

9140 AND 9141 STATION CONTROLLERS

PARTS

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NOTE: When ordering parts from this section,
prefix each number with the letters TP.

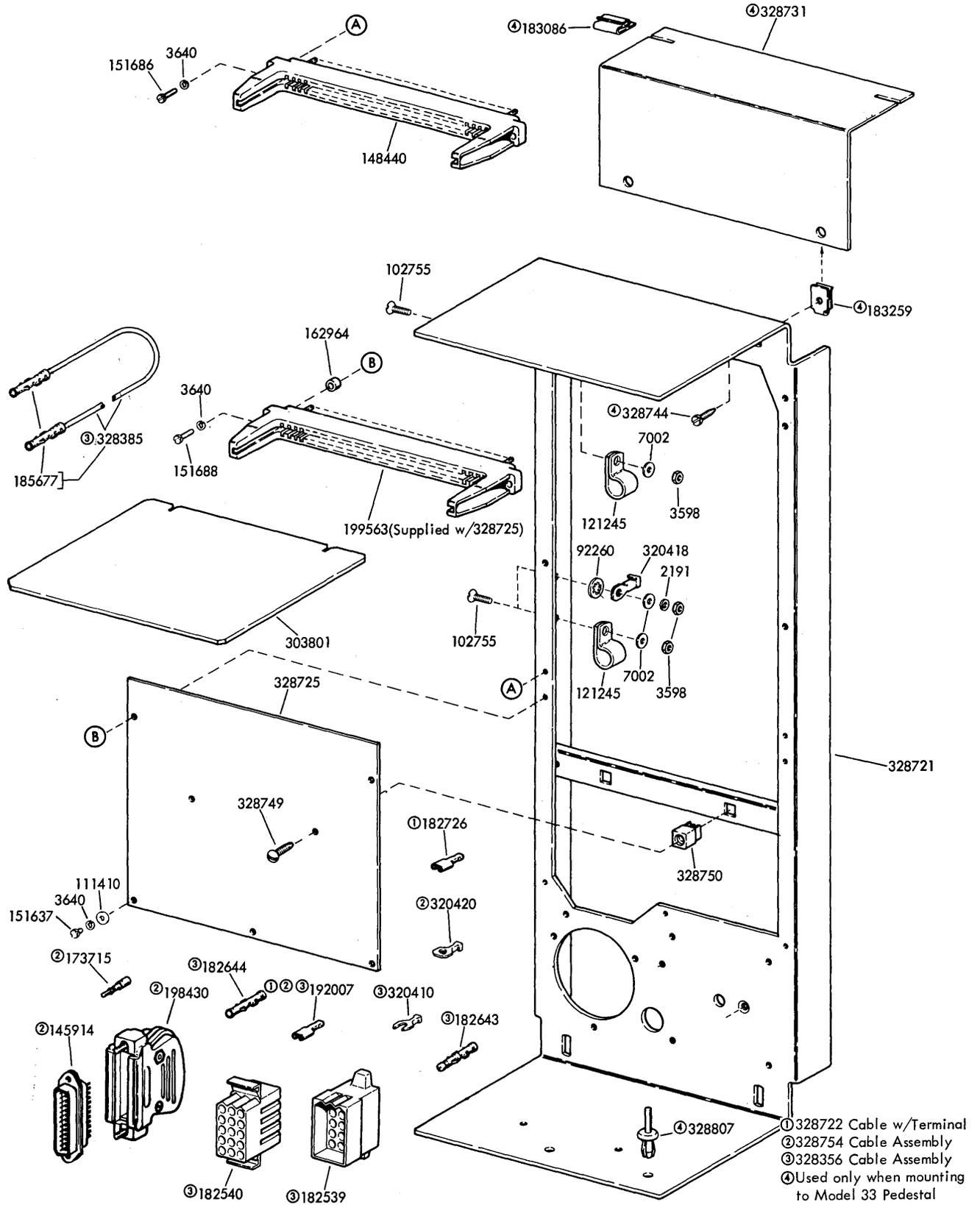


