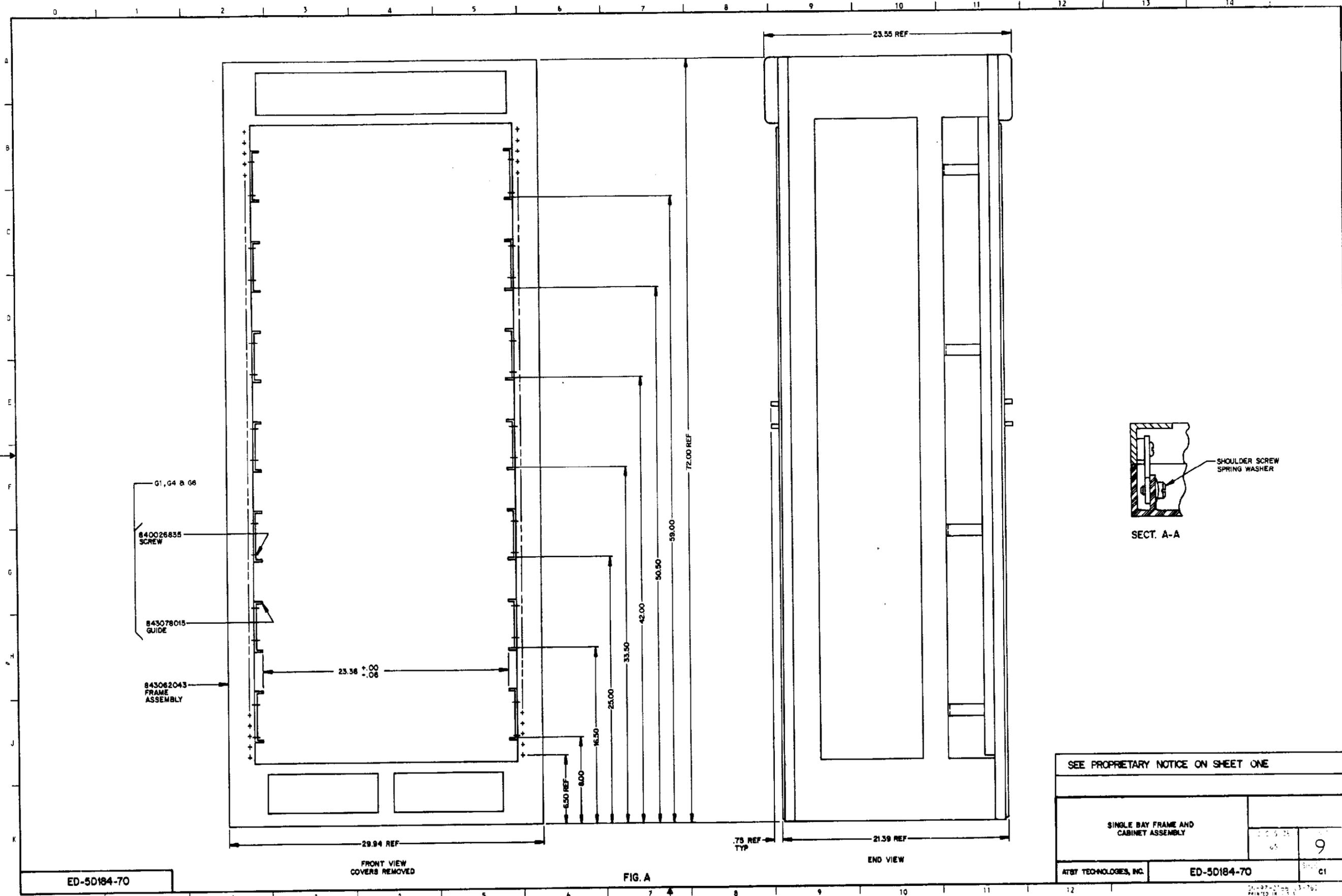


FIG. 1

SEE PROPRIETARY NOTICE ON SHEET ONE		
SINGLE BAY FRAME AND CABINET ASSEMBLY	DWG. SIZE	ISSUE
	65	9
AT&T TECHNOLOGIES, INC.	ED-5D184-70	SHEET 81

ED-5D184-70

GN-97-2156 (3-76)  
PRINTED IN U.S.A.



