

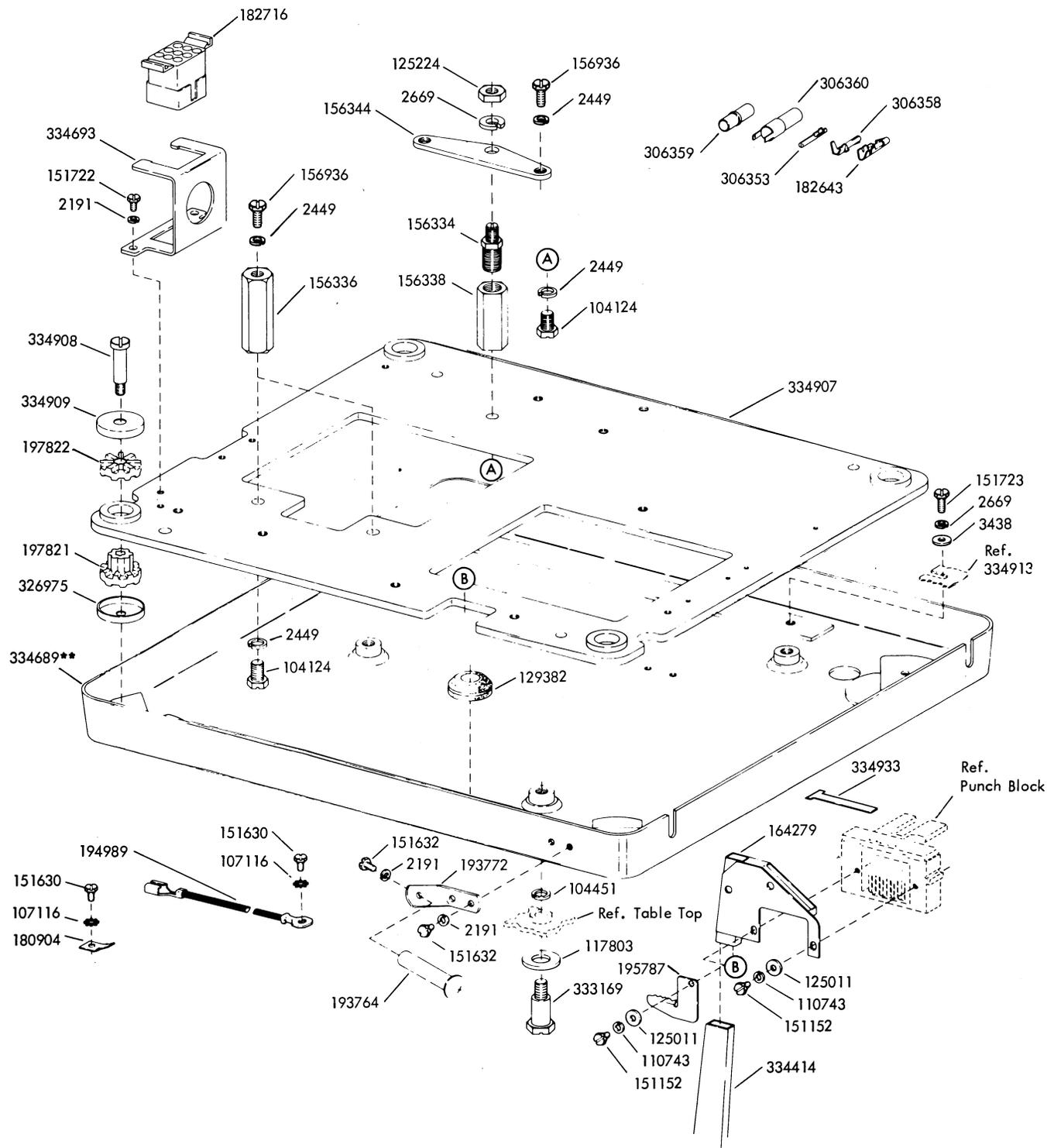
37 TYPING REPERFORATOR BASE (YRB)

