

MODULES AND ELECTRICAL COMPONENTS
FOR
"DATASPEED®" PRINTER (RECEIVE-ONLY)
PARTS

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Notes:

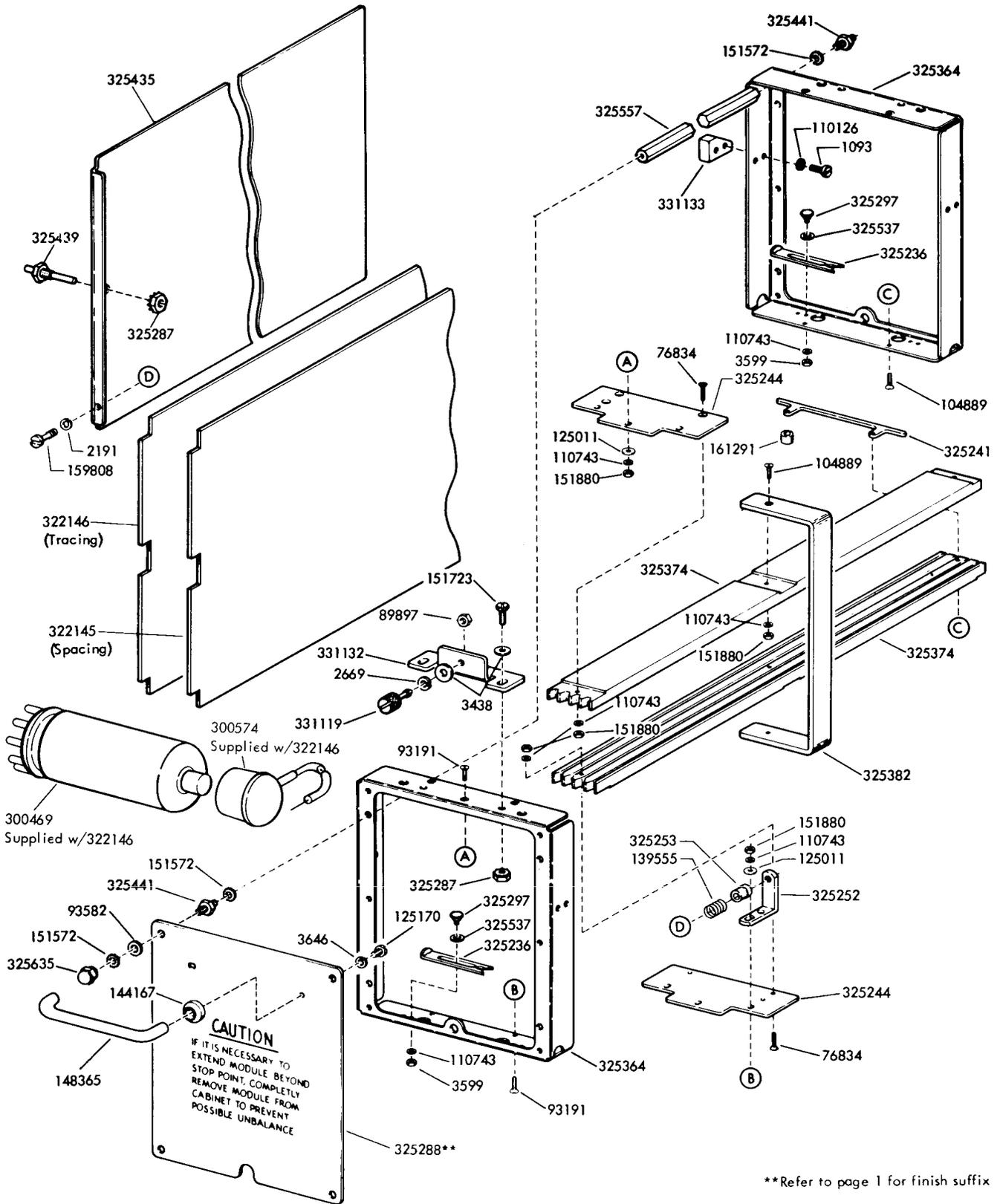
- For Maintenance Tools, refer to Section 570-005-800
- When ordering parts from this section prefix each number with the letters TP.
- This section was formerly designated 592-820-802, but this number is now cancelled. Since this issue of Section 578-500-802 is a revision of Section 592-820-802, Issue 2, it is designated Issue 3.

The part identification information contained in the following change notices have been incorporated in this issue.

TCN's #1309 and #1364

| PAINT FINISH CHART (For parts and assemblies requiring paint finish) | |
|---|--------|
| Color | Smooth |
| Light Gray | EJ |
| Dark Covert Gray | FC |

The double asterisk (**) denotes a painted part. Suffix to be applied following the part number.



**Refer to page 1 for finish suffix

FIGURE 1. PRINTER DRIVE (DAD)

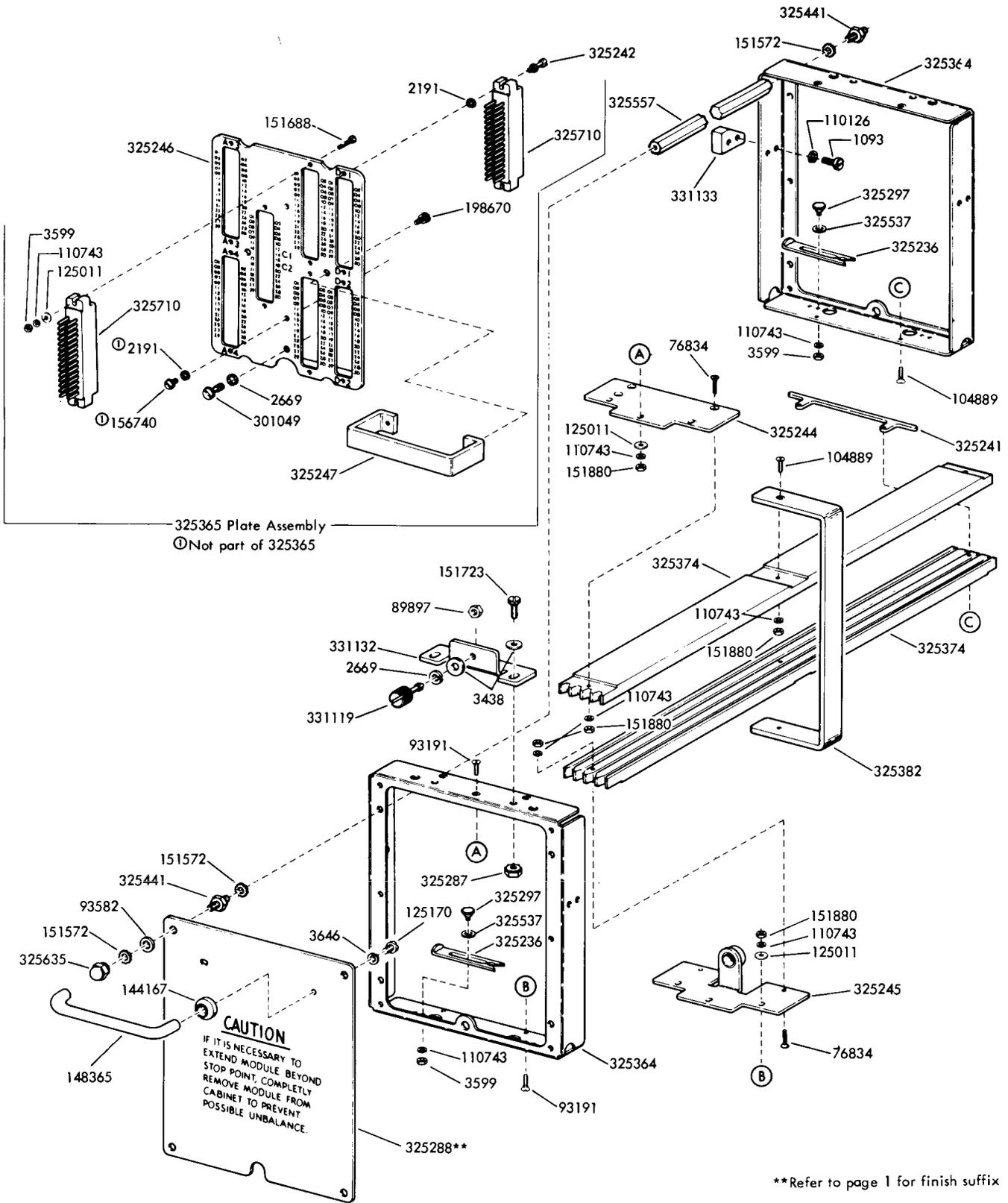


FIGURE 3. CHARACTER GENERATOR (DAG)

