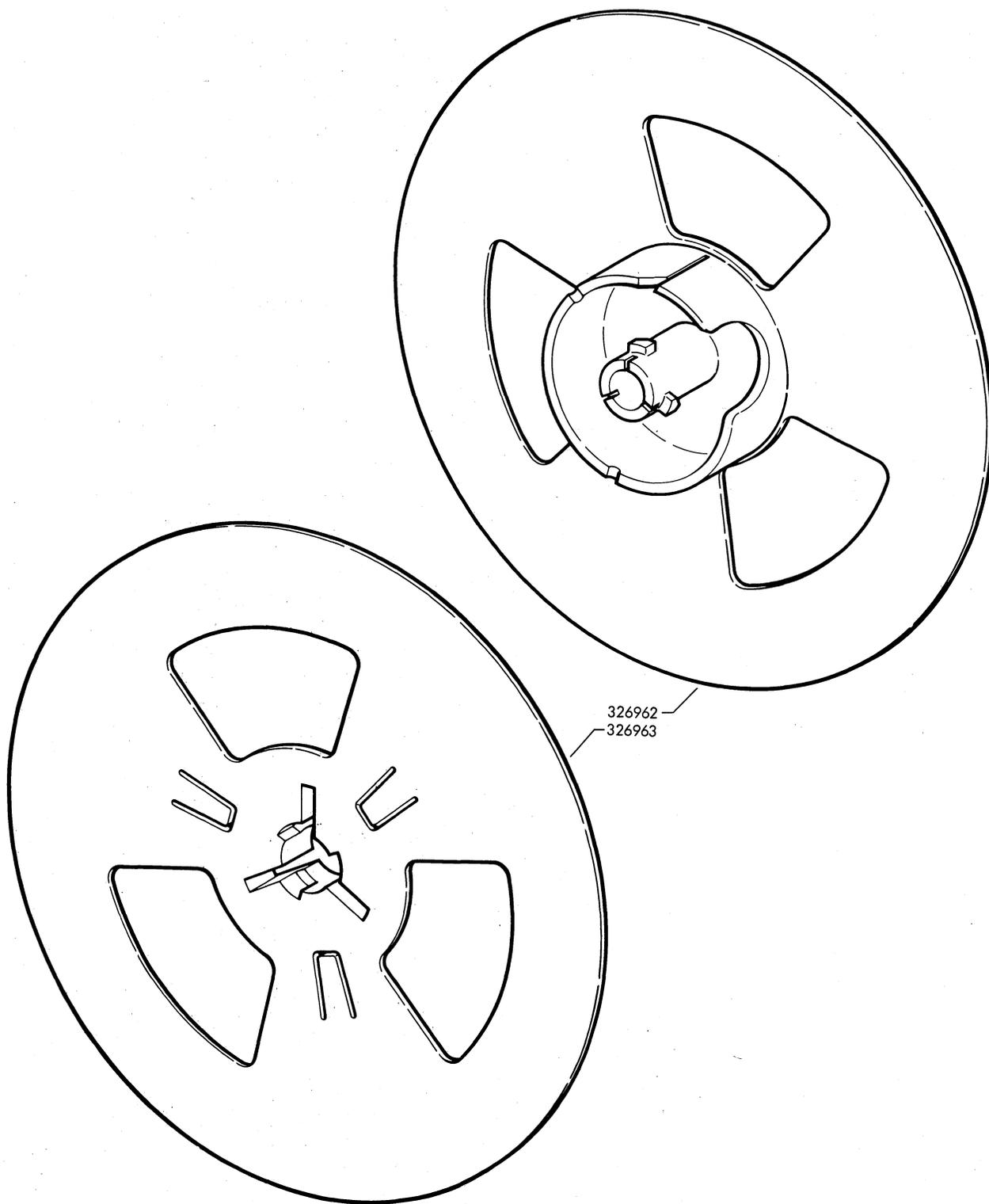
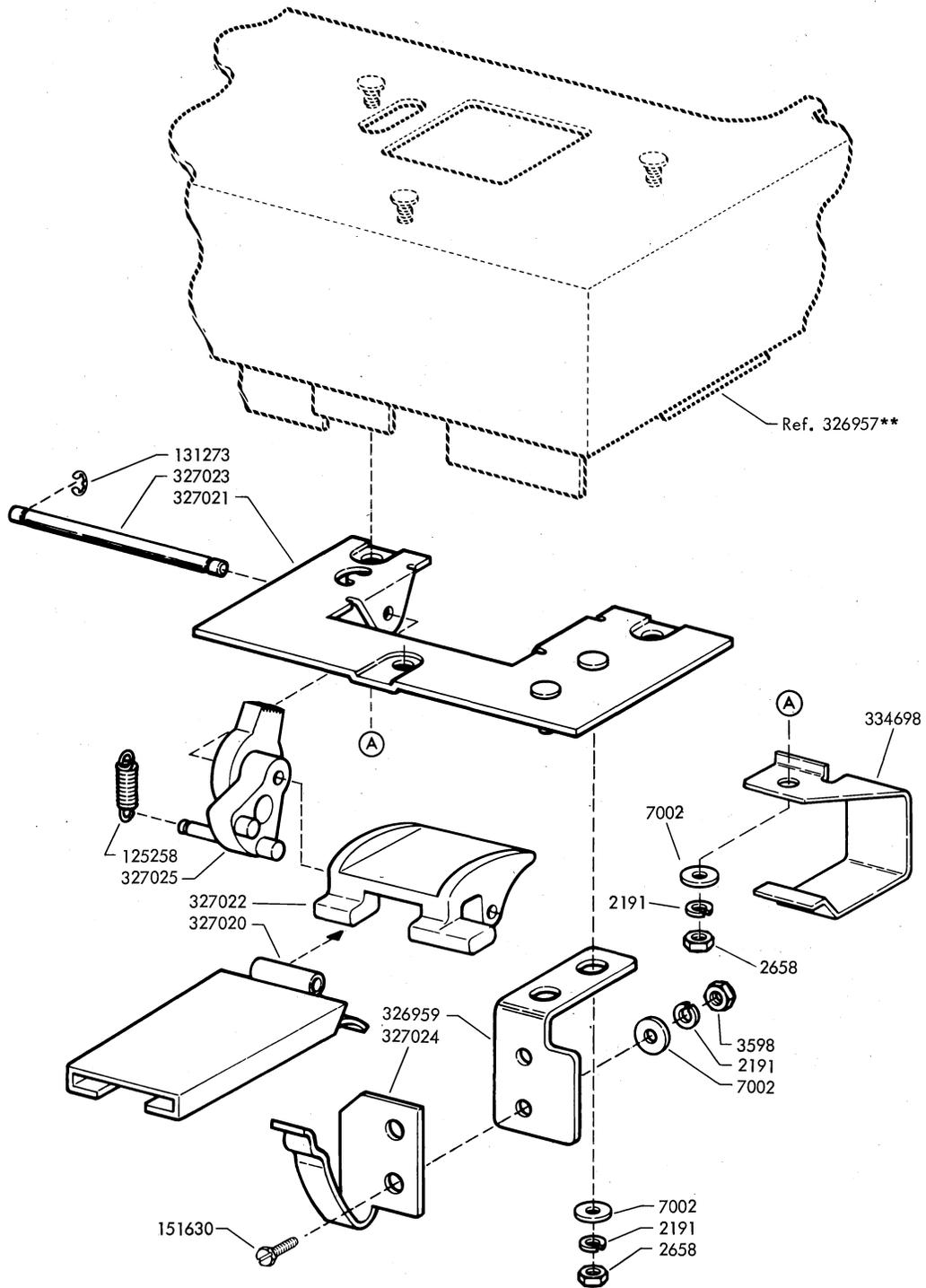
