

HIGH SPEED TAPE WINDER (TW)

PARTS

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PAINT FINISH COLOR CODE CHART									
for parts and assemblies requiring a paint finish									
Color	Finish Suffixes				Color	Finish Suffixes			
	Wrinkle Finish	Smooth Finish	Textured Vinyl	Smooth Vinyl		Wrinkle Finish	Smooth Finish	Textured Vinyl	Smooth Vinyl
Black	AA (37)	BB			Brussels Light Blue		EC		
Dark Brown	AD (38)				Medium Blue		ES		
Gray Green	AB (40)	BK	GA (45)		Cherry Red		EF		
Charcoal Gray	AL	BZ		HA	Pastel Yellow		EG		
Dark Gray			GB		White		EH		
Light Gray		EJ		HB (68)	Ivory		EM		
Beige Gray			GC		Beige		ET		
Light Beige		EL		HC	Rose Beige		ER		
Moss Green		EN		HD	Rose Pink		EU		
Eye Rest Green		EA			Dark Covert Gray				HE
Turquoise		EV			Light Olive Gray		EW	GE	HF (46)
Aqua Blue		EK			Fawn				HG

The double asterisk (\*\*) denotes a painted part. Suffix to be applied following the part number. Number in parenthesis indicate Bell System code.

NOTE:

When ordering parts from this section, prefix each number with the letters TP.

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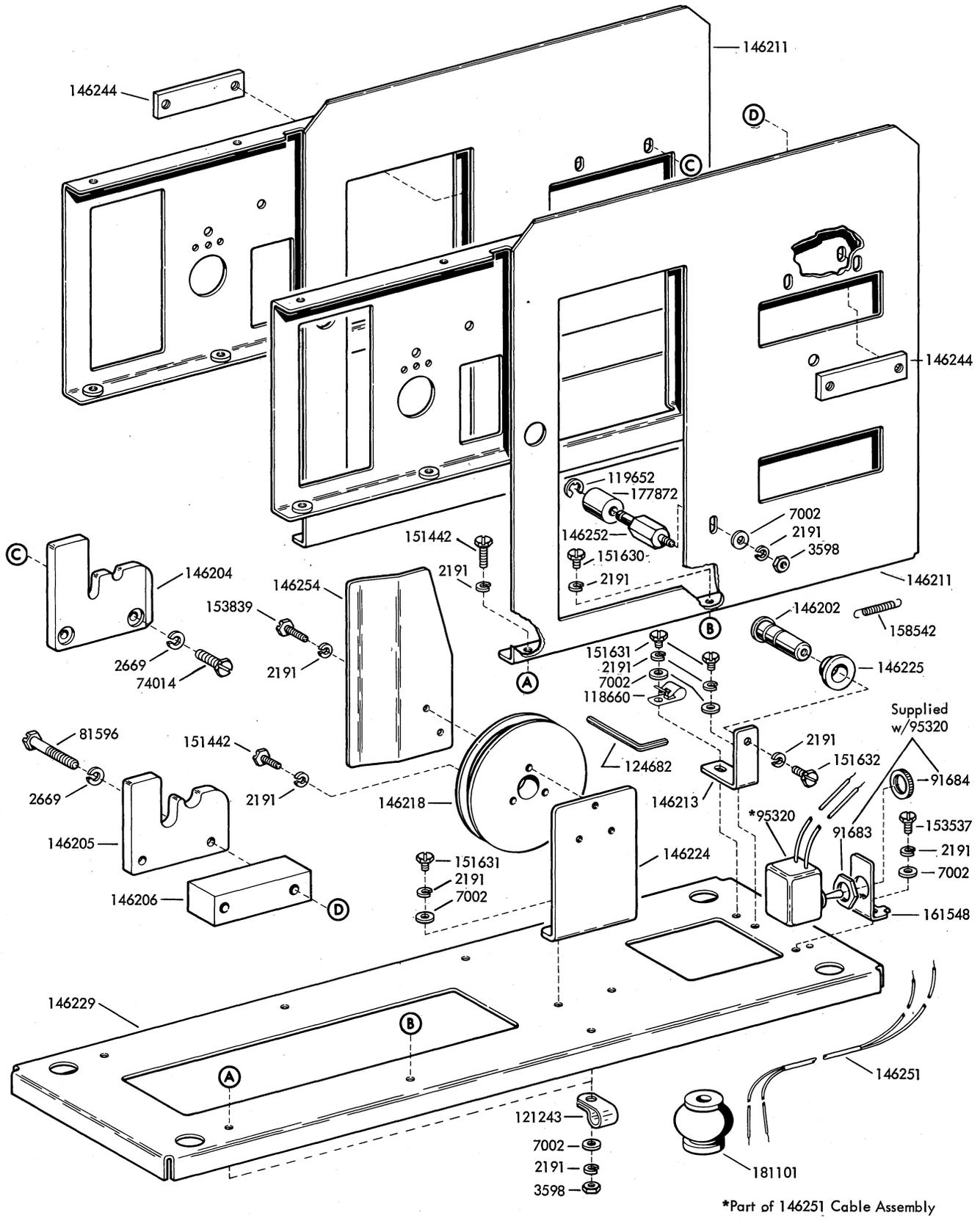


