

ENGINEERING NOTES

***** CONTINUED *****
 TEMPLATE BASED ON THE FOLLOWING:
 A) IF FEASIBLE, ENGINEER SHALL VERIFY AVAILABILITY OF WORKABLE TEMPLATE BY THE RESPECTIVE INSTALLATION AREA PERFORMING THE RETROFIT.
 B) IF NOT, ORDER AT LEAST ONE TOOL PER JOB.
 C) THE TOOL MAY BE USED FOR A MAXIMUM NUMBER OF SIX DOOR FRAME INSTALLATIONS.

ENGINEERING NOTES

51. REFER TO TABLE AA AND RESPECTIVE J-SPECIFICATION DRAWING FOR PROPER SELECTION OF CABINET DOORS. ORDER ONE DOOR FOR THE FRONT AND ONE DOOR FOR THE REAR OF CABINET (EACH GROUP CONSISTS OF (1) DOOR ASSEMBLY).
52. DOOR FRAMES ARE FURNISHED AS PART OF THE CABINET AND NEED NOT BE ORDERED. BEZEL MOUNTING BRACKETS ARE FURNISHED WITH CABINETS AS PART OF THE DOOR FRAME.
53. \$GROUP 1 DOOR ASSEMBLY IS INTENDED FOR USE IN ALL APPLICATIONS OTHER THAN "PRIVATE BRANCH EXCHANGE (PBX)". PER THIS DRAWING RELEASE (ISSUE 1) NO PBX OR EMI VERSIONS OF THIS CENTER-OPENING DOOR DESIGN HAVE BEEN CERTIFIED FOR GENERAL AVAILABILITY. UNTIL SUCH TIME AS AN EMI APPROVED VERSION OF THIS CENTER-OPENING DOOR DESIGN IS AVAILABLE, IT IS RECOMMENDED THAT IN ORDER TO MEET FCC REQUIREMENTS ON ELECTROMAGNETIC EMISSIONS IN PBX APPLICATIONS, THE ENGINEER SHALL CONTINUE TO ORDER 5ESS SWITCHING EQUIPMENT CABINETS PER ED-5D184-73 AND ASSOCIATED BI-FOLD STYLE EMI CABINET DOORS AS SHOWN ON ED-5D184-75, G4 AND G6.\$

 GROUP 1 DOOR ASSEMBLY IS INTENDED FOR USE IN ALL APPLICATIONS OTHER THAN "PRIVATE BRANCH EXCHANGE (PBX)".
54. \$THE ENGINEER SHALL ORDER GROUP A, STANDARD BEZEL COVER ASSEMBLY FOR CABINET DOOR APPLICATIONS WHERE IT IS NOT REQUIRED THAT A CABINET BEZEL HAVE VISIBLE FUNCTIONS IE. "CABINET", "ALARM", "STATUS", ETC.\$
 -
 \$ORDER ONE BEZEL FOR THE FRONT AND ONE BEZEL FOR THE REAR OF CABINET (EACH GROUP CONSISTS OF (1) BEZEL COVER ASSEMBLY).\$
 -
 \$NOTE: BEZEL MOUNTING BRACKETS ARE FURNISHED WITH CABINETS AS PART OF DOOR FRAME.\$
55. REFER TO ED5D694-30 FOR BEZEL COVER ASSEMBLY REQUIREMENTS AND ORDERING INFORMATION.
56. DOLLAR SIGNS (\$) IN FRONT OF AND BEHIND WORDS, SENTENCES, PARAGRAPHS AND/OR CHARACTERS, INDICATES HORIZONTALLY LINED OUT INFORMATION.
57. TO MEET FCC REQUIREMENTS ON ELECTROMAGNETIC EMISSIONS IN PRIVATE BRANCH EXCHANGE (PBX) APPLICATIONS, GROUP 2 IS REQUIRED. THIS DOOR GROUP PROVIDES A DOOR WITH INTERNAL EMI COMPONENTS AND AN "INSTALLER APPLIED" GASKET KIT REQUIRED TO SEAL THE REAR OF THE CABINET DOOR AND DOOR FRAME.
58. ORDER GROUP B COPPER TAPE AND GROUP C BLACK TAPE AS REQUIRED PER JOB REQUIREMENT.
59. ORDER ONE GROUP D FOR EACH 21-INCH CABINET. IT SHALL BE INSTALLED ON THE TOP OF THE CABINET AND UNDER THE CABLE RACK SPACERS AND CABLE RACK.
60. ORDER ONE GROUP E FOR EACH 30-INCH CABINET. IT SHALL BE INSTALLED ON THE TOP OF THE CABINET AND UNDER THE CABLE RACK SPACERS AND CABLE RACK.
61. FOR APPLICATION AND METHOD OF INSTALLATION OF GROUPS B,C,D & E ORDERED PER THIS DRAWING, REFER TO ED5D511-11 AND ED5D511-19.
62. WHEN ORDERING NEW CENTER-OPENING DOORS PER GROUP 1 OR 2, AND DOOR FRAME KIT PER GROUP G FOR RETROFIT ON OLDER STYLE CABINETS PER ED5D184-70 THROUGH -73. THE ENGINEER SHALL ORDER GROUP H, DRILL
 ----- CONTINUED TO THE LEFT -----

