

TABLE A-FEATURES										
EQUIPMENT		RAT-ING	LIST OR GROUP	EQUIPMENT OR CIRCUIT DATA				SD EQUIVALENT		
DESCRIPTION	REF NOTE			QTY	EQUIPMENT OR CIRCUIT	L/G OR FIG	WRG	APP	SCHEMATIC	FIG
WIRING AND EQUIPMENT FOR IMOI LOCATED CABINET BAY 6 ODD NO. GROUPS. SINGLE MMP.			1							
WIRING AND EQUIPMENT FOR IMOI LOCATED CABINET BAY 5 EVEN NO. GROUPS. SINGLE MMP.			2							
WIRING AND EQUIPMENT FOR IMOI LOCATED CABINET BAY 6 ODD NO. GROUPS. SINGLE MMP.			3							
WIRING AND EQUIPMENT FOR IMOI LOCATED CABINET BAY 5 EVEN NO. GROUPS. SINGLE MMP.			4							
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 6 AND CABINET 7. SINGLE MMP. CABLE IDENTIS (CA9-CA12).			5							
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 4 AND CABINET 5. SINGLE MMP. CABLE IDENTIS (CA13-CA16).			6							
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 6 AND CABINET 8. SINGLE MMP. CABLE IDENTIS (CA17-CA20).			7							
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 5 AND CABINET 3. SINGLE MMP. CABLE IDENTIS (CA21-CA24).			8							
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 6 AND CABINET 9. SINGLE MMP. CABLE IDENTIS (CA25-CA28).			9							
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 5 AND CABINET 2. SINGLE MMP. CABLE IDENTIS (CA29-CA32).			10							

TABLE-A CONTINUED

ENGINEERING NOTES

51. THIS DRAWING IS ARRANGED FOR J5D020A AND B.

52. THIS DOCUMENT CONTAINS COMPLETE ENGINEERING INFORMATION FOR THE SUBJECT EQUIPMENT. JOB INFORMATION SHALL BE RECORDED BY LIST OR GROUP.

53. CABLE LENGTHS SPECIFIED IN THE STOCKLIST (ROUNDED TO THE NEXT HIGHEST FOOT) ARE FOR BILL OF MATERIAL ONLY, AND NOT TO BE USED FOR CABLE LENGTH PREPARATION.

ISSUE NOTES				
ORIG ISS: 04/18/86		CHANGE CLASS: A		
DRAFT: DSL	ENGR: GF	SUPV: JFM	CERTIFIED: 04/18/86	ISSUE: 1
GROUPS 1 TO 4 REFORMATTED. GROUPS 5 TO 14, 20 TO 25 & 30 TO 34 ADDED.				
ORIG ISS: 04/18/86		CHANGE CLASS: B		
DRAFT: DSL	ENGR: FK	SUPV:	CERTIFIED: 05/10/89	ISSUE: 2
GROUPS 40,41 43 TO 52 ADDED. GROUP 35 WAS ALSO ADDED ON ISSUE 2.				
ORIG ISS: 04/18/86		CHANGE CLASS: B		
DRAFT: DSL	ENGR: GF	SUPV:	CERTIFIED: 11/13/89	ISSUE: 3
THIS ISSUE ADDS OCW POINT ISSUES 3.1 THRU 3.9.				
ORIG ISS: 04/18/86		CHANGE CLASS: MF		
DRAFT: FK	ENGR: FK	SUPV:	CERTIFIED: 03/17/93	ISSUE: 4
METRICS, ENG NOTE 53 & MFG NOTE 11 ADDED. ENG NOTE 51, GROUP INDEX & MFG NOTES 5,8 & 9 CHGD. STOCKLIST CABLE LENGTHS CHANGED TO AGREE WITH ENG NOTE 53. THIS ISSUE ALSO INCLUDES OCW POINT ISSUES 4.1 & 4.2.				
ORIG ISS: 04/18/86		CHANGE CLASS: ME		
DRAFT: GLL	ENGR: FK	SUPV:	CERTIFIED: 01/23/95	ISSUE: 5
(H8607) UPDATED ALL GRAPHIC SHEETS TO READ LUCENT TECHNOLOGIES. ON SHEET B2, ADDED NOTE 10, UPDATED PICTURE TO SHOW CORRECT STAMPING LOCATIONS. ON SHEETS B63 THRU B67 ADDED REFERENCE TO STAMPING NOTE ON SHEET B2. PER DFX/OKC ON SHEET B2, CHANGED WORDING FOR NOTE 7 AND REMOVED SIDE X INFORMATION FROM SHEETS B63 THRU B64.				
ORIG ISS: 04/18/86		CHANGE CLASS: ME		
DRAFT: PKK	ENGR: PKK	SUPV:	CERTIFIED: 05/21/99	ISSUE: 6
(H8607) PER OKC REQUEST, IN TABLE A ADDED GROUPS 30A THRU 35A FOR BAY 6; GROUPS 30 THRU 35 READ "FOR USE IN ANY CABINET". IN ST ADDED GROUPS 30A AND 31A TO ITEM 2880; ITEM 2910 ADDED GROUP 32A; ITEM 2940 ADDED GROUP 33A; ITEM 2970 ADDED GROUP 34A AND ITEM 3000 ADDED GROUP 35A. ADDED NEW GROUPS TO GRAPHIC SHEETS B10,B11,B13,B14,B24 AND B63 THRU B67.				
ORIG ISS: 04/18/86		CHANGE CLASS: B		
DRAFT: PKK	ENGR: PKK	SUPV:	CERTIFIED: 08/12/99	ISSUE: 7
(H09088) FOR GRAPHIC SHEET B24, ITEMS 218 AND 220, COLUMN AA AND AC, READ ".3", ITEM 221 COLUMN AA READ ".3"; SHEET B64, FIG. 29, DIM READ ".3"; SHEET B66, FIG. 31, DIM READ ".3"; SHEET B67, FIG. 32, DIM READ ".3", ADDED DIM "1.75".				
ORIG ISS: 04/18/86		CHANGE CLASS: B		
DRAFT: MDK	ENGR: MDK	SUPV: PK	CERTIFIED: 07/14/00	ISSUE: 8

SHEET INDEX											
SHT NBR	A1 THRU A3 ISSUE 8										
ISSUE	6										
SHT NBR	D1 THRU D7 ISSUE 8										
ISSUE	6										
SHT NBR	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11
ISSUE	6	6	6	6	6	6	6	6	6	6	6
SHT NBR	B12	B13	B14	B15	B16	B17	B18	B19	B20	B21	B22
ISSUE	6	6	6	6	6	6	6	6	6	6	6
SHT NBR	B23	B24	B25	B26	B27	B28	B29	B30	B31	B32	B33
ISSUE	6	6	6	6	6	6	6	6	6	6	6
SHT NBR	B34	B35	B36	B37	B38	B39	B40	B41	B42	B43	B44
ISSUE	6	6	6	6	6	6	6	6	6	6	6
SHT NBR	B45	B46	B47	B48	B49	B50	B51	B52	B53	B54	B55
ISSUE	6	6	6	6	6	6	6	6	6	6	6
SHT NBR	B56	B57	B58	B59	B60	B61	B62	B63	B64	B65	B66
ISSUE	6	6	6	6	6	6	6	6	6	6	6
SHT NBR	B67	B68	B69	B70	B71	B72	B73	B74	B75	B76	B77
ISSUE	6	6	6	6	6	6	6	6	6	6	6
SHT NBR	B78	B79	B80	B81	B82	B83	B84	B85	B86	B87	B88
ISSUE	6	6	6	6	6	6	6	6	6	6	6
SHT NBR	B89										
ISSUE	6										
SHT NBR											
ISSUE											
SHT NBR											
ISSUE											
SHT NBR											
ISSUE											

ED5D585-13

LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS		
		XT13
5ESS SWITCHING EQUIPMENT COMM MODULE MOD 2 FRAME AND CABINET SPECIFICATION FOR FLEX TAPE CABLE ASSEMBLIES		
DWG SIZE C2	ISSUE 8	
LUCENT TECHNOLOGIES INC	ED5D585-13	SHEET A1 OF 99

TABLE A-FEATURES (CONTINUED)											
EQUIPMENT		EQUIPMENT OR CIRCUIT DATA							SD EQUIVALENT		
DESCRIPTION	REF NOTE	RAT-ING	LIST OR GROUP	QTY	EQUIPMENT OR CIRCUIT	L/G OR FIG	WRG	APP	SCHEMATIC	FIG	OPT
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 6 AND CABINET 10. SINGLE MMP. CABLE IDENTS (CA33-CA36).			11								
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 5 AND CABINET 1. SINGLE MMP. CABLE IDENTS (CA37-CA40).			12								
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 6 AND CABINET 11. SINGLE MMP. CABLE IDENTS (CA41-CA44).			13								
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 5 AND CABINET 0. SINGLE MMP. CABLE IDENTS (CA45-CA48).			14								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP-IOMI FLEX TAPE CABLE ASSEMBLY LOCATED IN CABINET 5. CABLE IDENTS (CA33-CA36).			20								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP-IOMI FLEX TAPE CABLE ASSEMBLY LOCATED IN CABINET 6. CABLE IDENTS (CA33-CA36).			21								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP-IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 4 AND CABINET 5. CABLE IDENTS (CA25-CA28).			22								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP-IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 6 AND CABINET 7. CABLE IDENTS (CA17-CA20).			23								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP-IOMI FLEX TAPE CABLE ASSEMBLY IN CABINET 5. CABLE IDENTS (CA29-CA32).			24								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP-IOMI FLEX TAPE CABLE ASSEMBLY IN CABINET 6. CABLE IDENTS (CA21-CA24).			25								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP MEMORY BUS FLEX TAPE CABLE ASSEMBLY FOR USE IN CABINET 5.			30								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP MEMORY BUS FLEX TAPE CABLE ASSEMBLY FOR USE IN CABINET 6.			30A								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP MEMORY BUS FLEX TAPE CABLE ASSEMBLY FOR USE IN CABINET 5.			31								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP MEMORY BUS FLEX TAPE CABLE ASSEMBLY FOR USE IN CABINET 6.			31A								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP MEMORY BUS FLEX TAPE CABLE ASSEMBLY FOR USE IN CABINET 5.			32								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP MEMORY BUS FLEX TAPE CABLE ASSEMBLY FOR USE IN CABINET 6.			32A								

TABLE-A CONTINUED

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TABLE A-FEATURES (CONTINUED)											
EQUIPMENT		EQUIPMENT OR CIRCUIT DATA							SD EQUIVALENT		
DESCRIPTION	REF NOTE	RAT-ING	LIST OR GROUP	QTY	EQUIPMENT OR CIRCUIT	L/G OR FIG	WRG	APP	SCHEMATIC	FIG	OPT
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP MEMORY BUS FLEX TAPE CABLE ASSEMBLY FOR USE IN CABINET 5.			33								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP MEMORY BUS FLEX TAPE CABLE ASSEMBLY FOR USE IN CABINET 6.			33A								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP MEMORY BUS FLEX TAPE CABLE ASSEMBLY FOR USE IN CABINET 5.			34								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP MEMORY BUS FLEX TAPE CABLE ASSEMBLY FOR USE IN CABINET 6.			34A								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP MEMORY BUS FLEX TAPE CABLE ASSEMBLY FOR USE IN CABINET 5.			35								
WIRING AND APPARATUS FOR ONE CONNECTORIZED CMP MEMORY BUS FLEX TAPE CABLE ASSEMBLY FOR USE IN CABINET 6.			35A								
WIRING AND EQUIPMENT FOR IMOI LOCATED CABINET BAY 5 ODD NO. GROUPS. DUAL MMP CABLE IDENTS (CA100 - CA103) .			40								
WIRING AND EQUIPMENT FOR IMOI LOCATED CABINET BAY 6 EVEN NO. GROUPS. DUAL MMP CABLE IDENTS (CA100 - CA103) .			41								
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 6 AND CABINET 7. DUAL MMP CABLE IDENTS (CA104-CA107).			43								
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 4 AND CABINET 5. DUAL MMP CABLE IDENTS (CA108-CA111).			44								
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 6 AND CABINET 8. DUAL MMP CABLE IDENTS (CA112-CA115).			45								
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 5 AND CABINET 3. DUAL MMP CABLE IDENTS (CA116-CA119).			46								
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 6 AND CABINET 9. DUAL MMP CABLE IDENTS (CA120-CA123).			47								

TABLE-A CONTINUED

SEE PROPRIETARY NOTICE ON SHEET ONE

XT13

5ESS SWITCHING EQUIPMENT
COMM MODULE MOD 2
FRAME AND CABINET
SPECIFICATION FOR
FLEX TAPE CABLE ASSEMBLIES

DWG SIZE
C2

ISSUE
8

LUCENT TECHNOLOGIES INC

ED5D585-13

SHEET A2
OF 99

PRINTED IN U.S.A.

TABLE A-FEATURES (CONTINUED)

EQUIPMENT		EQUIPMENT OR CIRCUIT DATA							SD EQUIVALENT		
DESCRIPTION	REF NOTE	RAT-ING	LIST OR GROUP	QTY	EQUIPMENT OR CIRCUIT	L/G OR FIG	WRG	APP	SCHEMATIC	FIG	OPT
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 5 AND CABINET 2. DUAL MMP CABLE IDENTS (CA124-CA127).			48								
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 6 AND CABINET 10. DUAL MMP CABLE IDENTS (CA128-CA131).			49								
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 5 AND CABINET 1. DUAL MMP CABLE IDENTS (CA132-CA135).			50								
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 6 AND CABINET 11. DUAL MMP CABLE IDENTS (CA136-CA139).			51								
WIRING AND APPARATUS FOR ONE CONNECTORIZED IOMI FLEX TAPE CABLE ASSEMBLY BETWEEN CABINET 5 AND CABINET 0. CABLE IDENTS (CA140-CA143).			52								
END OF TABLE-A											

SEE PROPRIETARY NOTICE ON SHEET ONE

XT13

5ESS SWITCHING EQUIPMENT
COMM MODULE MOD 2
FRAME AND CABINET
SPECIFICATION FOR
FLEX TAPE CABLE ASSEMBLIES

DWG SIZE C2 ISSUE 8

ED5D585-13

LUCENT TECHNOLOGIES INC ED5D585-13

SHEET A3 OF 99

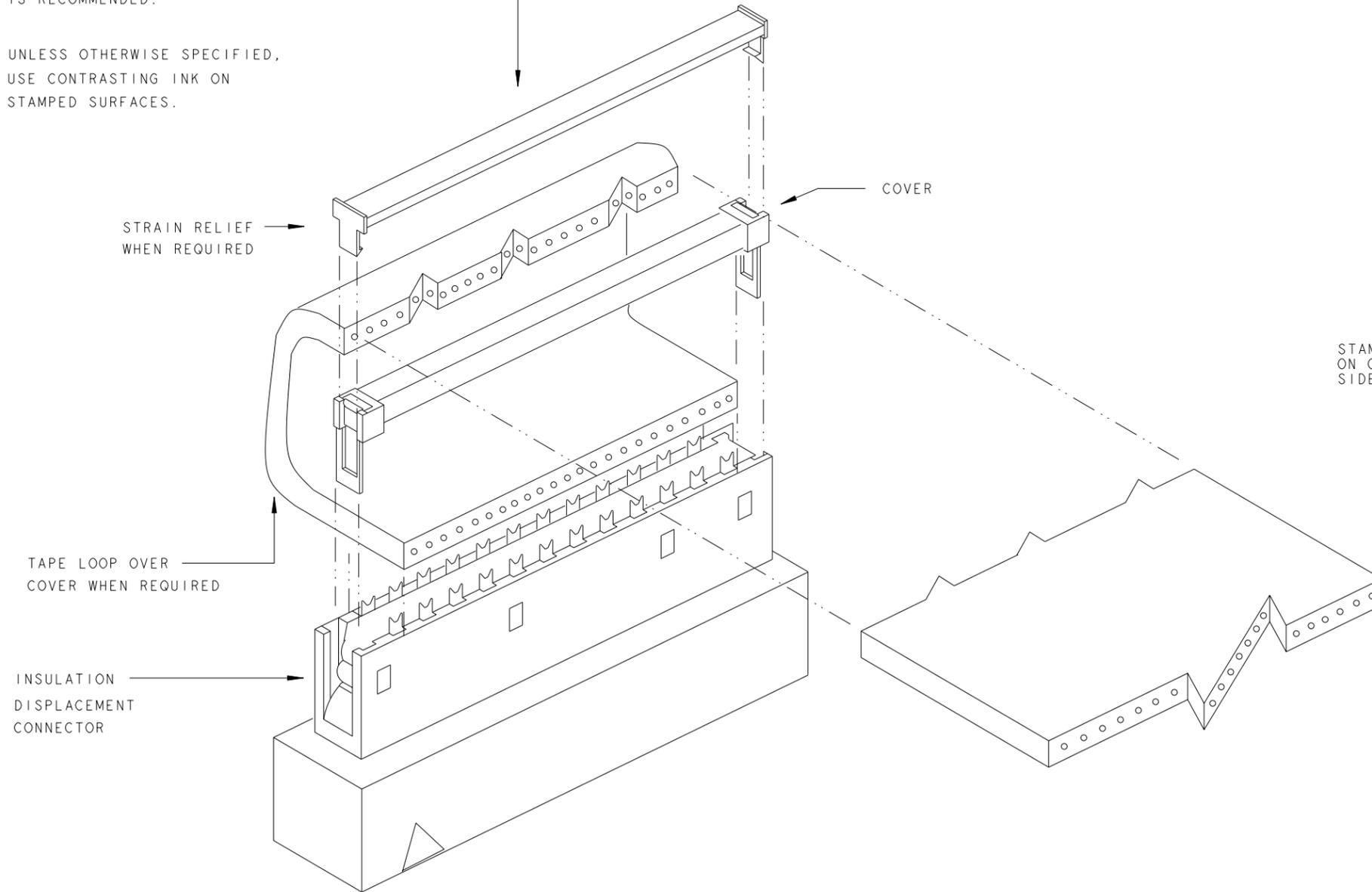
MANUFACTURING NOTES (CONT)

6. TYPICAL 3M, BERG OR AMP TYPE CONNCTOR.

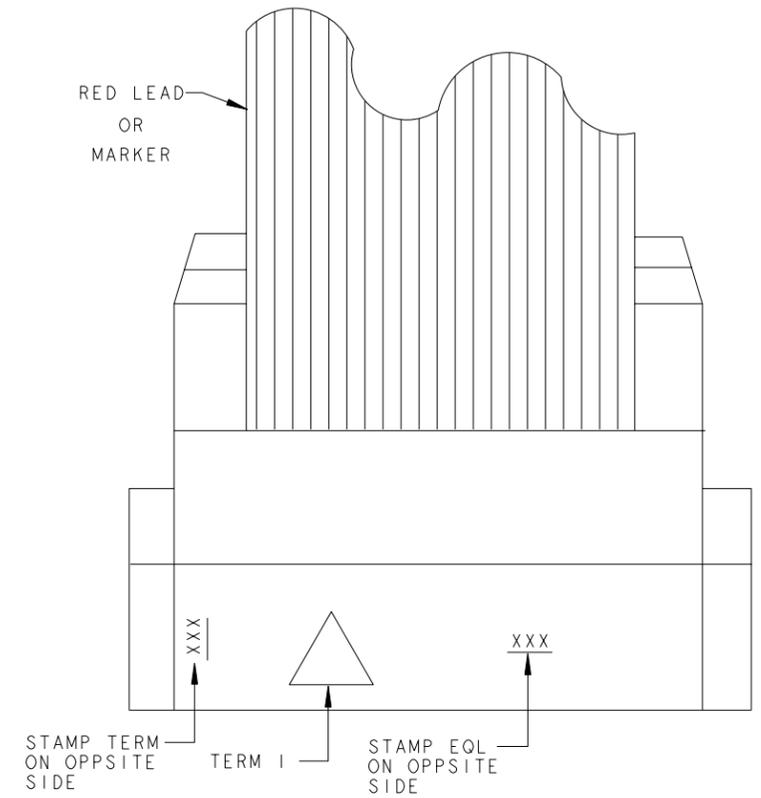
7. SIDE X UP/DOWN REFERS TO ORIENTATION OF CABLE SIDE X TO TERMINATIONS SIDE OR CODED SIDE OF CONNECTOR.

8. STAMP CHARACTERS WITH .32 [1/8], .24 [3/32], OR .2 [5/64] INCH LETTERING, THE LARGEST SIZE POSSIBLE IS RECOMMENDED.

9. UNLESS OTHERWISE SPECIFIED, USE CONTRASTING INK ON STAMPED SURFACES.



10. TYPICAL STAMPING FOR INSULATION DISPLACEMENT CONNECTORS.



KS23048L15

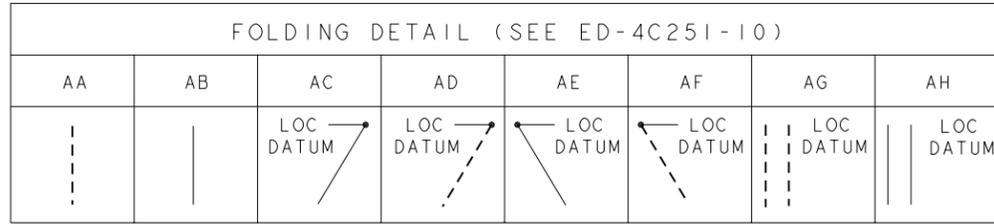
INSULATION DISPLACEMENT CONNECTORS.

11. REFER TO LOCAL MANUFACTURING DOCUMENTATION FOR SPECIFICS.

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ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	8
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B2	
MODEL NAME			



DATUM FOR ALL DIM

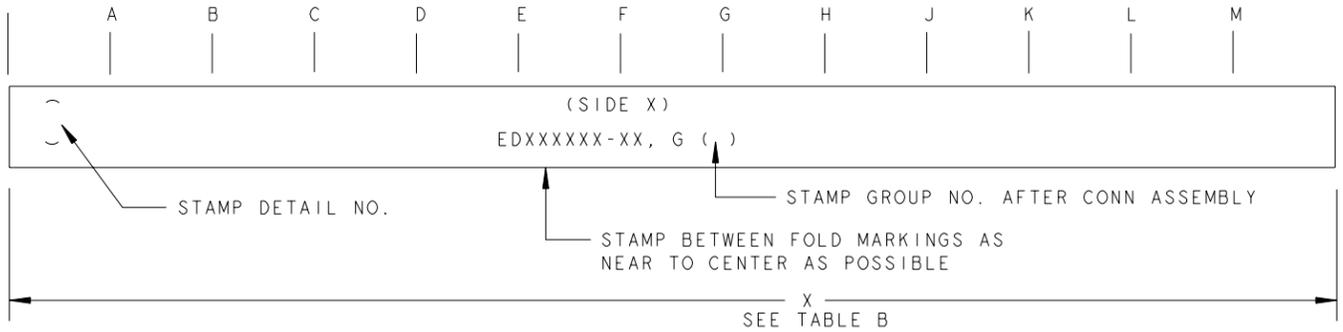


TABLE B (CENTIMETERS)

DET NO.	TAPE TO BE USED	CABLE	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS	
				X	A	B	C	D	E	F	G	H	J	K	L	M		
1	KS-21458,L2	L2	1, 2	46.61	AF	AB	AB	AC										
2	KS-21458,L2	L2	1, 2	49.05	AF	AB	AB	AC										
3	KS-21458,L2	L2	1, 2	39.07	AF	AB	AB	AC										
4	KS-21458,L2	L2	1, 2	41.50	AF	AB	AB	AC										
5	KS-21458,L2	L2	1, 2	35.74	AF	AB	AB	AC										
6	KS-21458,L2	L2	1, 2	38.18	AF	AB	AB	AC										
7	KS-21458,L2	L2	1, 2	30.76	AF	AB	AB	AC										
8	KS-21458,L2	L2	1, 2	33.20	AF	AB	AB	AC										
9	KS-21458,L2	L2	3, 4	27.69	AF	AA	AB	AA	AA	AD								
10	KS-21458,L2	L2	3, 4	25.07	AF	AA	AB	AA	AA	AD								
11	KS-21458,L2	L2	3, 4	27.84	AF	AA	AB	AA	AA	AD								
12	KS-21458,L2	L2	3, 4	25.22	AF	AA	AB	AA	AA	AD								
13	KS-21458,L2	L2	3, 4	37.21	AF	AA	AB	AA	AA	AD								
14	KS-21458,L2	L2	3, 4	34.54	AF	AA	AB	AA	AA	AD								
15	KS-21458,L2	L2	3, 4	39.83	AF	AA	AB	AA	AA	AD								
16	KS-21458,L2	L2	3, 4	37.36	AF	AA	AB	AA	AA	AD								
17	KS-21458,L2	L2	5	142.32	AD	AF	AB	AD	AF									
18	KS-21458,L2	L2	5	144.53	AD	AF	AB	AD	AF									
19	KS-21458,L2	L2	5	132.77	AD	AF	AB	AD	AF									
20	KS-21458,L2	L2	5	134.98	AD	AF	AB	AD	AF									
21	KS-21458,L2	L2	5	135.33	AD	AF	AB	AD	AF									
22	KS-21458,L2	L2	5	137.52	AD	AF	AB	AD	AF									
23	KS-21458,L2	L2	5	128.32	AD	AF	AB	AD	AF									
24	KS-21458,L2	L2	5	130.56	AD	AF	AB	AD	AF									
25	KS-21458,L2	L2	6	156.74	AD	AE	AA	AC	AF									
26	KS-21458,L2	L2	6	159.61	AD	AE	AA	AC	AF									

PROJ-EGEDFORM, FRM-FEB 96

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FOR PROPRIETARY NOTICE SEE SHEET A1

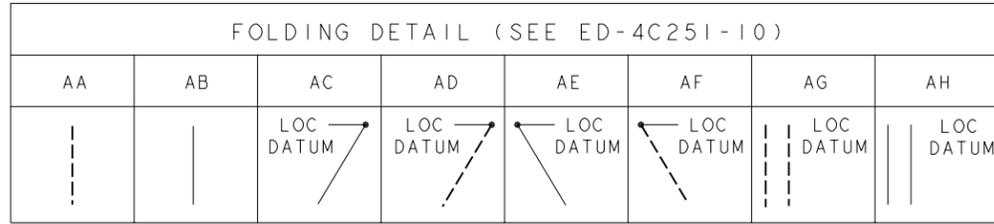
FLEX TAPE
CABLE ASSEMBLIES

THIRD ANGLE PROJN

DWG SIZE C2
ISSUE 8

LUCENT TECHNOLOGIES
ED5D585-13
SHEET NO. B3

MODEL NAME



DATUM FOR ALL DIM

FOLD STAMPING

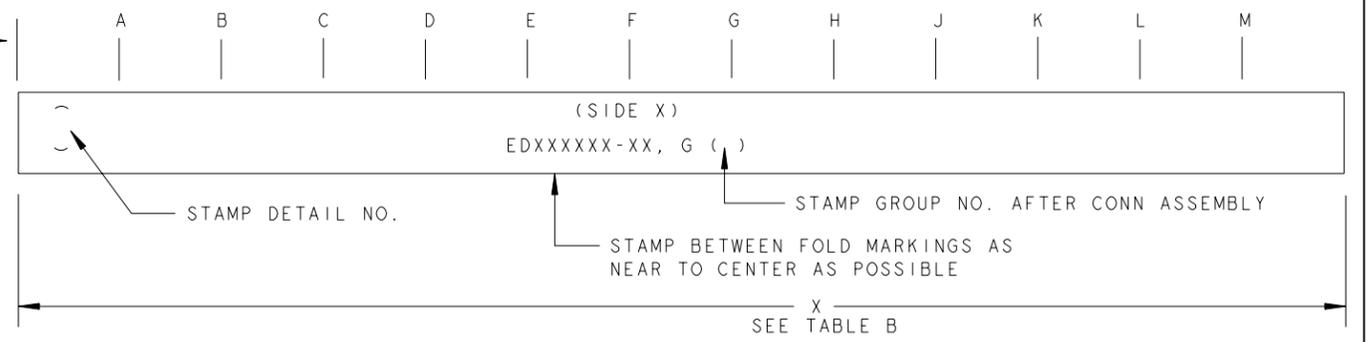


TABLE B (CENTIMETERS)

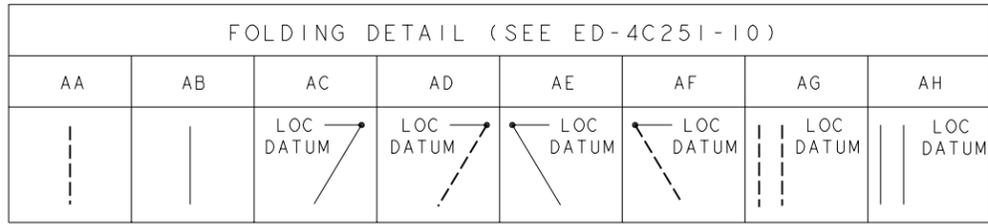
DET NO.	TAPE TO BE USED	CABLE	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS	
				X	A	B	C	D	E	F	G	H	J	K	L	M		
27	KS-21458,L2		6	144.68	AD	AE	AA	AC	AF									
28	KS-21458,L2		6	147.55	AD	AE	AA	AC	AF									
29	KS-21458,L2		6	143.38	AD	AE	AA	AC	AF									
30	KS-21458,L2		6	146.28	AD	AE	AA	AC	AF									
31	KS-21458,L2		6	133.91	AD	AE	AA	AC	AF									
32	KS-21458,L2		6	136.75	AD	AE	AA	AC	AF									
33	KS-21458,L2		7	225.50	AD	AF	AB	AD	AF									
34	KS-21458,L2		7	227.71	AD	AF	AB	AD	AF									
35	KS-21458,L2		7	215.95	AD	AF	AB	AD	AF									
36	KS-21458,L2		7	218.16	AD	AF	AB	AD	AF									
37	KS-21458,L2		7	218.52	AD	AF	AB	AD	AF									
38	KS-21458,L2		7	220.70	AD	AF	AB	AD	AF									
39	KS-21458,L2		7	211.51	AD	AF	AB	AD	AF									
40	KS-21458,L2		7	213.74	AD	AF	AB	AD	AF									
41	KS-21458,L2		8	246.41	AD	AE	AA	AC	AF									
42	KS-21458,L2		8	249.28	AD	AE	AA	AC	AF									
43	KS-21458,L2		8	234.34	AD	AE	AA	AC	AF									
44	KS-21458,L2		8	237.21	AD	AE	AA	AC	AF									
45	KS-21458,L2		8	233.05	AD	AE	AA	AC	AF									
46	KS-21458,L2		8	235.94	AD	AE	AA	AC	AF									
47	KS-21458,L2		8	223.57	AD	AE	AA	AC	AF									
48	KS-21458,L2		8	226.42	AD	AE	AA	AC	AF									
49	KS-21458,L2		9	308.05	AD	AF	AB	AD	AF									
50	KS-21458,L2		9	310.26	AD	AF	AB	AD	AF									
51	KS-21458,L2		9	298.50	AD	AF	AB	AD	AF									
52	KS-21458,L2		9	300.71	AD	AF	AB	AD	AF									

PROJ-EOEDFORM, FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE		THIRD ANGLE PROJN	
CABLE ASSEMBLIES			
Ⓟ	DWG SIZE C2	ISSUE 6	
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B4	MODEL NAME



DATUM FOR ALL DIM

FOLD STAMPING

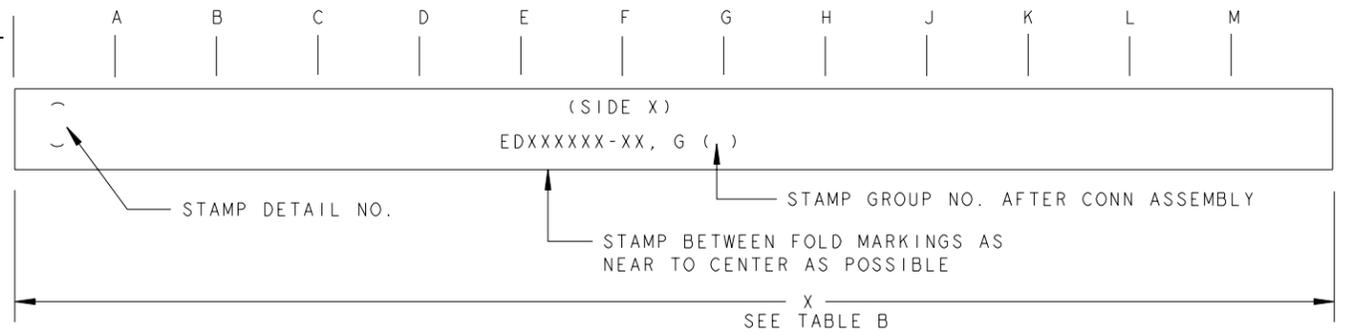


TABLE B (CENTIMETERS)

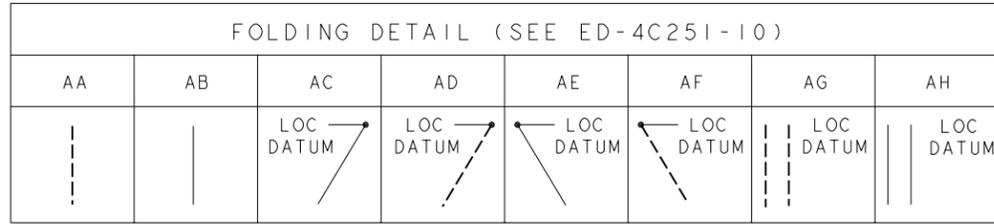
DET NO.	TAPE CABLE TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS	
			X	A	B	C	D	E	F	G	H	J	K	L	M		
53	KS-21458,L2	9	301.07	AD	AF	AB	AD	AF									
54	KS-21458,L2	9	303.25	AD	AF	AB	AD	AF									
55	KS-21458,L2	9	294.06	AD	AF	AB	AD	AF									
56	KS-21458,L2	9	296.29	AD	AF	AB	AD	AF									
57	KS-21458,L2	10	337.85	AD	AE	AA	AC	AF									
58	KS-21458,L2	10	340.72	AD	AE	AA	AC	AF									
59	KS-21458,L2	10	325.78	AD	AE	AA	AC	AF									
60	KS-21458,L2	10	328.65	AD	AE	AA	AC	AF									
61	KS-21458,L2	10	324.49	AD	AE	AA	AC	AF									
62	KS-21458,L2	10	327.38	AD	AE	AA	AC	AF									
63	KS-21458,L2	10	315.01	AD	AE	AA	AC	AF									
64	KS-21458,L2	10	317.86	AD	AE	AA	AC	AF									
65	KS-21458,L2	11	393.14	AD	AF	AB	AD	AF									
66	KS-21458,L2	11	395.35	AD	AF	AB	AD	AF									
67	KS-21458,L2	11	383.59	AD	AF	AB	AD	AF									
68	KS-21458,L2	11	385.80	AD	AF	AB	AD	AF									
69	KS-21458,L2	11	386.16	AD	AF	AB	AD	AF									
70	KS-21458,L2	11	388.34	AD	AF	AB	AD	AF									
71	KS-21458,L2	11	379.15	AD	AF	AB	AD	AF									
72	KS-21458,L2	11	381.38	AD	AF	AB	AD	AF									
73	KS-21458,L2	12	425.48	AD	AE	AA	AC	AF									
74	KS-21458,L2	12	428.35	AD	AE	AA	AC	AF									
75	KS-21458,L2	12	413.41	AD	AE	AA	AC	AF									
76	KS-21458,L2	12	416.28	AD	AE	AA	AC	AF									
77	KS-21458,L2	12	412.12	AD	AE	AA	AC	AF									
78	KS-21458,L2	12	415.01	AD	AE	AA	AC	AF									

PROJ-EOEDFORM, FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE		THIRD ANGLE PROJN	
CABLE ASSEMBLIES			
LUCENT TECHNOLOGIES		DWG SIZE C2	ISSUE 6
ED5D585-13		SHEET NO. B5	
MODEL NAME			



DATUM FOR ALL DIM

FOLD STAMPING

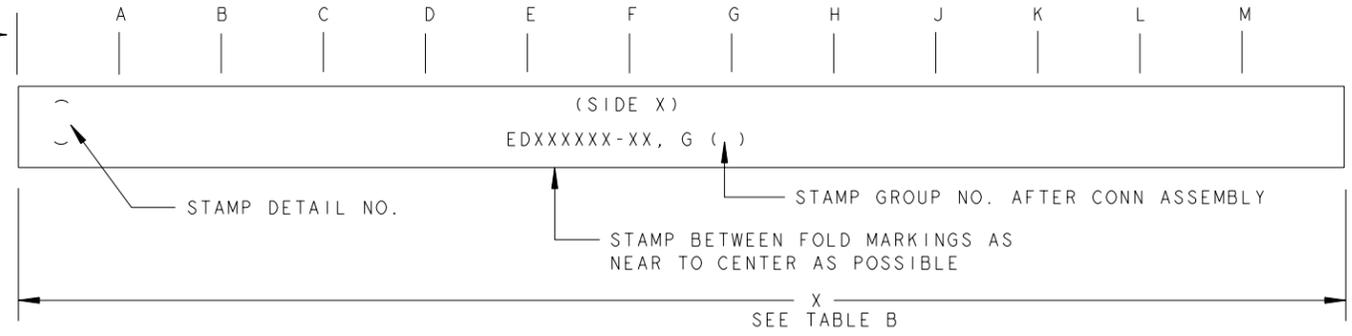


TABLE B (CENTIMETERS)

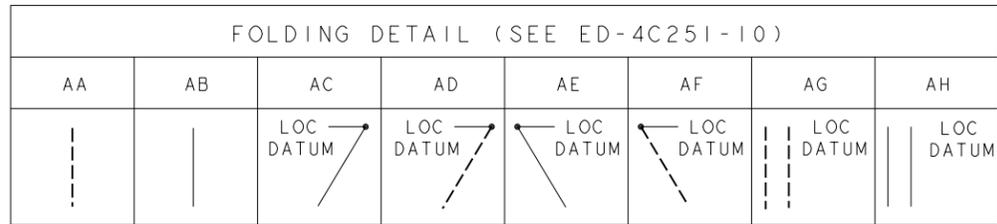
DET NO.	TAPE TO BE USED	CABLE	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM												REMARKS	
				X	A	B	C	D	E	F	G	H	J	K	L		M
79	KS-21458,L2		12	402.64	6.05	45.90	48.13	368.02	396.60								
80	KS-21458,L2		12	405.49	7.32	47.17	49.40	369.60	398.17								
81	KS-21458,L2		13	465.53	6.05	60.17	62.66	426.77	459.49								
82	KS-21458,L2		13	467.74	7.32	61.44	63.68	427.71	460.43								
83	KS-21458,L2		13	455.98	3.51	53.52	55.75	421.23	449.94								
84	KS-21458,L2		13	458.19	4.78	54.79	57.02	422.30	450.88								
85	KS-21458,L2		13	458.55	6.05	49.96	52.25	419.79	452.50								
86	KS-21458,L2		13	460.73	7.32	51.28	53.52	420.70	453.42								
87	KS-21458,L2		13	451.54	6.05	45.90	48.13	416.92	445.49								
88	KS-21458,L2		13	453.77	7.32	47.17	49.40	417.88	446.46								
89	KS-21458,L2		14	505.36	6.05	60.17	62.66	466.60	499.31								
90	KS-21458,L2		14	508.23	7.32	61.44	63.68	468.20	500.91								
91	KS-21458,L2		14	493.29	3.51	53.52	55.75	458.67	487.25								
92	KS-21458,L2		14	496.16	4.78	54.79	57.02	460.27	488.85								
93	KS-21458,L2		14	492.00	6.05	50.01	52.25	453.24	485.95								
94	KS-21458,L2		14	494.89	7.32	51.28	53.52	454.86	487.58								
95	KS-21458,L2		14	482.52	6.05	45.90	48.13	447.90	476.48								
96	KS-21458,L2		14	485.37	7.32	47.17	49.40	447.95	478.05								
97	RESERVED																
98																	
99																	
100																	
101																	
102																	
103																	
104																	

PROJ-EOEDFORM.FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE		THIRD ANGLE PROJN	
CABLE ASSEMBLIES			
DWG SIZE	ISSUE		
C2	6		
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO.	B6
	MODEL NAME		



DATUM FOR ALL DIM

FOLD STAMPING

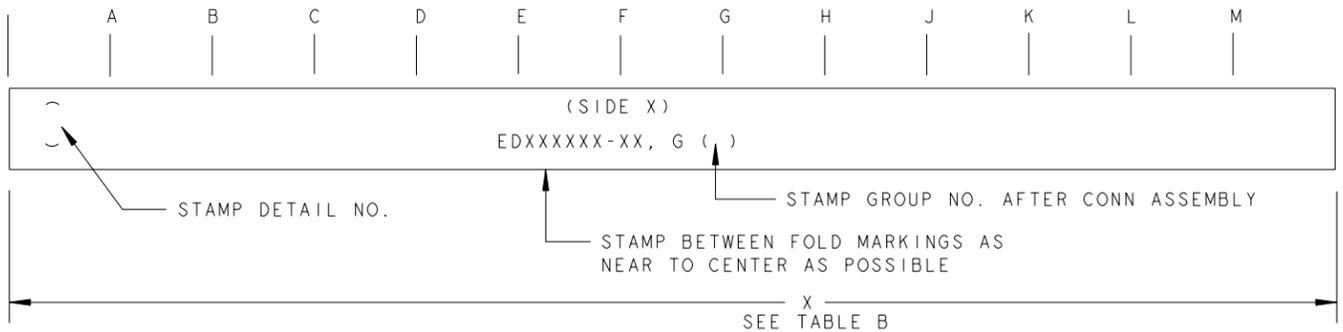


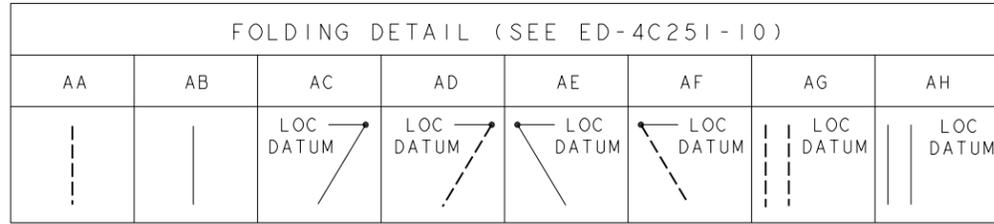
TABLE B (CENTIMETERS)

DET NO.	TAPE TO BE USED	CABLE	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM												REMARKS	
				X	A	B	C	D	E	F	G	H	J	K	L		M
105	RESERVED																
106	---																
107	---																
108	---																
109	---																
110	---																
111	---																
112	---																
113	---																
114	---																
115	---																
116	---																
117	---																
118	---																
119	---																
120	---																
121	---																
122	---																
123	---																
124	---																
125	---																
126	---																
127	---																
128	---																
129	---																
130	---																

PROJ-EDFORM.FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B7	
		MODEL NAME	



