

FIG. 1
(FRONT VIEW, CABINET)

SEE PROPRIETARY NOTICE ON SHEET ONE

SINGLE BAY FRAME AND CABINET ASSEMBLY	DWG SIZE	ISSUE
	C2	3
AT&T	ED5D579-74 <small>PRINTED IN U.S.A.</small>	SHEET B1

COIX 1-16-96

ED5D579-74

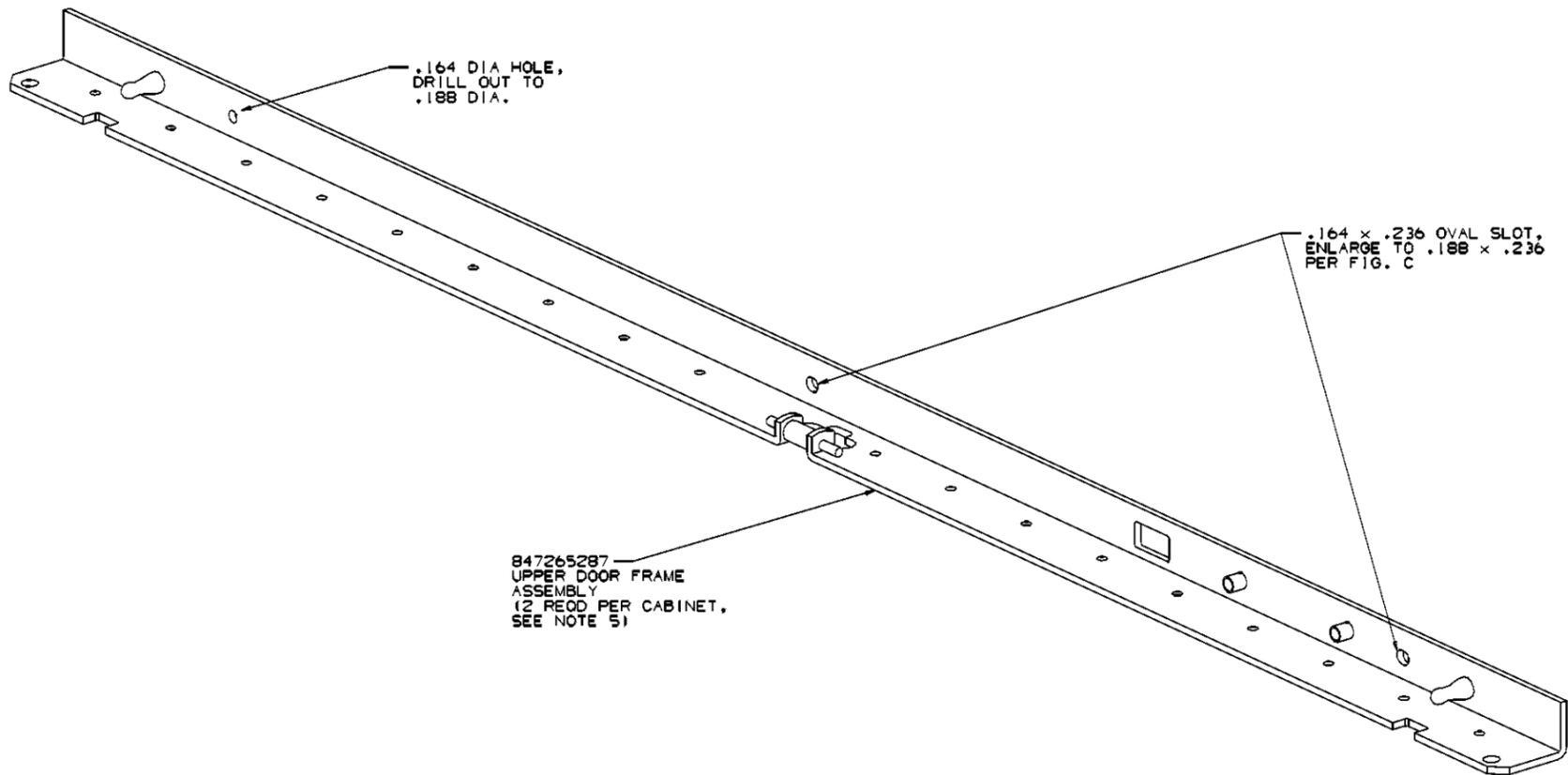


FIG. B
SESS-2000, PHASE II UPPER DOOR FRAME MODIFICATION
FOR USE WITH AUTOPLEX SYSTEM (SEE NOTE 5)

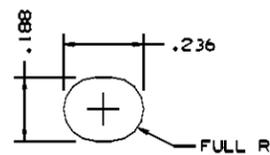
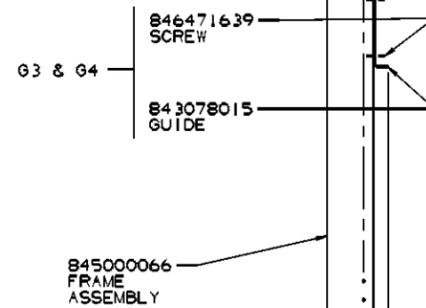