ISSUE NOTES

ORIG ISS: 03/15/91 NDD NBR: NDD5D184-76NW-1 CHANGE CLASS:
 DRAFT: PKK ENGR: JMB SUPV: RJH CERTIFIED: 03/15/91 ISSUE: 1
 DRAWING TITLE REVISED. TABLE A, GROUP A RATED DA. TABLE D REVISED. NOTE 54 LINED OUT, NOTE 55 ADDED. STOCKLIST LINES 1100-1120 LINED OUT. SHEET B2, FIG. 2 AND SECTION C-C "REFERENCE ONLY" ADDED.
 ORIG ISS: 03/15/91 NDD NBR: C.O.-91NW0144 CHANGE CLASS: MF
 DRAFT: PKK ENGR: JMB SUPV: CERTIFIED: 10/15/91 ISSUE: 2
 TABLE A, GROUPS 2,B THROUGH H ADDED. SL ITEM 1150 THROUGH 1280 ADDED. ENG NOTES 57 THROUGH 62 ADDED, 52 AND 53 REVISED. MFG NOTES 2 THROUGH 5 ADDED. FIG.3 THROUGH 6 AND DETAIL C ADDED.
 ORIG ISS: 03/15/91 NDD NBR: NDD5D184-76NW-2 CHANGE CLASS: B
 DRAFT: PKK ENGR: JMB SUPV: CERTIFIED: 02/25/92 ISSUE: 3
 TABLE A, GROUP 2, B, C, D, E AND F RATING "NRTO" REMOVED. SHEET B3, DETAIL C, D AND F ADDED. SHEET D1, NOTE 6 ADDED.
 ORIG ISS: 03/15/91 NDD NBR: NDD5D184-76NW-3 CHANGE CLASS: B
 DRAFT: ACB ENGR: JMB SUPV: RGM CERTIFIED: 06/03/92 ISSUE: 4
 TABLE A, GROUP F RATED "DA". GROUP 2 REVISED. FIG. 3,4 & 5 REVISED. STOCKLIST, LINE 1240 LINED OUT, LINE 1290 ADDED. NOTE 1 REPLACED WITH "CANNED NOTES". NOTE 57 REVISED.
 ORIG ISS: 03/15/91 NDD NBR: C.O.92NW0094-B1 CHANGE CLASS: B
 DRAFT: PKK ENGR: JMB SUPV: CERTIFIED: 07/20/92 ISSUE: 5
 METHOD OF INSTALLING GASKETING AND NOTE 15 REVISED.
 ORIG ISS: 03/15/91 NDD NBR: CO93NW0072 CHANGE CLASS: ME
 DRAFT: ACB ENGR: JMB SUPV: CERTIFIED: 08/20/93 ISSUE: 6
 GROUP H DESCRIPTION PREVIOUSLY READ: DRILL TEMPLATE (SEE NOTE 62) REQUIRED IN ADDITION TO GROUP G. PROVIDES A TOOL FOR USE BY INSTALLATION CRAFTSPERSON WHEN INSTALLING NEW LOWER DOOR FRAME PER GROUP G. PROPRIETARY CODE READ "AT&T". DISTRIBUTION CODE "BT99" READ "RT99". "ML" ADDED TO GROUPS 1, 2, B THROUGH E, G AND H.
 ORIG ISS: 03/15/91 NDD NBR: C1046 CHANGE CLASS: ME
 DRAFT: TMG ENGR: GMV SUPV: EJZ CERTIFIED: 07/02/99 ISSUE: 7

SHEET INDEX

SHT NBR	A1 THRU A2							ISSUE 7							
ISSUE	D1 THRU D2							ISSUE 7							
SHT NBR	B1	B2	B3	B4	B5	B6	B7								
ISSUE	3	2	6	6	6	5	5								
SHT NBR															
ISSUE															
SHT NBR															
ISSUE															
SHT NBR															
ISSUE															
SHT NBR															
ISSUE															
SHT NBR															
ISSUE															
SHT NBR															
ISSUE															
SHT NBR															
ISSUE															

TABLE D-LIST OF ASSOCIATED REFERENCES

NUMBER	TITLE
ED5D184-74	CABINET ASSEMBLY
ED5D694-30	BEZEL COVER ASSEMBLY
ED5D511-11	HARDWARE FOR INSTALLING CABINETS
ED5D511-19	LINE UP CABLE RACK INST.

=DENOTES NOT REQD BY INSTALLER

TABLE OF CONTENTS

DESCRIPTION	SHT
SHEET INDEX	A1
ASSOCIATED REFERENCES	A1
ISSUE NOTES	A1
ENGINEERING-NOTES	A1
TABLE A	A2
B SECTION GRAPHICS	B1
MANUFACTURING NOTES	D1
STOCKLIST	D2
MISCELLANEOUS TABLES	D2

COPYRIGHT @ 1999 LUCENT TECHNOLOGIES
 ALL RIGHTS RESERVED

BT99	
5ESS SWITCHING EQUIPMENT 6 FT. (CENTER-OPENING) CABINET DOORS	
DWG SIZE C2	ISSUE 7
LUCENT TECHNOLOGIES INC	ED5D184-76
SHEET A1 OF 11	

TABLE A-FEATURES

EQUIPMENT		RAT- ING	LIST OR GROUP	EQUIPMENT OR CIRCUIT DATA				SD EQUIVALENT		
DESCRIPTION	REF NOTE			QTY	EQUIPMENT OR CIRCUIT	L/G OR FIG	WRG	APP	SCHEMATIC	FIG
DOOR ASSEMBLY (PERFORATED, NON-EMI).	53		1							
DOOR ASSEMBLY (PERFORATED, EMI) AND GASKET KIT (CABINET)	57		2							
BEZEL COVER ASSEMBLY, STANDARD. DA EFF:10/15/91 FE:ED5D694-30,G2	54 55	DA	A							
ONE ROLL (18 YDS) OF EMI/RFI SHIELDING COPPER TAPE.	58 61		B							
ONE ROLL (36 YDS) OF BLACK ADHESIVE TAPE.	58 61		C							
ONE STEEL HARDWARE CLOTH FOR SHIELDING THE TOP OF ONE 21-INCH CABINET.	59 61		D							
ONE STEEL HARDWARE CLOTH FOR SHIELDING THE TOP OF ONE 30-INCH CABINET.	60 61		E							
EMI GASKET KIT ALWAYS REQUIRED IN ADDITION TO GROUP 2. PROVIDES A COMPLETE KIT FOR GASKETING ONE (1) DOOR FRAME AND ONE (1) DOOR ASSEMBLY. DA EFF:07/20/92 FE/RA:NONE		DA	F							
DOOR FRAME KIT REQUIRED TO FIELD RETROFIT CENTER OPENING DOORS PER ED5D184-76,G1 OR G2 TO OLDER STYLE CABINETS PER ED5D184-70 THRU -73.	51 62		G							
DRILL TEMPLATE FOR MODIFYING CLASSIC FRAMES TO FIELD RETROFIT FROM BI-FOLD TO CENTER OPENING DOORS. (TEMPLATE REQUIRED ONLY FOR LOWER DOOR FRAME). ONE REQUIRED PER OFFICE. SEE NOTE 62.	62		H							

END OF TABLE-A

COPYRIGHT © 1999 LUCENT TECHNOLOGIES
ALL RIGHTS RESERVED

BT99

5ESS SWITCHING EQUIPMENT
6 FT. (CENTER-OPENING)
CABINET DOORS

DWG SIZE C2 ISSUE 7

ED5D184-76

LUCENT TECHNOLOGIES INC ED5D184-76

SHEET A2 OF 11

PRINTED IN U.S.A.

