

TABLE A--FEATURES											
EQUIPMENT		RAI- ING	LIST OR GROUP	EQUIPMENT OR CIRCUIT DATA					SD EQUIVALENT		
DESCRIPTION	REF NOTE			QTY	EQUIPMENT OR CIRCUIT	LIST GROUP OR FIG	WRC	APP	SCHEMATIC	FIG	OPT
ONE SINGLE BAY FRAME AND CABINET ASSEMBLY. (SEE TABLE AA).		DA	1								
ONE SINGLE BAY FRAME AND CABINET ASSEMBLY. (SEE TABLE AA).		DA	2								
ONE SINGLE BAY FRAME AND CABINET ASSEMBLY. (SEE TABLE AA).		DA	3								
ONE SINGLE BAY FRAME ASSEMBLY. (SEE TABLE AA).		DA	4								
ONE SINGLE BAY FRAME ASSEMBLY. (SEE TABLE AA).		DA	5								
ONE SINGLE BAY FRAME AND CABINET ASSEMBLY. (SEE TABLE AA).		DA	6								
ONE SINGLE BAY FRAME AND CABINET ASSEMBLY. (SEE TABLE AA).		DA	7								
ONE SINGLE BAY FRAME AND CABINET ASSEMBLY. (SEE TABLE AA).		DA	8								
ONE SINGLE BAY FRAME AND CABINET ASSEMBLY. (SEE TABLE AA).		DA	9								
ONE SINGLE BAY FRAME AND CABINET ASSEMBLY. (SEE TABLE AA).		DA	10								
ONE SINGLE BAY FRAME AND CABINET ASSEMBLY. (SEE TABLE AA).		DA	11								
ONE SINGLE BAY FRAME AND CABINET ASSEMBLY. (SEE TABLE AA).		DA	12								
ONE SINGLE BAY FRAME AND CABINET ASSEMBLY. (SEE TABLE AA).		DA	13								
ONE SINGLE BAY FRAME AND CABINET ASSEMBLY. (SEE TABLE AA).		DA	14								
END OF TABLE-A											

**ENGINEERING NOTES**

51. INFORMATION FURNISHED PER THIS DRAWING IS IN ACCORDANCE WITH AT&T PRACTICES.

52. RESERVED.

53. RESERVED.

54. TO MEET FCC REQUIREMENTS ON ELECTROMAGNETIC EMISSIONS IN PRIVATE BRANCH EXCHANGE (PBX) APPLICATIONS, GROUPS 9 TO 14 INCL. ARE REQUIRED.

ISSUE NOTES					
ORIG ISS:	04/08/85	NDD NBR:	5D003NW-65	CHANGE CLASS:	
DRAFT:	DJP	ENGR:	NJT	SUPV:	RSZ VAULT: 04/08/85 ISSUE: 1
GROUPS 9 TO 14 INCL. & NOTE 54 ADDED. COB5NWO193-B1					
ORIG ISS:	04/08/85	CHANGE CLASS:	B1		
DRAFT:	DSL	ENGR:	NJT	SUPV:	VAULT: 07/24/85 ISSUE: 2
DRAWING CONVERTED FROM SED85 TO MOS COMPUTER SYSTEMS. IN STOCKLIST, ITEM 1080, REF TO GROUPS 9 TO 14 INCL. REMOVED. ITEM 1270 ADDED. COB5NWO482-D1					
ORIG ISS:	04/08/85	CHANGE CLASS:	D1		
DRAFT:	DSL	ENGR:	NJT	SUPV:	CERTIFIED: 04/23/86 ISSUE: 3
THIS CHANGE IS PUBLISHED TO CORRECT INADVERTENT ERRORS DUE TO SED85 TO MOS COMPUTER SYSTEM CONVERSION. INDICATOR FOR INCHES AND FEET WERE CHANGED TO SPELL OUT INCHES AND FEET. DRAWING RATING READ 'PROV'. IN STOCKLIST, ITEM 1140 AND FIG B; 402616122 READ 403813009.					
ORIG ISS:	04/08/85	CHANGE CLASS:	AD		
DRAFT:	DJP	ENGR:	JDC	SUPV:	CERTIFIED: 05/08/86 ISSUE: 4
IN STOCKLIST, ITEMS 1040 TO 1070 INCL. AND 1230 TO 1260 INCL. LINED OUT. ITEMS 1280 TO 1350 INCL. ADDED. ASSY VIEWS CHGD ACCORDINGLY. COB6HW0012-D1					
ORIG ISS:	04/08/85	CHANGE CLASS:	D1		
DRAFT:	DSL	ENGR:	NJT	SUPV:	CERTIFIED: 09/23/86 ISSUE: 5
IN STOCKLIST, ITEMS 1280 TO 1350 INCL. LINED OUT. ITEMS 1040 TO 1070 INCL. AND 1230 TO 1260 INCL. REINSTATED. ASSY VIEWS CHGD ACCORDINGLY. COB8NWO002-M					
ORIG ISS:	04/08/85	CHANGE CLASS:	M		
DRAFT:	DSL	ENGR:	NJT	SUPV:	CERTIFIED: 06/07/88 ISSUE: 6
DRAWING RATED DA.					
ORIG ISS:	04/08/85	CHANGE CLASS:	M		
DRAFT:	NJT	ENGR:	NJT	SUPV:	CERTIFIED: 01/23/89 ISSUE: 7

