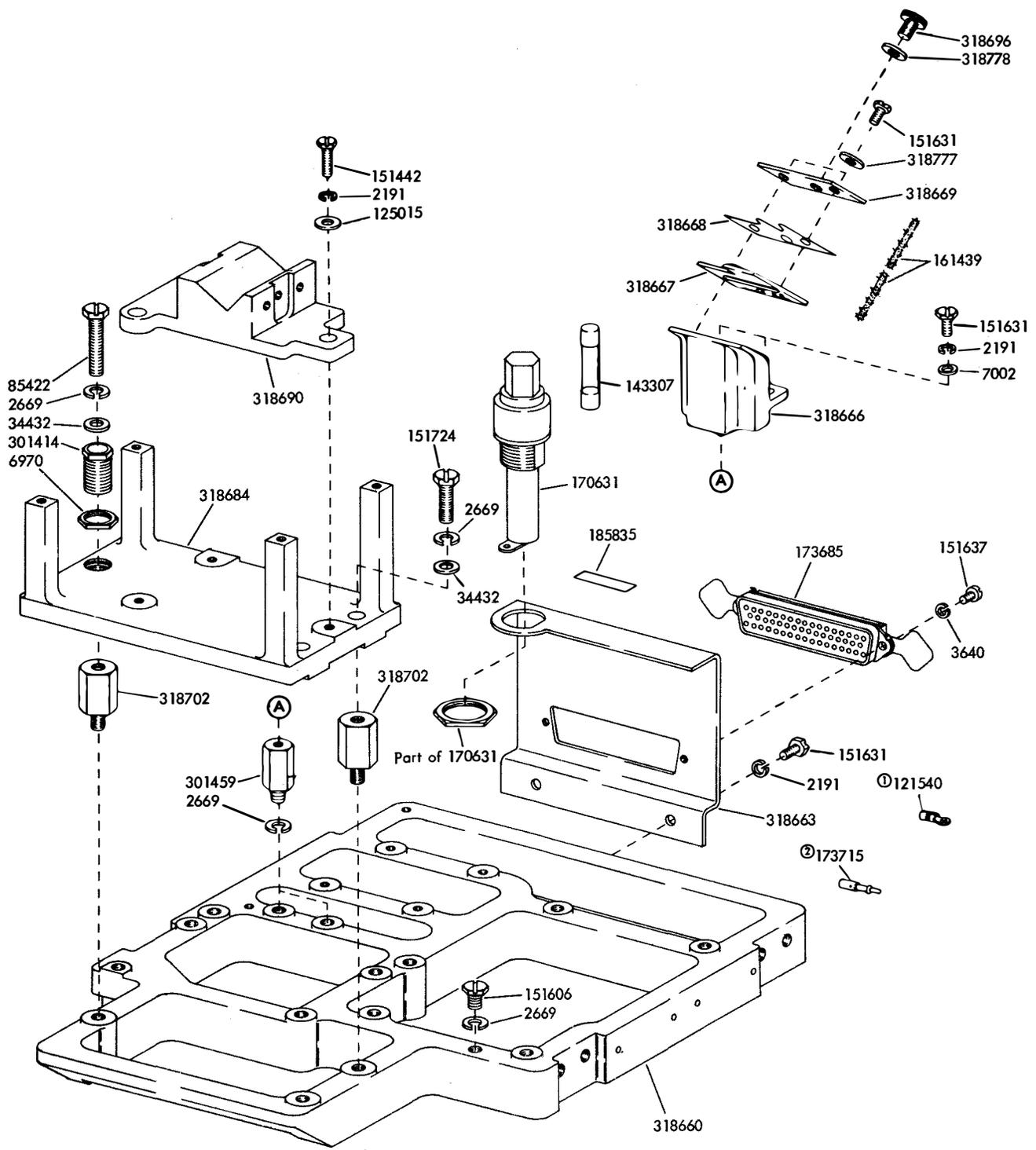


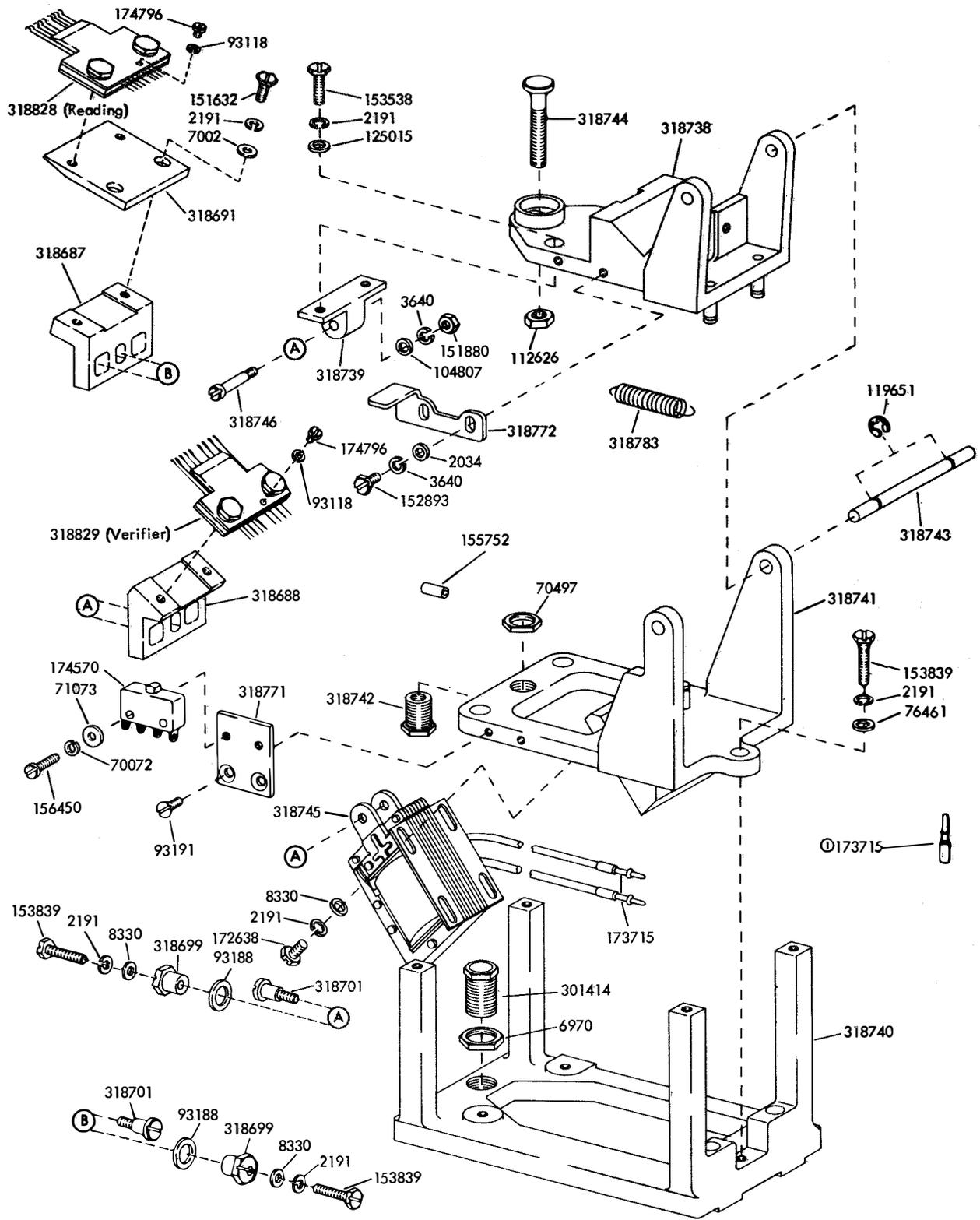