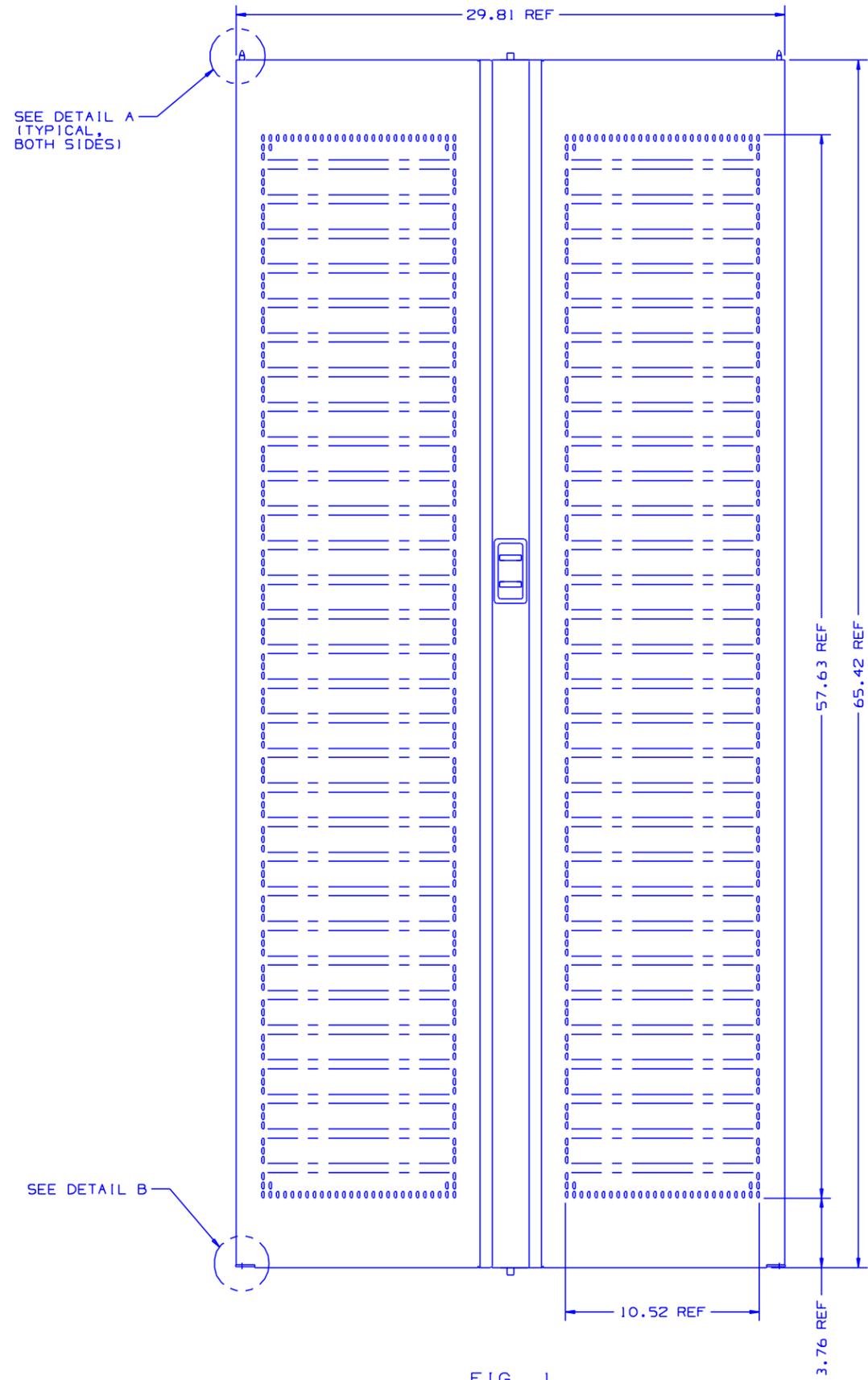
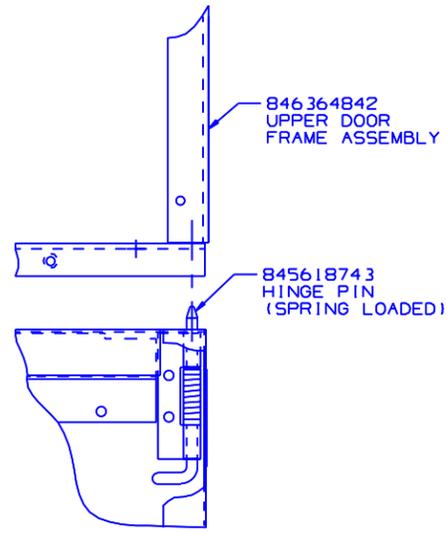


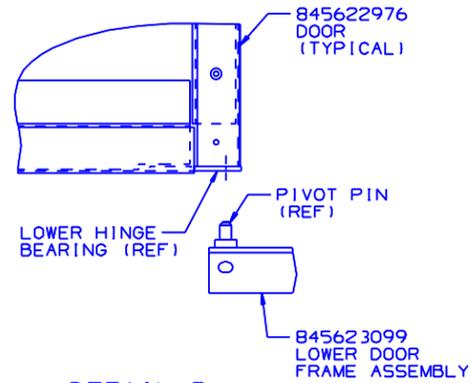
FIG. 1
FULL PERFORATED DOOR (FRONT)
GROUP 1 & 2

