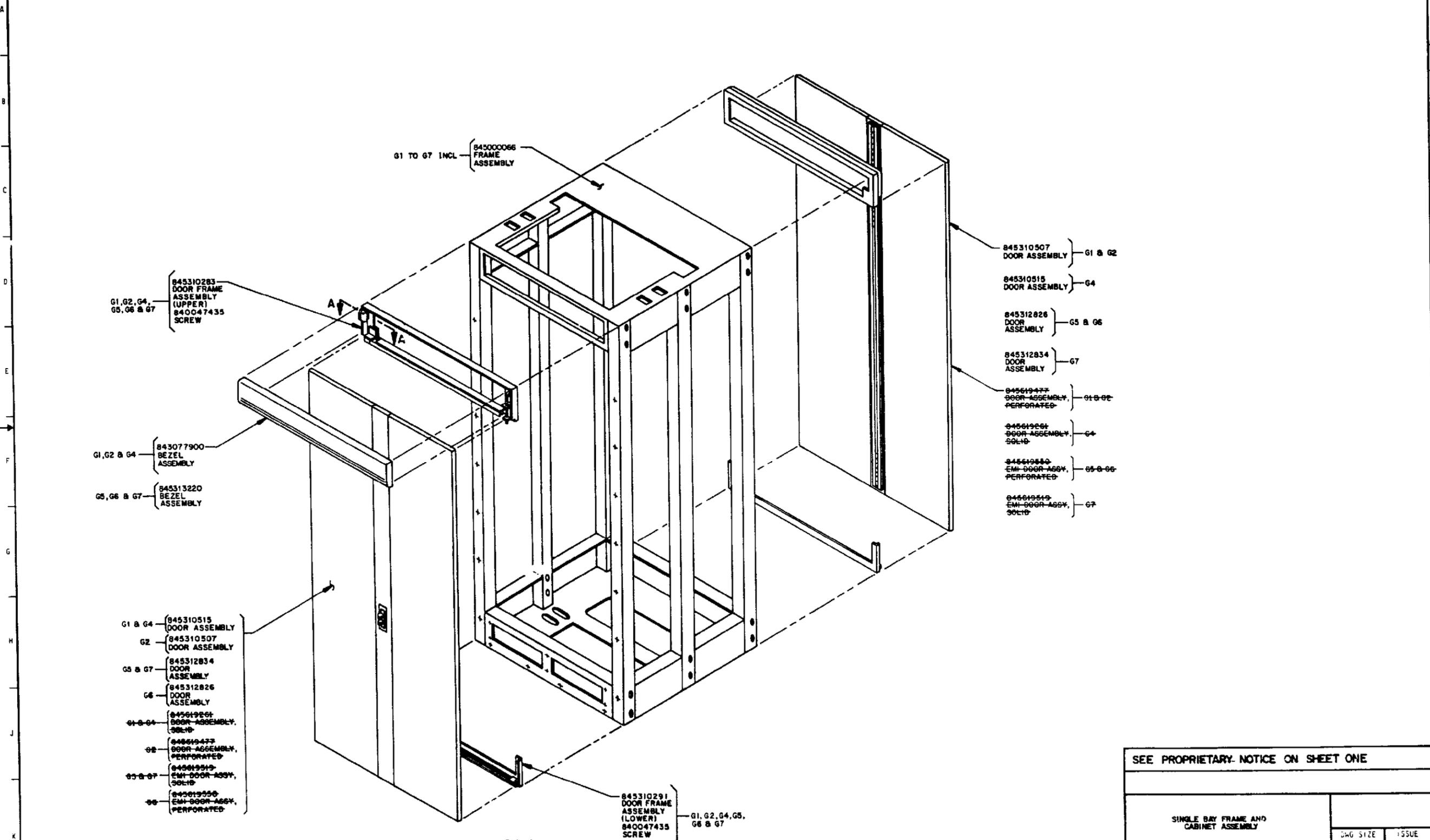




0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15



- G1 TO G7 INCL. 84500066 FRAME ASSEMBLY
- G1, G2, G4, G5, G6 & G7 845310283 DOOR FRAME ASSEMBLY (UPPER) 840047435 SCREW
- G1, G2 & G4 843077900 BEZEL ASSEMBLY
- G5, G6 & G7 845313220 BEZEL ASSEMBLY
- G1 & G4 845310515 DOOR ASSEMBLY
- G2 845310507 DOOR ASSEMBLY
- G5 & G7 845312834 DOOR ASSEMBLY
- G6 845312826 DOOR ASSEMBLY
- G1 & G4 845619261 DOOR ASSEMBLY, PERFORATED
- G2 845619477 DOOR ASSEMBLY, PERFORATED
- G5 & G7 845619519 EM-DOOR-ASSY, SOLID
- G6 845619556 EM-DOOR-ASSY, PERFORATED
- 845310291 DOOR FRAME ASSEMBLY (LOWER) 840047435 SCREW
- G1, G2, G4, G5, G6 & G7
- 845310507 DOOR ASSEMBLY } G1 & G2
- 845310515 DOOR ASSEMBLY } G4
- 845312826 DOOR ASSEMBLY } G5 & G6
- 845312834 DOOR ASSEMBLY } G7
- 845619477 DOOR ASSEMBLY, PERFORATED } G1 & G2
- 845619261 DOOR ASSEMBLY, SOLID } G4
- 845619556 EM-DOOR-ASSY, PERFORATED } G5 & G6
- 845619519 EM-DOOR-ASSY, SOLID } G7