FIGURE 1. BASE AND BRACKETS

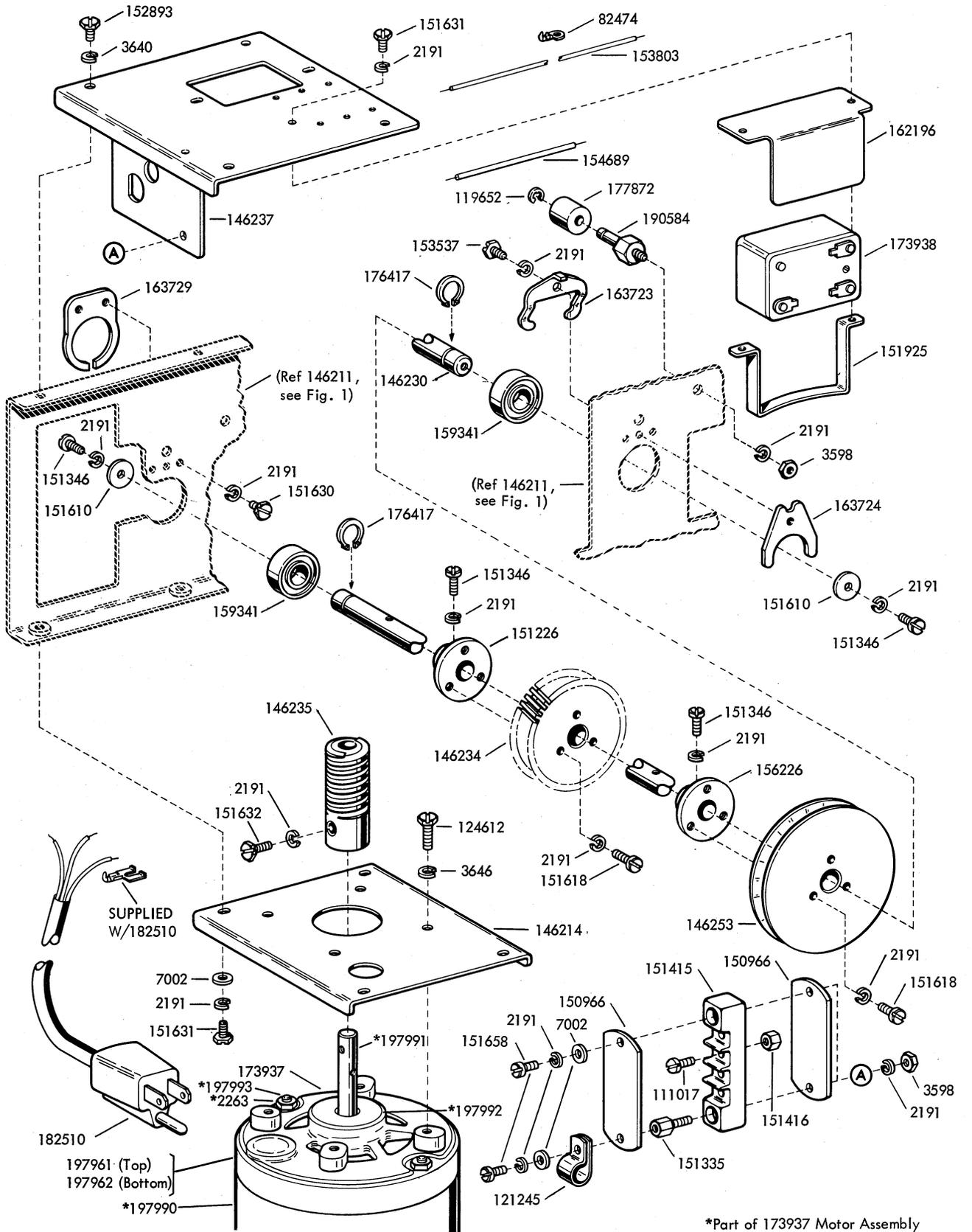