SEE PROPRIETARY NOTICE ON SHEET ONE

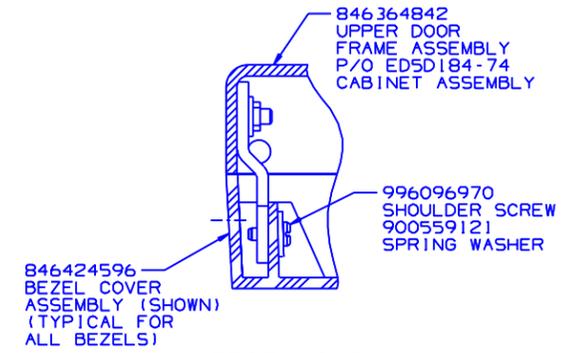
5ESS SWITCHING EQUIPMENT 6FT (CENTER OPENING) CABINET DOORS		DWG SIZE C2	ISSUE 3
AT&T	ED5D184-76 <small>PRINTED IN U.S.A.</small>	SHEET B1	



DETAIL A
(TYPICAL, BOTH SIDES)



DETAIL B
VIEW SHOWING LEFT
CABINET DOOR OPENED



SECT. C-C
(TYPICAL)
(REFERENCE ONLY)



FIG. 2
STANDARD BEZEL
(GROUP A)
D. A.
(REFERENCE ONLY)

SEE PROPRIETARY NOTICE ON SHEET ONE

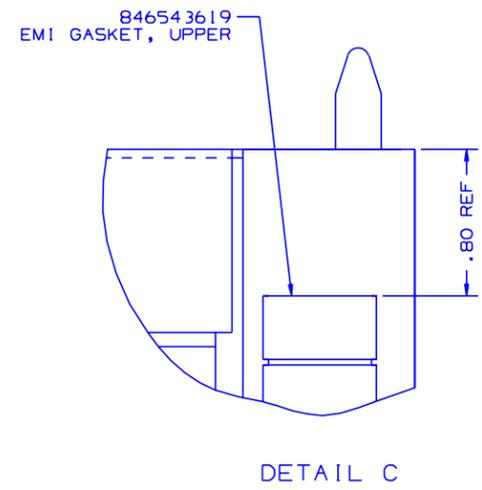
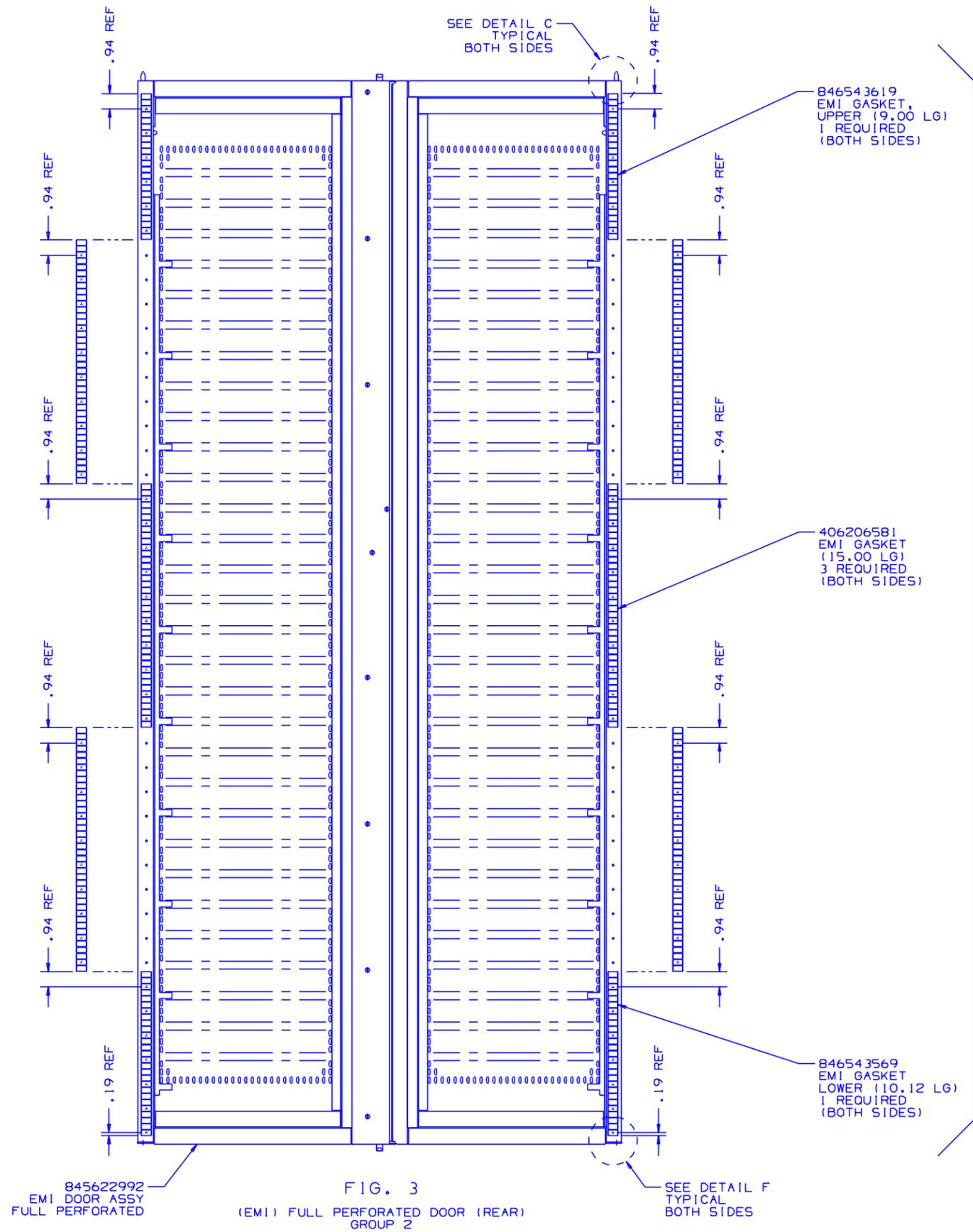
SESS SWITCHING EQUIPMENT
6FT (CENTER OPENING)
CABINET DOORS

DWG SIZE C2	ISSUE 2
----------------	------------

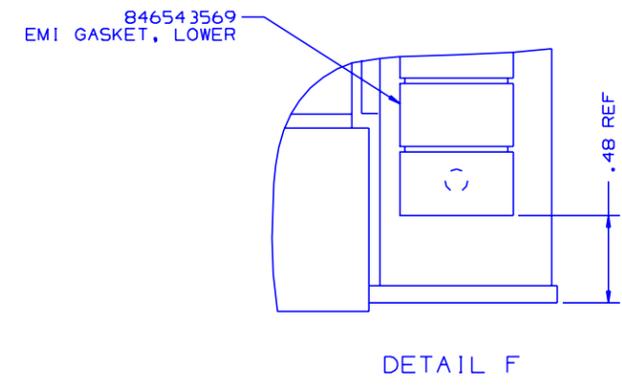
AT&T

ED5D184-76
PRINTED IN U.S.A.