DATUM FOR ALL DIM

FOLD STAMPING

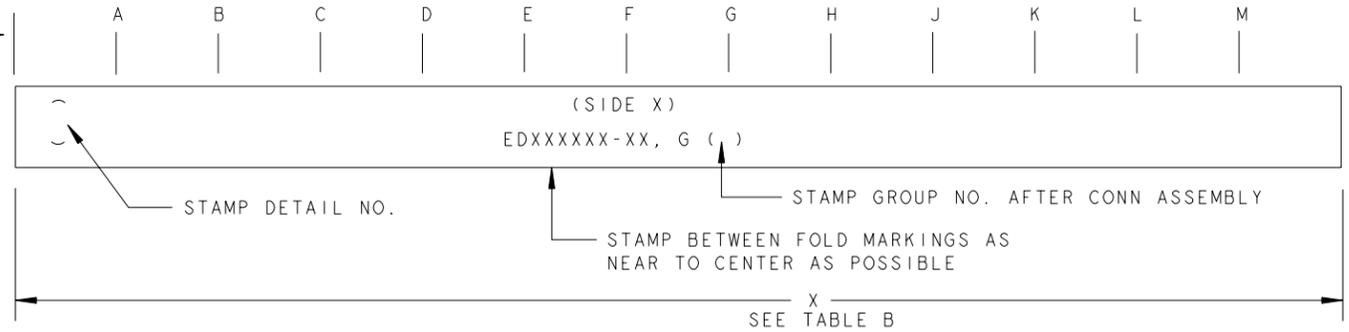


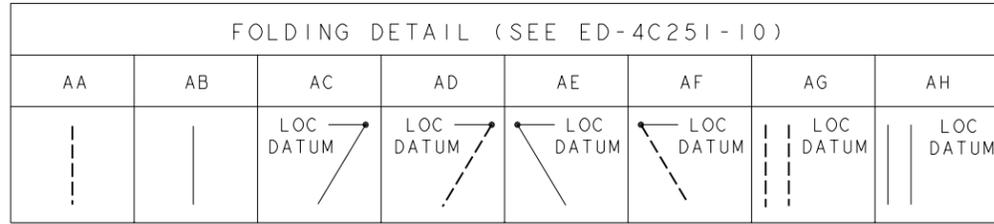
TABLE B (CENTIMETERS)

DET NO.	TAPE TO BE USED	CABLE	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS	
				X	A	B	C	D	E	F	G	H	J	K	L	M		
131	RESERVED																	
132																		
133																		
134																		
135																		
136																		
137	KS21458,L2		20,21	126.72	1.27	3.81	6.20	8.59	70.03	100.20	118.77	121.01	121.01	122.76	125.45			
138	KS21458,L2		20,21	129.87	2.69	5.54	7.92	10.16	71.60	101.78	119.71	121.95	121.95	124.33	127.18			
139	KS21458,L2		20,21	120.32	1.57	4.11	6.96	9.35	66.65	96.82	111.28	113.51	113.51	116.21	119.05			
140	KS21458,L2		20,21	122.71	3.02	5.87	8.71	10.95	68.25	98.43	112.24	114.48	114.48	117.17	120.02			
141	KS21458,L2		20,21	117.20	1.27	3.81	5.56	7.95	59.23	89.41	107.98	110.21	110.21	111.33	115.93			
142	KS21458,L2		20,21	120.37	2.69	5.54	7.29	9.53	60.81	90.98	108.92	111.15	111.15	112.90	117.68			
143	KS21458,L2		20,21	110.34	1.27	3.81	5.87	8.26	55.40	85.57	100.03	102.26	102.26	103.68	108.13			
144	KS21458,L2		20,21	112.73	2.69	5.54	7.59	9.83	56.97	87.15	100.97	103.20	103.20	105.26	110.03			
145	RESERVED																	
146																		
147																		
148																		
149																		
150																		
151																		
152																		
153	KS21458,L2		22	154.84	6.05	66.52	68.76	131.32	148.82									
154	KS21458,L2		22	157.71	7.32	67.79	70.03	132.92	150.39									
155	KS21458,L2		22	142.77	3.51	59.87	62.10	123.39	136.73									
156	KS21458,L2		22	145.62	4.78	61.14	63.37	124.97	138.30									

PROJ-EOEDFORM, FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B8	
MODEL NAME			



DATUM FOR ALL DIM

FOLD STAMPING

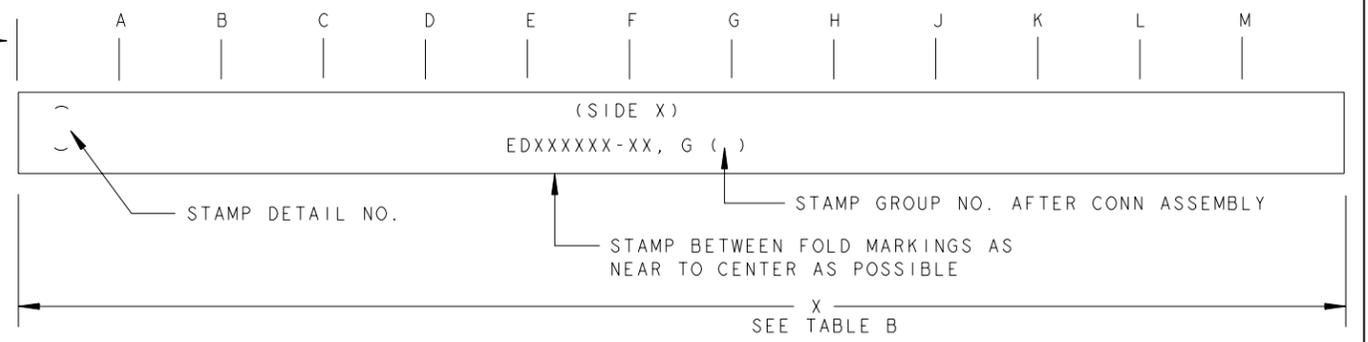


TABLE B (CENTIMETERS)

DET TAPE CABLE NO. TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS		
		X	A	B	C	D	E	F	G	H	J	K	L	M			
157	KS21458.L2	22	141.50	5.92	56.36	58.60	117.98	135.46									
158	KS21458.L2	22	144.37	7.32	57.63	59.87	119.58	137.06									
159	KS21458.L2	22	131.98	6.05	52.25	54.48	112.60	125.93									
160	KS21458.L2	22	134.82	7.32	53.52	55.75	114.17	127.51									
161	KS21458.L2	23	187.88	6.05	66.52	68.76	164.36	181.84									
162	KS21458.L2	23	200.23	6.05	67.79	70.03	165.28	182.75									
163	KS21458.L2	23	178.31	3.51	59.87	62.10	158.93	154.48									
164	KS21458.L2	23	180.54	4.78	61.14	63.37	159.89	173.23									
165	KS21458.L2	23	180.87	6.05	56.34	58.60	157.35	174.83									
166	KS21458.L2	23	183.08	7.32	0.00	59.87	158.29	175.77									
167	KS21458.L2	23	173.89	6.05	52.25	54.48	154.51	167.84									
168	KS21458.L2	23	176.10	7.32	53.52	55.75	155.45	168.78									
169	KS21458.L2	24	107.85	6.05	66.52	68.76	82.09	84.33	101.80								
170	KS21458.L2	24	110.69	7.32	67.77	70.03	83.67	85.90	103.38								
171	KS21458.L2	24	95.78	3.51	59.87	62.10	74.17	76.40	89.74								
172	KS21458.L2	24	98.65	4.78	61.14	63.37	75.77	78.00	91.34								
173	KS21458.L2	24	94.51	6.05	56.36	58.60	68.76	70.99	88.47								
174	KS21458.L2	24	97.36	7.32	57.63	59.87	70.33	72.57	90.04								
175	KS21458.L2	24	84.99	6.05	52.25	54.48	63.37	65.61	78.94								
176	KS21458.L2	24	87.86	7.32	53.52	55.75	64.97	67.21	80.54								
177	KS21458.L2	25	107.85	6.05	66.52	68.76	82.09	84.33	101.80								
178	KS21458.L2	25	110.69	7.32	67.77	70.03	83.67	85.90	103.38								
179	KS21458.L2	25	95.78	3.51	59.87	62.10	74.17	76.40	89.74								
180	KS21458.L2	25	98.65	4.78	61.14	63.37	75.77	78.00	91.34								
181	KS21458.L2	25	94.51	6.05	56.36	58.60	68.76	70.99	88.47								
182	KS21458.L2	25	97.36	7.32	57.63	59.87	70.33	72.57	90.04								

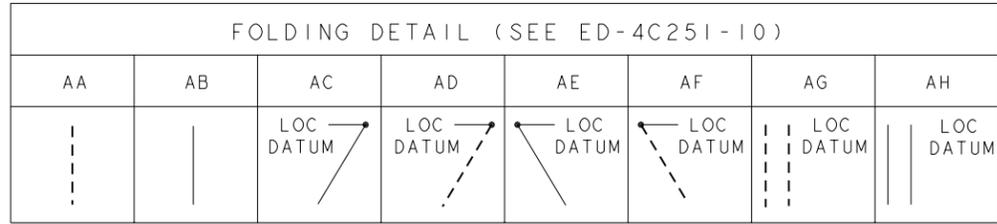
PROJ-EOEDFORM, FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE		THIRD ANGLE PROJN	
CABLE ASSEMBLIES			
LUCENT TECHNOLOGIES		DWG SIZE C2	ISSUE 6
ED5D585-13		SHEET NO. B9	

MODEL NAME



DATUM FOR ALL DIM

FOLD STAMPING

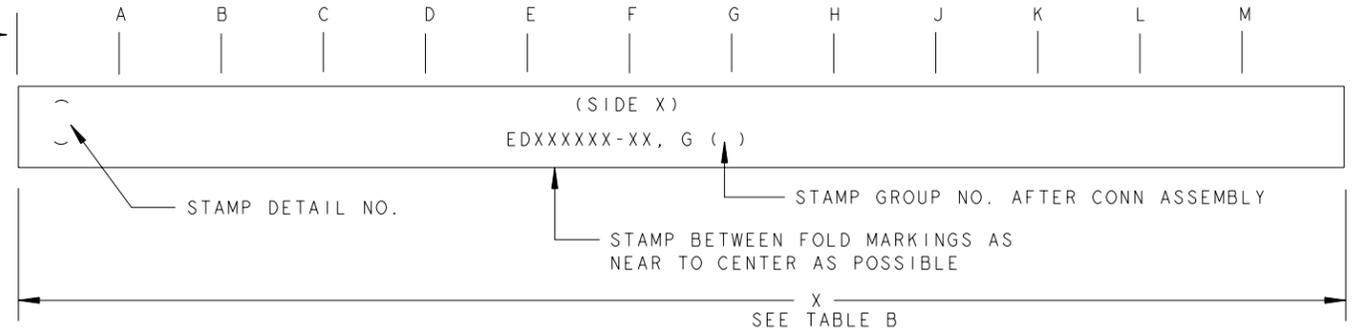


TABLE B (CENTIMETERS)

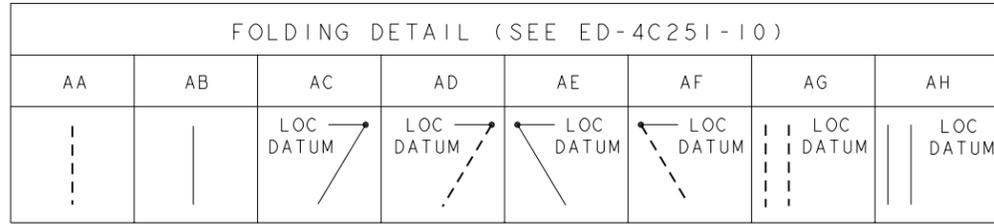
DET NO.	TAPE CABLE TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS	
			X	A	B	C	D	E	F	G	H	J	K	L	M		
217	405100736	30, 30A 31, 31A	NO FOLDS REQUIRED														
218	405100736	32, 32A	11.18	AA 0.76	AE 0.76	AD 10.41	AB 10.41										
219	401728886	33, 33A	NO FOLDS REQUIRED														
220	401728886	34, 34A	11.18	AA 0.76	AE 0.76	AD 10.41	AB 10.41										
221	405100736	35, 35A	11.18	AA 0.76	AC 3.81	AF 7.37	AB 10.41										

PROJ-EOEDFORM, FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE		THIRD ANGLE PROJN	
CABLE ASSEMBLIES			
(P)	DWG SIZE C2	ISSUE 8	SHEET NO. B11
LUCENT TECHNOLOGIES	ED5D585-13		MODEL NAME



DATUM FOR ALL DIM

FOLD STAMPING

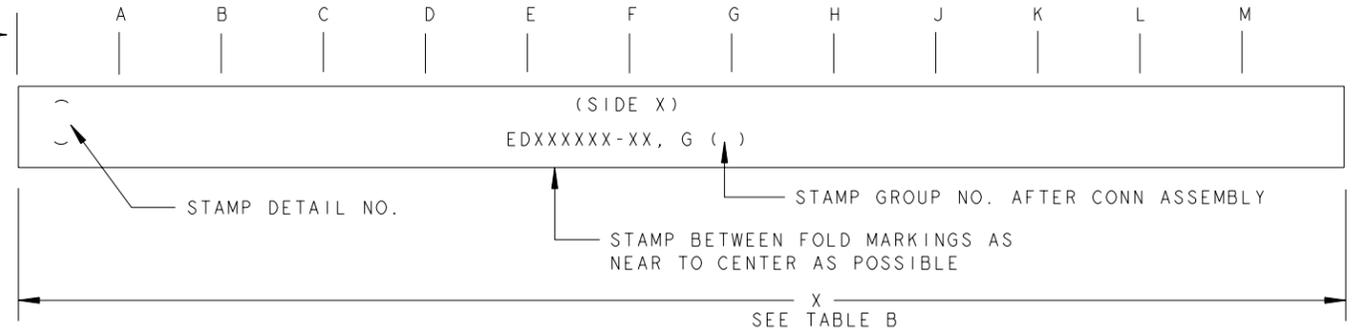


TABLE B (CENTIMETERS)

DET TAPE CABLE NO. TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS	
		X	A	B	C	D	E	F	G	H	J	K	L	M		
231 KS-21458,L2	40, 41		AC	AA	AA	AF										
		82.30	6.05	33.99	60.02	76.25										
232 KS-21458,L2			AC	AA	AA	AF										
		84.84	7.32	35.26	61.29	77.52										
233 KS-21458,L2			AC	AA	AA	AF										
		73.41	6.05	29.24	55.27	67.36										
234 KS-21458,L2			AC	AA	AA	AF										
		75.95	7.32	30.51	56.54	68.63										
235 KS-21458,L2			AC	AA	AA	AF										
		68.30	6.05	33.35	56.85	62.41										
236 KS-21458,L2			AC	AA	AA	AF										
		70.84	7.32	34.62	58.12	63.53										
237 KS-21458,L2			AC	AA	AA	AF										
		59.72	6.05	28.91	52.40	53.67										
238 KS-21458,L2	40, 41		AC	AA	AA	AF										
		62.26	7.32	30.20	53.67	54.94										
239	RESERVED															
240																
241																
242																
243																
244																
245																
246																
247 KS-21458,L2	43		AD	AF	AB	AD	AF									
		170.89	6.05	44.93	47.17	147.37	164.85									
248 KS-21458,L2			AD	AF	AB	AD	AF									
		173.10	7.32	46.20	48.44	148.31	165.79									
249 KS-21458,L2			AD	AF	AB	AD	AF									
		158.80	3.51	38.28	40.51	139.42	152.76									
250 KS-21458,L2			AD	AF	AB	AD	AF									
		161.01	4.78	39.55	41.78	140.36	153.70									
251 KS-21458,L2			AD	AF	AB	AD	AF									
		163.91	6.05	34.77	37.01	140.39	157.86									
252 KS-21458,L2			AD	AF	AB	AD	AF									
		166.09	7.32	36.04	38.28	141.30	158.78									
253 KS-21458,L2			AD	AF	AB	AD	AF									
		156.90	6.05	30.66	32.89	137.52	150.85									
254 KS-21458,L2	43		AD	AF	AB	AD	AF									
		159.13	7.32	31.93	34.16	138.48	152.45									
255 KS-21458,L2	44		AD	AE	AA	AC	AF									
		129.44	6.05	44.93	47.17	105.92	123.39									
256 KS-21458,L2	44		AD	AE	AA	AC	AF									
		132.31	7.32	46.20	48.44	107.52	124.99									

PROJ-EOEDFORM, FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE
CABLE ASSEMBLIES

THIRD ANGLE PROJN

DWG SIZE C2 ISSUE 8

LUCENT TECHNOLOGIES ED5D585-13 SHEET NO. B12

MODEL NAME

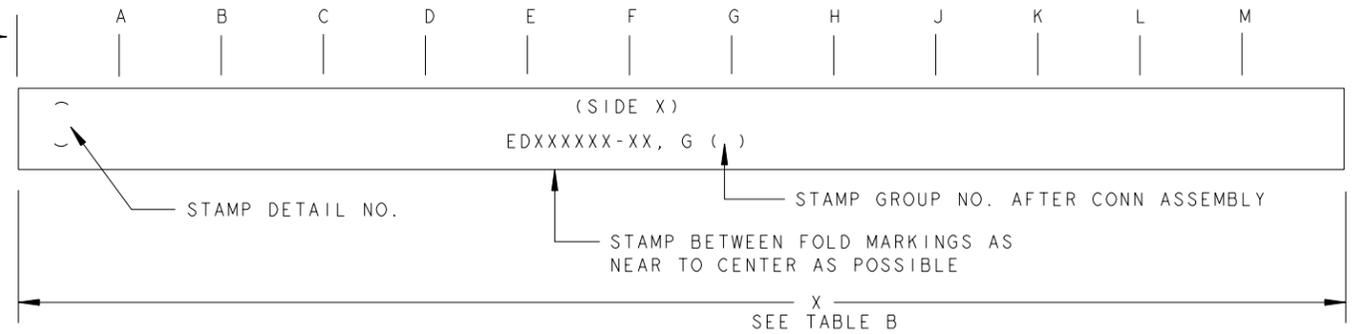
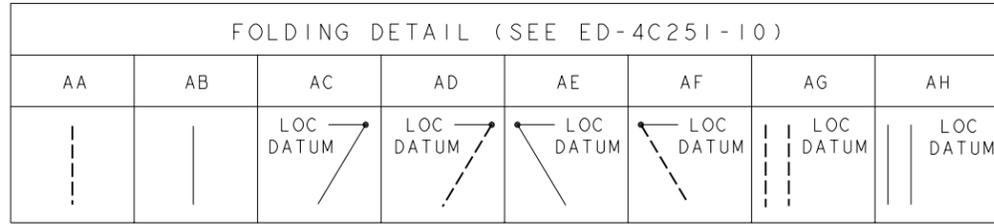


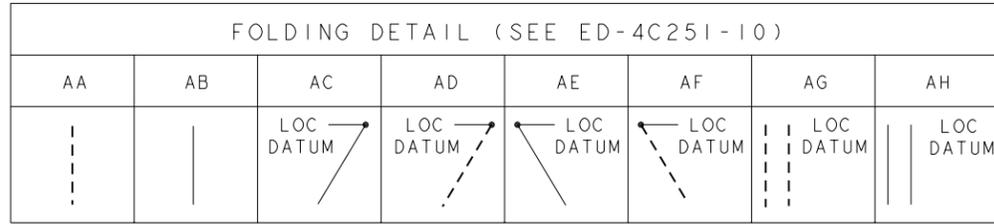
TABLE B (CENTIMETERS)

DET TAPE CABLE NO. TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS
		X	A	B	C	D	E	F	G	H	J	K	L	M	
257 KS-21458,L2	44	117.37	AD 3.51	AE 38.28	AA 40.51	AC 97.99	AF 111.33								
258 KS-21458,L2		120.24	AD 120.24	AE 39.55	AA 41.78	AC 99.59	AF 112.93								
259 KS-21458,L2	44	116.08	AD 116.08	AE 34.77	AA 37.01	AC 92.56	AF 110.03								
260 KS-21458,L2		118.06	AD 118.06	AE 36.04	AA 38.28	AC 94.18	AF 111.66								
261 KS-21458,L2	44	106.60	AD 106.60	AE 30.66	AA 32.89	AC 87.22	AF 100.56								
262 KS-21458,L2		109.45	AD 109.45	AE 31.93	AA 34.16	AC 88.80	AF 102.13								
263 KS-21458,L2	45	254.08	AD 254.08	AF 50.01	AB 52.25	AD 225.48	AF 248.03								
264 KS-21458,L2		256.29	AD 256.29	AF 51.28	AB 53.52	AD 226.42	AF 248.97								
265 KS-21458,L2	45	244.53	AD 244.53	AF 43.36	AB 45.59	AD 220.07	AF 238.48								
266 KS-21458,L2		246.74	AD 246.74	AF 44.63	AB 46.86	AD 221.01	AF 239.42								
267 KS-21458,L2	45	247.09	AD 247.09	AF 39.85	AB 42.09	AD 218.47	AF 241.05								
268 KS-21458,L2		249.28	AD 249.28	AF 41.12	AB 43.36	AD 219.41	AF 241.96								
269 KS-21458,L2	45	240.08	AD 240.08	AF 35.74	AB 37.97	AD 215.62	AF 234.04								
270 KS-21458,L2		242.32	AD 242.32	AF 37.01	AB 39.24	AD 216.59	AF 235.00								
271 KS-21458,L2	46	219.10	AD 219.10	AE 50.01	AA 52.25	AC 190.50	AF 213.06								
272 KS-21458,L2		221.97	AD 221.97	AE 51.28	AA 53.52	AC 192.10	AF 214.66								
273 KS-21458,L2	46	207.04	AD 207.04	AE 43.36	AA 45.59	AC 182.58	AF 200.99								
274 KS-21458,L2		209.91	AD 209.91	AE 44.63	AA 46.86	AC 184.18	AF 202.59								
275 KS-21458,L2	46	205.74	AD 205.74	AE 39.85	AA 42.09	AC 177.14	AF 199.69								
276 KS-21458,L2		208.64	AD 208.64	AE 41.12	AA 43.36	AC 178.77	AF 201.32								
277 KS-21458,L2	46	196.27	AD 196.27	AE 35.74	AA 37.97	AC 171.81	AF 190.22								
278 KS-21458,L2		199.11	AD 199.11	AE 37.01	AA 39.24	AC 173.38	AF 191.80								
279 KS-21458,L2	47	335.36	AD 335.36	AF 55.09	AB 57.33	AD 301.68	AF 329.31								
280 KS-21458,L2		337.57	AD 337.57	AF 56.36	AB 58.60	AD 302.62	AF 330.25								
281 KS-21458,L2	47	324.54	AD 324.54	AF 48.44	AB 50.67	AD 296.27	AF 319.76								
282 KS-21458,L2		326.75	AD 326.75	AF 49.71	AB 51.94	AD 297.21	AF 320.70								

PROJ-EOEDFORM, FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	7
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B13	
MODEL NAME			



DATUM FOR ALL DIM

FOLD STAMPING

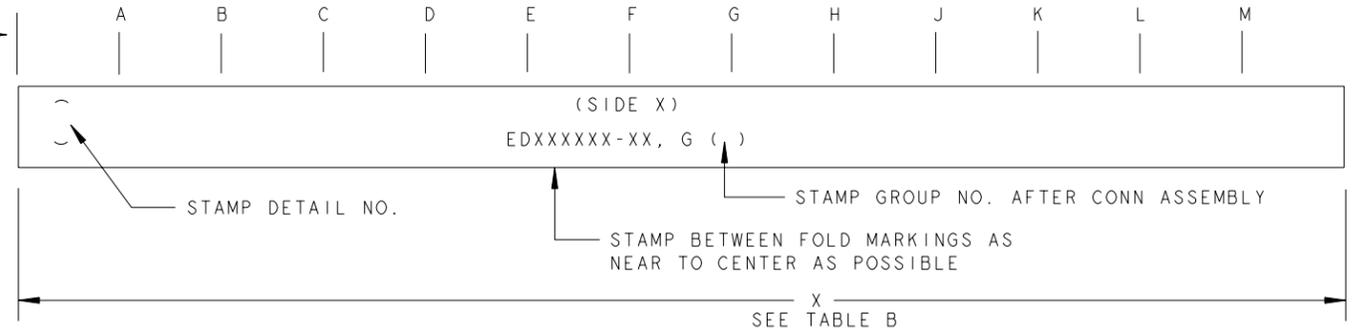


TABLE B (CENTIMETERS)

DET TAPE CABLE NO. TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS	
		X	A	B	C	D	E	F	G	H	J	K	L	M		
283 KS-21458,L2	47	327.10	AD	AF	AB	AD	AF									
284 KS-21458,L2	47	329.29	AD	AF	AB	AD	AF									
285 KS-21458,L2	47	320.09	AD	AF	AB	AD	AF									
286 KS-21458,L2	47	323.60	AD	AF	AB	AD	AF									
287 KS-21458,L2	48	309.27	AD	AE	AA	AC	AF									
288 KS-21458,L2		312.14	AD	AE	AA	AC	AF									
289 KS-21458,L2		297.21	AD	AE	AA	AC	AF									
290 KS-21458,L2		300.08	AD	AE	AA	AC	AF									
291 KS-21458,L2		295.91	AD	AE	AA	AC	AF									
292 KS-21458,L2		298.81	AD	AE	AA	AC	AF									
293 KS-21458,L2		286.44	AD	AE	AA	AC	AF									
294 KS-21458,L2	48	289.28	AD	AE	AA	AC	AF									
295 KS-21458,L2	49	420.45	AD	AF	AB	AD	AF									
296 KS-21458,L2		422.66	AD	AF	AB	AD	AF									
297 KS-21458,L2		410.90	AD	AF	AB	AD	AF									
298 KS-21458,L2		413.11	AD	AF	AB	AD	AF									
299 KS-21458,L2		413.46	AD	AF	AB	AD	AF									
300 KS-21458,L2		415.65	AD	AF	AB	AD	AF									
301 KS-21458,L2		406.45	AD	AF	AB	AD	AF									
302 KS-21458,L2	49	408.69	AD	AF	AB	AD	AF									
303 KS-21458,L2	50	396.90	AD	AE	AA	AC	AF									
304 KS-21458,L2		399.77	AD	AE	AA	AC	AF									
305 KS-21458,L2		384.84	AD	AE	AA	AC	AF									
306 KS-21458,L2		387.71	AD	AE	AA	AC	AF									
307 KS-21458,L2		383.54	AD	AE	AA	AC	AF									
308 KS-21458,L2	50	386.41	AD	AE	AA	AC	AF									

PROJ-EGEDFORM, FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1

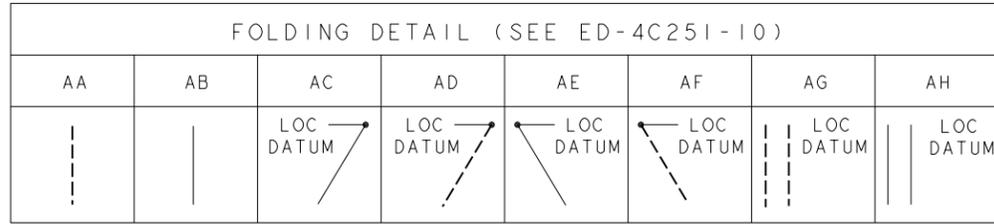
FLEX TAPE
CABLE ASSEMBLIES

THIRD ANGLE PROJN

DWG SIZE C2 ISSUE 8

LUCENT TECHNOLOGIES ED5D585-13 SHEET NO. B14

MODEL NAME



DATUM FOR ALL DIM

FOLD STAMPING

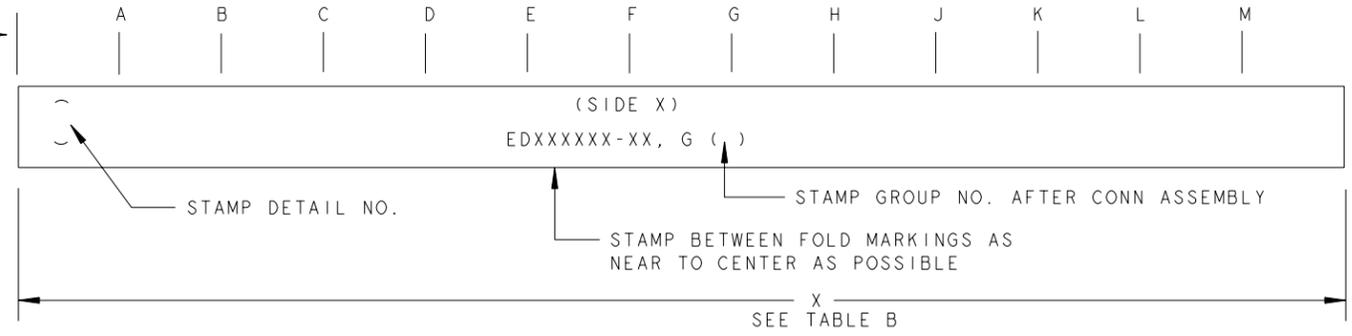


TABLE B (CENTIMETERS)

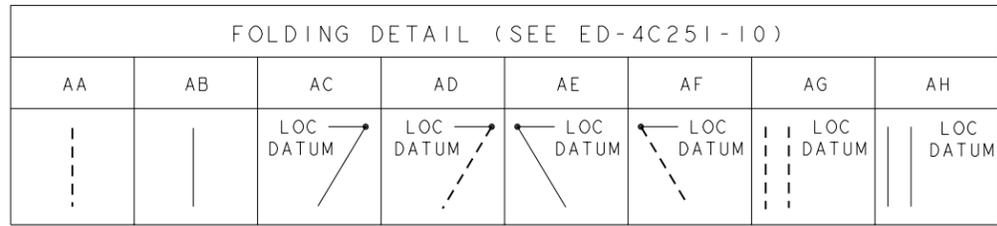
DET TAPE CABLE NO. TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS	
		X	A	B	C	D	E	F	G	H	J	K	L	M		
309 KS-21458,L2	50		AD	AE	AA	AC	AF									
		374.07	6.05	45.90	48.13	339.45	368.02									
310 KS-21458,L2	50		AD	AE	AA	AC	AF									
		376.91	7.32	47.17	49.40	341.02	369.60									
311 KS-21458,L2	51		AD	AF	AB	AD	AF									
		492.84	6.05	60.17	62.66	454.08	486.79									
312 KS-21458,L2	51		AD	AF	AB	AD	AF									
		495.05	7.32	61.44	63.68	455.02	487.73									
313 KS-21458,L2	51		AD	AF	AB	AD	AF									
		483.29	3.51	53.52	55.75	448.54	477.24									
314 KS-21458,L2	51		AD	AF	AB	AD	AF									
		485.50	4.78	54.79	57.02	449.61	478.18									
315 KS-21458,L2	51		AD	AF	AB	AD	AF									
		485.85	6.05	49.96	52.25	447.09	479.81									
316 KS-21458,L2	51		AD	AF	AB	AD	AF									
		488.04	7.32	51.28	53.52	448.01	480.72									
317 KS-21458,L2	51		AD	AF	AB	AD	AF									
		478.84	6.05	45.90	48.13	444.22	472.80									
318 KS-21458,L2	51		AD	AF	AB	AD	AF									
		481.08	7.32	47.17	49.40	445.19	473.76									
319 KS-21458,L2	52		AD	AE	AA	AC	AF									
		476.78	6.05	60.17	62.66	438.02	470.74									
320 KS-21458,L2	52		AD	AE	AA	AC	AF									
		479.65	7.32	61.44	63.68	439.62	472.34									
321 KS-21458,L2	52		AD	AE	AA	AC	AF									
		464.72	3.51	53.52	55.75	430.10	458.67									
322 KS-21458,L2	52		AD	AE	AA	AC	AF									
		468.10	4.78	54.79	57.02	431.70	460.27									
323 KS-21458,L2	52		AD	AE	AA	AC	AF									
		463.42	6.05	50.01	52.25	424.66	457.38									
324 KS-21458,L2	52		AD	AE	AA	AC	AF									
		466.32	7.32	51.28	53.52	426.29	459.00									
325 KS-21458,L2	52		AD	AE	AA	AC	AF									
		453.95	6.05	45.90	48.13	419.33	447.90									
326 KS-21458,L2	52		AD	AE	AA	AC	AF									
		456.79	7.32	47.17	49.40	419.38	449.48									
RESERVED																

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE		THIRD ANGLE PROJN	
CABLE ASSEMBLIES			
DWG SIZE	ISSUE		
C2	6		
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO.	B15
	MODEL NAME		



DATUM FOR ALL DIM

FOLD STAMPING

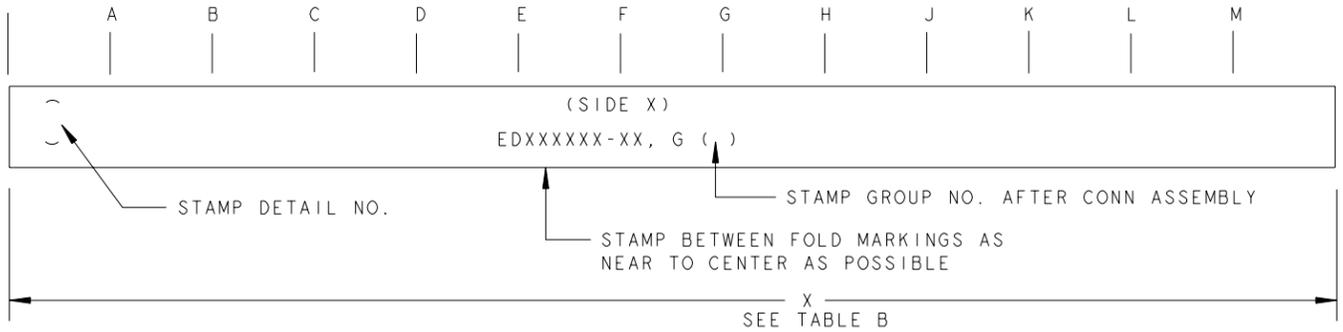


TABLE B (INCHES)

DET NO.	TAPE TO BE USED	CABLE	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS		
				X	A	B	C	D	E	F	G	H	J	K	L	M			
1	KS-21458,L2	L2	1, 2	18.35	AF	AB	AB	AC											
2	KS-21458,L2	L2	1, 2	19.31	AF	AB	AB	AC											
3	KS-21458,L2	L2	1, 2	15.38	AF	AB	AB	AC											
4	KS-21458,L2	L2	1, 2	16.34	AF	AB	AB	AC											
5	KS-21458,L2	L2	1, 2	14.07	AF	AB	AB	AC											
6	KS-21458,L2	L2	1, 2	15.03	AF	AB	AB	AC											
7	KS-21458,L2	L2	1, 2	12.11	AF	AB	AB	AC											
8	KS-21458,L2	L2	1, 2	13.07	AF	AB	AB	AC											
9	KS-21458,L2	L2	3, 4	10.90	AF	AA	AB	AA	AA	AD									
10	KS-21458,L2	L2	3, 4	9.87	AF	AA	AB	AA	AA	AD									
11	KS-21458,L2	L2	3, 4	10.96	AF	AA	AB	AA	AA	AD									
12	KS-21458,L2	L2	3, 4	9.93	AF	AA	AB	AA	AA	AD									
13	KS-21458,L2	L2	3, 4	14.65	AF	AA	AB	AA	AA	AD									
14	KS-21458,L2	L2	3, 4	13.62	AF	AA	AB	AA	AA	AD									
15	KS-21458,L2	L2	3, 4	15.68	AF	AA	AB	AA	AA	AD									
16	KS-21458,L2	L2	3, 4	14.71	AF	AA	AB	AA	AA	AD									
17	KS-21458,L2	L2	5	56.03	AD	AF	AB	AD	AF										
18	KS-21458,L2	L2	5	56.90	AD	AF	AB	AD	AF										
19	KS-21458,L2	L2	5	52.27	AD	AF	AB	AD	AF										
20	KS-21458,L2	L2	5	53.14	AD	AF	AB	AD	AF										
21	KS-21458,L2	L2	5	53.28	AD	AF	AB	AD	AF										
22	KS-21458,L2	L2	5	54.14	AD	AF	AB	AD	AF										
23	KS-21458,L2	L2	5	50.52	AD	AF	AB	AD	AF										
24	KS-21458,L2	L2	5	51.40	AD	AF	AB	AD	AF										
25	KS-21458,L2	L2	6	61.71	AD	AE	AA	AC	AF										
26	KS-21458,L2	L2	6	62.84	AD	AE	AA	AC	AF										

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

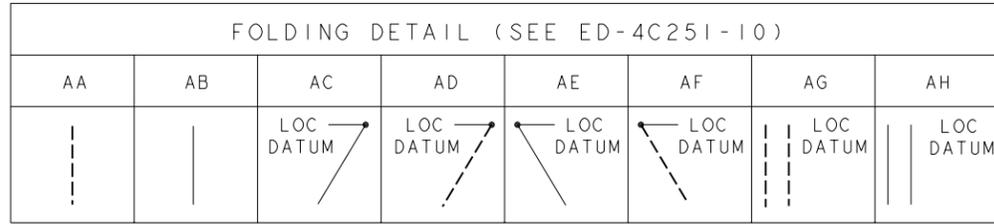
FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE
CABLE ASSEMBLIES

THIRD ANGLE PROJN

DWG SIZE C2
ISSUE 8

LUCENT TECHNOLOGIES
ED5D585-13
SHEET NO. B16
MODEL NAME



DATUM FOR ALL DIM

FOLD STAMPING

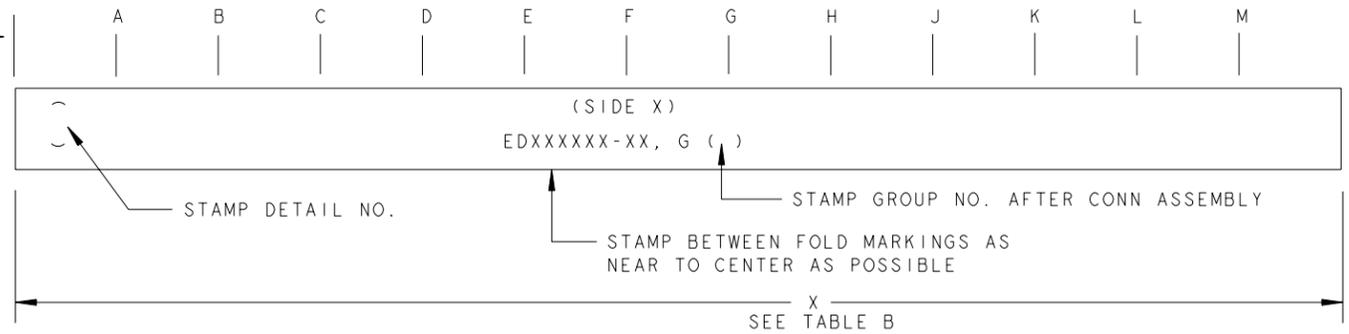


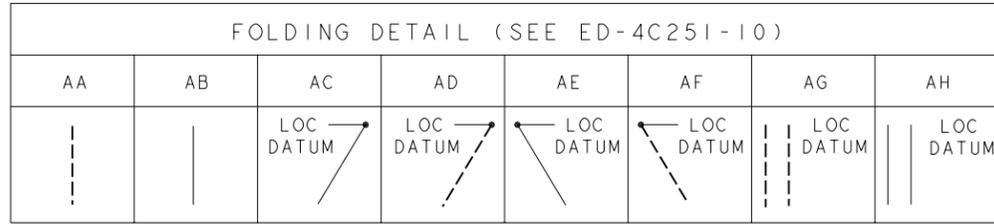
TABLE B (INCHES)

DET NO.	TAPE TO BE USED	CABLE	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS	
				X	A	B	C	D	E	F	G	H	J	K	L	M		
27	KS-21458,L2		6	56.96	AD	AE	AA	AC	AF									
28	KS-21458,L2		6	58.09	AD	AE	AA	AC	AF									
29	KS-21458,L2		6	56.45	AD	AE	AA	AC	AF									
30	KS-21458,L2		6	57.59	AD	AE	AA	AC	AF									
31	KS-21458,L2		6	52.72	AD	AE	AA	AC	AF									
32	KS-21458,L2		6	53.84	AD	AE	AA	AC	AF									
33	KS-21458,L2		7	88.78	AD	AF	AB	AD	AF									
34	KS-21458,L2		7	89.65	AD	AF	AB	AD	AF									
35	KS-21458,L2		7	85.02	AD	AF	AB	AD	AF									
36	KS-21458,L2		7	85.89	AD	AF	AB	AD	AF									
37	KS-21458,L2		7	86.03	AD	AF	AB	AD	AF									
38	KS-21458,L2		7	86.89	AD	AF	AB	AD	AF									
39	KS-21458,L2		7	83.27	AD	AF	AB	AD	AF									
40	KS-21458,L2		7	84.15	AD	AF	AB	AD	AF									
41	KS-21458,L2		8	97.01	AD	AE	AA	AC	AF									
42	KS-21458,L2		8	98.14	AD	AE	AA	AC	AF									
43	KS-21458,L2		8	92.26	AD	AE	AA	AC	AF									
44	KS-21458,L2		8	93.39	AD	AE	AA	AC	AF									
45	KS-21458,L2		8	91.75	AD	AE	AA	AC	AF									
46	KS-21458,L2		8	92.89	AD	AE	AA	AC	AF									
47	KS-21458,L2		8	88.02	AD	AE	AA	AC	AF									
48	KS-21458,L2		8	89.14	AD	AE	AA	AC	AF									
49	KS-21458,L2		9	121.28	AD	AF	AB	AD	AF									
50	KS-21458,L2		9	122.15	AD	AF	AB	AD	AF									
51	KS-21458,L2		9	117.52	AD	AF	AB	AD	AF									
52	KS-21458,L2		9	118.39	AD	AF	AB	AD	AF									

PROJ-EGEDFORM, FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B17	
MODEL NAME			



DATUM FOR ALL DIM

FOLD STAMPING

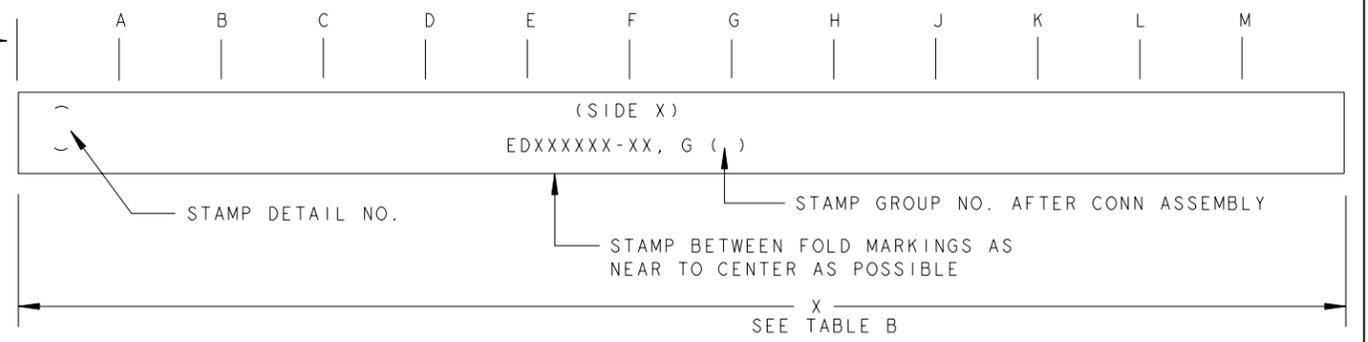


TABLE B (INCHES)

