

## RECONDITIONING OF OPERATOR AND SUPERVISOR CHAIRS METAL TYPE

### 1. GENERAL

1.001 This addendum supplements Section A504.602, Issue 9.

1.002 This addendum is issued:

- (a) To change Fig. 2 to change the ticket holder code number.
- (b) To change Fig. 6B to change the set of material used for applying the air cell seat to the KS-15531 type offset spindle chairs having ball bearings.
- (c) To change Fig. 9 to add list numbers to the supply cabinet code number; to add a removable partition KS-15723, Det 3 to the supply cabinet; and to make other changes of a minor nature.

(d) To change 3.04(b) to add information for enlarging the hole in the seat tubing, if difficulty is encountered in assembling the seat to the chair.

(e) To change 3.04(c) to specify the types of chairs that can be equipped with the KS-15531, List 19 air cell seat.

(f) To change 3.04(d) to add information for enlarging the hole in the seat tubing, if difficulty is encountered in assembling the seat to the chair.

### 2. PIECE-PART DATA

The following changes apply to Part 2 of the section:

- (a) Fig. 2, 6B, and 9 — revised.

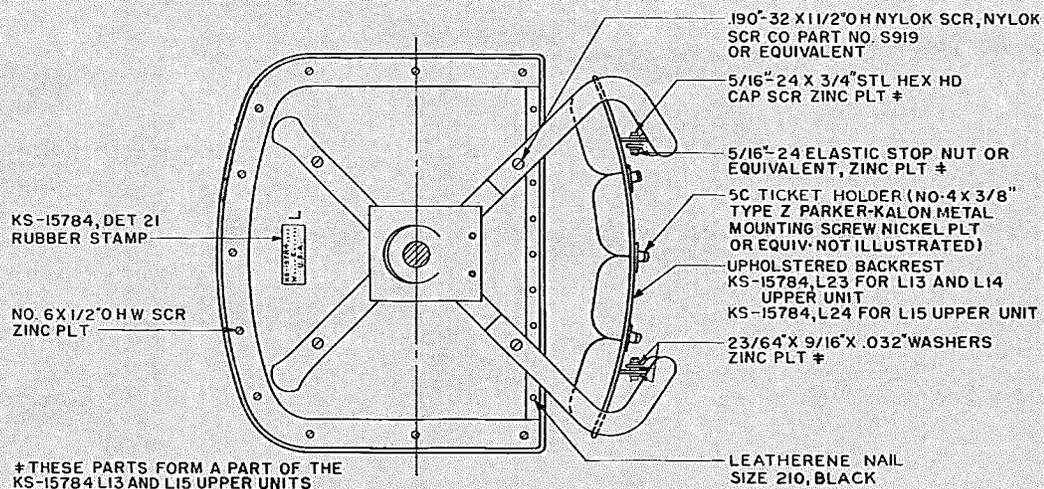
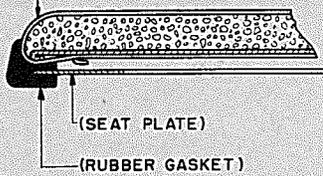


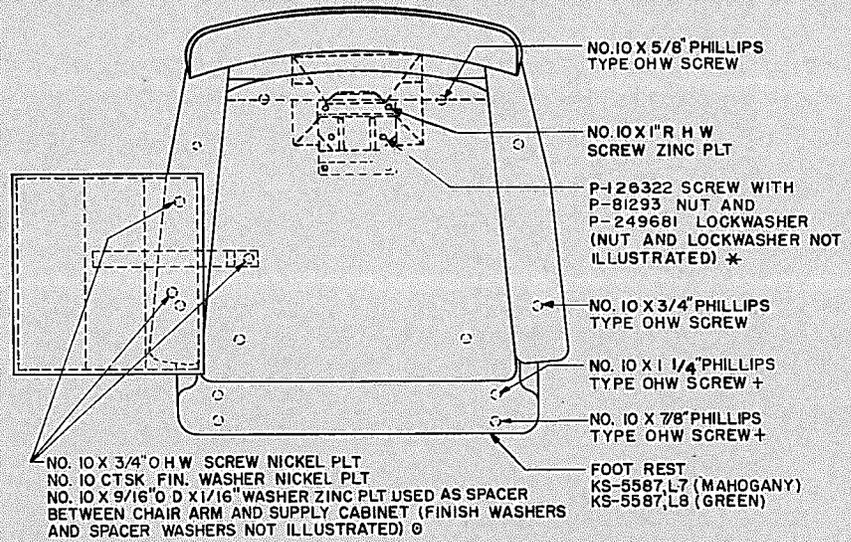
Fig. 2 — Bottom View of Upper Unit — KS-15784-type Operator Chairs

KS-15531, L19 AIR-CELL SEAT FOR USE ON I-THROUGH 5- TYPE CHAIRS AND KS-15531 TYPE OFFSET SPINDLE CHAIRS HAVING BALL BEARINGS (SEE NOTE)



NOTE - WHEN ORDERING A KS-15531, L19 AIR-CELL SEAT TO REPLACE A CANE SEAT, ALSO ORDER A SET OF KS-15531, L22 MATERIAL FOR APPLYING SEAT. DISREGARD CUTOUTS ON LOWER FLANGE OF GASKET WHEN MATERIAL IS USED ON KS-15531 TYPE OFFSET SPINDLE CHAIRS HAVING BALL BEARINGS.

