

- NOTES:
1. THE LAST TWO (2) DIGITS OF THE PART NUMBER SHALL CORRESPOND TO THE COLOR SUFFIX OF THE CODE IN WHICH IT IS USED. SEE TABLE A.
 2. THE CODE MARKING SHALL APPEAR ON THE CONTAINER IN WHICH THE KEY IS PACKED.
 3. THE TIE CORD SHALL BE SECURELY FASTENED TO ITEM 18 IN THE MANNER SHOWN. THE END OF THE CORD SHALL NOT BE CUT AFTER TYING.
 4. INSULATORS, ITEM 4 SHALL BE BAKED, STORED AND ASSEMBLED PER A-552789.
 5. CODED ITEMS IN STOCK LIST WHICH ARE IDENTIFIED WITH * SHALL HAVE THEIR IDENTIFICATION COMPLETED BY REPLACING THE * WITH A COLOR SUFFIX AS LISTED IN TABLE "A".
 6. (S) FOR 549C KEY, COVER ASSEMBLY, ITEM 25D AND F.H.M. SCREW, ITEM 1 D SHALL BE ASSEMBLED AS SHOWN.

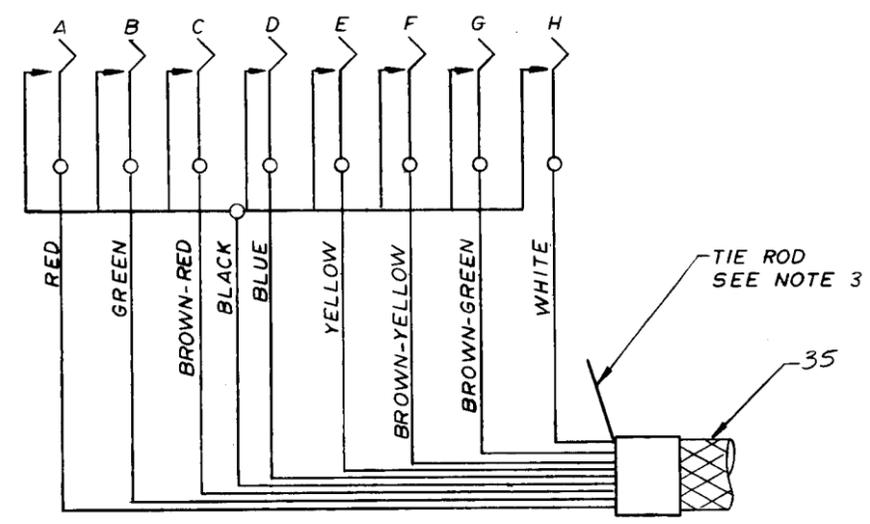
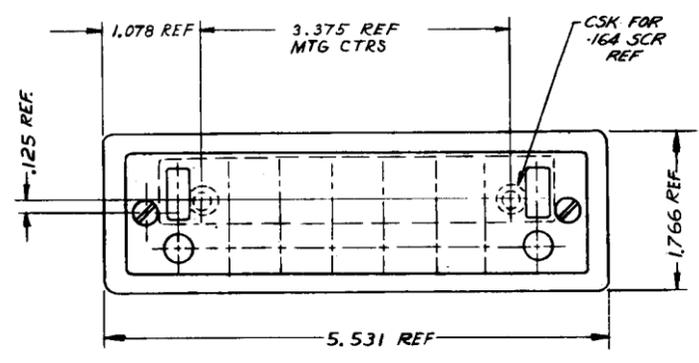
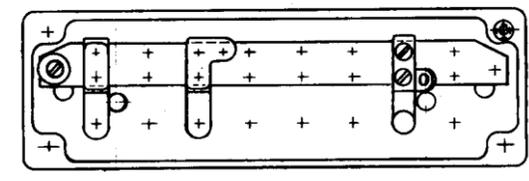
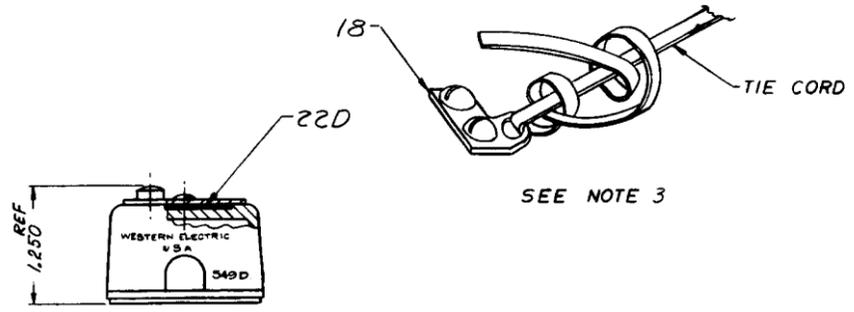
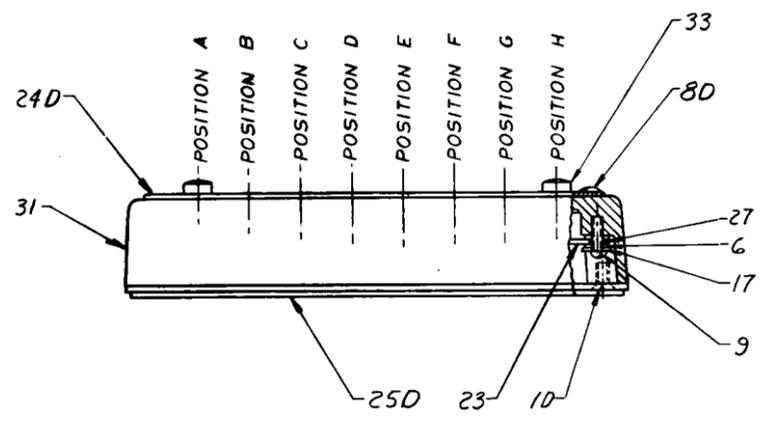
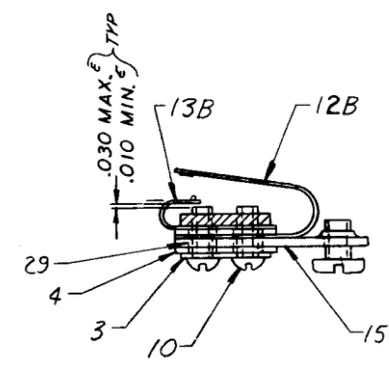


