

TABLE A-FEATURES											
EQUIPMENT			EQUIPMENT OR CIRCUIT DATA					SD EQUIVALENT			
DESCRIPTION	REF NOTE	RAT-ING	LIST OR GROUP	QTY	EQUIPMENT OR CIRCUIT	LIST GROUP OR FIG	WRG	APP	SCHEMATIC	FIG	OPT
CIRCUIT PACK RETAINERS REQUIRED FOR ONE 4 OR 6 POST CABINET; ED-5D184-73, ED-5D579-73.			1								
132B APPARATUS HOUSING PLENUM SUPPORT ASSEMBLY (1) REQUIRED PER VACANT HOUSING POSITION.			2								
DOOR RETAINER STRAPS REQUIRED FOR ONE 4 OR 6 POST CABINET; ED-5D184-73, ED-5D579-73.			3								
END OF TABLE-A											

ENGINEERING NOTES

51. UNASSIGNED.

52. UNLESS OTHERWISE SPECIFIED, REFERENCE TO 'CABINET' APPLIES TO THE ED-5D184-73 AND ED-5D579-73 6 FT 0 INCHES HIGH CABINETS.

ISSUE NOTES				
ORIG ISS: 12/04/87	CHANGE CLASS:			
DRAFT: DSL	ENGR: JMB	SUPV: EJZ	CERTIFIED: 12/04/87	ISSUE: 1
SHEET D1, MFG. NOTE 2, "#28 DRILL (.140 DIA.)" READ "#26 DRILL (.147 DIA.)" SHEET B2, FIG. 2, "#28 DRILL (.140 DIA.)" TYP "READ" ".147 +.003 OR -.000 TYP."				
ORIG. ISSUE 12/04/87			C.O.-88NM0137-M	
ORIG ISS: 12/04/87	CHANGE CLASS: M			
DRAFT: LMK	ENGR: JMB	SUPV:	CERTIFIED: 07/18/88	ISSUE: 2

SHEET INDEX									
SHT NBR	A1 THRU A1	ISSUE 2							
ISSUE									
SHT NBR	D1 THRU D1	ISSUE 2							
ISSUE									
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ED5D511-16

AT&T - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS	
7799	
5ESS SWITCHING EQUIPMENT HARDWARE FOR INSTALLING 50 PSI HARDENING MODIFICATIONS	
DWG SIZE C2	ISSUE 2
AT&T TECHNOLOGIES, INC. ED5D511-16	SHEET A1 OF 4

ED-50184-73
CABINET ASSEMBLY (REF)
ED-50579-73
CABINET ASSEMBLY (REF)
(DOORS & BEZEL REMOVED)