HIGH SPEED TAPE READER (DX)
PARTS

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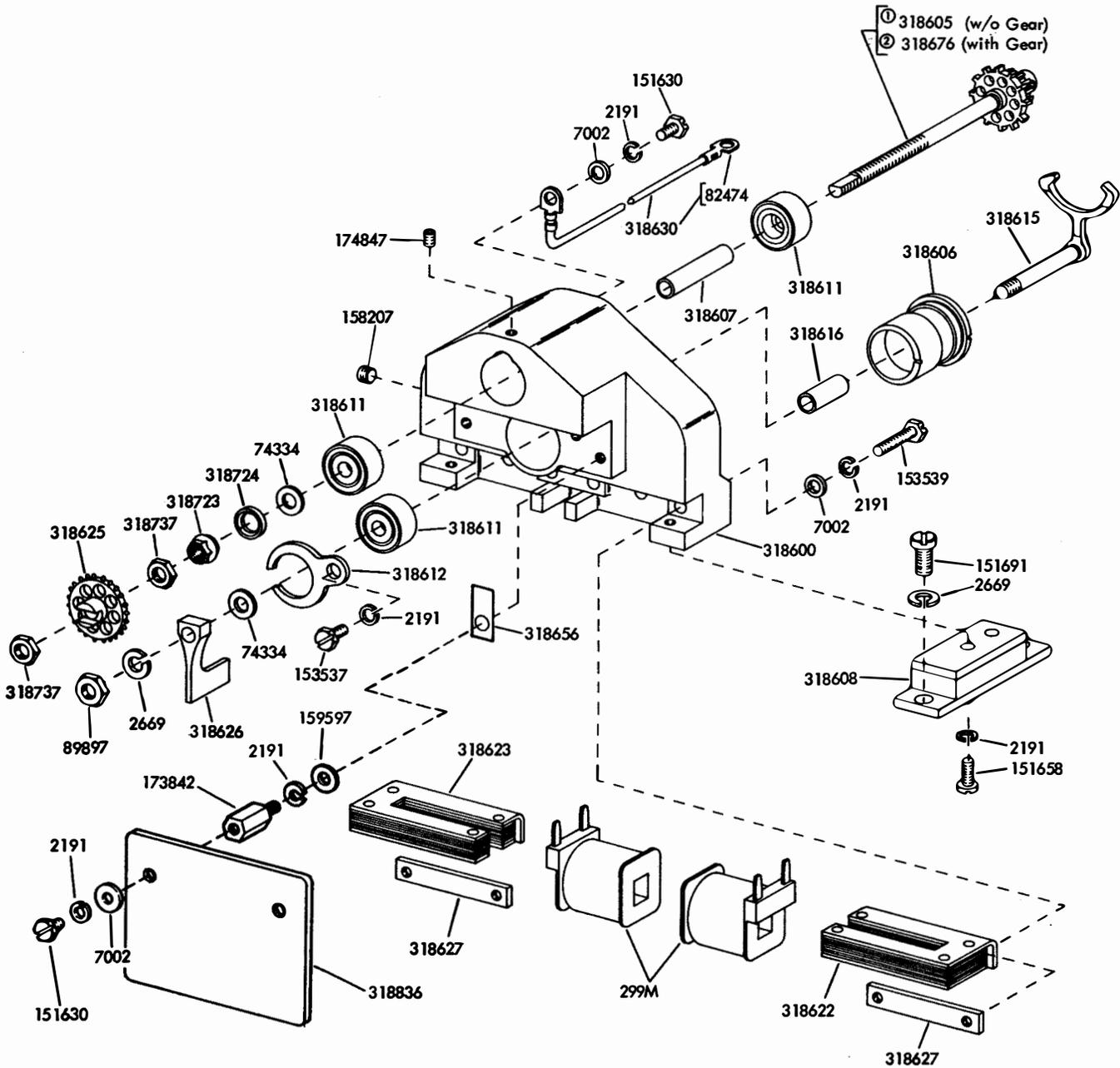
Ⓐ Part of 318673 Cable Assembly
 Ⓑ Part of 318673 and 318707 Cable

