

FLASH TESTING SPLICE CASES AND 2-TYPE PLASTIC CLOSURES

1. GENERAL

1.01 This section is written to instruct the craft-person to leave a valve stem with valve cap in the splice case and/or 2-type closure after flash testing in the aerial and underground environment.

1.02 Whenever this section is reissued, the reason(s) for reissue will be provided in this paragraph.

1.03 This information supercedes all other sections that imply a P-13A314 plug should be placed in both halves of the splice case or both end plates of a splice closure after flash testing.

2. FLASH TESTING

2.01 After the splice cases and/or closures have been assembled, bolt to the required torque.

2.02 After a back pressure of 5 pounds has been reached, flash test per the appropriate practice.

2.03 When it has been determined that there are no leaks, the following procedures will be followed:

(a) Splice Cases for Single or Dual Jacketed Cables

(1) When the splice case is left in a normal upright position, place a valve cap on the valve stem in the rear half of the splice case. Place a P-13A314 plug in the front half of the splice case. Apply Teflon type sealing tape or PIPETITE-Stik to the threads of the plug. On splice cases with dual jacketed cables, only one valve stem with valve cap will be left in the center rear half of the case.

(2) When the splice case is placed on its side, follow the above instructions except a valve stem with valve cap will remain in the top portion of the splice case.

(b) 2-Type Plastic Closures

Proceed as described in Paragraphs 2.01 and 2.02.

(1) When it has been determined there are no leaks, place a valve cap on the valve stem in the right end plate as you face the closure. In the remaining end plate, place a pipe plug as described above.

NOTICE

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