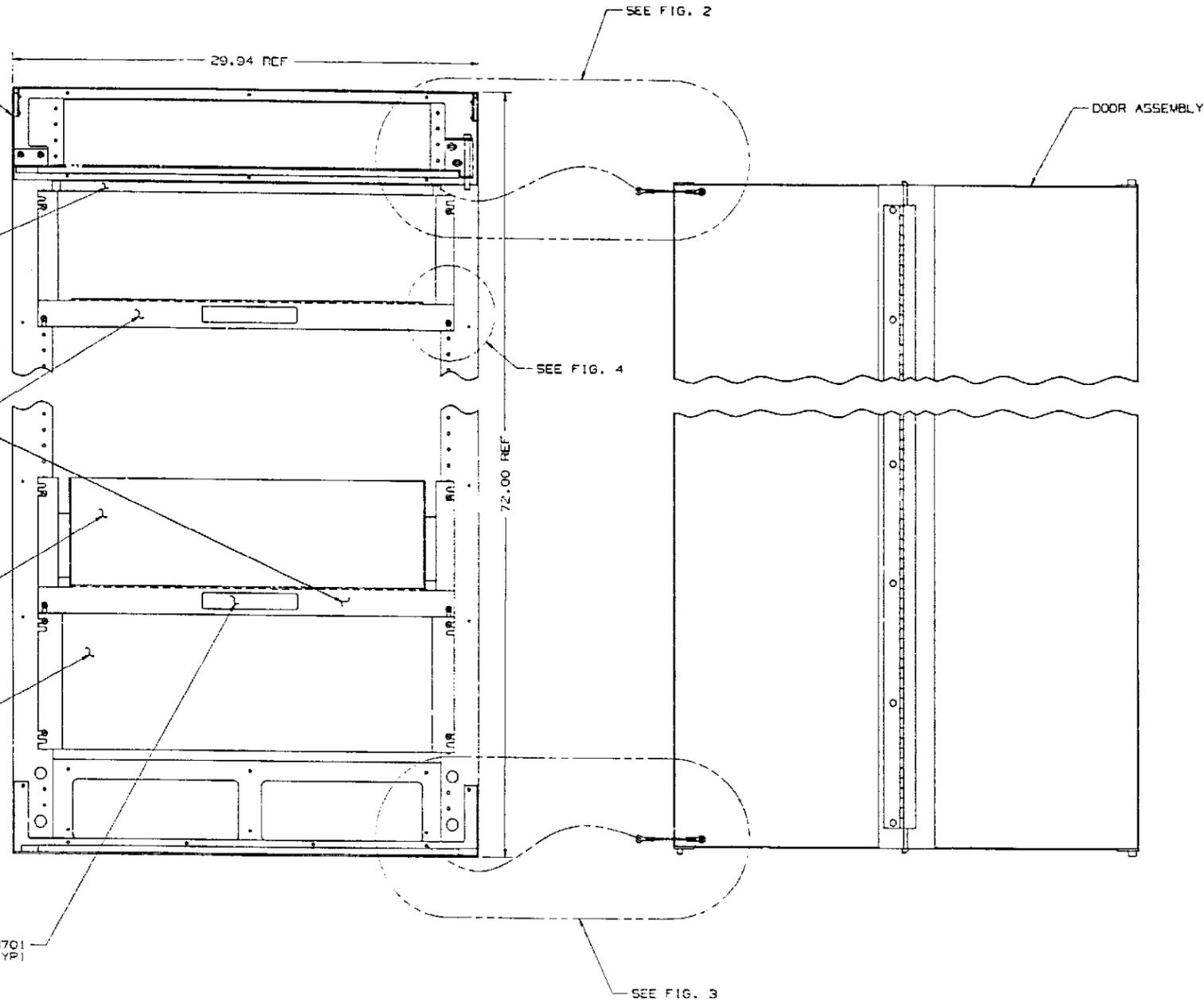
845623149
TOP UNIT BLOCK (REF)
845623461
TOP UNIT BLOCK (REF)

845623131
CIRCUIT PACK RETAINER (TYP)
(SEE NOTE 4A)

845623206
PLENUM SUPPORT ASSY (TYP)
(SEE NOTE 4B)

FAN UNIT (REF)

845623701
WARNING LABEL (TYP)

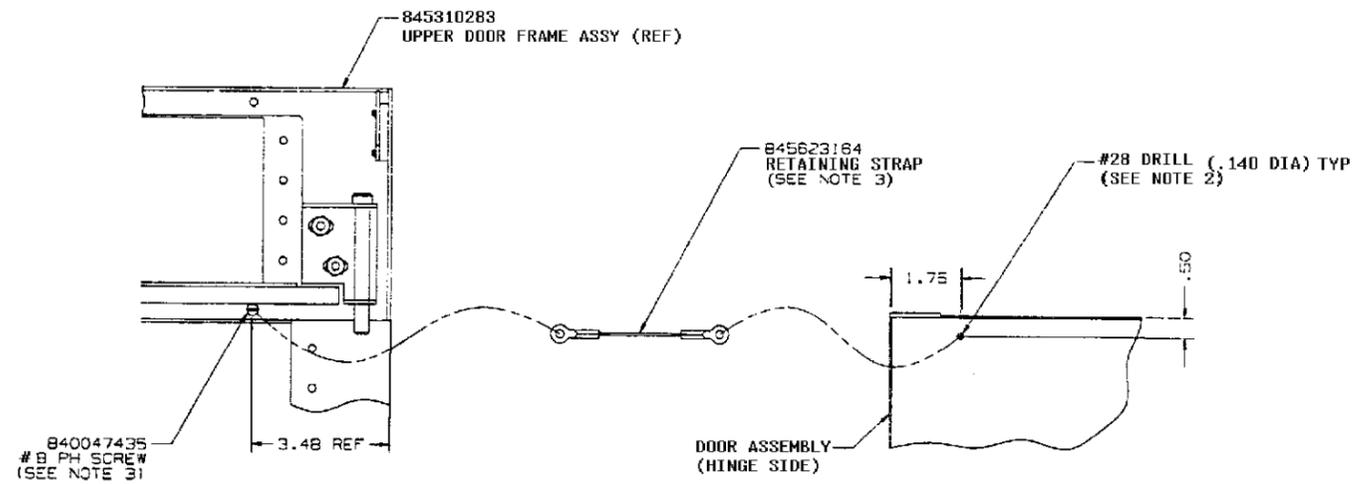


FRONT VIEW, ED-50184-73, ED-50579-73 CABINETS
(DOORS & BEZEL REMOVED) SHOWING TYPICAL LOCATION
OF 845623131 CIRCUIT PACK RETAINER, 845623206
PLENUM SUPPORT ASSEMBLY AND 845623164 RETAINER STRAPS