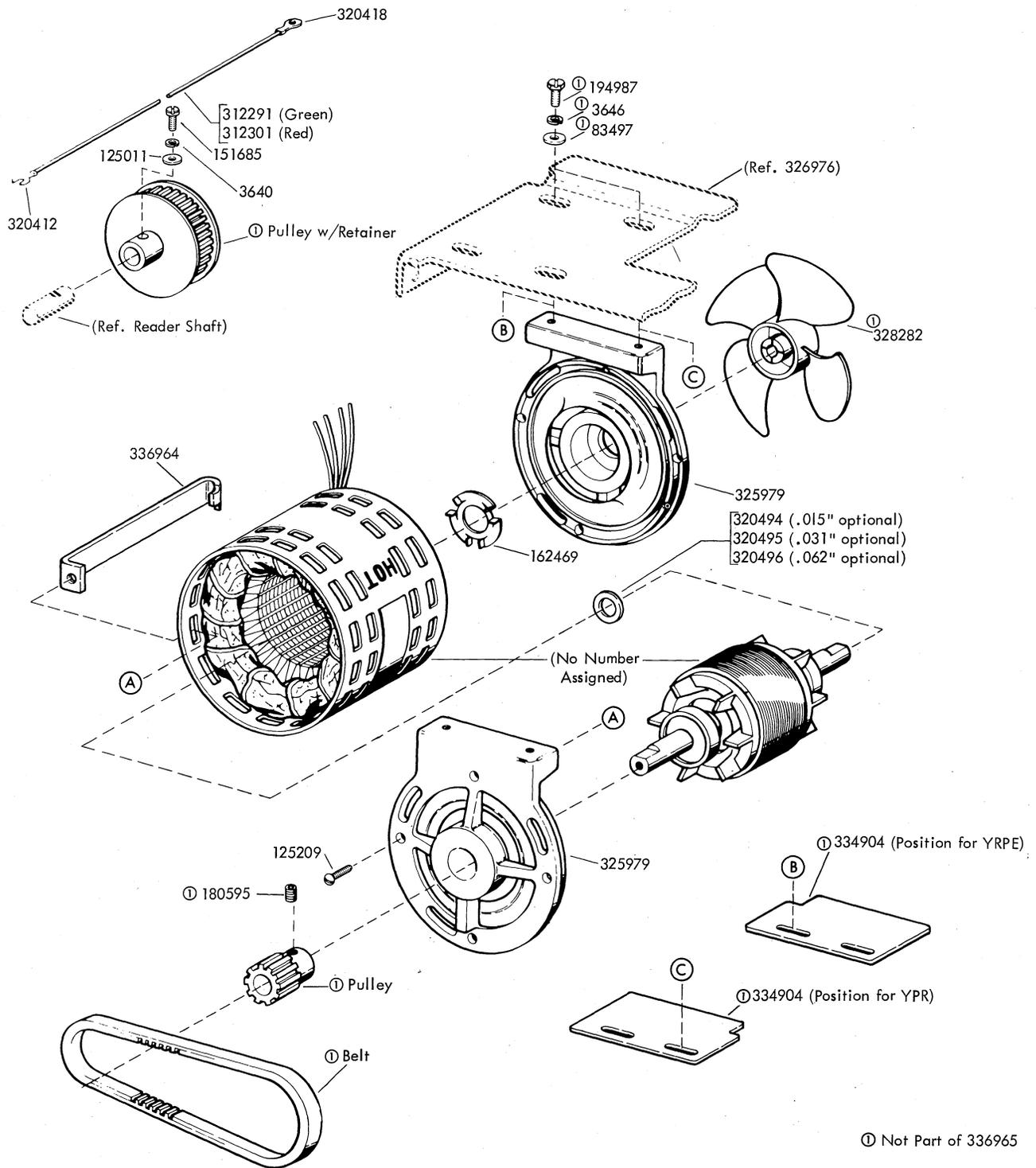


