

TABLE A-FEATURES											
EQUIPMENT		EQUIPMENT OR CIRCUIT DATA								SD EQUIVALENT	
DESCRIPTION	REF NOTE	RAT-ING	LIST OR GROUP	QTY	EQUIPMENT OR CIRCUIT	L/G OR FIG	WRG	APP	SCHEMATIC	FIG	OPT
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 0 & 1. (E/W AMP CONN) DA EFF:06/17/96 FE/RA:NONE		DA	1								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 0 & 1.			1A								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 0 & 1. (E/W 3M CONN)			1X								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 2 & 3. (E/W AMP CONN) DA EFF:06/17/96 FE/RA:NONE		DA	2								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 2 & 3.			2A								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 2 & 3. (E/W 3M CONN)			2X								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 4 & 5. (E/W AMP CONN) DA EFF:06/17/96 FE/RA:NONE		DA	3								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 4 & 5.			3A								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 4 & 5. (E/W 3M CONN)			3X								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 6 & 7. (E/W AMP CONN) DA EFF:06/17/96 FE/RA:NONE		DA	4								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 6 & 7.			4A								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 6 & 7. (E/W 3M CONN)			4X								

TABLE-A CONTINUED

**ENGINEERING NOTES**

51. THIS DRAWING IS ARRANGED FOR J5D004AH-1.

52. STOCKLIST LENGTHS ARE FOR BILL OF MATERIAL PURPOSES ONLY, "ROUNDED TO THE NEXT HIGHEST FOOT", AND NOT TO BE USED FOR CABLE LENGTH PREPARATION.

53. NEW GROUPS 1X THRU 8X, E/W 3M PARTS ARE NOT INTERCHANGABLE OR BACKWARD COMPATIBLE WITH OLD (DA'ED) GROUPS 1 THRU 8 E/W AMP PARTS.

**ISSUE NOTES**

ORIG ISS: 02/17/86 CHANGE CLASS:

DRAFT: DSL ENGR: WFN SUPV: RSZ CERTIFIED: 02/17/86 ISSUE: 1

DRAWING STOCKLIST COMPLETELY REVISED; ALL OUTSTANDING WORK ISSUES INCLUDED.

ORIG ISS: 02/17/86 CHANGE CLASS: AD

DRAFT: GJF ENGR: WFN SUPV: CERTIFIED: 02/18/86 ISSUE: 2

CABLE DIM BROUGHT TO CLOSER TOLERANCES.

ORIG ISS: 02/17/86 CHANGE CLASS: AD

DRAFT: GJF ENGR: WFN SUPV: CERTIFIED: 03/26/86 ISSUE: 3

CORRECTED SHEET INDEX.

ORIG ISS: 02/17/86 CHANGE CLASS: D

DRAFT: GJF ENGR: WFN SUPV: CERTIFIED: 05/07/86 ISSUE: 4

CHANGED PER CN0246.

ORIG ISS: 02/17/86 CHANGE CLASS: AC

DRAFT: DSL ENGR: GJF SUPV: CERTIFIED: 07/10/86 ISSUE: 5

POWER CABLE DIM CHANGED & STAMPING CLARIFICATION.

ORIG ISS: 02/17/86 CHANGE CLASS: AD

DRAFT: DSL ENGR: GJF SUPV: CERTIFIED: 07/10/86 ISSUE: 6

DRAWING RE-CREATED ON VERSACAD (PREVIOUSLY MYLAR). METRICS & MFG NOTE 12 ADDED. ENG NOTE 52, GROUP INDEX & MFG NOTES 4,6,9 & 10 CHGD. STOCKLIST CABLE LENGTHS CHANGED TO AGREE WITH ENG NOTE 52. MFG NOTE 3 RMVD. THIS ISSUE ALSO INCLUDES OCW POINT ISSUES 6.1 THRU 6.8.