FIG. 1

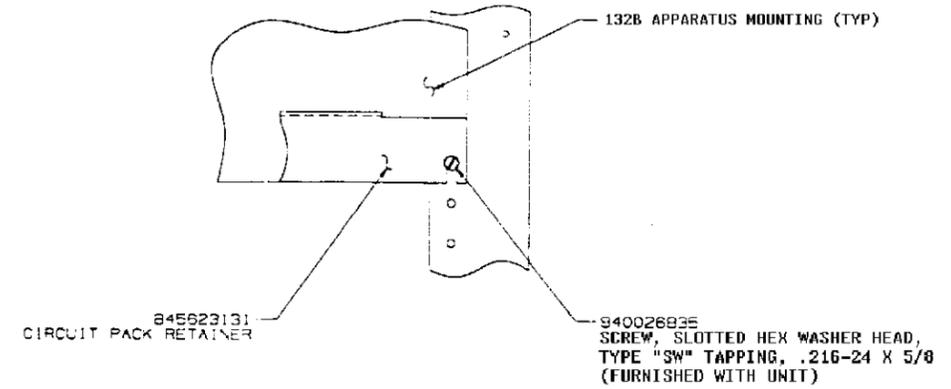
SEE PROPRIETARY NOTICE ON SHEET ONE

SESS SWITCHING EQUIPMENT HARDWARE FOR INSTALLING 50 PSI HARDENING MODIFICATIONS	DWG SIZE	ISSUE
	C2	1
AT&T TECHNOLOGIES, INC.	ED-50511-16	SHEET B1



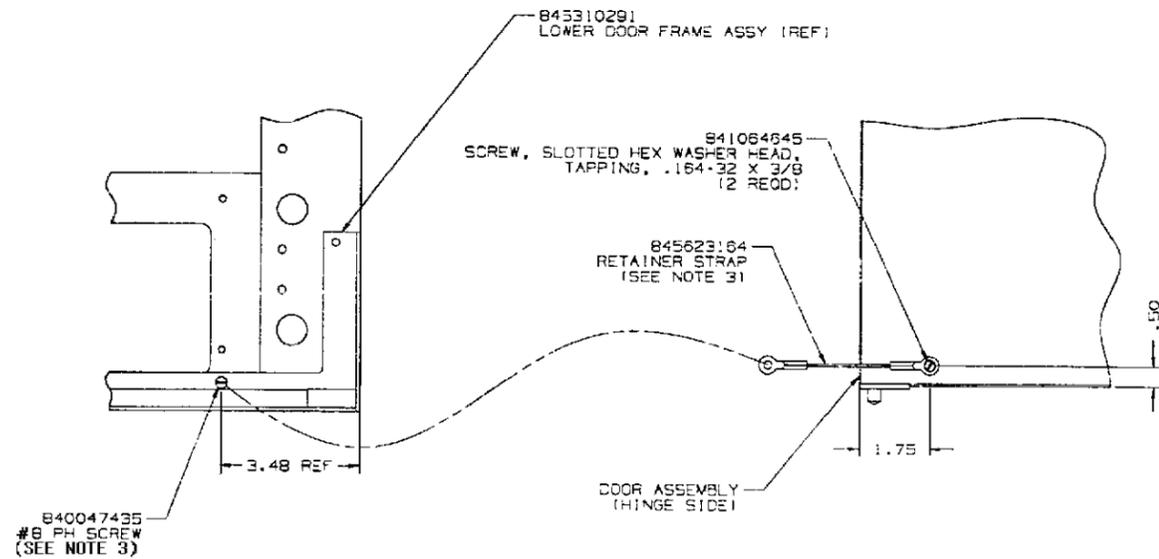
ED-5D184-73, ED-5D579-73 UPPER DOOR FRAME AND BACKSIDE OF CABINET DOOR SHOWING LOCATION AND HOLE SIZE OF HOLES REQUIRED TO INSTALL 845623164 RETAINER STRAPS WITH 841064645 SLOTTED HEX WASHER HEAD SCREWS ON DOOR AND EXISTING 840047435, #8 PAN HEAD SCREWS ON UPPER DOOR FRAME (SAME FOR FRONT AND REAR CABINET DOORS)