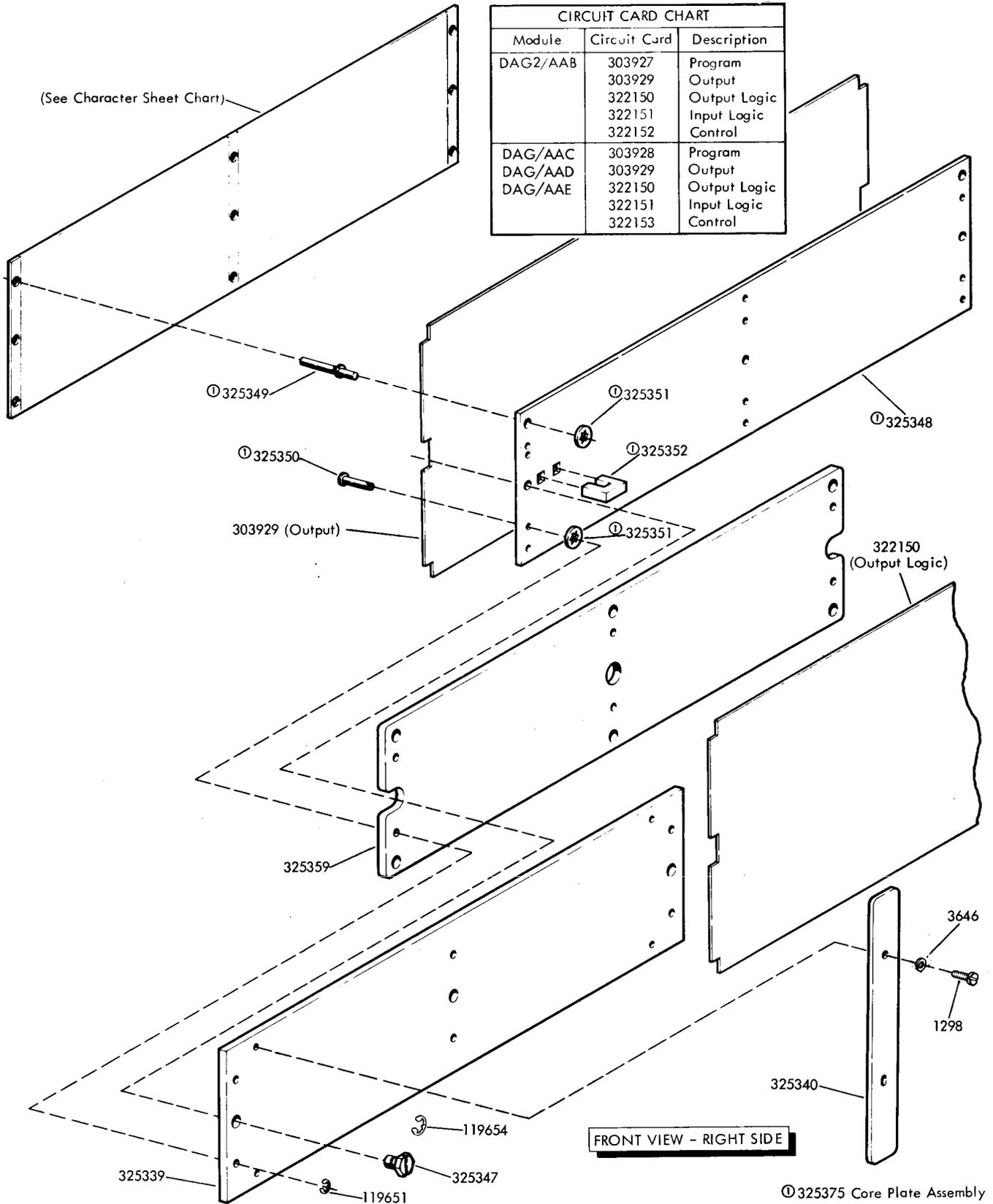


FIGURE 4. CHARACTER GENERATOR (DAG)

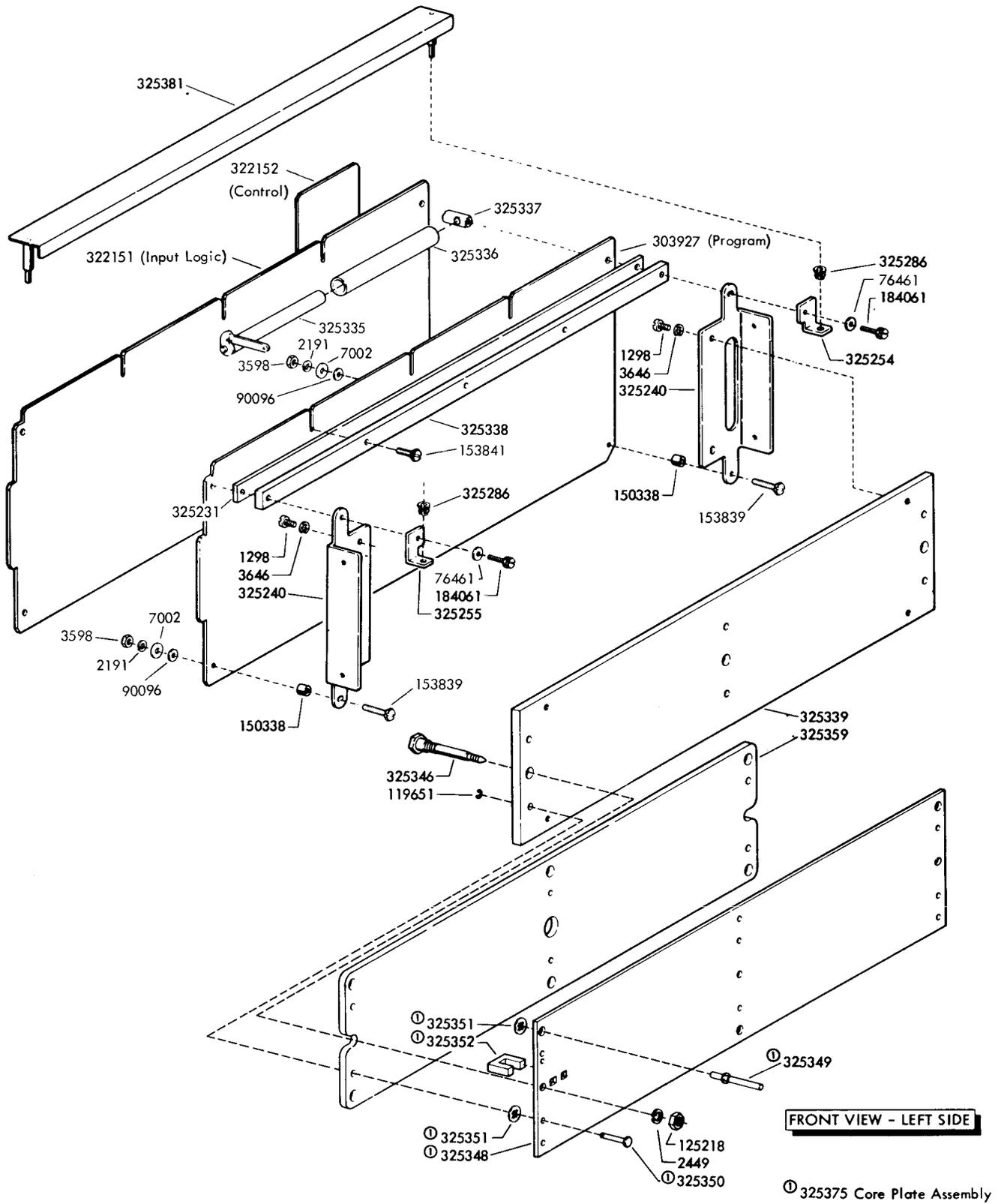


FIGURE 5. CHARACTER GENERATOR (DAG)

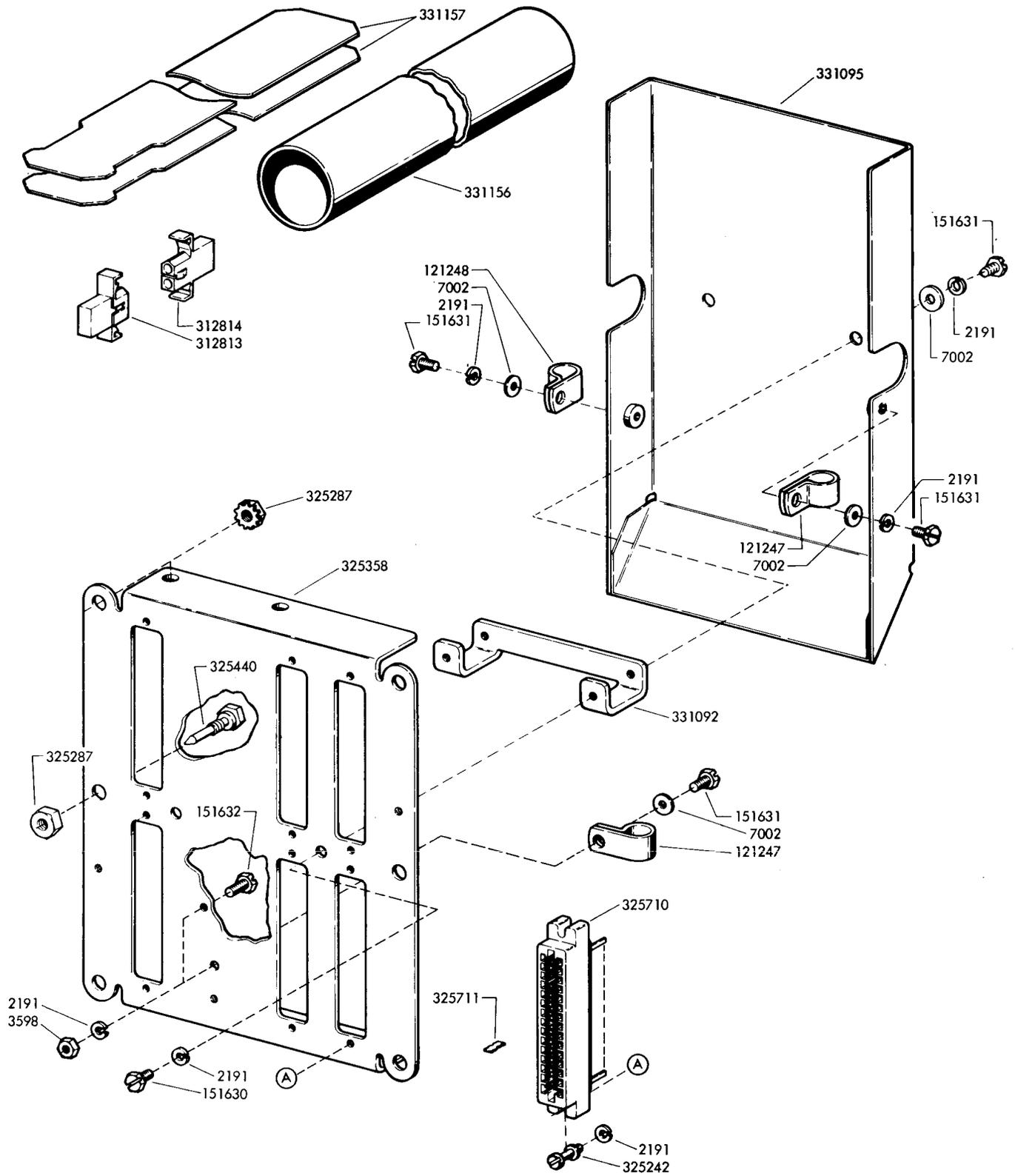


FIGURE 6. REAR CONNECTOR PLATE (PART OF 325730 CABLE ASSEMBLY)

| CHARACTER SHEET CHART (ASCII67) - DAG2/AAB | | | | | | | |
|--|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Part Number | Description | Part Number | Description | Part Number | Description | Part Number | Description |
| 324750 | Test | 324767 | 1 | 324783 | A | 324799 | Q |
| 324751 | ! | 324768 | 2 | 324784 | B | 324800 | R |
| 324752 | " | 324769 | 3 | 324785 | C | 324801 | S |
| 324753 | # | 324770 | 4 | 324786 | D | 324802 | T |
| 324754 | \$ | 324771 | 5 | 324787 | E | 324803 | U |
| 324755 | % | 324772 | 6 | 324788 | F | 324804 | V |
| 324756 | & | 324773 | 7 | 324789 | G | 324805 | W |
| 324757 | | 324774 | 8 | 324790 | H | 324806 | X |
| 324758 | (| 324775 | 9 | 324791 | I | 324807 | Y |
| 324759 |) | 324776 | : | 324792 | J | 324808 | Z |
| 324760 | * | 324777 | ; | 324793 | K | 324809 | [|
| 324761 | + | 324778 | < | 324794 | L | 324810 | \ |
| 324762 | , | 324779 | = | 324795 | M | 324811 |] |
| 324763 | - | 324780 | > | 324796 | N | 324814 | ^ |
| 324764 | . | 324781 | ? | 324797 | O | 324815 | _ |
| 324765 | / | 324782 | @ | 324798 | P | | |
| 324766 | 0 | | | | | | |