FIGURE 2. 328732 MOUNTING FRAME AND POWER SUPPLY

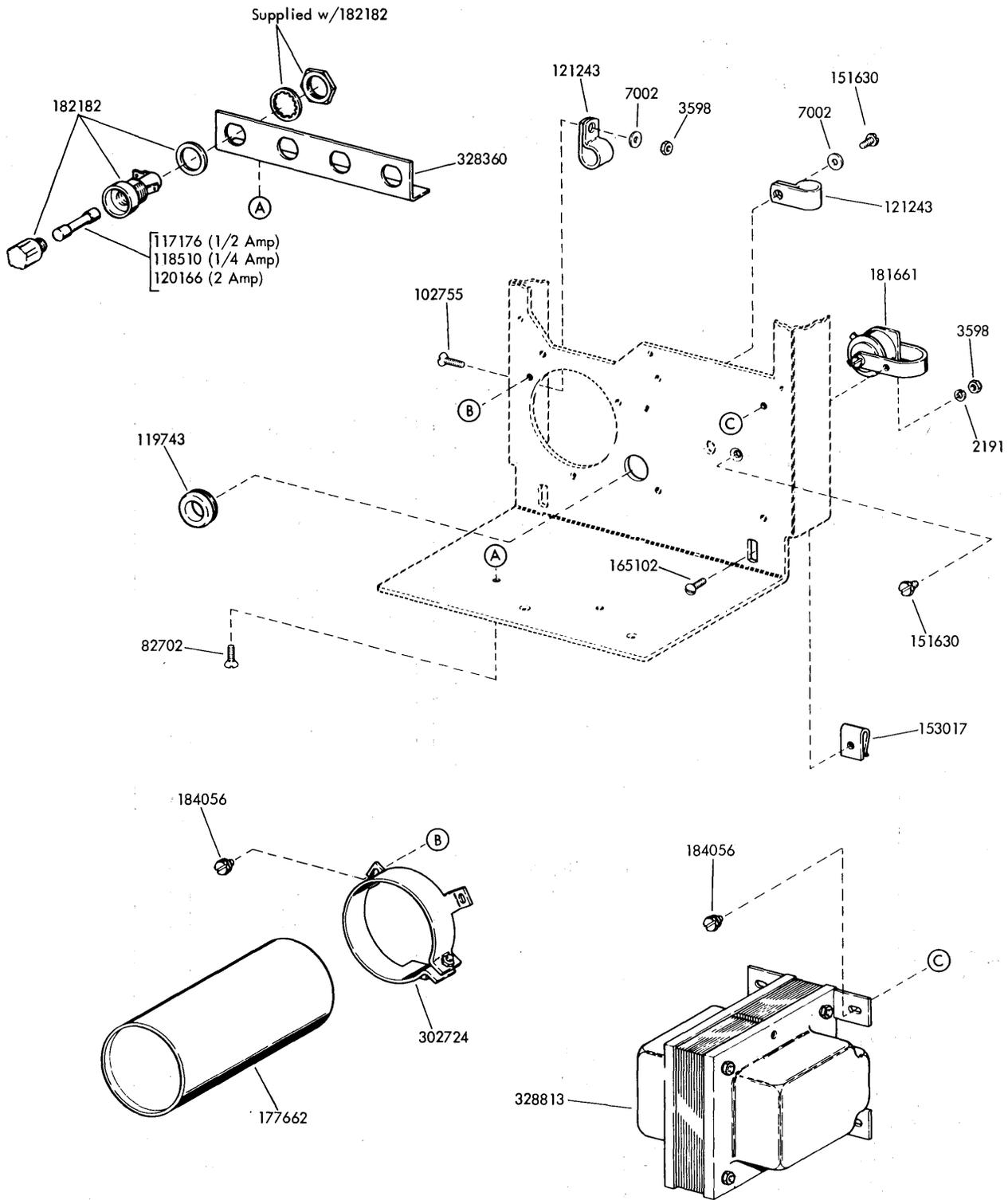
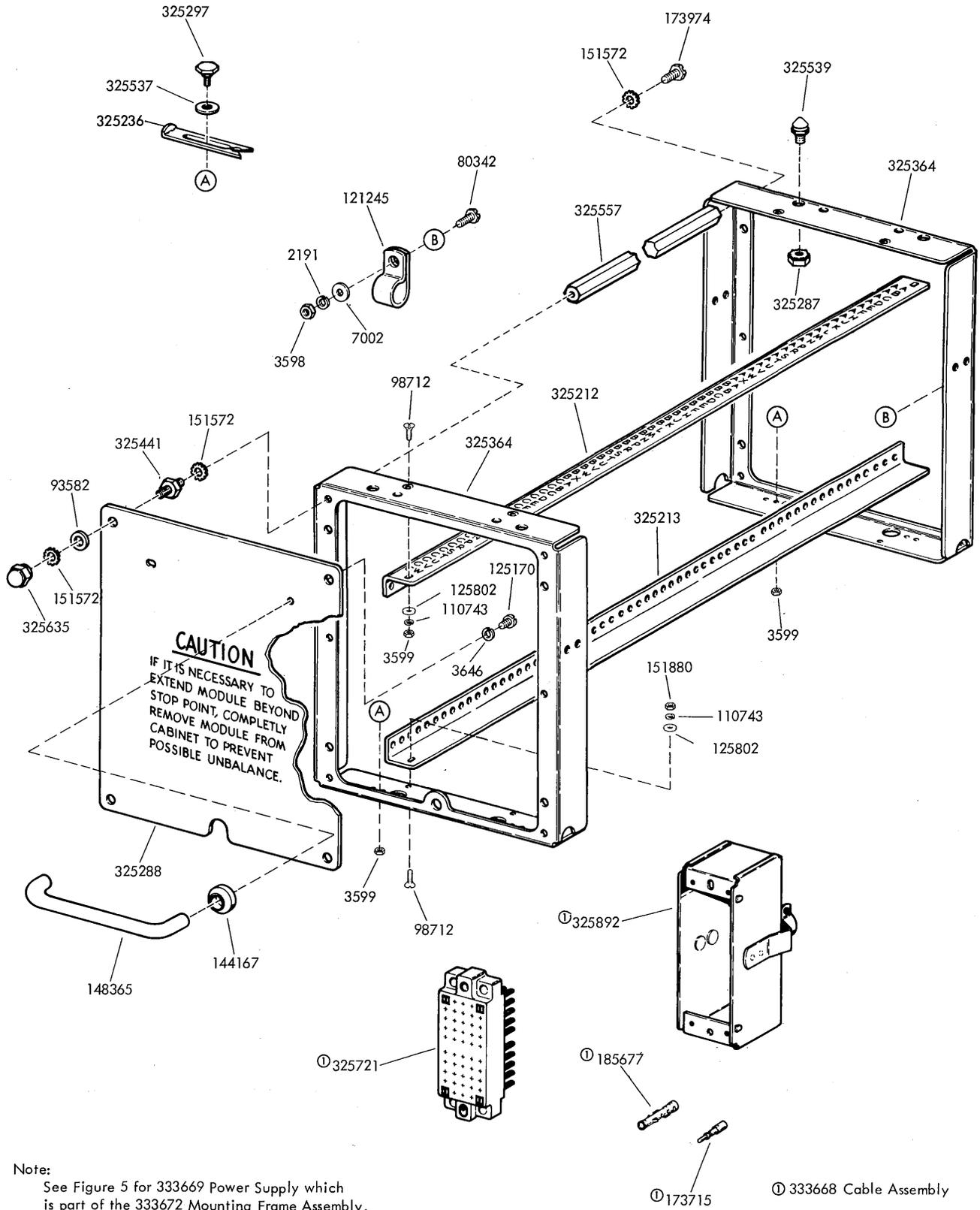