FIGURE 16. 327000 TAPE REEL ASSEMBLY



\*\*Refer to page 1 for finish suffix

FIGURE 17. 328290 TAPE DIRECTION CONTROL



| CX Pulley Chart |                   |              |              |     |       |
|-----------------|-------------------|--------------|--------------|-----|-------|
| Set No.         | Pulley w/Retainer | Pulley       | Belt         | WPM | Hertz |
| Ⓛ 312293        | 326979 - 20T      | 312296 - 12T | 181409 - 47T | 150 | 50    |
| Ⓛ 312295        | 312297 - 30T      | 312296 - 12T | 334947 - 53T | 100 | 50    |
| Ⓛ 330550        | 312297 - 30T      | 326978 - 10T | 334947 - 53T | 100 | 60    |
| Ⓛ 330551        | 326979 - 20T      | 326978 - 10T | 181409 - 47T | 150 | 60    |

FIGURE 18. 336965 SYNCHRONOUS MOTOR ASSEMBLY (LATER DESIGN)

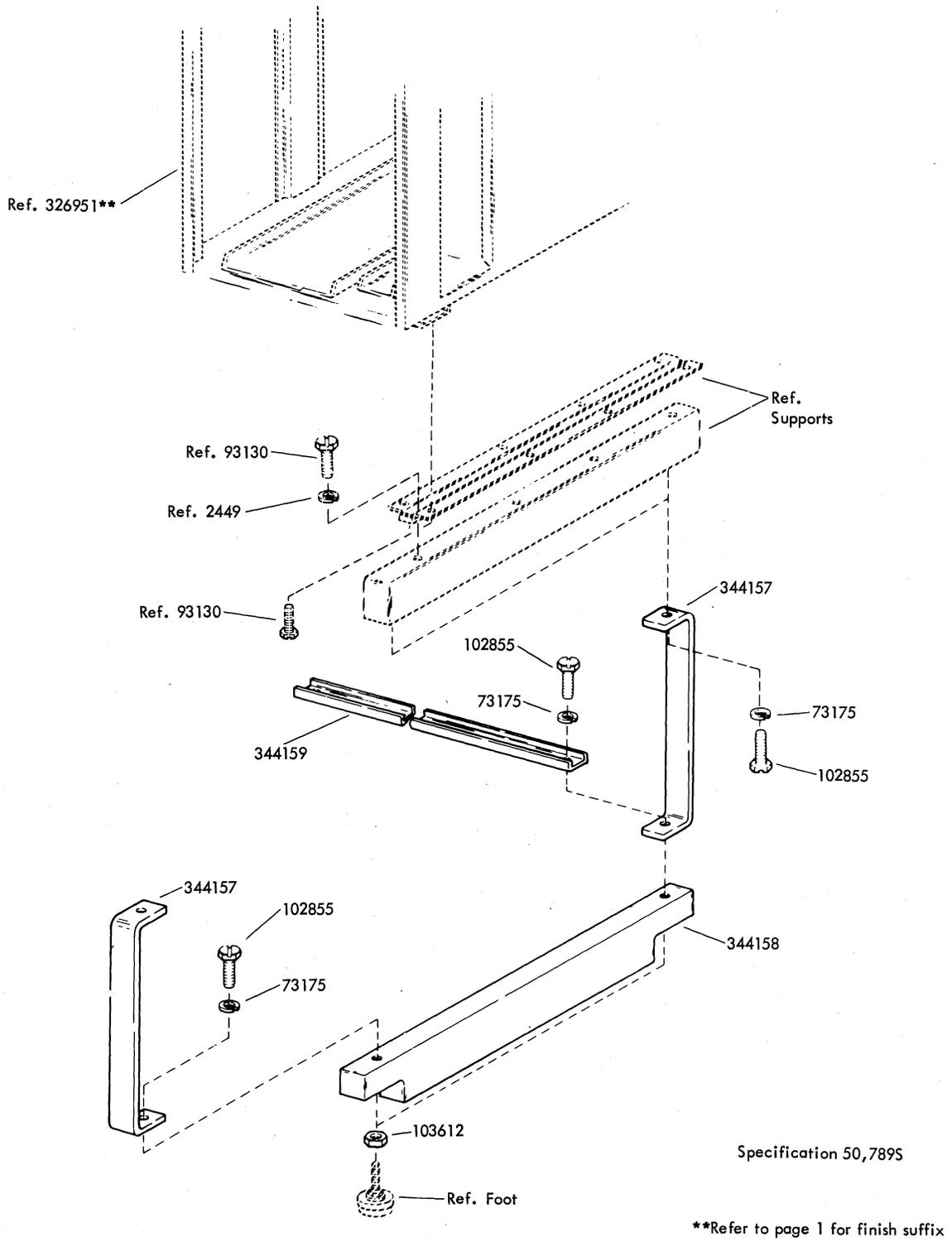
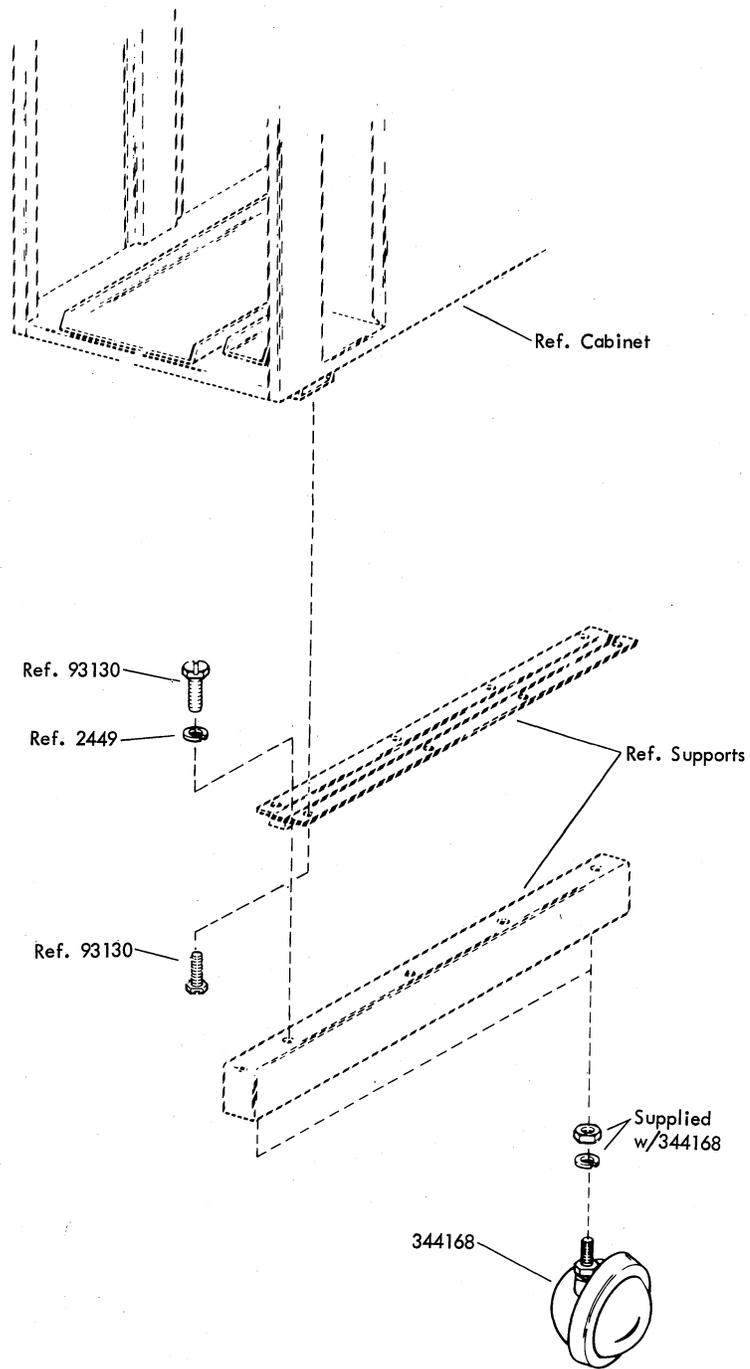


