

TAPE BRAKE ARM ADJUSTMENT

APPARATUS AFFECTED: 1B Receiver Cabinet (DATASPEED), 1B and 2B Tape Receivers (DATASPEED), 11K Intercept Tape Receiver, TP149787 Modification Kit.

OBJECT: To provide additional travel of the tape brake arm and to specify a dimensional requirement for the inner diameter of the paper roll core.

CHANGE: (a) Section 592-800-700, issue 2, page 8, paragraph 2.08, tape brake arm (2).

The requirement has been changed from $4\frac{1}{2}$ inches
to

(2) Requirement

Clearance between tape arm roller and tape guide roller Min. $5\frac{1}{2}$ inches when tape arm is resting on full (3000 ft.) tape roll.

(b) Section 592-805-700, Page 8, paragraph 2.10, tape supply brake arm (without spring) (1).

The requirement has been changed from $4\frac{1}{2}$ inches
to

(1) Requirement

Clearance between tape arm roller and tape guide roller Min. $5\frac{1}{2}$ inches when tape arm is resting on (3000 ft.) tape roll.

(c) A note concerning the dimensional requirement (KS-8483) of $2\frac{+1}{-0}/16$ inches for the inner diameter of the paper roll core will be added to the tape supply brake arm (1) requirement as part of the adjustment feature.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: The new adjustment feature is in effect.

APPLICATION TO APPARATUS IN THE FIELD: All units should have the new adjustment feature applied.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: All units shall incorporate the new adjustment feature.