FIGURE 7. CHARACTER GENERATOR (DAG) CHARACTER SHEET CHART

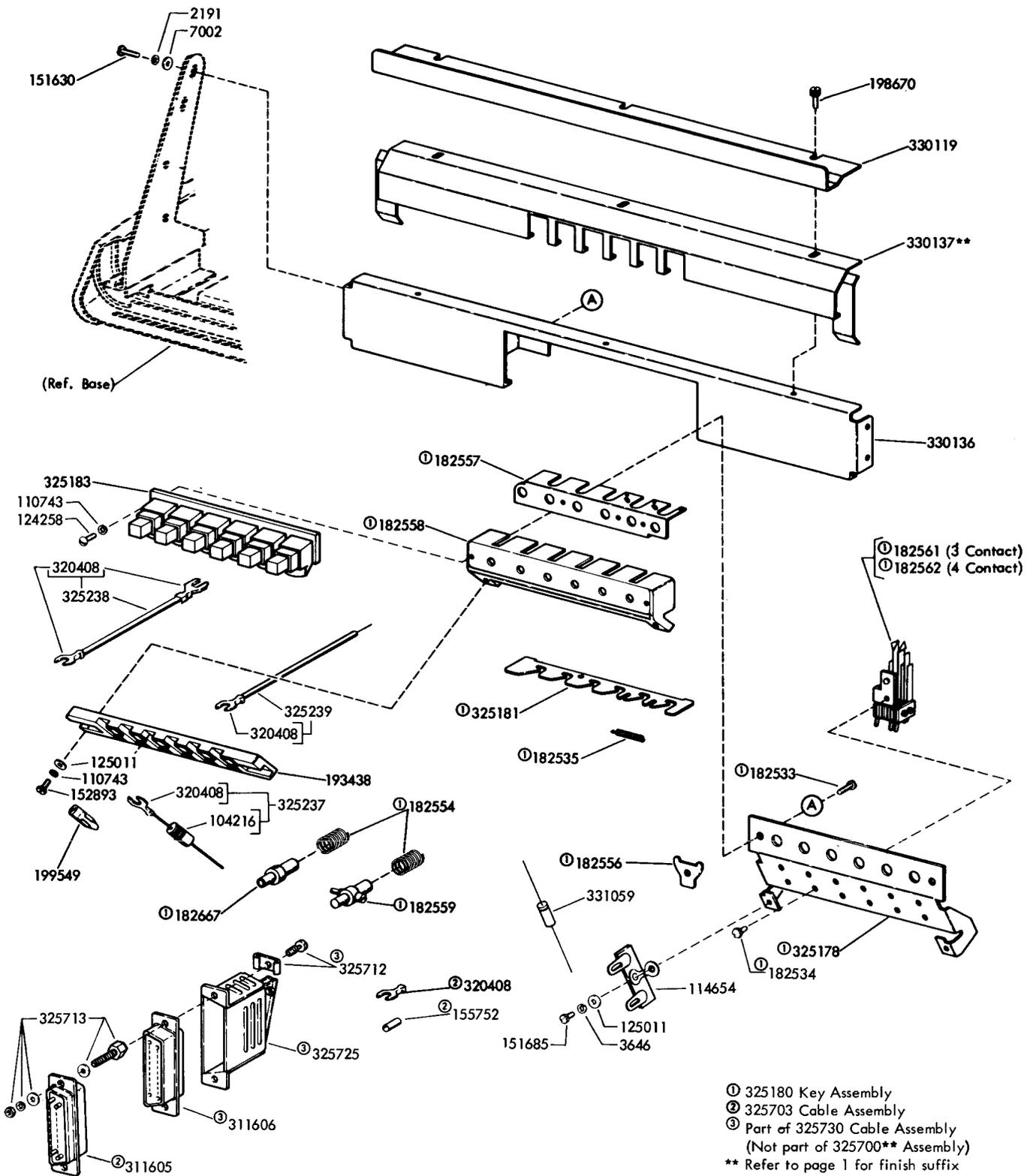


FIGURE 9. 325700** CONTROL PANEL ASSEMBLY

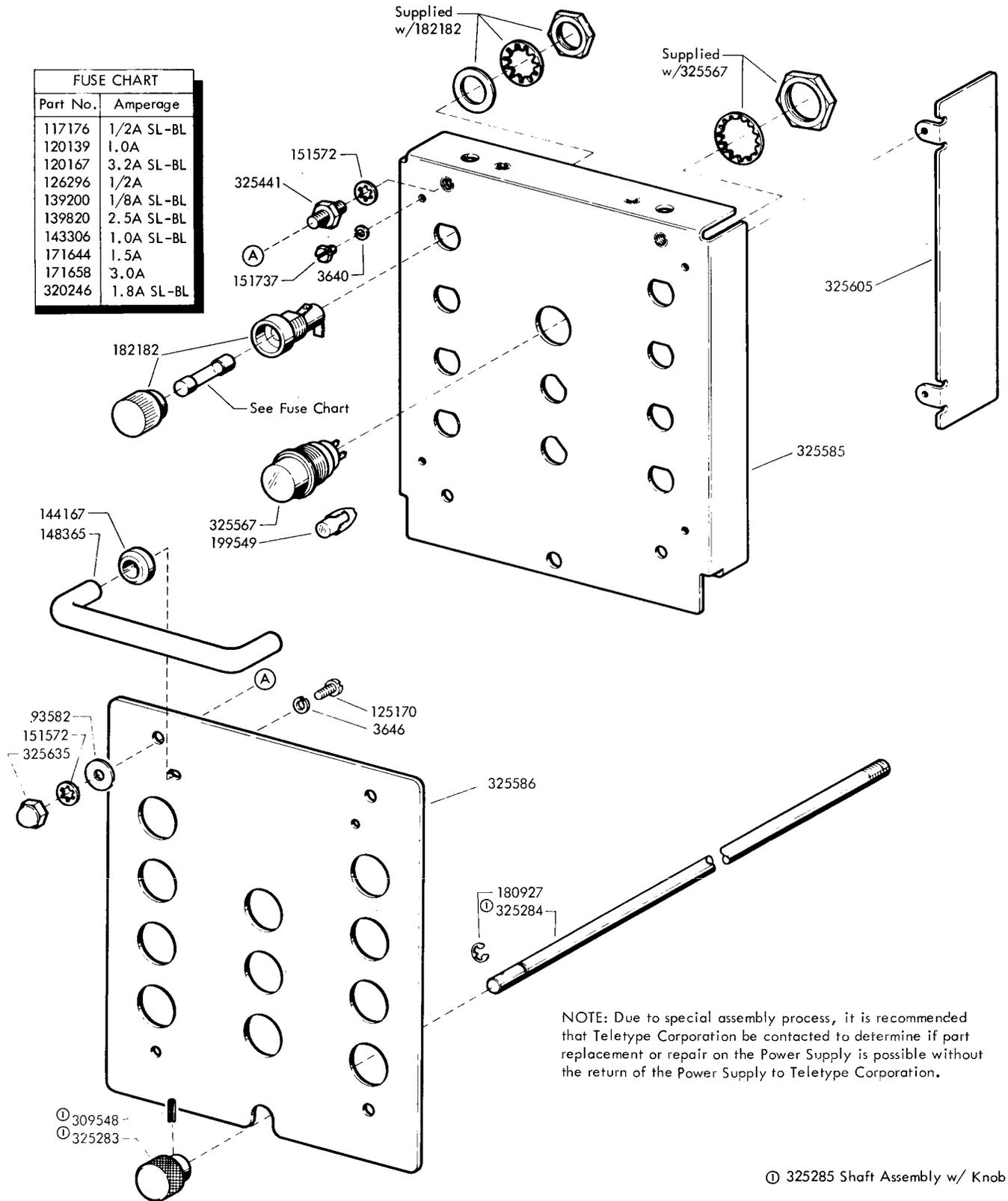


FIGURE 10. MULTIVOLTAGE POWER SUPPLY (DAPS)