FIGURE 1. BASE AND COMPONENTS



ⓐ Part of 318795 Cable

FIGURE 2. 318675 READING HEAD ASSEMBLY



① Peculiar to 318601
② Peculiar to 318736

FIGURE 3. 318601 AND 318736 STEPPER BLOCK ASSEMBLIES

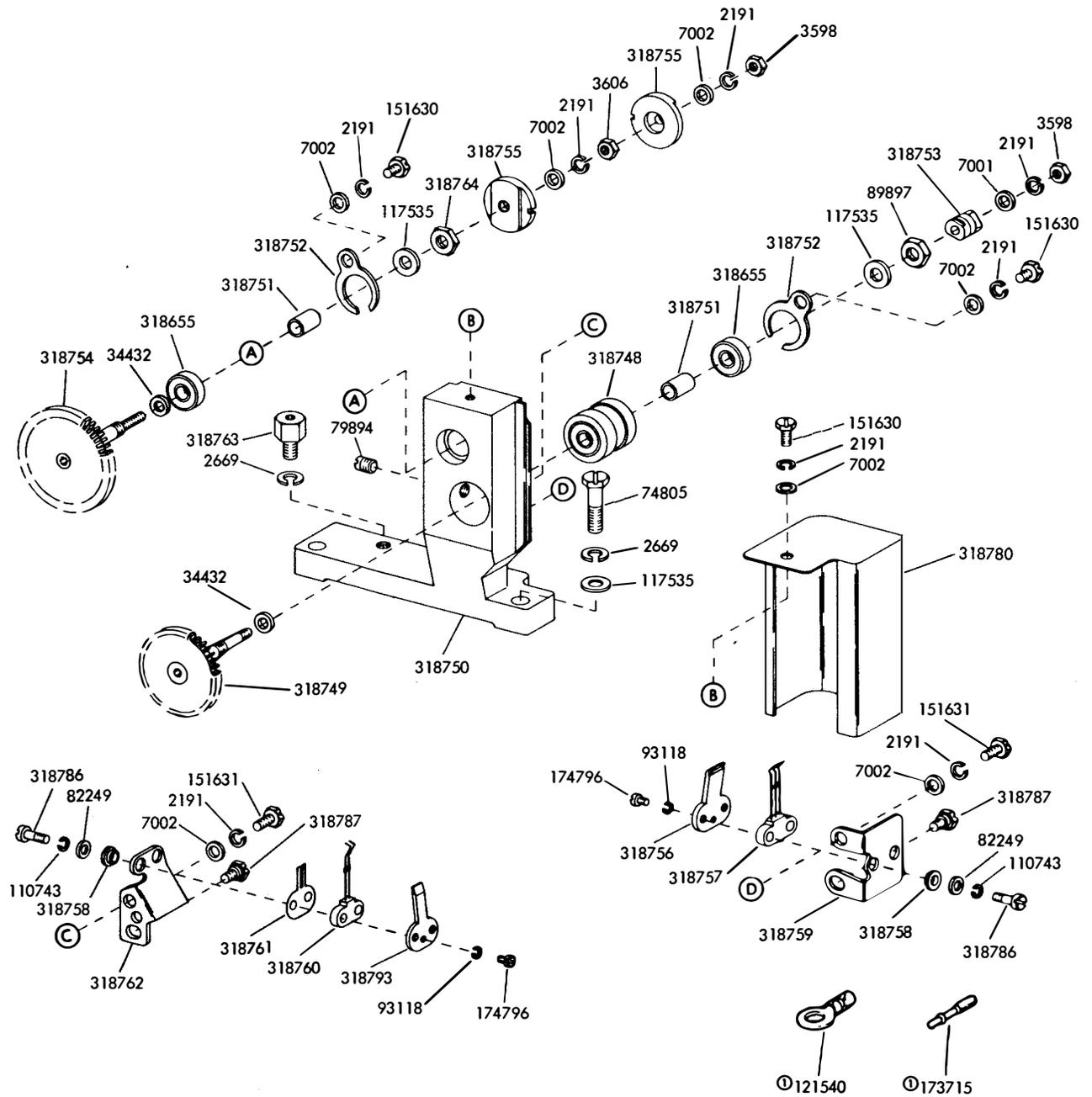


FIGURE 4. 318700 BLOCK COUNTER ASSEMBLY

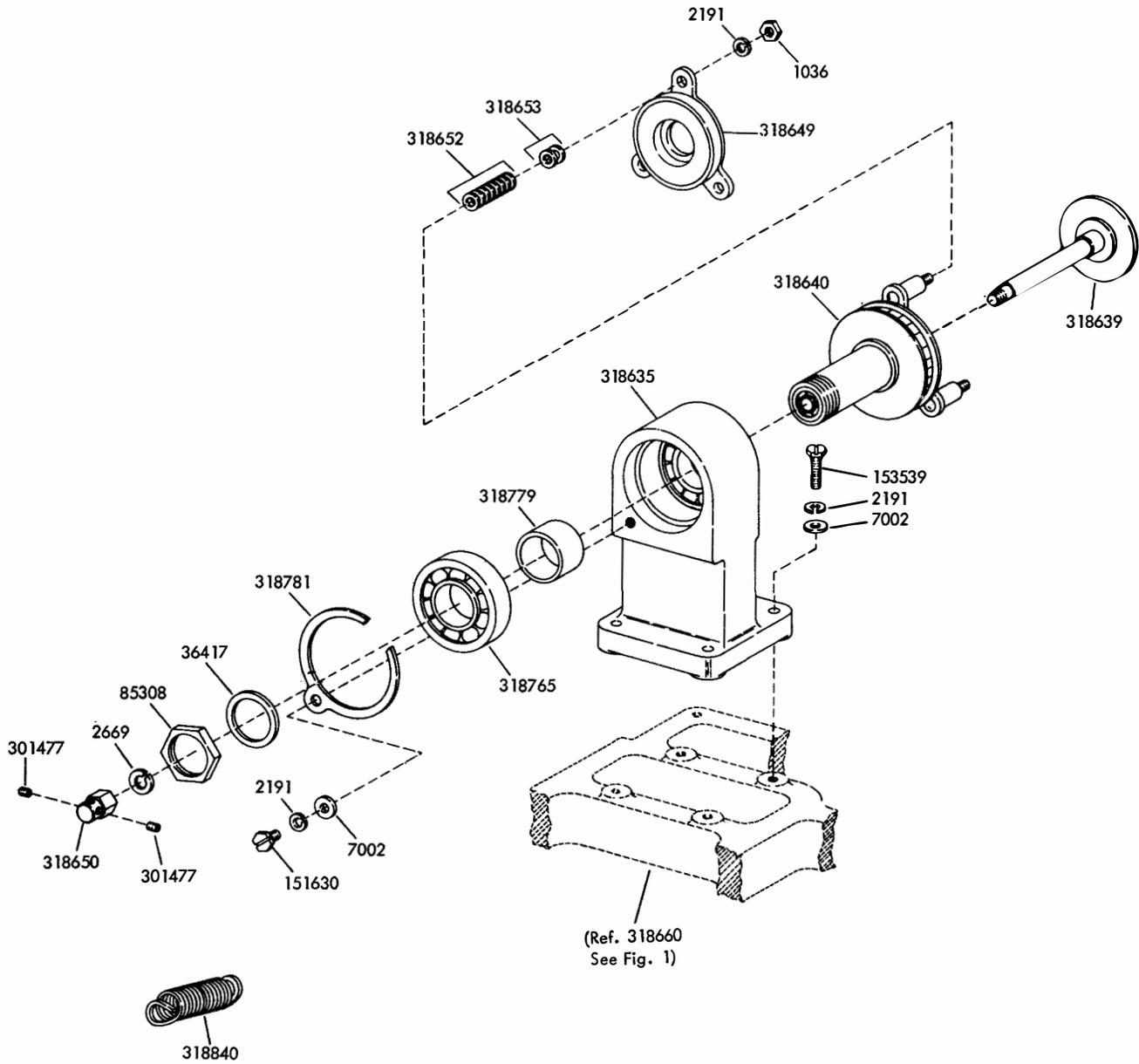


FIGURE 5. 318634 HYSTERESIS CLUTCH ASSEMBLY

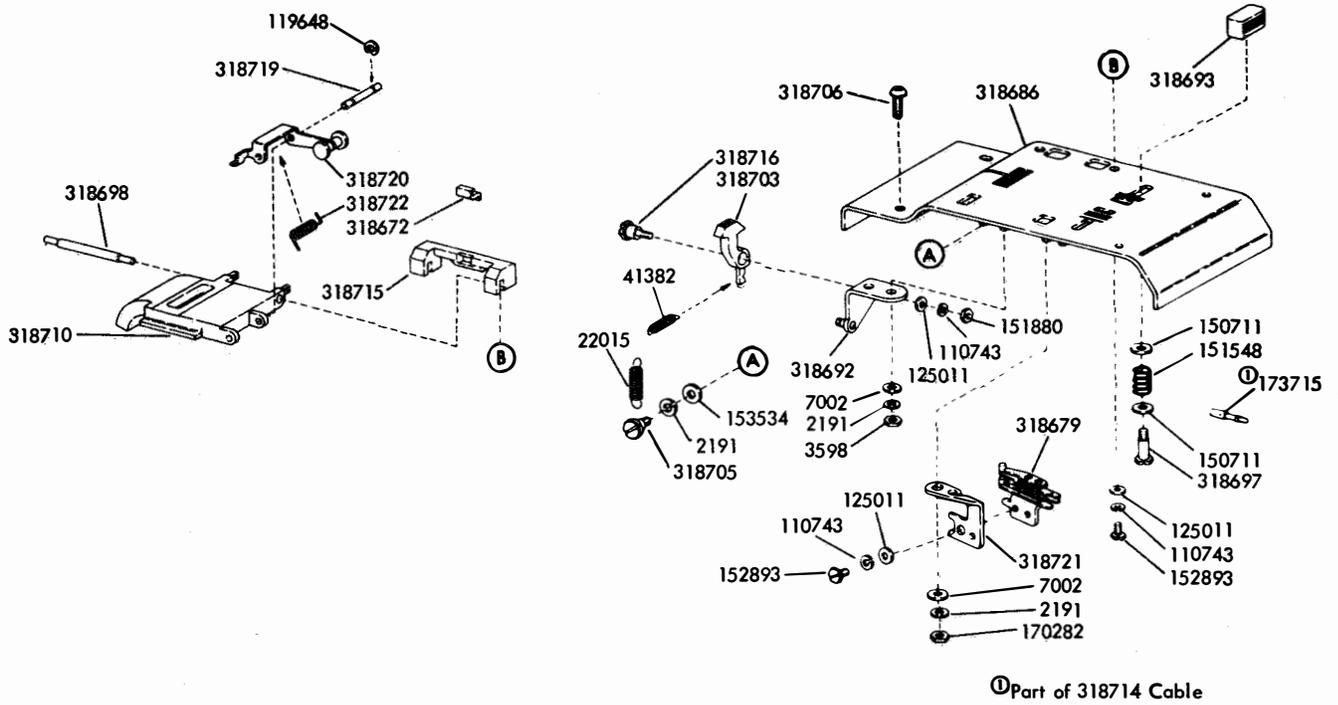


FIGURE 6. 318685 TOP PLATE ASSEMBLY

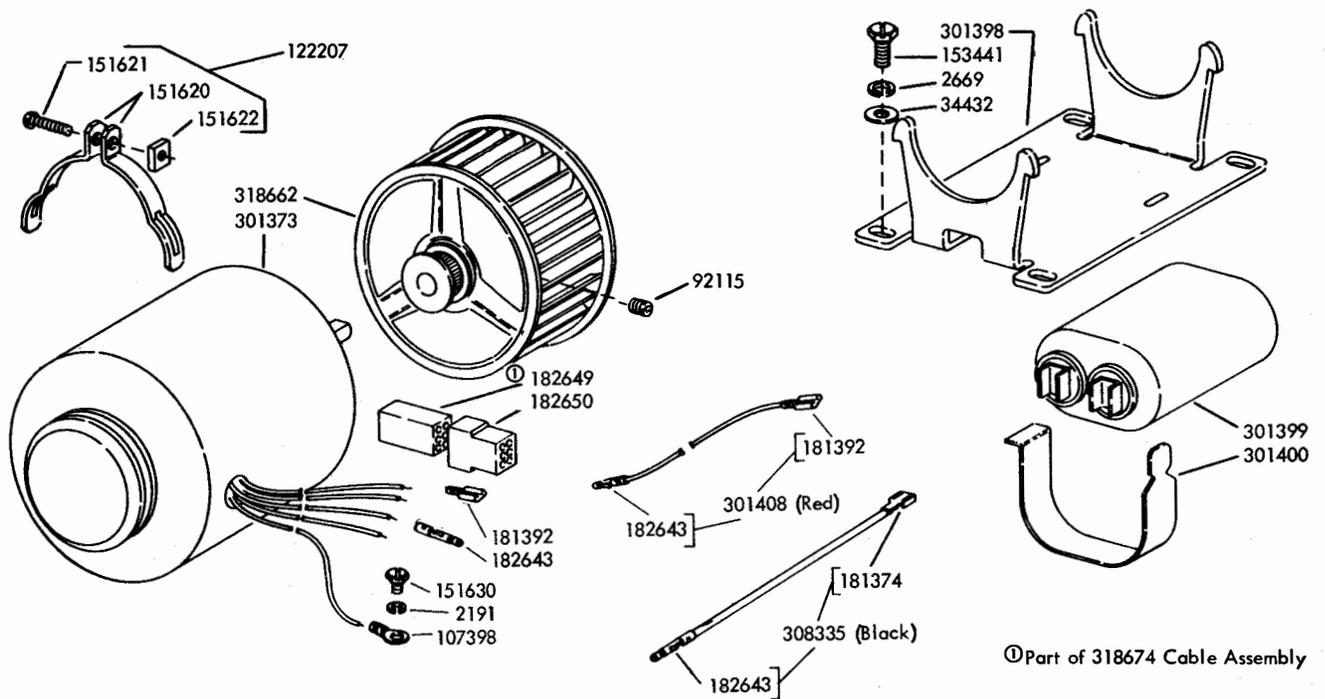


FIGURE 7. MOTOR

NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
299M	Coil, Magnet 4	156450	Screw, 2-56 x 1/2 Fil 3	318679	Contact Assembly 7
1036	Nut, 6-40 Hex 6	158207	Screw, 10-32 Set 4	318684	Frame 2
2034	Washer, Flat 3	159597	Washer, Flat 4	318685	Plate Assembly, Top 1, 7
2191	Washer, Lock 2 to 7	161439	Wick, Felt 2	318686	Plate w/Studs, Top 7
2669	Washer, Lock 2, 4 to 7	170282	Nut, 6-40 Hex 7	318687	Pedestal, Rear 3
3598	Nut, 6-40 Hex 5, 7	170631	Holder, Fuse 2	318688	Pedestal, Front 3
3606	Nut, 6-40 Hex 5	172638	Screw, 6-40 x 9/32 Hex 3	318690	Support, Pedestal 2
3640	Washer, Lock 2, 3	173685	Connector, 50 Pt Plug 2	318691	Plate, Adjusting 3