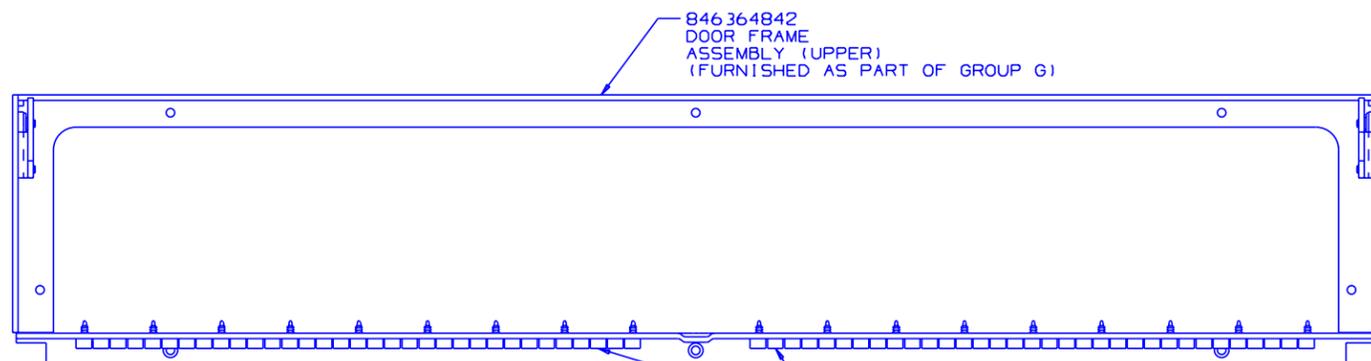
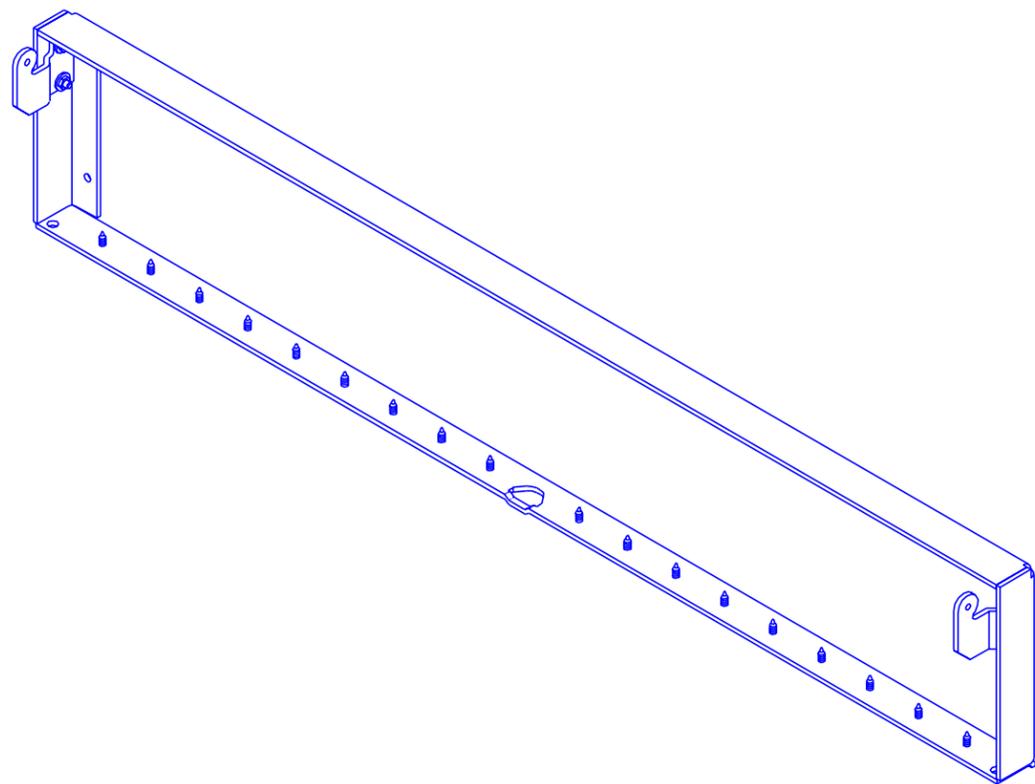
SHEET
B2



846898633
GASKET KIT
TYPICAL ARRANGEMENT
(BOTH DOORS)
(SEE NOTE 15)



SEE PROPRIETARY NOTICE ON SHEET ONE		
5ESS SWITCHING EQUIPMENT 6FT (CENTER OPENING) CABINET DOORS	DWG SIZE	ISSUE
	C2	6
AT&T	ED5D184-76 <small>PRINTED IN U.S.A.</small>	SHEET B3



846364842
DOOR FRAME
ASSEMBLY (UPPER)
(FURNISHED AS PART OF GROUP G)

846543585
EMI GASKET, DOOR FRAME
(12.38 LG) } PART OF
846898633
GASKET KIT
(TYPICAL)
(SEE NOTE 15)

FIG. 4
LOCATION & METHOD OF INSTALLING
EMI GASKETING ON UPPER DOOR FRAME

SEE PROPRIETARY NOTICE ON SHEET ONE

5ESS SWITCHING EQUIPMENT
6FT (CENTER OPENING)
CABINET DOORS

DWG SIZE
C2

ISSUE

6

AT&T

ED5D184-76

SHEET
B4

PRINTED IN U.S.A.