FIGURE 2. MOTOR AND GEARS

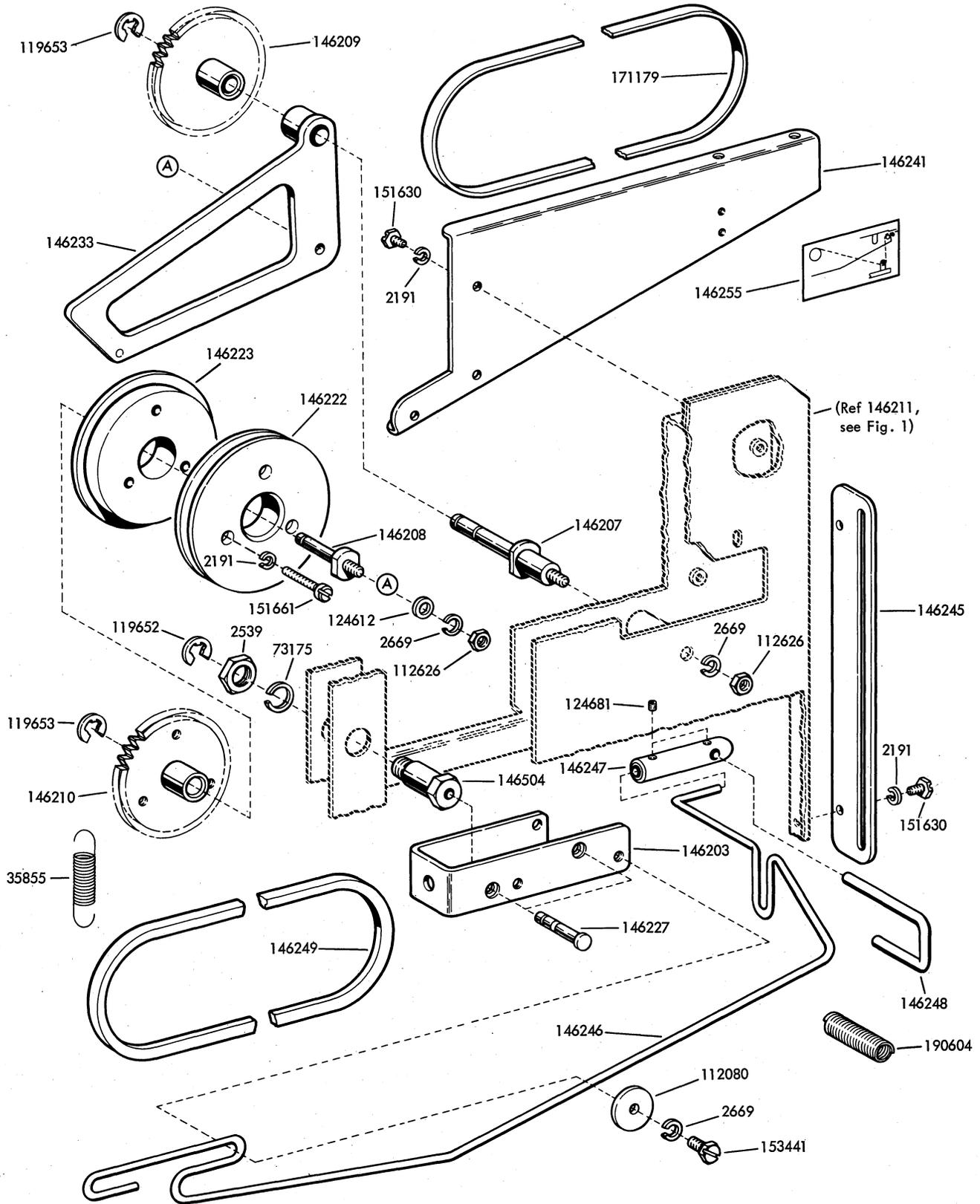