6970	Nut, 3/8-32 Hex 2, 3	173715	Terminal, Plug Type 2, 3, 5, 7	318692	Bracket w/Post, Latch 7
7001	Washer, Flat 5			318693	Guide, Tape 7
7002	Washer, Flat 2 to 7	173842	Stud 4	318696	Screw, 10-32 Thumb 2
8330	Washer, Flat 3	174570	Switch 3	318697	Screw, 6-40 Shoulder 7
22015	Spring 7	174796	Screw, 2-56 x 5/64 Fil 3, 5	318698	Shaft, Tape Lid 7
34432	Washer, Flat 2, 5, 7	174847	Screw, 6-40 Set 4	318699	Bushing, Eccentric 3
36417	Washer, Flat 6	181374	Terminal, Tab Type 7	318700	Counter Assembly, Block 1, 5
41382	Spring 7	181392	Terminal, Tab Type 7	318701	Screw, 6-40 Shoulder 3
70072	Washer, Lock 3	182643	Terminal, Plug Type 7	318702	Post 2
70497	Nut, 5/16-32 Hex 3	182649	Connector, 6 Pt Receptacle Type 7	318703	Latch, Tape Lid 7
71073	Washer, Flat 3	182650	Connector, 6 Pt Plug Type 7	318705	Screw, 6-40 Shoulder 7
74334	Washer, Flat 4	185835	Plate, Identification 2	318706	Screw, 6-40 Spl 7
74805	Screw, 10-32 x 3/4 Hex 5	301373	Motor, 115V 60 Cycle 7	318707	Cable w/Terminals 2
76461	Washer, Flat 3	301398	Bracket, Motor 7	318710	Lid w/Pins, Tape 7
79894	Screw, 10-32 Set 5	301399	Capacitor, 5 MFD 7	318714	Cable w/Terminals 7
82249	Washer, Flat 5	301400	Bracket, Capacitor 7	318715	Housing, Tape Lid 7