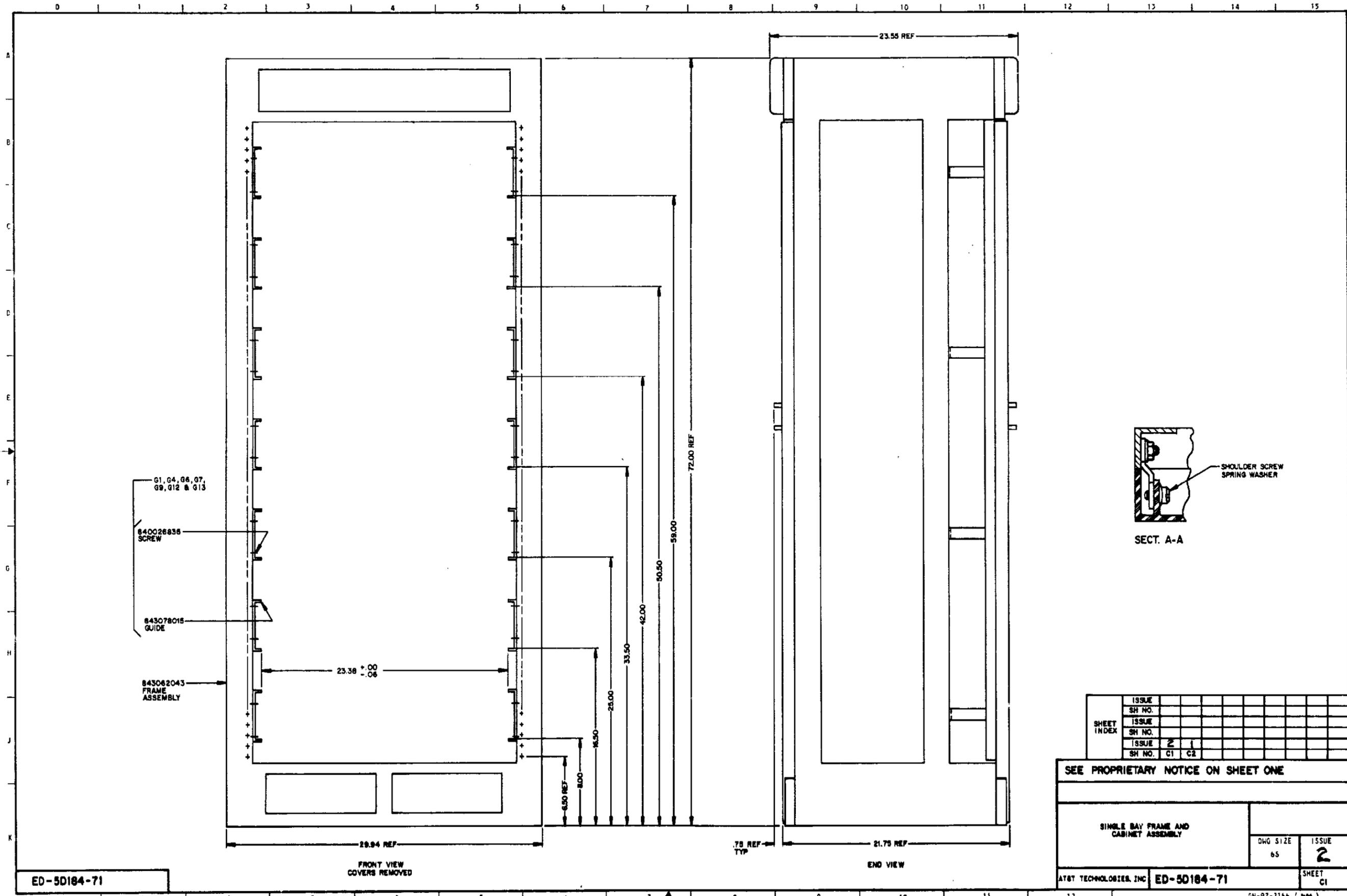
SHEET INDEX			
SHT NBR	A1 THRU A1	ISSUE	7
ISSUE			
SHT NBR	D1 THRU D2	ISSUE	7
ISSUE			
SHT NBR	B1		
ISSUE			
SHT NBR	C1 C2		
ISSUE			
SHT NBR			
ISSUE			
SHT NBR			
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SHT NBR			
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SHT NBR			
ISSUE			
SHT NBR			
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SHT NBR			
ISSUE			
SHT NBR			
ISSUE			