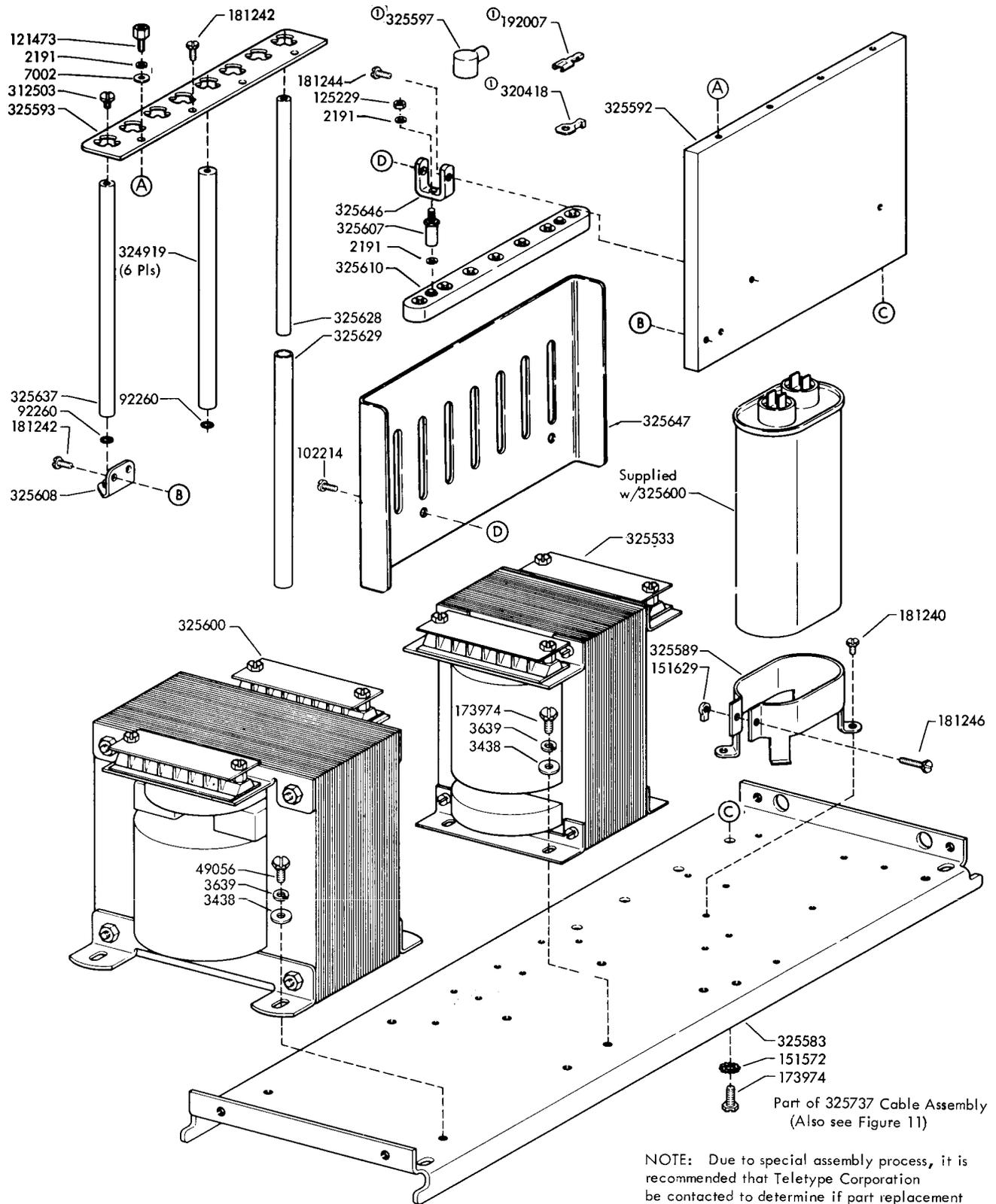
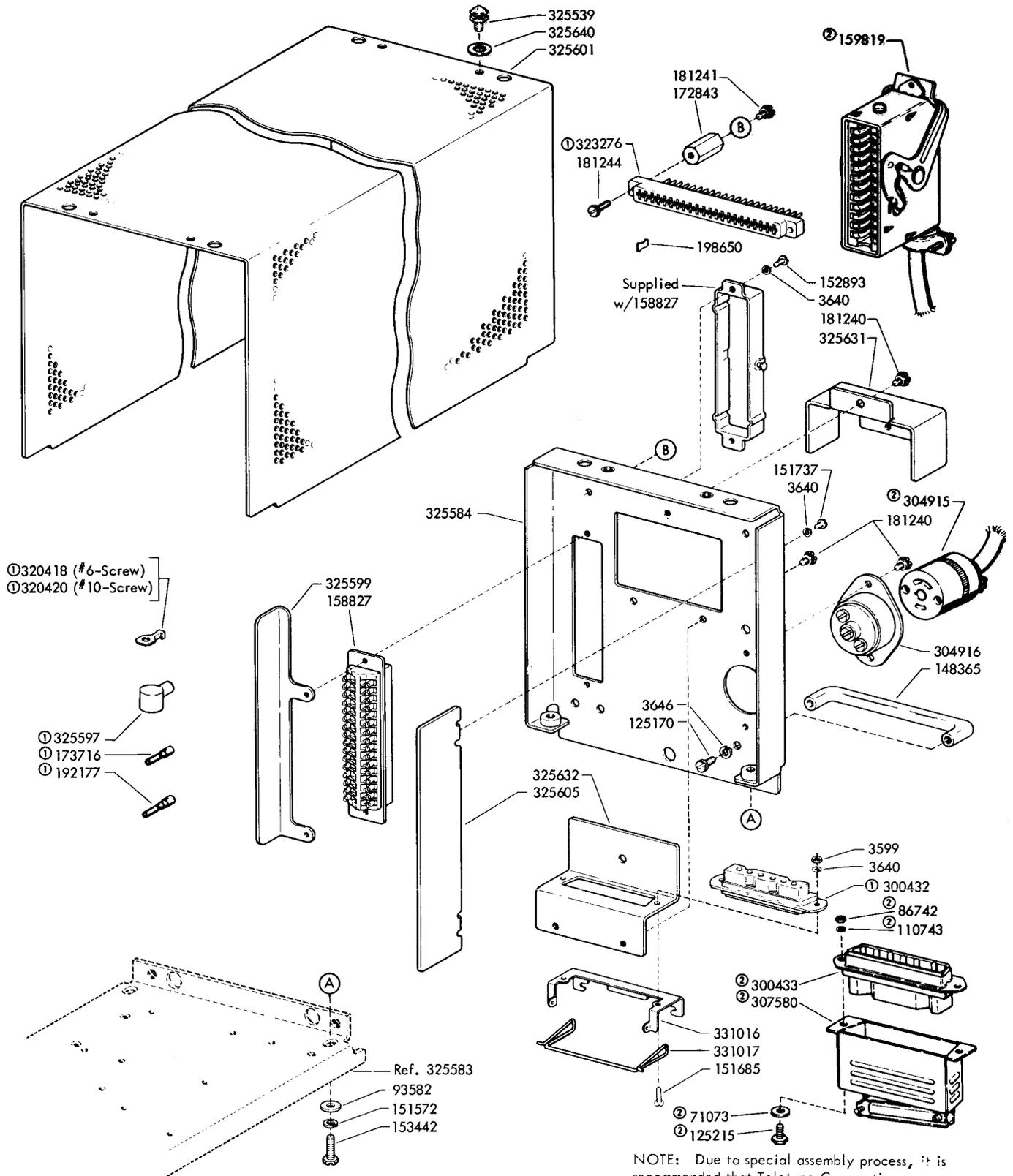


FIGURE 12. MULTIVOLTAGE POWER SUPPLY (DAPS)



Part of 325709 Cable Assembly
Part of 325730 Cable Assembly
(Not part of Power Supply)

NOTE: Due to special assembly process, it is recommended that Teletype Corporation be contacted to determine if part replacement or repair on the Power Supply is possible without the return of the Power Supply to Teletype Corporation.

FIGURE 13. MULTIVOLTAGE POWER SUPPLY (DAPS)