FIGURE 3. TAPE HANDLING MECHANISM

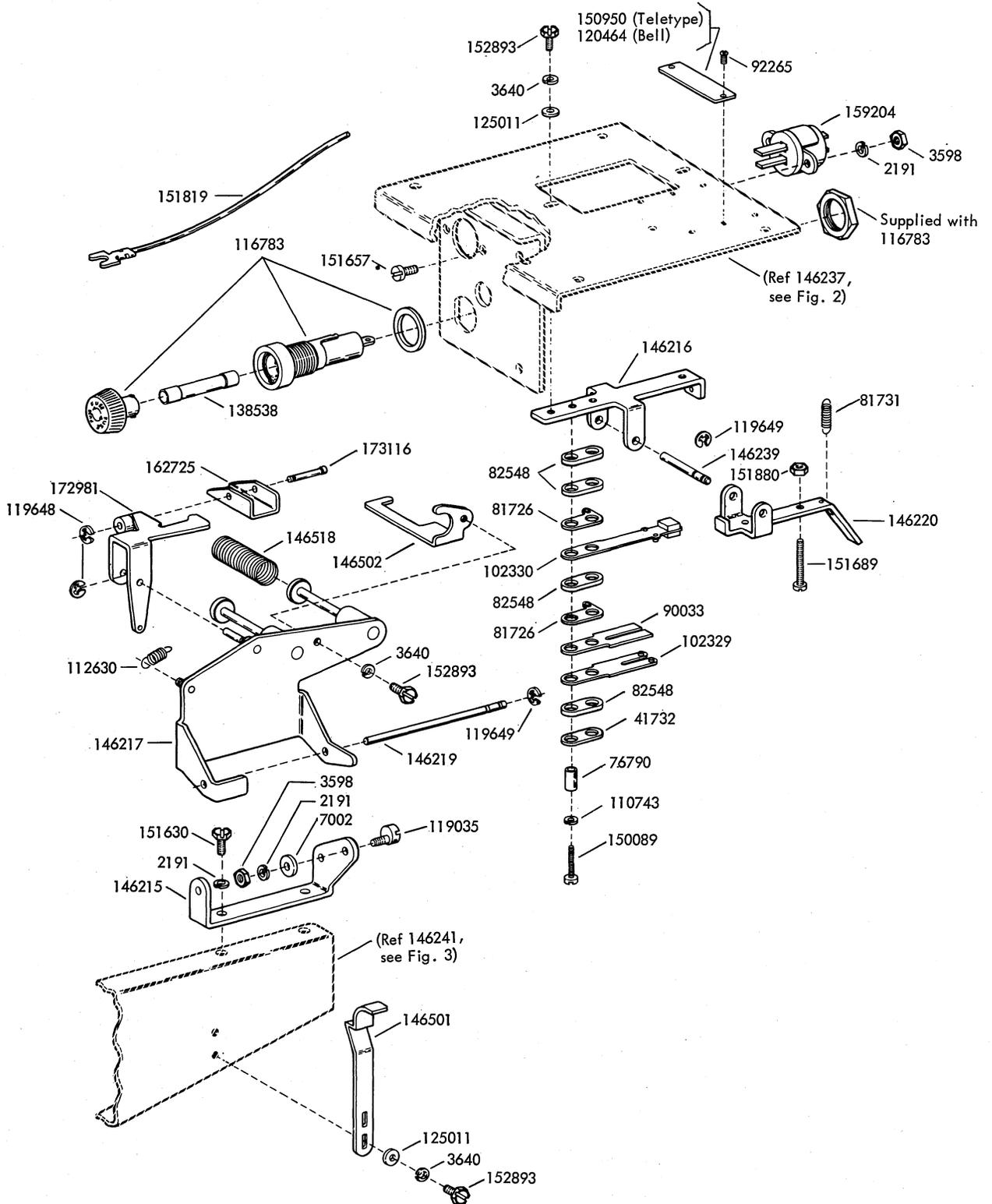