ED-50184-70

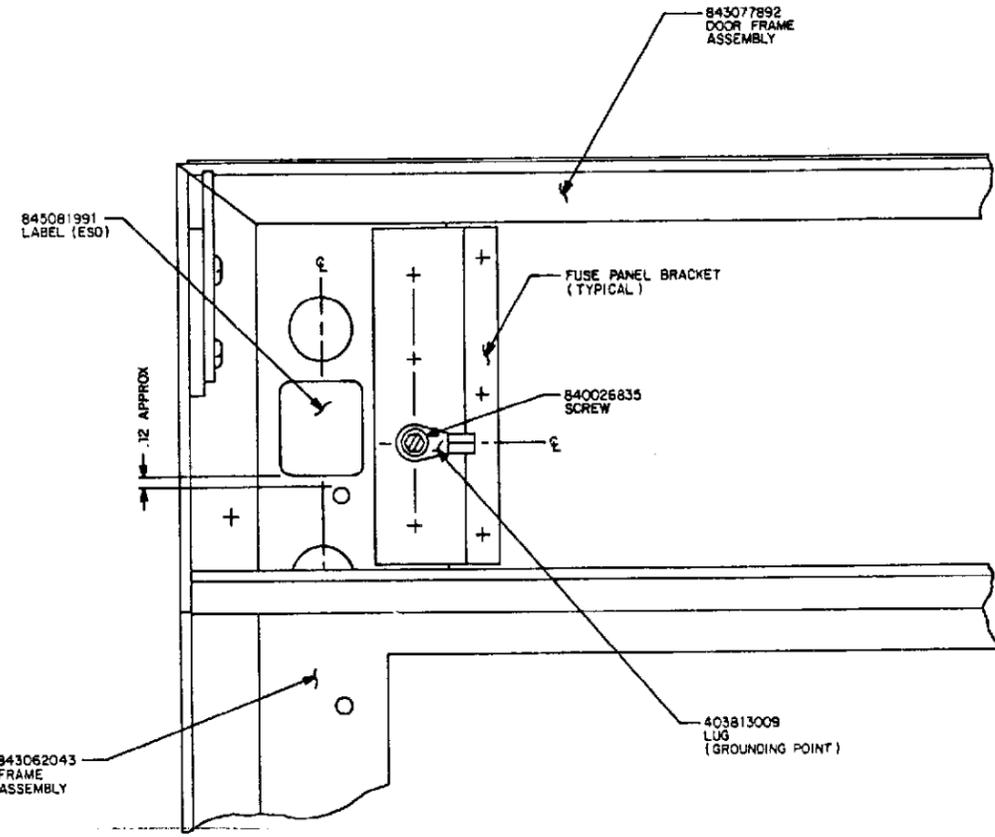
FRONT VIEW  
COVERS REMOVED

FIG. A

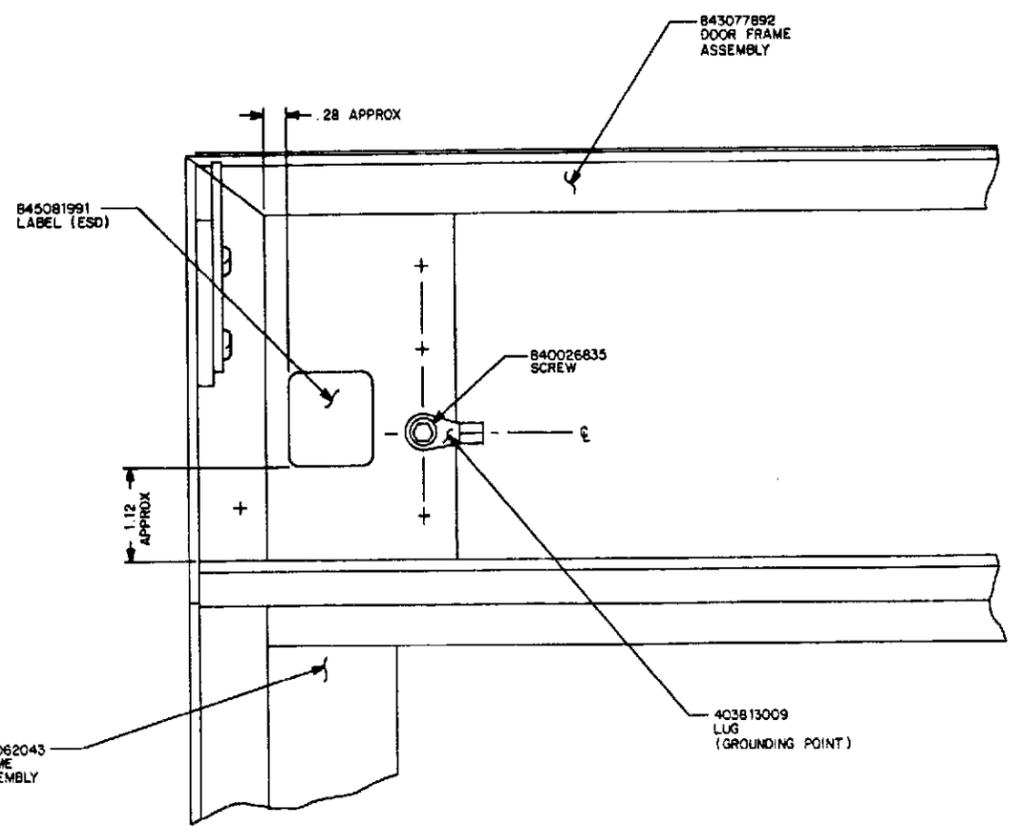
END VIEW

SEE PROPRIETARY NOTICE ON SHEET ONE		
SINGLE BAY FRAME AND CABINET ASSEMBLY		9
AT&T TECHNOLOGIES, INC.	ED-50184-70	C1

20-97-0100 3-79  
PARTS 14 15 16