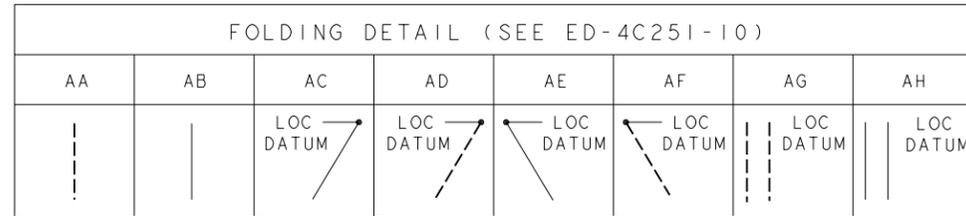
DET NO.	TAPE TO BE USED	CABLE	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS	
				X	A	B	C	D	E	F	G	H	J	K	L	M		
53	KS-21458,L2		9	118.53	AD	AF	AB	AD	AF									
54	KS-21458,L2		9	119.39	AD	AF	AB	AD	AF									
55	KS-21458,L2		9	115.77	AD	AF	AB	AD	AF									
56	KS-21458,L2		9	116.65	AD	AF	AB	AD	AF									
57	KS-21458,L2		10	133.01	AD	AE	AA	AC	AF									
58	KS-21458,L2		10	134.14	AD	AE	AA	AC	AF									
59	KS-21458,L2		10	128.26	AD	AE	AA	AC	AF									
60	KS-21458,L2		10	129.39	AD	AE	AA	AC	AF									
61	KS-21458,L2		10	127.75	AD	AE	AA	AC	AF									
62	KS-21458,L2		10	128.89	AD	AE	AA	AC	AF									
63	KS-21458,L2		10	124.02	AD	AE	AA	AC	AF									
64	KS-21458,L2		10	125.14	AD	AE	AA	AC	AF									
65	KS-21458,L2		11	154.78	AD	AF	AB	AD	AF									
66	KS-21458,L2		11	155.65	AD	AF	AB	AD	AF									
67	KS-21458,L2		11	151.02	AD	AF	AB	AD	AF									
68	KS-21458,L2		11	151.89	AD	AF	AB	AD	AF									
69	KS-21458,L2		11	152.03	AD	AF	AB	AD	AF									
70	KS-21458,L2		11	152.89	AD	AF	AB	AD	AF									
71	KS-21458,L2		11	149.27	AD	AF	AB	AD	AF									
72	KS-21458,L2		11	150.15	AD	AF	AB	AD	AF									
73	KS-21458,L2		12	167.51	AD	AE	AA	AC	AF									
74	KS-21458,L2		12	168.64	AD	AE	AA	AC	AF									
75	KS-21458,L2		12	162.76	AD	AE	AA	AC	AF									
76	KS-21458,L2		12	163.89	AD	AE	AA	AC	AF									
77	KS-21458,L2		12	162.25	AD	AE	AA	AC	AF									
78	KS-21458,L2		12	163.39	AD	AE	AA	AC	AF									

PROJ-EOEDFORM, FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE		THIRD ANGLE PROJN	
CABLE ASSEMBLIES			
LUCENT TECHNOLOGIES		DWG SIZE C2	ISSUE 6
ED5D585-13		SHEET NO. B18	
MODEL NAME			



DATUM FOR ALL DIM

FOLD STAMPING

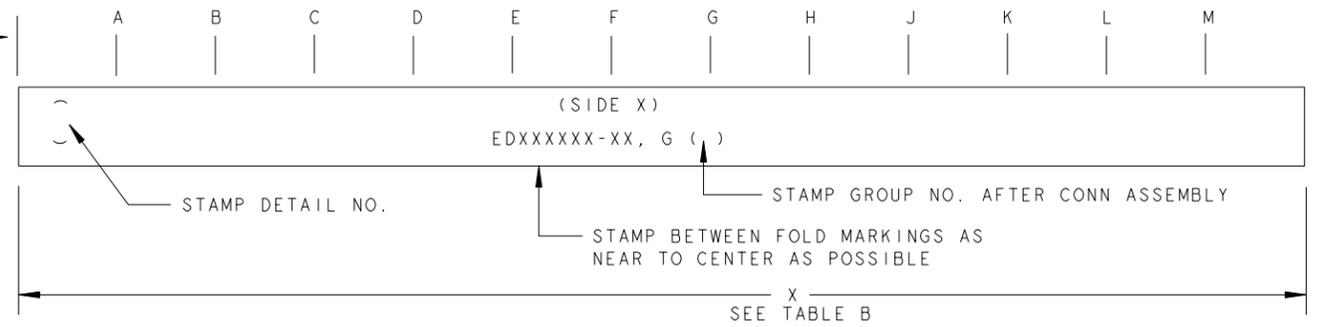


TABLE B (INCHES)

DET TAPE CABLE NO. TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS		
		X	A	B	C	D	E	F	G	H	J	K	L	M			
79	KS-21458,L2	12	158.52	AD 2.38	AE 18.07	AA 18.95	AC 144.89	AF 156.14									
80	KS-21458,L2	12	159.64	AD 2.88	AE 18.57	AA 19.45	AC 145.51	AF 156.76									
81	KS-21458,L2	13	183.28	AD 2.38	AF 23.69	AB 24.67	AD 168.02	AF 180.90									
82	KS-21458,L2	13	184.15	AD 2.88	AF 24.19	AB 25.07	AD 168.39	AF 181.27									
83	KS-21458,L2	13	179.52	AD 1.38	AF 21.07	AB 21.95	AD 165.84	AF 177.14									
84	KS-21458,L2	13	180.39	AD 1.88	AF 21.57	AB 22.45	AD 166.26	AF 177.51									
85	KS-21458,L2	13	180.53	AD 2.38	AF 19.67	AB 20.57	AD 165.27	AF 178.15									
86	KS-21458,L2	13	181.39	AD 2.88	AF 20.19	AB 21.07	AD 165.63	AF 178.51									
87	KS-21458,L2	13	177.77	AD 2.38	AF 18.07	AB 18.95	AD 164.14	AF 175.39									
88	KS-21458,L2	13	178.65	AD 2.88	AF 18.57	AB 19.45	AD 164.52	AF 175.77									
89	KS-21458,L2	14	198.96	AD 2.38	AE 23.69	AA 24.67	AC 183.70	AF 196.58									
90	KS-21458,L2	14	200.09	AD 2.88	AE 24.19	AA 25.07	AC 184.33	AF 197.21									
91	KS-21458,L2	14	194.21	AD 1.38	AE 21.07	AA 21.95	AC 180.58	AF 191.83									
92	KS-21458,L2	14	195.34	AD 1.88	AE 21.57	AA 22.45	AC 181.21	AF 192.46									
93	KS-21458,L2	14	193.70	AD 2.38	AE 19.69	AA 20.57	AC 178.44	AF 191.32									
94	KS-21458,L2	14	194.84	AD 2.88	AE 20.19	AA 21.07	AC 179.08	AF 191.96									
95	KS-21458,L2	14	189.97	AD 2.38	AE 18.07	AA 18.95	AC 176.34	AF 187.59									
96	KS-21458,L2	14	191.09	AD 2.88	AE 18.57	AA 19.45	AC 176.36	AF 188.21									
97	RESERVED																
98																	
99																	
100																	
101																	
102																	
103																	
104																	

PROJ-EOEDFORM, FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B19	
MODEL NAME			

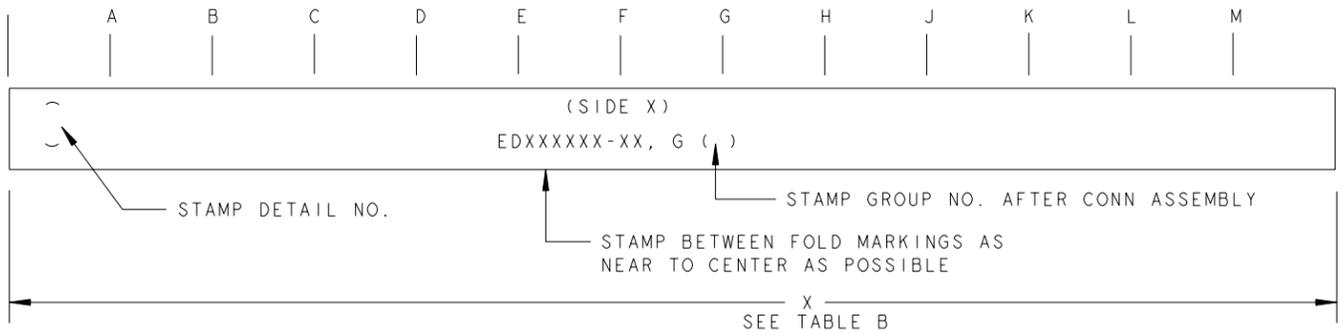
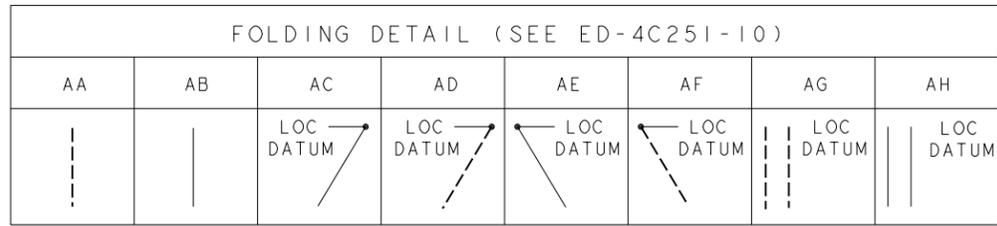


TABLE B (INCHES)

FIRST LINE = FOLDING DET, SECOND LINE = DIM

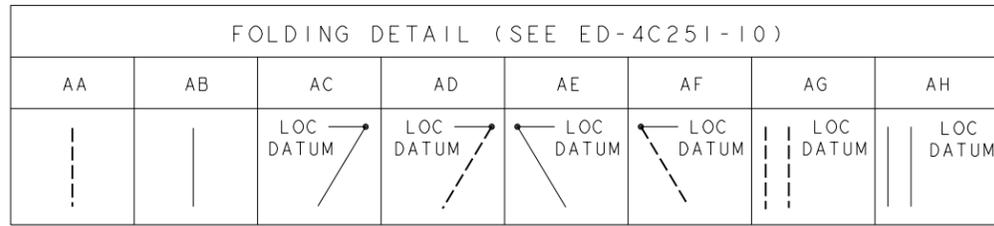
DET NO.	TAPE TO BE USED	CABLE	GROUP	X	A	B	C	D	E	F	G	H	J	K	L	M	REMARKS
105	RESERVED																
106	---																
107	---																
108	---																
109	---																
110	---																
111	---																
112	---																
113	---																
114	---																
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122	---																
123	---																
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125	---																
126	---																
127	---																
128	---																
129	---																
130	---																

PROJ-EDFORM.FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE		THIRD ANGLE PROJN	
CABLE ASSEMBLIES			
(P)	DWG SIZE C2	ISSUE 6	
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B20	MODEL NAME



DATUM FOR ALL DIM

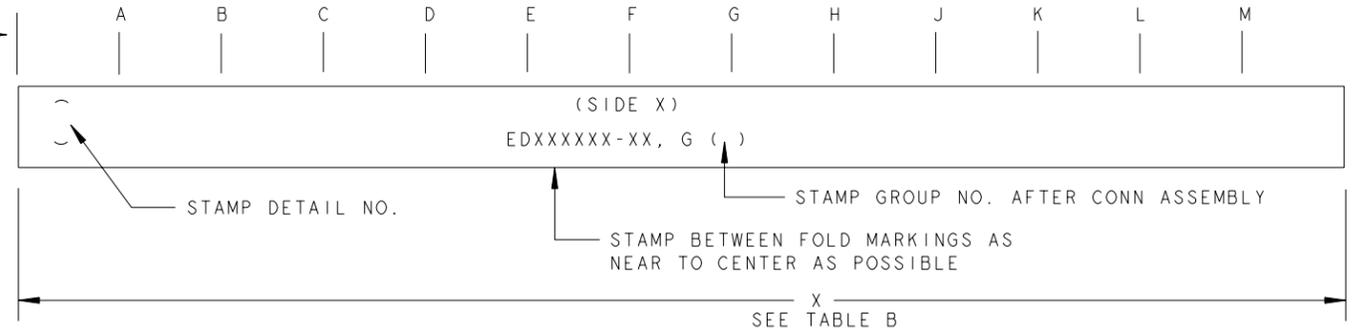


TABLE B (INCHES)

DET TAPE CABLE NO. TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS		
		X	A	B	C	D	E	F	G	H	J	K	L	M			
131	RESERVED																
132																	
133																	
134																	
135																	
136																	
137	KS21458,L2	20,21	49.89	0.50	1.50	2.44	3.38	27.57	39.45	46.76	47.64	47.64	48.33	49.39			
138	KS21458,L2	20,21	51.13	1.06	2.18	3.12	4.00	28.19	40.07	47.13	48.01	48.01	48.95	50.07			
139	KS21458,L2	20,21	47.37	0.62	1.62	2.74	3.68	26.24	38.12	43.81	44.69	44.69	45.75	46.87			
140	KS21458,L2	20,21	48.31	1.19	2.31	3.43	4.31	26.87	38.75	44.19	45.07	45.07	46.13	47.25			
141	KS21458,L2	20,21	46.14	0.50	1.50	2.19	3.13	23.32	35.20	42.51	43.39	43.39	43.83	45.64			
142	KS21458,L2	20,21	47.39	1.06	2.18	2.87	3.75	23.94	35.82	42.88	43.76	43.76	44.45	46.33			
143	KS21458,L2	20,21	43.44	0.50	1.50	2.31	3.25	21.81	33.69	39.38	40.26	40.26	40.82	42.57			
144	KS21458,L2	20,21	44.38	1.06	2.18	2.99	3.87	22.43	34.31	39.75	40.63	40.63	41.44	43.32			
145	RESERVED																
146																	
147																	
148																	
149																	
150																	
151																	
152																	
153	KS21458,L2	22	60.96	2.38	26.19	27.07	51.70	58.58									
154	KS21458,L2	22	62.09	2.88	26.69	27.57	52.33	59.21									
155	KS21458,L2	22	56.21	1.38	23.57	24.45	48.58	53.83									
156	KS21458,L2	22	57.33	1.88	24.07	24.95	49.20	54.45									

PROJ-EOEDFORM, FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1

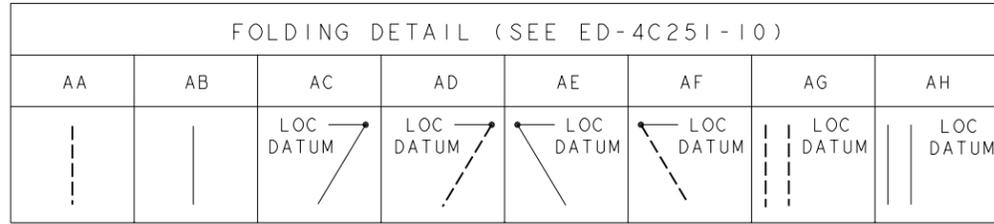
FLEX TAPE
CABLE ASSEMBLIES

THIRD ANGLE PROJN

DWG SIZE C2 ISSUE 6

LUCENT TECHNOLOGIES ED5D585-13 SHEET NO. B21

MODEL NAME



DATUM FOR ALL DIM

FOLD STAMPING

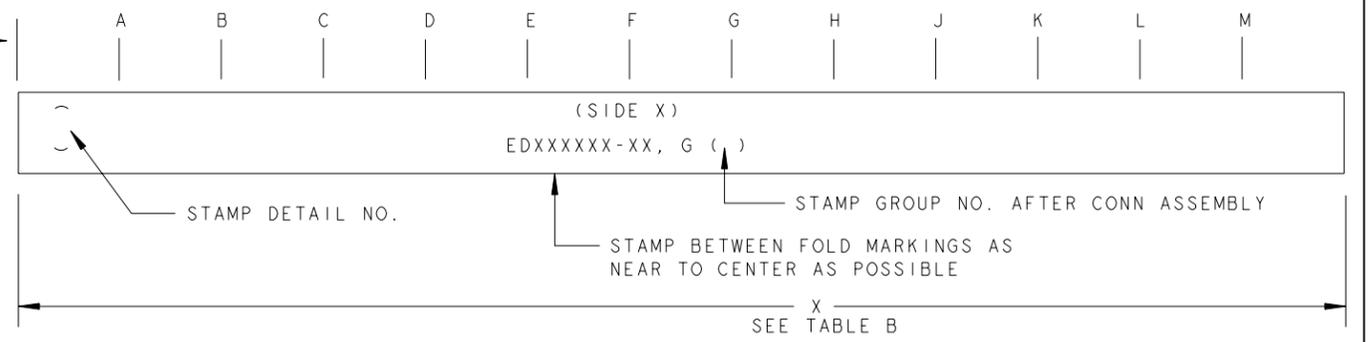


TABLE B (INCHES)

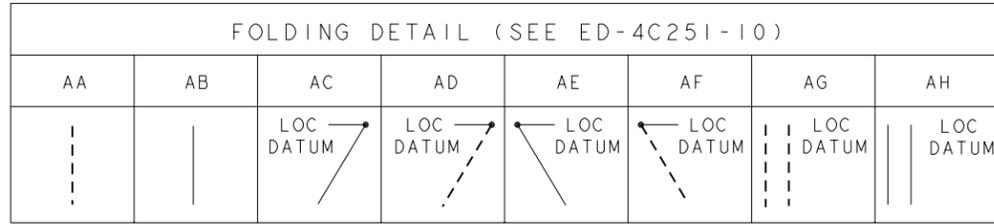
DET TAPE CABLE NO. TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM														REMARKS	
		X	A	B	C	D	E	F	G	H	J	K	L	M			
157	KS21458.L2	22	55.71	AD	AE	AA	AC	AF									
158	KS21458.L2	22	56.84	AD	AE	AA	AC	AF									
159	KS21458.L2	22	51.96	AD	AE	AA	AC	AF									
160	KS21458.L2	22	53.08	AD	AE	AA	AC	AF									
161	KS21458.L2	23	73.97	AD	AF	AB	AD	AF									
162	KS21458.L2	23	78.83	AD	AF	AB	AD	AF									
163	KS21458.L2	23	70.20	AD	AF	AB	AD	AF									
164	KS21458.L2	23	71.08	AD	AF	AB	AD	AF									
165	KS21458.L2	23	71.21	AD	AF	AB	AD	AF									
166	KS21458.L2	23	72.08	AD	AF	AB	AD	AF									
167	KS21458.L2	23	68.46	AD	AF	AB	AD	AF									
168	KS21458.L2	23	69.33	AD	AF	AB	AD	AF									
169	KS21458.L2	24	42.46	AD	AE	AA	AA	AC	AF								
170	KS21458.L2	24	43.58	AD	AE	AA	AA	AC	AF								
171	KS21458.L2	24	37.71	AD	AE	AA	AA	AC	AF								
172	KS21458.L2	24	38.84	AD	AE	AA	AA	AC	AF								
173	KS21458.L2	24	37.21	AD	AE	AA	AA	AC	AF								
174	KS21458.L2	24	38.33	AD	AE	AA	AA	AC	AF								
175	KS21458.L2	24	33.46	AD	AE	AA	AA	AC	AF								
176	KS21458.L2	24	34.59	AD	AE	AA	AA	AC	AF								
177	KS21458.L2	25	42.46	AD	AE	AA	AA	AC	AF								
178	KS21458.L2	25	43.58	AD	AE	AA	AA	AC	AF								
179	KS21458.L2	25	37.71	AD	AE	AA	AA	AC	AF								
180	KS21458.L2	25	38.84	AD	AE	AA	AA	AC	AF								
181	KS21458.L2	25	37.21	AD	AE	AA	AA	AC	AF								
182	KS21458.L2	25	38.33	AD	AE	AA	AA	AC	AF								

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ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE		THIRD ANGLE PROJ	
CABLE ASSEMBLIES			
		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B22	
MODEL NAME			



DATUM FOR ALL DIM

FOLD STAMPING

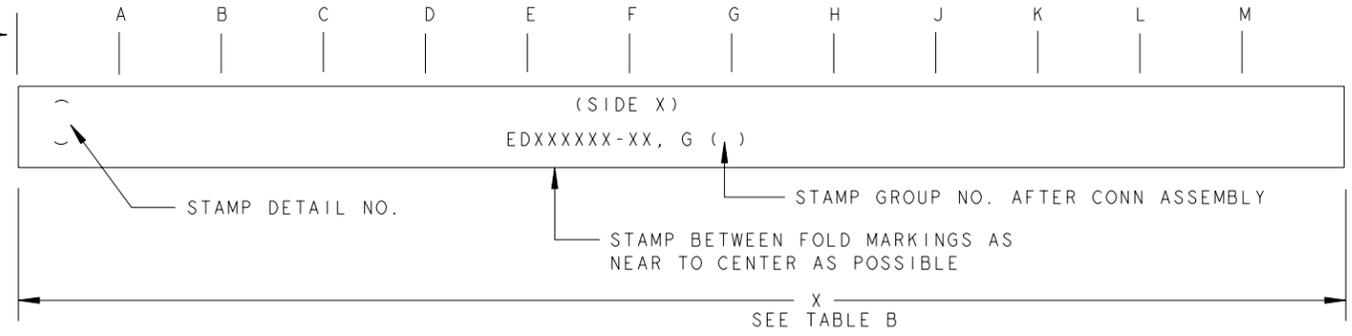


TABLE B (INCHES)

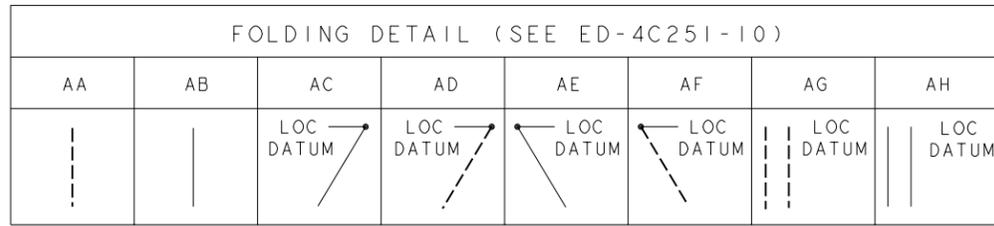
DET NO.	TAPE CABLE TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS		
			X	A	B	C	D	E	F	G	H	J	K	L	M			
217	405100736	30, 30A 31, 31A	NO FOLDS REQUIRED															
			4.40															
218	405100736	32, 32A		AA	AE	AD	AB											
			4.40	0.50	0.50	4.10	4.10											
219	401728886	33, 33A	NO FOLDS REQUIRED															
			4.40															
220	401728886	34, 34A		AA	AE	AD	AB											
			4.40	0.50	0.50	4.10	4.10											
221	405100736	35, 35A		AA	AC	AF	AB											
			4.40	0.50	1.50	2.90	4.10											

PROJ-EOEDFORM, FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE CABLE ASSEMBLIES		THIRD ANGLE PROJN	
DWG SIZE C2		ISSUE 8	
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B24	
MODEL NAME			



DATUM FOR ALL DIM

FOLD STAMPING

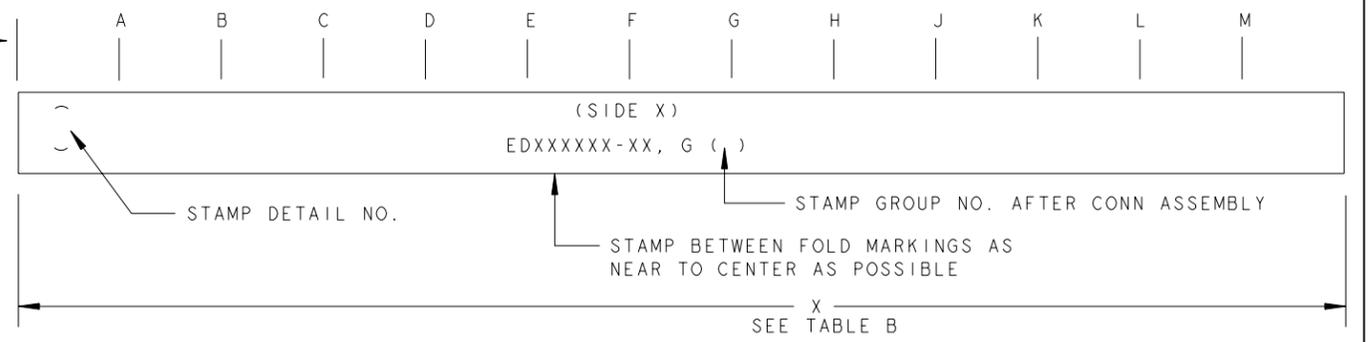


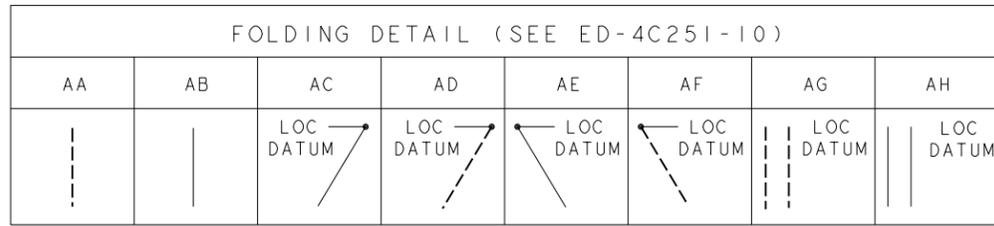
TABLE B (INCHES)

DET TAPE CABLE NO. TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS		
		X	A	B	C	D	E	F	G	H	J	K	L	M			
231 KS-21458,L2	40,41	32.40	AC	AA	AA	AF											
232 KS-21458,L2		33.40	AC	AA	AA	AF											
233 KS-21458,L2		28.90	AC	AA	AA	AF											
234 KS-21458,L2		29.90	AC	AA	AA	AF											
235 KS-21458,L2		26.89	AC	AA	AA	AF											
236 KS-21458,L2		27.89	AC	AA	AA	AF											
237 KS-21458,L2		23.51	AC	AA	AA	AF											
238 KS-21458,L2		40,41	24.51	AC	AA	AA	AF										
239	RESERVED																
240																	
241																	
242																	
243																	
244																	
245																	
246																	
247 KS-21458,L2	43	67.28	AD	AF	AB	AD	AF										
248 KS-21458,L2		68.15	AD	AF	AB	AD	AF										
249 KS-21458,L2		62.52	AD	AF	AB	AD	AF										
250 KS-21458,L2		63.39	AD	AF	AB	AD	AF										
251 KS-21458,L2		64.53	AD	AF	AB	AD	AF										
252 KS-21458,L2		65.39	AD	AF	AB	AD	AF										
253 KS-21458,L2		61.77	AD	AF	AB	AD	AF										
254 KS-21458,L2		43	62.65	AD	AF	AB	AD	AF									
255 KS-21458,L2	44	50.96	AD	AE	AA	AC	AF										
256 KS-21458,L2		52.09	AD	AE	AA	AC	AF										

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B25	
MODEL NAME			



DATUM FOR ALL DIM

FOLD STAMPING

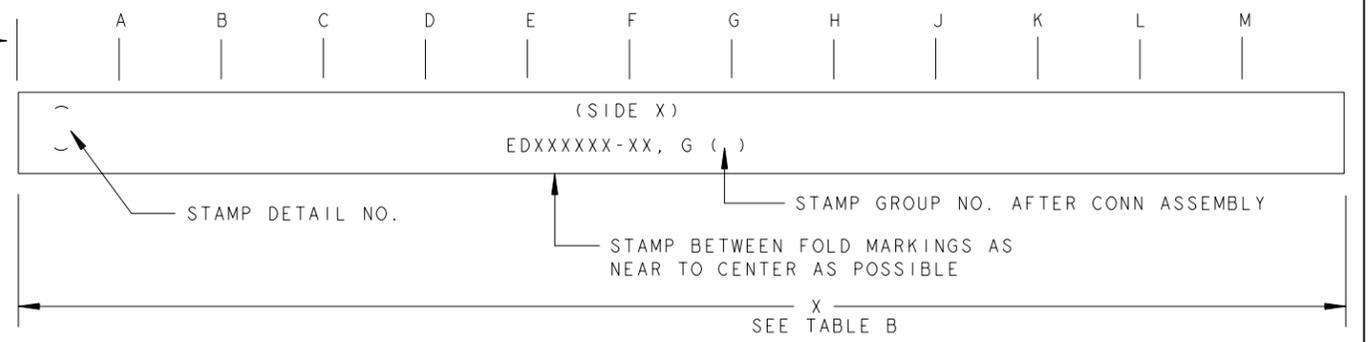


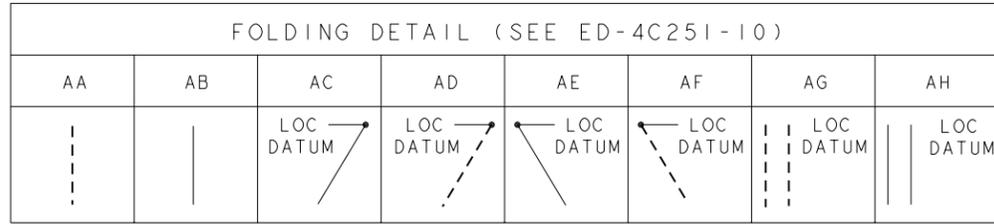
TABLE B (INCHES)

DET TAPE CABLE NO. TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS		
		X	A	B	C	D	E	F	G	H	J	K	L	M			
257 KS-21458,L2	44	46.21	AD	AE	AA	AC	AF										
		1.38	15.07	15.95	38.58	43.83											
258 KS-21458,L2	44	47.34	AD	AE	AA	AC	AF										
		1.88	15.57	16.45	39.21	44.46											
259 KS-21458,L2	44	45.70	AD	AE	AA	AC	AF										
		2.38	13.69	14.57	36.44	43.32											
260 KS-21458,L2	44	46.48	AD	AE	AA	AC	AF										
		2.88	14.19	15.07	37.08	43.96											
261 KS-21458,L2	44	41.97	AD	AE	AA	AC	AF										
		2.38	12.07	12.95	34.34	39.59											
262 KS-21458,L2	44	43.09	AD	AE	AA	AC	AF										
		2.88	12.57	13.45	34.96	40.21											
263 KS-21458,L2	45	100.03	AD	AF	AB	AD	AF										
		2.38	19.69	20.57	88.77	97.65											
264 KS-21458,L2	45	100.90	AD	AF	AB	AD	AF										
		2.88	20.19	21.07	89.14	98.02											
265 KS-21458,L2	45	96.27	AD	AF	AB	AD	AF										
		1.38	17.07	17.95	86.64	93.89											
266 KS-21458,L2	45	97.14	AD	AF	AB	AD	AF										
		1.88	17.57	18.45	87.01	94.26											
267 KS-21458,L2	45	97.28	AD	AF	AB	AD	AF										
		2.38	15.69	16.57	86.01	94.90											
268 KS-21458,L2	45	98.14	AD	AF	AB	AD	AF										
		2.88	16.19	17.07	86.38	95.26											
269 KS-21458,L2	45	94.52	AD	AF	AB	AD	AF										
		2.38	14.07	14.95	84.89	92.14											
270 KS-21458,L2	45	95.40	AD	AF	AB	AD	AF										
		2.88	14.57	15.45	85.27	92.52											
271 KS-21458,L2	46	86.26	AD	AE	AA	AC	AF										
		2.38	19.69	20.57	75.00	83.88											
272 KS-21458,L2	46	87.39	AD	AE	AA	AC	AF										
		2.88	20.19	21.07	75.63	84.51											
273 KS-21458,L2	46	81.51	AD	AE	AA	AC	AF										
		1.38	17.07	17.95	71.88	79.13											
274 KS-21458,L2	46	82.64	AD	AE	AA	AC	AF										
		1.88	17.57	18.45	72.51	79.76											
275 KS-21458,L2	46	81.00	AD	AE	AA	AC	AF										
		2.38	15.69	16.57	69.74	78.62											
276 KS-21458,L2	46	82.14	AD	AE	AA	AC	AF										
		2.88	16.19	17.07	70.38	79.26											
277 KS-21458,L2	46	77.27	AD	AE	AA	AC	AF										
		2.38	14.07	14.95	67.64	74.89											
278 KS-21458,L2	46	78.39	AD	AE	AA	AC	AF										
		2.88	14.57	15.45	68.26	75.51											
279 KS-21458,L2	47	132.03	AD	AF	AB	AD	AF										
		2.38	21.69	22.57	118.77	129.65											
280 KS-21458,L2	47	132.90	AD	AF	AB	AD	AF										
		2.88	22.19	23.07	119.14	130.02											
281 KS-21458,L2	47	127.77	AD	AF	AB	AD	AF										
		1.38	19.07	19.95	116.64	125.89											
282 KS-21458,L2	47	128.64	AD	AF	AB	AD	AF										
		1.88	19.57	20.45	117.01	126.26											

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B26	
MODEL NAME			



DATUM FOR ALL DIM

FOLD STAMPING

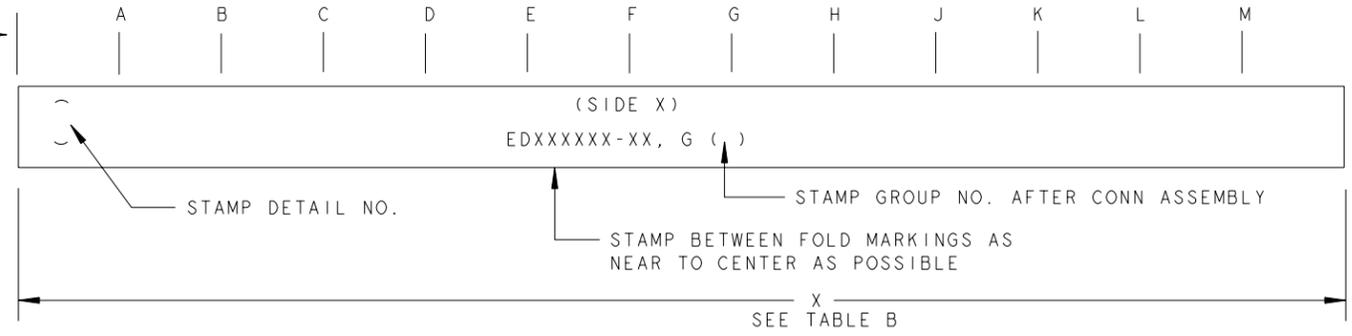


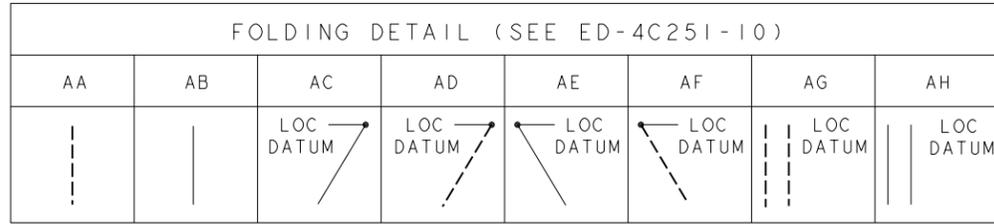
TABLE B (INCHES)

DET TAPE CABLE NO. TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM													REMARKS	
		X	A	B	C	D	E	F	G	H	J	K	L	M		
283 KS-21458,L2	47	128.78	AD	AF	AB	AD	AF									
284 KS-21458,L2	47	129.64	AD	AF	AB	AD	AF									
285 KS-21458,L2	47	126.02	AD	AF	AB	AD	AF									
286 KS-21458,L2	47	127.40	AD	AF	AB	AD	AF									
287 KS-21458,L2	48	121.76	AD	AE	AA	AC	AF									
288 KS-21458,L2		122.89	AD	AE	AA	AC	AF									
289 KS-21458,L2		117.01	AD	AE	AA	AC	AF									
290 KS-21458,L2		118.14	AD	AE	AA	AC	AF									
291 KS-21458,L2		116.50	AD	AE	AA	AC	AF									
292 KS-21458,L2		117.64	AD	AE	AA	AC	AF									
293 KS-21458,L2		112.77	AD	AE	AA	AC	AF									
294 KS-21458,L2	48	113.89	AD	AE	AA	AC	AF									
295 KS-21458,L2	49	165.53	AD	AF	AB	AD	AF									
296 KS-21458,L2		166.40	AD	AF	AB	AD	AF									
297 KS-21458,L2		161.77	AD	AF	AB	AD	AF									
298 KS-21458,L2		162.64	AD	AF	AB	AD	AF									
299 KS-21458,L2		162.78	AD	AF	AB	AD	AF									
300 KS-21458,L2		163.64	AD	AF	AB	AD	AF									
301 KS-21458,L2		160.02	AD	AF	AB	AD	AF									
302 KS-21458,L2	49	160.90	AD	AF	AB	AD	AF									
303 KS-21458,L2	50	156.26	AD	AE	AA	AC	AF									
304 KS-21458,L2		157.39	AD	AE	AA	AC	AF									
305 KS-21458,L2		151.51	AD	AE	AA	AC	AF									
306 KS-21458,L2		152.64	AD	AE	AA	AC	AF									
307 KS-21458,L2		151.00	AD	AE	AA	AC	AF									
308 KS-21458,L2	50	152.13	AD	AE	AA	AC	AF									

PROJ-EOEDFORM, FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	8
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B27	
MODEL NAME			



DATUM FOR ALL DIM

FOLD STAMPING

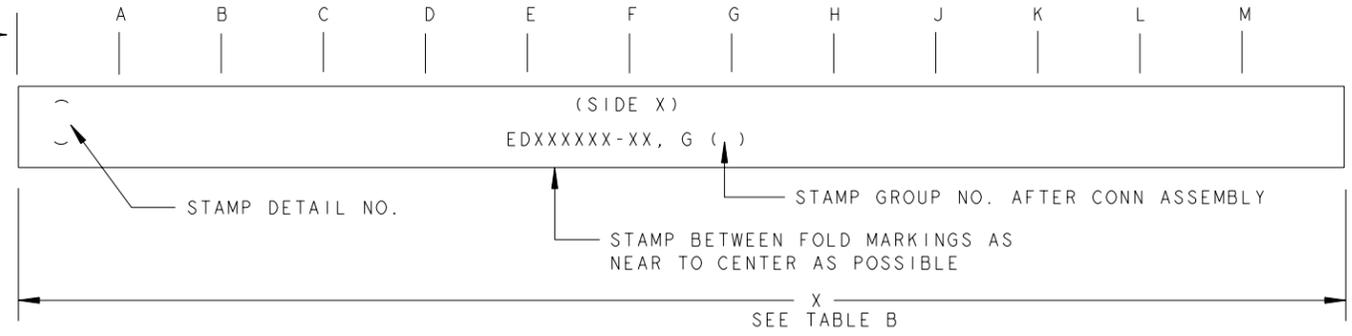


TABLE B (INCHES)

DET TAPE CABLE NO. TO BE USED	GROUP	FIRST LINE = FOLDING DET, SECOND LINE = DIM														REMARKS
		X	A	B	C	D	E	F	G	H	J	K	L	M		
309 KS-21458,L2	50	147.27	2.38	18.07	18.95	133.64	144.89									
310 KS-21458,L2	50	148.39	2.88	18.57	19.45	134.26	145.51									
311 KS-21458,L2	51	194.03	2.38	23.69	24.67	178.77	191.65									
312 KS-21458,L2	51	194.90	2.88	24.19	25.07	179.14	192.02									
313 KS-21458,L2	51	190.27	1.38	21.07	21.95	176.59	187.89									
314 KS-21458,L2	51	191.14	1.88	21.57	22.45	177.01	188.26									
315 KS-21458,L2	51	191.28	2.38	19.67	20.57	176.02	188.90									
316 KS-21458,L2	51	192.14	2.88	20.19	21.07	176.38	189.26									
317 KS-21458,L2	51	188.52	2.38	18.07	18.95	174.89	186.14									
318 KS-21458,L2	51	189.40	2.88	18.57	19.45	175.27	186.52									
319 KS-21458,L2	52	187.71	2.38	23.69	24.67	172.45	185.33									
320 KS-21458,L2	52	188.84	2.88	24.19	25.07	173.08	185.96									
321 KS-21458,L2	52	182.96	1.38	21.07	21.95	169.33	180.58									
322 KS-21458,L2	52	184.29	1.88	21.57	22.45	169.96	181.21									
323 KS-21458,L2	52	182.45	2.38	19.69	20.57	167.19	180.07									
324 KS-21458,L2	52	183.59	2.88	20.19	21.07	167.83	180.71									
325 KS-21458,L2	52	178.72	2.38	18.07	18.95	165.09	176.34									
326 KS-21458,L2	52	179.84	2.88	18.57	19.45	165.11	176.96									
RESERVED																

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ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B28	
MODEL NAME			

GROUP 1,2

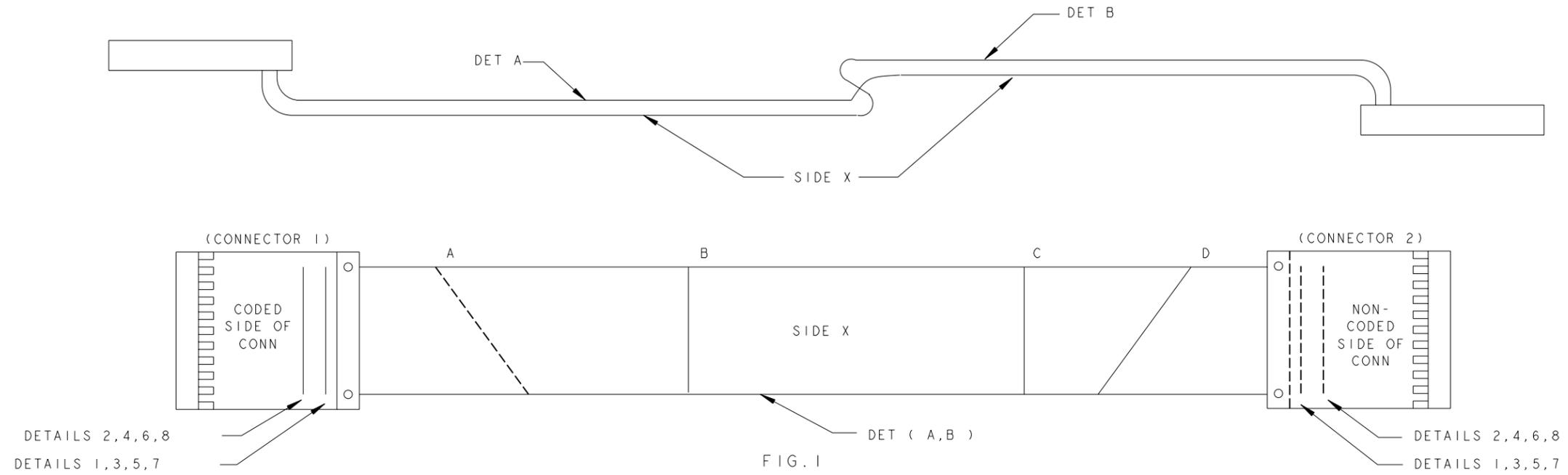


FIG. I
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
1	1,2	31 CONDUCTOR	1	982BN	UP	46.41 [18.35]	2	982BN	DOWN	A
2	CA-1	31 CONDUCTOR	1	982BN	UP	49.05 [19.31]	2	982BN	DOWN	B
3	1,2	31 CONDUCTOR	1	982BN	UP	39.07 [15.38]	2	982BN	DOWN	A
4	CA-2	31 CONDUCTOR	1	982BN	UP	41.50 [16.34]	2	982BN	DOWN	B
5	1,2	31 CONDUCTOR	1	982KN	UP	35.74 [14.07]	2	982BN	DOWN	A
6	CA-3	31 CONDUCTOR	1	982KN	UP	38.18 [15.03]	2	982BN	DOWN	B
7	1,2	31 CONDUCTOR	1	982BN	UP	30.76 [12.11]	2	982BN	DOWN	A
8	CA-4	31 CONDUCTOR	1	982BN	UP	33.20 [13.07]	2	982BN	DOWN	B

NOTE: SEE FIG. AA BB FOR GROUP ASSEMBLY

STAMPING INFORMATION						
GROUP	CONN 1		DET	CONN 2		
	EQL	TERM		EQL	TERM	
1 CA-1	645-089	045	1,2	645-039	013	
1 CA-2	645-089	032	3,4	645-039	000	
1 CA-3	645-089	013	5,6	645-037	013	
1 CA-4	645-089	000	7,8	645-037	000	
2 CA-1	545-089	045	1,2	545-039	013	
2 CA-2	545-089	032	3,4	545-039	000	
2 CA-3	545-089	013	5,6	545-037	013	
2 CA-4	545-089	000	7,8	545-037	000	