FIGURE 4. MOUNTING BRACKET AND ELECTRICAL COMPONENTS

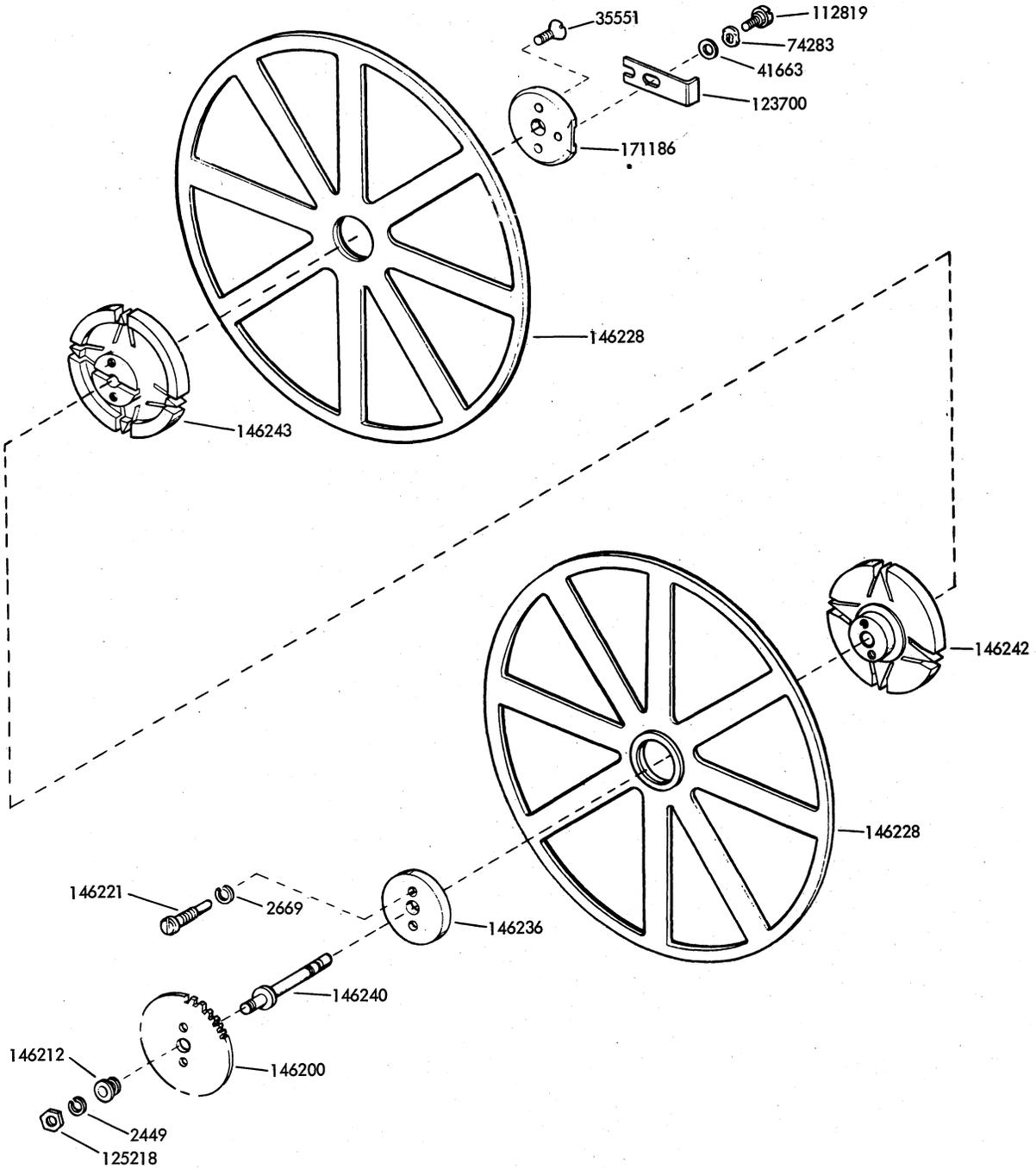
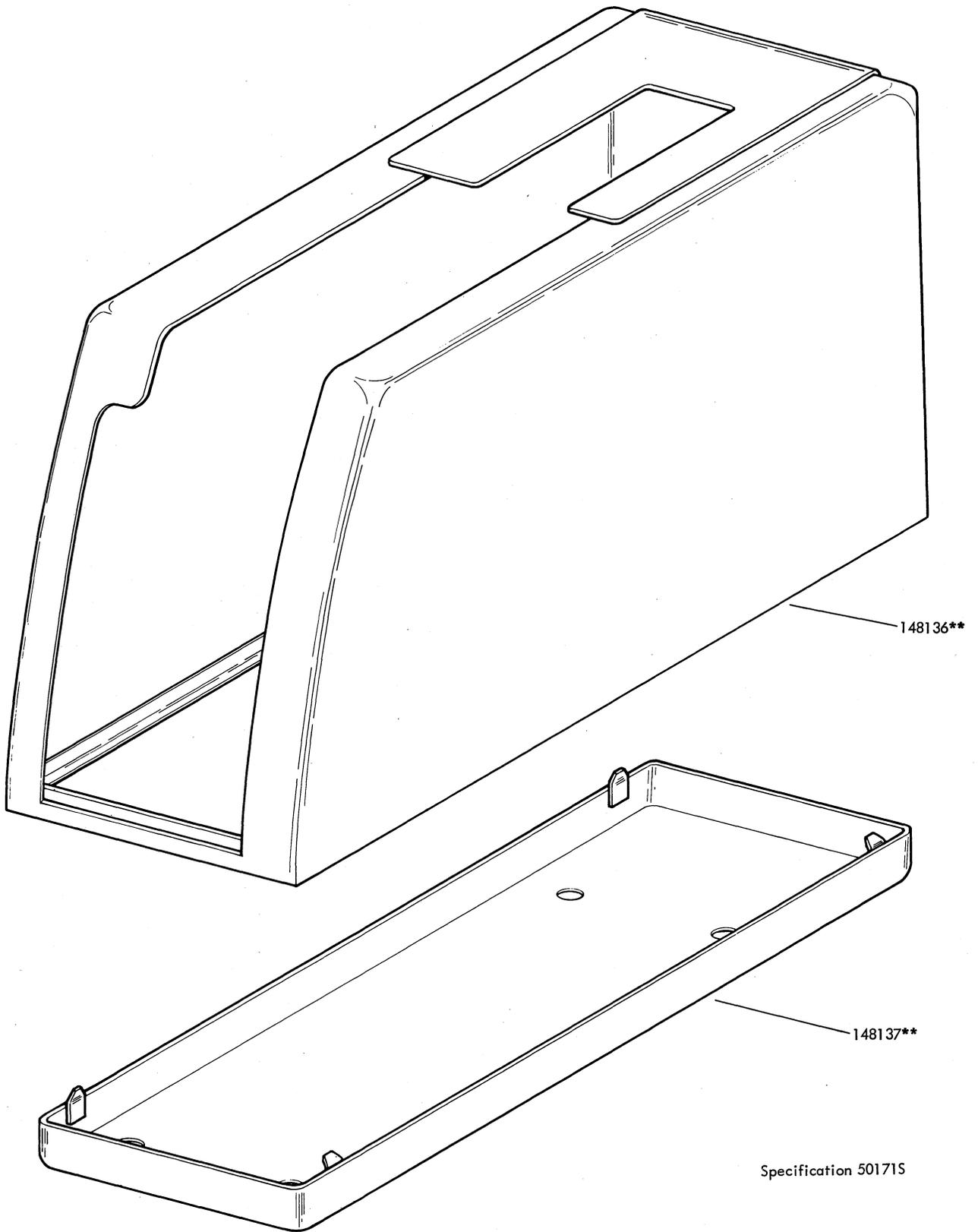