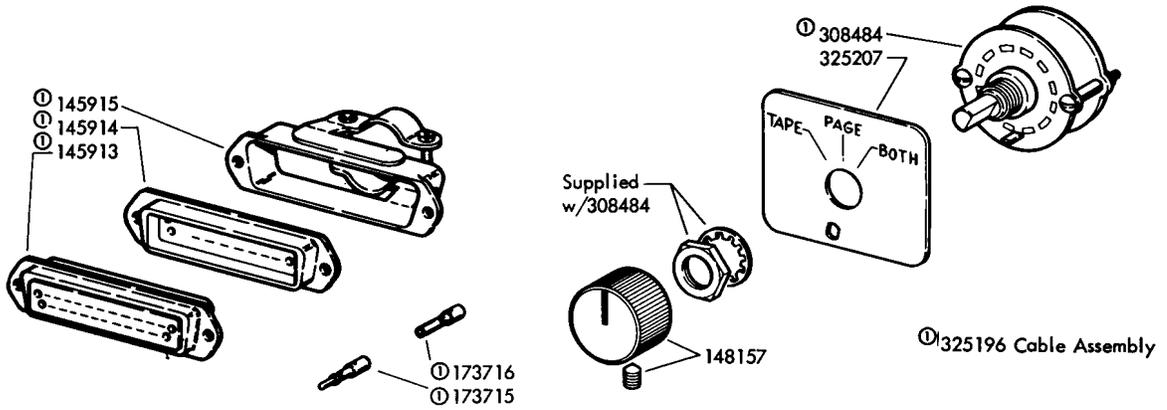


FIGURE 14. 325190 MODIFICATION KIT-TYPE II RECEIVE-ONLY INTERFACE

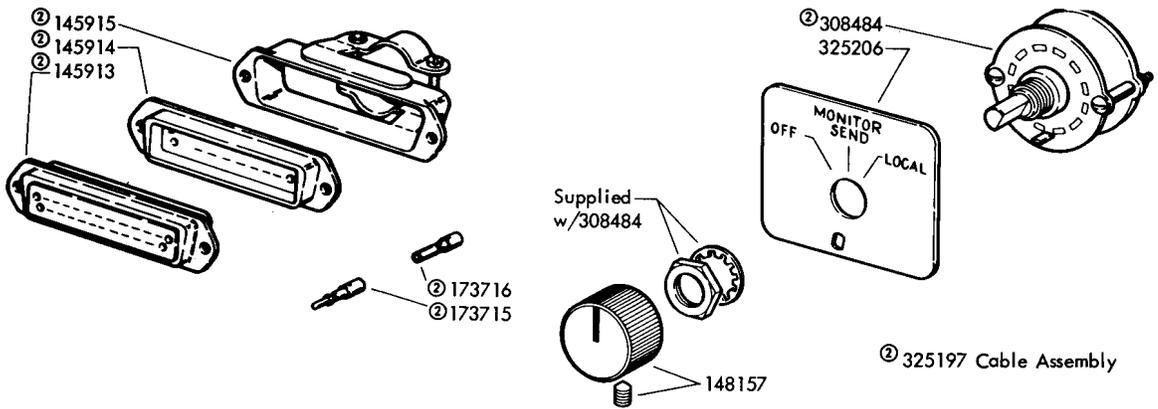


FIGURE 15. 325191 MODIFICATION KIT-TYPE II SEND-ONLY INTERFACE

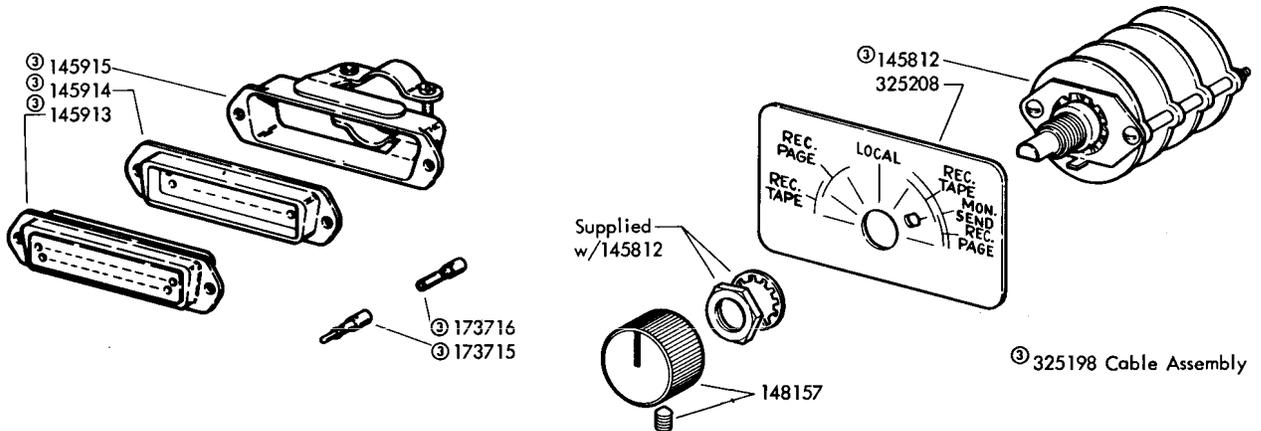


FIGURE 16. 325192 MODIFICATION KIT-TYPE II SEND-RECEIVE INTERFACE

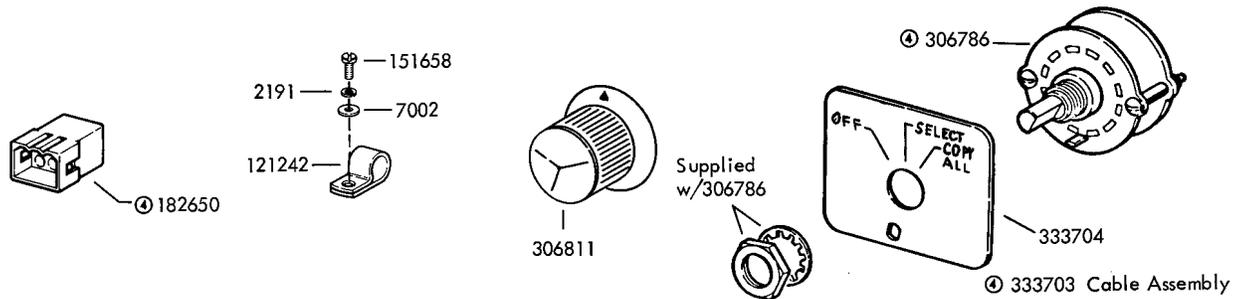


FIGURE 17. 333700 MODIFICATION KIT- 850WPM ROUTING SYSTEM INTERFACE

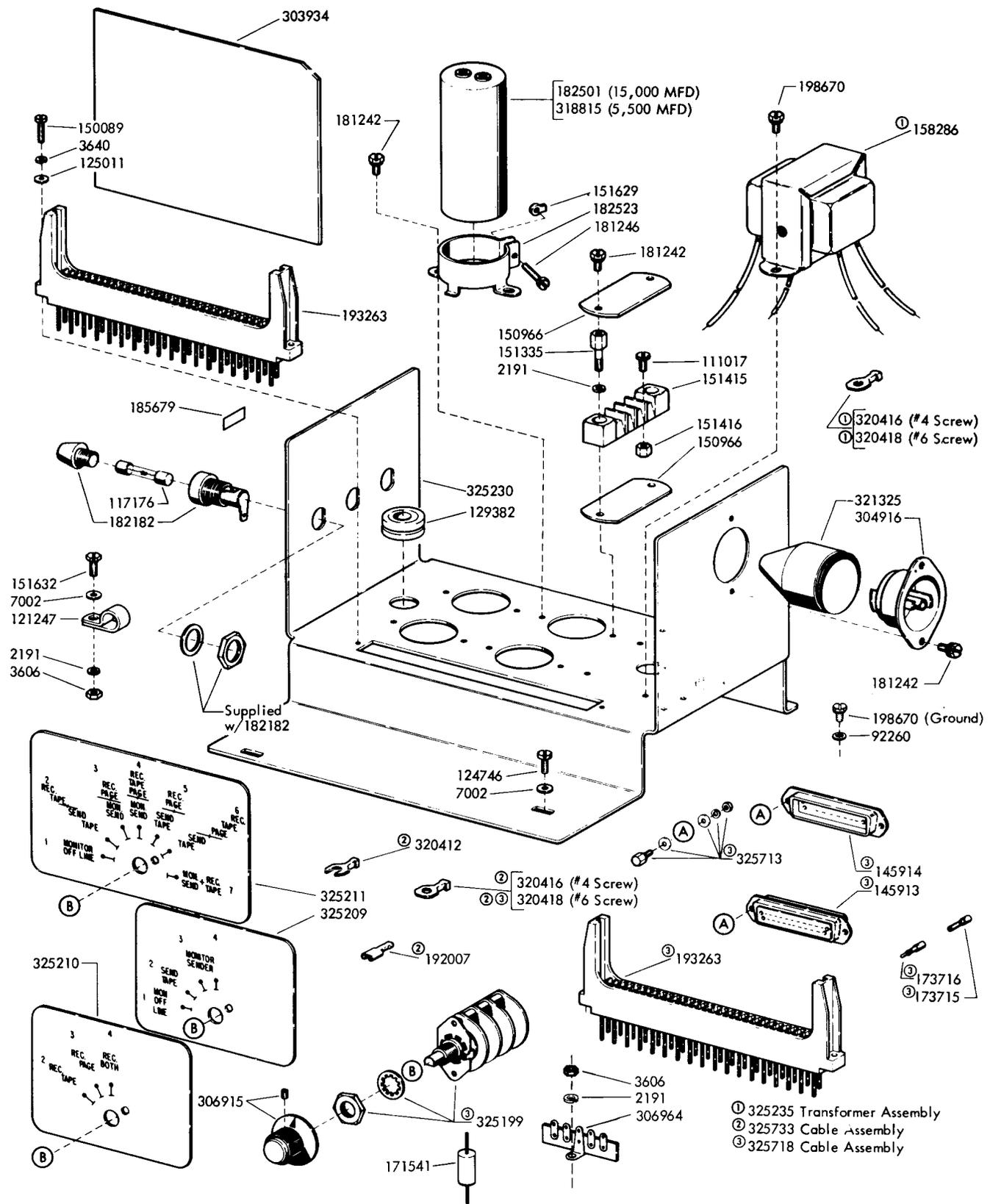


FIGURE 18. 325195 MODIFICATION KIT - TYPE V SEND-RECEIVE INTERFACE

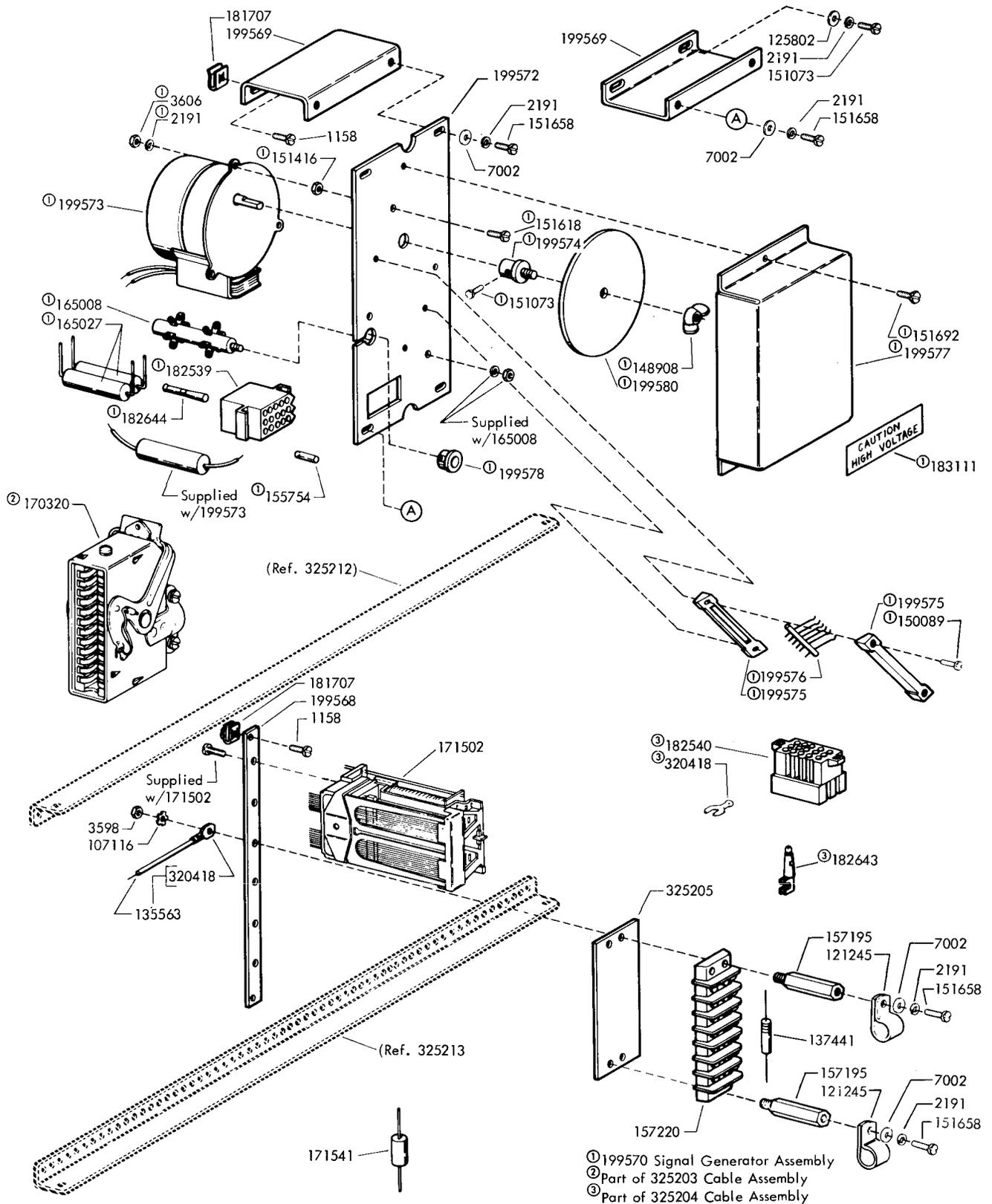
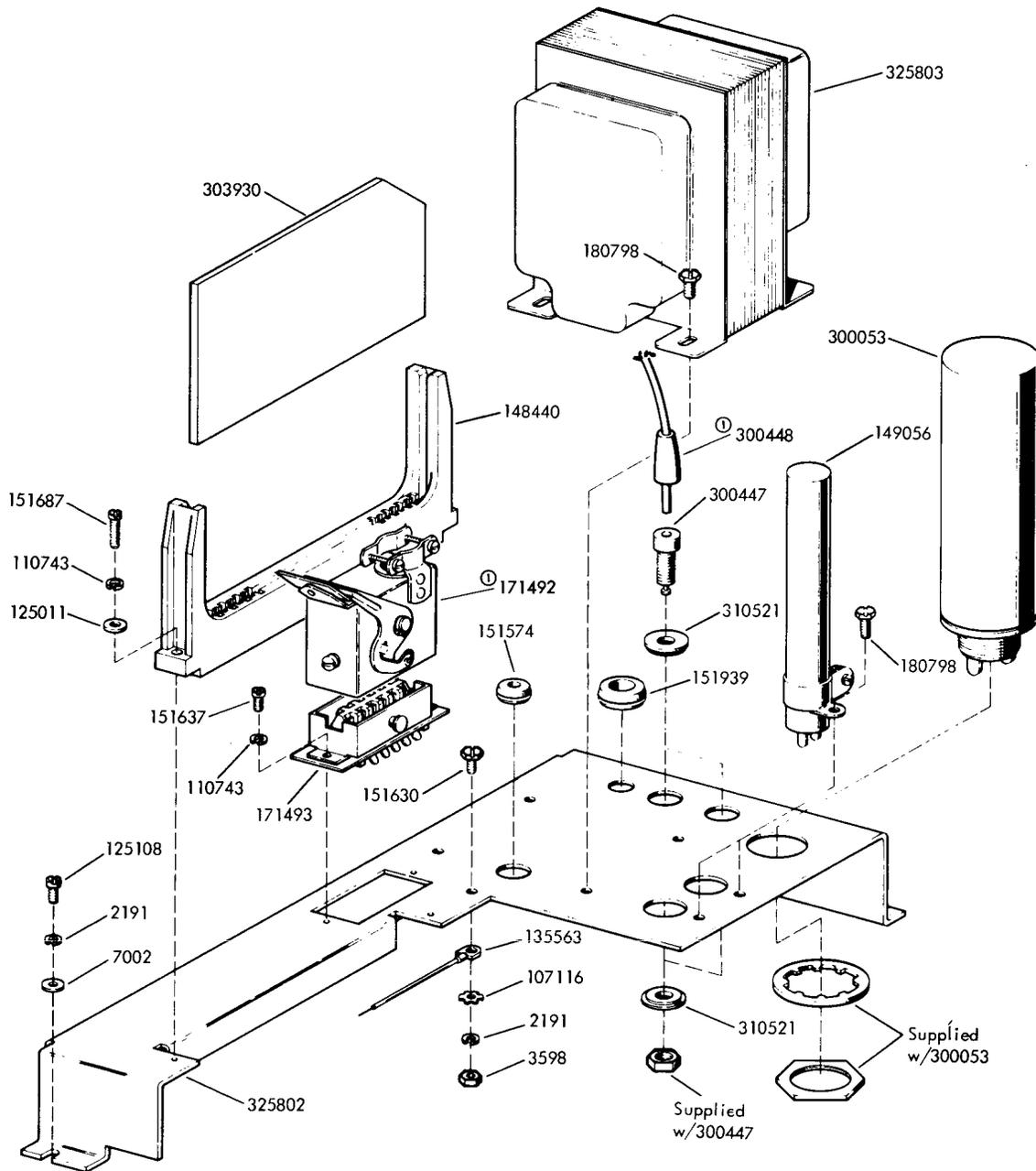


