

PIECE PART DATA AND REPLACEMENT PROCEDURES
SIGNALS - 42 TYPE
AND ASSOCIATED SIGNAL MOUNTINGS

1. GENERAL

1.01 This addendum, which supplements Section A509.351, Issue 1, is issued to cover changes in the piece part data of 42 type signals.

1.02 Paragraphs 2.04, 2.05, 2.06 and 2.07 supplement part 2 of the section.

2. PIECE PART DATA

2.04 Due to design changes, which specify that the pin on the rear angle pole piece part assemblies shall be held to within two degrees of the perpendicular, the following parts supersede those listed in the section.

2.05 Piece part assembly P-385107 replaces

"P-153032 Rear Angle Pole Piece and P-153030 Armature Pivot Assembled."

2.06 Piece Part P-260944 replaces "P-218044 Front Angle Pole Piece." These parts are identical except that the former is tapped 80 threads to the inch while the latter is tapped for 70 threads.

2.07 Piece Part P-260943 replaces "P-208045 Fil. H.M. Screw." The former has 80 threads to the inch and the latter has 70 threads.

Note: Owing to the change in the number of threads to the inch involving parts P-260944 and P-260943, over existing piece parts, both of these items should be ordered when either are required.