82474	Terminal 4	301408	Jumper, 6" Red 7	318716	Screw, 4-40 Eccentric Shoulder 7
85308	Nut, 5/8-32 Hex 6	301414	Bushing 2, 3		
85422	Screw, 10-32 x 15/16 Hex 2	301459	Stud 2	318719	Shaft 7
89897	Nut, 10-32 Hex 4, 5	301477	Screw, 4-40 Set 6	318720	Bail 7
92115	Screw, 8-32 Set 7	308335	Jumper, 5" Black 7	318721	Bracket 7
93118	Washer, Lock 3, 5	318600	Block, Stepper 4	318722	Spring, Torsion 7
93188	Washer, Flat 3	318601	Block Assembly, Stepper 1, 4	318723	Nut, 10-32 Spl (L.H. Thread) 4
93191	Screw, 4-40 x 5/16 Flat 3	318605	Shaft, Escapement 4	318724	Ring 4
104807	Washer, Flat 3	318606	Bushing, Eccentric 4	318736	Block Assembly, Stepper 1, 4
107398	Terminal 7	318607	Sleeve, Escapement 4	318737	Nut, 10-32 Hex 4
110743	Washer, Lock 5, 7	318608	Strap, Mounting 4	318738	Support w/Bushing, Pivoted Pedestal 3
112626	Nut, 10-32 Hex 3	318611	Bearing, Ball 4		
117535	Washer, Flat 5	318612	Clamp, Bearing 4	318739	Bracket 3
119648	Ring, Retaining 7	318615	Pallet, Escapement 4	318740	Frame 3
119651	Ring, Retaining 3	318616	Sleeve, Pallet 4	318741	Frame, Support 3
121540	Terminal w/Insulator 2, 5	318622	Core, Right Magnet 4	318742	Bushing 3
122207	Strap Assembly 7	318623	Core, Left Magnet 4	318743	Shaft 3