FIGURE 3. 328732 MOUNTING FRAME AND POWER SUPPLY (Continued)



Note:
See Figure 5 for 333669 Power Supply which
is part of the 333672 Mounting Frame Assembly.

FIGURE 4. 333672 MOUNTING FRAME ASSEMBLY

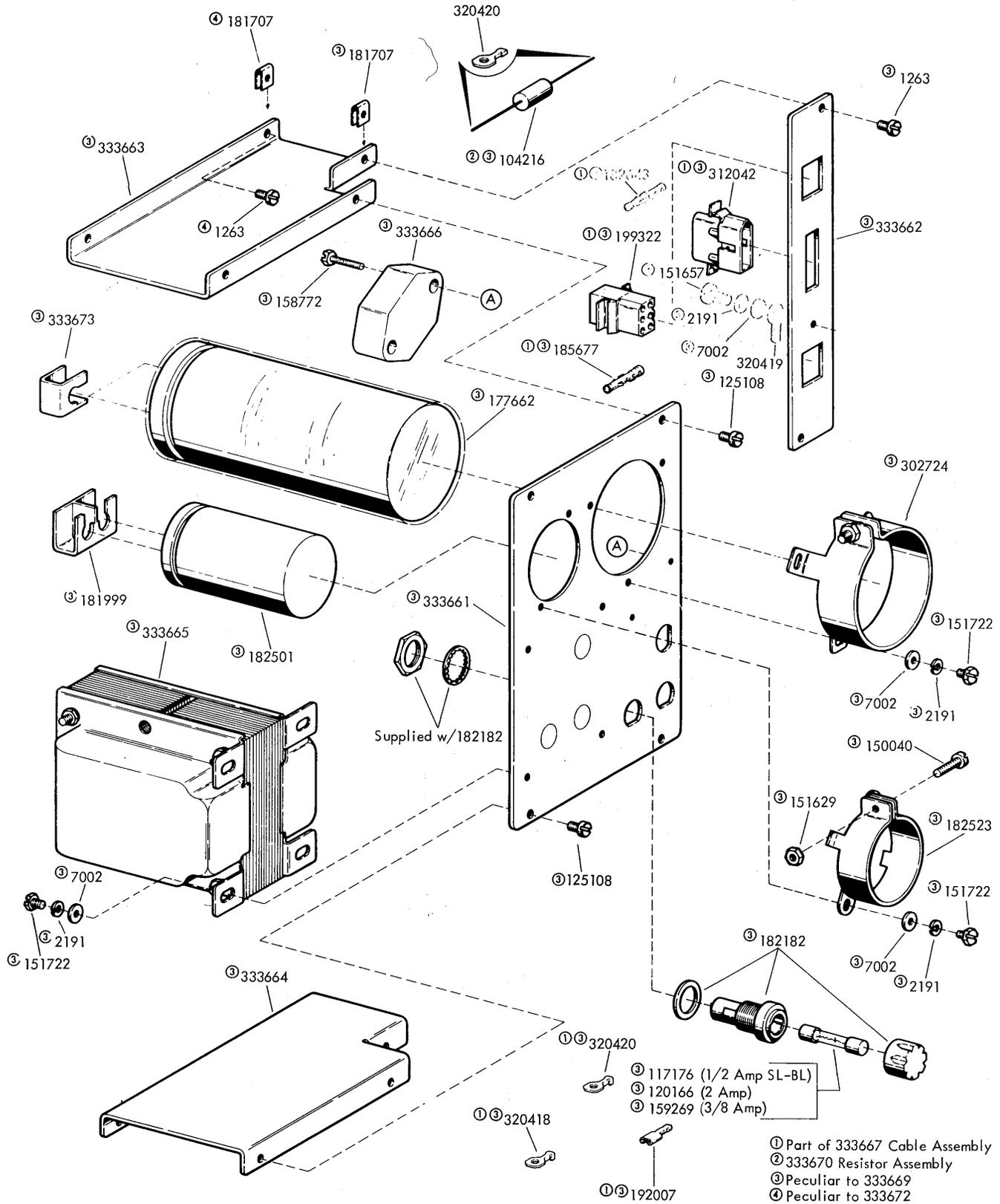


FIGURE 5. 333669 POWER SUPPLY (PART OF 333672 MOUNTING FRAME ASSEMBLY)

