

43 CABINET  
ADJUSTMENTS

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1. GENERAL		2. TOOLS REQUIRED
1.01 This section provides adjustment information for the 43 cabinet.		2.01 The only tool required to perform the cabinet adjustments is a 100982 screwdriver (1/4 inch, 6 inch blade).
1.02 Whenever this section is reissued, the reason for reissue will be listed in this paragraph.		

### 3. CABINET ADJUSTMENTS

#### KEYBOARD TO COVER ALIGNMENT

The following two requirements must be met:

- (1) Requirement  
Left to Right Positioning — When the free play movement of the cover (left to right) is taken up lightly in each direction, the cover shall not touch any opcon keytops.

**To Adjust**

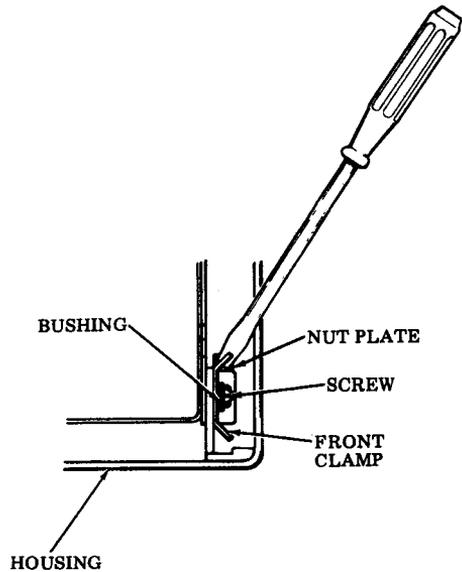
Loosen two screws and position the printer and rear frame assembly to meet the requirement.

- (2) Requirement  
Forward Positioning — The two front bushing clamps shall firmly engage the opcon bushings and hold the printer and rear frame assembly fully forward into the housing. There should be no front to rear play between the bushing and clamp (left and right sides).

**To Adjust**

Insert a screwdriver into the square hole in the nut plate and gently twist (or pry) the screwdriver with enough force to meet the requirement.

*Warning: Do not overtwist the screwdriver.*



(Top View — Right Corner)

#### COLUMN INDICATOR POSITIONING

**Requirement**

With power applied, the cover closed, and the print head positioned to column one (1), the print head marker should point to the first mark on the indicator scale.

**To Adjust**

Gently remove the glue holding the indicator scale in place. Reposition scale to meet the requirement and reglue using household cement or equivalent.

*Note:* This adjustment to be refined when making the KEYBOARD TO COVER ALIGNMENT adjustment.