FIGURE 19. 344155 MODIFICATION KIT TO ADD SUB-BASE TO CABINET



Specification 50,781S

FIGURE 20. 344167 MODIFICATION KIT TO PROVIDE MOBILITY OF CABINET

## NUMERICAL INDEX

| Part Number | Description and Page Number          | Part Number | Description and Page Number     | Part Number | Description and Page Number               |
|-------------|--------------------------------------|-------------|---------------------------------|-------------|---|
| 1263        | Screw, 6-32 x 1/4 Fil 16             | 101633      | Washer, Flat 2                  | 146355      | Plunger 8,9,11,12,15                      |
| 1297        | Screw, 6-40 x 2-7/16 Fil 15          | 102855      | Screw, 3/8-16 x 11/16 Hex 20    | 146612      | Spring, Compression 11,15                 |
| 1302        | Screw, 6-32 x 3/4 Fil 2              | 103612      | Nut, 3/8-16 Hex 20              | 146802      | Switch, SP-ST Slide 9,12                  |
| 2191        | Lockwasher 2,3,4,5,8 to 16, 18       | 104124      | Screw, 1/4-32 x 11/32 Hex 5     | 147556      | Hub 11,15                                 |
| 2449        | Lockwasher 2,5,20,21                 | 104837      | Plate, Clamp 2                  | 148126      | Detent 11,15                              |
| 2658        | Nut, 6-32 Hex 2,3,8,18               | 107116      | Lockwasher 4,5,9 to 16          | 150966      | Insulator, Terminal Block 4               |
| 2663        | Bumper, Rubber 8,9,12                | 107364      | Screw, 6-32 x 3/8 Fil 10, 14    | 151152      | Screw, 4-40 x 3/16 Hex 3, 9,12            |
| 2669        | Lockwasher 2,3,4,5                   | 110743      | Lockwasher 3,5,8,10,13          | 151335      | Stud 4,11,15                              |
| 2836        | Spring 10,13,14                      | 111017      | Screw, 6-40 x 5/16 Fil 4, 11,15 | 151346      | Screw, 6-40 x 3/8 Fil 12                  |
| 3598        | Nut, 6-40 Hex 2,4,5,18               | 111767      | Washer, Flat 5                  | 151411      | Block, Terminal 11,15                     |
| 3599        | Nut, 4-40 Hex 10,13                  | 112485      | Screw, 6-32 x 1/4 Fil 2         | 151412      | Insulator, Terminal Block 11,15           |
| 3606        | Nut, 6-40 Hex 10,13,14               | 112626      | Nut, 10-32 Hex 2,3,5,13         | 151415      | Block, Terminal 4                         |
| 3640        | Lockwasher 9,11,12,15,16,19          | 117366      | Jumper, 8-1/2" Green 11, 15     | 151416      | Nut, 6-40 Hex 4,11,15                     |
| 3646        | Lockwasher 2,3,4,6,11,15, 19         | 117535      | Washer, Flat 15                 | 151606      | Screw, 10-32 x 1/4 Hex 4,5                |
| 5599        | Nut, 8-32 Hex 4,11,15                | 119648      | Ring, Retaining 10,13,14        | 151630      | Screw, 6-40 x 1/4 Hex 2, 4,5,11,15,18     |
| 6345        | Nut, 6-32 Hex 3                      | 119649      | Ring, Retaining 8,9,12          | 151631      | Screw, 6-40 x 5/16 Hex 4                  |
| 6347        | Screw, 6-32 x 3/8 Rd 6               | 119650      | Ring, Retaining 10,13,14        | 151632      | Screw, 6-40 x 3/8 Hex 4,5, 9              |
| 7002        | Washer, Flat 2,3,4,5,10, 12,14,16,18 | 119651      | Ring, Retaining 5,9,12          | 151657      | Screw, 6-40 x 1/4 Fil 10, 11,13,14,15     |
| 45026       | Screw, 3-48 Shoulder 4               | 119652      | Ring, Retaining 10,13,14        | 151678      | Screw, 1/4-32 Pilot 5                     |