EQUIPMENT SIDE  
(BEZEL REMOVE FOR CLARITY)



WIRING SIDE  
(BEZEL REMOVED FOR CLARITY)

FIG. B

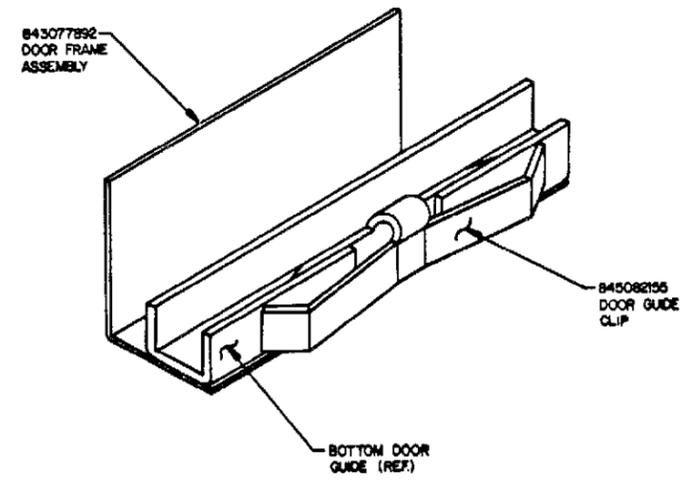


FIG. C

SEE PROPRIETARY NOTICE ON SHEET ONE		
SINGLE BAY FRAME AND CABINET ASSEMBLY	DWG SIZE	ISSUE
	05	9
AT&T TECHNOLOGIES, INC	ED-50184-70	SHEET C2