FIG. 2



TYPICAL METHOD OF INSTALLATION. 845623131 CIRCUIT PACK RETAINER (SEE NOTES 4A & 4B)

FIG. 4



ED-5D184-73, ED-5D579-73 LOWER DOOR FRAME AND BACKSIDE OF CABINET DOOR SHOWING LOCATION AND HOLE SIZE OF HOLES REQUIRED TO INSTALL 845623164 RETAINER STRAPS WITH 841064645 SLOTTED HEX WASHER HEAD SCREWS ON DOOR AND EXISTING 840047435, #8 PAN HEAD SCREWS ON LOWER DOOR FRAME (SAME FOR FRONT AND REAR CABINET DOORS)

FIG. 3

SEE PROPRIETARY NOTICE ON SHEET ONE

5ESS SWITCHING EQUIPMENT HARDWARE FOR INSTALLING 50 PSI HARDENING MODIFICATIONS		DWG SIZE C2	ISSUE 1
AT&T TECHNOLOGIES, INC.		ED-5D511-16	SHEET B1

STOCKLIST							
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE
							SYM NBR
1000	1	6	845623131		RETAINER, CIRCUIT PACK		
1010	1	6	845623701		LABEL, WARNING		
1020	2	1	845623206		ASSEMBLY, PLENUM SUPPORT		
1030	3	4	845623184		STRAP, RETAINER		
1040	3	4	841064645		SCREW, SLOT HEX WSHR HD TAPPING .164-32 X 3/8		
***** END OF STOCKLIST *****							

S H O P P I N G P O S I T	MANUFACTURING NOTES	
	X X X X X X	<p>1. ALL PARTS SHALL BE SHIPPED SEPARATELY.</p> <p>2. INSTALLER SHALL DRILL TWO (2) HOLES EACH PER FRONT AND REAR CABINET DOORS AS SHOWN IN FIG. 2 & 3. THIS OPERATION SHOULD BE DONE AWAY FROM THE EQUIPMENT AS A BENCH OPERATION. HOLES SHALL BE MARKED AND DRILLED USING A NUMBER #2B DRILL (.140 DIA.). AFTER DRILLING DOORS, HOLES SHALL BE DEBURRED AND ALL METAL CHIPS VACUUMED TO PREVENT CONTAMINATION OF EQUIPMENT.</p> <p>3. AFTER DRILLING PER NOTE 2 ABOVE, RETAINER STRAPS SHALL BE INSTALLED ON DOORS WHILE REMOVED FROM CABINET. STRAPS SHALL BE MOUNTED IN A HORIZONTAL POSITION AS SHOWN WITH FLAT PORTION OF EYE FACING DOOR. APPROPRIATE SCREWS WHICH ARE ALSO USED TO MOUNT UPPER AND LOWER DOOR FRAMES, (SEE FIG. 2 & 3) SHOULD BE REMOVED; AND DOORS MOUNTED IN NORMAL MANNER. FREE ENDS OF RETAINERS SHALL BE SECURED IN DESIGNATED LOCATIONS USING PREVIOUSLY REMOVED PAN HEAD SCREWS.</p> <p>4. A. 845623131 CIRCUIT PACK RETAINERS E/W 845623701 WARNING LABELS SHALL BE INSTALLED ON ALL EQUIPPED 132B APPARATUS MOUNTINGS. B. 845623206 PLENUM SUPPORT MUST BE INSERTED IN UNEQUIPPED 132B APPARATUS MOUNTINGS AND SIMILARLY SECURED IN PLACE WITH 845623131 CIRCUIT PACK RETAINER, E/W 845623701 WARNING LABEL.</p>

SEE PROPRIETARY NOTICE ON SHEET ONE	
7199	
LESS SWITCHING EQUIPMENT HARDWARE FOR INSTALLING 50 PSI HARDENING MODIFICATIONS	
DWG SIZE C2	ISSUE 2
AT&T TECHNOLOGIES, INC.	ED5D511-16
SHEET 01 OF 4	

ED5D511-16