| 45815       | Lockwasher 13                        | 121242      | Clamp, 1/8 ID Cable 8,11, 15    | 151685      | Screw, 4-40 x 5/16 Fil 19                 |
| 60669       | Spring 8,9,12                        | 121244      | Clamp, 1/4 ID Cable 2,9,12      | 151686      | Screw, 4-40 x 3/8 Fil 11, 15              |
| 70073       | Nut, 3-49 Hex 4                      | 121245      | Clamp, 5/16 ID Cable 10, 13,14  | 151722      | Screw, 6-40 x 3/16 Hex 16                 |
| 70314       | Washer, Flat 3                       | 121247      | Clamp, 7/16 ID Cable 4          | 151723      | Screw, 10-32 x 3/8 Hex 2                  |
| 71073       | Washer, Flat 5                       | 121251      | Clamp, 1 ID Cable 2             | 151827      | Strap, Terminal 11,15                     |
| 71858       | Washer, Flat 5                       | 122476      | Screw, No. 6 Self-Tapping 3     | 152893      | Screw, 4-40 x 1/4 Hex 8, 16               |
| 73175       | Lockwasher 20                        | 123141      | Bushing 5                       | 153819      | Lockwasher 4                              |
| 74014       | Screw, 10-32 x 3/4 Hex 5             | 125011      | Washer, Flat 19                 | 153841      | Screw, 6-40 x 9/16 Hex 5                  |
| 74334       | Washer, Flat 5                       | 125015      | Washer, Flat 8                  | 154249      | Screw, No. 8B Self-Tapping 2              |
| 74709       | Spring 5                             | 125100      | Washer, Flat 5                  | 155750      | Sleeve, 3/32 ID x 1/2" Lg Insulating 9,12 |
| 75750       | Washer, Insulating 15                | 125127      | Screw, 6-32 x 7/16 Fil 2        | 155954      | Switch, Sensitive 5                       |
| 76099       | Washer, Flat 9,12                    | 125181      | Screw, 2-56 x 3/8 Fil 8, 9,12   | 156450      | Screw, 2-56 x 1/2 Fil 5                   |
| 82727       | Spring 10,13,14                      | 125209      | Screw, 6-32 x 9/16 Rd 19        | 156740      | Screw, 6-40 x 7/32 Hex 4                  |
| 82860       | Spring 10,13,14                      | 125229      | Nut, 6-32 Hex 3                 | 156768      | Screw, 8-32 x 9/32 Hex 2,3, 11,15         |
| 83497       | Washer, Flat 19                      | 125258      | Spring 18                       | 160072      | Stud 10,13,14                             |
| 83885       | Nut, 6-32 Hex 9 to 15                | 125307      | Washer, Flat 3,4,5              | 160664      | Pin, Roll 2,15                            |
| 85422       | Screw, 10-32 x 15/16 Hex 5           | 131182      | Pin, Roll 8,9,11,12,15          | 161595      | Connector, 36 Pt Receptacle 4             |
| 93117       | Lockwasher 5                         | 131273      | Ring Retaining 18               | 162469      | Washer, Spring 6,19                       |
| 93118       | Lockwasher 8,9,12                    | 142623      | Reel, Tape 5                    |             |   |
| 93130       | Screw, 1/4-20 x 1/2 Hex 2,20, 21     | 144732      | Insulator 5                     |             |   |
| 93521       | Post, Spring 5                       | 145903      | Mount, Vibration 4,11,15        |             |   |
| 93636       | Resistor, 100 Ohm 15                 | 145976      | Motor, 115V AC 11,15            |             |   |
| 98142       | Washer, Flat 5                       |             |                                 |             |   |
| 98718       | Washer, Flat 3,6                     |             |                                 |             |   |