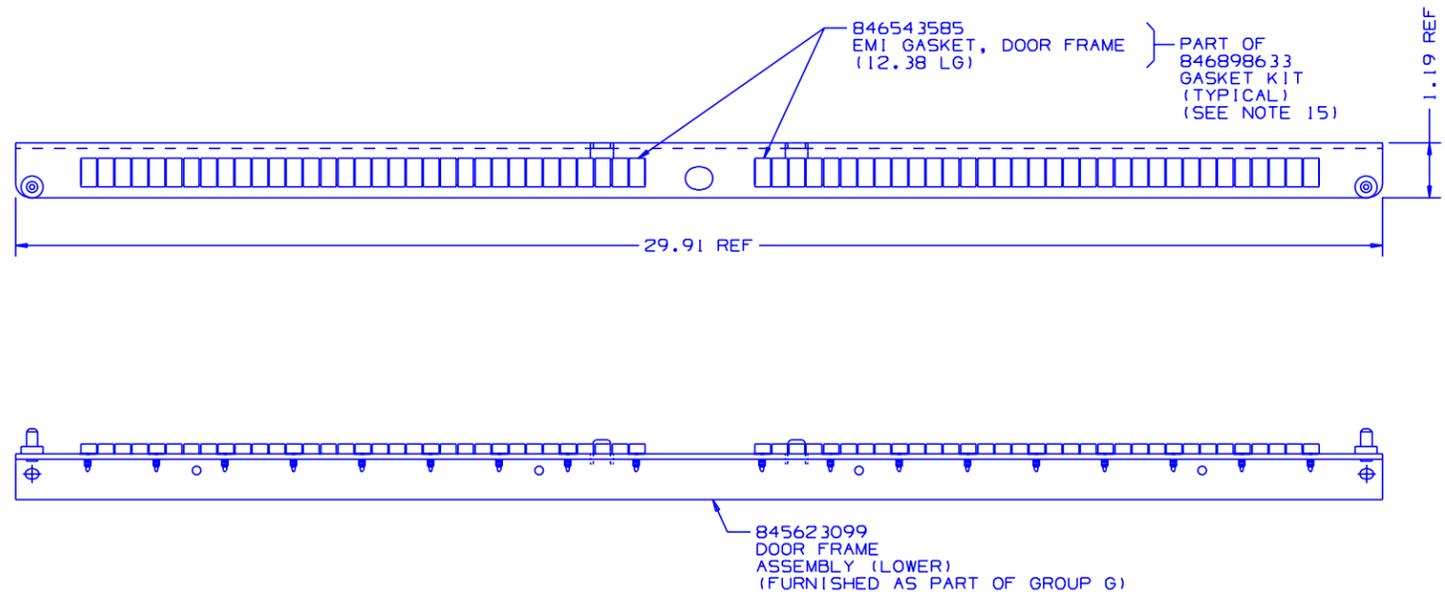
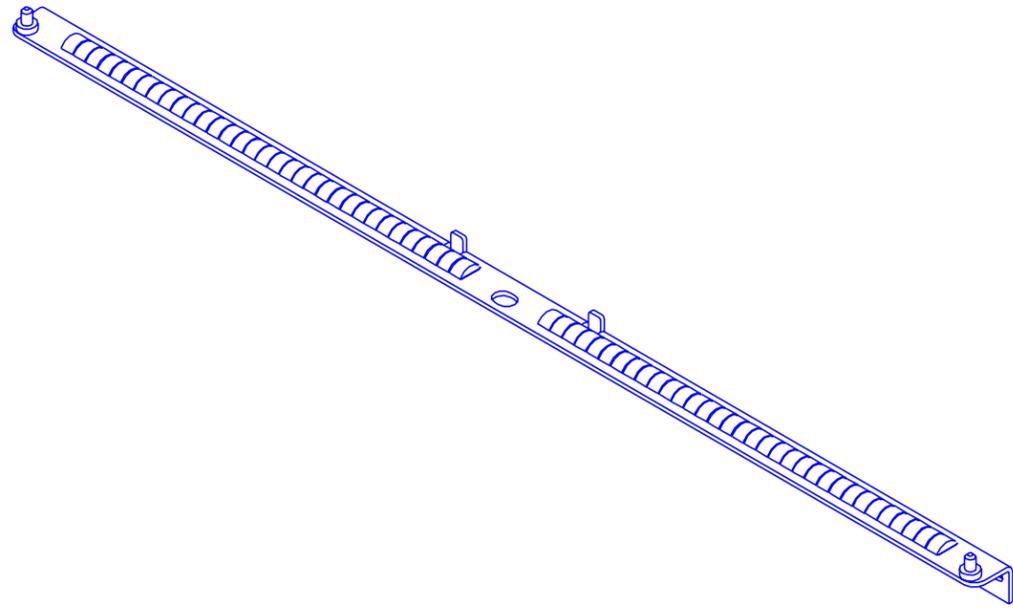


FIG. 5
LOCATION & METHOD OF INSTALLING
EMI GASKETING ON LOWER DOOR FRAME

SEE PROPRIETARY NOTICE ON SHEET ONE		
5ESS SWITCHING EQUIPMENT 6FT (CENTER OPENING) CABINET DOORS	DWG SIZE C2	ISSUE 6
	AT&T	ED5D184-76 SHEET B5