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B29	
MODEL NAME			

REFERANCE ONLY
DETAILS SHOWN
X SIDE AT THIS
POINT

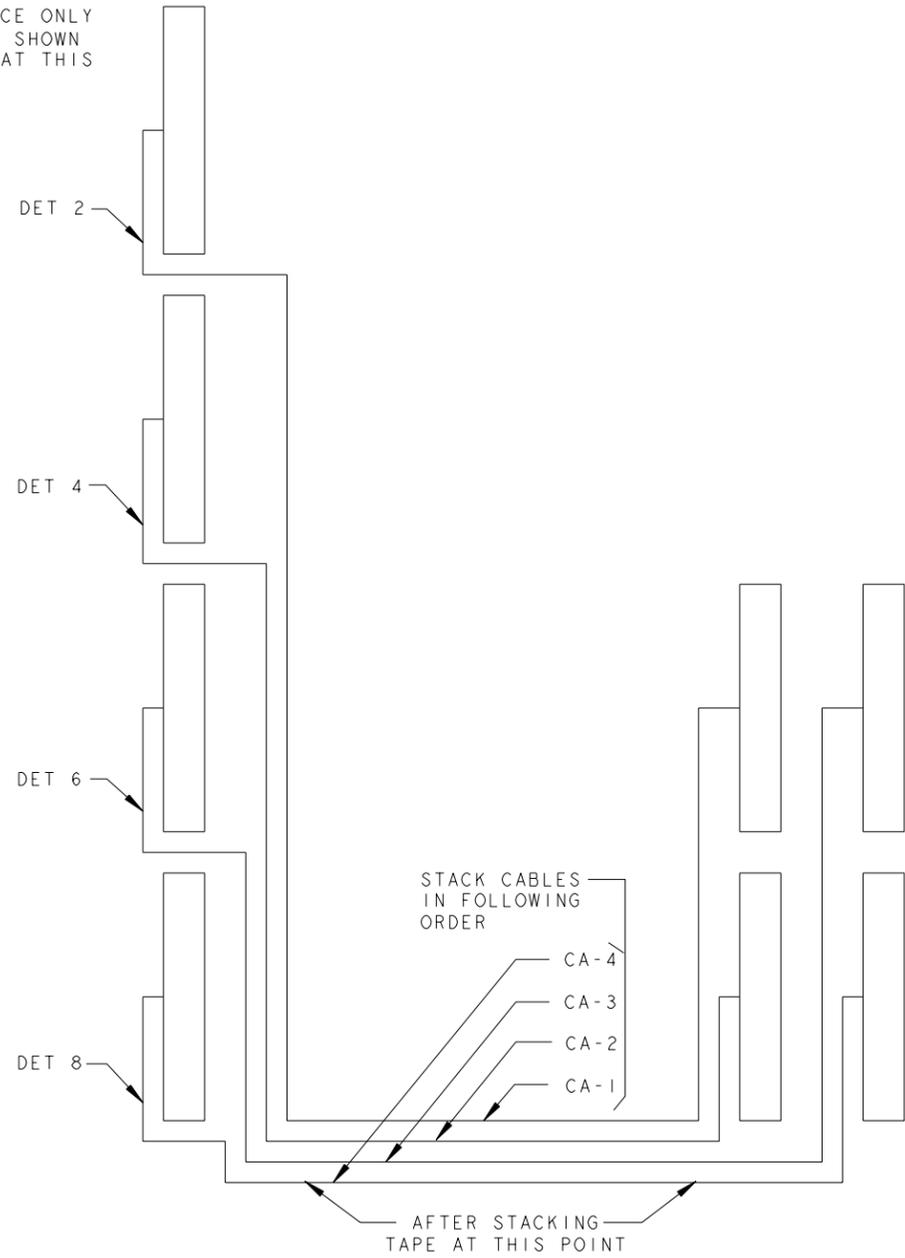


FIG. AA
GROUP ASSEMBLY

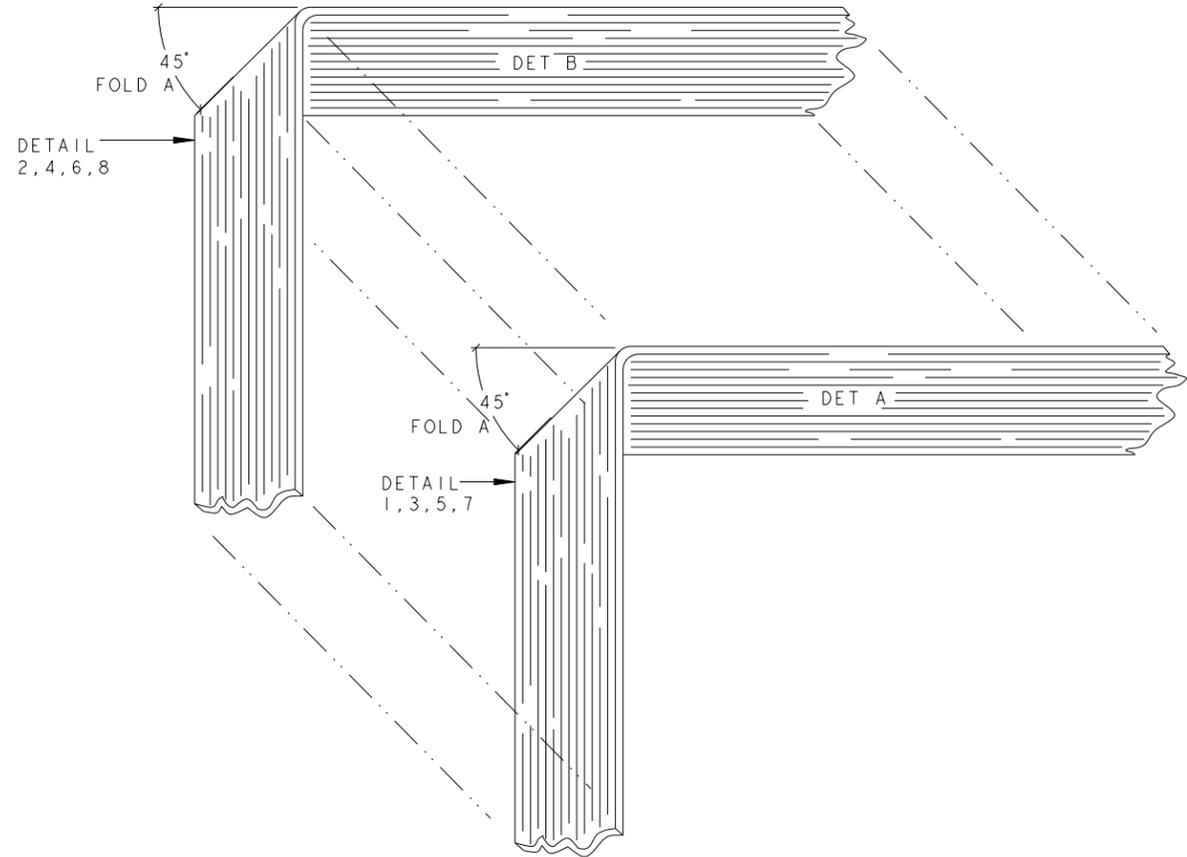


FIG. BB
CABLE TAPING

1. TAPE CABLE ASSEMBLIES TOGETHER
AS REQUIRED TO FORM THE SPECIFIED
CABLE GROUP.

GROUP 1, 2
GROUP ASSEMBLY AND TAPING

PROJ-EGEDFORM, FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B30	
MODEL NAME			

GROUP 3,4

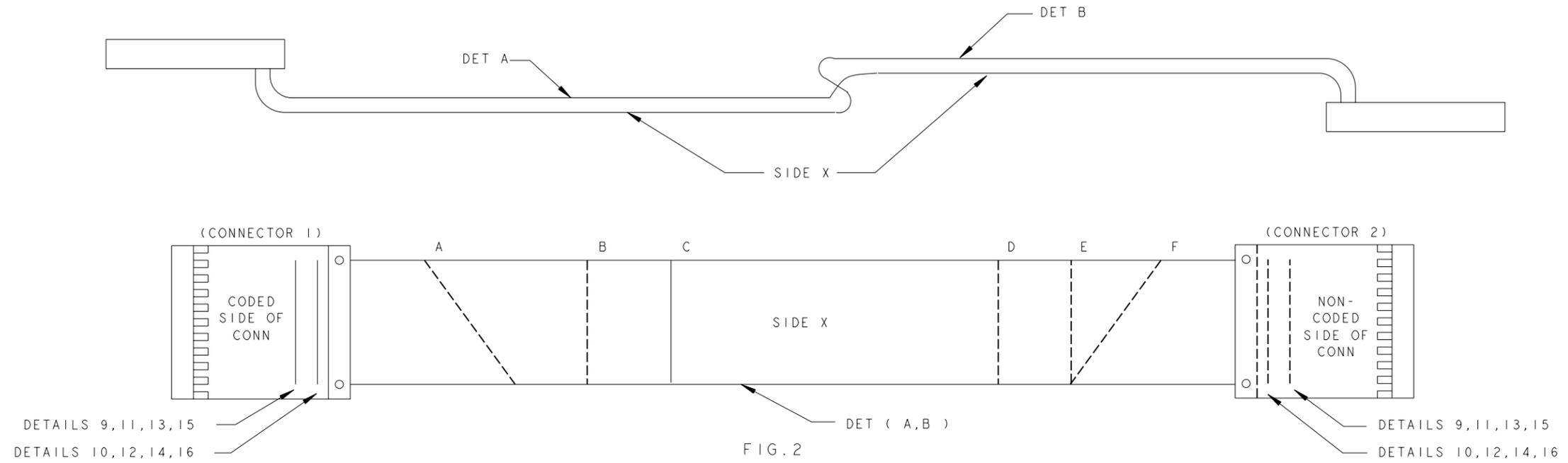


FIG. 2
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
9	3,4	31 CONDUCTOR	1	982BN	UP	27.69 [10.90]	2	982BN	DOWN	A
10	CA-5	31 CONDUCTOR	1	982BN	UP	25.07 [9.87]	2	982BN	DOWN	B
11	3,4	31 CONDUCTOR	1	982BN	UP	27.84 [10.96]	2	982BN	DOWN	A
12	CA-6	31 CONDUCTOR	1	982BN	UP	25.22 [9.93]	2	982BN	DOWN	B
13	3,4	31 CONDUCTOR	1	982BN	UP	37.21 [14.65]	2	982KN	DOWN	A
14	CA-7	31 CONDUCTOR	1	982BN	UP	34.59 [13.62]	2	982KN	DOWN	B
15	3,4	31 CONDUCTOR	1	982BN	UP	39.83 [15.68]	2	982BN	DOWN	A
16	CA-8	31 CONDUCTOR	1	982BN	UP	37.36 [14.71]	2	982BN	DOWN	B

NOTE: SEE FIG.CC FOR GROUP ASSEMBLY

STAMPING INFORMATION						
GROUP	CONN 1		DET	CONN 2		
	EQL	TERM		EQL	TERM	
3 CA-5	653-093	013	9,10	645-101	045	
3 CA-6	653-093	000	11,12	645-101	032	
3 CA-7	653-087	013	13,14	645-101	013	
3 CA-8	653-087	000	15,16	645-101	000	
4 CA-5	553-093	013	9,10	545-099	045	
4 CA-6	553-093	000	11,12	545-099	032	
4 CA-7	553-087	013	13,14	545-099	013	
4 CA-8	553-087	000	15,16	545-099	000	

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B31	
MODEL NAME			

NOTE:
TAPE CABLE ASSEMBLIES TOGETHER
AS REQUIRED TO FORM THE
SPECIFIED CABLE GROUP.

REFERANCE ONLY
DETAILS SHOWN
X SIDE AT THIS
POINT.

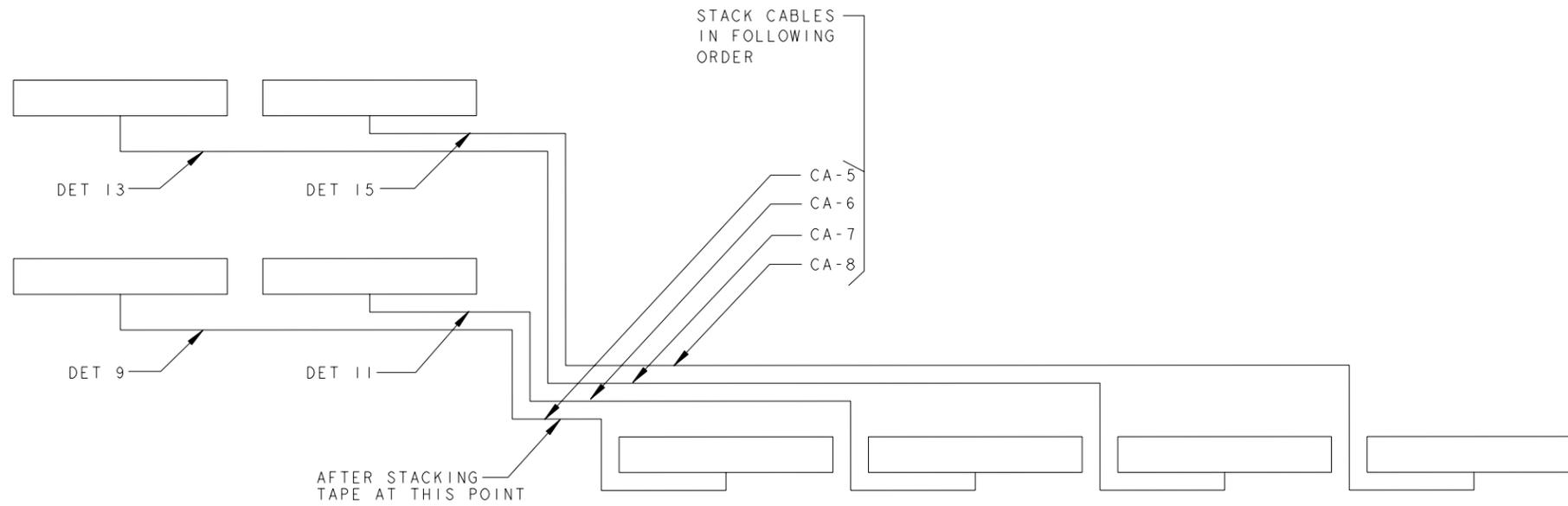


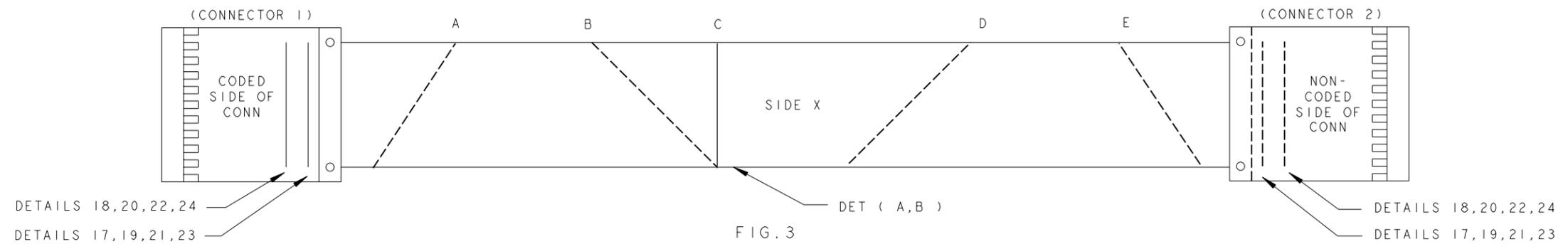
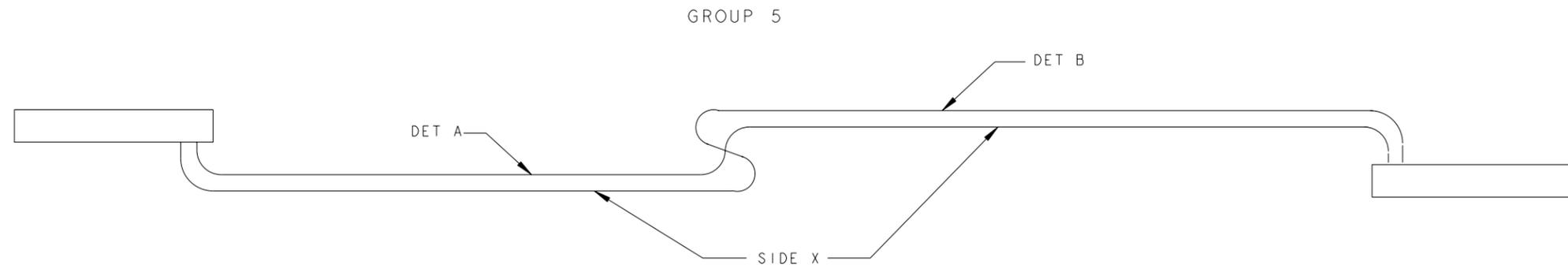
FIG. CC
GROUP ASSEMBLY

GROUP 3, 4
GROUP ASSEMBLY

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE CABLE ASSEMBLIES			
		DWG SIZE C2	ISSUE 6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B32	
MODEL NAME			

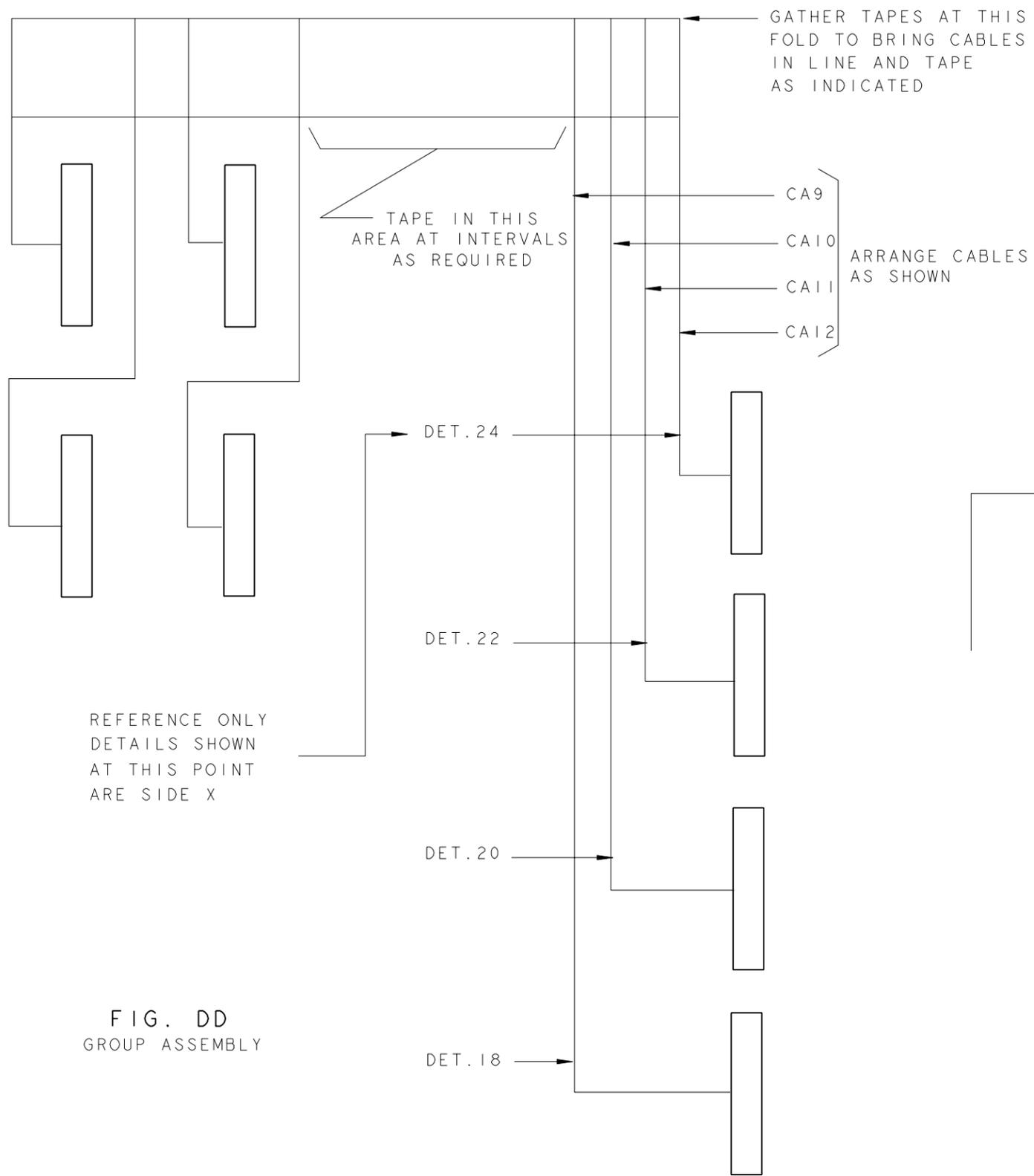


DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
17	5	31 CONDUCTOR	1	982BN	UP	142.32 [56.03]	2	982BN	DOWN	A
18	CA9	31 CONDUCTOR	1	982BN	UP	144.53 [56.90]	2	982BN	DOWN	B
19	5	31 CONDUCTOR	1	982KN	UP	130.23 [51.27]	2	982BN	DOWN	A
20	CA10	31 CONDUCTOR	1	982KN	UP	132.44 [52.14]	2	982BN	DOWN	B
21	5	31 CONDUCTOR	1	982BN	UP	135.33 [53.28]	2	982BN	DOWN	A
22	CA11	31 CONDUCTOR	1	982BN	UP	137.52 [54.14]	2	982BN	DOWN	B
23	5	31 CONDUCTOR	1	982BN	UP	128.32 [50.52]	2	982BN	DOWN	A
24	CA12	31 CONDUCTOR	1	982BN	UP	130.56 [51.40]	2	982BN	DOWN	B

NOTE: SEE FIG. DD FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
5 CA9	645-105	000	17.18	753-087	000
5 CA10	645-105	013	19.20	753-087	013
5 CA11	645-105	032	21.22	753-093	000
5 CA12	645-105	045	23.24	753-093	013

FOR PROPRIETARY NOTICE SEE SHEET A1			
FLEX TAPE CABLE ASSEMBLIES		THIRD ANGLE PROJN	
		DWG SIZE C2	ISSUE 6
LUCENT TECHNOLOGIES	ED5D585-13		SHEET NO. B33
MODEL NAME			



A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.



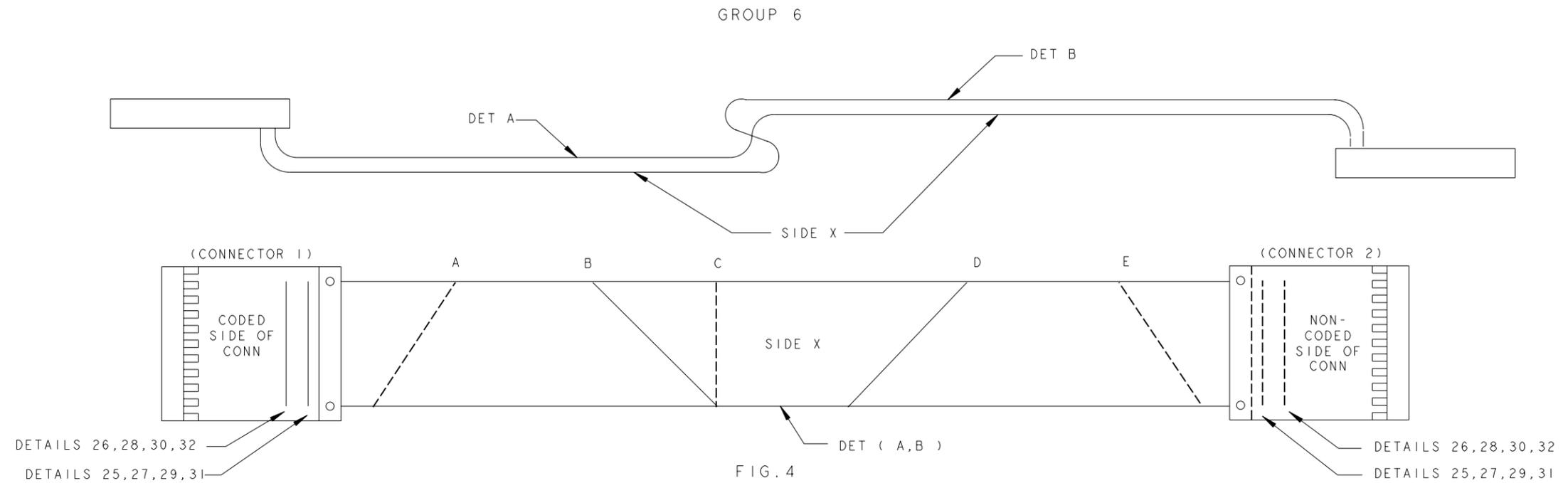
FIG. DD
GROUP ASSEMBLY

GROUP 5
CABLE ASSEMBLY

PROJ. - EGEDFORM. FRM - FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE CABLE ASSEMBLIES			
DWG SIZE C2	ISSUE 6		
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B34	
MODEL NAME			



TYPICAL SIDE X VIEW OF CABLE & DETAIL ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
25	6	31 CONDUCTOR	1	982BN	UP	156.74 [61.71]	2	982BN	DOWN	A
26	CA13	31 CONDUCTOR	1	982BN	UP	159.61 [62.84]	2	982BN	DOWN	B
27	6	31 CONDUCTOR	1	982KN	UP	144.68 [56.96]	2	982BN	DOWN	A
28	CA14	31 CONDUCTOR	1	982KN	UP	147.55 [58.09]	2	982BN	DOWN	B
29	6	31 CONDUCTOR	1	982BN	UP	143.38 [56.45]	2	982BN	DOWN	A
30	CA15	31 CONDUCTOR	1	982BN	UP	146.28 [57.59]	2	982BN	DOWN	B
31	6	31 CONDUCTOR	1	982BN	UP	133.91 [52.72]	2	982BN	DOWN	A
32	CA16	31 CONDUCTOR	1	982BN	UP	136.75 [53.84]	2	982BN	DOWN	B

NOTE: SEE FIG. EE FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
6 CA13	545-103	000	25, 26	453-087	000
6 CA14	545-103	013	27, 28	453-087	013
6 CA15	545-103	032	29, 30	453-093	000
6 CA16	545-103	045	31, 32	453-093	013

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE
CABLE ASSEMBLIES

THIRD ANGLE PROJ

DWG SIZE C2
ISSUE 6

LUCENT TECHNOLOGIES
ED5D585-13
MODEL NAME

SHEET NO. B35

GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

ARRANGE CABLES AS SHOWN

CA16
CA15
CA14
CA13

DET. 32

REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

DET. 30

DET. 28

DET. 26

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

GROUP 6
CABLE ASSEMBLY

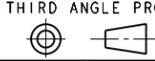
CA13
CA14
CA15
CA16

TOP VIEW

FIG. EE
GROUP ASSEMBLY

PROJ. EGEDFORM. FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B36	
MODEL NAME			

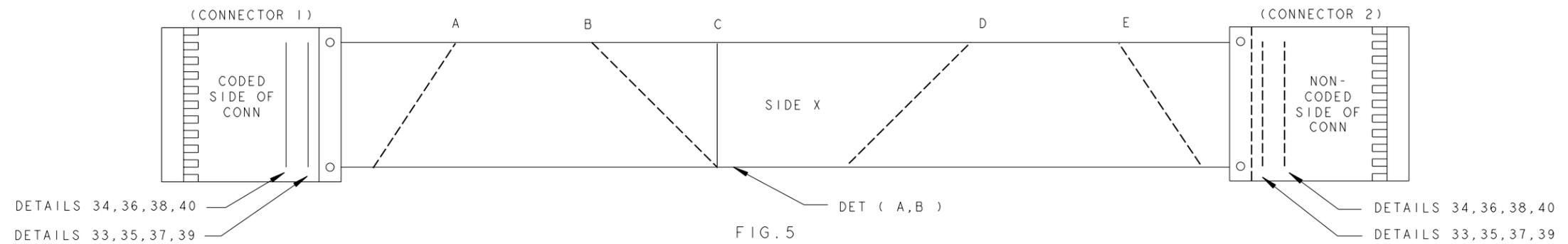
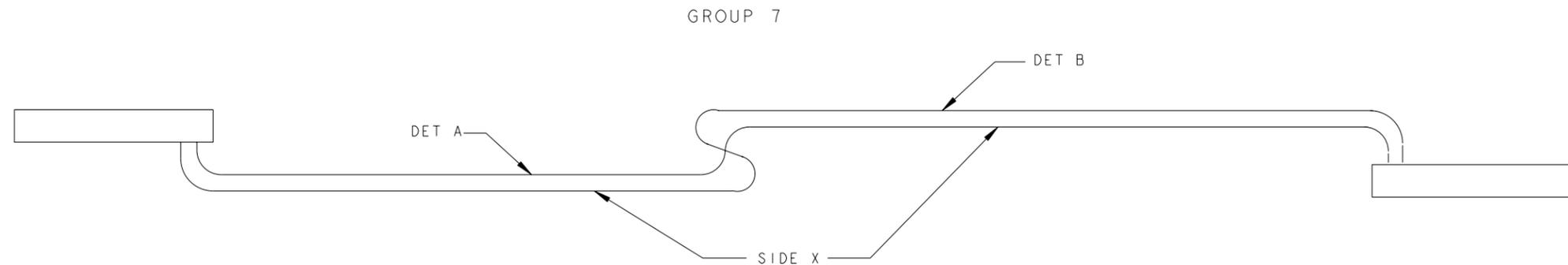


FIG. 5
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
33	7	31 CONDUCTOR	1	982BN	UP	225.50 [88.78]	2	982BN	DOWN	A
34	CA17	31 CONDUCTOR	1	982BN	UP	227.71 [89.65]	2	982BN	DOWN	B
35	7	31 CONDUCTOR	1	982KN	UP	215.95 [85.02]	2	982BN	DOWN	A
36	CA18	31 CONDUCTOR	1	982KN	UP	218.16 [85.89]	2	982BN	DOWN	B
37	7	31 CONDUCTOR	1	982BN	UP	218.52 [86.03]	2	982BN	DOWN	A
38	CA19	31 CONDUCTOR	1	982BN	UP	220.70 [86.89]	2	982BN	DOWN	B
39	7	31 CONDUCTOR	1	982BN	UP	211.51 [83.27]	2	982BN	DOWN	A
40	CA20	31 CONDUCTOR	1	982BN	UP	213.74 [84.15]	2	982BN	DOWN	B

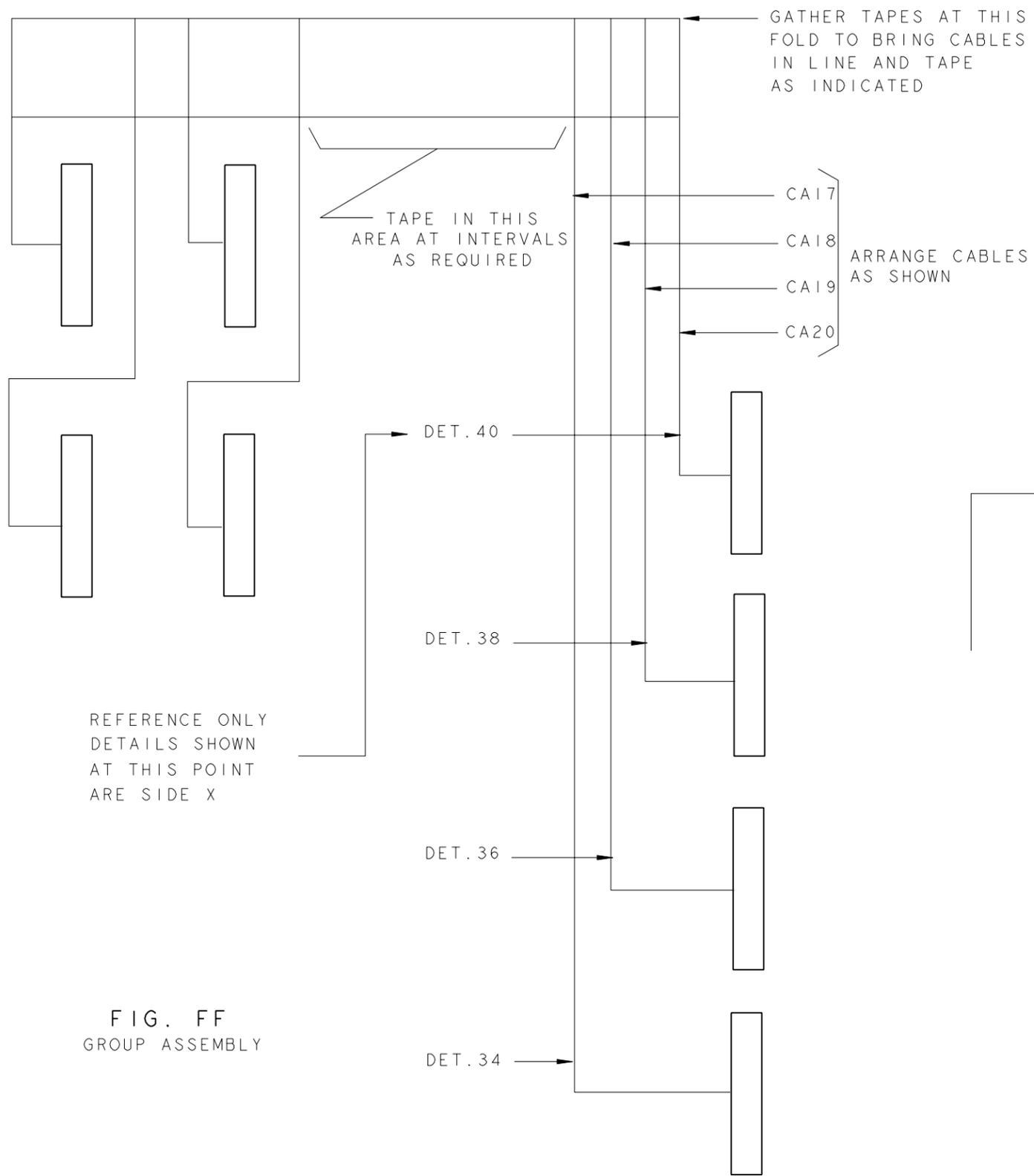
NOTE: SEE FIG. FF FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
7 CA17	645-105	000	33,34	853-087	000
7 CA18	645-105	013	35,36	853-087	013
7 CA19	645-105	032	37,38	853-093	000
7 CA20	645-105	045	39,40	853-093	013

FOR PROPRIETARY NOTICE SEE SHEET A1			
FLEX TAPE CABLE ASSEMBLIES		THIRD ANGLE PROJN	
		DWG SIZE C2	ISSUE 6
LUCENT TECHNOLOGIES	ED5D585-13		SHEET NO. B37
MODEL NAME			

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13



A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.



FIG. FF
GROUP ASSEMBLY

GROUP 7
CABLE ASSEMBLY

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE CABLE ASSEMBLIES			
DWG SIZE C2	ISSUE 6		
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B38	
MODEL NAME			

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

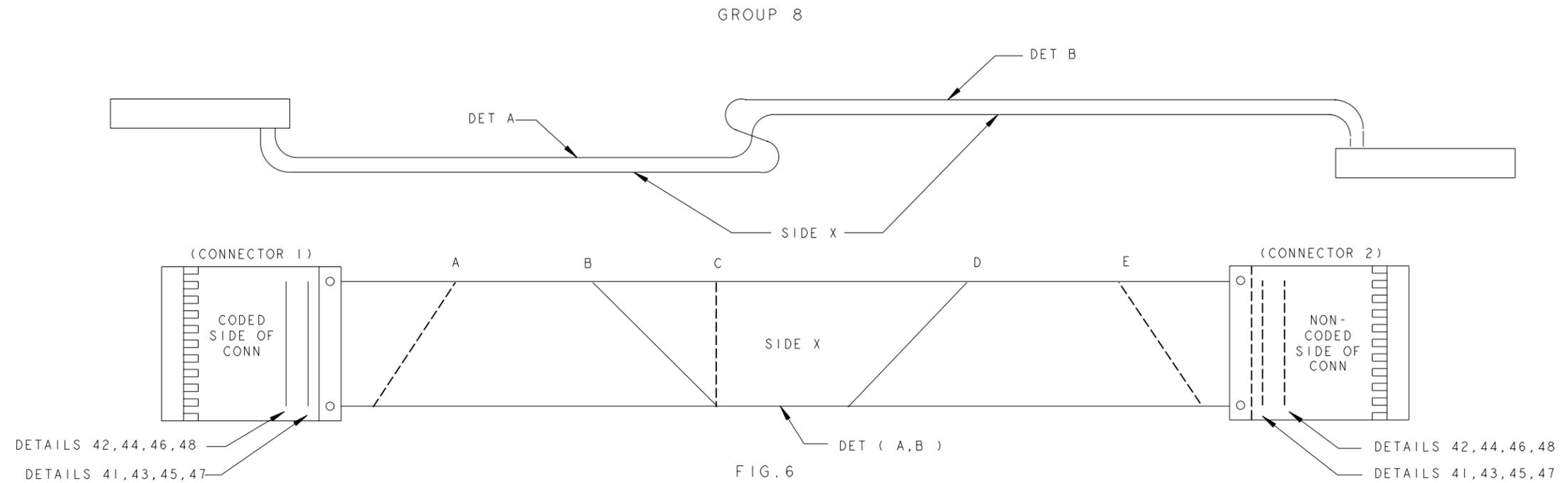


FIG. 6
TYPICAL SIDE X VIEW OF CABLE & DETAIL ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
41	8	31 CONDUCTOR	1	982BN	UP	246.41 [97.01]	2	982BN	DOWN	A
42	CA21	31 CONDUCTOR	1	982BN	UP	249.28 [98.14]	2	982BN	DOWN	B
43	8	31 CONDUCTOR	1	982KN	UP	234.34 [92.26]	2	982BN	DOWN	A
44	CA22	31 CONDUCTOR	1	982KN	UP	237.21 [93.39]	2	982BN	DOWN	B
45	8	31 CONDUCTOR	1	982BN	UP	233.05 [91.75]	2	982BN	DOWN	A
46	CA23	31 CONDUCTOR	1	982BN	UP	235.94 [92.89]	2	982BN	DOWN	B
47	8	31 CONDUCTOR	1	982BN	UP	223.57 [88.02]	2	982BN	DOWN	A
48	CA24	31 CONDUCTOR	1	982BN	UP	226.42 [89.14]	2	982BN	DOWN	B

NOTE: SEE FIG. 6G FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
8 CA21	545-103	000	41.42	353-087	000
8 CA22	545-103	013	43.44	353-087	013
8 CA23	545-103	032	45.46	353-093	000
8 CA24	545-103	045	47.48	353-093	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE CABLE ASSEMBLIES			
		DWG SIZE C2	ISSUE 6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B39	
MODEL NAME			

GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

ARRANGE CABLES AS SHOWN

CA24
CA23
CA22
CA21

REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

DET. 48

DET. 46

DET. 44

DET. 42

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

GROUP 8
CABLE ASSEMBLY

CA21
CA22
CA23
CA24

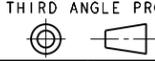
A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

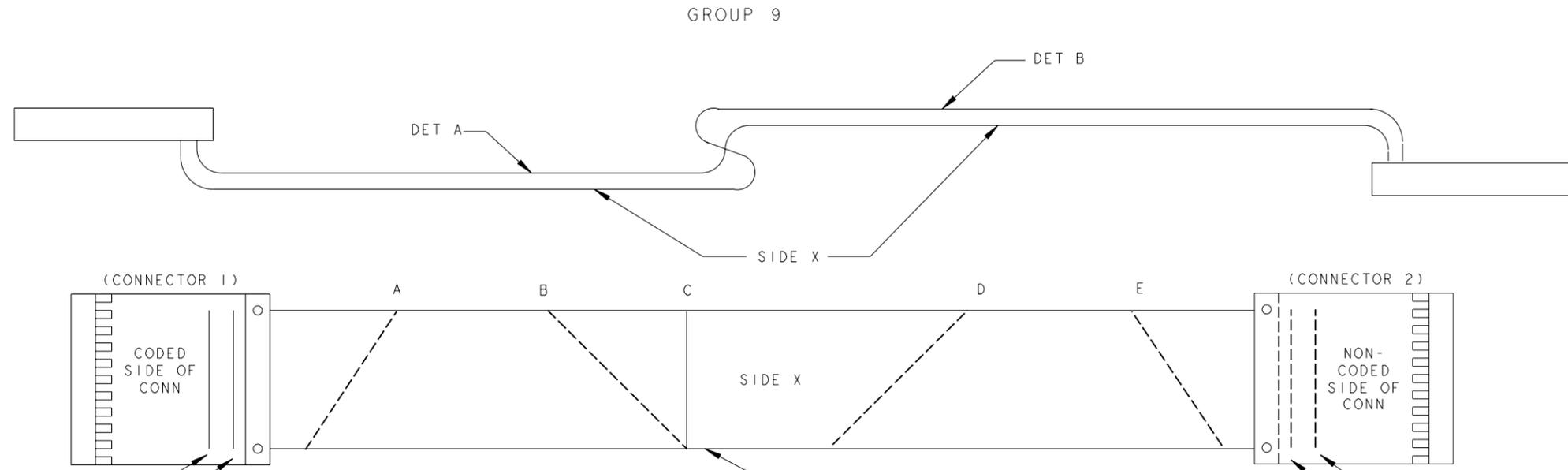
TOP VIEW

FIG. GG
GROUP ASSEMBLY

PROJ. EGEDFORM. FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B40	
MODEL NAME			



DETAILS 50, 52, 54, 56
 DETAILS 49, 51, 53, 55

DETAILS 50, 52, 54, 56
 DETAILS 49, 51, 53, 55

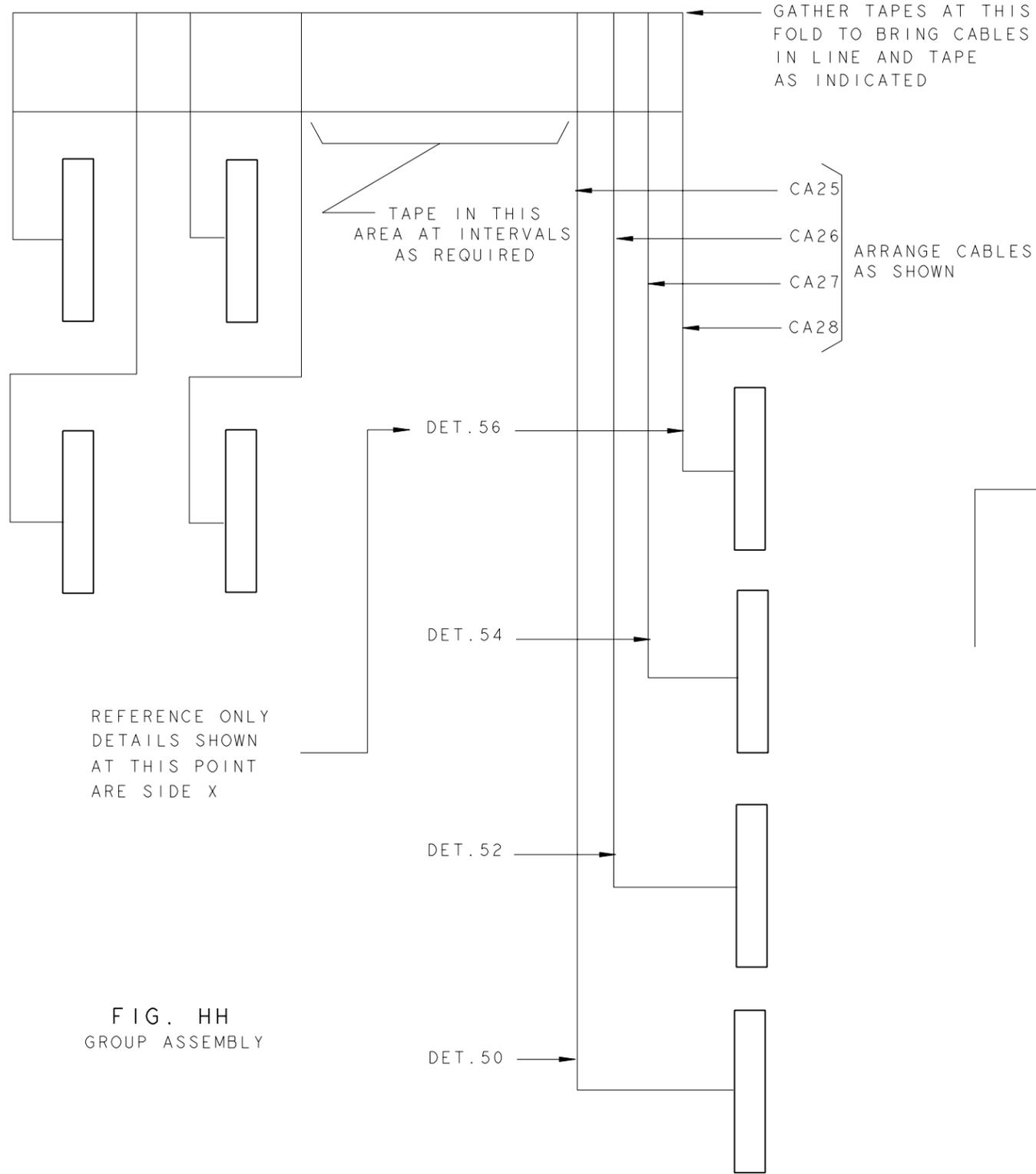
FIG. 7
 TYPICAL SIDE X VIEW OF CABLE & DETAIL
 ASSEMBLY BEFORE FOLDING
 STAMP GROUP NUMBER ON
 DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET OR B
49	9	31 CONDUCTOR	1	982BN	UP	308.05 [121.28]	2	982BN	DOWN	A
50	CA25	31 CONDUCTOR	1	982BN	UP	310.26 [122.15]	2	982BN	DOWN	B
51	9	31 CONDUCTOR	1	982KN	UP	298.50 [117.52]	2	982BN	DOWN	A
52	CA26	31 CONDUCTOR	1	982KN	UP	300.71 [118.39]	2	982BN	DOWN	B
53	9	31 CONDUCTOR	1	982BN	UP	478.87 [118.53]	2	982BN	DOWN	A
54	CA27	31 CONDUCTOR	1	982BN	UP	303.25 [119.39]	2	982BN	DOWN	B
55	9	31 CONDUCTOR	1	982BN	UP	294.06 [115.77]	2	982BN	DOWN	A
56	CA28	31 CONDUCTOR	1	982BN	UP	296.29 [116.65]	2	982BN	DOWN	B

NOTE: SEE FIG. HH FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
9 CA25	645-105	000	49, 50	953-087	000
9 CA26	645-105	013	51, 52	953-087	013
9 CA27	645-105	032	53, 54	953-093	000
9 CA28	645-105	045	55, 56	953-093	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B41	
MODEL NAME			



A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.