FIGURE 19. 325200 DISCRETE CALLING GENERATOR



Ⓞ Part of 325730 Cable Assembly
(Not part of 325801 Assembly)

FIGURE 20. 325801 INKHEATER AND LINE FEED ASSEMBLY

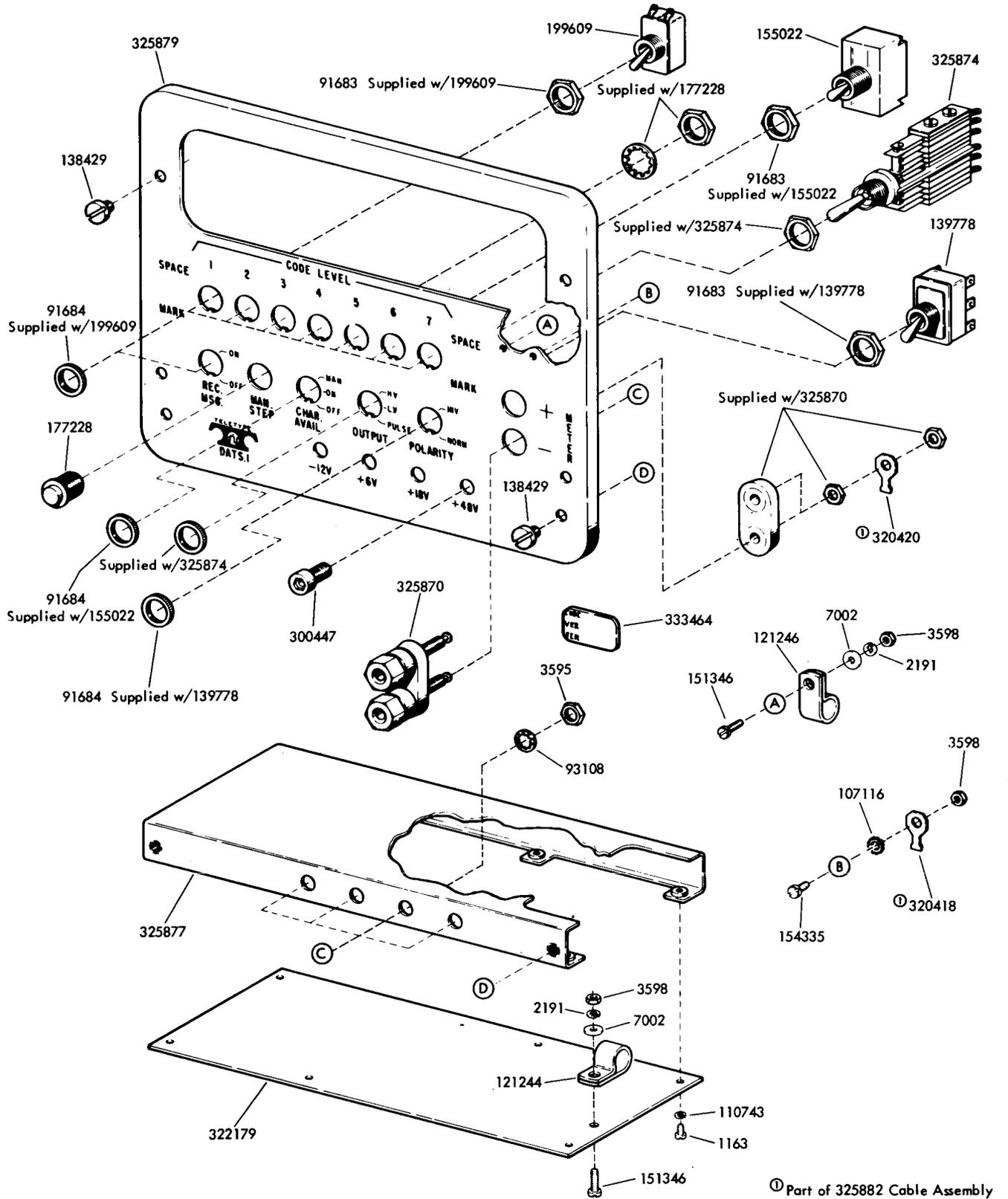


FIGURE 21. "DATASPEED" RECEIVE-ONLY SIMULATOR (DATS) CONTROL PANEL

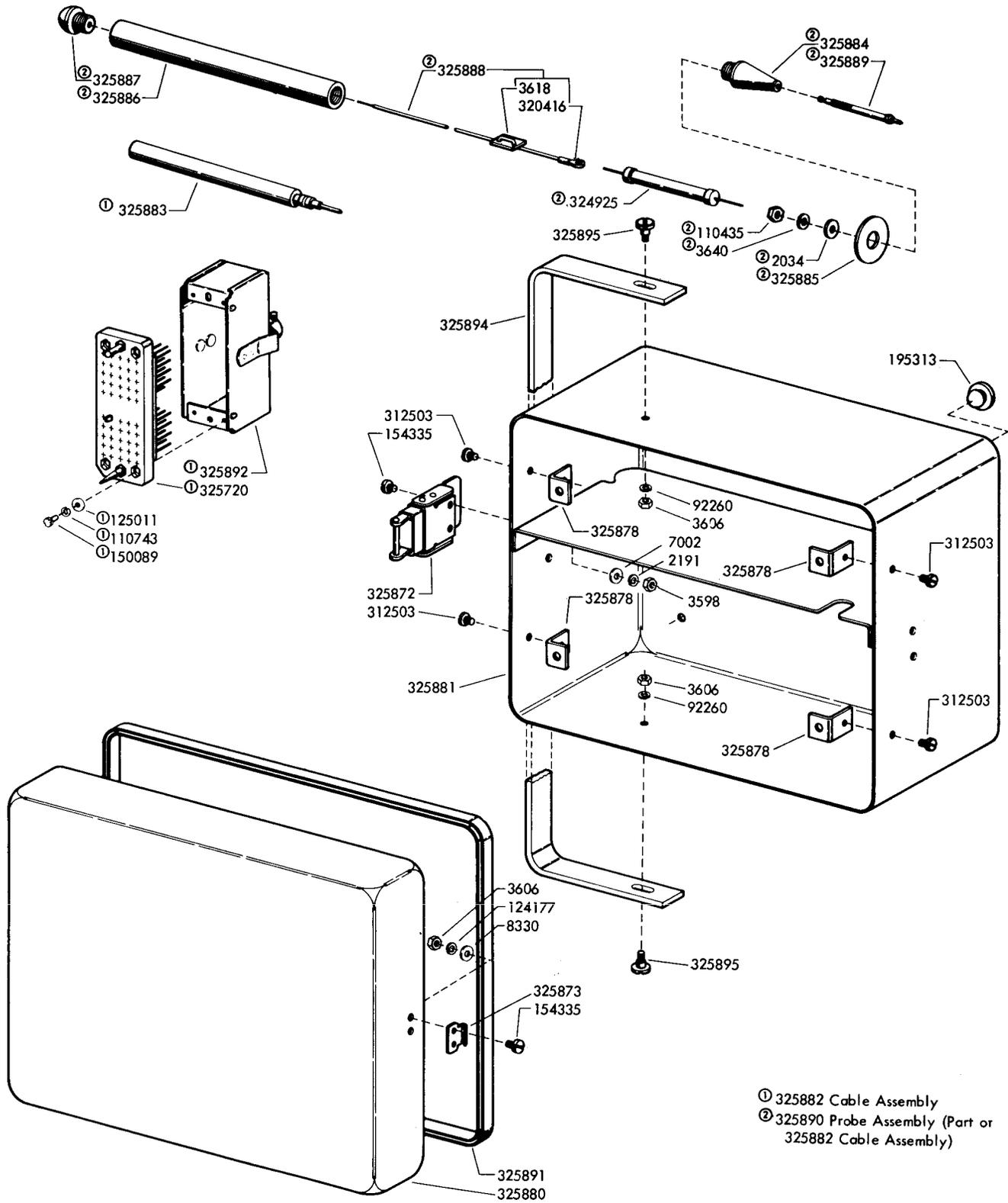


FIGURE 22. "DATASPEED" RECEIVE-ONLY SIMULATOR (DATS) BOX AND COVER

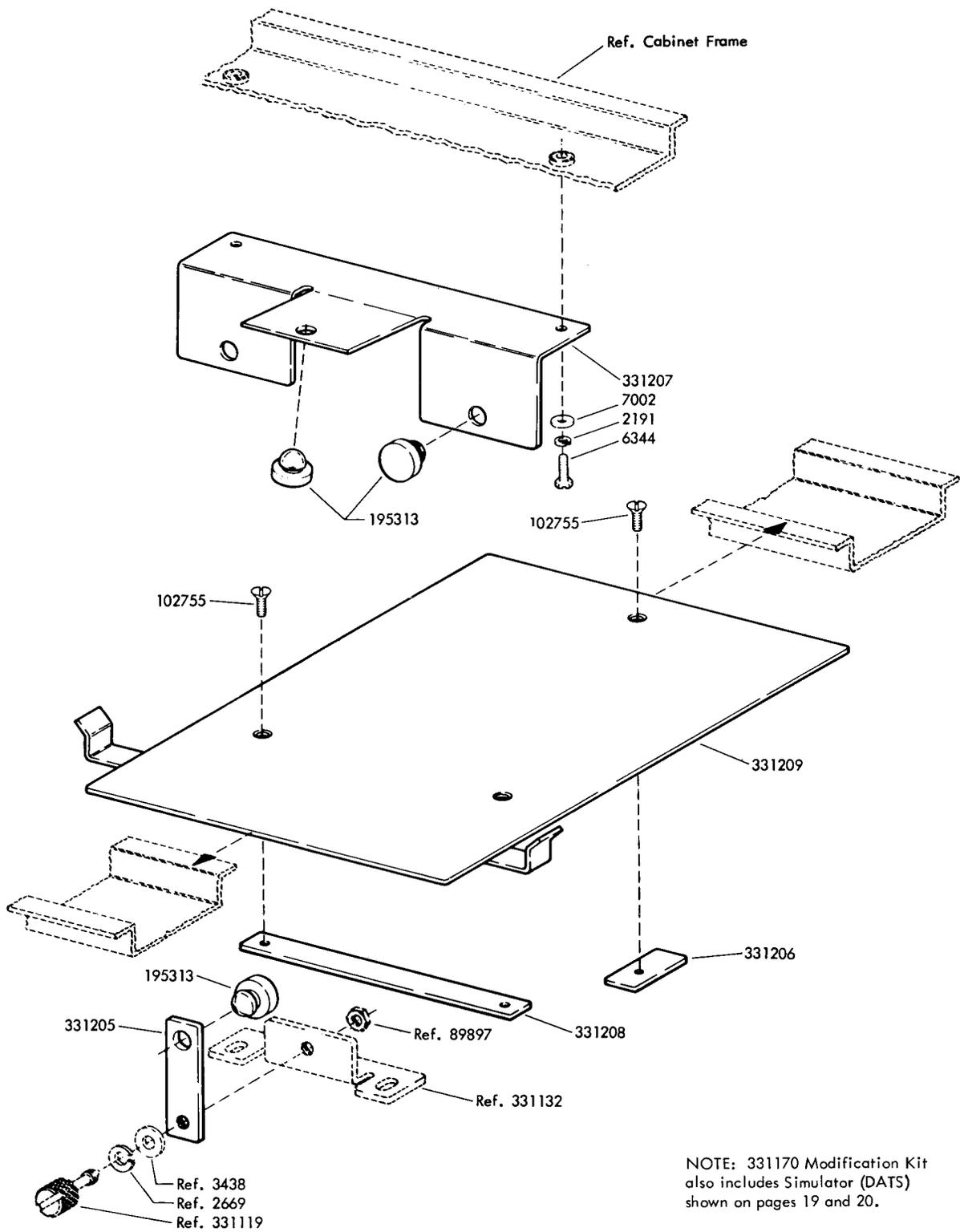


FIGURE 23. 331170 MODIFICATION KIT TO PROVIDE CABINET WITH SIMULATOR (DATS)

NUMERICAL INDEX

| Part Number | Description and Page Number | Part Number | Description and Page Number | Part Number | Description and Page Number |
|-------------|--|-------------|------------------------------------|-------------|--|
| 1028 | Screw, 4-40 x 1/4 Fil 9 | 104216 | Resistor, 820 Ohm 10 | 139820 | Fuse, SL-BL 2.5 Amp 11 |
| 1093 | Screw, 8-32 x 7/16 Fil 2,4 | 104889 | Screw, 4-40 x 7/16 Flat 2,4 | 143306 | Fuse, SL-BL 1 Amp 11 |
| 1158 | Screw, 6-32 x 5/16 Fil 17 | 107116 | Lockwasher 12,17,18,19 | 144167 | Ferrule 2,4,9,11 |
| 1163 | Screw, 4-40 x 3/16 Fil 19 | 108103 | Washer, Flat 12 | 145812 | Switch, Rotary 15 |
| 1298 | Screw, 8-32 x 1/4 Fil 5,6 | 110126 | Lockwasher 2,4 | 145913 | Connector, 25 Pt Receptacle Type 15,16 |
| 2034 | Washer, Flat 20 | 110435 | Nut, 4-40 Hex 20 | 145914 | Connector, 25 Pt Plug Type 9,15,16 |
| 2191 | Lockwasher 2,3,4,6,7,10,13,15 to 21 | 110743 | Lockwasher 2,3,4,9,10,14,18,19,20 | 145915 | Clamp, Cable 15 |
| 2449 | Lockwasher 6 | 111017 | Screw, 6-40 x 5/16 Fil 16 | 146802 | Switch, SP-ST Slide 9 |
| 2669 | Lockwasher 2,4,21 | 114654 | Strip, Terminal 10 | 147308 | Terminal, Receptacle Type 9 |
| 3438 | Washer, Flat 2,4,13,21 | 117176 | Fuse, SL-BL 0.5 Amp 11,16 | 148157 | Knob, Gray 15 |
| 3595 | Nut, 1/4-32 Hex 19 | 119651 | Ring, Retaining 5,6 | 148365 | Handle 2,4,9,11,14 |
| 3598 | Nut, 6-40 Hex 3,6,7,9,17 to 20 | 119654 | Ring, Retaining 5 | 148440 | Connector, 36 Pt Circuit Card 9,18 |
| 3599 | Nut, 4-40 Hex 2,3,4,9,14 | 120139 | Fuse, 1 Amp 11 | 148908 | Nut, 10-32 Wing 17 |
| 3606 | Nut, 6-40 Hex 16,17,20 | 120167 | Fuse, SL-BL 3.2 Amp 11 | 149056 | Resistor, 25 Ohm 18 |
| 3618 | Insulator, .062" Thk 20 | 121242 | Clamp, 1/8 ID Cable 15 | 150089 | Screw, 4-40 x 1/2 Fil 9,16,17,20 |
| 3639 | Lockwasher 12,13 | 121244 | Clamp, 1/4 ID Cable 19 | 150338 | Spacer 6 |