## NUMERICAL INDEX (Continued)

| Part Number | Description and Page Number              | Part Number | Description and Page Number              | Part Number | Description and Page Number    |
|-------------|--|-------------|--|-------------|--------------------------------|
| 170631      | Holder, Fuse 4                           | 312293      | Set of Parts 6,19                        | 326968      | Window, Left Side 16           |
| 171205      | Bracket, Connector Mounting 4            | 312295      | Set of Parts 6,19                        | 326969      | Top w/Bracket 16               |
| 173116      | Pin 10,13,14                             | 312296      | Pulley 12T 6,19                          | 326972      | Bracket 2                      |
| 173464      | Arm 3                                    | 312297      | Pulley w/Retainer, 30T 6,19              | 326974      | Post 2                         |
| 173974      | Screw, 10-32 x 5/16 Hex 3,4              | 312299      | Cable Assembly 4                         | 326975      | Retainer 2                     |
| 174570      | Switch 8,9,12                            | 312301      | Jump <del>er</del> , 6" Red 4,6,19       | 326976      | Bracket, Motor Mounting 4,6,19 |
| 178412      | Bushing 3                                | 312303      | Nut, 6-32 Spl 3                          | 326977      | Motor, 115V Synchronous 1,4,6  |
| 180595      | Screw, 4-40 Set 6,19                     | 312305      | Slide, Arm 3                             | 326978      | Pulley, 10T 6,19               |
| 180798      | Screw, 8-32 Self-Tapping 3               | 312855      | Foot, Mounting 2                         | 326979      | Pulley, 20T 6,19               |
| 180904      | Tab, Terminal 4,5                        | 312859      | Hinge 2                                  | 326981      | Plate, Base 5                  |
| 181204      | Washer, Flat 2                           | 312968      | Clip, Cable 5                            | 326982      | Post 5                         |
| 181242      | Screw w/Lockwasher, 6-40 x 5/16 Hex 5    | 318843      | Capacitor, 4 MFD 4                       | 326983      | Post 5                         |
| 181368      | Screw, No. 6 Self-Tapping 11,15          | 320410      | Terminal, Spade Type 10, 13,14           | 326984      | Bracket 5                      |
| 181378      | Lug, Clamp Screw 6                       | 320412      | Terminal, Spade Type 4,6, 19             | 326985      | Panel, Tape Container 5        |
| 181409      | Belt, 47T 6,19                           | 320418      | Terminal, Ring Type 4,6, 9,11,12,15,19   | 326986      | Spring, Leaf 2                 |
| 182611      | Fuse, SL-BL, 3/8 Amp 4                   | 320449      | Spacer, .015" Thk 19                     | 326987      | Arm, Tape 5                    |
| 182643      | Terminal, Plug Type 5,8, 9,12            | 320495      | Spacer, .031" Thk 19                     | 326988      | Bracket 5                      |
| 182650      | Connector, 6 Pt Plug Type 8,9,12         | 320496      | Spacer, .062" Thk 19                     | 326989      | Shaft 5                        |
| 182716      | Connector, 9 Pt Plug Type 5              | 320496      | Spacer, .062" Thk 19                     | 326993      | Guide Assembly, Tape 12        |
| 183220      | Bumper 5                                 | 321009      | Cap, Plastic 3                           | 326994      | Guard, Gear 5                  |
| 185676      | Terminal, Plug Type 5                    | 321009      | Cap, Plastic 3                           | 327000      | Reel Assembly, Tape 1,17       |
| 185678      | Plate, Identification 4                  | 324253      | Head, Hammer 2                           | 327001      | Plate, Mounting 5              |
| 186052      | Spacer, .183 In Thk 5                    | 325979      | Shield, End 6,19                         | 327002      | Clip, Retaining 3              |
| 192027      | Spacer, Disc 5                           | 326906**    | Support, Right Mounting 2                | 327003      | Container 2                    |
| 194979      | Cap, Terminal 4                          | 326907      | Support, Right 2                         | 327006      | Bracket, Capacitor Mounting 4  |
| 194987      | Screw, 8-32 x 3/8 Hex 6, 19              | 326919      | Nut, Speed 3                             | 327008      | Bracket 3                      |
| 197821      | Bushing 2                                | 326926**    | Latch, Right 2                           | 327009      | Bracket 3                      |
| 197822      | Ring 2                                   | 326932      | Switch, Mercury 10,13,14                 | 327010      | Cable Assembly 5               |
| 302265      | Screw, 6-40 Shoulder 2                   | 326934      | Cable Assembly 12                        | 327011      | Latch, Left 2                  |
| 304535      | Screw, 8-32 x 5/16 Fil 2                 | 326935      | Stud 13                                  | 327012      | Latch, Right 2                 |
| 306353      | Terminal, Plug Type 5                    | 326951**    | Base, Cabinet 2,3,4,7,16,20              | 327013      | Button 2                       |
| 306358      | Terminal, Receptacle Type 5              | 326952**    | Door Assembly 1,8                        | 327014      | Actuator w/Hub 13              |
| 306359      | Housing, Pin 5                           | 326953**    | Door w/Bumper 8                          | 327017      | Post 2                         |
| 306360      | Housing, Socket 5                        | 326954      | Spring, Torsion 13                       | 327020      | Chute, Tape 18                 |
| 306393      | Screw w/Lockwasher, 1/4-20 x 33/64 Fil 5 | 326955**    | Door w/Winder 1,9,10,11                  | 327021      | Bracket 18                     |
| 309899      | Network, Spark Suppression 11,15         | 326956**    | Cover 2                                  | 327022      | Guide 18                       |
| 312291      | Jumper, 7-1/4" Green 6, 19               | 326957**    | Cover w/Hinge 3,7,18                     | 327023      | Shaft 18                       |
|             |  | 326958**    | Cover 3                                  | 327024      | Spring, Detent 18              |
|             |  | 326959      | Support, Detent Spring 18                | 327025      | Lever 18                       |
|             |  | 326960**    | Door w/Winder and Unwinder 1,12,13,14,15 | 327026      | Bracket 4                      |
|             |  | 326962      | Reel, Tape 17                            | 327027      | Bracket, Left Isolation 4      |
|             |  | 326963      | Flange, Tape Reel 17                     | 327028      | Bracket, Right Isolation 4     |
|             |  | 326964      | Guide Assembly, Tape 8,9, 12             | 327029      | Bracket, Left 2                |
|             |  | 326966      | Frame, Tape Bin 16                       | 327030      | Bracket, Right 2               |
|             |  | 326967      | Window, Right Side 16                    | 327031      | Hinge 3                        |