FIG. HH
GROUP ASSEMBLY

GROUP 9
CABLE ASSEMBLY

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B42	
MODEL NAME			

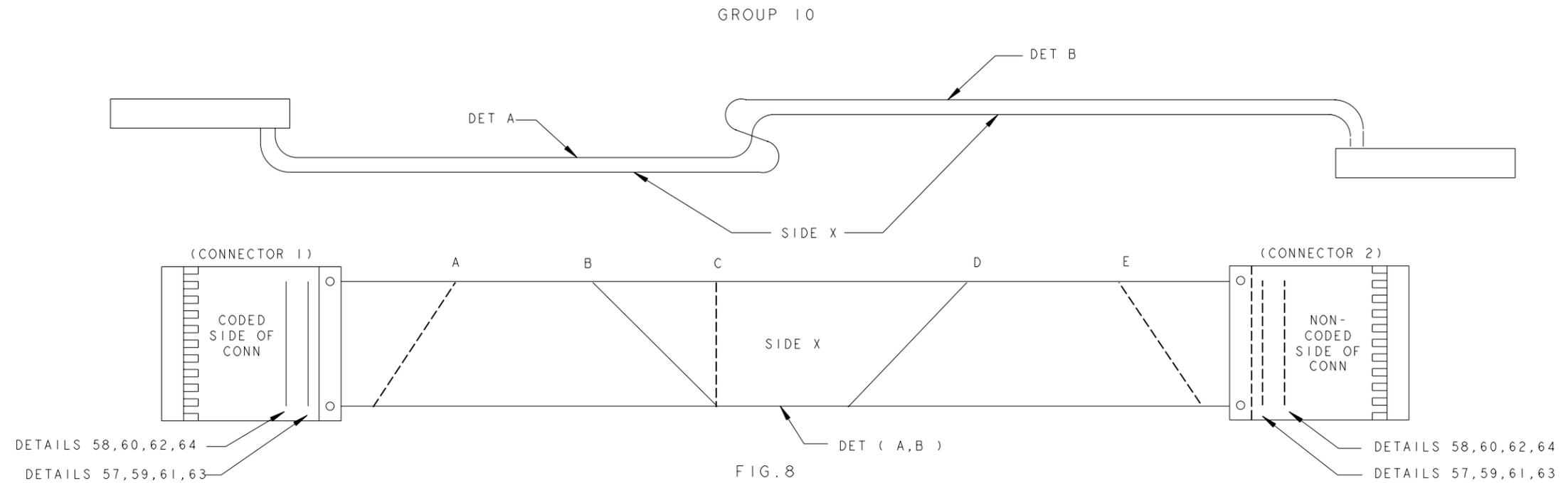


FIG. 8
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET OR B
57	10	31 CONDUCTOR	1	982BN	UP	337.85 [133.01]	2	982BN	DOWN	A
58	CA29	31 CONDUCTOR	1	982BN	UP	340.72 [134.14]	2	982BN	DOWN	B
59	10	31 CONDUCTOR	1	982KN	UP	325.78 [128.26]	2	982BN	DOWN	A
60	CA30	31 CONDUCTOR	1	982KN	UP	328.65 [129.39]	2	982BN	DOWN	B
61	10	31 CONDUCTOR	1	982BN	UP	324.49 [127.75]	2	982BN	DOWN	A
62	CA31	31 CONDUCTOR	1	982BN	UP	327.38 [128.89]	2	982BN	DOWN	B
63	10	31 CONDUCTOR	1	982BN	UP	315.01 [124.02]	2	982BN	DOWN	A
64	CA32	31 CONDUCTOR	1	982BN	UP	317.86 [125.14]	2	982BN	DOWN	B

NOTE: SEE FIG. JJ FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
10 CA29	545-103	000	57,58	253-087	000
10 CA30	545-103	013	59,60	253-087	013
10 CA31	545-103	032	61,62	253-093	000
10 CA32	545-103	045	63,64	253-093	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B43	
MODEL NAME			

GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

ARRANGE CABLES AS SHOWN

CA32
CA31
CA30
CA29

DET. 64

REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

DET. 62

DET. 60

DET. 58

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

GROUP 10
CABLE ASSEMBLY

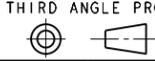
CA29
CA30
CA31
CA32

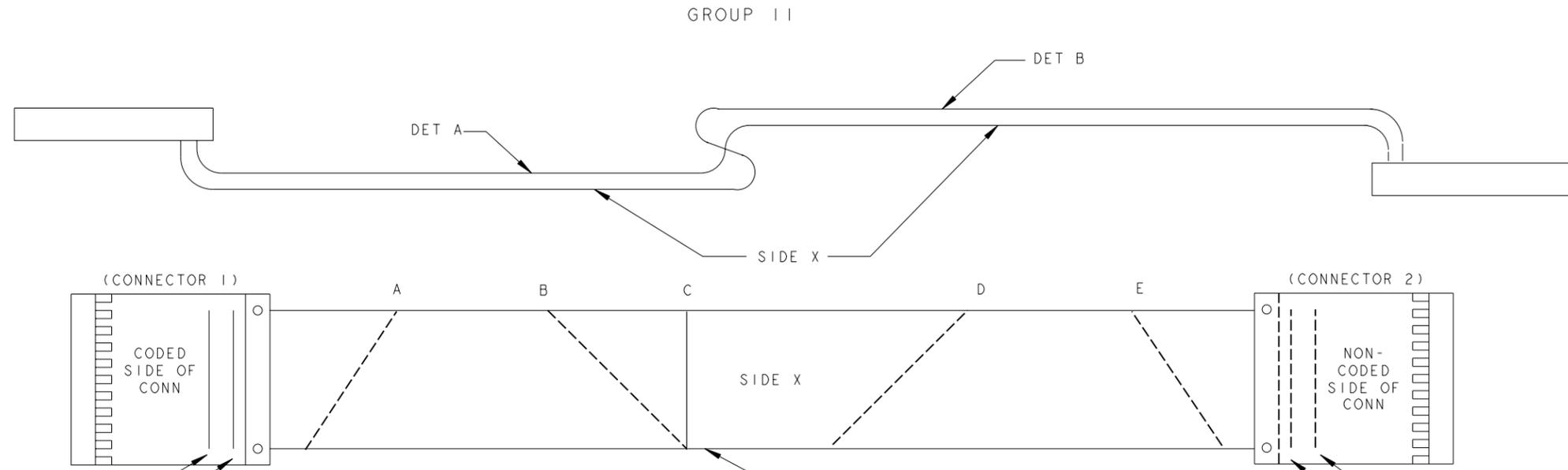
TOP VIEW

FIG. JJ
GROUP ASSEMBLY

PROJ. EGEDFORM. FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B44	
MODEL NAME			



DETAILS 66, 68, 70, 72
 DETAILS 65, 67, 69, 71

DETAILS 66, 68, 70, 72
 DETAILS 65, 67, 69, 71

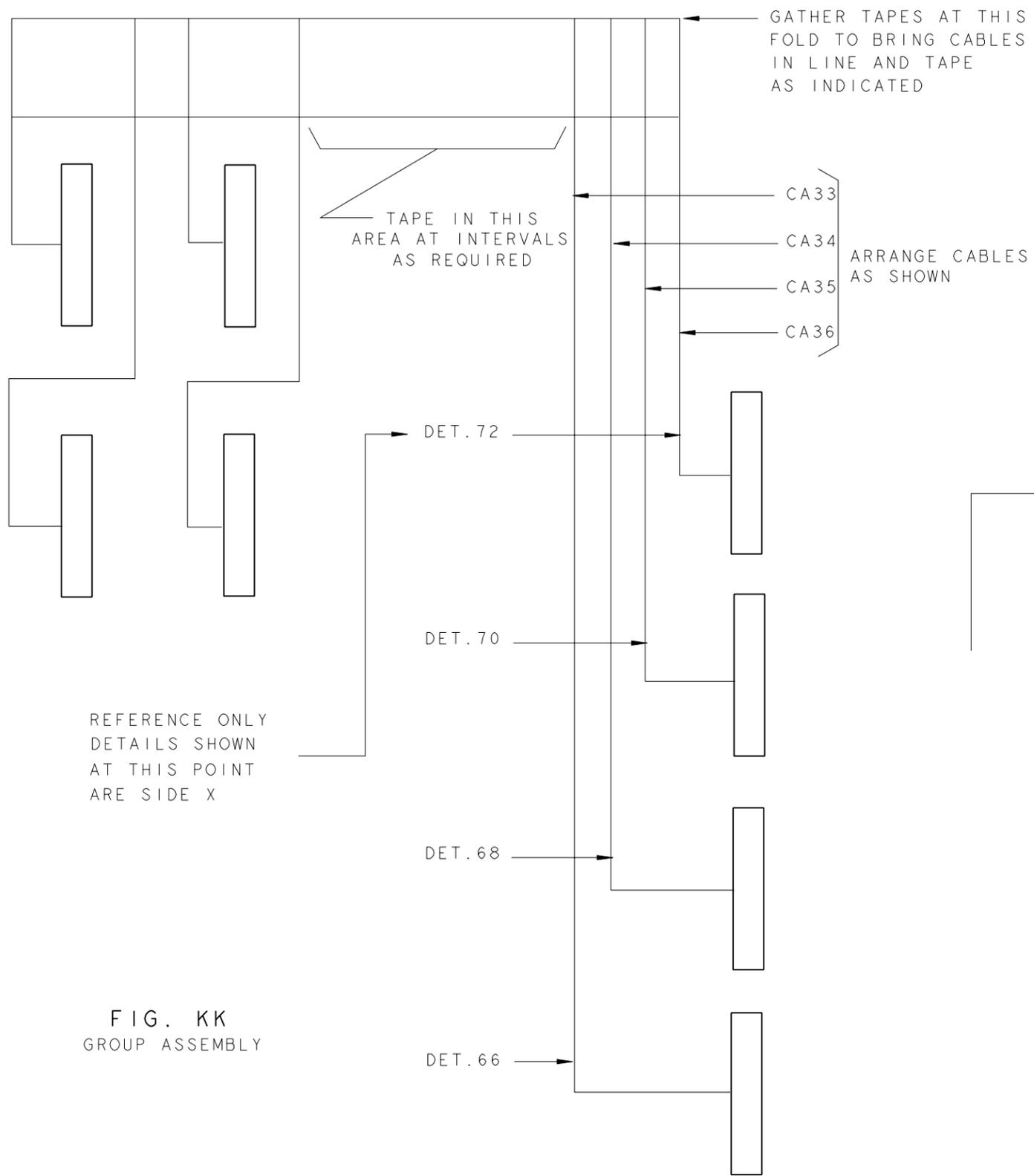
FIG. 9
 TYPICAL SIDE X VIEW OF CABLE & DETAIL
 ASSEMBLY BEFORE FOLDING
 STAMP GROUP NUMBER ON
 DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET OR B
65	11	31 CONDUCTOR	1	982BN	UP	393.14 [154.78]	2	982BN	DOWN	A
66	CA33	31 CONDUCTOR	1	982BN	UP	395.35 [155.65]	2	982BN	DOWN	B
67	11	31 CONDUCTOR	1	982KN	UP	383.59 [151.02]	2	982BN	DOWN	A
68	CA34	31 CONDUCTOR	1	982KN	UP	385.80 [151.89]	2	982BN	DOWN	B
69	11	31 CONDUCTOR	1	982BN	UP	386.16 [152.03]	2	982BN	DOWN	A
70	CA35	31 CONDUCTOR	1	982BN	UP	388.34 [152.89]	2	982BN	DOWN	B
71	11	31 CONDUCTOR	1	982BN	UP	379.15 [149.27]	2	982BN	DOWN	A
72	CA36	31 CONDUCTOR	1	982BN	UP	381.38 [150.15]	2	982BN	DOWN	B

NOTE: SEE FIG. KK FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
11 CA33	645-105	000	65, 66	1053-087	000
11 CA34	645-105	013	67, 68	1053-087	013
11 CA35	645-105	032	69, 70	1053-093	000
11 CA36	645-105	045	71, 72	1053-093	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B45	
MODEL NAME			



A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.



FIG. KK
GROUP ASSEMBLY

GROUP II
CABLE ASSEMBLY

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE CABLE ASSEMBLIES			
DWG SIZE C2	ISSUE 6		
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B46	
MODEL NAME			

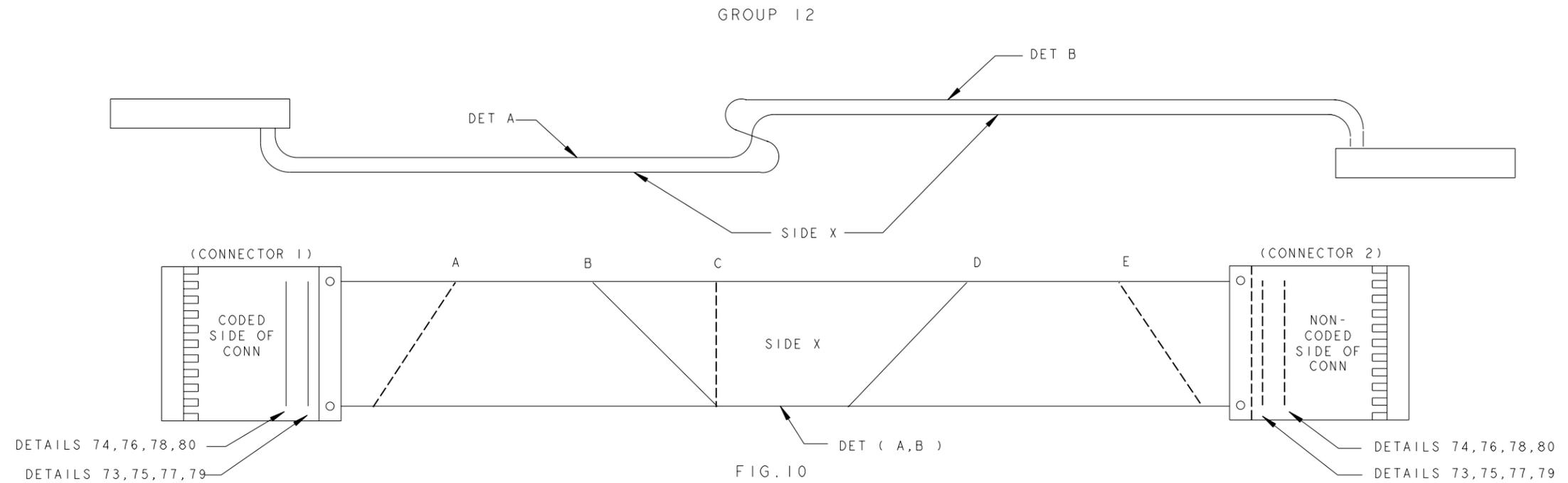


FIG. 10
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET OR B
73	12	31 CONDUCTOR	1	982BN	UP	425.48 [167.51]	2	982BN	DOWN	A
74	CA37	31 CONDUCTOR	1	982BN	UP	428.35 [168.64]	2	982BN	DOWN	B
75	12	31 CONDUCTOR	1	982KN	UP	413.41 [162.76]	2	982BN	DOWN	A
76	CA38	31 CONDUCTOR	1	982KN	UP	416.28 [163.89]	2	982BN	DOWN	B
77	12	31 CONDUCTOR	1	982BN	UP	412.12 [162.25]	2	982BN	DOWN	A
78	CA39	31 CONDUCTOR	1	982BN	UP	414.99 [163.38]	2	982BN	DOWN	B
79	12	31 CONDUCTOR	1	982BN	UP	402.64 [158.52]	2	982BN	DOWN	A
80	CA40	31 CONDUCTOR	1	982BN	UP	405.49 [159.64]	2	982BN	DOWN	B

NOTE: SEE FIG. LL FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
12 CA37	545-103	000	73,74	153-087	000
12 CA38	545-103	013	75,76	153-087	013
12 CA39	545-103	032	77,78	153-093	000
12 CA40	545-103	045	79,80	153-093	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE CABLE ASSEMBLIES			
		DWG SIZE C2	ISSUE 6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B47	
MODEL NAME			

GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

ARRANGE CABLES AS SHOWN

CA40
CA39
CA38
CA37

DET. 80

REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

DET. 78

DET. 76

DET. 74

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

GROUP 12
CABLE ASSEMBLY

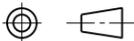
CA37
CA38
CA39
CA40

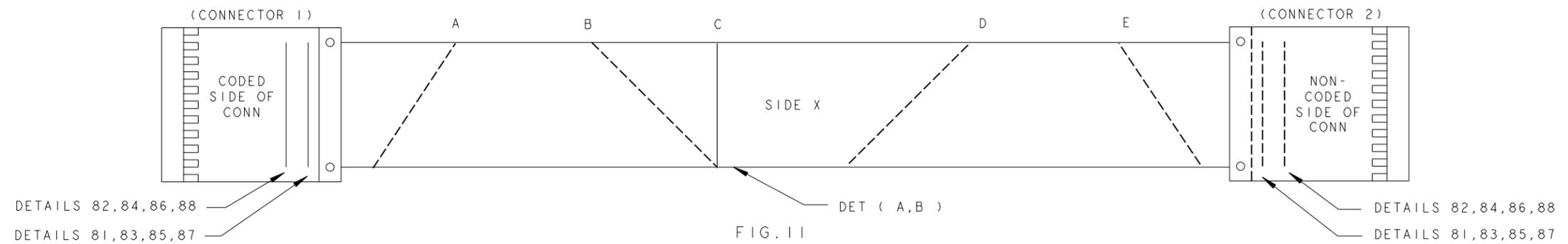
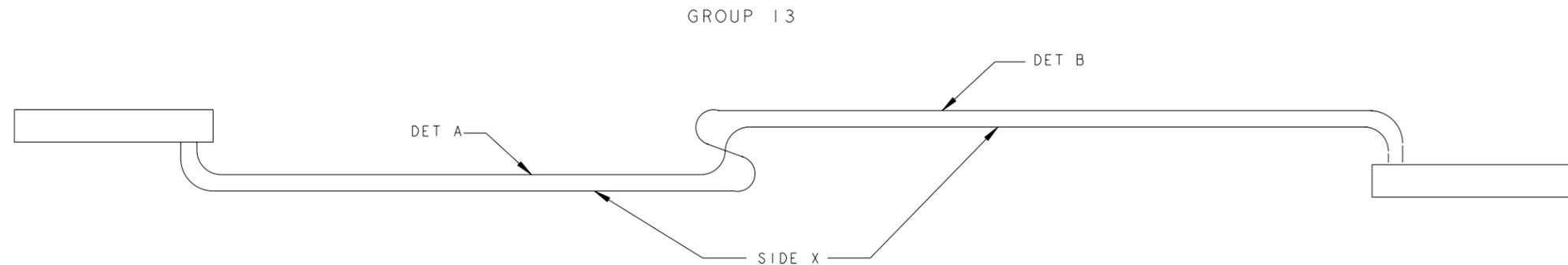
TOP VIEW

FIG. LL
GROUP ASSEMBLY

PROJ. EGDFORM. FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B48	
MODEL NAME			

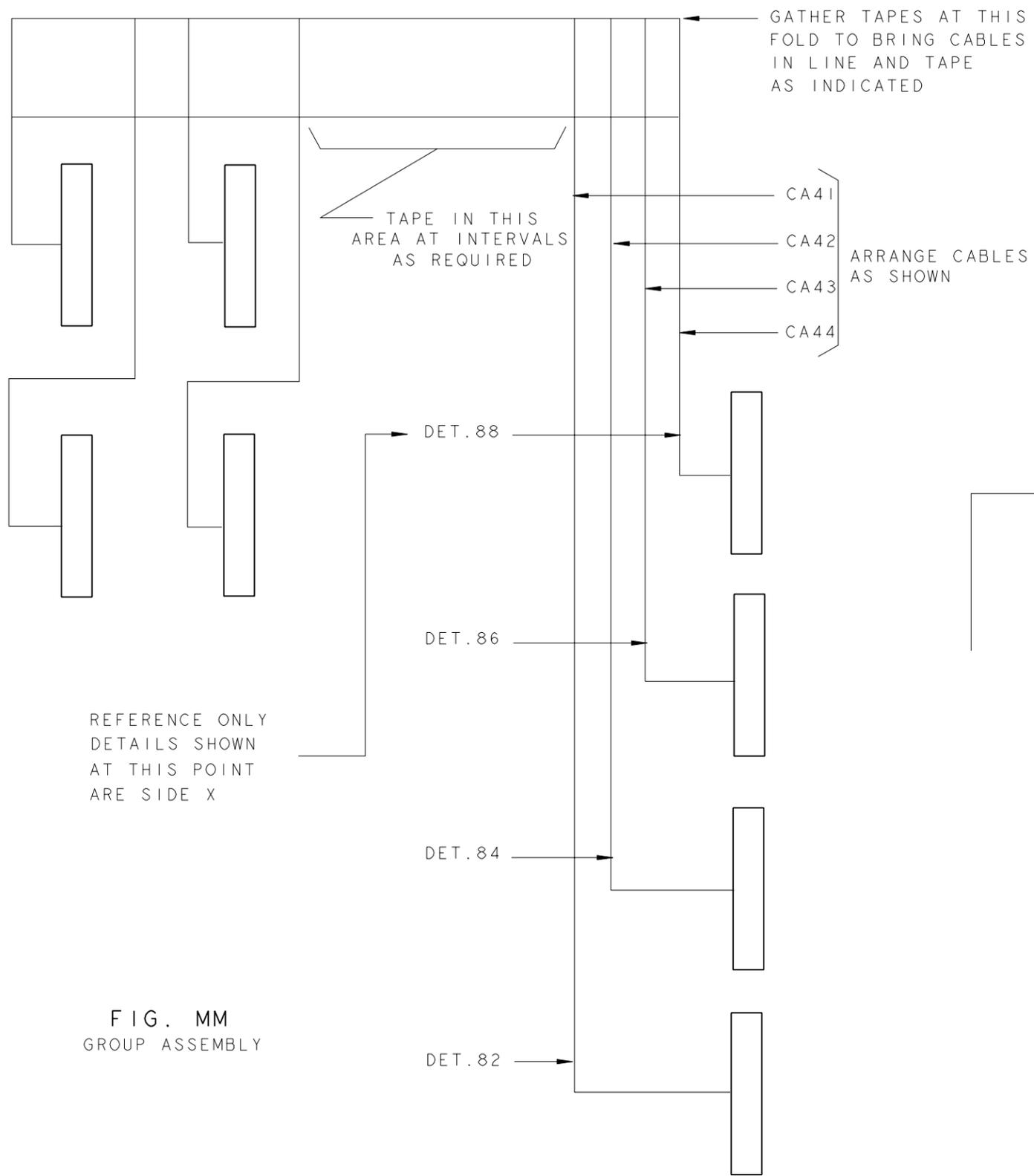


DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET OR B
81	13	31 CONDUCTOR	1	982BN	UP	465.53 [183.28]	2	982BN	DOWN	A
82	CA41	31 CONDUCTOR	1	982BN	UP	467.74 [184.15]	2	982BN	DOWN	B
83	13	31 CONDUCTOR	1	982KN	UP	455.98 [179.52]	2	982BN	DOWN	A
84	CA42	31 CONDUCTOR	1	982KN	UP	458.19 [180.39]	2	982BN	DOWN	B
85	13	31 CONDUCTOR	1	982BN	UP	458.55 [180.53]	2	982BN	DOWN	A
86	CA43	31 CONDUCTOR	1	982BN	UP	460.73 [181.39]	2	982BN	DOWN	B
87	13	31 CONDUCTOR	1	982BN	UP	451.54 [177.77]	2	982BN	DOWN	A
88	CA44	31 CONDUCTOR	1	982BN	UP	453.77 [178.65]	2	982BN	DOWN	B

NOTE: SEE FIG. MM FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
13 CA41	645-105	000	81,82	1153-087	000
13 CA42	645-105	013	83,84	1153-087	013
13 CA43	645-105	032	85,86	1153-093	000
13 CA44	645-105	045	87,88	1153-093	013

FOR PROPRIETARY NOTICE SEE SHEET A1			
FLEX TAPE		THIRD ANGLE PROJ	
CABLE ASSEMBLIES			
		DWG SIZE C2	ISSUE 6
LUCENT TECHNOLOGIES		SHEET NO. B49	
ED5D585-13		MODEL NAME	



A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.



REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

FIG. MM
GROUP ASSEMBLY

GROUP 13
CABLE ASSEMBLY

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE CABLE ASSEMBLIES			
DWG SIZE C2	ISSUE 6		
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B50	
		MODEL NAME	

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

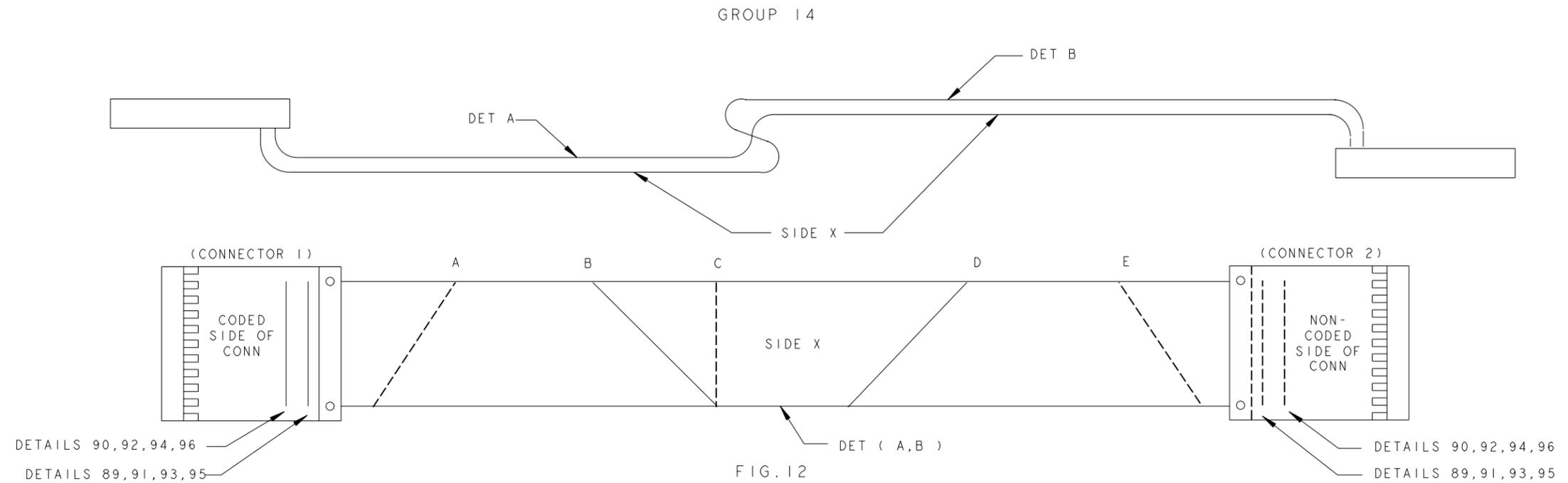


FIG. 12
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET OR B
89	14	31 CONDUCTOR	1	982BN	UP	505.36 [198.96]	2	982BN	DOWN	A
90	CA45	31 CONDUCTOR	1	982BN	UP	508.23 [200.09]	2	982BN	DOWN	B
91	14	31 CONDUCTOR	1	982KN	UP	493.29 [194.21]	2	982BN	DOWN	A
92	CA46	31 CONDUCTOR	1	982KN	UP	496.67 [195.54]	2	982BN	DOWN	B
93	14	31 CONDUCTOR	1	982BN	UP	492.00 [193.70]	2	982BN	DOWN	A
94	CA47	31 CONDUCTOR	1	982BN	UP	494.89 [194.84]	2	982BN	DOWN	B
95	14	31 CONDUCTOR	1	982BN	UP	482.52 [189.97]	2	982BN	DOWN	A
96	CA48	31 CONDUCTOR	1	982BN	UP	485.37 [191.09]	2	982BN	DOWN	B

NOTE: SEE FIG. NN FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
14 CA45	545-103	000	89,90	053-087	000
14 CA46	545-103	013	91,92	053-087	013
14 CA47	545-103	032	93,94	053-093	000
14, CA48	545-103	045	95,96	053-093	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE CABLE ASSEMBLIES			
		DWG SIZE C2	ISSUE 6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B51	
MODEL NAME			

GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

ARRANGE CABLES AS SHOWN

CA48
CA47
CA46
CA45

REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

DET. 96

DET. 94

DET. 92

DET. 90

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

GROUP 14
CABLE ASSEMBLY

A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

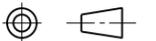
CA45
CA46
CA47
CA48

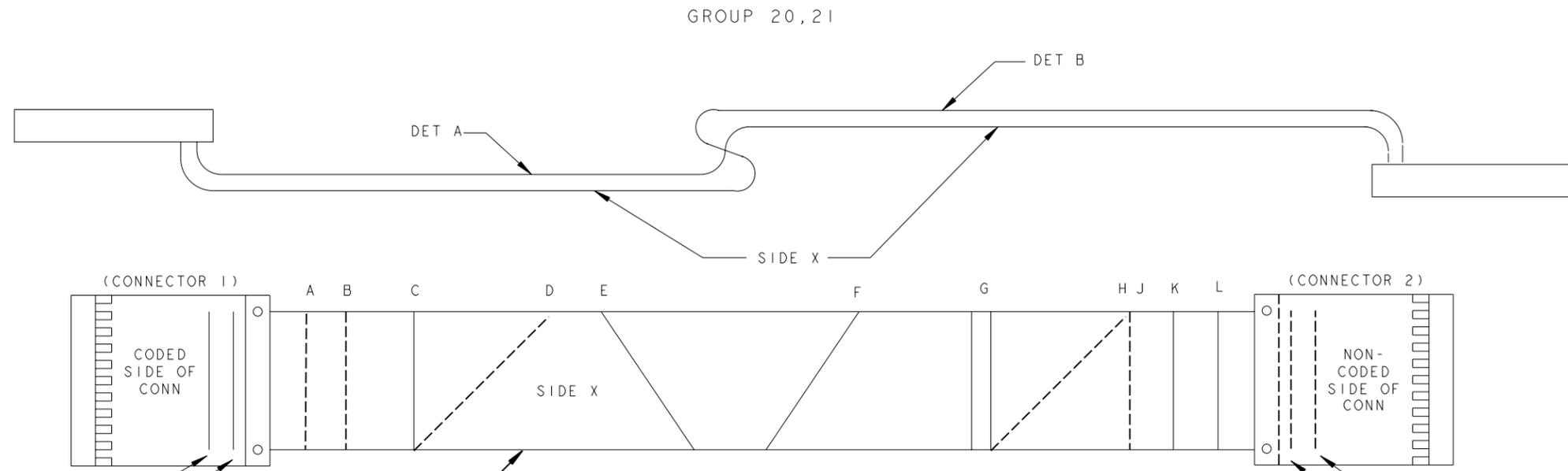
TOP VIEW

FIG. NN
GROUP ASSEMBLY

PROJ. EGEDFORM. FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B52	
MODEL NAME			



DETAILS 138, 140, 142, 144
 DETAILS 137, 139, 141, 143

DETAILS 138, 140, 142, 144
 DETAILS 137, 139, 141, 143

FIG. 18
 TYPICAL SIDE X VIEW OF CABLE & DETAIL
 ASSEMBLY BEFORE FOLDING
 STAMP GROUP NUMBER ON
 DETAILS AFTER ASSEMBLY

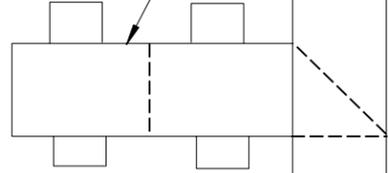
DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
137	20, 21	31 CONDUCTOR	1	982BN	UP	126.72 [49.89]	2	982BN	DOWN	A
138	CA69	31 CONDUCTOR	1	982BN	UP	129.87 [51.13]	2	982BN	DOWN	B
139	20, 21	31 CONDUCTOR	1	982KN	UP	120.32 [47.37]	2	982BN	DOWN	A
140	CA70	31 CONDUCTOR	1	982KN	UP	122.71 [48.31]	2	982BN	DOWN	B
141	20, 21	31 CONDUCTOR	1	982BN	UP	117.20 [46.14]	2	982BN	DOWN	A
142	CA71	31 CONDUCTOR	1	982BN	UP	120.37 [47.39]	2	982BN	DOWN	B
143	20, 21	31 CONDUCTOR	1	982BN	UP	110.34 [43.44]	2	982BN	DOWN	A
144	CA72	31 CONDUCTOR	1	982BN	UP	112.73 [44.38]	2	982BN	DOWN	B

NOTE: SEE FIG. TT FOR GROUP ASSEMBLY

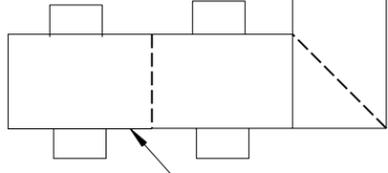
STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
20 CA69	545-087	000	137, 138	562-175	000
20 CA70	545-087	013	139, 140	562-175	013
20 CA71	545-087	032	141, 142	562-181	000
20 CA72	545-087	045	143, 144	562-181	013
21 CA69	645-087	000	137, 138	662-175	000
21 CA70	645-087	013	139, 140	662-175	013
21 CA71	645-087	032	141, 142	662-181	000
21 CA72	645-087	045	143, 144	662-181	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE CABLE ASSEMBLIES			
		DWG SIZE C2	ISSUE 6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B53	
MODEL NAME			

CA72 OVER CA70



CA71 OVER CA69



REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

CA72 DEPT. 144

CA71 DEPT. 142

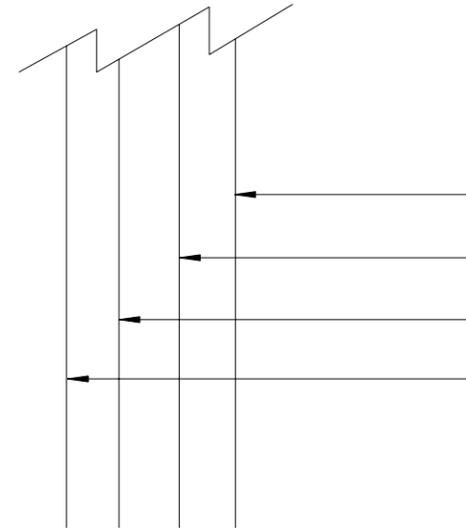
CA70 DEPT. 140

CA69 DEPT. 138

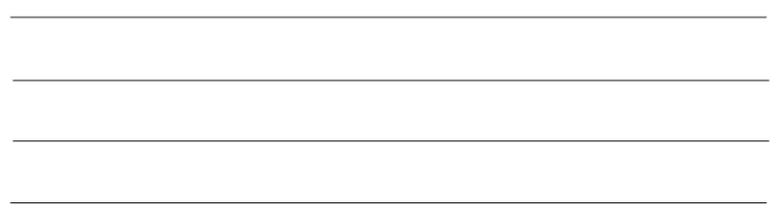
GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

FIG. TT GROUP ASSEMBLY



CA70
CA69
CA72
CA71
ARRANGE CABLES AS SHOWN



CA70
CA69
CA72
CA71
ARRANGE CABLES AS SHOWN

GROUP 20, 21
CABLE ASSEMBLY

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ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B54	
MODEL NAME			

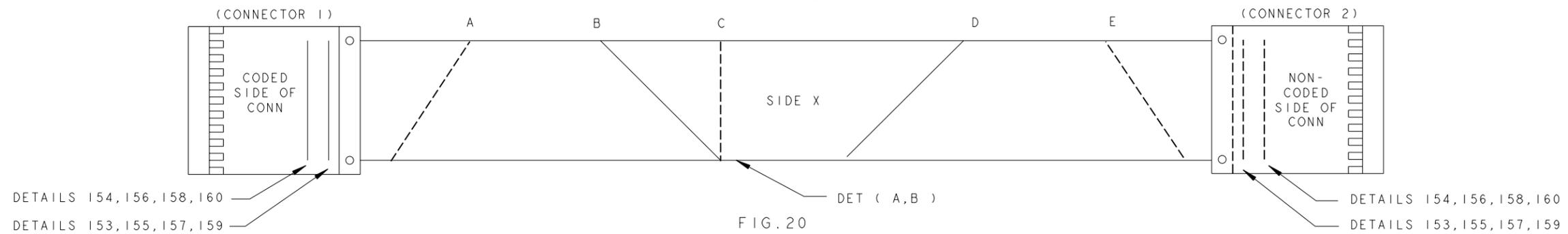
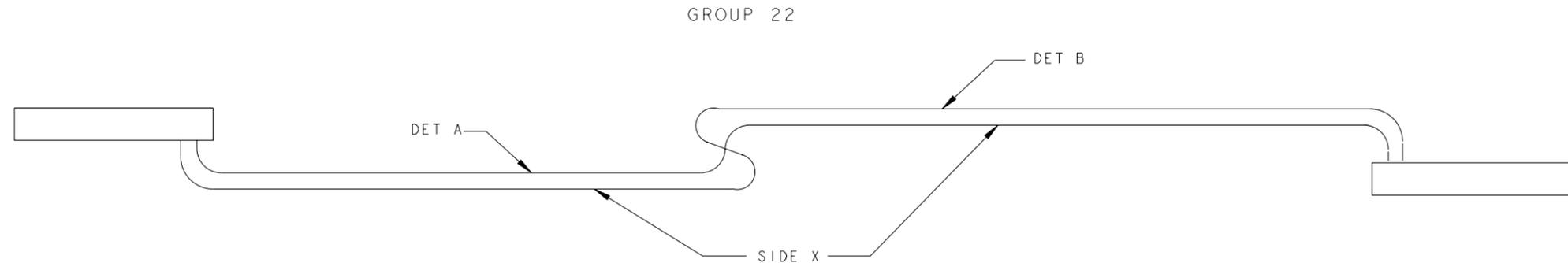


FIG. 20
TYPICAL SIDE X VIEW OF CABLE & DETAIL ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
153	22	31 CONDUCTOR	1	982BN	UP	154.84 [60.96]	2	982BN	DOWN	A
154	CA77	31 CONDUCTOR	1	982BN	UP	157.71 [62.09]	2	982BN	DOWN	B
155	22	31 CONDUCTOR	1	982KN	UP	142.77 [56.21]	2	982BN	DOWN	A
156	CA78	31 CONDUCTOR	1	982KN	UP	145.62 [57.33]	2	982BN	DOWN	B
157	22	31 CONDUCTOR	1	982BN	UP	141.50 [55.71]	2	982BN	DOWN	A
158	CA79	31 CONDUCTOR	1	982BN	UP	144.37 [56.84]	2	982BN	DOWN	B
159	22	31 CONDUCTOR	1	982BN	UP	131.98 [51.96]	2	982BN	DOWN	A
160	CA80	31 CONDUCTOR	1	982BN	UP	134.82 [53.08]	2	982BN	DOWN	B

NOTE: SEE FIG. UU FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
22 CA77	545-119	000	153,154	462-175	000
22 CA78	545-119	013	155,156	462-175	013
22 CA79	545-119	032	157,158	462-181	000
22 CA80	545-119	045	159,160	462-181	013

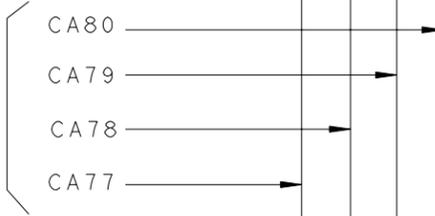
FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B55	
MODEL NAME			