125011	Washer, Flat 7	318625	Wheel, Feed 4	318744	Screw, 10-32 Adjusting 3
125015	Washer, Flat 2, 3	318626	Armature 4	318745	Solenoid 3
143307	Fuse, .6 Amp 2	318627	Plate, Nut 4	318746	Shaft, Solenoid 3
150711	Washer, Flat 7	318630	Jumper, 6-1/8" Braided 4	318748	Sleeve w/Bearing, Eccentric 5
151442	Screw, 6-40 x 1/2 Hex 2	318634	Clutch Assembly, Hysteresis 1, 6	318749	Shaft w/Gear 5
151548	Spring, Compression 7	318635	Housing, Clutch 6	318750	Block w/Ball Bearing 5
151606	Screw, 10-32 x 1/4 Hex 2	318639	Shaft w/Follower Magnet 6	318751	Spacer 5
151620	Strap, Motor Mounting 7	318640	Hub, Clutch 6	318752	Retainer, Bearing 5
151621	Screw, 6-32 x 3/4 Rd 7	318649	Plate w/Driver Magnet 6	318753	Cam 5
151622	Nut, 6-32 Sq 7	318650	Coupler 6	318754	Shaft w/Gears 5
151630	Screw, 6-40 x 1/4 Hex 4, 5, 6, 7	318652	Shim 6	318755	Cam 5
151631	Screw, 6-40 x 5/16 Hex 2, 5	318653	Spacer 6	318756	Plate w/Contact 5
151632	Screw, 6-40 x 3/8 Hex 3	318655	Bearing, Ball 5	318757	Contact, Spring 5
151637	Screw, 4-40 x 1/4 Fil 2	318656	Clamp, Cable 4	318758	Bushing, Insulating 5
151658	Screw, 6-40 x 5/16 Fil 4	318660	Base 2, 6	318759	Bracket, Contact 5
151691	Screw, 10-32 x 3/8 Fil 4	318662	Fan w/Pulley 7	318760	Contact, Spring 5