PARTS

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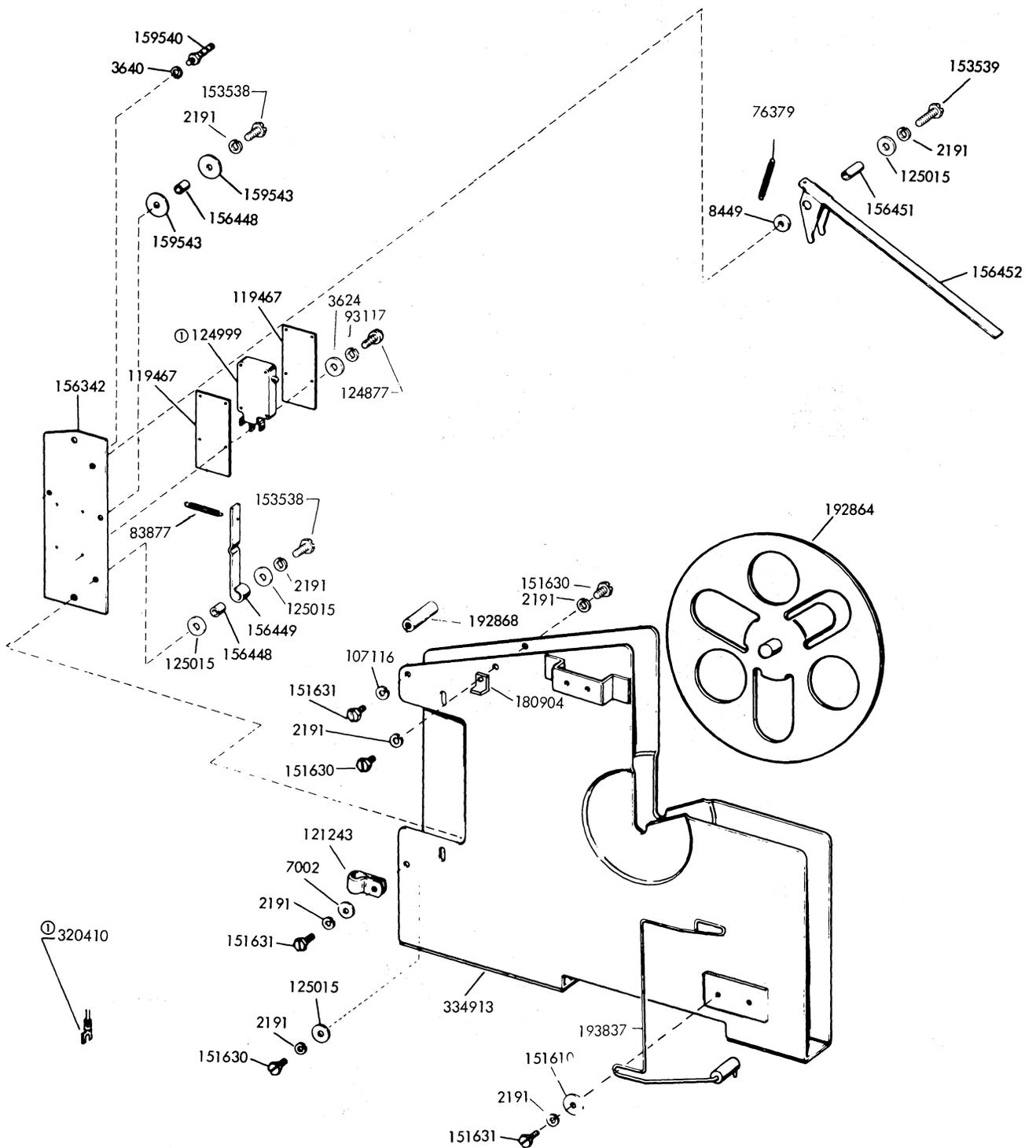
COLOR CODE CHART For parts and assemblies requiring a paint finish.		
Multi-Color Code	Paint	Plastic
MK - Charcoal Gray	GF - Charcoal Gray, Textured HJ - Ivory, Smooth Vinyl	PE - Champagne PD - Ivory
The double asterisk (**) denotes a painted part. Suffix to be applied following the part number.		

NOTE: When ordering parts from this section,
prefix each number with the letters TP.



