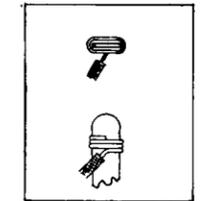


- NOTES:
1. ALL SOLDERING SHALL BE IN ACCORDANCE WITH 50016, METHOD C.
 2. SECURE ALL LAMP BASE TERMINAL LEAD WIRES AS ILLUSTRATED BELOW, WITH A MINIMUM OF 1 1/4 TURNS. ALL TURNS OF THE WIRE MAY BE COVERED WITH SOLDER ALTHOUGH THE TURN ADJACENT TO THE INSULATION MUST BE COVERED WITH SOLDER AS A REQUIREMENT.
 3. SEE STOCK LIST OF ASSEMBLY DRAWING P-13E620, SHOWN ON A-579573, FOR INFORMATION CONCERNING ITEM NUMBERS AND REFERENCE DESIGNATIONS.

TO TERMINAL BOARD
TBS SHOWN ON A-579568



METHOD OF WRAPPING WIRE TO LAMP BASE SPRING CONTACT

A-579570

ISSUE-1 3-18-61
ISSUE-2 3-15-61
ISSUE-3 7-10-61

ADDED: COLOR OF LEADS FROM AMPHENOL CONNECTORS TO THE LAMPS AND THE SPRING FILE-UP ASSEMBLY (590522-A)

REMOVED: CIB WAS CONNECTED FROM PIN 1 TO PIN 6 OF AMPHENOL CONN. NO. 4 (TO AGREE WITH A-579573, ISSUE-3)

REVISIONS:

REV. NO.	DESCRIPTION	DATE
1	ISSUE-1	3-18-61
2	ISSUE-2	3-15-61
3	ISSUE-3	7-10-61

USED ON: DWG

SCALE: _____

WESTERN ELECTRIC CO. INC.
ENGINEER OF MANUFACTURE

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. UNLIMITED DIMENSIONS OTHER THAN SIZE OF RAW MATERIAL SHALL BE HELD AS FOLLOWS:

TO 3 DECIMAL PLACES ±	AS ANGLES ±
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FOR GENERAL INFORMATION ON SYMBOLS AND NOTES REFER TO MANUFACTURING STANDARD 18.008, PART 2, SECTION 227. (THIS NOTE IS NOT APPLICABLE TO CENTRAL OFFICE EQUIPMENT.)

65 **A-579570**