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

ARRANGE CABLES AS SHOWN



REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

DET. 160

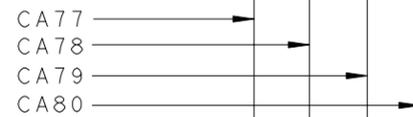
DET. 158

DET. 156

DET. 154

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

GROUP 22
CABLE ASSEMBLY



TOP VIEW

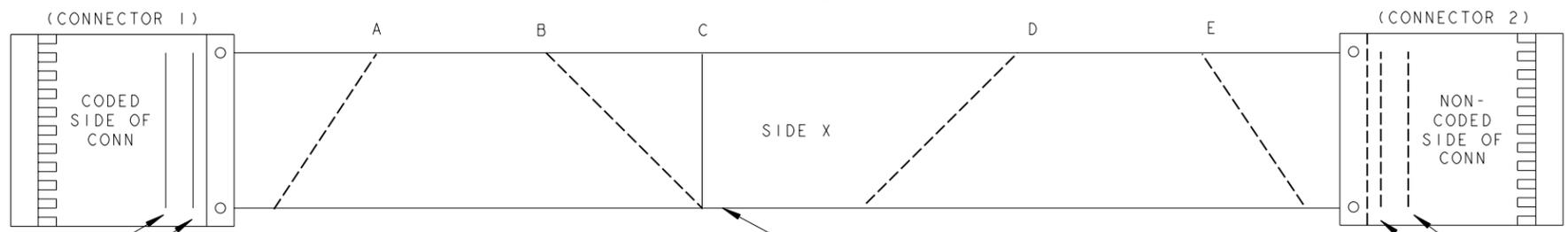
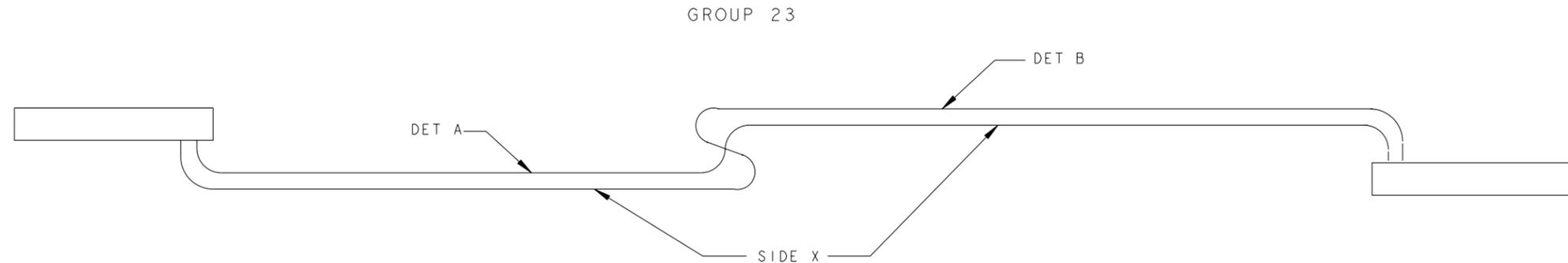
A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

FIG. UU
GROUP ASSEMBLY

PROJ. EGEDFORM. FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B56	
MODEL NAME			



DETAILS 162, 164, 166, 168
 DETAILS 161, 163, 165, 167

DETAILS 162, 164, 166, 168
 DETAILS 161, 163, 165, 167

FIG. 21
 TYPICAL SIDE X VIEW OF CABLE & DETAIL
 ASSEMBLY BEFORE FOLDING
 STAMP GROUP NUMBER ON
 DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
161	23	31 CONDUCTOR	1	982BN	UP	187.88 [73.97]	2	982BN	DOWN	A
162	CA81	31 CONDUCTOR	1	982BN	UP	200.23 [78.83]	2	982BN	DOWN	B
163	23	31 CONDUCTOR	1	982KN	UP	178.31 [70.20]	2	982BN	DOWN	A
164	CA82	31 CONDUCTOR	1	982KN	UP	180.54 [71.08]	2	982BN	DOWN	B
165	23	31 CONDUCTOR	1	982BN	UP	180.87 [71.21]	2	982BN	DOWN	A
166	CA83	31 CONDUCTOR	1	982BN	UP	183.08 [72.08]	2	982BN	DOWN	B
167	23	31 CONDUCTOR	1	982BN	UP	173.89 [68.46]	2	982BN	DOWN	A
168	CA84	31 CONDUCTOR	1	982BN	UP	176.10 [69.33]	2	982BN	DOWN	B

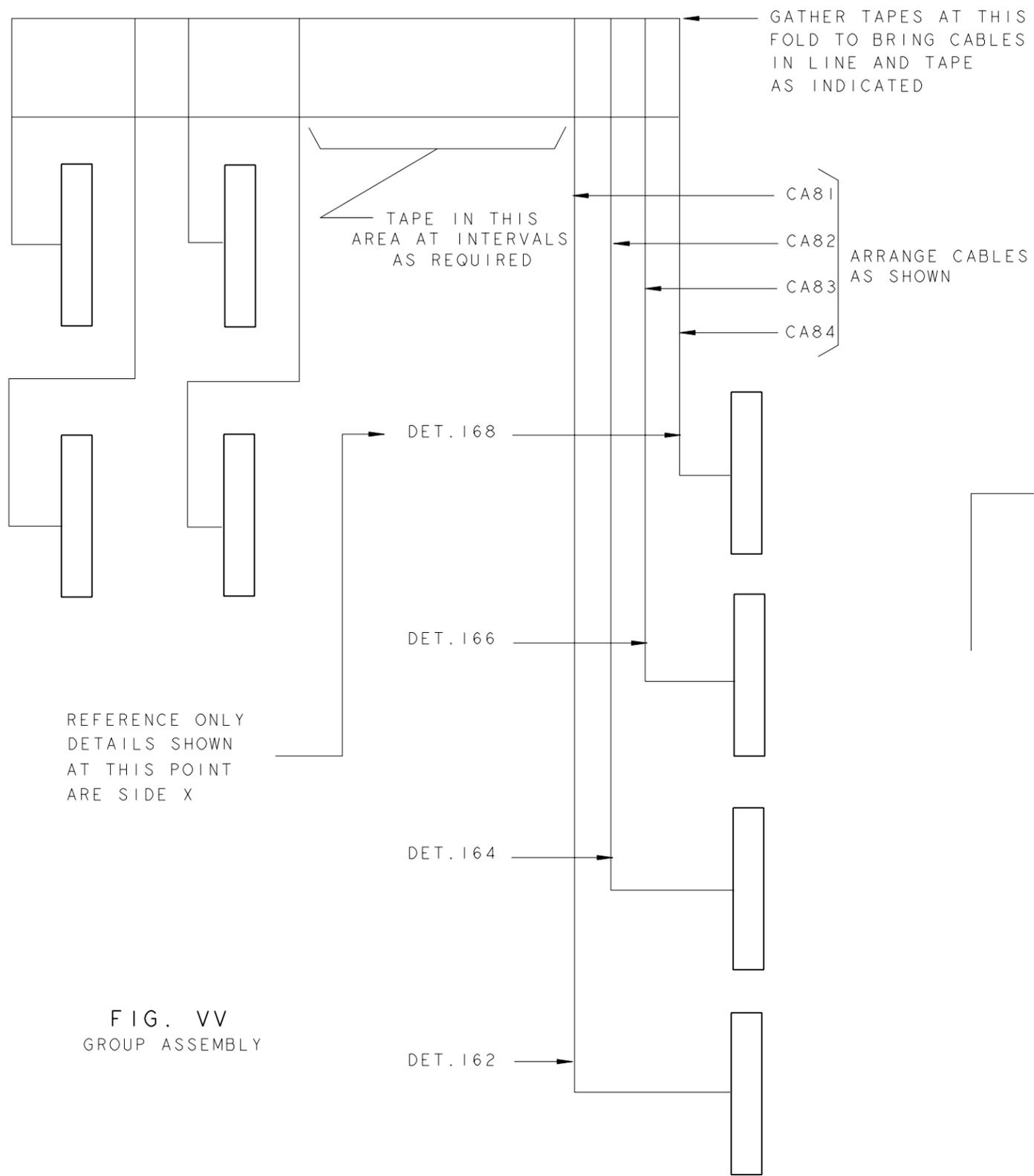
NOTE: SEE FIG. VV FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
23 CA84	645-119	000	161, 162	762-175	000
23 CA82	645-119	013	163, 164	762-175	013
23 CA83	645-119	032	165, 166	762-181	000
23 CA84	645-119	045	167, 168	762-181	013

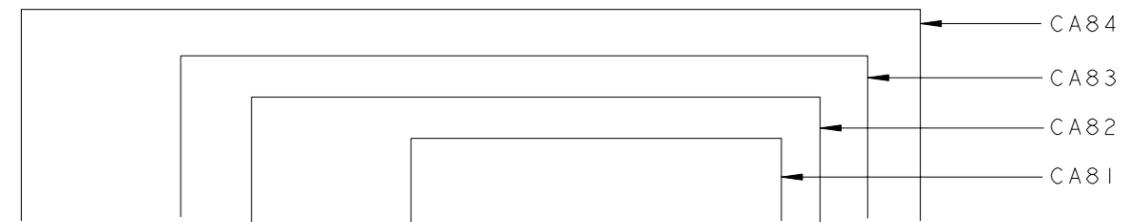
FOR PROPRIETARY NOTICE SEE SHEET A1			
FLEX TAPE CABLE ASSEMBLIES		THIRD ANGLE PROJN	
		DWG SIZE C2	ISSUE 6
LUCENT TECHNOLOGIES		ED5D585-13	
		SHEET NO. B57	
MODEL NAME			

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13



A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.



TOP VIEW

FIG. VV
GROUP ASSEMBLY

GROUP 23
CABLE ASSEMBLY

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE CABLE ASSEMBLIES			
DWG SIZE C2	ISSUE 6		
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B58	
MODEL NAME			

ED5D585-13

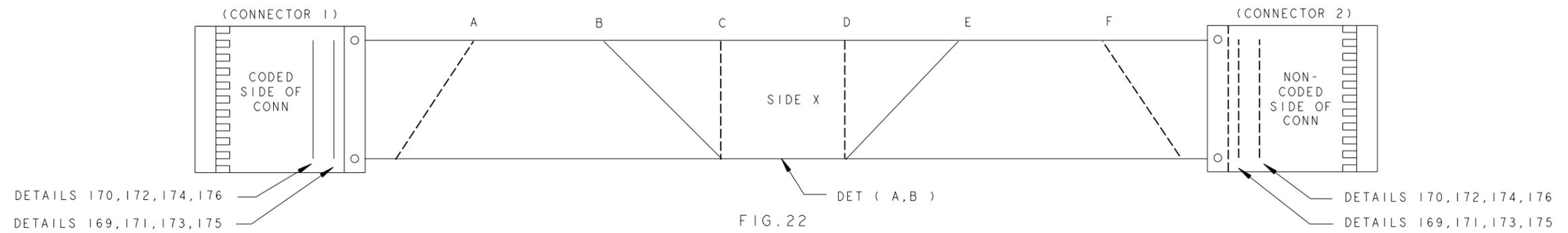
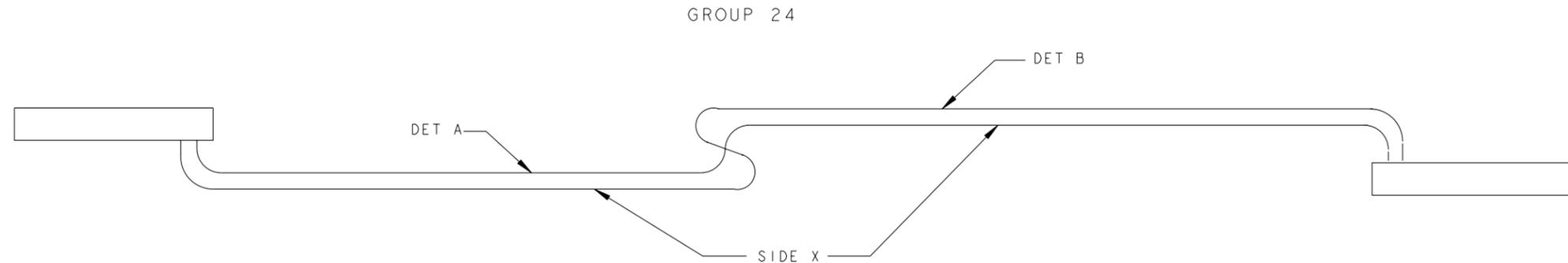


FIG. 22
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
169	24	31 CONDUCTOR	1	982BN	UP	107.85 [42.46]	2	982BN	DOWN	A
170	CA85	31 CONDUCTOR	1	982BN	UP	110.69 [43.58]	2	982BN	DOWN	B
171	24	31 CONDUCTOR	1	982KN	UP	95.78 [37.71]	2	982BN	DOWN	A
172	CA86	31 CONDUCTOR	1	982KN	UP	98.65 [38.84]	2	982BN	DOWN	B
173	24	31 CONDUCTOR	1	982BN	UP	94.51 [37.21]	2	982BN	DOWN	A
174	CA87	31 CONDUCTOR	1	982BN	UP	97.36 [38.33]	2	982BN	DOWN	B
175	24	31 CONDUCTOR	1	982BN	UP	84.99 [33.46]	2	982BN	DOWN	A
176	CA88	31 CONDUCTOR	1	982BN	UP	87.86 [34.59]	2	982BN	DOWN	B

NOTE: SEE FIG. WW FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
24 CA85	545-117	000	169,170	562-087	000
24 CA86	545-117	013	171,172	562-087	013
24 CA87	545-117	032	173,174	562-093	000
24 CA88	545-117	045	175,176	562-093	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B59	
MODEL NAME			

GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

ARRANGE CABLES AS SHOWN

CA88
CA87
CA86
CA85

REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

DET. 176

DET. 174

DET. 172

DET. 170

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

GROUP 24
CABLE ASSEMBLY

CA85
CA86
CA87
CA88

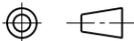
A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

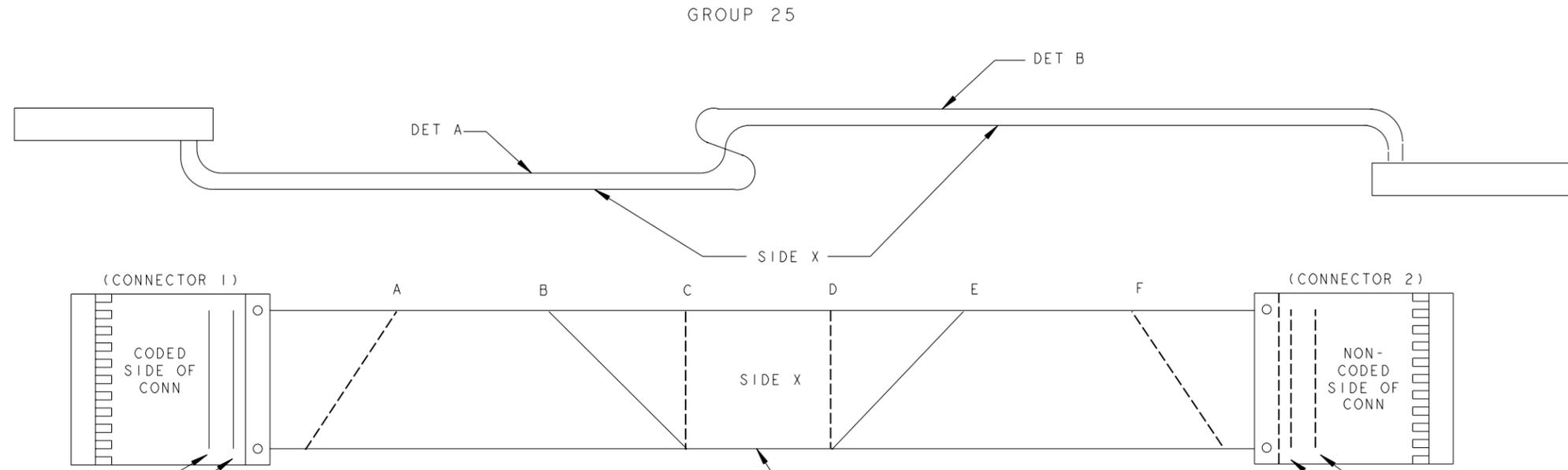
TOP VIEW

FIG. WW
GROUP ASSEMBLY

PROJ. EGEDFORM. FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B60	
MODEL NAME			



DETAILS 178, 180, 182, 184
 DETAILS 177, 179, 181, 183

DETAILS 178, 180, 182, 184
 DETAILS 177, 179, 181, 183

FIG. 23
 TYPICAL SIDE X VIEW OF CABLE & DETAIL
 ASSEMBLY BEFORE FOLDING
 STAMP GROUP NUMBER ON
 DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
177	25	31 CONDUCTOR	1	982BN	UP	107.85 [42.46]	2	982BN	DOWN	A
178	CA89	31 CONDUCTOR	1	982BN	UP	110.69 [43.58]	2	982BN	DOWN	B
179	25	31 CONDUCTOR	1	982KN	UP	95.78 [37.71]	2	982BN	DOWN	A
180	CA90	31 CONDUCTOR	1	982KN	UP	98.65 [38.84]	2	982BN	DOWN	B
181	25	31 CONDUCTOR	1	982BN	UP	94.51 [37.21]	2	982BN	DOWN	A
182	CA91	31 CONDUCTOR	1	982BN	UP	97.36 [38.33]	2	982BN	DOWN	B
183	25	31 CONDUCTOR	1	982BN	UP	84.99 [33.46]	2	982BN	DOWN	A
184	CA92	31 CONDUCTOR	1	982BN	UP	87.86 [34.59]	2	982BN	DOWN	B

NOTE: SEE FIG. XX FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
25 CA89	645-117	000	177, 178	662-087	000
25 CA90	645-117	013	179, 180	662-087	013
25 CA91	645-117	032	181, 182	662-093	000
25 CA92	645-117	045	183, 184	662-093	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B61	
MODEL NAME			

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

ARRANGE CABLES AS SHOWN

CA92
CA91
CA90
CA89

REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

DET. 184

DET. 182

DET. 180

DET. 178

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

GROUP 25
CABLE ASSEMBLY

CA89
CA90
CA91
CA92

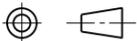
A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

TOP VIEW

FIG. XX
GROUP ASSEMBLY

PROJ. EGDFORM. FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B62	
MODEL NAME			

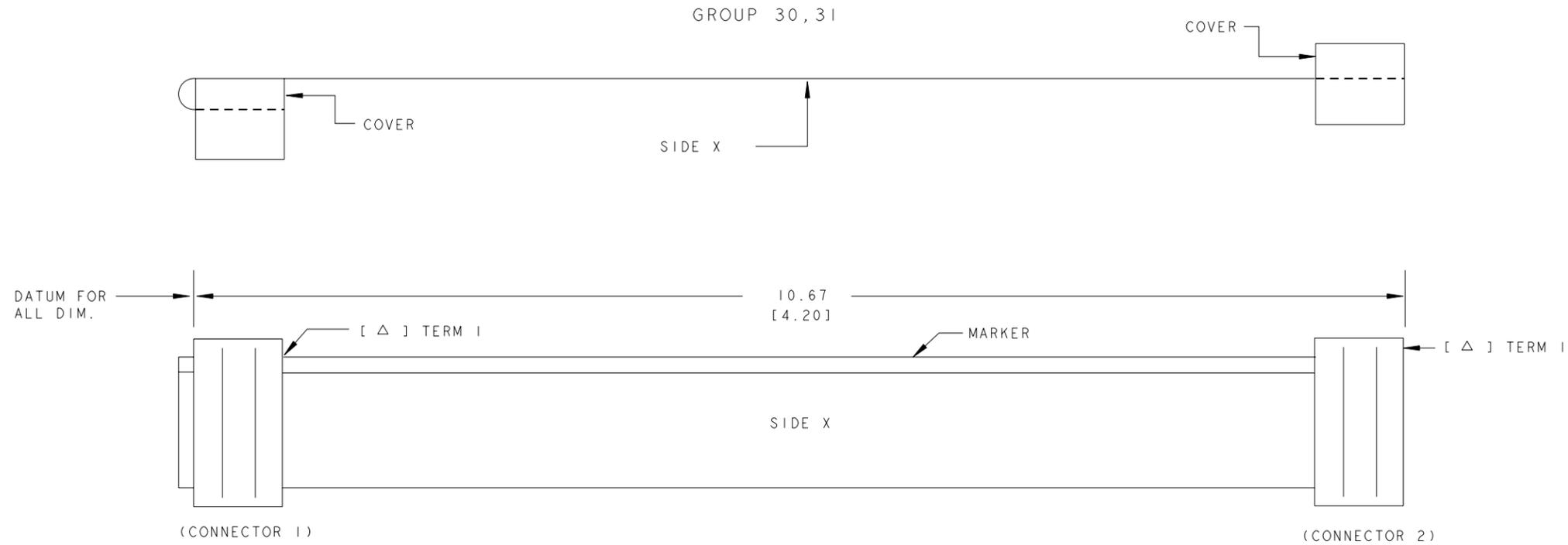


FIG. 28
TYPICAL SIDE X VIEW OF CABLE & DETAIL

STAMP GROUP NUMBER ON DETAILS
AFTER CONN ASSEMBLY

SEE STAMPING NOTE
ON B2

DETAIL CONNECTING INFORMATION

DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X
217	30	KS22519L1	1	KS23048L15	UP	11.18 [4.40]	2	KS23048L15	DOWN
217	31	KS22519L1	1	KS23048L15	UP	11.18 [4.40]	2	KS23048L15	DOWN
217	30A	KS22519L1	1	KS23048L15		11.18 [4.40]	2	KS23048L15	
217	31A	KS22519L1	1	KS23048L15		11.18 [4.40]	2	KS23048L15	

STAMPING INFORMATION

GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
30	562-136	145	217	562-128	145
31	562-136	132	217	562-128	132
30A	662-136	145	217	662-128	145
31A	662-136	132	217	662-128	132

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE
CABLE ASSEMBLIES

THIRD ANGLE PROJ

DWG SIZE C2 ISSUE 8

LUCENT TECHNOLOGIES ED5D585-13 SHEET NO. B63

MODEL NAME

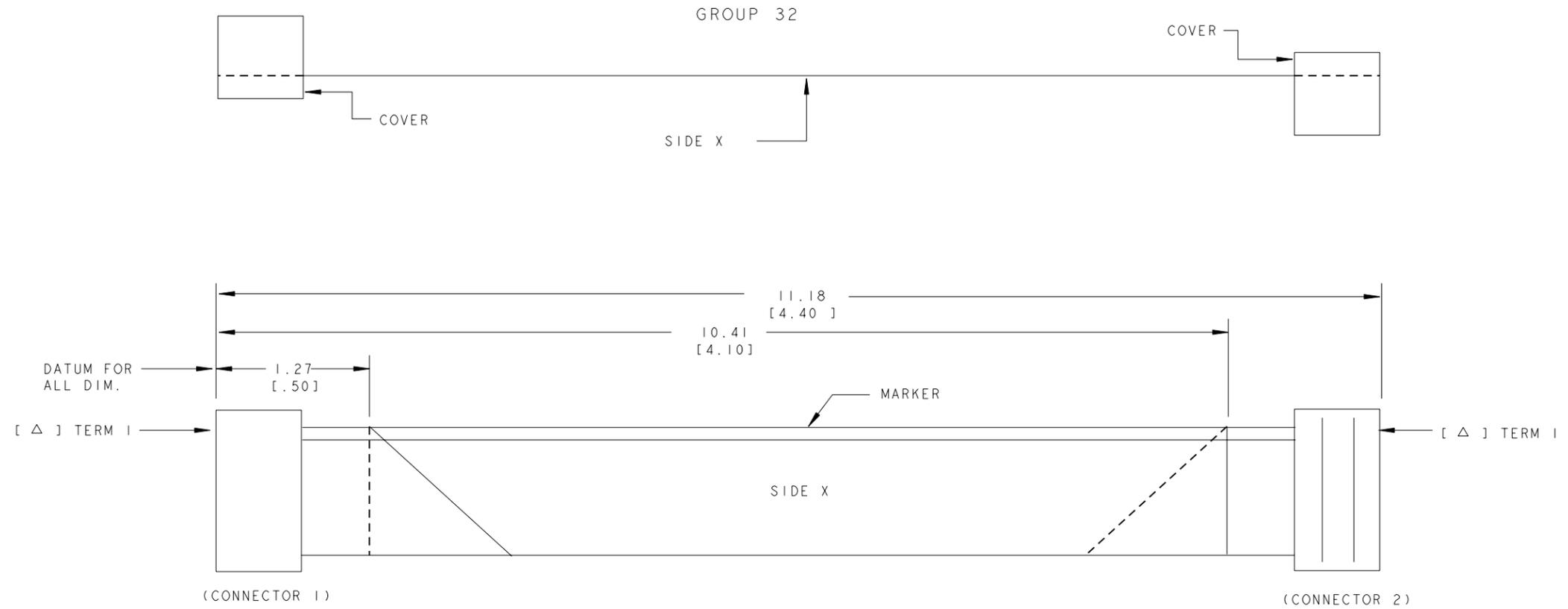


FIG. 29
TYPICAL SIDE X VIEW OF CABLE & DETAIL

STAMP GROUP NUMBER ON DETAILS
AFTER CONN ASSEMBLY

SEE STAMPING NOTE
ON B2

DETAIL CONNECTING INFORMATION									
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X
218	32	KS22519L1	1	KS23048L15	DOWN	11.18 [4.40]	2	KS23048L15	DOWN
218	32A	KS22519L1	1	KS23048L15		11.18 [4.40]	2	KS23048L15	

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
32	562-136	345	218	562-128	345
32A	662-136	345	218	662-128	345

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	8
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B64	
MODEL NAME			

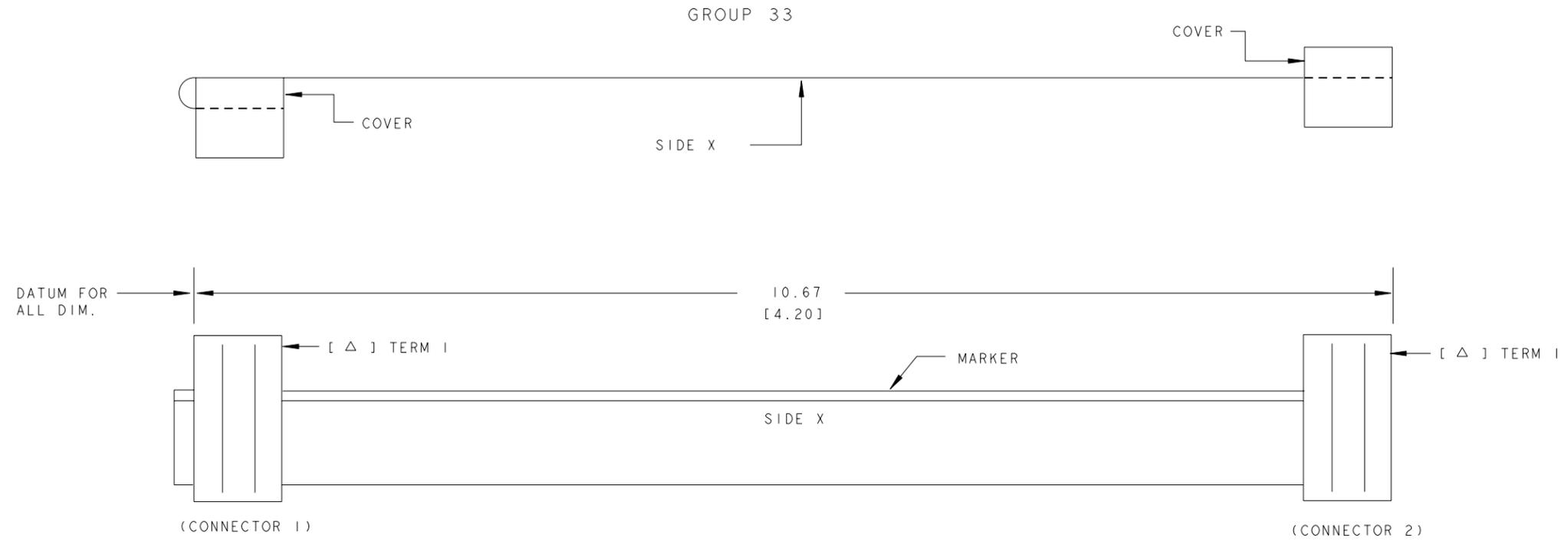


FIG. 30
TYPICAL SIDE X VIEW OF CABLE & DETAIL

STAMP GROUP NUMBER ON DETAILS
AFTER CONN ASSEMBLY
SEE STAMPING NOTE
ON B2

DETAIL CONNECTING INFORMATION									
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X
219	33	3365-14	1	KS23048L15	DOWN	11.18 [4.40]	2	KS23048L15	DOWN
219	33A	3365-14	1	KS23048L15		11.18 [4.40]	2	KS23048L15	

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
33	562-136	113	219	562-128	113
33A	662-136	113	219	662-128	113

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	8
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B65	
MODEL NAME			

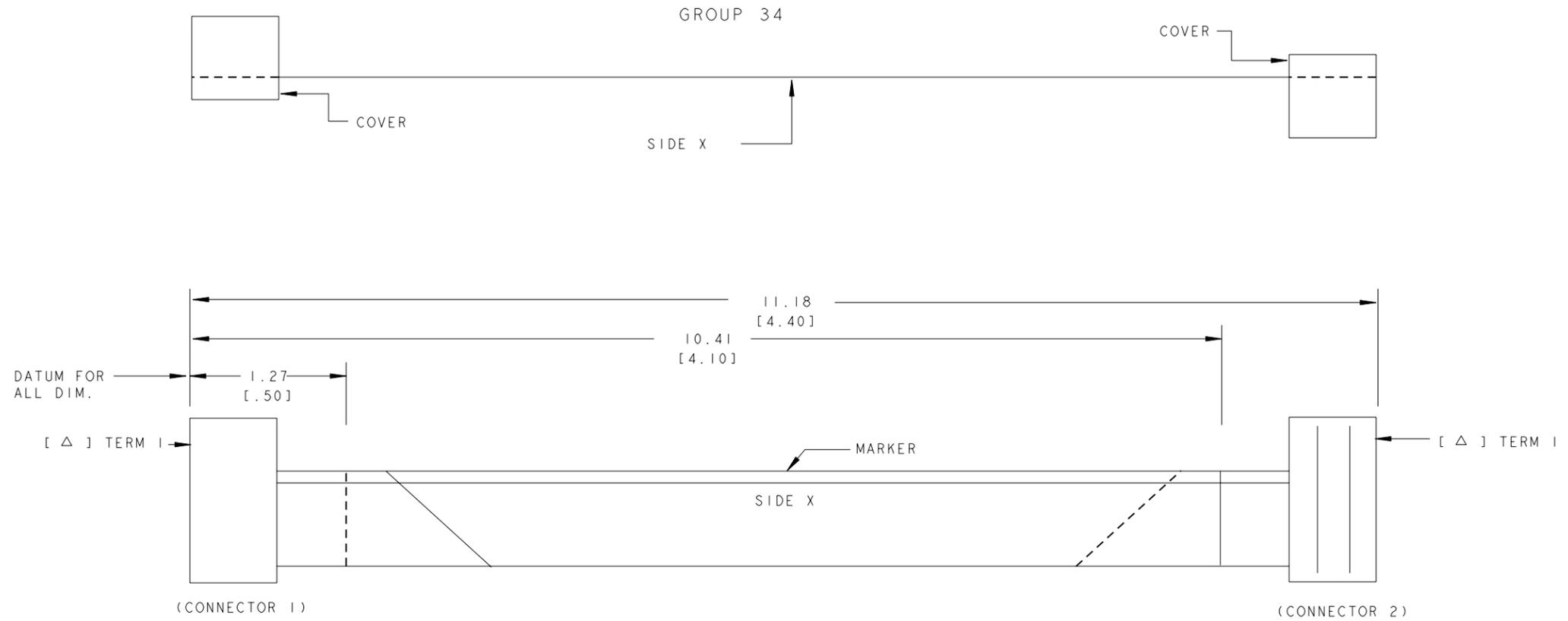


FIG. 31
TYPICAL SIDE X VIEW OF CABLE & DETAIL

STAMP GROUP NUMBER ON DETAILS
AFTER CONN ASSEMBLY

SEE STAMPING NOT
ON B2

DETAIL CONNECTING INFORMATION

DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X
220	34	3365-14	1	KS23048L15	DOWN	11.18 [4.40]	2	KS23048L15	DOWN
220A	34A	3365-14	1	KS23048L15		11.18 [4.40]	2	KS23048L15	

STAMPING INFORMATION

GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
34	562-136	313	220	562-128	313
34A	662-136	313	220	662-128	313

FOR PROPRIETARY NOTICE SEE SHEET A1

FLEX TAPE CABLE ASSEMBLIES		THIRD ANGLE PROJ 	
DWG SIZE C2		ISSUE 8	
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B66	
MODEL NAME			

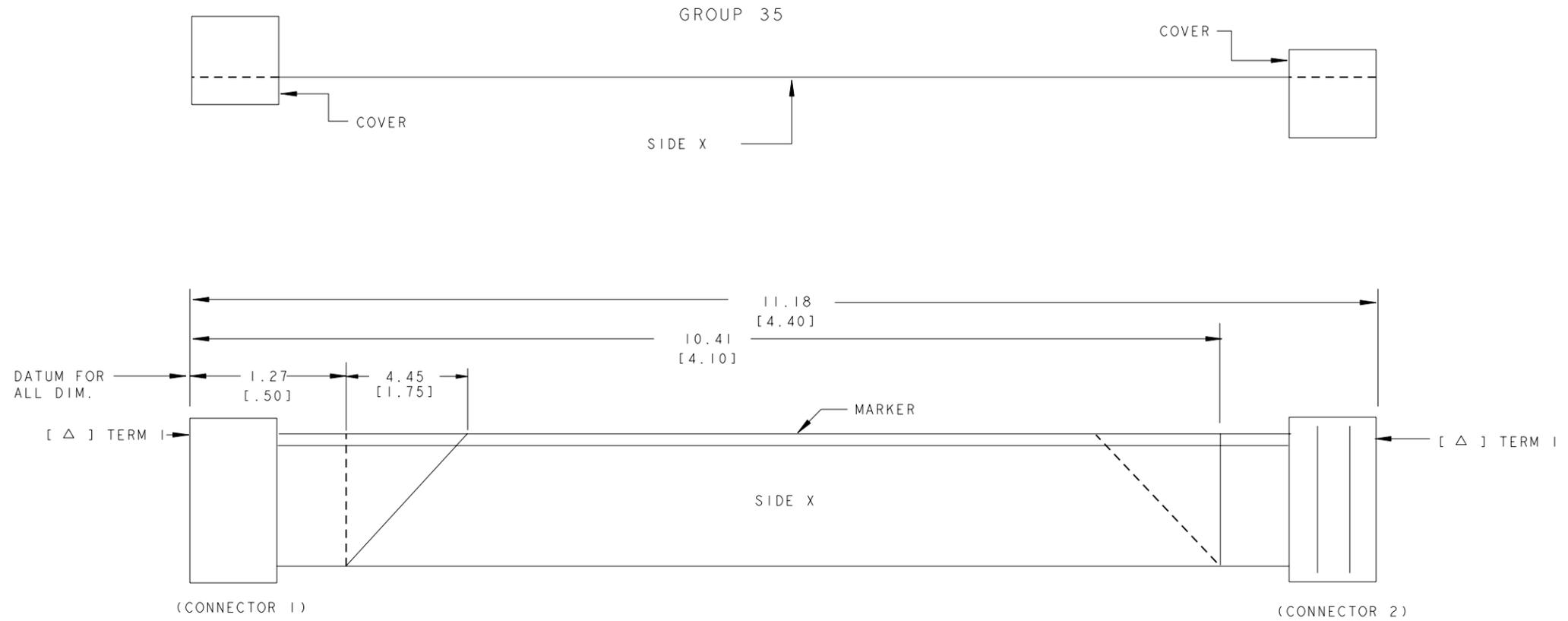


FIG. 32
TYPICAL SIDE X VIEW OF CABLE & DETAIL

STAMP GROUP NUMBER ON DETAILS
AFTER CONN ASSEMBLY

SEE STAMPING NOTE
ON B2

DETAIL CONNECTING INFORMATION									
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X
221	35	KS23048L15	1	KS23048L15	DOWN	11.18 [4.40]	2	KS23048L15	DOWN
221A	35A	KS23048L15	1	KS23048L15		11.18 [4.40]	2	KS23048L15	

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
35	562-136	332	221	562-128	332
35A	662-136	332	221	662-128	332

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1			
FLEX TAPE CABLE ASSEMBLIES		THIRD ANGLE PROJ 	
(P)		DWG SIZE C2	ISSUE 8
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B67	
MODEL NAME			

GROUP 40, 41

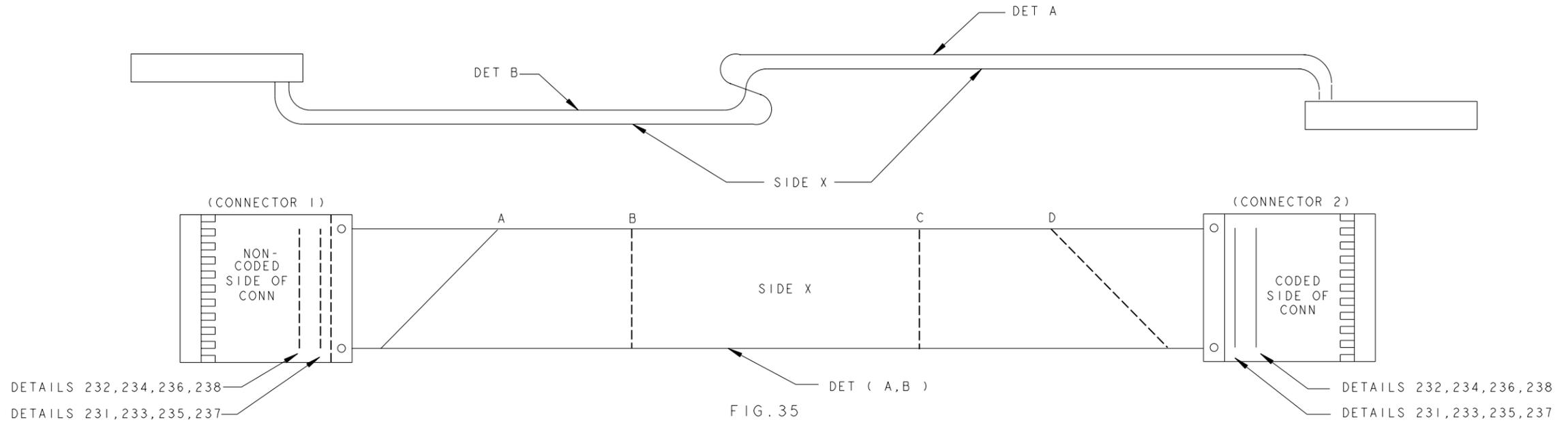


FIG. 35
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION

DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
231	40, 41	31 CONDUCTOR	1	982BN	DOWN	82.30 [32.40]	2	982BN	UP	A
232	CA100	31 CONDUCTOR	1	982BN	DOWN	84.84 [33.40]	2	982BN	UP	B
233	40, 41	31 CONDUCTOR	1	982BN	DOWN	73.41 [28.90]	2	982BN	UP	A
234	CA101	31 CONDUCTOR	1	982BN	DOWN	75.95 [29.90]	2	982BN	UP	B
235	40, 41	31 CONDUCTOR	1	982BN	DOWN	68.30 [26.89]	2	982KN	UP	A
236	CA102	31 CONDUCTOR	1	982BN	DOWN	70.84 [27.89]	2	982KN	UP	B
237	40, 41	31 CONDUCTOR	1	982BN	DOWN	59.72 [23.51]	2	982BN	UP	A
238	CA103	31 CONDUCTOR	1	982BN	DOWN	62.26 [24.51]	2	982BN	UP	B

NOTE: SEE FIG. AAA FOR GROUP ASSEMBLY

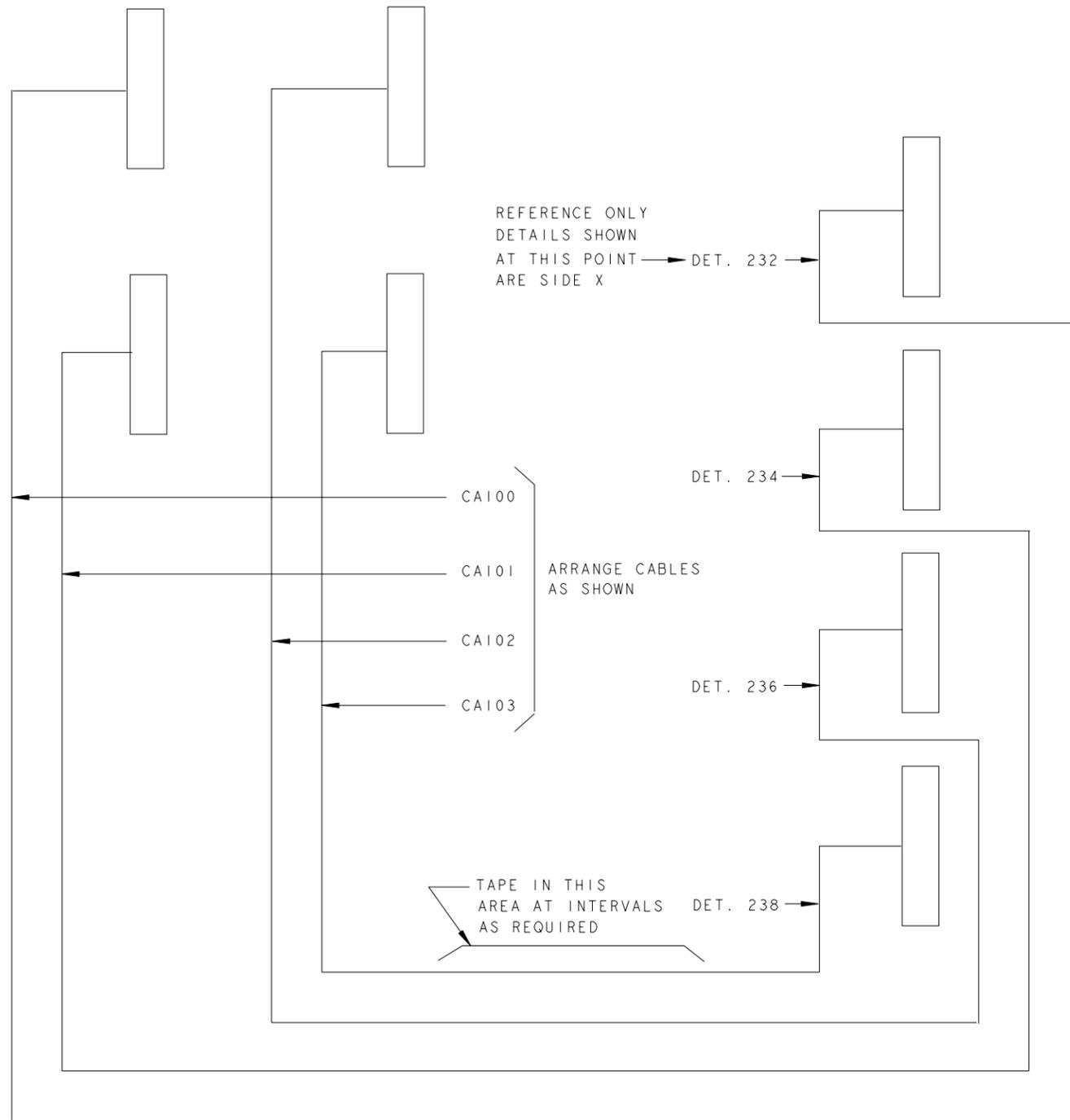
STAMPING INFORMATION

GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
40 CA100	553-181	013	231, 232	545-101	045
40 CA101	553-181	000	233, 234	545-101	032
40 CA102	553-175	013	235, 236	545-101	013
40 CA103	553-175	000	237, 238	545-101	000
41 CA100	653-181	013	231, 232	645-099	045
41 CA101	653-181	000	233, 234	645-099	032
41 CA102	653-175	013	235, 236	645-099	013
41 CA103	653-175	000	237, 238	645-099	000

FOR PROPRIETARY NOTICE SEE SHEET A1

<p>FLEX TAPE CABLE ASSEMBLIES</p>		<p>THIRD ANGLE PROJN</p>	
		<p>DWG SIZE C2</p>	<p>ISSUE 6</p>
<p>LUCENT TECHNOLOGIES</p>	<p>ED5D585-13</p>	<p>SHEET NO. B68</p>	
<p>MODEL NAME</p>			

