

0-1224

RELAYS
114, 124, 126, 174, AND 198 TYPES
REQUIREMENTS AND ADJUSTING PROCEDURES

1. GENERAL

1.001 This addendum supplements Section A460.015, Issue 4-D.

1.002 The addendum is issued to revise the requirement and procedure covering the hinge gap.

2. REQUIREMENTS

The following change applies to Part 2 of the section.

(a) 2.10(a) — revised

***2.10 Hinge Gap:** Fig. 4(c)

(a) With the armature in the unoperated position, the hinge gap (measured at a point approximately midway between the armature pivots) shall be

Max 0.007 inch

Gauge by eye.

3. ADJUSTING PROCEDURES

The following changes apply to Part 3 of the section.

(a) 3.001 List of Tools, Gauges, and Test Apparatus — revised

(b) 3.10 — revised

3.001 List of Additional Tools

CODE OR SPEC NO.	DESCRIPTION
TOOLS	
206	30-degree Offset Screwdriver
207	90-degree Offset Screwdriver

3.10 Hinge Gap (Rq 2.10)

(1) If the hinge gap is not satisfactory, loosen the screws that hold the armature supporting frame to the shell, using the 3-inch cabinet or the No. 206 and 207 offset screwdrivers. Shift the supporting frame to obtain the required hinge gap, and securely tighten the screws.