

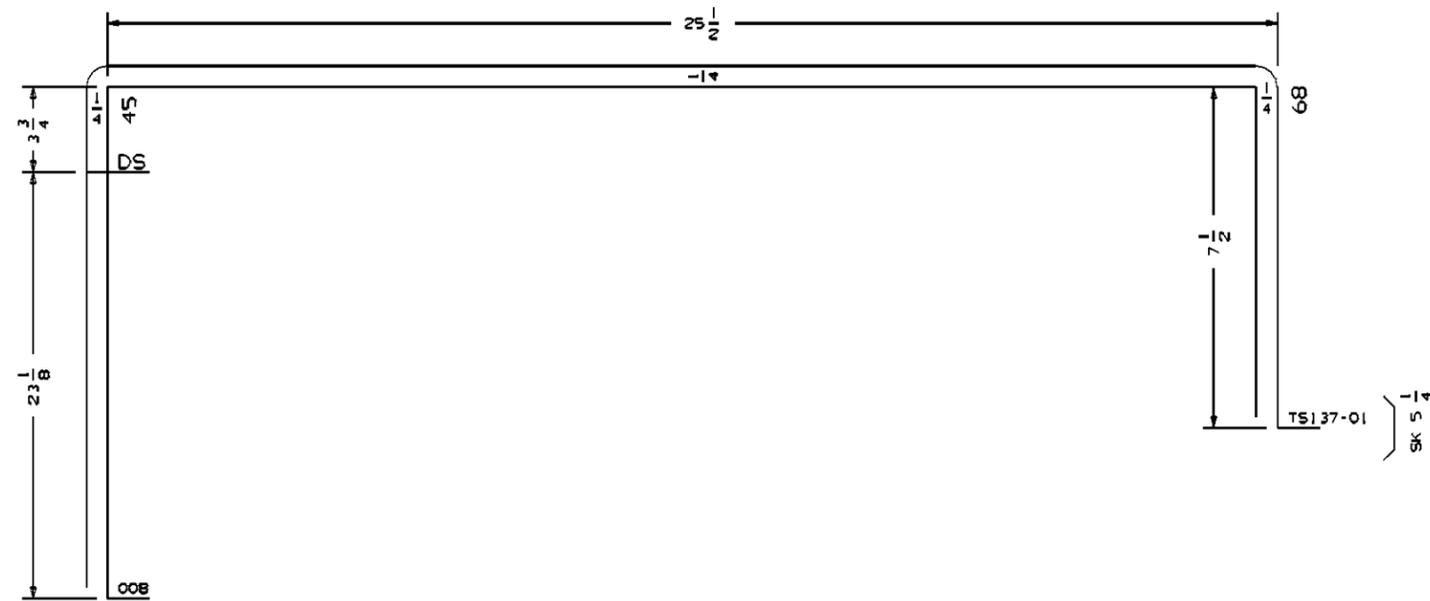
GROUP 1, 1A  
odd

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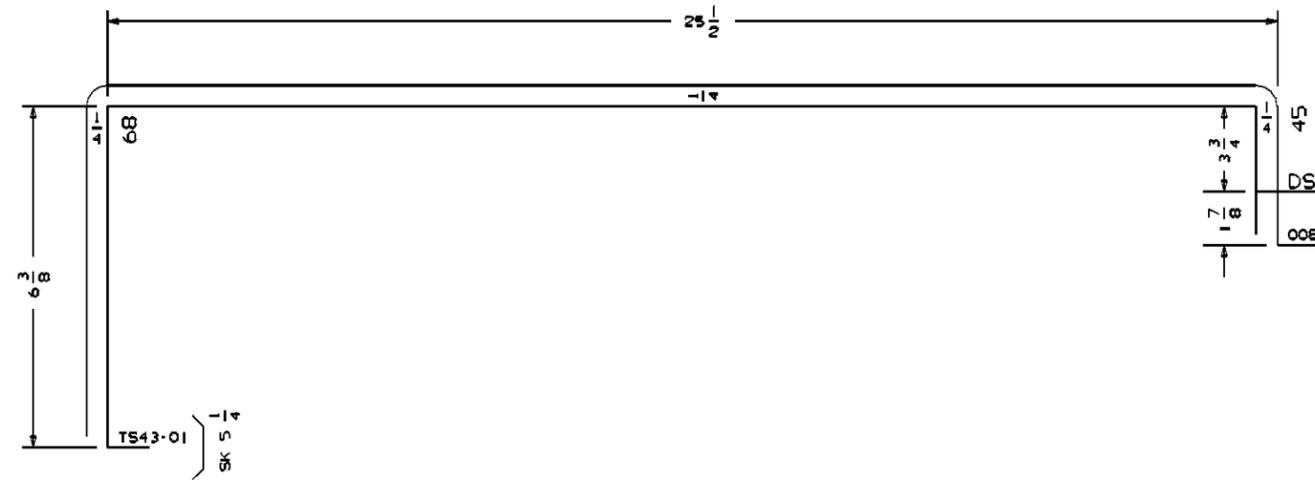
CABLE ASSEMBLY		DWG SIZE C2	ISSUE 5
AT&T	ED5D501-15	SHEET C1	

PRINTED IN U.S.A.