**Refer to page 1 for finish suffix

FIGURE 1. REPERFORATOR BASE

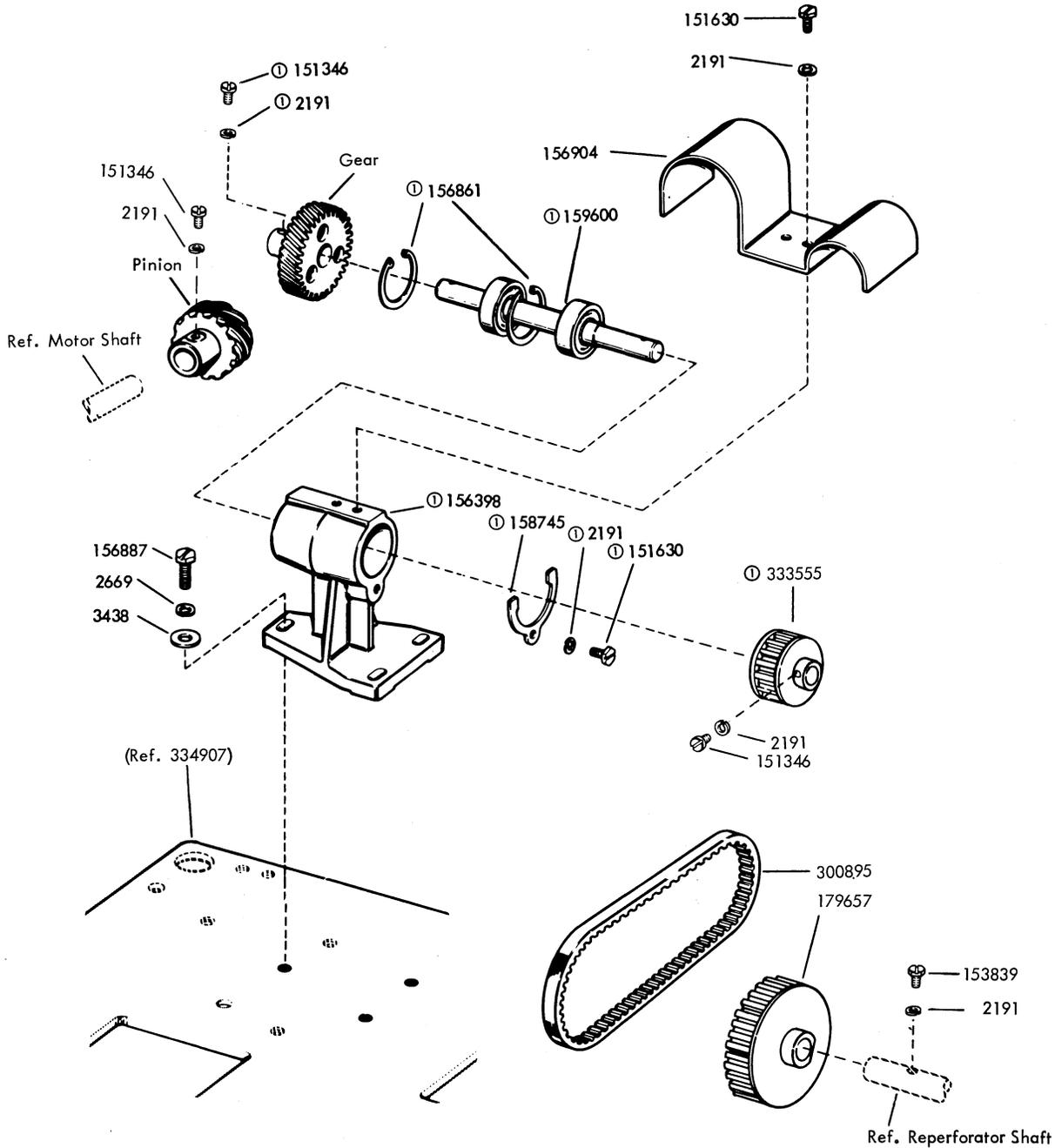


① 334900 Cable Assembly

FIGURE 2. 333557 TAPE CONTAINER ASSEMBLY

SECTION 574-331-801

GEARSET	GEAR	PINION	WPM	MOTOR HERTZ	BIT
333547	333546-54T	333545-15T	150	60	10
334938	334937-70T	334936-16T	100	50	11
334941	334940-63T	334939-12T	100	60	11
334944	334943-48T	334942-16T	150	50	10