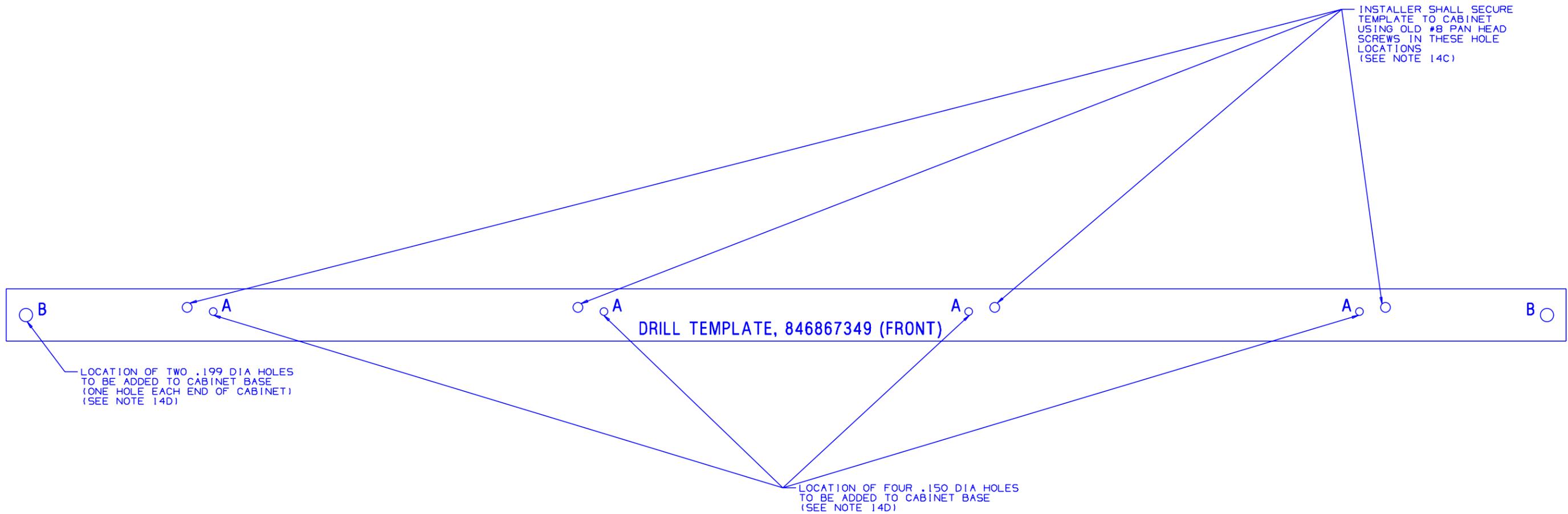


FIG. 6
 DRILL TEMPLATE
 GROUP H
 (FOR USE ON FRONT OR REAR OF CABINET)

SEE PROPRIETARY NOTICE ON SHEET ONE		
SESS SWITCHING EQUIPMENT 6FT (CENTER OPENING) CABINET DOORS		DWG SIZE C2
AT&T		ISSUE 5
ED5D184-76		SHEET B7

S
H
O
P

MANUFACTURING NOTES

***** CONTINUED *****

MIS-ALIGNMENT OF DOOR FRAME; AND ALL METAL FILINGS/CHIPS TO BE VACUUMED BEFORE PROCEEDING WITH MOUNTING OF LOWER DOOR FRAME.

E. INSTALL NEW LOWER DOOR FRAME USING FOUR (4) NEW #8 PAN HEAD; AND TWO (2) #12 HEX WASHER HEAD TAPPING SCREWS FURNISHED WITH DOOR FRAME KIT.

F. HANG DOORS AND VERIFY EASY OPERATION.

X 15. AFTER TRIAL FITTING THE DOORS ON THE CABINET AND REMOVING THEM, THE INSTALLER SHALL:

A. APPLY THE UPPER AND LOWER DOOR FRAME GASKETING AS SHOWN IN FIGURES 4 AND 5. CARE MUST BE EXERCISED WHEN INSTALLING THE GASKETING. CONSULT WITH DRAWING TO FIND CORRECT PLACEMENT OF GASKETS BEFORE INSERTING; ONCE INSTALLED GASKETS CANNOT BE REMOVED WITHOUT DAMAGING. INSURE THAT ALL RIVETS ARE PUSHED FIRMLY IN AS FAR AS POSSIBLE AND GASKET FINGERS ARE NOT DEFORMED WHILE INSERTING.

B. APPLY THE GASKETING TO THE REAR OF THE CABINET DOORS AS SHOWN IN FIGURE 3, DETAIL C AND F RESPECTIVELY; STARTING AT THE TOP OF THE DOOR WITH 846543619 EMI GASKET.

C. HANG THE DOORS ON THE CABINET DOOR FRAME AND CHECK FOR SMOOTH OPERATION. (NOTE: ADDITIONAL RESISTANCE TO CLOSING THE DOORS WILL BE FELT DUE TO THE RESISTANCE OF THE GASKETING MATERIAL AND IS CONSIDERED NORMAL).

S
H
O
P

MANUFACTURING NOTES

1. X PARTS REQUIRED FOR INSTALLATION.

X/ PARTS REQUIRED FOR MANUFACTURE WHEN EQUIPMENT IS SHOP MOUNTED OR BY THE INSTALLER WHEN THE EQUIPMENT IS TO BE FIELD MOUNTED.

* PARTS THAT ARE TO BE SHIPPED ATTACHED TO OR ENCLOSED IN THE SAME CONTAINER WITH THE ASSOCIATED ASSEMBLED ITEM.

*/ PARTS (A) REQUIRED FOR MANUFACTURE WHEN EQUIPMENT INVOLVED IS SHOP MOUNTED OR (B) TO BE SHIPPED ATTACHED TO, OR ENCLOSED IN THE SAME CONTAINER WITH THE ASSOCIATED ASSEMBLED ITEM WHEN FIELD MOUNTED.

() INDICATES DESIGNATIONS TO BE STAMPED IN ACCORDANCE WITH JOB INFORMATION.

{ } INDICATES DESIGNATIONS SHOWN FOR INFORMATION ONLY AND ARE NOT TO BE STAMPED.

< > INDICATES DESIGNATIONS AND/OR INFORMATION PROVIDED IN ACCORDANCE WITH OTHER INFORMATION.

"W" PARTS ASSEMBLED AT THE SAME TIME THE EQUIPMENT IS MOUNTED.

"W*" PARTS TO BE (A) SHOP ASSEMBLED, BUT WHICH CANNOT BE ASSEMBLED UNTIL THE ASSOCIATED EQUIPMENT IS BEING MOUNTED, OR (B) SHIPPED ATTACHED TO, OR ENCLOSED IN THE SAME CONTAINER WITH THE ASSOCIATED EQUIPMENT WHEN FIELD MOUNTED.

