

38 KEYBOARD
 DISASSEMBLY AND REASSEMBLY

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1. GENERAL

1.01 This section provides disassembly and reassembly instructions for the 38 Keyboard. These instructions are confined to major subassemblies only. If further keyboard disassembly and reassembly is required, refer to Section 574-421-800TC.

1.02 To remove the keyboard as a unit from the teletypewriter, refer to Section 574-400-702TC.

2. KEYBOARD

KEYTOP GUIDE

2.01 Disassemble keytop guide (Figure 1) as follows:

- (a) Remove LOCAL RETURN and PAPER ADVANCE pushbutton knobs.
- (b) Pull tab at front of keytop guide forward, until it is disengaged from post on front of keyboard.
- (c) Rotate keytop guide toward rear and up over keytops.
- (d) Remove keytop guide from keyboard.

2.02 Reassemble keytop guide by reversing procedure in 2.01.

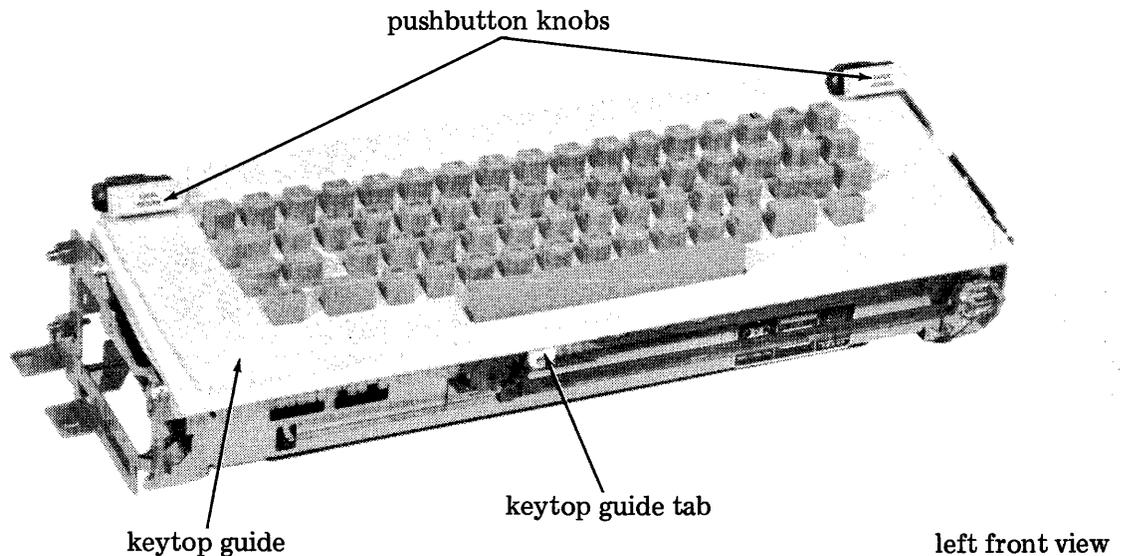


Figure 1 - Keytop Guide

KEYLEVERS AND KEYTOPS

2.03 Disassemble keylevers and keytops (Figure 2) as follows:

NOTE: Remove SHIFT or CONTRL keylever springs from end brackets before removing keys.

- (a) Remove keytop guide as outlined in 2.01.
- (b) Remove keylevers as required.
- (c) Remove keytops as required.

2.04 Reassemble keylevers and keytops by reversing procedure in 2.03.

CONTACT BLOCK ASSEMBLY

2.05 Disassemble contact block assembly (Figure 2) as follows:

- (a) Remove trip arm spring.
- (b) Remove right end bracket assembly by lightly squeezing against frame at rear assembly area.
- (c) Remove left end bracket assembly by lightly squeezing against frame at rear assembly area.
- (d) Remove two compression springs from contact block.
- (e) Remove T-lever guides at right side of keyboard.
- (f) Remove contact wires by detaching their springs.

2.06 Reassemble contact block assembly by reversing procedure in 2.05.

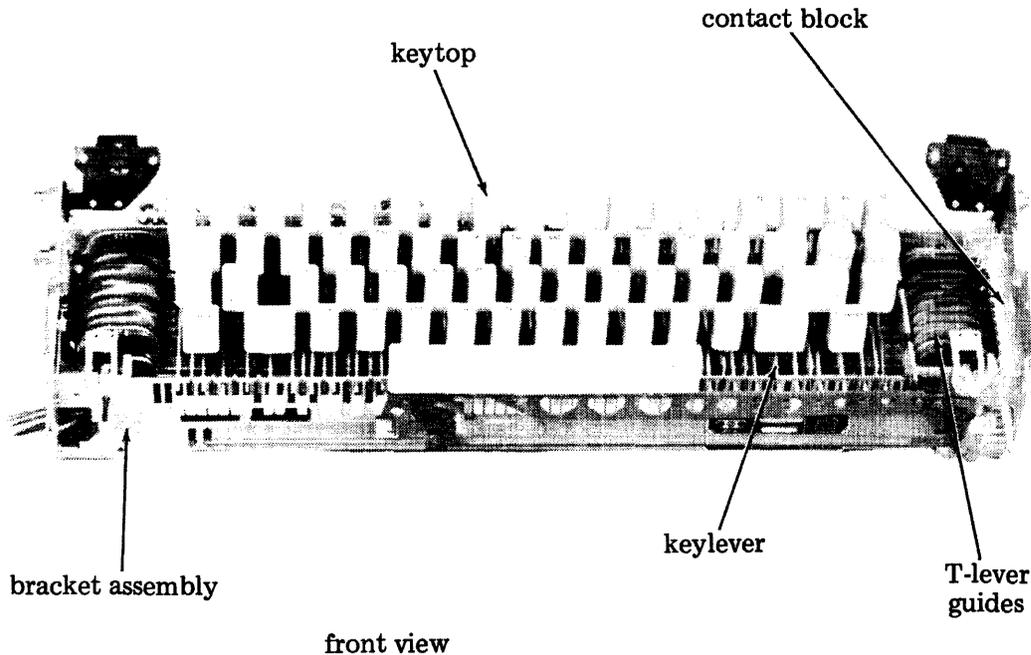


Figure 2 - Keylevers, Keytops, and Contact Block Assembly