⓪ Part of 333556 Intermediate Drive Assembly

FIGURE 3. PARTS TO PROVIDE SINGLE SPEED DRIVE

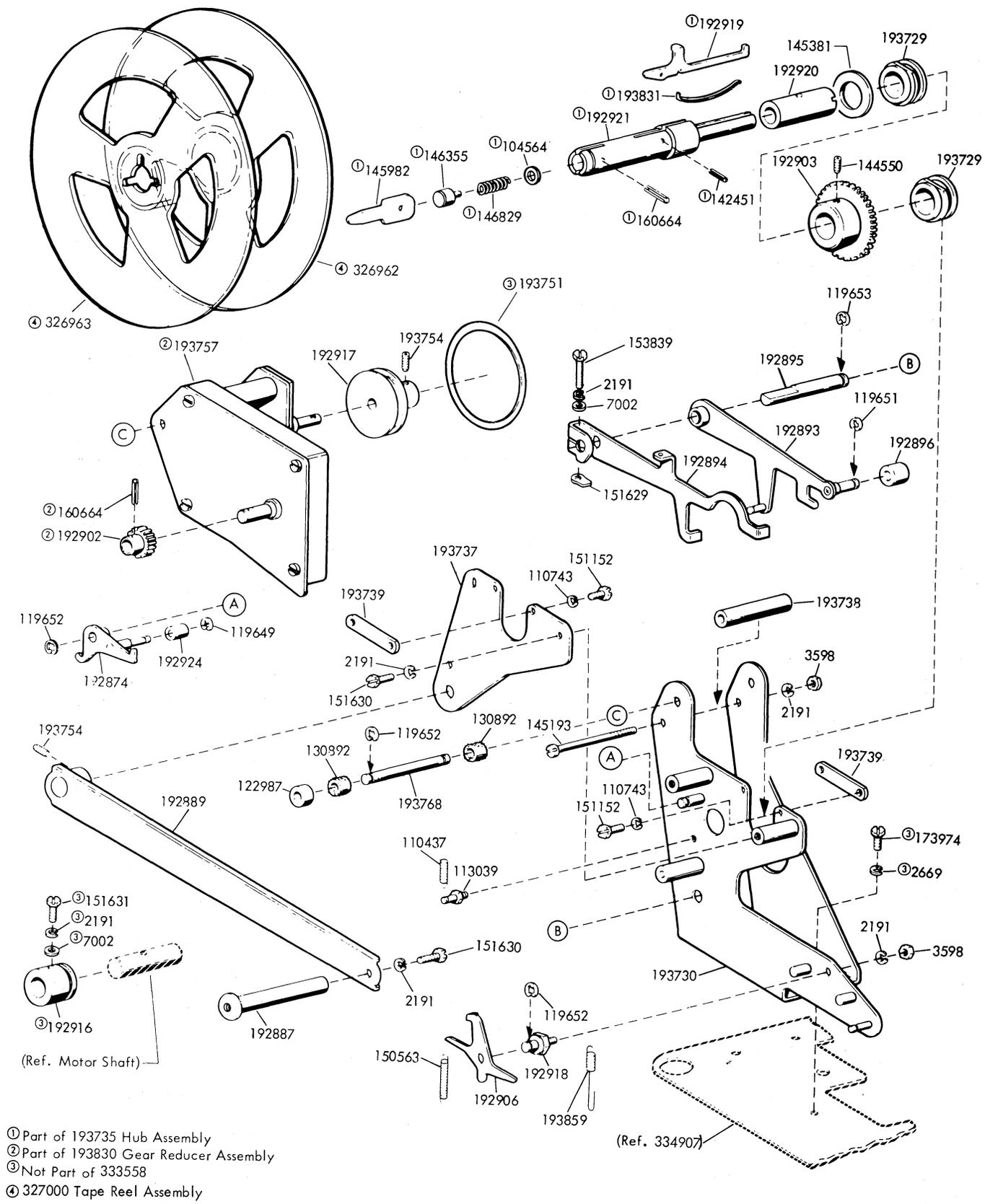


FIGURE 4. 333558 TAPE WINDER ASSEMBLY

NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
2191	Lockwasher 2,3,4,5	151631	Screw, 6-40 x 5/16 Hex 3,5	192918	Stud, Latchlever 5
2449	Lockwasher 2			192919	Lever, Locking 5
2669	Lockwasher 2,4,5	151632	Screw, 6-40 x 3/8 Hex 2	192920	Sleeve 5
3438	Washer, Flat 2,4	151722	Screw, 6-40 x 3/16 Hex 2	192921	Hub, Tape Winder 5
3598	Nut, 6-40 Hex 5	151723	Screw, 10-32 x 3/8 Hex 2	192924	Roller, Detent 5
3624	Washer, Flat 3	153538	Screw, 6-40 x 7/16 Hex 3	193729	Bearing, Sleeve 5
3640	Lockwasher 3	153539	Screw, 6-40 x 11/16 Hex 3	193730	Bracket, Gearbox Mounting 5
7002	Washer, Flat 3,5	153839	Screw, 6-40 x 5/8 Hex 4,5	193735	Hub Assembly, Tape Reel 5
8449	Spacer, .094" Thk 3				
76379	Spring 3	156334	Stud 2		
83877	Spring 3	156336	Post 2	193737	Plate, Tape Arm Pivot 5
93117	Lockwasher 3	156338	Post 2	193738	Spacer 5
104124	Screw, 1/4-32 x 11/32 Hex 2	156342	Plate 3	193739	Bar, Bearing Retainer 5
104451	Lockwasher 2	156344	Bracket, Adjusting 2	193751	Belt, Tape Winder Drive 5
104564	Washer, Flat 5	156398	Holder, Bearing 4	193754	Setscrew, 6-40 5
107116	Lockwasher 2,3	156448	Bushing 3	193757	Reducer, Gear 5
110437	Spring 5	156449	Lever, Switch 3	193764	Guidepost, Tape 2
110743	Lockwasher 2,5	156451	Bushing 3	193768	Pivot, Gearbox 5
113039	Post, Spring 5	156452	Lever, Tape 3	193772	Bracket, Tape Guide 2
117803	Washer, Flat 2	156861	Ring, Retaining 4	193830	Reducer, Gear 5
119467	Insulator, .032" Thk 3	156887	Screw, 10-32 x 9/16 Hex 4	193831	Spring, Flat 5
119649	Ring, Retaining 5	156904	Guard 4	193837	Guide, Tape 3
119651	Ring, Retaining 5	156936	Screw, 1/4-32 x 5/16 Hex 2	193859	Spring 5
119652	Ring, Retaining 5	158745	Clamp, Bearing 4	194989	Jumper, 9" Black 2
119653	Ring, Retaining 5	159540	Post, Spring 3	195787	Retainer, Chad Chute 2
121243	Clamp, 3/16 ID Cable 3	159543	Washer, Flat 3	197821	Bushing 2