"S" PARTS NOT ASSEMBLED, SHIPPED SEPARATELY.

A/R AS REQUIRED.

"B" PARTIAL ASSEMBLIES ON OTHER DRAWINGS WITH STOCKLISTS.

X 12. WHEN RETROFITTING NEW STYLE CENTER-OPENING CABINET DOORS TO OLDER STYLE CABINETS PER ED5D184-70 THROUGH -73, IT IS NECESSARY TO REPLACE THE OLD STYLE ONE OR TWO PIECE DOOR FRAMES (BI-FOLD DOORS) WITH A NEW TWO PIECE DOOR FRAME DESIGNED TO MOUNT THE CENTER-OPENING DOORS. GROUP G, DOOR FRAME KIT, CONSISTING OF A NEW TWO PIECE DESIGN UPPER AND LOWER DOOR FRAME, AND ASSOCIATED MOUNTING SCREWS IS REQUIRED.

X 13. INSTALLER SHALL VERIFY THE AVAILABILITY OF DRILL TEMPLATE (TOOL) AND REQUIRED DRILL BITS PER GROUP H, ED5D184-76. THESE ITEMS ARE REQUIRED TO ADD THE NECESSARY HOLES IN THE CABINET BASE FOR THE INSTALLATION OF NEW LOWER DOOR FRAME, 845623099.

X 14. THE FOLLOWING DESCRIBES THE PROCESS FOR REMOVING THE OLD DOOR FRAME AND INSTALLATION OF THE NEW DOOR FRAME KIT:

A. INSTALLER SHALL REMOVE BI-FOLD DOORS AND THE OLD ONE/TWO PIECE DOOR FRAME AND SAVE THE #8 PAN HEAD SCREWS FOR LATER USE.

B. INSTALL THE NEW UPPER DOOR FRAME USING THE EXISTING MOUNTING HOLES IN THE CABINET AND THE APPROPRIATE NEW #8 PAN HEAD AND FLAT HEAD SCREWS FURNISHED IN THE DOOR FRAME RETROFIT KIT.

C. NEXT, USING FOUR OLD #8 PAN HEAD SCREWS SECURE THE DRILL TEMPLATE, 846867349 TO THE FACE OF THE CABINET BASE UTILIZING THE FOUR EXISTING HOLES IN THE CABINET BASE MEMBER, (SEE DETAIL C AND FIGURE 6).

IF THE NEW LOWER DOOR FRAME IS BEING MOUNTED AT THE REAR OF A CABINET, INSTALLER SHALL VERIFY THAT THE FRAME SUPPORT ASSEMBLY, 843062100 IS SPACED SYMMETRICALLY WITHIN THE OPENING BETWEEN THE CABINET AND SPACERS (ADJUST AS REQUIRED).

D. USING THE DRILL BITS PROVIDED WITH THE TEMPLATE, THE INSTALLER SHALL LOCATE AND DRILL THE FOUR (4) .150 DIA. (TEMPLATE DESIGNATION A), AND TWO (2) .199 DIA. (TEMPLATE DESIGNATION B) HOLES REQUIRED TO MOUNT THE NEW LOWER DOOR FRAME; (DEPENDENT ON CABINET VINTAGE, THE .199 DIA. HOLES MAY ALREADY BE IN THE BASE MEMBER). REMOVE DRILL TEMPLATE AND SAVE WITH DRILL BITS FOR FUTURE JOBS.

NOTE: HOLES TO BE PERPENDICULAR TO CABINET FACE TO PREVENT
----- CONTINUED TO THE LEFT -----

COPYRIGHT © 1999 LUCENT TECHNOLOGIES
ALL RIGHTS RESERVED

BT99

5ESS SWITCHING EQUIPMENT
6 FT. (CENTER-OPENING)
CABINET DOORS

DWG SIZE C2 ISSUE 7

STOCKLIST

ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE	
							SYM	NBR
1010	1	1	845622976		ASSEMBLY, DOOR PERFORATED (CENTER-OPENING)			
1100	A	1	846424596		BEZEL, CABINET STANDARD			
1110	A	2	996096970		SCREW, SHOULDER #4327 PIC DESIGN CORP. /OR EQUIVALENT			
1120	A	2	900559121		WASHER, SPRING #UNZ5U-ULIU ASSOCIATED SPRING CO. /OR EQUIVALENT			
1150	2	1	845622992		ASSEMBLY, EMI DOOR PERFORATED (CENTER OPENING)			
1200	B	1	901003509		TAPE #CCH-18-101-0100 SHIELDING COPPER CHOMERICS INC.			
1210	C	1	901003517		TAPE #471 SCOTCH 3M CO. 1 1/2 INCHES BLACK ADHESIVE			
1220	D	1	845312925		SHIELD, CLOTH HARDWARE			
1230	E	1	845312933		SHIELD, CLOTH HARDWARE			
1240	F	1	846898633		KIT, GASKET (CABINET)			
1250	G	1	846858066		FRAME, DOOR (CENTER OPENING) KIT			12
1260	H	1	406726844		DRILL, BIT #8DDJ9 TRIUMPH .199 DIA.			
1270	H	1	406726851		DRILL, BIT #25DDJ9 TRIUMPH .1495 DIA.			
1280	H	1	846867349		TEMPLATE, DRILLING			
1290	2	1	846898633		KIT, GASKET (CABINET)		*/	15

***** END OF STOCKLIST *****

TABLE AA

G R O U P	CABINET DATA				DOOR TYPE	SEE NOTE
	DRAWING	DOOR FACE TO DOOR FACE	DOOR FRAME TO DOOR FRAME	DOOR FRAME TYPE	FULL PERFORATED	
1	ED5D184-74	21.51	21.51	2-PIECE (TOP & BOTTOM)	X	

ED5D184-76

COPYRIGHT © 1999 LUCENT TECHNOLOGIES
ALL RIGHTS RESERVED

BT99

5ESS SWITCHING EQUIPMENT
6 FT. (CENTER-OPENING)
CABINET DOORS

DWG SIZE C2 ISSUE 7

LUCENT TECHNOLOGIES INC ED5D184-76

SHEET D2 OF 11

PRINTED IN U.S.A.