Fig. 6B - Air Cell Seat



0 THESE PARTS FORM A PART OF KS-15723 L3 AND L4 SUPPLY CABINETS  
\* THESE PARTS FORM A PART OF KS-15830, L4, AND L5 PURSE HOLDERS  
+ THESE PARTS FORM A PART OF KS-5587, DET ASSEM 7 AND 8, FOOT RESTS

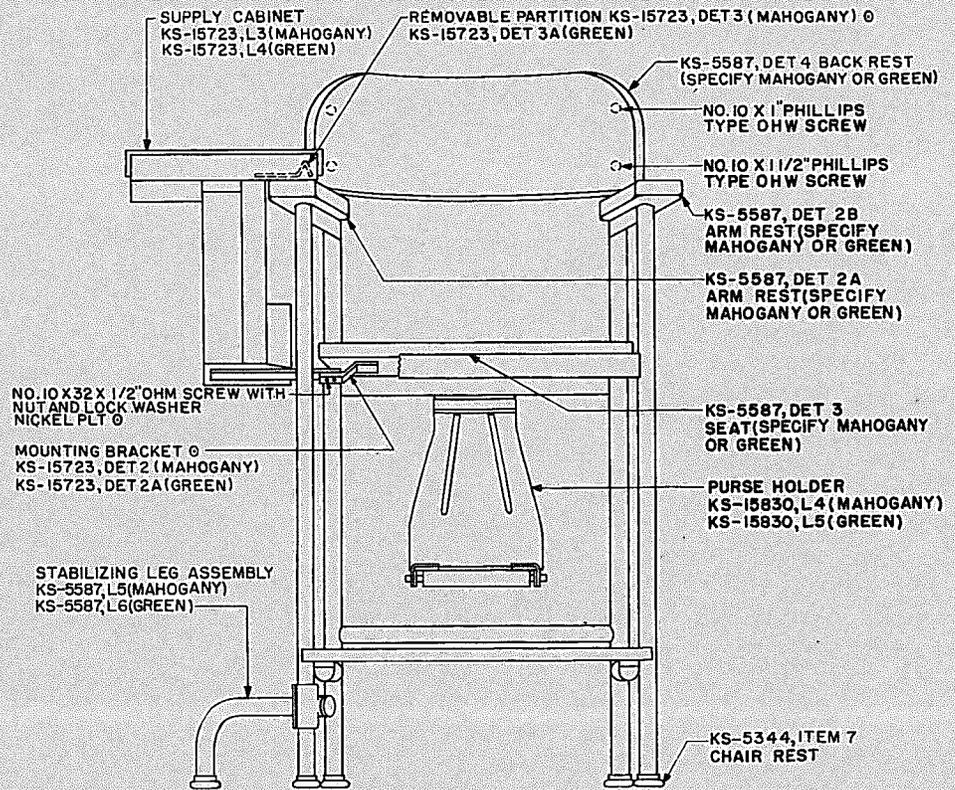


Fig. 9 - Piece-part Information for KS-5587-type, 25-inch Supervisor Chairs (Illustrated) and 33-inch Supervisor Chairs

### 3. REPLACEMENT PROCEDURES

The following changes apply to Part 3 of the section:

- (a) 3.04(b), (c), and (d) — revised.

#### 3.04

(b) *To replace a KS-15531, L18 cane seat by a KS-15784, L27 green cane seat*, on all KS-15531-type operator chairs except the offset-type operator chairs with ball bearings, turn the chair upside down, remove the seat-mounting screws with a 4-inch regular screwdriver, and remove the seat and seat plate. Discard the seat plate. If attachment of the KS-15784, L27 seat is difficult due to misalignment between the holes in the tubing and the Rivnuts in the seat, the hole in the tubing wall *between the tubing and the seat* may be reamed with a drill that is maximum 1/4 inch in diameter, to facilitate attachment. Fasten the seat in place by the four seat-mounting screws furnished with the new seat by tightening them securely. Clean the seat with a clean KS-14666 cloth.

(c) *To replace a KS-15531, L18 cane seat by a KS-15531, L19 air cell seat on 1- through 5-type chairs and KS-15531-type offset spindle chairs having ball bearings*, turn the chair upside down, remove the seat-mounting screws with the 4-inch regular screwdriver, and remove the seat. Place the chair upright on the floor. Cement the rubber gasket furnished with the set of materials to the seat plate by applying the rubber-to-metal cement in the groove of the rubber gasket and to the edges of the seat plate. Assemble the rubber gasket with

the stapled joint of the rubber gasket at the rear center of the seat. After the cement is thoroughly dry, place the front of the seat inside and against the front of the rubber gasket. Then place the tip of the screwdriver blade between the seat and the gasket, draw the screwdriver around the gasket lip, at the same time prying the lip back and pushing the seat down inside the gasket. Holding the seat in place, turn the chair upside down on the bench or table and with the back extending down over the edge. Insert the self-tapping seat-mounting screws through the lockwashers and clips. Locate the clips over the edge of seat plate at the side cutouts in the plate, and turn the screws down into a perforation of the seat pan with the 3-inch cabinet screwdriver. If the perforation is enlarged so that the screw will not tighten properly, assemble the screw in an adjacent hole. Clean the seat with a clean KS-14666 cloth.

(d) *To replace a KS-15531, L18 cane seat by a KS-15784, L28 upholstered seat*, on all KS-15531-type operator chairs, except the offset chairs with ball bearings, turn the chair upside down, remove the seat-mounting screws with a 4-inch regular screwdriver, and remove the seat and seat plate. Discard the seat plate. If attachment of the KS-15784, L28 seat is difficult due to misalignment between the holes in the tubing and the Rivnuts in the seat, the holes in the tubing wall *between the tubing and the seat* may be reamed with a drill that is maximum 1/4 inch in diameter, to facilitate attachment. Fasten the seat in place by the four seat-mounting screws furnished with the new seat by tightening them securely. Clean the seat with a clean KS-14666 cloth.

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