122987	Spacer 5	159600	Shaft w/Bearing 4	197822	Ring 2
124877	Screw, 2-56 x 1/2 Rd 3	160664	Pin, Roll 5	300895	Belt, Timing 4
124999	Switch, Sensitive 3	164279	Chute, Chad 2	306353	Terminal, Plug Type 2
125011	Washer, Flat 2	173974	Screw, 10-32 x 5/16 Hex 5	306358	Terminal, Receptacle Type 2
125015	Washer, Flat 3	179657	Pulley, 28T 4	306359	Housing, Pin 2
125224	Nut, 1/4-32 Hex 2	180904	Tab, Terminal 2,3	306360	Housing, Socket 2
129382	Grommet, Rubber 2	182643	Terminal, Plug Type 2	320410	Terminal, Spade Type 3
130892	Washer, Felt 5	182716	Connector, 9Pt Plug Type 2	326962	Reel, Tape 5
142451	Pin, Roll 5			326963	Flange, Tape Reel 5
144550	Setscrew, 6-40 5	192864	Reel, Tape 3	326975	Retainer 2
145193	Screw, 6-40 x 1-1/2 Fil 5	192868	Spacer, 1.197" Lg 3	333169	Screw, 1/4-20 Shoulder 2
145381	Washer, Thrust 5	192874	Lever, Detent 5	333545	Gear, 15T 4
145982	Detent, Tape Reel 5	192887	Post, Guide Tape 5	333546	Gear, 54T 4
146355	Plunger 5	192889	Arm w/Hub 5	333547	Gearset 4
146829	Spring, Compression 5	192893	Lever w/Post 5	333555	Pulley 4
150563	Spring 5	192894	Lever 5	333556	Drive Assembly, Intermediate 4
151152	Screw, 4-40 x 3/16 Hex 2,5	192895	Shaft 5		
151346	Screw, 6-40 x 3/8 Fil 4	192896	Roller 5	333557	Container Assembly Tape 1,3
151610	Washer, Felt 3	192902	Gear, 16T 5		
151629	Nut, 6-40 Lug 5	192903	Gear, 48T 5	333558	Winder Assembly, Tape 1,5
151630	Screw, 6-40 x 1/4 Hex 2,3,4,5	192906	Latchlever 5		
		192916	Pulley 5	334414	Extension, 10-3/4" Chad Chute 2
		192917	Pulley 5		

NUMERICAL INDEX (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
334689**	Pan 2	334913	Panel 2,3	334940	Gear, 63T 4
334693	Bracket 2	334933	Panel 2	334941	Gear Set, 100 wpm 4
334900	Cable Assembly 3	334936	Pinion, 16T 4	334942	Pinion, 16T 4
334907	Plate 2,4,5	334947	Gear, 70T 4	334943	Gear, 48T 4
334908	Screw, 10-32 Shoulder 2	334938	Gear Set, 100 wpm 4	334944	Gear Set, 150 wpm 4
334909	Retainer 2	334939	Pinion, 12T 4		

**Refer to page 1 for finish suffix