TABLE A

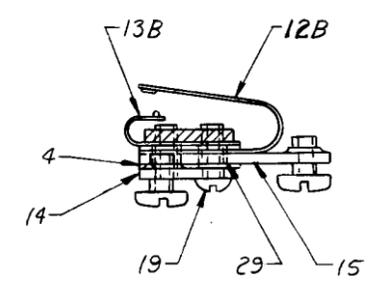
COLOR	COLOR SUFFIX	CODE	
		549C	549D
BLACK	-3	✓	✓
IVORY	-50	✓	✓
GREEN	-51	✓	✓
BROWN	-54	✓	✓
WHITE	-58	✓	✓
LIGHT BEIGE	-60	✓	✓
LIGHT GRAY	-61	✓	✓



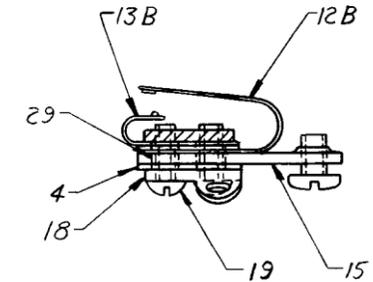
VIEW WITH ITEM 25D REMOVED



SPRING PILEUP FOR POSITIONS A, B, D, E, F & H SCALE 2/1



SPRING PILEUP FOR POSITION C SCALE 2/1



SPRING PILEUP FOR POSITION G SCALE 2/1

QTY	ITEM NO	DESCRIPTION	REF DESIG	NOTE	ITEM
1	D96*	CORD			5
8	8	P-15E913	BUTTON, PUSH		33
1	1	P-85A400	BASE		31
16	16	P-43A206	BUSHING		29
2	2	P-12A234	BUSHING		27
1	1	P-472402	COVER ASSEMBLY		25D
1	1	P-472401	ESCUTCHEON PLATE		24D
1	1	P-472400	MOUNTING PLATE		23
1	1	P-472399	FACE STRIP		22D
1	1	P-458652	DESIGNATION CARD		200
4	4	P-356578	SCREW, R.H.M.		19
1	1	P-298985	CORD FASTENER		18
2	2	P-284184	WASHER		17
8	8	P-242470	TERMINAL ASSEMBLY		15B
1	1	P-239852	TERMINAL ASSEMBLY		14B
8	8	P-239851	CONTACT SPRING		13B
8	8	P-239850	CONTACT SPRING		12B
12	12	P-239594	SCREW, R.H.M.		10
2	2	P-210750	SCREW, R.H.M.		9
2	2	P-210583	SCREW, OVAL H.M.		8D
4	4	P-165028	WASHER		7
16	16	P-132308	INSULATOR		4
6	6	P-130828	PLATE, CLAMPING		3
4	4	P-111374	SCREW, F.H.M.		1D

STOCK LIST

QTY	ITEM NO	DESCRIPTION	REF DESIG	NOTE	ITEM
✓	✓	A-552789	REQ. FOR BAKING PILE-UP INSULATORS		
✓	✓	A-162808	REQUIREMENTS		

SUPPLEMENTARY DRAWINGS

SIGNIFICANCE OF SYMBOLS AND ITEM NUMBER SUFFIXES

P-PARTIAL ASSEMBLIES ON OTHER DRAWINGS WITH STOCK LISTS OR "D" PARTS IN ITEM COLUMN ARE INDIVIDUAL "C" PARTS

D-PARTS SHIPPED LOOSE

WHERE TERMS HAVE REFERENCE DESIGNATIONS THEY MAY BE USED IN LIEU OF ITEM NUMBERS ON THE DELINEATION.

✓ IN "REQ" COLUMN OF STOCK LIST-QUANTITY AS REQUIRED

✓ IN "REQ" COLUMN OF SUPPLEMENTARY DWS LIST-DRAWING REQUIRED

⊗ DENOTES MANUFACTURE DISCONTINUED

⊕ DENOTES MANUFACTURE LIMITED

AB-DENOTES APPARATUS BOOK DRAWINGS

UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES, UNLIMITED DIMENSIONS OTHER THAN SIZE OF RAW MATERIAL SHALL BE HELD AS FOLLOWS WHEN EXPRESSED:

TO 3 DECIMAL PLACES ±

AS ANGLES ±

FOR GENERAL INFORMATION ON SYMBOLS AND NOTES REFER TO MANUFACTURING STANDARD 16.005, PART 2, SECTION 227.

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13B
12B
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8D
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1D

USED ON DWS

549 TYPE KEY ASSEMBLY

SCALE 1/16 & 25 SHOWN

WESTERN ELECTRIC CO. INC.
ENGINEER OF MANUFACTURE

6S A-579832