GROUP 3  
ODD



GROUP 4  
EVEN

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CABLE ASSEMBLY	DWG SIZE	ISSUE
	C2	4
AT&T	ED5D501-15 <small>PRINTED IN U.S.A.</small>	SHEET C3

STOCKLIST								
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE	
							SYM	NBR
1010	1,1A,2,2A	A/R	996340956	KS13385L1	WIRE, GROUND 16 GA, STRANDED, R-R/BK			
1020	1,1A,2,2A	A/R	996339743	KS13385L1	WIRE 16GA STRANDED R			
1030	1,2	86	402671481		LUG, TERMINAL #BU385-2 AMP INC. OR EQUIVALENT			7
1035	1,2	86	406918912		RECEPTACLE #41774 AMP INC.			7
1040	1,2	37	900422494		TUBING, HEAT SHRINKABLE #RT876 1/4 IN ID. X 1 IN LG.BK RAYCHEM CORP. OR EQUIVALENT			14
1050	3,4	1	106197775	982SS	CONNECTOR, ELECTRICAL, ADAPTER 6 CONTACTS, FEMALE, RECTANGULAR			
1060	3,4	1	842923732		RELIEF, STRAIN			
1070	3,4	1	103125340	982AB	CONNECTOR			
1080	3,4	1	842923724		RELIEF, STRAIN			
1090	3,4	1	103125373	982AE	CONNECTOR, ELECTRICAL			
1110	3,4	A/R	814626180	P46B618	WIRE 26BY O			
1130	3,4	A/R	814626248	P46B624	WIRE 26BY W			
1135	1,2	12	403373608		LUG, TERMINAL #BU202 THOMAS & BETTS CO. OR EQUIVALENT			13
1140	3,4	A/R	814626230	P46B623	WIRE 26BY BK			
1145	1,2	12	406919100		RECEPTACLE #42452-5 AMP INC.			13
1150	1,2	12	401126404		TUBING, HEAT SHRINKABLE #RT876 3/16 IN.DIA.X 3/4 IN.LG. BLACK RAYCHEM CORP. /OR EQUIV.			14
1155	1A,2A	82	406918912		RECEPTACLE #41774 AMP INC. /OR EQUIV.			7
1160	1A,2A	45	900422494		TUBING, HEAT SHRINKABLE #RT876 1/4 IN ID. X 1 IN LG.BK RAYCHEM CORP. /OR EQUIV.			14
1165	1A,2A	8	406919100		RECEPTACLE #42452-5 AMP INC.			13
1170	1A,2A	8	401126404		TUBING, HEAT SHRINKABLE #RT876 3/16 IN.DIA.X 3/4 IN.LG. BLACK RAYCHEM CORP. /OR EQUIV.			14
***** END OF STOCKLIST *****								

S H O P T	I N S T	MANUFACTURING NOTES
		<p>1. UNLESS OTHERWISE INDICATED IN FEET AND INCHES ALL DIMENSIONS ARE GIVEN IN INCHES.</p> <p>2. &lt;SWC&gt; INDICATES SOLDERLESS WRAP CONNECTIONS.</p> <p>3. A/R DENOTES AS REQUIRED.</p> <p>4. UNLESS OTHERWISE INDICATED SKINNER LENGTH TO BE 3 INCHES.</p> <p>7. LUGS (406918912) ARE TO BE EQUIPPED WITH HEAT SHRINKABLE TUBING (900422494) AND TUBING MUST BE CUT TO LENGTH TO COVER THE ENTIRE TERMINAL LUG. TERMINAL LUGS ON ARMS 68 &amp; 70 SHALL NOT HAVE HEAT SHRINKABLE TUBING.</p> <p>9. UNLESS OTHERWISE SPECIFIED THE SHINER LENGTH TO BE DETERMINED BY THE INDIVIDUAL MANUFACTURING LOCATIONS AND IS IN ADDITION TO SPECIFIED DIMENSIONS.</p> <p>10. THE TOLERANCE APPLICABLE TO FORMED SECTIONS OF CABLES ON CABLE FORMING BOARD IS + OR - 1/8 INCH FOR STITCH BREAKOUTS AND + OR - 1/4 INCH FOR ARM MAIN ARM AND SUBARM DIM AND BREAKOUTS. AFTER A CABLE IS REMOVED FROM A CABLE FORMING BOARD THE TOLERANCE FOR STITCH LOCATIONS IS + OR - 1/4 INCH AND TOLERANCE FOR ARM AND SUBARM MEASUREMENTS AND SPACING BETWEEN EACH OTHER IS + OR - 1/2 INCH. THE OVERALL LENGTH TOLERANCE OF A MAIN ARM IS + OR - 1 INCH NOTE THAT THE FORMED DIMENSIONS ARE MEASURED IN THE SAME MANNER AS DIMENSIONS SHOWN ON THE CABLE LAYOUT DRAWING.</p> <p>11. HEIGHT OF CABLE BUTT MUST NOT EXCEED 3/4 OF AN INCH.</p> <p>13. IN ARM 19 FOR GROUPS 1,1A,2 &amp; 2A STITCHES 170T8,170T7,170T6,170T5,170T4,112T8,112T7,112T6,112T5,112T4,40T8,40T7,40T6,40T5 &amp; 40T4, SHALL HAVE A AMP INC. FASTON LUG TERMINAL #42452-5. DO NOT SOLDER.</p> <p>14. SLEEVING APPLIED PER ED-4C250-10 SHEET 13, UNLESS OTHERWISE SPECIFIED.</p>

SEE PROPRIETARY NOTICE ON SHEET ONE

XT13	
SESS SWITCHING EQUIPMENT CABLE ASSEMBLY FOR TIME MULTIPLEXED SWITCH IN CABINETS	
DWG SIZE C2	ISSUE 6
AT&T	ED5D501-15
SHEET D1 OF 5	

ED5D501-15