FIG. C



FRONT VIEW
DOORS REMOVED
FIG. A

SEE PROPRIETARY NOTICE ON SHEET ONE

SINGLE BAY FRAME AND
CABINET ASSEMBLY

DWG SIZE
C2

ISSUE
2

AT&T

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SHEET
B2

ED5D579-74

5:ED5D57974B1-B2.PRT

STOCKLIST								
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE	
							SYM	NBR
1010	1,2,3,4	1	845000066		ASSEMBLY, FRAME			55
1020	2,4	2	846364842		ASSEMBLY, DOOR FRAME UPPER			
1030	2,4	2	845623099		ASSEMBLY, DOOR FRAME LOWER			
1040	2,4	4	901252270		SCREW, SLOTTED HEX WASHER HEAD .216-24 X 5/8 STEEL 289A FINISH TYPE SW SWAGEFORM BARTSCH TOOL & SCREW CO.			
1050	2,4	18	901252262		SCREW, SPL PHLS RECESSED PAN HEAD .164-32 X 3/8 STEEL 289A FINISH TYPE SW SWAGEFORM BARTSCH TOOL & SCREW CO.			
1060	2,4	6	901295097		SCREW, SPL PHLS RECESSED FLAT HD .164-32 X 3/8 STEEL 289A ZINC PLATE FINISH SW P/N 0541712380-0896 PARKER KALON, DIV. OF EMHART			
1070	3,4	10	843078015		GUIDE			
1080	3,4	40	901252270		SCREW, SLOTTED HEX WASHER HEAD .216-24 X 5/8 STEEL 289A FINISH TYPE SW SWAGEFORM BARTSCH TOOL & SCREW CO.			
1090	2,4	6	997244439		BUSHING, SNAP #SB-750-10 HEYMAN MFG CO.			

***** END OF STOCKLIST *****

AA

GROUP	EQUIPPED WITH			SEE NOTE
	FRAME	DOOR FRAME	GUIDES	
1	X			
2	X	X		
3	X		X	53
4	X	X	X	53

S H O P	I N S T	MANUFACTURING NOTES	
		SYM	NBR
X	X		
X			
X			
X			
X			
X			

1. IN STOCKLIST :
PARTS NOT MARKED CONSTITUTE THE MAJOR ASSEMBLY AND ARE TO BE ASSEMBLED FOR SHIPMENT.

2. IDENTIFY, AS SPECIFIED ON ORDER, BY STAMPING ON BOTTOM OF 845000066 FRAME ASSEMBLY USING 1/2 INCH BLACK CHARACTERS PER WL2151.100.

3. MANUFACTURERS NAME, DATE, DRAWING CODE, GROUP NUMBER AND ISSUE SHALL BE STAMPED ON THE FRONT SURFACE OF THE FRAME BASE APPROXIMATELY WHERE SHOWN IN 1/4 INCH BLACK CHARACTERS PER WL2151.100.

4. FOR PLACEMENT OF GUIDE, 843078015, SEE FIG.A.

5. 5ESS-2000 PHASE II UPPER DOOR FRAME ASSEMBLY (COMCODE #847265287) PER ED5D785-70, MUST BE MODIFIED IN ORDER TO MOUNT ON THE 5ESS, SIX POST "CLASSIC" STYLE CABINET FRAMEWORK.

THE PHASE II UPPER DOOR FRAME NOMINALLY MOUNTS WITH M4 HARDWARE ON PHASE II CABINETS. IN THIS APPLICATION HOWEVER, THE UPPER DOOR FRAME MOUNTING HOLES ON THE SIX POST CLASSIC CABINET ARE TOO LARGE FOR THE M4 HARDWARE.

THEREFORE, THE .164 DIAMETER CLEARANCE HOLES IN THE PHASE II UPPER DOOR FRAME MUST BE ENLARGED AS SHOWN IN FIG.B; AND THE #8-32 X 3/8 INCH PAN HEAD SCREWS (COMCODE #901252262) NORMALLY USED TO MOUNT CLASSIC STYLE UPPER DOOR FRAMES, UTILIZED IN THIS APPLICATION.

6. SNAP BUSHINGS (6) TO BE INSTALLED IN THE UPPER 3/4 INCH DIAMETER HOLES LOCATED ON THE FRONT AND REAR OF EACH OF THE (3) "LEFT" CABINET POSTS RESPECTIVELY, AS VIEWED FROM THE FRONT.

SEE PROPRIETARY NOTICE ON SHEET ONE

RT99

5ESS SWITCHING EQUIPMENT
*SINGLE BAY FRAME AND
*CABINET ASSEMBLY
6 FT-0 IN. HIGH, 2FT-6 IN. WIDE,
2 FT-6.38 IN. DEEP
(WITH DOORS ATTACHED)

DWG SIZE
C2

ISSUE
3

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SHEET D1
OF 4

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