TABLE D--LIST OF ASSOCIATED REFERENCES	
NUMBER	TITLE
ED5D511-11	HARDWARE FOR INSTALLING CABINETS (6FT-0IN HIGH)
=DENOTES NOT REQD BY INSTALLER	

ED5D184-71

AT&T - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS	
R199	
6ESS SWITCHING EQUIPMENT SINGLE BAY FRAME AND CABINET ASSEMBLY 6 FT-0 IN HIGH, 2 FT-6 IN WIDE, 1 FT-9.75 IN DEEP	
DWG SIZE C2	ISSUE 7
AT&T	ED5D184-71
	SHEET 11 OF 6





G1, G4, G6, G7,  
G9, G12 & G13

840026836  
SCREW

843078015  
GUIDE

843062043  
FRAME  
ASSEMBLY

23.38  $\pm$  .00  
-.06

29.94 REF

6.50 REF

8.00

16.50

25.00

33.50

42.00

50.50

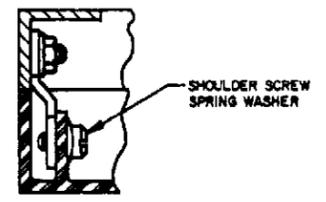
59.00

72.00 REF

.75 REF  
TYP

23.55 REF

21.75 REF



SECT. A-A

SHEET INDEX	ISSUE																		
	SH NO.																		
	ISSUE																		
	SH NO.																		
	ISSUE	2	1																
	SH NO.	C1	C2																

