

G1, G2, G3 & G4 { 84530066  
FRAME  
ASSEMBLY

G2 & G4 { 845310283  
DOOR FRAME  
ASSEMBLY  
(UPPER)  
840047435  
SCREW

GA { 843077900  
BEZEL  
ASSEMBLY  
SEE NOTE 53

GB { 845313220  
BEZEL  
ASSEMBLY  
SEE NOTE 53

GC & GE { 845310515  
DOOR ASSEMBLY

GD { 845310507  
DOOR ASSEMBLY

GF & GH { 845312834  
DOOR  
ASSEMBLY

GG { 845312826  
DOOR  
ASSEMBLY

GG-GE { 845619261  
DOOR ASSEMBLY,  
SOLID

GG { 845619477  
DOOR ASSEMBLY,  
PERFORATED

GF & GH { 845619550  
EMT DOOR ASSY,  
SOLID

GG { 845619519  
EMT DOOR ASSY,  
PERFORATED

SEE NOTE 3

845310291  
DOOR FRAME  
ASSEMBLY  
(LOWER)  
840047435  
SCREW

G2 & G4

845310507  
DOOR ASSEMBLY } GC & GD

845310515  
DOOR ASSEMBLY } GE

845312826  
DOOR  
ASSEMBLY } GF & GG

845312834  
DOOR  
ASSEMBLY } GH

845619477  
DOOR ASSEMBLY,  
PERFORATED } GG-GE

845619261  
DOOR ASSEMBLY,  
SOLID } GE

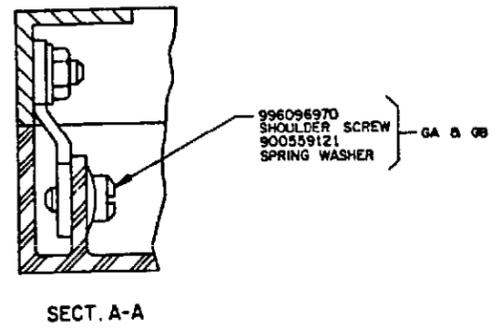
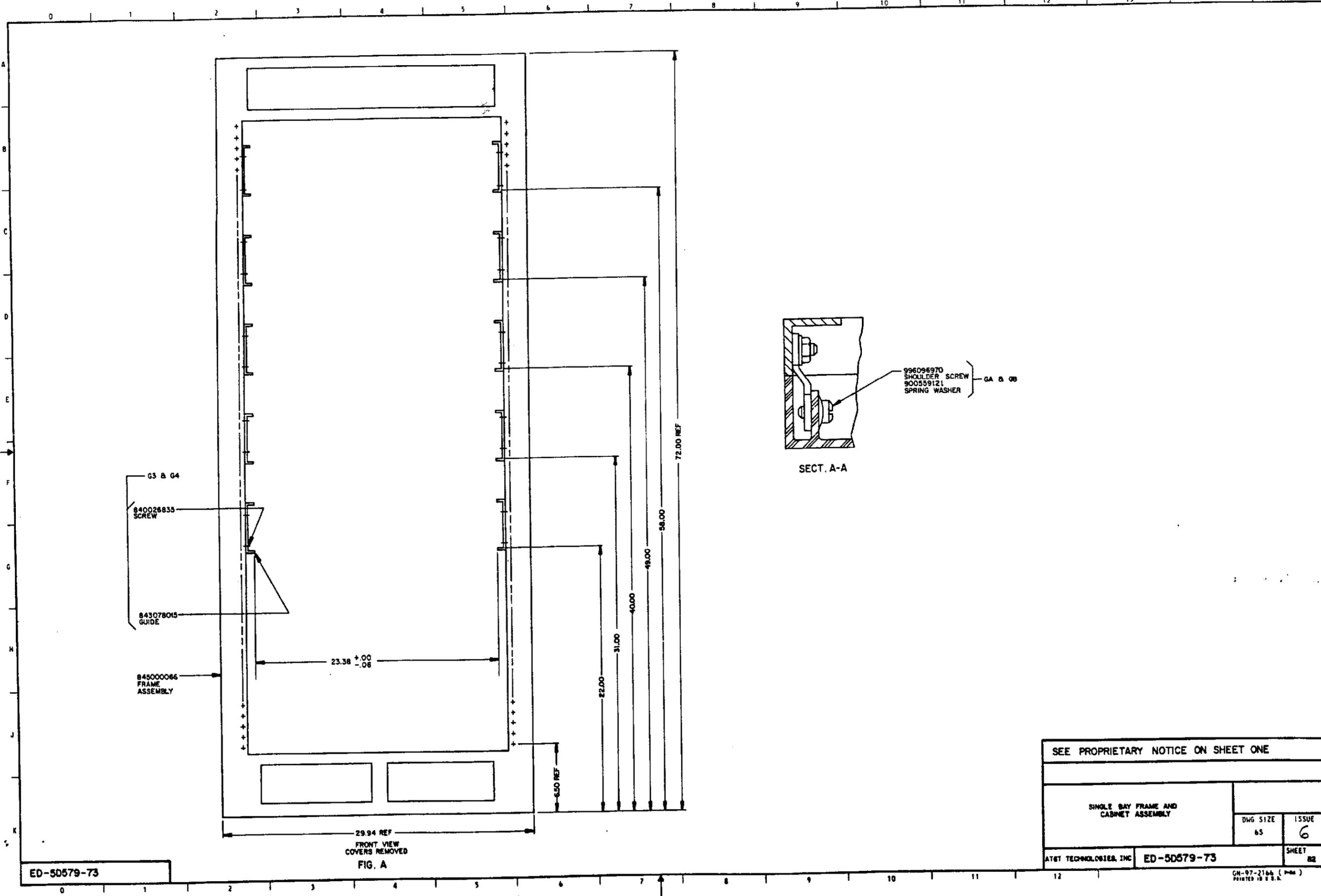
845619550  
EMT DOOR ASSY,  
PERFORATED } GF & GH