FIG. 1

SEE PROPRIETARY NOTICE ON SHEET ONE		
SINGLE BAY FRAME AND CABINET ASSEMBLY	DWG SIZE	ISSUE
	65	5
AT&T TECHNOLOGIES, INC.	ED-50579-71	SHEET 81

ED-50579-71

0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15

0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15

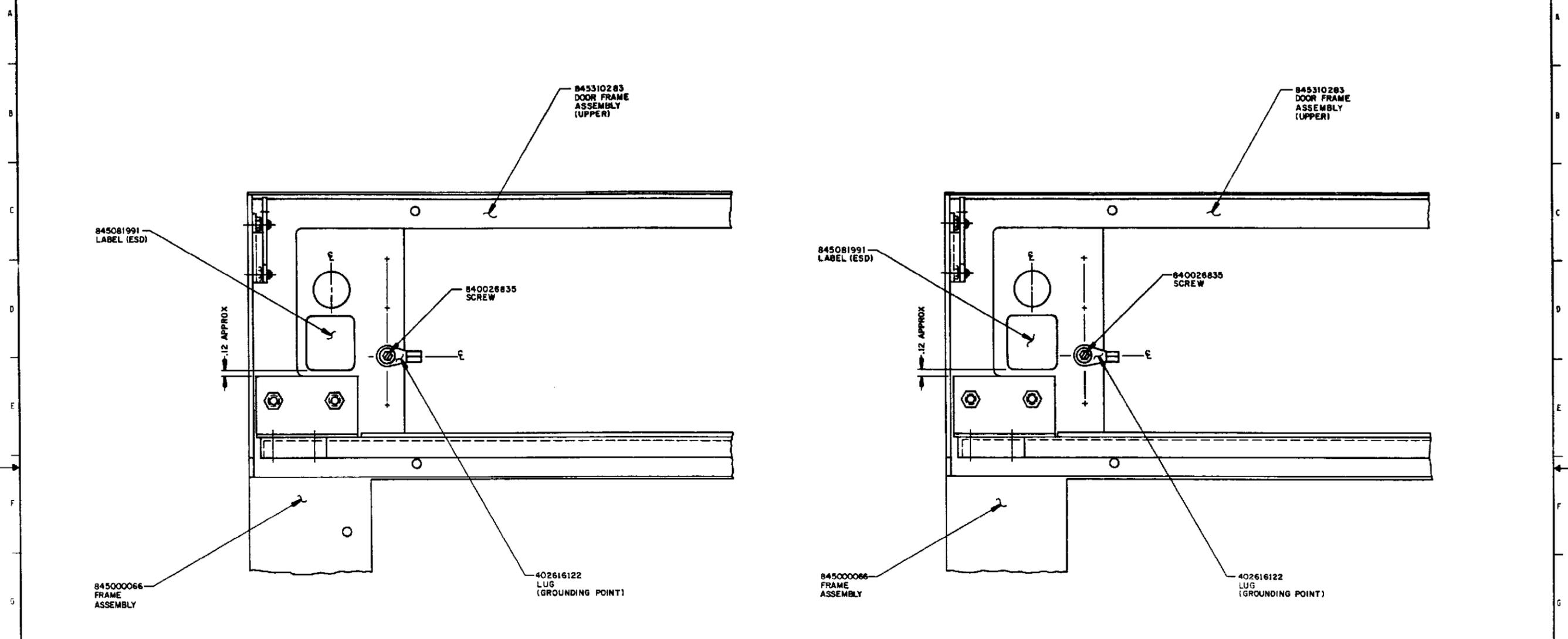
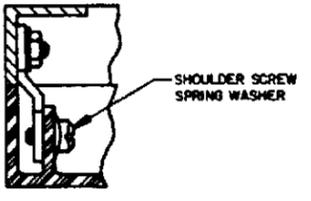


FIG. B



SECT. A-A

SEE PROPRIETARY NOTICE ON SHEET ONE		
SINGLE BAY FRAME AND CABINET ASSEMBLY		
DWG. SIZE 65	ISSUE 4	
AT&T TECHNOLOGIES, INC.	ED-5D579-71	SHEET 01