SEE PROPRIETARY NOTICE ON SHEET ONE

SINGLE BAY FRAME AND CABINET ASSEMBLY	DWG SIZE	ISSUE
	65	2
AT&T TECHNOLOGIES, INC	ED-50184-71	SHEET C1

ED-50184-71

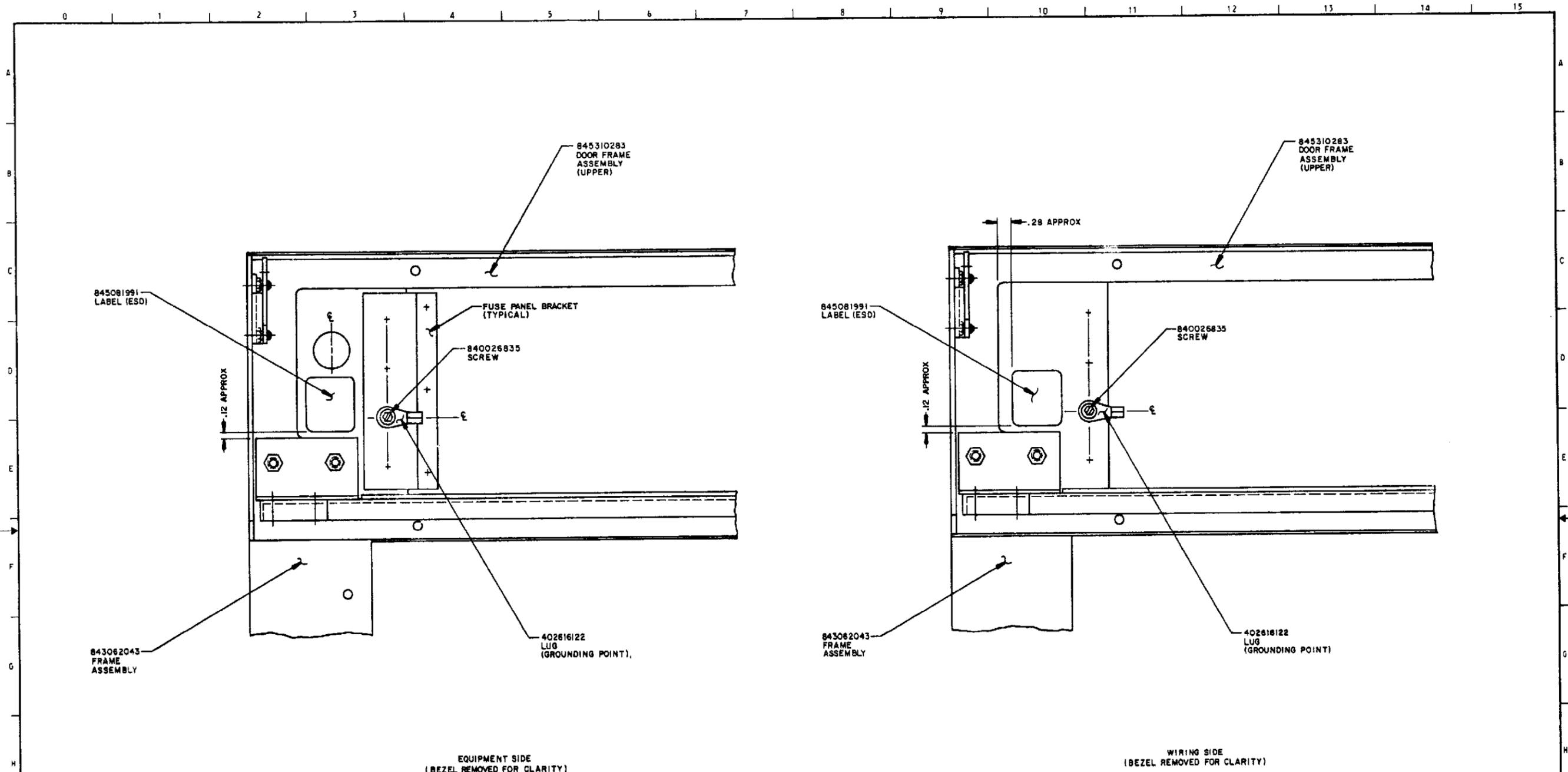


FIG. B

SEE PROPRIETARY NOTICE ON SHEET ONE		
SINGLE BAY FRAME AND CABINET ASSEMBLY		DWG SIZE
		6E
		ISSUE
		4
AT&T TECHNOLOGIES, INC	ED-5D184-71	SHEET C2

ED-5D184-71

STOCKLIST							
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE
							SYM NBR
1010	1,2,3,4,5,6,7,8,9,10,11,12,13,14	1	843062043		ASSEMBLY, FRAME		
1020	1,2,3,6,7,8,9,10,11,12,13,14	2	845310283		ASSEMBLY, DOOR FRAME UPPER		
1030	1,2,3,6,7,8,9,10,11,12,13,14	2	845310291		ASSEMBLY, DOOR FRAME LOWER		
1040	1,2	1	845310507		ASSEMBLY, DOOR		
1050	3,6	2	845310507		ASSEMBLY, DOOR		
1060	1,2	1	845310515		ASSEMBLY, DOOR		
1070	7,8	2	845310515		ASSEMBLY, DOOR		
1080	1,2,3,6,7,8	2	843077900		ASSEMBLY, BEZEL		
1090	1,2,3,4,5,6,7,8,9,10,11,12,13,14	1	843062100		ASSEMBLY, FRAME SUPPORT		
1100	1,4,6,7,9,12,13	14	843078015		GUIDE		5
1110	1,2,3,4,5,6,7,8,9,10,11,12,13,14	2	843062118		ASSEMBLY, CABLE AND DOOR SUPPORT		
1120	1,4,6,7,9,12,13	1	843079047		ASSEMBLY, SUPPORT		
1130	1,2,3,4,5,6,7,8,9,10,11,12,13,14	2	845081991		LABEL		W
1140	1,2,3,4,5,6,7,8,9,10,11,12,13,14	2	402616122		LUG, TERMINAL #E01-203 3M CO. ELECTROSTATIC DISCHARGE		W
1150	1,2,3,6,7,8,9,10,11,12,13,14	4	998096970		SCREW, SHOULDER #4327 PIC DESIGN CORP. OR EQUIVALENT		6
1160	1,2,3,6,7,8,9,10,11,12,13,14	4	900559121		WASHER, SPRING #UN250-0110 ASSOCIATED SPRING CO.		4
1170	1,2,3,6,7,8,9,10,11,12,13,14	24	840047435		SCREW, PAN HEAD TAPPING .164-32 X 3/8 SWAGEFORM		
1180	1,4,6,7,9,12,13	2	900715905		SCREW, FLAT HEAD TAPPING .216-24 X 3/8 IN. TYPE SW SWAGEFORM		
1190	1,4,6,7,9,12,13	2	840047518		SCREW, PAN HEAD TAPPING .216-24 X 3/8 SWAGEFORM		
1200	1,4,6,7,9,12,13	72	840026835		SCREW, HEX WASHER HEAD .216-24 X 5/8 IN.		
1210	2,3,5,8,10,11,14	16	840026835		SCREW, HEX WASHER HEAD .216-24 X 5/8 IN.		
1220	1,2,3,4,5,6,7,8,9,10,11,12,13,14	2	840026835		SCREW, HEX WASHER HEAD .216-24 X 5/8 IN.		W
1230	9,10	1	845312826		ASSEMBLY, DOOR		
1240	11,12	2	845312826		ASSEMBLY, DOOR		
1250	9,10	1	845312834		ASSEMBLY, DOOR		
1260	13,14	2	845312834		ASSEMBLY, DOOR		
1270	9,10,11,12,13,14	2	845313220		ASSEMBLY, BEZEL		
STOCKLIST CONTINUED ON SHEET D2							
ED5D184-71							