FIG. AAA
GROUP ASSEMBLY



REFERENCE ONLY
DETAILS SHOWN
AT THIS POINT
ARE SIDE X

CA100
CA101
CA102
CA103
ARRANGE CABLES
AS SHOWN

Tape in this
area at intervals
as required

A. TAPE CABLE ASSEMBLIES TOGETHER
AS REQUIRED TO FORM THE
SPECIFIED CABLE GROUP.

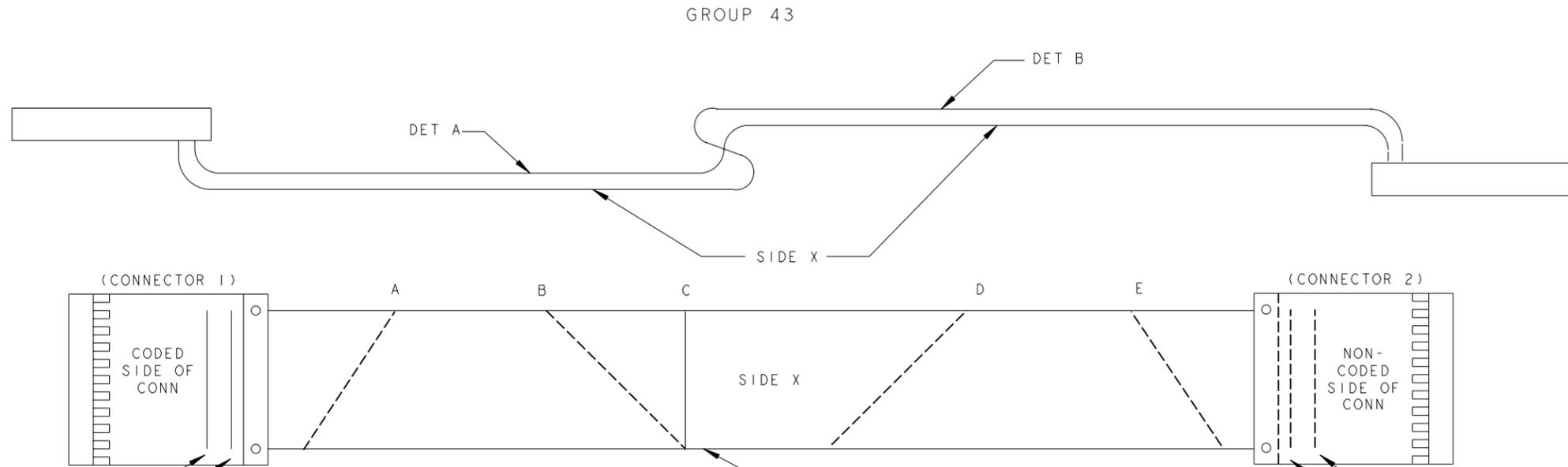
GROUP 40, 41
CABLE ASSEMBLY

GATHER TAPES AT THIS
FOLD TO BRING CABLES
IN LINE AND TAPE
AS INDICATED

PROJ - EGEDFORM, FRM - FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE CABLE ASSEMBLIES			
(P)	DWG SIZE C2	ISSUE 6	
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B69	MODEL NAME



DETAILS 248, 250, 252, 254
 DETAILS 247, 249, 251, 253

DETAILS 248, 250, 252, 254
 DETAILS 247, 249, 251, 253

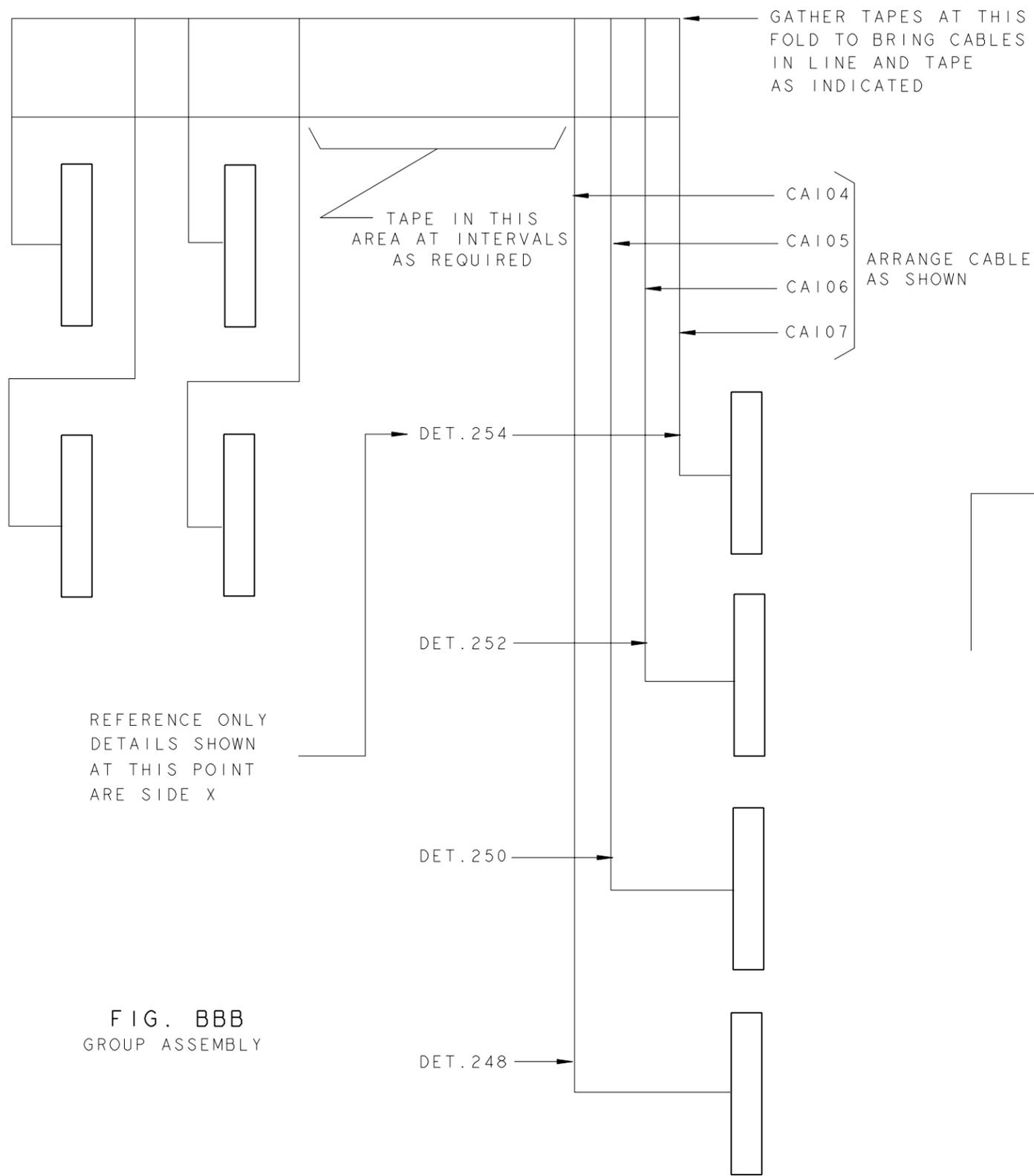
FIG. 36
 TYPICAL SIDE X VIEW OF CABLE & DETAIL
 ASSEMBLY BEFORE FOLDING
 STAMP GROUP NUMBER ON
 DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET OR B
247	43	3I CONDUCTOR	1	982BN	UP	170.89 [67.28]	2	982BN	DOWN	A
248	CA104	3I CONDUCTOR	1	982BN	UP	173.10 [68.15]	2	982BN	DOWN	B
249	43	3I CONDUCTOR	1	982KN	UP	158.80 [62.52]	2	982BN	DOWN	A
250	CA105	3I CONDUCTOR	1	982KN	UP	161.01 [63.39]	2	982BN	DOWN	B
251	43	3I CONDUCTOR	1	982BN	UP	163.91 [64.53]	2	982BN	DOWN	A
252	CA106	3I CONDUCTOR	1	982BN	UP	166.09 [65.39]	2	982BN	DOWN	B
253	43	3I CONDUCTOR	1	982BN	UP	156.90 [61.77]	2	982BN	DOWN	A
254	CA107	3I CONDUCTOR	1	982BN	UP	159.13 [62.65]	2	982BN	DOWN	B

NOTE: SEE FIG. BBB FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
43 CA104	645-103	000	247, 248	753-175	000
43 CA105	645-103	013	249, 250	753-175	013
43 CA106	645-103	032	251, 252	753-181	000
43 CA107	645-103	045	253, 254	753-181	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B70	
MODEL NAME			



A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.



REFERENCE ONLY
DETAILS SHOWN
AT THIS POINT
ARE SIDE X

FIG. BBB
GROUP ASSEMBLY

GROUP 43
CABLE ASSEMBLY

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE CABLE ASSEMBLIES			
DWG SIZE C2	ISSUE 6		
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B71	
MODEL NAME			

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ED5D585-13

GROUP 44

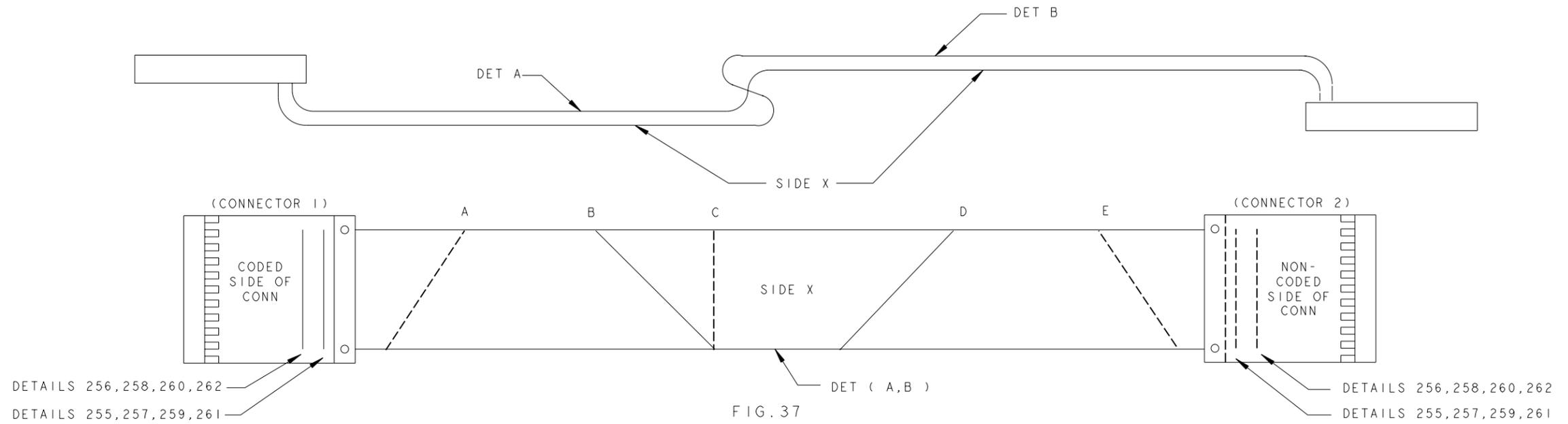


FIG. 37
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET OR B
255	44	31 CONDUCTOR	1	982BN	UP	129.44 [50.96]	2	982BN	DOWN	A
256	CA108	31 CONDUCTOR	1	982BN	UP	132.31 [52.09]	2	982BN	DOWN	B
257	44	31 CONDUCTOR	1	982KN	UP	117.37 [46.21]	2	982BN	DOWN	A
258	CA109	31 CONDUCTOR	1	982KN	UP	120.24 [47.34]	2	982BN	DOWN	B
259	44	31 CONDUCTOR	1	982BN	UP	116.08 [45.70]	2	982BN	DOWN	A
260	CA110	31 CONDUCTOR	1	982BN	UP	118.06 [46.48]	2	982BN	DOWN	B
261	44	31 CONDUCTOR	1	982BN	UP	106.60 [41.97]	2	982BN	DOWN	A
262	CA111	31 CONDUCTOR	1	982BN	UP	109.45 [43.09]	2	982BN	DOWN	B

NOTE: SEE FIG. CCC FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
44 CA108	545-105	000	255,256	453-175	000
44 CA109	545-105	013	257,258	453-175	013
44 CA110	545-105	032	259,260	453-181	000
44 CA111	545-105	045	261,262	453-181	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE CABLE ASSEMBLIES			
		DWG SIZE C2	ISSUE 6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B72	
MODEL NAME			

GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

ARRANGE CABLES AS SHOWN

CA111
CA110
CA109
CA108

REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

DET. 262

DET. 260

DET. 258

DET. 256

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

GROUP 44
CABLE ASSEMBLY

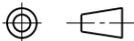
CA108
CA109
CA110
CA111

TOP VIEW

FIG. CCC
GROUP ASSEMBLY

PROJ. EGDFORM. FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B73	
MODEL NAME			

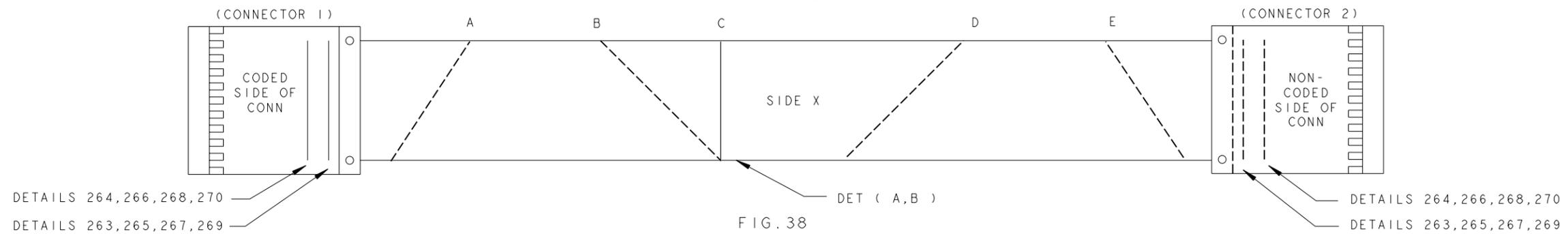
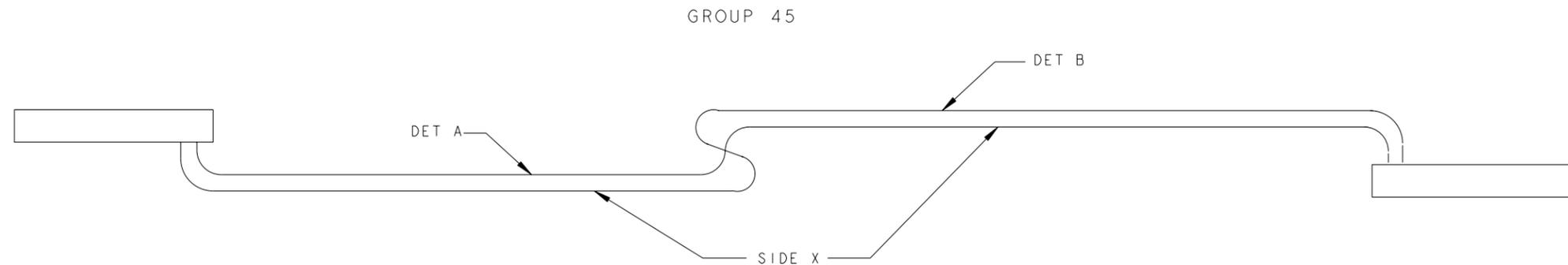


FIG. 38
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET OR B
263	45	31 CONDUCTOR	1	982BN	UP	100.03	2	982BN	DOWN	A
264	CA112	31 CONDUCTOR	1	982BN	UP	100.90	2	982BN	DOWN	B
265	45	31 CONDUCTOR	1	982KN	UP	96.27	2	982BN	DOWN	A
266	CA113	31 CONDUCTOR	1	982KN	UP	97.14	2	982BN	DOWN	B
267	45	31 CONDUCTOR	1	982BN	UP	97.28	2	982BN	DOWN	A
268	CA114	31 CONDUCTOR	1	982BN	UP	98.14	2	982BN	DOWN	B
269	45	31 CONDUCTOR	1	982BN	UP	94.52	2	982BN	DOWN	A
270	CA115	31 CONDUCTOR	1	982BN	UP	95.40	2	982BN	DOWN	B

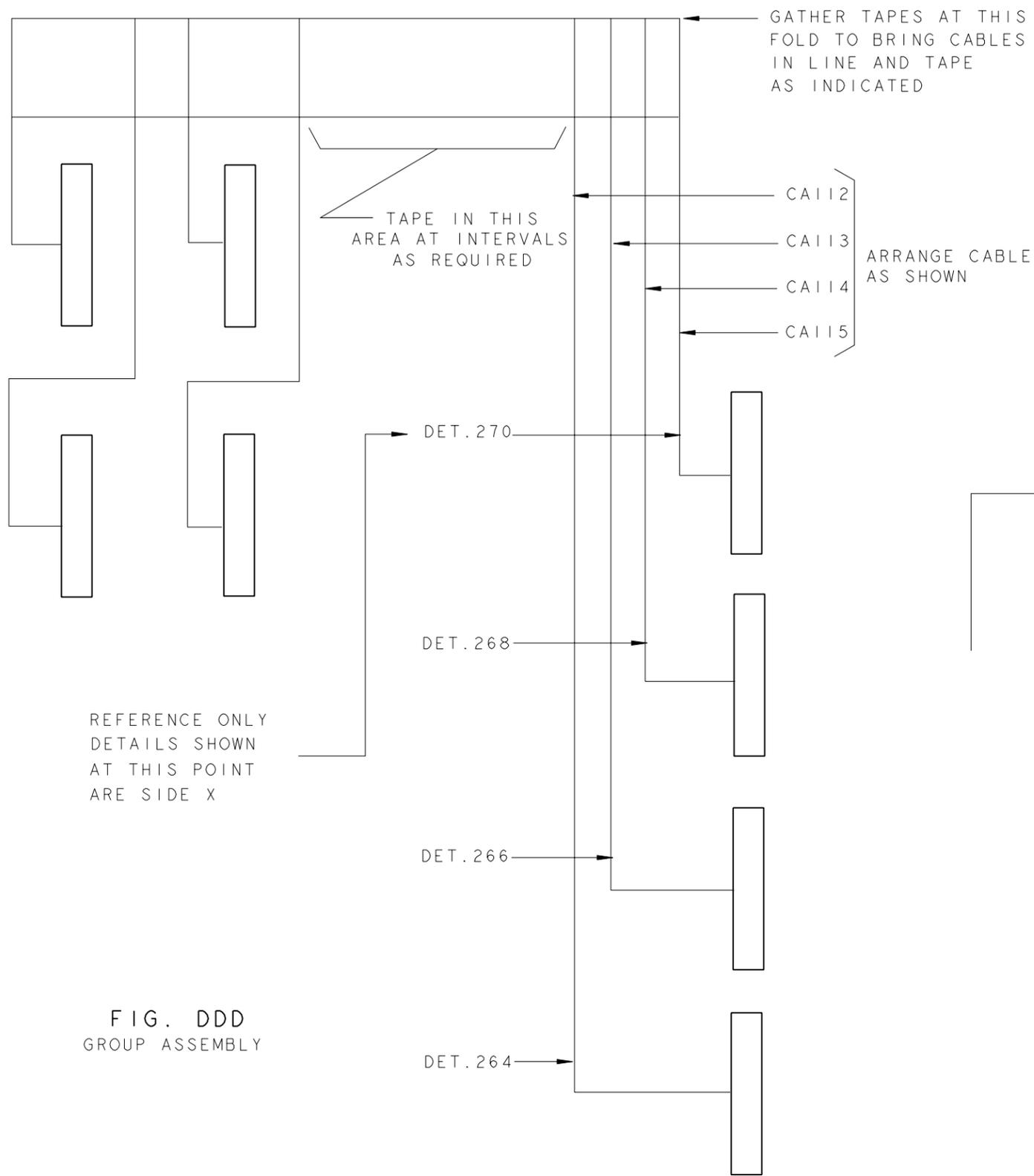
NOTE: SEE FIG. DDD FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
45 CA112	645-113	000	263, 264	853-175	000
45 CA113	645-113	013	265, 266	853-175	013
45 CA114	645-113	032	267, 268	853-181	000
45 CA115	645-113	045	269, 270	853-181	013

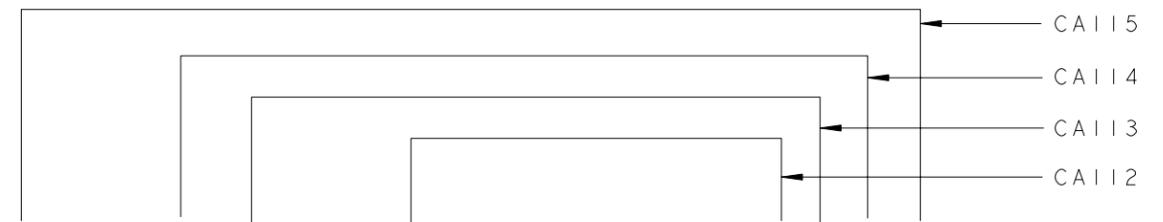
FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B74	
MODEL NAME			

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13



A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.



TOP VIEW

REFERENCE ONLY
DETAILS SHOWN
AT THIS POINT
ARE SIDE X

FIG. DDD
GROUP ASSEMBLY

GROUP 45
CABLE ASSEMBLY

PROJ. EGEDFORM. FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE CABLE ASSEMBLIES			
	C2	ISSUE	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO.	B75
MODEL NAME			

GROUP 46

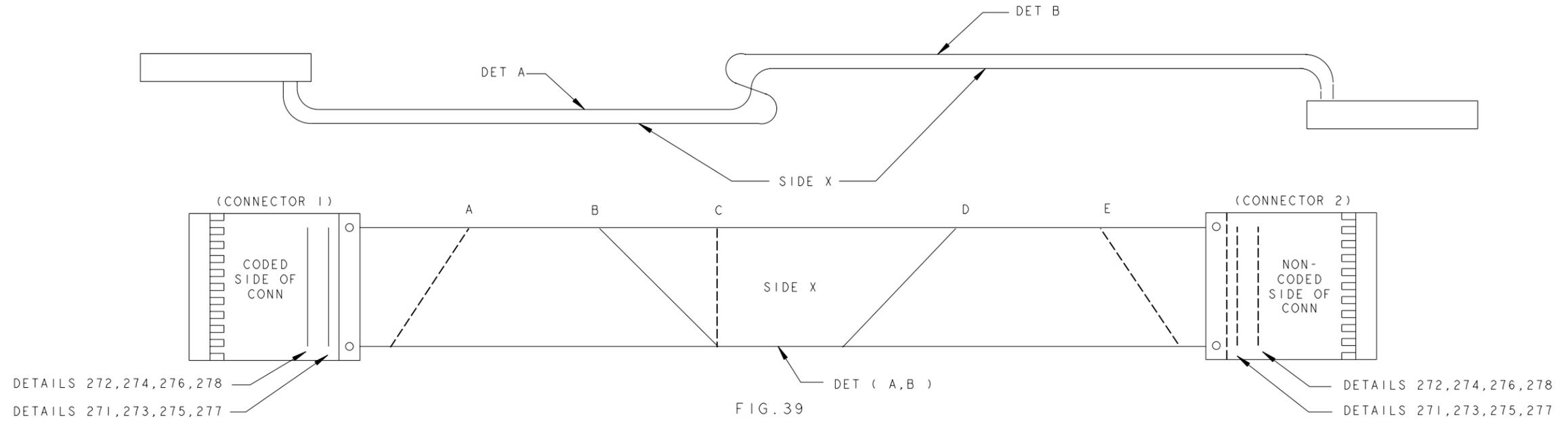


FIG. 39
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
271	46	31 CONDUCTOR	1	982BN	UP	219.10 [86.26]	2	982BN	DOWN	A
272	CA116	31 CONDUCTOR	1	982BN	UP	221.97 [87.39]	2	982BN	DOWN	B
273	46	31 CONDUCTOR	1	982KN	UP	207.04 [81.51]	2	982BN	DOWN	A
274	CA117	31 CONDUCTOR	1	982KN	UP	209.91 [82.64]	2	982BN	DOWN	B
275	46	31 CONDUCTOR	1	982BN	UP	205.74 [81.00]	2	982BN	DOWN	A
276	CA118	31 CONDUCTOR	1	982BN	UP	208.64 [82.14]	2	982BN	DOWN	B
277	46	31 CONDUCTOR	1	982BN	UP	196.27 [77.27]	2	982BN	DOWN	A
278	CA119	31 CONDUCTOR	1	982BN	UP	199.11 [78.39]	2	982BN	DOWN	B

NOTE: SEE FIG. EEE FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
46 CA116	545-115	000	271, 272	353-175	000
46 CA117	545-115	013	273, 274	353-175	013
46 CA118	545-115	032	275, 276	353-181	000
46 CA119	545-115	045	277, 278	353-181	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B76	
MODEL NAME			

GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

ARRANGE CABLES AS SHOWN

CA119
CA118
CA117
CA116

REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

DET. 278

DET. 276

DET. 274

DET. 272

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

GROUP 46
CABLE ASSEMBLY

A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

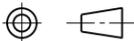
CA116
CA117
CA118
CA119

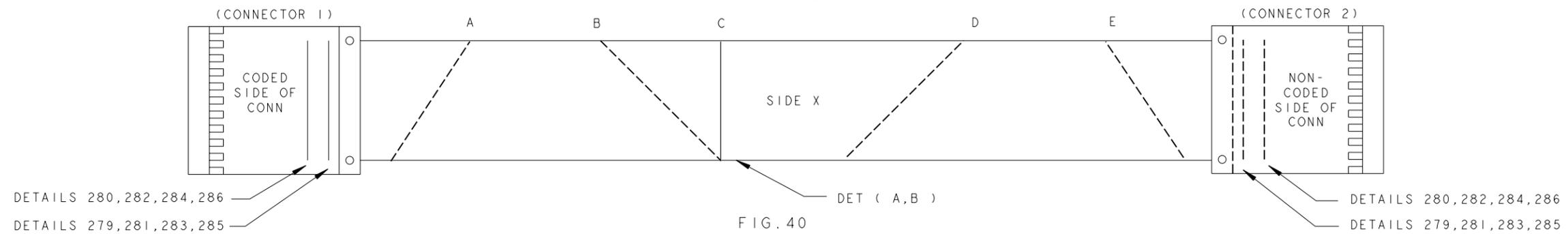
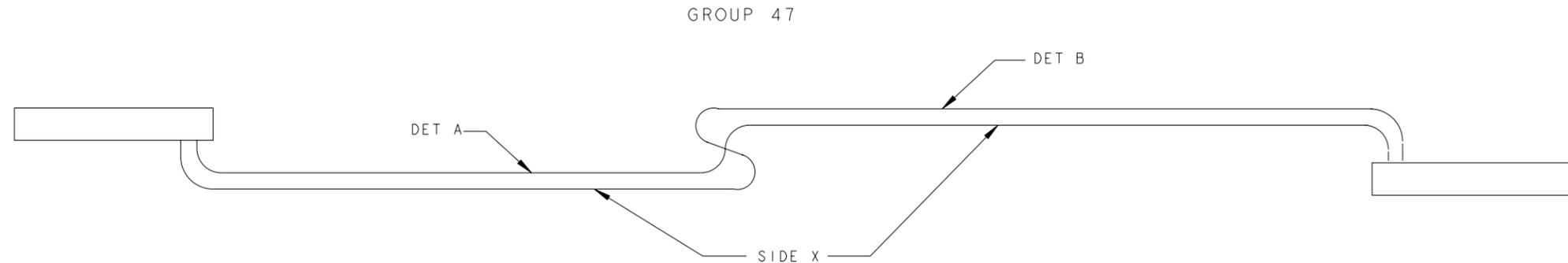
TOP VIEW

FIG. EEE
GROUP ASSEMBLY

PROJ. EGDFORM. FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B77	
MODEL NAME			



DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
279	47	31 CONDUCTOR	1	982BN	UP	335.36 [132.03]	2	982BN	DOWN	A
280	CA120	31 CONDUCTOR	1	982BN	UP	337.57 [132.90]	2	982BN	DOWN	B
281	47	31 CONDUCTOR	1	982KN	UP	324.54 [127.77]	2	982BN	DOWN	A
282	CA121	31 CONDUCTOR	1	982KN	UP	326.75 [128.64]	2	982BN	DOWN	B
283	47	31 CONDUCTOR	1	982BN	UP	327.10 [128.78]	2	982BN	DOWN	A
284	CA122	31 CONDUCTOR	1	982BN	UP	329.29 [129.64]	2	982BN	DOWN	B
285	47	31 CONDUCTOR	1	982BN	UP	320.09 [126.02]	2	982BN	DOWN	A
286	CA123	31 CONDUCTOR	1	982BN	UP	323.60 [127.40]	2	982BN	DOWN	B

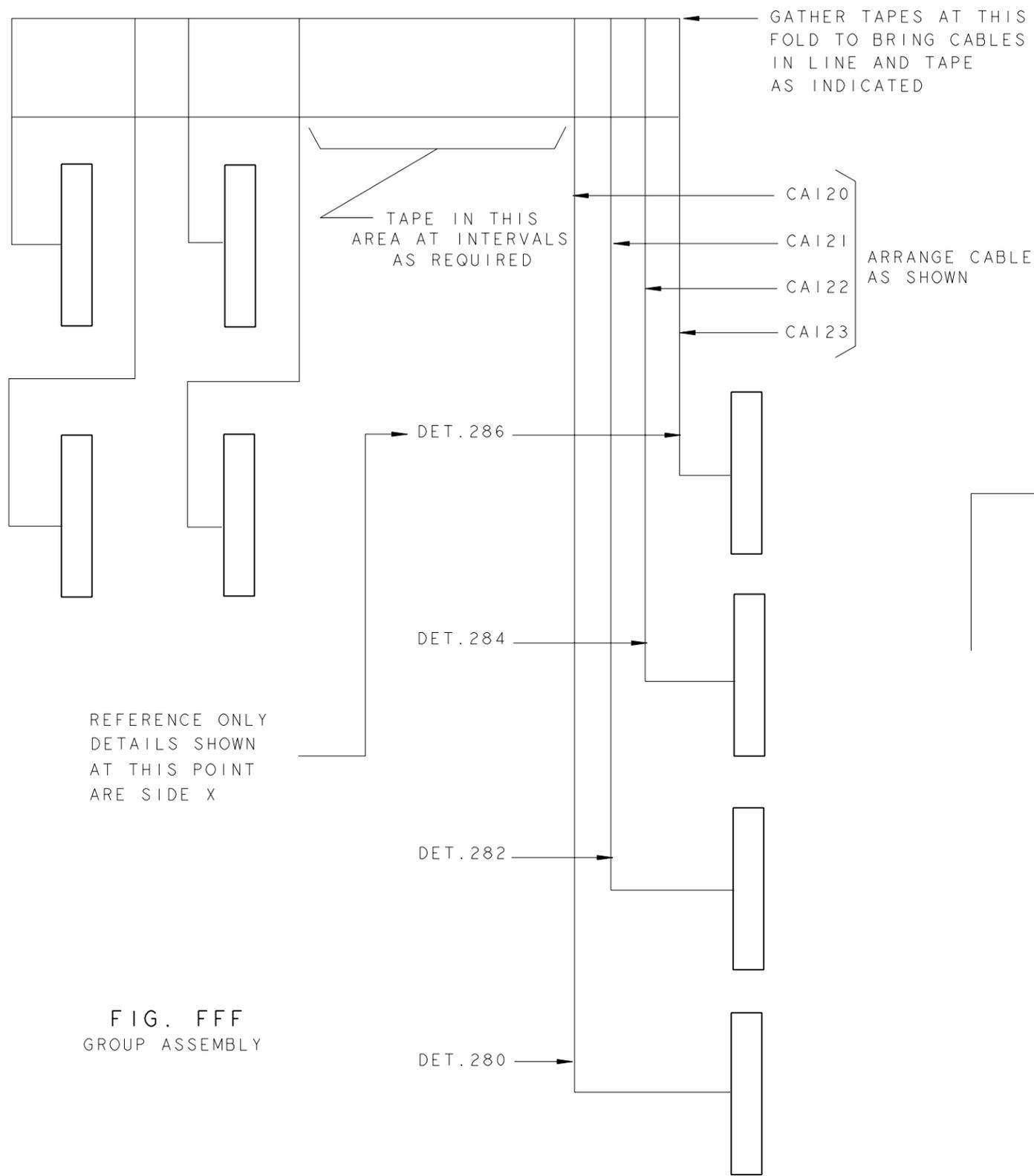
NOTE: SEE FIG. FFF FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
47 CA120	645-129	000	279,280	953-175	000
47 CA121	645-129	013	281,282	953-175	013
47 CA122	645-129	032	283,284	953-181	000
47 CA123	645-129	045	285,286	953-181	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B78	
MODEL NAME			

PROJ-EGEDFORM.FRM-FEB-96

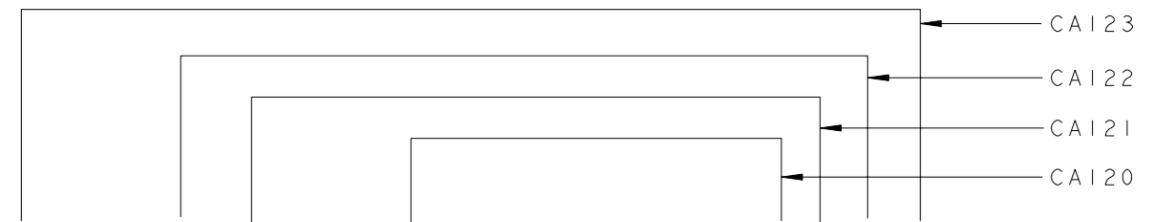
ED5D585-13



REFERENCE ONLY
DETAILS SHOWN
AT THIS POINT
ARE SIDE X

FIG. FFF
GROUP ASSEMBLY

A. TAPE CABLE ASSEMBLIES TOGETHER
AS REQUIRED TO FORM THE
SPECIFIED CABLE GROUP.



TOP VIEW

GROUP 47
CABLE ASSEMBLY

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B79	
MODEL NAME			

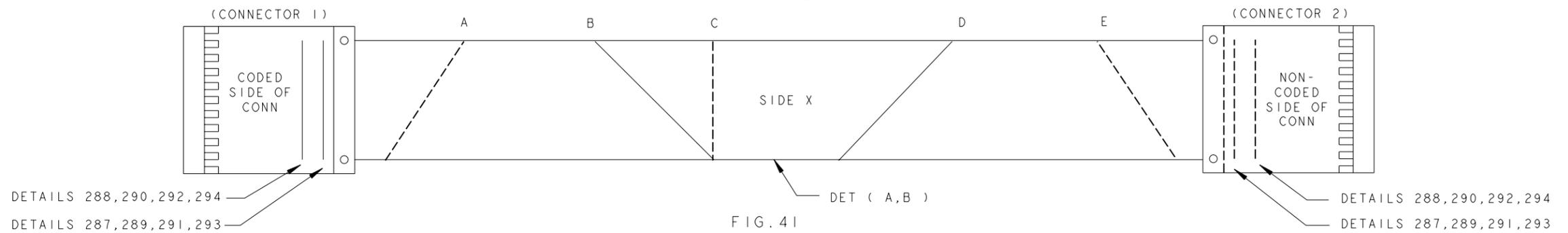
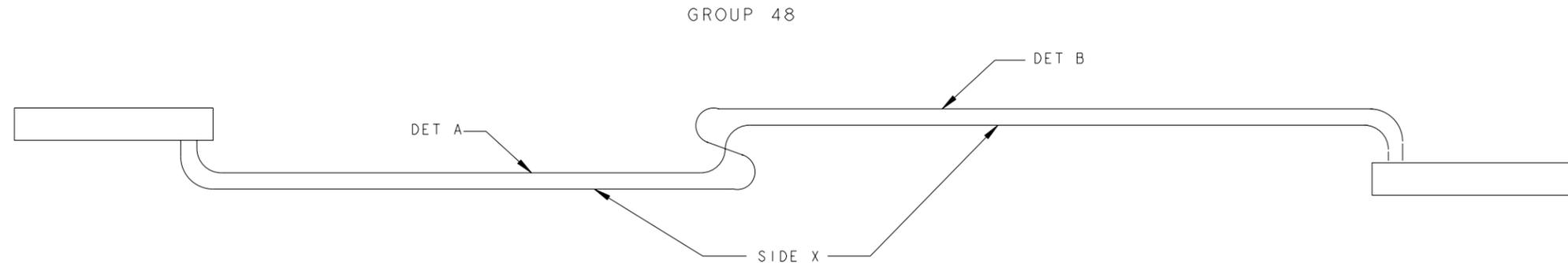


FIG. 41
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
287	48	31 CONDUCTOR	1	982BN	UP	309.27 [121.76]	2	982BN	DOWN	A
288	CA124	31 CONDUCTOR	1	982BN	UP	312.14 [122.89]	2	982BN	DOWN	B
289	48	31 CONDUCTOR	1	982KN	UP	297.21 [117.01]	2	982BN	DOWN	A
290	CA125	31 CONDUCTOR	1	982KN	UP	300.08 [118.14]	2	982BN	DOWN	B
291	48	31 CONDUCTOR	1	982BN	UP	295.91 [116.50]	2	982BN	DOWN	A
292	CA126	31 CONDUCTOR	1	982BN	UP	298.81 [117.64]	2	982BN	DOWN	B
293	48	31 CONDUCTOR	1	982BN	UP	286.44 [112.77]	2	982BN	DOWN	A
294	CA127	31 CONDUCTOR	1	982BN	UP	289.28 [113.89]	2	982BN	DOWN	B

NOTE: SEE FIG. GGG FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
48 CA124	545-127	000	287,288	253-175	000
48 CA125	545-127	013	289,290	253-175	013
48 CA126	545-127	032	291,292	253-181	000
48 CA127	545-127	045	293,294	253-181	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B80	
MODEL NAME			

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

ARRANGE CABLES AS SHOWN

CA127
CA126
CA125
CA124

REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

DET. 294

DET. 292

DET. 290

DET. 288

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

GROUP 48
CABLE ASSEMBLY

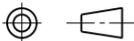
CA124
CA125
CA126
CA127

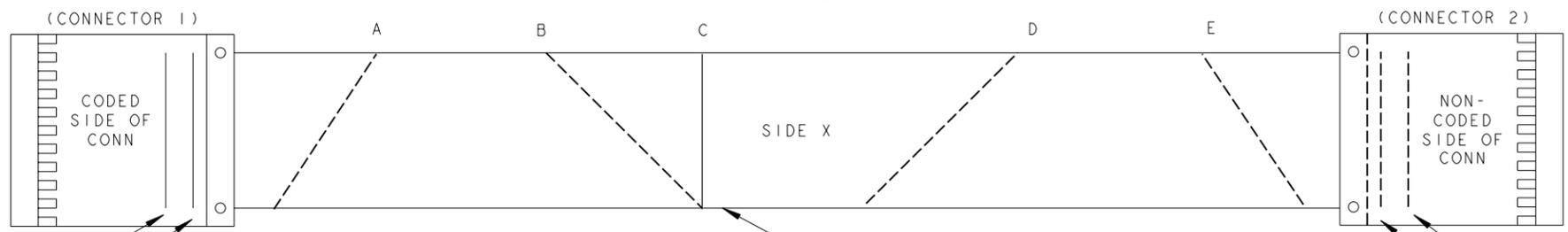
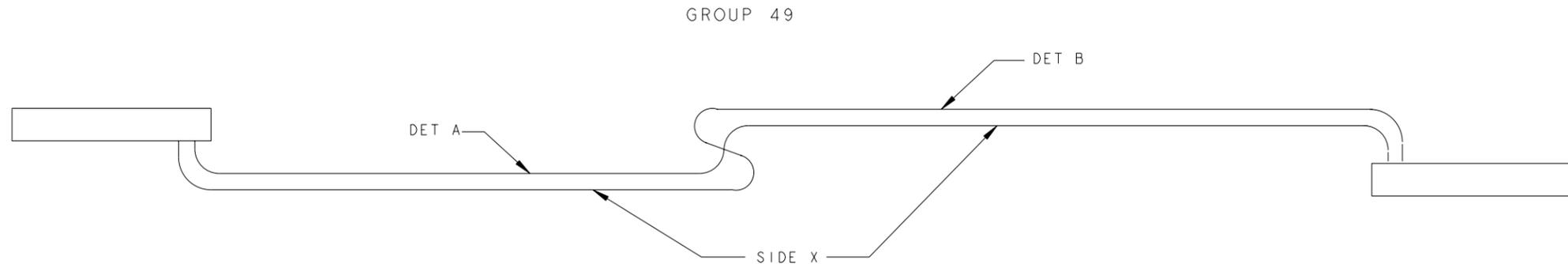
TOP VIEW

FIG. GGG
GROUP ASSEMBLY

PROJ. EGDFORM. FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B81	
MODEL NAME			



DETAILS 296, 298, 300, 302
 DETAILS 295, 297, 299, 301

DETAILS 296, 298, 300, 302
 DETAILS 295, 297, 299, 301

FIG. 42
 TYPICAL SIDE X VIEW OF CABLE & DETAIL
 ASSEMBLY BEFORE FOLDING
 STAMP GROUP NUMBER ON
 DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
295	49	31 CONDUCTOR	1	982BN	UP	420.45 [165.53]	2	982BN	DOWN	A
296	CA128	31 CONDUCTOR	1	982BN	UP	422.66 [166.40]	2	982BN	DOWN	B
297	49	31 CONDUCTOR	1	982KN	UP	410.90 [161.77]	2	982BN	DOWN	A
298	CA129	31 CONDUCTOR	1	982KN	UP	413.11 [162.64]	2	982BN	DOWN	B
299	49	31 CONDUCTOR	1	982BN	UP	413.46 [162.78]	2	982BN	DOWN	A
300	CA130	31 CONDUCTOR	1	982BN	UP	415.65 [163.64]	2	982BN	DOWN	B
301	49	31 CONDUCTOR	1	982BN	UP	406.45 [160.02]	2	982BN	DOWN	A
302	CA131	31 CONDUCTOR	1	982BN	UP	408.69 [160.90]	2	982BN	DOWN	B

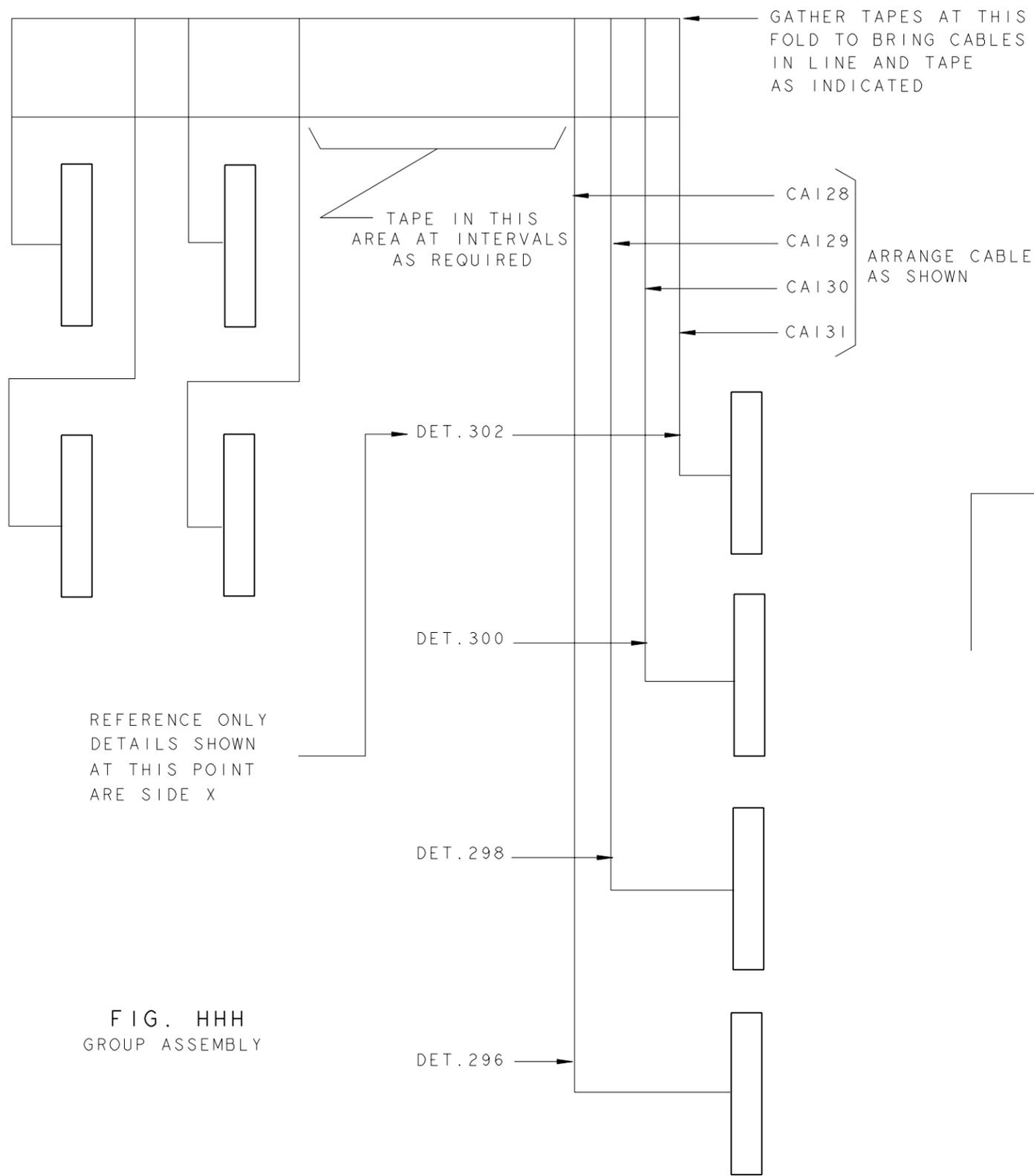
NOTE: SEE FIG. HHH FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
49 CA128	645-133	000	295,296	1053-175	000
49 CA129	645-133	013	297,298	1053-175	013
49 CA130	645-133	032	299,300	1053-181	000
49 CA131	645-133	045	301,302	1053-181	013

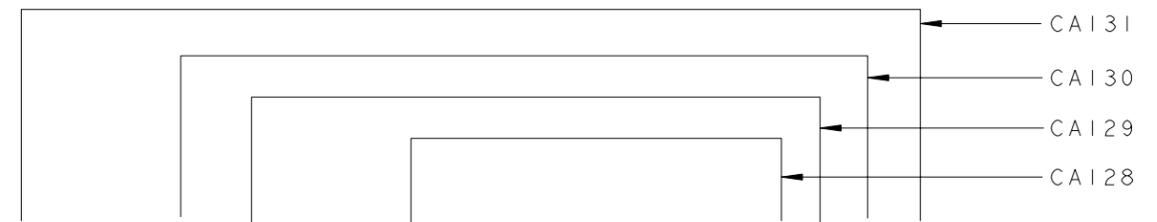
FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B82	
MODEL NAME			

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13



A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.