151724	Screw, 10-32 x 5/8 Hex 2	318663	Bracket, Connector 2	318761	Plate 5
151880	Nut, 4-40 Hex 3, 7	318666	Reservoir, Oil 2	318762	Bracket, Contact 5
152893	Screw, 4-40 x 1/4 Hex 3, 7	318667	Wick, Leather 2	318763	Stud 5
153441	Screw, 10-32 x 7/16 Hex 7	318668	Stiffener 2	318764	Nut, 10-32 Hex 5
153534	Washer, Flat 7	318669	Plate 2	318765	Bearing, Ball 6
153537	Screw, 6-40 x 9/32 Hex 4	318672	Stop, Tape Lid 7	318771	Plate, Switch 3
153538	Screw, 6-40 x 7/16 Hex 3	318673	Cable w/Terminals 2	318772	Bracket 3
153539	Screw, 6-40 x 11/16 Hex 4, 6	318674	Cable Assembly 7	318777	Washer, .365" OD Sealing 2
153839	Screw, 6-40 x 5/8 Hex 3	318675	Head Assembly, Reading 1, 3	318778	Washer, .437" OD Sealing 2
155752	Sleeve, 5/64 ID x 1/2 Lg Insulating 3	318676	Shaft, Escapement 4	318779	Sleeve 6

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Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
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318781	Bearing, Retainer 6	318793	Plate w/Contact 5	318829	Contact Assembly, Verifying 3
318783	Spring 3	318795	Cable w/Terminals 3	318836	Cover 4
318786	Screw, 4-40 Shoulder 5	318796	Cable w/Terminals 5	318840	Spring 6