ED-5D579-71

0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15

STOCKLIST							
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE
							SYM NBR
1010	1,2,3,4,5,6,7	1	845000066		ASSEMBLY, FRAME		
1020	1,2,4,5,6,7	2	845310283		ASSEMBLY, DOOR FRAME UPPER		
1030	1,2,4,5,6,7	2	845310291		ASSEMBLY, DOOR FRAME LOWER		
1040	1	1	845310507		ASSEMBLY, DOOR		
1050	2	2	845310507		ASSEMBLY, DOOR		
1060	1	1	845310515		ASSEMBLY, DOOR		
1070	4	2	845310515		ASSEMBLY, DOOR		
1080	1,2,4	2	843077900		ASSEMBLY, BEZEL		
1090	1,2,3,4,5,6,7	2	845081991		LABEL		W
1100	1,2,3,4,5,6,7	2	402616122		LUG, TERMINAL #E01-203 3M CO. ELECTROSTATIC DISCHARGE		W
1110	1,2,4,5,6,7	4	996096970		SCREW, SHOULDER #4327 PIC DESIGN CORP. OR EQUIVALENT		5
1120	1,2,4,5,6,7	4	900559121		WASHER, SPRING #UN250-0110 ASSOCIATED SPRING CO.		4
1130	1,2,4,5,6,7	24	840047435		SCREW, PAN HEAD TAPPING .164-32 X 3/8 SWAGEFORM		
1140	1,2,3,4,5,6,7	2	840026835		SCREW, HEXAGON WASHER HEAD .216-24 X 5/8 SELF TAPPING SWAGEFORM		W
1150	5	1	845312826		ASSEMBLY, DOOR		
1160	6	2	845312826		ASSEMBLY, DOOR		
1170	5	1	845312834		ASSEMBLY, DOOR		
1180	7	2	845312834		ASSEMBLY, DOOR		
1190	5,6,7	2	845313220		ASSEMBLY, BEZEL		
1200	1	1	845619477		ASSEMBLY, DOOR PERFORATED PERFORATED		
1210	2	2	845619477		ASSEMBLY, DOOR PERFORATED PERFORATED		
1220	1	1	845619261		ASSEMBLY, DOOR SOLID		
1230	4	2	845619261		ASSEMBLY, DOOR SOLID		
1240	5	1	845619550		ASSEMBLY, EM DOOR PERFORATED		
1250	6	2	845619550		ASSEMBLY, EM DOOR PERFORATED		
1260	5	1	845619519		ASSEMBLY, EM DOOR SOLID		
1270	7	2	845619519		ASSEMBLY, EM DOOR SOLID		
***** END OF STOCKLIST *****							

TABLE AA					
GROUP	EQUIPPED WITH				SEE NOTE
	FRONT DOOR		REAR DOOR		
	SOLID	PERFORATED	SOLID	PERFORATED	
1	X			X	
2		X		X	
3					
4	X		X		
5	X			X	51
6		X		X	51
7	X		X		51

MANUFACTURING NOTES

1. IN STOCKLIST: PARTS NOT MARKED CONSTITUTE THE MAJOR ASSEMBLY AND ARE TO BE ASSEMBLED FOR SHIPMENT. 'W' PARTS ASSEMBLED AT THE SAME TIME THE EQUIPMENT IS MOUNTED. S-ITEMS NOT ASSEMBLED TO BE SHIPPED SEPARATELY.

2. IDENTIFY AS SPECIFIED ON ORDER BY STAMPING ON BOTTOM OF 845000066 FRAME ASSEMBLY USING 1/2 IN BLACK CHARACTERS PER WL2151.100.

3. MANUFACTURERS NAME, DATE, DRAWING CODE, GROUP NUMBER AND ISSUE SHALL BE STAMPED ON THE FRONT SURFACE OF THE FRAME BASE APPROXIMATELY WHERE SHOWN IN 1/4 IN BLACK CHARACTERS PER WL2151.100.

4. MAY BE OBTAINED FROM ASSOCIATED SPRING, BRISTOL CONN. 06010 PART NO. U250-0110.

5. SHOULDER SCREW (.2495 X .188 LONG SHOULDER, 10-32 THD) MAY BE OBTAINED FROM P.C. P.O. BOX 335, BENRUS CENTER, RIDGEFIELD, CT., 06877. CATALOG NO. 4327 OR EQUIV.

ED50579-71

SEE PROPRIETARY NOTICE ON SHEET ONE	
7T99	
BESS SWITCHING EQUIPMENT SINGLE BAY FRAME AND CABINET ASSEMBLY 6FT-0IN HIGH, 2FT-6IN WIDE, 2FT-6.62IN DEEP	
DWG SIZE C2	ISSUE 5
AT&T TECHNOLOGIES, INC.	ED50579-71
SHEET 01 OF 4	