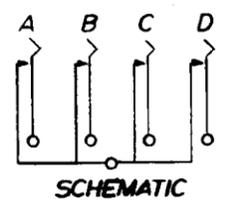


FIG. 1
VIEW WITH COVER AND PAD
REMOVED SHOWING METHOD
OF CORDING.



NOTES CONTINUED:
5. (S) FOR 549A KEY, COVER ASSEMBLY, ITEM 21D AND F.H.M. SCREW, ITEM 1D SHALL BE ASSEMBLED AS SHOWN.

NOTES:
1. THE LAST TWO (2) DIGITS OF THIS PART NUMBER SHALL CORRESPOND TO THE COLOR SUFFIX OF THE CODE IN WHICH IT IS USED. SEE TABLE A.
2. THE CODE MARKING SHALL APPEAR ON THE CONTAINER IN WHICH THE KEY IS PACKED.
3. INSULATORS, ITEM 4 SHALL BE BAKED, STORED AND ASSEMBLED PER A-552789.
4. CODED ITEMS IN STOCK LIST WHICH ARE IDENTIFIED WITH * SHALL HAVE THEIR IDENTIFICATION COMPLETED BY REPLACING THE * WITH A COLOR SUFFIX AS LISTED IN TABLE "A".

REQ	IDENTIFICATION NO.	DESCRIPTION	REF DESIG	NOTE	ITEM
	1	M5J*			4
	4	P-15E913			34
	1	P-85A600			31
	8	P-43A206			30
	2	P-12A234			29
	1	P-458652			28
	2	P-356578			27
	2	P-284184			26
	1	P-243259			25D
	4	P-242470			24
	1	P-239852			23
	4	P-239851			22
	4	P-239850			21D
	1	P-239849			20
	1	P-239848			19B
	1	P-239846			18
	6	P-239594			17B
	2	P-210750			16B
	2	P-210583			15B
	4	P-165028			14D
	8	P-132308			13
	3	P-130428			12D
	4	P-111374			11
					10
					9
					8D
					7
					6
					5
					4
					3
					2
					1D

COLOR	COLOR SUFFIX	CODES	
		549A	549B
BLACK	-3	✓	✓
IVORY	-50	●	●
GREEN	-51	✓	✓
BROWN	-54	●	●
WHITE	-58	✓	✓
LIGHT BEIGE	-60	✓	✓
LIGHT GRAY	-61	✓	✓

STOCK LIST					
✓	✓	A-552789	REQ FOR BAKING PILE UP INSULATORS		
✓	✓	A-162808	REQUIREMENTS		

SUPPLEMENTARY DRAWINGS					
SIGNIFICANCE OF SYMBOLS AND ITEM NUMBER SUFFIXES					
B	PARTIAL ASSEMBLIES ON OTHER DRAWINGS WITH STOCK LISTS	ITEMS NOT SPECIFIED AS "B" OR "D" PARTS IN ITEM COLUMN ARE INDIVIDUAL ("A") PARTS WHERE ITEMS HAVE REFERENCE DESIGNATIONS, THEY MAY BE USED IN LIEU OF ITEM NUMBERS ON THE DELINEATION.			
D	PARTS SHIPPED LOOSE	IN "REQ" COLUMN OF SUPPLEMENTARY DWG LIST DRAWING REQUIRED			
✓	IN "REQ" COLUMN OF SUPPLEMENTARY DWG LIST DRAWING REQUIRED	DENOTES MANUFACTURE DISCONTINUED			
●	DENOTES MANUFACTURE LIMITED	AB—DENOTES APPARATUS BOOK DRAWINGS			

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES. NONLIMITED DIMENSIONS OTHER THAN SIZE OF RAW MATERIAL SHALL BE HELD AS FOLLOWS WHEN EXPRESSED:					
		TO 2 DECIMAL PLACES ±		AS ANGLES ±	
		TO 3 DECIMAL PLACES ±			

FOR GENERAL INFORMATION ON SYMBOLS AND NOTES REFER TO MANUFACTURING STANDARD 16.003, PART 2, SECTION 227.

52	A-579830	
51	ISSUED	4-1-63
50	ISSUED	4-1-63
49	ISSUED	4-1-63
48	ISSUED	4-1-63
47	ISSUED	4-1-63
46	ISSUED	4-1-63
45	ISSUED	4-1-63
44	ISSUED	4-1-63
43	ISSUED	4-1-63
42	ISSUED	4-1-63
41	ISSUED	4-1-63
40	ISSUED	4-1-63
39	ISSUED	4-1-63
38	ISSUED	4-1-63
37	ISSUED	4-1-63
36	ISSUED	4-1-63
35	ISSUED	4-1-63
34	ISSUED	4-1-63
33	ISSUED	4-1-63
32	ISSUED	4-1-63
31	ISSUED	4-1-63
30	ISSUED	4-1-63
29	ISSUED	4-1-63
28	ISSUED	4-1-63
27	ISSUED	4-1-63
26	ISSUED	4-1-63
25D	ISSUED	4-1-63
24	ISSUED	4-1-63
23	ISSUED	4-1-63
22	ISSUED	4-1-63
21D	ISSUED	4-1-63
20	ISSUED	4-1-63
19B	ISSUED	4-1-63
18	ISSUED	4-1-63
17B	ISSUED	4-1-63
16B	ISSUED	4-1-63
15B	ISSUED	4-1-63
14D	ISSUED	4-1-63
13	ISSUED	4-1-63
12D	ISSUED	4-1-63
11	ISSUED	4-1-63
10	ISSUED	4-1-63
9	ISSUED	4-1-63
8D	ISSUED	4-1-63
7	ISSUED	4-1-63
6	ISSUED	4-1-63
5	ISSUED	4-1-63
4	ISSUED	4-1-63
3	ISSUED	4-1-63
2	ISSUED	4-1-63
1D	ISSUED	4-1-63

A-579830

549 TYPE
KEY
ASSEMBLY
SCALE 1/1
WESTERN ELECTRIC CO, INC
ENGINEER OF MANUFACTURE
A-579830