FIGURE 5. 146238 TAPE REEL ASSEMBLY



Specification 501715

\*\*Refer to Page 1 for Finish Suffix

FIGURE 6. 148135\*\* MODIFICATION KIT TO PROVIDE COVER

## SECTION 592-900-800

## NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
2191	Washer, Lock 2, 3, 4, 5	146204	Bearing, Right 2	150089	Screw (4-40 x 1/2 Fil) 5
2263	Nut (8-32 Hex) 3	146205	Bearing, Left 2	150950	Plate, Code 5
2449	Washer, Lock 6	146206	Spacer, Bearing 2	150966	Insulator (1-4) 3
2539	Nut (3/8-32 Hex) 4	146207	Post 4	151226	Strip 3
2669	Washer, Lock 2, 4, 6	146208	Post 4	151335	Stud 3
3598	Nut (6-40 Hex) 2, 3, 5	146209	Hub W/Bearing 4	151346	Screw (6-40 x 3/8 Fil) 3
3640	Washer, Lock 3, 5	146210	Hub W/Bearing 4	151415	Block, Terminal 3
3646	Washer, Lock 3	146211	Bracket, Mounting 2	151416	Nut (6-40 Hex) 3
7002	Washer, Flat 2, 3, 5	146212	Hub 6	151442	Screw (6-40 x 1/2 Hex) 2
35551	Screw (10-32 x 3/8 Flat) 6	146213	Bracket, Tape Guide 2	151610	Washer, Flat 3
35855	Spring 4	146214	Plate, Motor Mounting 3	151618	Screw (6-40 x 7/16 Fil) 3
41663	Washer, Flat 6	146215	Bracket, Depressor 5	151630	Screw (6-40 x 1/4 Hex) 2 to 5
41732	Plate, Clamp 5	146216	Bail, Contact 5	151631	Screw (6-40 x 5/16 Hex) 2, 3
73175	Washer, Lock 4	146218	Pulley, Brake 2	151632	Screw (6-40 x 3/8 Hex) 2, 3
74014	Screw (10-32 x 3/4 Hex) 2	146219	Shaft 5	151657	Screw (6-40 x 1/4 Fil) 5
74283	Washer, Spring 6	146220	Bail, Sensing 5	151658	Screw (6-40 x 5/16 Fil) 3
76790	Bushing, Insulating 5	146221	Screw (10-32 Spl) 6	151661	Screw (6-40 x 1" Fil) 4
81596	Screw (10-32 x 1-3/8 Hex) 2	146222	Pulley 4	151689	Screw (4-40 x 3/4 Fil) 5
81726	Terminal 5	146223	Pulley, Brake 4	151819	Jumper (3" Black) 5
81731	Spring 5	146224	Bracket 2	151880	Nut (4-40 Hex) 5
82474	Terminal 3	146225	Collar 2	151925	Clamp 3
82548	Insulator (.062") 5	146227	Pin 4	152893	Screw (4-40 x 1/4 Hex) 3, 5
90033	Stiffener 5	146228	Reel, Tape 6	153441	Screw (10-32 x 7/16 Hex) 4
91683	Nut (15/32-32 Hex) 2	146229	Plate, Base 2	153537	Screw (6-40 x 9/32 Hex) 2, 3
91684	Nut (15/32-32 Ring) 2	146230	Shaft, Drive 3	153803	Jumper (5" Slate) 3