\*\*Refer to Page 1 for finish suffix

## SECTION 574-327-800

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|-------------|-----------------------------|-------------|-------------------------------|-------------|-----------------------------|
| 327032      | Window 3                    | 327084      | Actuator w/Hub 10,14          | 330536      | Plate 3                     |
| 327033      | Cable Assembly 8            | 327085      | Actuator w/Hub 13             | 330537      | Guide, Tape 3               |
| 327034      | Spring, Compression 8,9,12  | 327086      | Rail, Guard 9,12              | 330545      | Tab, Dark Red 3             |
| 327035**    | Cover 3,7                   | 327087      | Bracket, Motor Mounting 11,15 | 330550      | Set of Parts 6,19           |
| 327036      | Arm, Tight Tape 8,9,12      | 327088      | Hub Assembly 11,15            | 330551      | Set of Parts 6,19           |
| 327038      | Pin 8,9,12                  | 327089      | Bracket 11,15                 | 330887      | Pad, Foam 7                 |
| 327040      | Post 8,9,12                 | 327090      | Shield, Motor 11,15           | 330888      | Pad, Foam 7                 |
| 327041      | Bail, Tight Tape 8,9,12     | 327091      | Plate, Switch Mounting 9,12   | 330889      | Pad, Foam 7                 |
| 327044      | Spring, Detent 2            | 327091      | Plate, Switch Mounting 9,12   | 330890      | Pad, Foam 7                 |
| 327046      | Bracket, Hinge 3            | 327095      | Anti-Backlash Assembly 11,15  | 330891      | Pad, Foam 7                 |
| 327048      | Motor Assembly 11,15        | 327095      | Anti-Backlash Assembly 11,15  | 330892      | Pad, Foam 7                 |
| 327049**    | Guide, Tape Sensor 9,12     | 327096      | Race, Inner Bearing 11,15     | 330893      | Pad, Foam 7                 |
| 327051**    | Door w/Bumper 9,10,11       | 327097      | Screw, 8-32 Shoulder 11,15    | 330894      | Pad, Foam 7                 |
| 327052**    | Door w/Bumper 12,13,14,15   | 327097      | Screw, 8-32 Shoulder 11,15    | 330897      | Clip, Tape 10,13            |
| 327054      | Key 3                       | 327098      | Cable Assembly 9,12           | 330920      | Label, Reader Step 3        |
| 327056      | Button 3                    | 327099      | Cable Assembly 9,12           | 330921      | Label, Tape Alarm 3         |
| 327057      | Bracket 16                  | 328271      | Bracket, Left 9,12            | 330922      | Label, Punch Back Space 3   |
| 327058      | Guide, Tape 16              | 328272      | Bracket, Right 12             | 333181      | Jumper, 7-1/3" Black 11,15  |
| 327059      | Guide, Rear Tape 16         | 328274      | Pin, Release 9,12             | 334698      | Spring, Detent 18           |
| 327060      | Bin, Tape Storage 1,16      | 328275      | Spring, Compression 9,12      | 334789      | Label 3                     |
| 327061      | Lamp, 24V 3                 | 328276      | Roller 8,9,12                 | 334903      | Tag, Warning 5              |
| 327062      | Cover, Switch 9,12          | 328277      | Pad, Pressure 10,13,14        | 334904      | Guard 19                    |
| 327065      | Bracket 10,14               | 328278      | Roller, Guide 12              | 334947      | Belt 6,19                   |
| 327066      | Bracket 13                  | 328279      | Shoe, Retaining 9,12          | 336964      | Clamp 19                    |
| 327070      | Lever w/Hub 13              | 328280      | Sensor Assembly, Tape 9,12    | 336965      | Motor Assembly 1,19         |
| 327074      | Lever w/Extension 10,14     | 328281      | Sensor Assembly, Tape 9,12    | 340259      | Support, Cabinet 2          |
| 327075      | Lever w/Extension 13        | 328281      | Sensor Assembly, Tape 12      | 340260**    | Support, Mounting 2         |
| 327076      | Post, Tape Guide 13         | 328282      | Fan 6,19                      | 340686      | Label 3                     |
| 327078      | Latch w/Hub 10,14           | 328283      | Switch, Slide 12              | 343686      | Label 3                     |
| 327079      | Latch w/Hub 13              | 328290      | Direction Control Tape 1,18   | 344155      | Modification Kit 1,20       |
| 327080      | Bracket, Left 10,14         | 328291      | Bracket 12                    | 344157      | Bracket 20                  |
| 327081      | Bracket, Right 13           | 328291      | Bracket 12                    | 344158      | Support 20                  |
| 327082      | Link w/Hub 13               | 328688      | Leveler, Cushioned 2          | 344159      | Brace 20                    |
| 327083      | Link w/Hub 10,14            | 328713      | Screw, 6-32 Self-Tapping 9,12 | 344167      | Modification Kit 1,21       |
|             |                             |             |                               | 344168      | Caster w/Brake 21           |

\*\*Refer to page 1 for finish suffix