

VERIFICATION OF  
219 TYPE CONNECTOR,  
COAXIAL SPLICE

1. GENERAL

1.1 The 219 Type Connector has been a continuing source of Service Interruptions and poor quality reports. These problems could be eliminated by proper workmanship when the 219 Type Connectors are assembled. For these reasons the verification of the 219 Type Connector is very important to insure a quality installation before turnover of the equipment.

2. INSTRUCTIONS

2.1 The verification instructions of Section 749V must be adhered to at all times when inspecting 219 Type Connectors, and all the necessary corrections made to insure a quality coaxial splice has been made.

2.2 Strong emphasis must be placed on the following:

- (a) Soldered center conductors
- (b) Inside 219 Type Connector body free of solder splashes or any foreign matter.
- (c) Verify that support has been provided to eliminate strain on 219 Connector and KS-19224 mini cable.

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