S H O P I S T	MANUFACTURING NOTES	
X	X	1. IN STOCKLIST: PARTS NOT MARKED CONSTITUTE THE MAJOR ASSEMBLY AND ARE TO BE ASSEMBLED FOR SHIPMENT. 'W' PARTS ASSEMBLED AT THE SAME TIME THE EQUIPMENT IS MOUNTED.
X		2. IDENTIFY, AS SPECIFIED ON ORDER BY STAMPING ON BOTTOM OF 843062043 FRAME ASSEMBLY USING 1/2 IN. BLACK CHARACTERS PER WL2151.100.
X		3. MANUFACTURERS NAME, DATE, DRAWING CODE, GROUP NUMBER AND ISSUE SHALL BE STAMPED ON THE FRONT SURFACE OF THE FRAME BASE APPROXIMATELY WHERE SHOWN IN 1/4 IN. BLACK CHARACTERS PER WL2151.100.
X		4. MAY BE OBTAINED FROM ASSOCIATED SPRING, BRISTOL CONN.06010. PART NO. U250-0110.
X		5. FOR PLACEMENT OF GUIDE, 843078015, SEE FIG. A.
X		6. SHOULDER SCREW (.2495 X .188 LONG SHOULDER, 10-32 THD) MAY BE OBTAINED FROM PIC, P.O. BOX 335, BENRUS CENTER, RIDGEFIELD, CT., 06877. CATALOG NO. 4327 OR EQUIV.

SEE PROPRIETARY NOTICE ON SHEET ONE	
RT99	
SESS SWITCHING EQUIPMENT SINGLE BAY FRAME AND CABINET ASSEMBLY 6 FT-0 IN HIGH, 2 FT-6 IN WIDE, 1 FT-9.75 IN DEEP	
DWG SIZE C2	ISSUE 7
AT&T	ED5D184-71
	SHEET 01 OF 6

STOCK LIST								
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE	
							SYM	NBR
+280	1,2	1	845619477		ASSEMBLY, DOOR-PERFORATED			
+290	3,6	2	845619477		ASSEMBLY, DOOR-PERFORATED			
+300	1,2	1	845619261		ASSEMBLY, DOOR-SOLID			
+310	7,8	2	845619261		ASSEMBLY, DOOR-SOLID			
+320	9,10	1	845619550		ASSEMBLY, EMF DOOR-PERFORATED			
+330	11,12	2	845619550		ASSEMBLY, EMF DOOR-PERFORATED			
+340	9,10	1	845619519		ASSEMBLY, EMF DOOR-SOLID			
+350	13,14	2	845619519		ASSEMBLY, EMF DOOR-SOLID			

\*\*\*\*\* END OF STOCKLIST \*\*\*\*\*

TABLE AA

GROUP	EQUIPPED WITH						SEE NOTE
	SHELVES	FRONT DOOR		REAR DOOR		FUSE/FILTER SUPPORT BRACKET	
		SOLID	PERFORATED	SOLID	PERFORATED		
1	X	X			X	X	
2		X			X		
3			X		X		
4	X					X	
5							
6	X		X		X	X	
7	X	X		X		X	
8		X		X			
9	X	X			X	X	54
10		X			X		54
11			X		X		54
12	X		X		X	X	54
13	X	X		X		X	54
14		X		X			54

ED5D184-71

SEE PROPRIETARY NOTICE ON SHEET ONE			
SESS SWITCHING EQUIPMENT SINGLE BAY FRAME AND CABINET ASSEMBLY 6 FT-0 IN HIGH, 2 FT-6 IN WIDE, 1 FT-9.75 IN DEEP		RT99	
DWG SIZE C2	ISSUE 7		
AT&T	ED5D184-71	SHEET D2 OF 6	

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