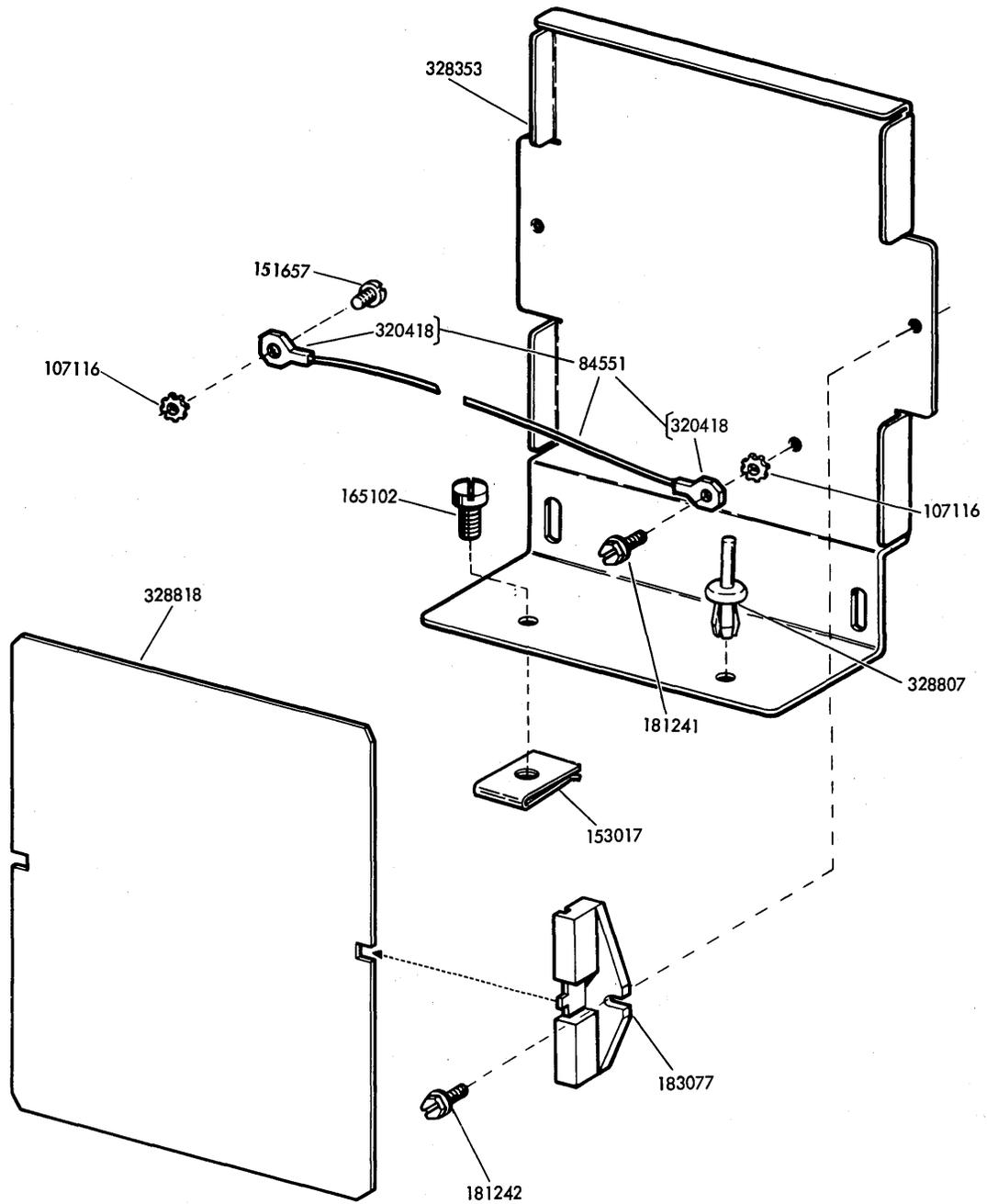


FIGURE 6. 328816 INDIVIDUAL MOTOR CONTROL ASSEMBLY

NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
1263	Screw, 6-32 x 1/4 Fil 6	151688	Screw, 4-40 x 5/8 Fil 2,3	192007	Terminal, Tab Type 3,6
2191	Lockwasher 2,3,4,5,6	151722	Screw, 6-40 x 3/16 Hex 6	193209	Connector, Receptacle Type 2
3598	Nut, 6-40 Hex 2,3,4,5	151880	Nut, 4-40 Hex 5	193263	Connector, 72 Pt Circuit Card 2
3599	Nut, 4-40 Hex 5	152893	Screw, 4-40 x 1/4 Hex 2	198430	Clamp, Cable 2,3
3640	Lockwasher 2,3	153017	Nut, Speed 4,7	199322	Connector, 6 Pt Receptacle Type 6
3646	Lockwasher 5	153817	Screw, 4-40 x 3/8 Hex 2	199563	Connector, 36 Pt Card 3
7002	Washer, Flat 2,3,4,5,6	158772	Screw, 4-40 x 5/8 Hex 6	302724	Clamp, Capacitor 4,6
80342	Screw, 6-40 x 23/64 Hex 5	159269	Fuse, 3/8 Amp 6	303734	Card, Circuit 2
82702	Screw, 6-40 x 9/32 Flat 4	162964	Spacer, .160" Thk 3	303801	Card, Circuit 3
84551	Jumper, 5-1/4" Black 7	165102	Screw, 12-24 x 3/8 Rd 4,7	303803	Card, Circuit 2
92260	Lockwasher 3	173715	Terminal, Plug Type 3,5	303804	Card, Circuit 2
93582	Washer, Flat 5	173974	Screw, 10-32 x 5/16 Hex 5	303805	Card, Circuit 2
98712	Screw, 4-40 x 1/4 Flat 5	177113	Insulator 2	303806	Card, Circuit 2
102755	Screw, 6-40 x 7/16 Flat 3,4	177662	Capacitor, 17,000 MFD 4,6	303839	Card, Circuit 2
104216	Resistor, 820 Ohm 6	181241	Screw w/Lockwasher, 6-40 x 1/4 Hex 7	312042	Connector, 4 Pt Plug 6 Strap 2
107116	Lockwasher 2,7	181242	Screw w/Lockwasher, 6-40 x 5/16 Hex 7	312918	Transistor 2
110743	Lockwasher 5	181245	Screw w/Lockwasher 6-40 x 1/2 Hex 2	318835	Terminal, Spade Type 3
111410	Washer, Flat 3	181661	Buzzer, 115V AC 4	320418	Terminal, Ring Type 2, 3,6,7
116783	Holder, Fuse 2	181707	Nut, Speed 6	320419	Terminal, Ring Type 6
117176	Fuse, SL-BL 0.5 Amp 4,6	181842	Nameplate 2	320420	Terminal, Ring Type 3,6