845619519  
EMT DOOR ASSY,  
SOLID } GH

FIG. 1

ED-50579-73

SEE PROPRIETARY NOTICE ON SHEET ONE		
SINGLE BAY FRAME AND CABINET ASSEMBLY		DWG. NO.
		63
AT&T TECHNOLOGIES, INC. ED-50579-73		ISSUE
		SHEET B1



- G3 & G4
- 840026835 SCREW
- 843078015 GUIDE
- 845000066 FRAME ASSEMBLY

23.38 <sup>+00</sup> <sub>-08</sub>

6.50 REF  
 10.00  
 22.00  
 31.00  
 49.00  
 58.00  
 72.00 REF

29.94 REF  
 FRONT VIEW  
 COVERS REMOVED  
 FIG. A

SEE PROPRIETARY NOTICE ON SHEET ONE		
SINGLE BAY FRAME AND CABINET ASSEMBLY	DWG SIZE	ISSUE
	65	6
AT&T TECHNOLOGIES, INC	ED-50579-73	SHEET 82

ED-50579-73

GM-97-2166 (Rev. 1)  
 PRINTED IN U.S.A.

STOCK LIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
1010	1,2,3,4	1	84500066		ASSEMBLY, FRAME				
1020	2,4	2	845310283		ASSEMBLY, DOOR FRAME UPPER				
1030	2,4	2	845310291		ASSEMBLY, DOOR FRAME LOWER				
1040	A	2	843077900		ASSEMBLY, BEZEL				
1050	B	2	845313220		ASSEMBLY, BEZEL				
1060	C	1	845310507		ASSEMBLY, DOOR				
1070	D	2	845310507		ASSEMBLY, DOOR				
1080	C	1	845310515		ASSEMBLY, DOOR				
1090	E	2	845310515		ASSEMBLY, DOOR				
1100	F	1	845312826		ASSEMBLY, DOOR				
1110	G	2	845312826		ASSEMBLY, DOOR				
1120	F	1	845312834		ASSEMBLY, DOOR				
1130	H	2	845312834		ASSEMBLY, DOOR				
1140	2,4	24	840047435		SCREW, PAN HEAD TAPPING .164-32 X 3/8 SWACEFORM				
1150	G	1	845619477		ASSEMBLY, DOOR PERFORATED PERFORATED				
1160	D	2	845619477		ASSEMBLY, DOOR PERFORATED PERFORATED				
1170	G	1	845619261		ASSEMBLY, DOOR SOLID				
1180	E	2	845619264		ASSEMBLY, DOOR SOLID				
1190	F	1	845619550		ASSEMBLY, EMF DOOR PERFORATED				
1200	G	2	845619550		ASSEMBLY, EMF DOOR PERFORATED				
1210	F	1	845619519		ASSEMBLY, EMF DOOR SOLID				
1220	H	2	845619519		ASSEMBLY, EMF DOOR SOLID				
1230	3,4	10	843078015		GUIDE				
