

PIECE-PART DATA AND REPLACEMENT PROCEDURES

KEYS

547, 552, 576, 579, 582, 583, AND 585 TYPES

1. GENERAL

1.001 This addendum supplements Section A506.012, Issue 2.

1.002 This addendum is issued to revise the replacement procedures for the key buttons and plunger rod.

3. REPLACEMENT PROCEDURES

The following change applies to Part 3 of the section:

(a) 3.06 and 3.09 — revised

3.06 547-, 576-, and 579-type Keys: Hold the washer with the No. 209 wrench and remove the button with the fingers by turning it in a counterclockwise direction. If the button cannot be removed with the fingers, hold the washer with the No. 209 wrench and with the No. 211 pliers equipped with a No. 1A or 2A cushion or equivalent slid over each jaw, remove

the button by turning it in a counterclockwise direction. Screw the new button on, tightening it securely. Care shall be taken to insure that the washer is seated properly on the shoulder of the plunger rod.

3.09 547-type Key: To replace the plunger rod, remove the spring assembly mounting screw nearest the button and slightly loosen the other spring assembly mounting screw using the 3-inch cabinet screwdriver. Tilt the spring assembly sufficiently to clear the plunger. Hold the washer with the No. 209 wrench and remove the button with the fingers by turning it in a counterclockwise direction. If the button cannot be removed with the fingers, hold the washer with the No. 209 wrench and with the No. 211 pliers equipped with a No. 1A or 2A cushion or equivalent slid over each jaw, remove the button by turning it in a counterclockwise direction. Remove the washer and lockwasher. Then withdraw the plunger rod from its bearing. Insert the new plunger rod and reassemble other parts removed in the reverse order.