118510	Fuse, 1/4 Amp 4	181999	Insulator 6	322010	Card, Circuit 2
119743	Grommet, Rubber 4	182182	Holder, Fuse 4,6	322011	Card, Circuit 2
120166	Fuse, 2 Amp 2,4,6	182501	Capacitor, 1500 MFD 6	322012	Card, Circuit 2
121243	Clamp, 3/16 ID Cable 4	182523	Clamp, 1-3/8" ID Mounting 6	322013	Card, Circuit 2
121244	Clamp, 1/4 ID Cable 2	182539	Connector, 15 Pt Receptacle Type 3	322014	Card, Circuit 2
121245	Clamp, 5/16 ID Cable 3,5	182540	Connector, 15 Pt Plug Type 3	322015	Card, Circuit 2
121247	Clamp, 7/16 ID Cable 2	182643	Terminal, Plug Type 3,6	322017	Card, Circuit 2
125108	Screw, 6-32 x 3/8 Fil 6	182644	Terminal, Receptacle Type 3	322018	Card, Circuit 2
125170	Screw, 8-32 x 5/16 Fil 5	182649	Connector, 6 Pt Receptacle Type 2	322083	Card, Circuit 2
125802	Washer, Flat 2,5	182650	Connector, 6 Pt Plug Type 2	322409	Card, Circuit 2
144167	Ferrule 5	182726	Terminal, Receptacle Type 3	322411	Card, Circuit 2
144875	Spacer, Insulator 2	183077	Clamp, Circuit Card 7	322412	Card, Circuit 2
145913	Connector, 25 Pt Receptacle Type 2	183086	Clip 3	322414	Card, Circuit 2
145914	Connector, 25 Pt Plug Type 2,3	183259	Nut, Speed 3	322421	Card, Circuit 2
146542	Post Assembly 2	184056	Screw w/Lockwasher 6-40 x 1/4 Hex 4	322442	Card, Circuit 2
148365	Handle 5	185676	Terminal, Plug Type 2	322451	Card, Circuit 2
148440	Connector, 36 Pt Circuit Card 2,3	185677	Terminal, Receptacle Type 2,3,5,6	325212	Rail, Upper 5
150040	Screw, 6-40 x 5/8 Fil 6			325213	Rail, Lower 5
151572	Lockwasher 5			325236	Latch 5
151629	Nut, 6-40 Lug 6			325287	Nut w/Lockwasher, 10-32 Hex 5
151630	Screw, 6-40 x 1/4 Hex 4				
151632	Screw, 6-40 x 3/8 Hex 2			325288	Cover, Front 5
151637	Screw, 4-40 x 1/4 Fil 3			325297	Screw, 4-40 Shoulder 5
151657	Screw, 6-40 x 1/4 Fil 6,7			325364	Panel 5
151686	Screw, 4-40 x 3/8 Fil 3			325441	Post 5