STOCKLIST							
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE
							SYM NBR
1010	1,2,3,4,5,6	1	843062043		ASSEMBLY, FRAME		
1020	1,2,3,6	2	843077892		ASSEMBLY, DOOR FRAME		
1030	1,2	1	843079807		ASSEMBLY, DOOR		S
1040	1,2	1	843079815		ASSEMBLY, DOOR		S
1050	1,2,3,6	2	843077900		ASSEMBLY, BEZEL		
1060	1,2,3,4,5,6	1	843062100		ASSEMBLY, FRAME SUPPORT		
1070	1,4,6	14	843078015		GUIDE		5
1080	1,2,3,4,5,6	2	843062118		ASSEMBLY, CABLE AND DOOR SUPPORT		
1090	1,2,3,6	4	843077942		BRACKET		
1100	1,2,3,6	4	900559121		WASHER, SPRING #UN250-0110 ASSOCIATED SPRING CO. OR EQUIVALENT		4
1110	1,2,3,6	52	900730714		SCREW, FLAT HEAD PHILLIP TAPPING .164-32 X 3/8 SWAGEFORM ZINC FINISH P & R FASTENERS INC.		
1120	1,4,6	72	840026835		SCREW, HEX WASHER HEAD .216-24 X 5/8 IN.		
1130	2,3,5	16	840026835		SCREW, HEX WASHER HEAD .216-24 X 5/8 IN.		
1140	1,2,3,6	8	840059042		SCREW, PAN HEAD MACHINE .164-32 X 1/4 STEEL 289A FINISH		
1150	1,2,3,6	4	996096970		SCREW, SHOULDER #4327 PIC DESIGN CORP. OR EQUIVALENT		6
1160	3,6	2	843079807		ASSEMBLY, DOOR		
1170	1,4,6	1	843079047		ASSEMBLY, SUPPORT		
1180	1,4,6	2	900715905		SCREW, FLAT HEAD TAPPING .216-24 X 3/8 IN. SWAGEFORM		
1190	1,4,6	2	840047518		SCREW, PAN HEAD TAPPING .216-24 X 3/8 SWAGEFORM		
1200	1,2,3,4,5,6	2	845081991		LABEL		W
1210	1,2,3,4,5,6	2	840026835		SCREW, HEX WASHER HEAD .216-24 X 5/8 IN.		W
1220	1,2,3,4,5,6	2	402616122		LUG, TERMINAL #E01-203 JM CO. ELECTROSTATIC DISCHARGE		W
1230	1,2,3,4,5,6	8	84251856	P42E185	WASHER, PLAIN .164 STEEL 289A FINISH		
1240	1,2,3,6	2	845082155		CLIP, DOOR GUIDE		
***** END OF STOCKLIST *****							

SHIP	NOTE	MANUFACTURING NOTES	
		SYM	NBR
X	X		
X	X		
X			
X			
X			
X			
X			
X			

1. IN STOCKLIST: PARTS NOT MARKED CONSTITUTE THE MAJOR ASSEMBLY AND ARE TO BE ASSEMBLED FOR SHIPMENT. 'W' PARTS ASSEMBLED AT THE SAME TIME THE EQUIPMENT IS MOUNTED. S- ITEMS NOT ASSEMBLED TO BE SHIPPED SEPARATELY. -- PARTS THAT ARE TO BE SHIPPED ATTACHED TO OR ENCLOSED IN THE SAME CONTAINER WITH THE ASSOCIATED ASSEMBLED ITEM.

2. IDENTIFY, AS SPECIFIED ON ORDER, BY STAMPING ON BOTTOM OF 843062043 FRAME ASSEMBLY USING 1/2 IN BLACK CHARACTERS PER WL2151.100.

3. MANUFACTURER'S NAME, DATE, DRAWING CODE, GROUP NUMBER AND ISSUE SHALL BE STAMPED ON THE FRONT SURFACE OF THE FRAME BASE APPROXIMATELY WHERE SHOWN IN 1/4 IN BLACK CHARACTERS PER WL2151.100.

4. MAY BE OBTAINED FROM ASSOCIATED SPRING, BRISTOL CONN. 06010. PART NO. U250-0110.

5. FOR PLACEMENT OF GUIDE, 843078015, SEE FIG. A, SHEET C1.

6. SHOULDER SCREW (.2495 X .188 LONG SHOULDER, 10-32 THD) MAY BE OBTAINED FROM PIC, P.O. BOX 335, BENRUS CENTER, RIDGEFIELD, CT., 06877. CATALOG NO. 4327 OR EQUIV.

ED5D184-70

SEE PROPRIETARY NOTICE ON SHEET ONE			
RT99			
BESS SWITCHING EQUIPMENT SINGLE BAY FRAME AND CABINET ASSEMBLY 6FT-0IN HIGH, 2FT-6IN WIDE, 1FT-9IN DEEP			
		DWG SIZE C2	ISSUE 11
AT&T	ED5D184-70	SHEET DT OF 5	

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