TOP VIEW

FIG. HHH
GROUP ASSEMBLY

GROUP 49
CABLE ASSEMBLY

PROJ. - EGEDFORM. FRM - FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B83	
MODEL NAME			

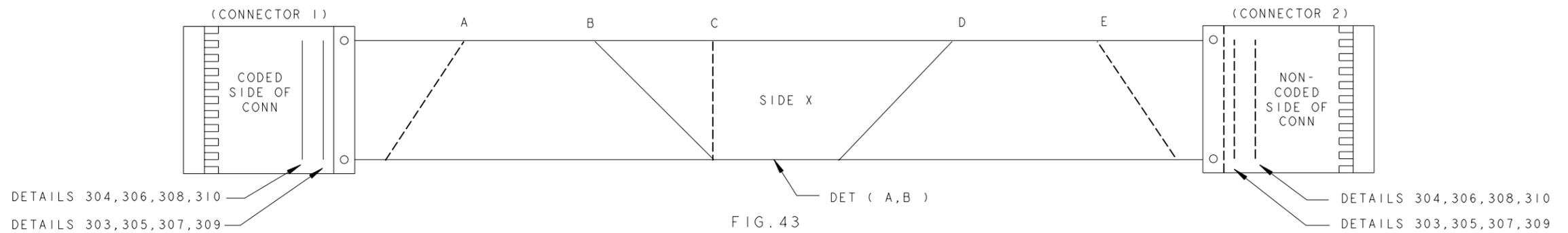
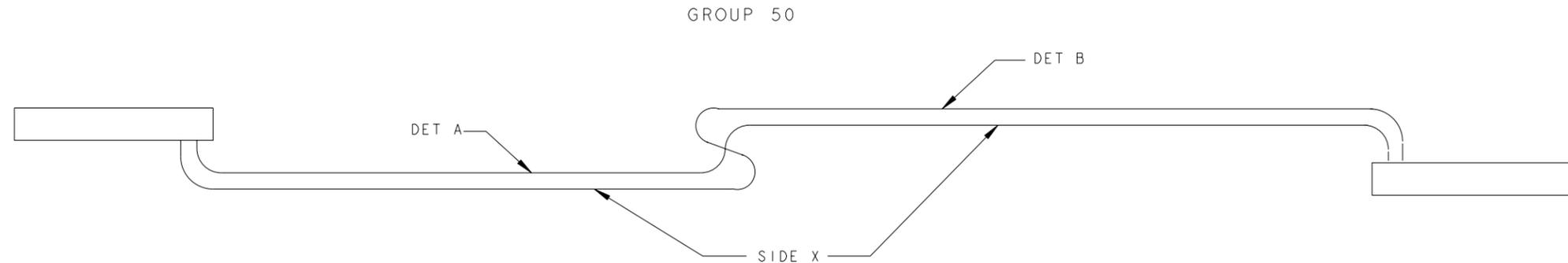


FIG. 43
TYPICAL SIDE X VIEW OF CABLE & DETAIL ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET A OR B
303	50	31 CONDUCTOR	1	982BN	UP	396.90 [156.26]	2	982BN	DOWN	A
304	CA132	31 CONDUCTOR	1	982BN	UP	399.77 [157.39]	2	982BN	DOWN	B
305	50	31 CONDUCTOR	1	982KN	UP	384.84 [151.51]	2	982BN	DOWN	A
306	CA133	31 CONDUCTOR	1	982KN	UP	387.71 [152.64]	2	982BN	DOWN	B
307	50	31 CONDUCTOR	1	982BN	UP	383.54 [151.00]	2	982BN	DOWN	A
308	CA134	31 CONDUCTOR	1	982BN	UP	386.41 [152.13]	2	982BN	DOWN	B
309	50	31 CONDUCTOR	1	982BN	UP	374.07 [147.27]	2	982BN	DOWN	A
310	CA135	31 CONDUCTOR	1	982BN	UP	376.91 [148.39]	2	982BN	DOWN	B

NOTE: SEE FIG. JJJ FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
50 CA132	545-131	000	303,304	153-175	000
50 CA133	545-131	013	305,306	153-175	013
50 CA134	545-131	032	307,308	153-181	000
50 CA135	545-131	045	309,310	153-181	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJN	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B84	
MODEL NAME			

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13

GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

ARRANGE CABLES AS SHOWN

CAI 35
CAI 34
CAI 33
CAI 32

REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

DET. 310

DET. 308

DET. 306

DET. 304

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

GROUP 50
CABLE ASSEMBLY

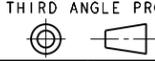
CAI 32
CAI 33
CAI 34
CAI 35

TOP VIEW

FIG. JJJ
GROUP ASSEMBLY

PROJ. EGDFORM. FRM-FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B85	
MODEL NAME			

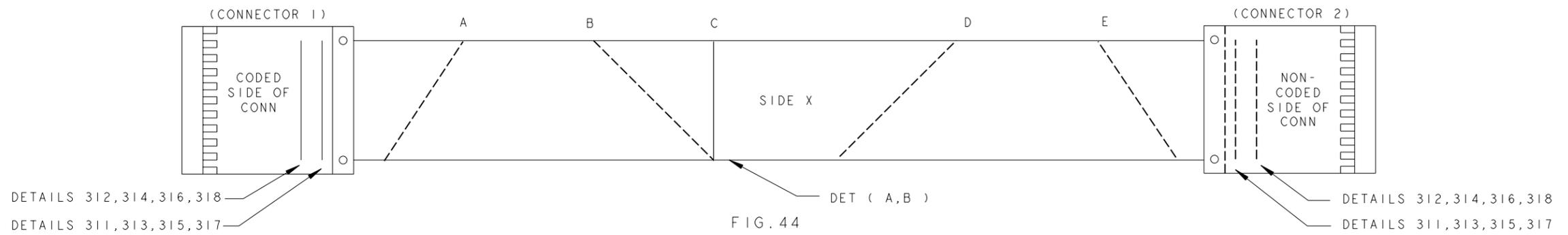
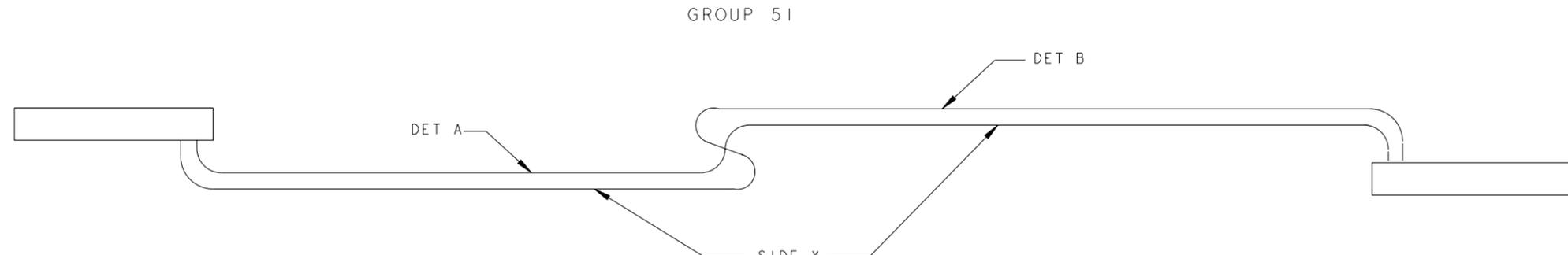


FIG. 44
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET OR B
311	51	31 CONDUCTOR	1	982BN	UP	492.84 [194.03]	2	982BN	DOWN	A
312	CA136	31 CONDUCTOR	1	982BN	UP	495.05 [194.90]	2	982BN	DOWN	B
313	51	31 CONDUCTOR	1	982KN	UP	483.29 [190.27]	2	982BN	DOWN	A
314	CA137	31 CONDUCTOR	1	982KN	UP	485.50 [191.14]	2	982BN	DOWN	B
315	51	31 CONDUCTOR	1	982BN	UP	485.85 [191.28]	2	982BN	DOWN	A
316	CA138	31 CONDUCTOR	1	982BN	UP	488.04 [192.14]	2	982BN	DOWN	B
317	51	31 CONDUCTOR	1	982BN	UP	478.84 [188.52]	2	982BN	DOWN	A
318	CA139	31 CONDUCTOR	1	982BN	UP	481.08 [189.40]	2	982BN	DOWN	B

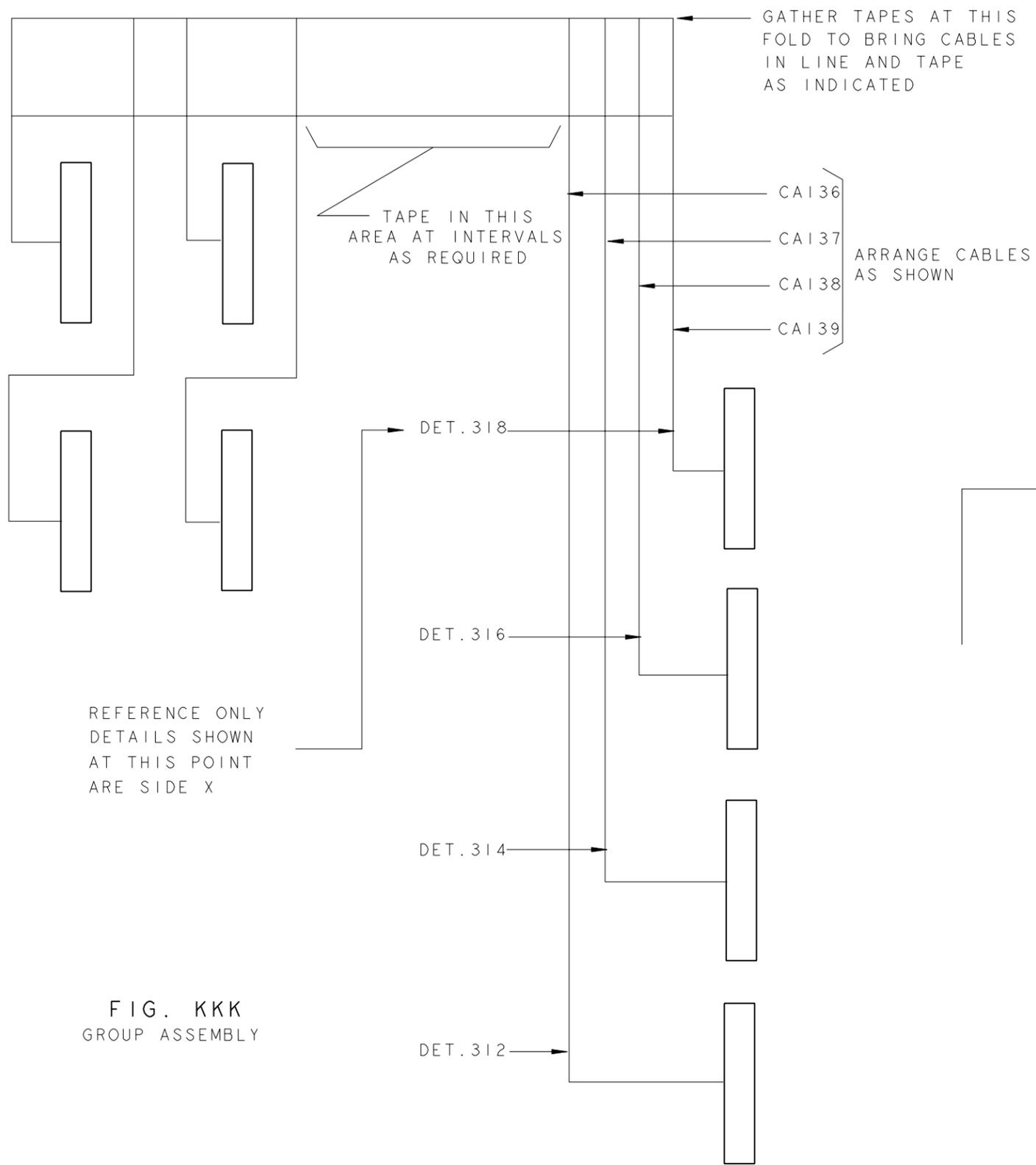
NOTE: SEE FIG. KKK FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
51 CA136	645-145	000	311, 312	1153-175	000
51 CA137	645-145	013	313, 314	1153-175	013
51 CA138	645-145	032	315, 316	1153-181	000
51 CA139	645-145	045	317, 318	1153-181	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B86	
MODEL NAME			

PROJ-EGEDFORM.FRM-FEB-96

ED5D585-13



A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.



REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

FIG. KKK GROUP ASSEMBLY

GROUP 51 CABLE ASSEMBLY

PROJ. - EGEDFORM. FRM - FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE CABLE ASSEMBLIES			
DWG SIZE C2	ISSUE 6		
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B87	
MODEL NAME			

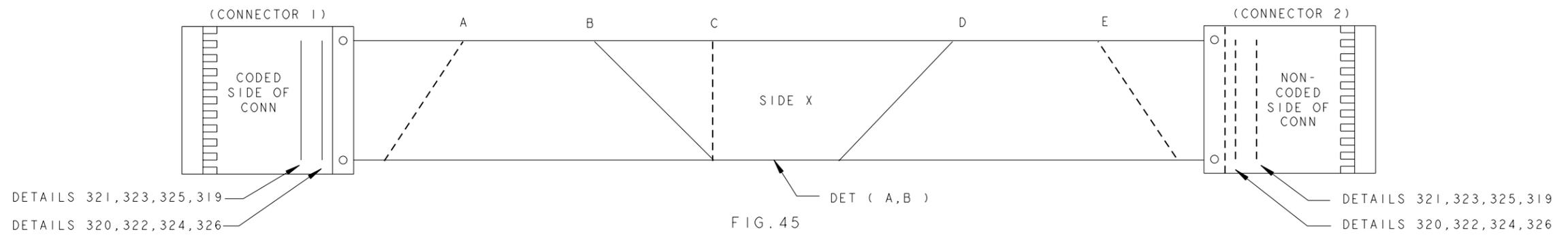
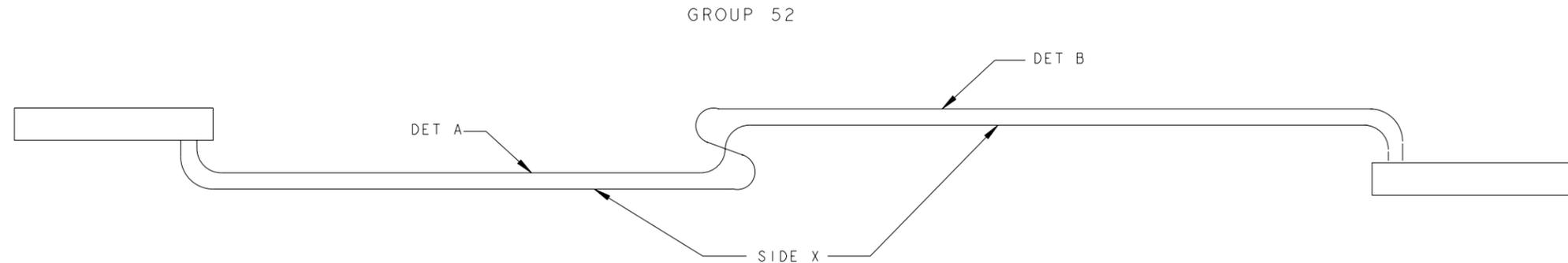


FIG. 45
TYPICAL SIDE X VIEW OF CABLE & DETAIL
ASSEMBLY BEFORE FOLDING
STAMP GROUP NUMBER ON
DETAILS AFTER ASSEMBLY

DETAIL CONNECTING INFORMATION										
DET NO.	CABLE GROUP	CABLE TYPE	CONN NO.	TYPE	SIDE X	TAPE LENGTH	CONN NO.	TYPE	SIDE X	DET OR B
319	52	31 CONDUCTOR	1	982BN	UP	476.78 [187.71]	2	982BN	DOWN	A
320	CA140	31 CONDUCTOR	1	982BN	UP	479.65 [188.84]	2	982BN	DOWN	B
321	52	31 CONDUCTOR	1	982KN	UP	464.72 [182.96]	2	982BN	DOWN	A
322	CA141	31 CONDUCTOR	1	982KN	UP	468.10 [184.29]	2	982BN	DOWN	B
323	52	31 CONDUCTOR	1	982BN	UP	463.42 [182.45]	2	982BN	DOWN	A
324	CA142	31 CONDUCTOR	1	982BN	UP	466.32 [183.59]	2	982BN	DOWN	B
325	52	31 CONDUCTOR	1	982BN	UP	453.95 [178.72]	2	982BN	DOWN	A
326	CA143	31 CONDUCTOR	1	982BN	UP	456.79 [179.84]	2	982BN	DOWN	B

NOTE: SEE FIG. LLL FOR GROUP ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
52 CA140	545-143	000	320,321	053-175	000
52 CA141	545-143	013	322,323	053-175	013
52 CA142	545-143	032	324,325	053-181	000
52,CA143	545-143	045	326,327	053-181	013

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	8
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B88	
MODEL NAME			

GATHER TAPES AT THIS FOLD TO BRING CABLES IN LINE AND TAPE AS INDICATED

ARRANGE CABLES AS SHOWN

CAI 43
CAI 42
CAI 41
CAI 40

REFERENCE ONLY DETAILS SHOWN AT THIS POINT ARE SIDE X

DET. 326

DET. 324

DET. 322

DET. 320

TAPE IN THIS AREA AT INTERVALS AS REQUIRED

A. TAPE CABLE ASSEMBLIES TOGETHER AS REQUIRED TO FORM THE SPECIFIED CABLE GROUP.

GROUP 52
CABLE ASSEMBLY

CAI 40
CAI 41
CAI 42
CAI 43

TOP VIEW

FIG. LLL
GROUP ASSEMBLY

PROJ. - EGEDFORM. FRM - FEB 96

ED5D585-13

FOR PROPRIETARY NOTICE SEE SHEET A1		THIRD ANGLE PROJ	
FLEX TAPE			
CABLE ASSEMBLIES		DWG SIZE	ISSUE
		C2	6
LUCENT TECHNOLOGIES	ED5D585-13	SHEET NO. B89	
MODEL NAME			

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
1000	1,2	7	103314530	982BN	CONNECTOR, BACKPLANE				
1010	1,2	1	104369434	982KN	CONNECTOR, BACKPLANE				
1020	1,2	8	842923765		RELIEF, STRAIN				
1030	1,2	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 1) 2 FEET 0 INCH				
1040	1,2	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 2) 2 FEET 0 INCH				
1050	1,2	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 3) 2 FEET 0 INCH				
1060	1,2	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 4) 2 FEET 0 INCH				
1070	1,2	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 5) 2 FEET 0 INCH				
1080	1,2	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 6) 2 FEET 0 INCH				
1090	1,2	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 7) 2 FEET 0 INCH				
1100	1,2	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 8) 2 FEET 0 INCH				
1110	3,4	7	103314530	982BN	CONNECTOR, BACKPLANE				
1120	3,4	1	104369434	982KN	CONNECTOR, BACKPLANE				
1130	3,4	8	842923765		RELIEF, STRAIN				
1140	3,4	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 9) 1 FOOT 0 INCH				
1150	3,4	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 10) 1 FOOT 0 INCH				
1160	3,4	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 11) 1 FOOT 0 INCH				
1170	3,4	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 12) 1 FOOT 0 INCH				
1180	3,4	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 13) 2 FEET 0 INCH				
1190	3,4	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 14) 2 FEET 0 INCH				
1200	3,4	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 15) 2 FEET 0 INCH				
1210	3,4	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 16) 2 FEET 0 INCH				
1230	5	7	103314530	982BN	CONNECTOR, BACKPLANE				
1240	5	1	104369434	982KN	CONNECTOR, BACKPLANE				
1250	5	8	842923765		RELIEF, STRAIN				
1260	5	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 17) 5 FEET 0 INCH				
1270	5	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 18) 5 FEET 0 INCH				

***** STOCKLIST CONTINUED AT RIGHT *****

ED5D585-13

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
1280	5	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 19) 5 FEET 0 INCH				
1290	5	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 20) 5 FEET 0 INCH				
1300	5	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 21) 5 FEET 0 INCH				
1310	5	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 22) 5 FEET 0 INCH				
1320	5	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 23) 5 FEET 0 INCH				
1330	5	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 24) 5 FEET 0 INCH				
1340	6	7	103314530	982BN	CONNECTOR, BACKPLANE				
1350	6	1	104369434	982KN	CONNECTOR, BACKPLANE				
1360	6	8	842923765		RELIEF, STRAIN				
1370	6	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 25) 6 FEET 0 INCH				
1380	6	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 26) 6 FEET 0 INCH				
1390	6	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 27) 5 FEET 0 INCH				
1400	6	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 28) 5 FEET 0 INCH				
1410	6	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 29) 5 FEET 0 INCH				
1420	6	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 30) 5 FEET 0 INCH				
1430	6	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 31) 5 FEET 0 INCH				
1440	6	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 32) 5 FEET 0 INCH				
1450	7	7	103314530	982BN	CONNECTOR, BACKPLANE				
1460	7	1	104369434	982KN	CONNECTOR, BACKPLANE				
1470	7	8	842923765		RELIEF, STRAIN				
1480	7	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 33) 8 FEET 0 INCH				
1490	7	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 34) 8 FEET 0 INCH				

STOCKLIST CONTINUED ON SHEET D2

SEE PROPRIETARY NOTICE ON SHEET ONE	
XT13	
5ESS SWITCHING EQUIPMENT COMM MODULE MOD 2 FRAME AND CABINET SPECIFICATION FOR FLEX TAPE CABLE ASSEMBLIES	
DWG SIZE C2	ISSUE 8
LUCENT TECHNOLOGIES INC	ED5D585-13
SHEET D1 OF 99	

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
1500	7	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 8 FEET 0 INCH (DET. 35)				
1510	7	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 8 FEET 0 INCH (DET. 36)				
1520	7	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 8 FEET 0 INCH (DET. 37)				
1530	7	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 8 FEET 0 INCH (DET. 38)				
1540	7	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 7 FEET 0 INCH (DET. 39)				
1550	7	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 8 FEET 0 INCH (DET. 40)				
1560	8	7	103314530	982BN	CONNECTOR, BACKPLANE				
1570	8	1	104369434	982KN	CONNECTOR, BACKPLANE				
1580	8	8	842923765		RELIEF, STRAIN				
1590	8	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 9 FEET 0 INCH (DET. 41)				
1600	8	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 9 FEET 0 INCH (DET. 42)				
1610	8	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 8 FEET 0 INCH (DET. 43)				
1620	8	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 8 FEET 0 INCH (DET. 44)				
1630	8	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 8 FEET 0 INCH (DET. 45)				
1640	8	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 8 FEET 0 INCH (DET. 46)				
1650	8	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 8 FEET 0 INCH (DET. 47)				
1660	8	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 8 FEET 0 INCH (DET. 48)				
1670	9	7	103314530	982BN	CONNECTOR, BACKPLANE				
1680	9	1	104369434	982KN	CONNECTOR, BACKPLANE				
1690	9	8	842923765		RELIEF, STRAIN				
1700	9	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 11 FEET 0 INCH (DET. 49)				
1710	9	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 11 FEET 0 INCH (DET. 50)				
1720	9	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 10 FEET 0 INCH (DET. 51)				
1730	9	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 10 FEET 0 INCH (DET. 52)				
1740	9	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 10 FEET 0 INCH (DET. 53)				
1750	9	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 10 FEET 0 INCH (DET. 54)				

***** STOCKLIST CONTINUED AT RIGHT *****

ED5D585-13

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
1760	9	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 10 FEET 0 INCH (DET. 55)				
1770	9	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 10 FEET 0 INCH (DET. 56)				
1780	10	7	103314530	982BN	CONNECTOR, BACKPLANE				
1790	10	1	104369434	982KN	CONNECTOR, BACKPLANE				
1800	10	8	842923765		RELIEF, STRAIN				
1810	10	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 12 FEET 0 INCH (DET. 57)				
1820	10	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 12 FEET 0 INCH (DET. 58)				
1830	10	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 11 FEET 0 INCH (DET. 59)				
1840	10	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 11 FEET 0 INCH (DET. 60)				
1850	10	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 11 FEET 0 INCH (DET. 61)				
1860	10	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 11 FEET 0 INCH (DET. 62)				
1870	10	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 11 FEET 0 INCH (DET. 63)				
1880	10	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 11 FEET 0 INCH (DET. 64)				
1890	11	7	103314530	982BN	CONNECTOR, BACKPLANE				
1900	11	1	104369434	982KN	CONNECTOR, BACKPLANE				
1910	11	8	842923765		RELIEF, STRAIN				
1920	11	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 13 FEET 0 INCH (DET. 65)				
1930	11	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 13 FEET 0 INCH (DET. 66)				
1940	11	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 13 FEET 0 INCH (DET. 67)				
1950	11	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 13 FEET 0 INCH (DET. 68)				
1960	11	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 13 FEET 0 INCH (DET. 69)				
1970	11	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 13 FEET 0 INCH (DET. 70)				

STOCKLIST CONTINUED ON SHEET D3

SEE PROPRIETARY NOTICE ON SHEET ONE	
XT13	
5ESS SWITCHING EQUIPMENT COMM MODULE MOD 2 FRAME AND CABINET SPECIFICATION FOR FLEX TAPE CABLE ASSEMBLIES	
DWG SIZE C2	ISSUE 8
LUCENT TECHNOLOGIES INC	ED5D585-13
SHEET D2 OF 99	

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
1980	11	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 13 FEET 0 INCH (DET. 71)				
1990	11	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 13 FEET 0 INCH (DET. 72)				
2000	12	7	103314530	982BN	CONNECTOR, BACKPLANE				
2010	12	1	104369434	982KN	CONNECTOR, BACKPLANE				
2020	12	8	842923765		RELIEF, STRAIN				
2030	12	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 14 FEET 0 INCH (DET. 73)				
2040	12	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 15 FEET 0 INCH (DET. 74)				
2050	12	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 14 FEET 0 INCH (DET. 75)				
2060	12	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 14 FEET 0 INCH (DET. 76)				
2070	12	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 14 FEET 0 INCH (DET. 77)				
2080	12	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 14 FEET 0 INCH (DET. 78)				
2090	12	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 14 FEET 0 INCH (DET. 79)				
2100	12	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 14 FEET 0 INCH (DET. 80)				
2110	13	7	103314530	982BN	CONNECTOR, BACKPLANE				
2120	13	1	104369434	982KN	CONNECTOR, BACKPLANE				
2130	13	8	842923765		RELIEF, STRAIN				
2140	13	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 81)				
2150	13	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 82)				
2160	13	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 15 FEET 0 INCH (DET. 83)				
2170	13	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 84)				
2180	13	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 85)				
2190	13	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 86)				
2200	13	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 15 FEET 0 INCH (DET. 87)				
2210	13	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 15 FEET 0 INCH (DET. 88)				
2220	14	7	103314530	982BN	CONNECTOR, BACKPLANE				
2230	14	1	104369434	982KN	CONNECTOR, BACKPLANE				
2240	14	8	842923765		RELIEF, STRAIN				

***** STOCKLIST CONTINUED AT RIGHT *****

ED5D585-13

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
2250	14	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 17 FEET 0 INCH (DET. 89)				
2260	14	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 17 FEET 0 INCH (DET. 90)				
2270	14	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 17 FEET 0 INCH (DET. 91)				
2280	14	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 17 FEET 0 INCH (DET. 92)				
2290	14	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 17 FEET 0 INCH (DET. 93)				
2300	14	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 17 FEET 0 INCH (DET. 94)				
2310	14	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 95)				
2320	14	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 96)				
2330	20,21	7	103314530	982BN	CONNECTOR, BACKPLANE				
2340	20,21	1	104369434	982KN	CONNECTOR, BACKPLANE				
2350	20,21	8	842923765		RELIEF, STRAIN				
2360	20,21	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 5 FEET 0 INCH (DET. 137)				
2370	20,21	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 5 FEET 0 INCH (DET. 138)				
2380	20,21	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 139)				
2390	20,21	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 5 FEET 0 INCH (DET. 140)				
2400	20,21	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 141)				
2410	20,21	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 142)				
2420	20,21	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 143)				
2430	20,21	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 144)				
2440	22	7	103314530	982BN	CONNECTOR, BACKPLANE				
2450	22	1	104369434	982KN	CONNECTOR, BACKPLANE				
2460	22	8	842923765		RELIEF, STRAIN				

STOCKLIST CONTINUED ON SHEET D4

SEE PROPRIETARY NOTICE ON SHEET ONE

XT13

5ESS SWITCHING EQUIPMENT
COMM MODULE MOD 2
FRAME AND CABINET
SPECIFICATION FOR
FLEX TAPE CABLE ASSEMBLIES

DWG SIZE C2 ISSUE 8

LUCENT TECHNOLOGIES INC ED5D585-13

SHEET OF D3 99

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
2470	22	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 153)				
2480	22	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 154)				
2490	22	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 5 FEET 0 INCH (DET. 155)				
2500	22	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 5 FEET 0 INCH (DET. 156)				
2510	22	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 5 FEET 0 INCH (DET. 157)				
2520	22	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 5 FEET 0 INCH (DET. 158)				
2530	22	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 5 FEET 0 INCH (DET. 159)				
2540	22	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 5 FEET 0 INCH (DET. 160)				
2550	23	7	103314530	982BN	CONNECTOR, BACKPLANE				
2560	23	1	104369434	982KN	CONNECTOR, BACKPLANE				
2570	23	8	842923765		RELIEF, STRAIN				
2580	23	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 7 FEET 0 INCH (DET. 161)				
2590	23	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 7 FEET 0 INCH (DET. 162)				
2600	23	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 163)				
2610	23	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 164)				
2620	23	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 165)				
2630	23	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 7 FEET 0 INCH (DET. 166)				
2640	23	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 167)				
2650	23	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 168)				
2660	24	7	103314530	982BN	CONNECTOR, BACKPLANE				
2670	24	1	104369434	982KN	CONNECTOR, BACKPLANE				
2680	24	8	842923765		RELIEF, STRAIN				
2690	24	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 169)				
2700	24	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 170)				
2710	24	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 171)				
2720	24	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 172)				

***** STOCKLIST CONTINUED AT RIGHT *****

ED5D585-13

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
2730	24	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 173)				
2740	24	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 174)				
2750	24	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 3 FEET 0 INCH (DET. 175)				
2760	24	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 3 FEET 0 INCH (DET. 176)				
2770	25	7	103314530	982BN	CONNECTOR, BACKPLANE				
2780	25	1	104369434	982KN	CONNECTOR, BACKPLANE				
2790	25	8	842923765		RELIEF, STRAIN				
2800	25	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 177)				
2810	25	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 178)				
2820	25	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 179)				
2830	25	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 180)				
2840	25	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 181)				
2850	25	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 182)				
2860	25	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 3 FEET 0 INCH (DET. 183)				
2870	25	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 3 FEET 0 INCH (DET. 184)				
2880	30,30A, 31,31A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 1 FOOT 0 INCH (DET. 217)				
2890	30,31	2	404067134	KS23048L15	CONNECTOR				
2910	32,32A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 1 FOOT 0 INCH (DET. 218)				
2920	32	2	404067134	KS23048L15	CONNECTOR				
2940	33,33A	1	401728886		CABLE, FLAT #3365-14 3M CO A DIMENSION = 1 FOOT 0 INCH (DET. 219)				
2950	33	2	404067134	KS23048L15	CONNECTOR				

STOCKLIST CONTINUED ON SHEET D5

SEE PROPRIETARY NOTICE ON SHEET ONE	
XT13	
5ESS SWITCHING EQUIPMENT COMM MODULE MOD 2 FRAME AND CABINET SPECIFICATION FOR FLEX TAPE CABLE ASSEMBLIES	
DWG SIZE C2	ISSUE 8
LUCENT TECHNOLOGIES INC	ED5D585-13
SHEET D4 OF 99	

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
2970	34,34A	1	401728886		CABLE, FLAT #3365-14 3M CO A DIMENSION = 1 FOOT 0 INCH (DET. 220)				
2980	34	2	404067134	KS23048L15	CONNECTOR				
3000	35,35A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 1 FOOT 0 INCH (DET. 221)				
3010	35	2	404067134	KS23048L15	CONNECTOR				
3020	40,41	7	103314530	982BN	CONNECTOR, BACKPLANE				
3030	40,41	1	104369434	982KN	CONNECTOR, BACKPLANE				
3040	40,41	8	842923765		RELIEF, STRAIN				
3050	40,41	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 3 FEET 0 INCH (DET. 231)				
3060	40,41	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 3 FEET 0 INCH (DET. 232)				
3070	40,41	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 3 FEET 0 INCH (DET. 233)				
3080	40,41	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 3 FEET 0 INCH (DET. 234)				
3090	40,41	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 3 FEET 0 INCH (DET. 235)				
3100	40,41	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 3 FEET 0 INCH (DET. 236)				
3110	40,41	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 2 FEET 0 INCH (DET. 237)				
3120	40,41	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 3 FEET 0 INCH (DET. 238)				
3130	43	7	103314530	982BN	CONNECTOR, BACKPLANE				
3140	43	1	104369434	982KN	CONNECTOR, BACKPLANE				
3150	43	8	842923765		RELIEF, STRAIN				
3160	43	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 247)				
3170	43	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 248)				
3180	43	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 249)				
3190	43	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 250)				
3200	43	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 251)				
3210	43	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 252)				
3220	43	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 253)				
3230	43	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 6 FEET 0 INCH (DET. 254)				
3240	44	7	103314530	982BN	CONNECTOR, BACKPLANE				

***** STOCKLIST CONTINUED AT RIGHT *****

ED5D585-13

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
3250	44	1	104369434	982KN	CONNECTOR, BACKPLANE				
3260	44	8	842923765		RELIEF, STRAIN				
3270	44	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 5 FEET 0 INCH (DET. 255)				
3280	44	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 5 FEET 0 INCH (DET. 256)				
3290	44	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 257)				
3300	44	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 258)				
3310	44	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 259)				
3320	44	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 260)				
3330	44	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 261)				
3340	44	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 4 FEET 0 INCH (DET. 262)				
3350	45	7	103314530	982BN	CONNECTOR, BACKPLANE				
3360	45	1	104369434	982KN	CONNECTOR, BACKPLANE				
3370	45	8	842923765		RELIEF, STRAIN				
3380	45	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 9 FEET 0 INCH (DET. 263)				
3390	45	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 9 FEET 0 INCH (DET. 264)				
3400	45	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 9 FEET 0 INCH (DET. 265)				
3410	45	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 9 FEET 0 INCH (DET. 266)				
3420	45	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 9 FEET 0 INCH (DET. 267)				
3430	45	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 9 FEET 0 INCH (DET. 268)				
3440	45	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 8 FEET 0 INCH (DET. 269)				
3450	45	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 8 FEET 0 INCH (DET. 270)				
3460	46	7	103314530	982BN	CONNECTOR, BACKPLANE				
3470	46	1	104369434	982KN	CONNECTOR, BACKPLANE				

STOCKLIST CONTINUED ON SHEET D6

SEE PROPRIETARY NOTICE ON SHEET ONE

XT13

5ESS SWITCHING EQUIPMENT
COMM MODULE MOD 2
FRAME AND CABINET
SPECIFICATION FOR
FLEX TAPE CABLE ASSEMBLIES

DWG SIZE C2 ISSUE 8

LUCENT TECHNOLOGIES INC ED5D585-13

SHEET OF D5 99

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
3480	46	8	842923765		RELIEF, STRAIN				
3490	46	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 271) 8 FEET 0 INCH				
3500	46	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 272) 8 FEET 0 INCH				
3510	46	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 273) 7 FEET 0 INCH				
3520	46	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 274) 7 FEET 0 INCH				
3530	46	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 275) 7 FEET 0 INCH				
3540	46	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 276) 7 FEET 0 INCH				
3550	46	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 277) 7 FEET 0 INCH				
3560	46	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 278) 7 FEET 0 INCH				
3570	47	7	103314530	982BN	CONNECTOR, BACKPLANE				
3580	47	1	104369434	982KN	CONNECTOR, BACKPLANE				
3590	47	8	842923765		RELIEF, STRAIN				
3600	47	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 279) 12 FEET 0 INCH				
3610	47	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 280) 12 FEET 0 INCH				
3620	47	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 281) 11 FEET 0 INCH				
3630	47	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 282) 11 FEET 0 INCH				
3640	47	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 283) 11 FEET 0 INCH				
3650	47	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 284) 11 FEET 0 INCH				
3660	47	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 285) 11 FEET 0 INCH				
3670	47	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 286) 11 FEET 0 INCH				
3680	48	7	103314530	982BN	CONNECTOR, BACKPLANE				
3690	48	1	104369434	982KN	CONNECTOR, BACKPLANE				
3700	48	8	842923765		RELIEF, STRAIN				
3710	48	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 287) 11 FEET 0 INCH				
3720	48	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 288) 11 FEET 0 INCH				
3730	48	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 289) 10 FEET 0 INCH				

***** STOCKLIST CONTINUED AT RIGHT *****

ED5D585-13

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
3740	48	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 290) 10 FEET 0 INCH				
3750	48	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 291) 10 FEET 0 INCH				
3760	48	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 292) 10 FEET 0 INCH				
3770	48	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 293) 10 FEET 0 INCH				
3780	48	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 294) 10 FEET 0 INCH				
3790	49	7	103314530	982BN	CONNECTOR, BACKPLANE				
3800	49	1	104369434	982KN	CONNECTOR, BACKPLANE				
3810	49	8	842923765		RELIEF, STRAIN				
3820	49	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 295) 14 FEET 0 INCH				
3830	49	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 296) 14 FEET 0 INCH				
3840	49	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 297) 14 FEET 0 INCH				
3850	49	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 298) 14 FEET 0 INCH				
3860	49	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 299) 14 FEET 0 INCH				
3870	49	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 300) 14 FEET 0 INCH				
3880	49	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 301) 14 FEET 0 INCH				
3890	49	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 302) 14 FEET 0 INCH				
3900	50	7	103314530	982BN	CONNECTOR, BACKPLANE				
3910	50	1	104369434	982KN	CONNECTOR, BACKPLANE				
3920	50	8	842923765		RELIEF, STRAIN				
3930	50	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 303) 14 FEET 0 INCH				
3940	50	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 304) 14 FEET 0 INCH				
3950	50	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = (DET. 305) 13 FEET 0 INCH				

STOCKLIST CONTINUED ON SHEET D7

SEE PROPRIETARY NOTICE ON SHEET ONE

XT13

5ESS SWITCHING EQUIPMENT
COMM MODULE MOD 2
FRAME AND CABINET
SPECIFICATION FOR
FLEX TAPE CABLE ASSEMBLIES

DWG SIZE C2 ISSUE 8

LUCENT TECHNOLOGIES INC ED5D585-13

SHEET D6 OF 99

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
3960	50	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 13 FEET 0 INCH (DET. 306)				
3970	50	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 13 FEET 0 INCH (DET. 307)				
3980	50	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 13 FEET 0 INCH (DET. 308)				
3990	50	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 13 FEET 0 INCH (DET. 309)				
4000	50	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 13 FEET 0 INCH (DET. 310)				
4010	51	7	103314530	982BN	CONNECTOR, BACKPLANE				
4020	51	1	104369434	982KN	CONNECTOR, BACKPLANE				
4030	51	8	842923765		RELIEF, STRAIN				
4040	51	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 17 FEET 0 INCH (DET. 311)				
4050	51	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 17 FEET 0 INCH (DET. 312)				
4060	51	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 313)				
4070	51	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 314)				
4080	51	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 315)				
4090	51	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 17 FEET 0 INCH (DET. 316)				
4100	51	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 317)				
4110	51	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 318)				
4120	52	7	103314530	982BN	CONNECTOR, BACKPLANE				
4130	52	1	104369434	982KN	CONNECTOR, BACKPLANE				
4140	52	8	842923765		RELIEF, STRAIN				
4150	52	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 319)				
4160	52	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 320)				
4170	52	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 321)				
4180	52	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 322)				
4190	52	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 323)				
4200	52	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 16 FEET 0 INCH (DET. 324)				
4210	52	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 15 FEET 0 INCH (DET. 325)				
***** STOCKLIST CONTINUED AT RIGHT *****									

ED5D585-13

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
4220	52	1	401526165	KS21458L2	CABLE, FLAT FLEXIBLE A DIMENSION = 15 FEET 0 INCH (DET. 326)				
***** END OF STOCKLIST *****									

SEE PROPRIETARY NOTICE ON SHEET ONE	
XT13	
5ESS SWITCHING EQUIPMENT COMM MODULE MOD 2 FRAME AND CABINET SPECIFICATION FOR FLEX TAPE CABLE ASSEMBLIES	
DWG SIZE C2	ISSUE 8
LUCENT TECHNOLOGIES INC	ED5D585-13
SHEET D7 OF 99	