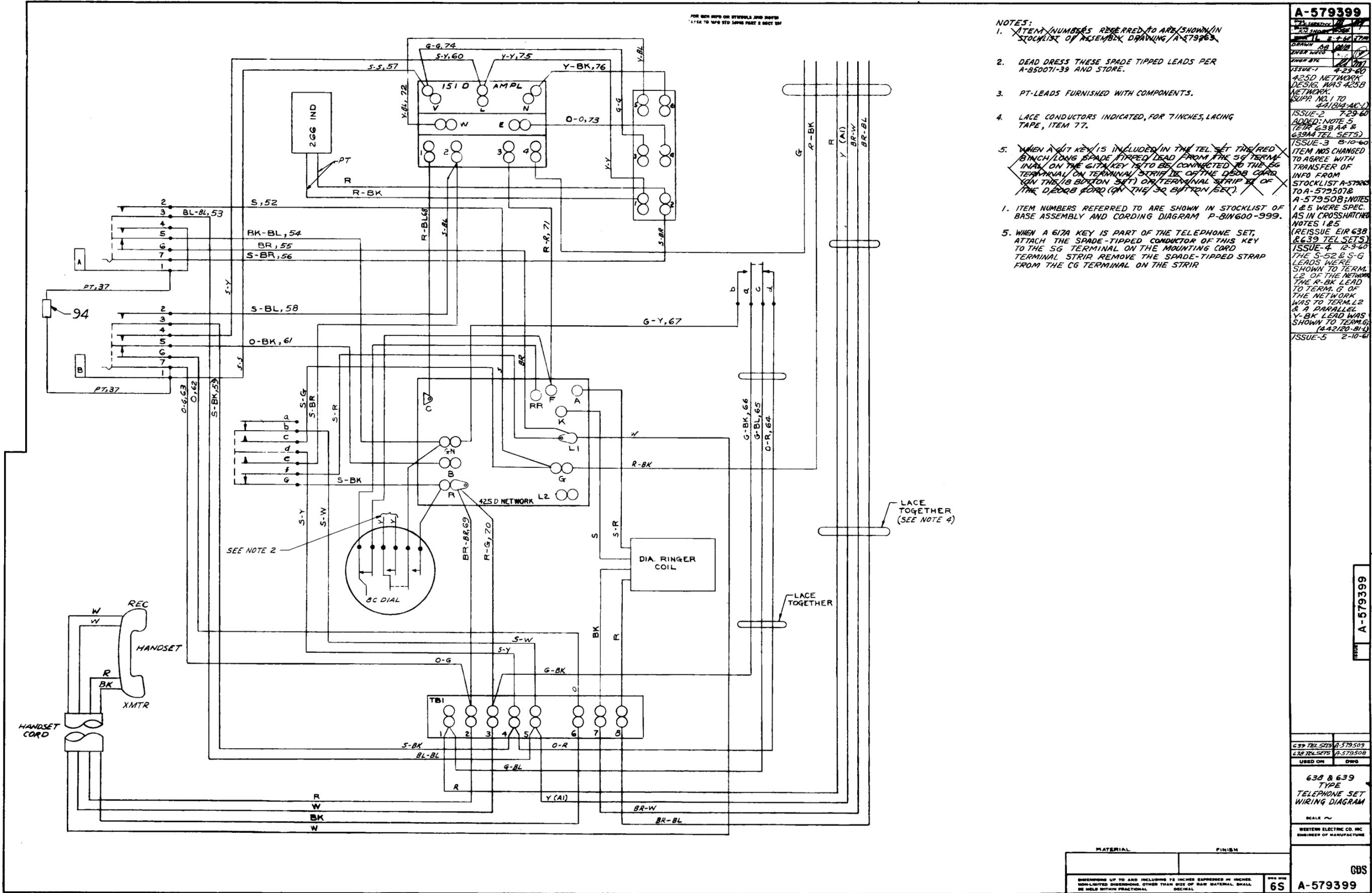


FOR NEW REFS ON STEEL & BRASS
 1:12 TO 1/16 STD SIZE PART & DET SET

A-579399

639 TEL SETS A-579509
 639 TEL SETS A-579508
 USED ON DWG
 638 & 639
 TYPE
 TELEPHONE SET
 WIRING DIAGRAM
 SCALE ~
 WESTERN ELECTRIC CO. INC
 ENGINEER OF MANUFACTURE
 6S A-579399

- NOTES:
1. ~~ITEM NUMBERS REFERRED TO ARE SHOWN IN STOCKLIST OF ASSEMBLY DRAWING A-579399.~~
 2. DEAD DRESS THESE SPADE TIPPED LEADS PER A-850071-39 AND STORE.
 3. PT-LEADS FURNISHED WITH COMPONENTS.
 4. LACE CONDUCTORS INDICATED, FOR 7 INCHES, LACING TAPE, ITEM 77.
 5. ~~WHEN A 617 KEY/15 IS INCLUDED IN THE TEL SET THE RED BUNCH/LONG SPADE TIPPED LEAD FROM THE 5G TERMINAL ON THE 617A KEY IS TO BE CONNECTED TO THE 6G TERMINAL ON TERMINAL STRIP OF THE D208 CARD (ON THE 18 BUTTON SET) OR TERMINAL STRIP OF THE D208B CARD (ON THE 30 BUTTON SET).~~
 1. ITEM NUMBERS REFERRED TO ARE SHOWN IN STOCKLIST OF BASE ASSEMBLY AND CORDING DIAGRAM P-816000-999.
 5. WHEN A 617A KEY IS PART OF THE TELEPHONE SET, ATTACH THE SPADE TIPPED CONDUCTOR OF THIS KEY TO THE 5G TERMINAL ON THE MOUNTING CORD TERMINAL STRIP REMOVE THE SPADE-TIPPED STRAP FROM THE 6G TERMINAL ON THE STRIP



MATERIAL	FINISH
DIMENSIONS UP TO AND INCLUDING 7/8 INCHES EXPRESSED IN INCHES. <small>UNLIMITED DIMENSIONS OTHER THAN SIZE OF RAW MATERIAL SHALL BE HELD WITHIN FRACTIONAL DECIMAL.</small>	
6S	A-579399