| 3640 | Lockwasher 9,11,14,16,20 | 121245 | Clamp, 5/16 ID Cable 17 | 150966 | Insulator, Terminal Block 16 |
| 3646 | Lockwasher 2,4,5,6,9,10,11,14 | 121246 | Clamp, 3/8 ID Cable 19 | 151073 | Screw, 4-40 x 5/32 Fil 17 |
| 6344 | Screw, 6-32 x 11/32 Hex 21 | 121247 | Clamp, 7/16 ID Cable 7,12,16 | 151335 | Stud 16 |
| 6345 | Nut, 6-32 Hex 12 | 121248 | Clamp, 1/2 ID Cable 3,7 | 151346 | Screw, 6-40 x 3/8 Fil 19 |
| 7002 | Washer, Flat 3,6,7,9,10,12,13,15 to 21 | 121249 | Clamp, 5/8 ID Cable 3 | 151415 | Block, Terminal 16 |
| 8330 | Washer, Flat 20 | 121473 | Post 13 | 151416 | Nut, 6-40 Hex 16,17 |
| 49056 | Screw, 10-32 x 7/8 Hex 13 | 124177 | Lockwasher 20 | 151572 | Lockwasher 2,4,9,11,12,13,14 |
| 71073 | Washer, Flat 14 | 124258 | Screw, 4-40 Shoulder 10 | 151574 | Grommet, Rubber 18 |
| 76461 | Washer, Flat 6 | 124746 | Screw, 6-32 SPL 16 | 151618 | Screw, 6-40 x 7/16 Fil 17 |
| 76834 | Screw, 4-40 x 3/8 Flat 2,3,4 | 125011 | Washer, Flat 2,4,9,10,16,18,20 | 151629 | Nut, 6-40 Lug 12,13,16 |
| 86742 | Nut, 4-40 Hex 14 | 125015 | Washer, Flat 3 | 151630 | Screw, 6-40 x 1/4 Hex 3,7,9,10,18 |
| 89897 | Nut, 10-32 Hex 2,4,21 | 125108 | Screw, 6-32 x 3/8 Fil 18 | 151631 | Screw, 6-40 x 5/16 Hex 3,7 |
| 90096 | Washer, Insulating 6 | 125127 | Screw, 6-32 x 7/16 Fil 9 | 151632 | Screw, 6-40 x 3/8 Hex 3,7,16 |
| 91683 | Nut, 15/32-32 Hex 19 | 125170 | Screw, 8-32 x 5/16 Fil 2,4,9,11,14 | 151637 | Screw, 4-40 x 1/4 Fil 18 |
| 91684 | Nut, 15/32-32 Ring 19 | 125215 | Screw, 4-40 x 3/16 Hex 14 | 151658 | Screw, 6-40 x 5/16 Fil 15,19 |
| 92260 | Lockwasher 9,13,16,20 | 125218 | Nut, 1/4-32 Hex 6 | 151685 | Screw, 4-40 x 5/16 Fil 9,10,14 |
| 93108 | Lockwasher 19 | 125229 | Nut, 6-32 Hex 13 | 151687 | Screw, 4-40 c 7/16 Fil 9,18 |
| 93191 | Screw, 4-40 x 5/16 Flat 2,4,9 | 125802 | Washer, Flat 9,17 | 151688 | Screw, 4-40 x 5/8 Fil 4 |
| 93582 | Washer, Flat 2,4,9,11,14 | 126296 | Fuse, .5 Amp 11 | 151692 | Screw, 6-40 x 3/16 Fil 17 |
| 97799 | Screw, 6-40 x 9/64 Flat 12 | 129382 | Grommet, Rubber 16 | 151723 | Screw, 10-32 x 3/8 Hex 2,4 |
| 102214 | Screw, 6-40 x 13/64 Flat 13 | 135563 | Jumper, 2-3/4" Green 9,17,18 | | |
| 102755 | Screw, 6-40 x 7/16 Flat 21 | 137441 | Resistor, 1,200 Ohm 17 | | |
| | | 138429 | Screw, 10-32 x 1/4 Spl 19 | | |
| | | 139200 | Fuse, 1/8 Amp 11 | | |
| | | 139555 | Spring 2 | | |
| | | 139778 | Switch, DP-DT Toggle 19 | | |