1240	3,4	40	840028835		SCREW, HEX WASHER HEAD .216-24 X 5/8 IN.				
1250	A,B	4	996096970		SCREW, SHOULDER #4327 PIC DESIGN CORP. /OR EQUIVALENT.			4	
1260	A,B	4	900559121		WASHER, SPRING #UN250-0110 ASSOCIATED SPRING CO.			5	
***** END OF STOCKLIST *****									

S H O P	I N S T	MANUFACTURING NOTES	
		SYM	NBR
X	X		
X	X		
X	X		
X	X		
X	X		
X	X		
X	X		

1. IN STOCKLIST: PARTS NOT MARKED CONSTITUTE THE MAJOR ASSEMBLY AND ARE TO BE ASSEMBLED FOR SHIPMENT.

2. IDENTIFY, AS SPECIFIED ON ORDER, BY STAMPING ON BOTTOM OF 84500066 FRAME ASSEMBLY USING 1/2-INCH BLACK CHARACTERS PER WL2151.100.

3. MANUFACTURERS NAME, DATE, DRAWING CODE, GROUP NUMBER AND ISSUE SHALL BE STAMPED ON THE FRONT SURFACE OF THE FRAME BASE APPROXIMATELY WHERE SHOWN IN 1/4-INCH BLACK CHARACTERS PER WL2151.100.

4. SHOULDER SCREW (.2495 X .188 LONG SHOULDER, 10-32 THD) MAY BE OBTAINED FROM PIC, P.O. BOX 335, BENRIS CENTER, RIDGEFIELD, CT, 06877, CATALOG NO. 4327 OR EQUIVALENT.

5. MAY BE OBTAINED FROM ASSOCIATED SPRING, BRISTOL, CT, 06010, PART NO. U250-0110.

E050579-73

SEE PROPRIETARY NOTICE ON SHEET ONE			
SESS SWITCHING EQUIPMENT SINGLE BAY FRAME AND CABINET ASSEMBLY 6 FT-0 IN. HIGH, 2 FT-6 IN. WIDE, 2 FT-6.62 IN. DEEP		RT99	
		DWG SIZE C2	ISSUE 7
AT&T	ED5D579-73	SHEET 01 OF 5	

AA

GROUP	EQUIPPED WITH								SEE NOTE
	FRAME	DOOR FRAME	SHELVES	BEZEL	FRONT DOOR		REAR DOOR		
					SOLID	PERFORATED	SOLID	PERFORATED	
1	X								
2	X	X							
3	X		X						
4	X	X	X						
A				X					
B				X					52
C					X			X	
D						X		X	
E					X		X		
F					X			X	52
G						X		X	52
H					X		X		52

SEE PROPRIETARY NOTICE ON SHEET ONE	
RT99	
SESS SWITCHING EQUIPMENT SINGLE BAY FRAME AND CABINET ASSEMBLY 6 FT-0 IN. HIGH, 2 FT-6 IN. WIDE, 2 FT-6.62 IN. DEEP	
DWG SIZE C2	ISSUE 7
AT&T	ED5D579-73
SHEET 02 OF 5	

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