NUMERICAL INDEX (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
325537	Washer, Spring 5	328385	Cable Assembly 3	328813	Transformer 4
325539	Stud 5	328721	Frame, Mounting 3	328814	Plate 2
325557	Spacer 5	328722	Cable w/Terminals 3	328816	Control Assembly, Motor 1,7
325635	Nut, 10-32 Acorn 5	328725	Card, Circuit 3	328818	Card, Circuit 7
325721	Connector, 50 Pt Receptacle 5	328731	Bracket 3	333661	Plate 6
325892	Shell, Connector 5	328732	Power Supply Assembly 1,3,4	333662	Plate, Connector 6
326585	Terminal, Receptacle Type 2	328734	Regulator Assembly 2	333663	Bracket, Top 6
326589	Screw, Self-Tapping 2	328735	Connector Assembly w/ Mounting Plate 1,2	333664	Bracket, Bottom 6
327809	Bushing, Insulating 2	328744	Screw, No. 8 Spl 3	333665	Transformer 6
328335	Marker, Identification 2	328749	Screw, No. 8A Spl 3	333666	Rectifier 6
328336	Marker, Identification 2	328750	Nut, Expansion 3	333667	Cable Assembly 6
328337	Marker, Identification 2	328754	Cable Assembly 3	333668	Cable Assembly 5
328338	Marker, Identification 2	328757	Sink, Heat 2	333669	Supply Assembly, Power 1,5,6
328339	Marker, Identification 2	328758	Plate, Mounting 2	333670	Resistor Assembly 6
328340	Marker, Identification 2	328765	Cable Assembly 2	333671	Bracket 2
328341	Marker, Identification 2	328766	Cable Assembly 2	333672	Frame Assembly, Mounting 1,5,6
328342	Marker, Identification 2	328767	Cable Assembly 2	333673	Insulator 6
328353	Plate 7	328774	Cable w/Terminals 2	343260	Cable Assembly 2
328356	Cable Assembly 3	328807	Rivet, Plastic 3,7	343265	Modification Kit 2
328360	Plate, Fuse 4	328812	Connector Assembly w/ Mounting Plate 1,2		