92265	Screw (2-56 x 1/8 Rd) 5	146233	Arm W/Hub 4	153839	Screw (6-40 x 5/8 Hex) 2
95320	Switch, Toggle (SP-ST) 2	146234	Gear (65 T) 3	154689	Jumper (3" Black) 3
102329	Spring, Contact 5	146235	Pinion (5 T) 3	156226	Hub 3
102330	Spring, Contact 5	146236	Spacer 6	158542	Spring 2
110743	Washer, Lock 5	146237	Plate, Mounting 3	159204	Connector, Plug (2 Pt) 5
111017	Screw (6-40 x 5/16 Hex) 3	146238	Reel Assembly, Tape 6	159341	Bearing, Ball 3
112080	Washer, Flat 4	146239	Shaft 5	161548	Bracket, Switch 2
112626	Nut (10-32 Hex) 4	146240	Shaft, Tape Reel 6	162196	Insulator 3
112630	Spring 5	146241	Bracket 4	162725	Depressor, Chad 5
112819	Screw, Shoulder (6-40) 6	146242	Core, Tape 6	163723	Clamp 3
116217	Bail W/Post 5	146243	Core 6	163724	Plate 3
116783	Holder, Fuse 5	146244	Plate, Nut 2	163729	Clamp, Bearing 3
118660	Clip 2	146245	Guide, Tape Arm 4	171179	Belt, Flat 4
119035	Screw, Eccentric (6-40) 5	146246	Arm, Tape 4	171186	Knob, Tape Reel 6
119648	Ring, Retaining 5	146247	Rod, Adjusting 4	172981	Arm, Spring 5
119649	Ring, Retaining 5	146248	Extension, Tape Arm 4	173116	Pin 5
119652	Ring, Retaining 2, 3, 4	146249	Belt, "V" 4	173937	Motor, 115V, AC Induction 3
119653	Ring, Retaining 4	146251	Cable Assembly 2	173938	Relay 3
120464	Plate, Identification (Bell) 5	146252	Post 2	176417	Ring, Retaining 3
121243	Clamp, Cable (3/16" ID) 2	146253	Pulley 3	177872	Roller 2, 3
121245	Clamp, Cable (5/16" ID) 3	146254	Bracket, Deflector 2	181101	Isolator, Vibration 2
123700	Plate, Locking 6	146255	Decalcomania 3	182510	Cord, Power 3
124612	Screw (8-32 x 1/2 Hex) 3, 4	146501	Latch, Depressor Bail 5	190604	Roller, Spring 4
124681	Screw, Set (6-40) 4	146502	Guide, Tape 5	190584	Post 3
124682	Wrench, Hex 2	146504	Hub 4	197961	Shield, End 3
125011	Washer, Flat 5	146518	Roller, Spring 5	197962	Shield, End 3
125218	Nut (1/4-32 Hex) 6	148135**	Modification Kit 7	197990	Stator, Motor 3
138538	Fuse (2 Amp) 5	148136**	Cover 7	197991	Rotor, Motor 3
146200	Gear (69 T) 6	148137**	Pan, Base 7	197992	Washer, Thrust 3
146202	Post, Tape Guide 2			197993	Screw (8-32 x 3-7/8 Fil) 3
146203	Bail, Tape Arm 4				