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|-------------|---|-------------|--|-------------|---|
| 151737 | Screw, 4-40 x 11/64 Hex 11,14 | 180927 | Ring, Retaining 9,11 | 193263 | Connector, 72 Pt Circuit Card 9,16 |
| 151880 | Nut, 4-40 Hex 2,4,9 | 181240 | Screw w/Lockwasher, 6-40 x 3/16 Hex 12,13,14 | 193438 | Strip, Lamp 10 |
| 151939 | Grommet, Rubber 18 | 181241 | Screw w/Lockwasher, 6-40 x 1/4 Hex 14 | 195313 | Bumper, Rubber 20,21 |
| 152893 | Screw, 4-40 x 1/4 Hex 3,10,14 | 181242 | Screw w/Lockwasher, 6-40 x 1/4 Hex 13,16 | 198430 | Clamp, Cable 9 |
| 153442 | Screw, 10-32 x 1/2 Hex 14 | 181243 | Screw w/Lockwasher, 6-40 x 3/8 Hex 12 | 198650 | Key, Polarizing 14 |
| 153484 | Screw, 6-32 SPL 9 | 181244 | Screw w/Lockwasher, 6-40 x 3/16 Hex 12,13,14 | 198670 | Screw w/Lockwasher, 6-40 x 5/16 Hex 4,10,16 |
| 153839 | Screw, 6-40 x 5/8 Hex 6 | 181246 | Screw w/Lockwasher, 6-40 x 5/8 Hex 12,13,16 | 199549 | Lamp, 48 V 10,11 |
| 153841 | Screw, 6-40 x 9/16 Hex 6 | 181707 | Nut, Speed 9,17 | 199568 | Bracket, Relay Mounting 17 |
| 154335 | Screw, 6-40 x 9/32 Fil 19,20 | 182182 | Holder, Fuse 11,16 | 199569 | Bracket 17 |
| 155022 | Switch, DP-DT Toggle 19 | 182501 | Capacitor, 1,500 MFD 16 | 199570 | Generator Assembly, Signal 17 |
| 155752 | Sleeve, 5/64 ID x 1/2" Lg Insulating 10 | 182523 | Clamp, 1-3/8" ID Mounting 12,16 | 199572 | Plate, Mounting 17 |
| 155754 | Sleeve, 1/16 ID x 1/2" Lg Insulating 17 | 182533 | Screw, 6-32 x 5/16 Rd 10 | 199573 | Motor w/Capacitor, 117 V AC Synchronous 17 |
| 156740 | Screw, 6-40 x 7/32 Hex 4 | 182534 | Screw, 4-40 SPL 10 | 199574 | Hub 17 |
| 157195 | Stud 17 | 182535 | Spring 10 | 199575 | Holder, Brush 17 |
| 157220 | Block, Terminal 17 | 182539 | Connector, 15 Pt Receptacle Type 17 | 199576 | Brush, Contact 17 |
| 158286 | Transformer 16 | 182540 | Connector, 15 Pt Plug Type 17 | 199577 | Cover 17 |
| 158827 | Connector, 32 Pt Receptacle 14 | 182554 | Spring, Compression 10 | 199578 | Bushing, Snap 17 |
| 159808 | Screw, 6-40 Captive 2 | 182556 | Lockout 10 | 199580 | Disc, Coding 17 |
| 159819 | Connector, 32 Pt Plug 14 | 182557 | Bracket 10 | 199609 | Switch, SP-ST Toggle 19 |
| 161291 | Bushing 2 | 182558 | Frame 10 | 300053 | Capacitor, 100 MFD 18 |
| 165008 | Turret, Terminal 17 | 182559 | Plunger 10 | 300432 | Connector, 10 Pt Receptacle Type 3,14 |
| 165027 | Network, Spark Suppression 17 | 182561 | Contact Assembly 10 | 300433 | Connector, 10 Pt Plug Type 3,14 |
| 170319 | Connector, 24 Pt Plug 9 | 182562 | Contact Assembly 10 | 300447 | Jack, White Tip 18,19 |
| 170320 | Connector, 24 Pt Receptacle 9,17 | 182643 | Terminal, Plug Type 3,17 | 300448 | Plug, White Tip 18 |
| 171492 | Connector, 16 Pt Receptacle 18 | 182644 | Terminal, Receptacle Type 3,17 | 300469 | Tube, Electronic 2 |
| 171493 | Receptacle, 16 Pt Plug 18 | 182645 | Connector, 9 Pt Receptacle Type 3 | 300574 | Cap 2 |
| 171502 | Relay 17 | 182646 | Connector, 9 Pt Plug Type 3 | 301049 | Screw, 10-32 Captive 4 |
| 171541 | Diode 16,17 | 182649 | Connector, 6 Pt Receptacle Type 9 | 301052 | Bushing 9 |
| 171644 | Fuse, 1.5 Amp 11 | 182650 | Connector, 6 Pt Plug Type 15 | 303927 | Board, Program 5,6 |
| 171658 | Fuse, 3 Amp 11 | 182667 | Plunger 10 | 303928 | Board, Program 5 |
| 172843 | Post 14 | 183111 | Label 17 | 303929 | Board, Program 5 |
| 173715 | Terminal, Plug Type 9,15,16 | 184061 | Screw w/Lockwasher, 6-40 x 5/8 Hex 6 | 303930 | Card, Circuit 18 |
| 173716 | Terminal, Receptacle Type 14,15,16 | 185679 | Plate, Identification 16 | 303934 | Card, Circuit 16 |
| 173974 | Screw, 10-32 x 5/16 Hex 9,13 | 192007 | Terminal, Tab Type 13,16 | 304915 | Connector, 2 Pt Receptacle 14 |
| 177228 | Switch, Black Pushbutton 19 | 192177 | Terminal, Receptacle Type 14 | 304916 | Connector, 2 Pt Plug 14,16 |
| 180798 | Screw, 8-32 Self-Tapping 18 | | | 306786 | Switch, 3 Pole Rotary 15 |
| | | | | 306811 | Knob 15 |
| | | | | 306915 | Dial 16 |
| | | | | 306964 | Strip, Terminal 16 |
| | | | | 307580 | Shell 3,14 |
| | | | | 308484 | Switch, Rotary 15 |

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| 309548 | Pin, Roll 9,11 | 324919 | Resistor, 810K Ohm 13 | 325252 | Bracket 2 |
| 310521 | Bushing 18 | 324925 | Resistor, 100 Meg Ohm 20 | 325253 | Bushing 2 |
| 311605 | Connector, 25 Pt Plug 9,10 | 325027 | Capacitor, 1 MFD 12 | 325254 | Bracket, Right 6 |
| 311606 | Connector, 25 Pt Receptacle 10 | 325028 | Capacitor, 2 MFD 12 | 325255 | Bracket, Left 6 |
| 312503 | Screw, 6-32 x 3/16 Spl 12,13,20 | 325178 | Plate, Base 10 | 325283 | Knob 9,11 |
| 312813 | Connector, Plug Type 7 | 325180 | Key Assembly 10 | 325284 | Shaft 9,11 |
| 312814 | Connector, Receptacle Type 7 | 325181 | Latchbar 10 | 325285 | Shaft w/Knob 9,11 |
| 315960 | Resistor, 5600 Ohm 9 | 325183 | Block w/Buttons 10 | 325286 | Clip, Speed 6 |
| 318815 | Capacitor, 5500 MFD 16 | 325185 | Strip, Mounting 9 | 325287 | Nut w/Lockwasher, 10-32 Hex 2,3,4,7,9 |
| 320246 | Fuse, SL-BL 1.8 AMP 11 | 325186 | Plug Assembly, Jumper 9 | 325288** | Cover, Front 2,4,9 |
| 320408 | Terminal, Spade Type 10 | 325190 | Modification Kit 1,15 | 325297 | Screw, 4-40 Shoulder 2,4 |
| 320410 | Terminal, Spade Type 3 | 325191 | Modification Kit 1,15 | 325335 | Eccentric w/Lever 6 |
| 320412 | Terminal, Spade Type 16 | 325192 | Modification Kit 1,15 | 325336 | Sleeve, Rubber 6 |
| 320416 | Terminal, Ring Type 16,20 | 325195 | Modification Kit 1,16 | 325337 | Post 6 |
| 320418 | Terminal, Ring Type 3,9, 13,14,16,17,19 | 325196 | Cable Assembly 15 | 325338 | Plate, Backing 6 |
| 320420 | Terminal, Ring Type 14,19 | 325197 | Cable Assembly 15 | 325339 | Base 5,6 |
| 321325 | Cover, Connector 16 | 325198 | Cable Assembly 15 | 325340 | Bracket 5 |
| 322088 | Card, Circuit 9 | 325199 | Switch, Rotary 16 | 325346 | Post, Locating 6 |
| 322130 | Card, Circuit 9 | 325200 | Generator Assembly, Discrete Calling 1,17 | 325347 | Nut, Captive Hex 5 |
| 322132 | Card, Circuit 9 | 325203 | Cable Assembly 17 | 325348 | Plate, Locating 5,6 |
| 322134 | Card, Circuit 9 | 325204 | Cable Assembly 17 | 325349 | Post 5,6 |
| 322145 | Board, Program 2 | 325205 | Insulator, Terminal Block 17 | 325350 | Stud 5,6 |
| 322146 | Card Assembly, Circuit 2,3 | 325206 | Plate, Instruction 15 | 325351 | Nut, Speed 5,6 |
| 322150 | Card, Circuit 5 | 325207 | Plate, Instruction 15 | 325352 | Core 5,6 |
| 322151 | Card, Circuit 5,6 | 325208 | Plate, Instruction 15 | 325358 | Plate, Connector Mounting 3,7 |
| 322152 | Card, Circuit 5,6 | 325209 | Plate, Instruction 16 | 325359 | Pad 5,6 |
| 322153 | Card, Circuit 5 | 325210 | Plate, Instruction 16 | 325364 | Pnael 2,4,9 |
| 322179 | Card, Circuit 19 | 325211 | Plate, Instruction 16 | 325365 | Plate Assembly 4 |
| 322180 | Card, Circuit 9 | 325212 | Rail, Upper 9,17 | 325374 | Guide, Card 2,4 |
| 322181 | Card, Circuit 9 | 325213 | Rail, Lower 9,17 | 325375 | Plate Assembly 5,6 |
| 322182 | Card, Circuit 9 | 325214 | Strip, Connector Mounting 9 | 325381 | Cover 6 |
| 322183 | Card, Circuit 9 | 325215 | Cover 9 | 325382 | Bracket, Center Support 2,4 |
| 322192 | Card, Circuit 9 | 325230 | Chassis 16 | 325435 | Shield 2 |
| 323276 | Connector, 22 Pt Circuit Card 12,14 | 325231 | Insulator 6 | 325439 | Stud 2 |
| 324750 thru | | 325235 | Transformer 16 | 325440 | Stud, Locating 3,7 |
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