ORIG ISS: 02/17/86 CHANGE CLASS: ME

DRAFT: GLL ENGR: FK SUPV: CERTIFIED: 02/03/95 ISSUE: 7

ENG NOTE 53 ADDED.GROUPS 1,2,3,4,5,6,7 AND 8 E/W AMP CONN RATED DA .NEW GROUPS 1X,2X,3X,4X,5X,6X,7X AND 8X ADDED (E/W 3M CONN). SL ITEMS 1010,1020,1030,1040,1050,1060,1070,1090,1300,1310,1320, 1330,1340,1350,1360,1370,1390,1600,1610,1620,1630,1640,1650, 1660,1670,1690,2200,2210,2220,2230,2240,2250,2260,2270,2290, 2500,2510,2520,2530,2540,2550,2560,2570,2580,2590,2800,2810, 2820,2830,2840,2850,2860,2870,2890,3100,3110,3120,3130,3140,3150, 3160,3170,3190 MODIFIED FOR ADDEDING GROUPS 1X THRU 8X.ITEMS 1081,1381,1681,1981,2281,2581,2881,3181 ADDED FOR FOR NEW 3M CONN #4634-630C(CC407612738) FOR GROUPS 1X THRU 8X.SHEETS B4,B5,B6,B7, B8,B9,B10,B11 AND B20 UPDATED FOR NEW GROUPS 1X THRU 8X.

ORIG ISS: 02/17/86 NDD NBR: NDDNW004NW-160 CHANGE CLASS: B

DRAFT: WJV ENGR: WJV SUPV: CERTIFIED: 06/20/96 ISSUE: 8

ISSUE CREATED TO CHANGE PROP CODE. TITLE BOX READ AT&T ON GRAPHIC SHTS B1 THRU B26.

ORIG ISS: 02/17/86 CHANGE CLASS: B

DRAFT: JJW ENGR: JJW SUPV: CERTIFIED: 09/27/00 ISSUE: 9

SHEET INDEX											
SHT NBR	A1 THRU A2 ISSUE 9										
ISSUE											
SHT NBR	D1 THRU D5 ISSUE 9										
ISSUE											
SHT NBR	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11
ISSUE	9	9	9	9	9	9	9	9	9	9	9
SHT NBR	B12	B13	B14	B15	B16	B17	B18	B19	B20	B21	B22
ISSUE	9	9	9	9	9	9	9	9	9	9	9
SHT NBR	B23	B24	B25	B26							
ISSUE	9	9	9	9							
SHT NBR											
ISSUE											
SHT NBR											
ISSUE											
SHT NBR											
ISSUE											
SHT NBR											
ISSUE											
SHT NBR											
ISSUE											
SHT NBR											
ISSUE											

ED5D621-25

LUCENT TECHNOLOGIES - PROPRIETARY  
USE PURSUANT TO COMPANY INSTRUCTIONS

XT13

5ESS SWITCHING EQUIPMENT  
INTEGRATED SERVICE LINE  
UNIT FRAME  
SPECIFICATION FOR  
FLEX TAPE CABLE ASSEMBLIES

DWG SIZE C2 ISSUE 9

LUCENT TECHNOLOGIES INC ED5D621-25 SHEET A1 OF 33

TABLE A-FEATURES (CONTINUED)

EQUIPMENT		EQUIPMENT OR CIRCUIT DATA							SD EQUIVALENT		
DESCRIPTION	REF NOTE	RAT-ING	LIST OR GROUP	QTY	EQUIPMENT OR CIRCUIT	L/G OR FIG	WRG	APP	SCHEMATIC	FIG	OPT
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 8 & 9. (E/W AMP CONN) DA EFF:06/17/96 FE/RA:NONE		DA	5								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 8 & 9.			5A								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 8 & 9. (E/W 3M CONN)			5X								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 10 & 11. (E/W AMP CONN) DA EFF:06/17/96 FE/RA:NONE		DA	6								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 10 & 11.			6A								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 10 & 11. (E/W 3M CONN)			6X								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 12 & 13. (E/W AMP CONN) DA EFF:06/17/96 FE/RA:NONE		DA	7								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 12 & 13.			7A								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 12 & 13. (E/W 3M CONN)			7X								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 14 & 15. (E/W AMP CONN) DA EFF:06/17/96 FE/RA:NONE		DA	8								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 14 & 15.			8A								
WIRING & EQUIPMENT FOR ISLU FRAME LINE GROUP 14 & 15. (E/W 3M CONN)			8X								
END OF TABLE-A											

SEE PROPRIETARY NOTICE ON SHEET ONE

XT13

5ESS SWITCHING EQUIPMENT  
INTEGRATED SERVICE LINE  
UNIT FRAME  
SPECIFICATION FOR  
FLEX TAPE CABLE ASSEMBLIES

DWG SIZE C2 ISSUE 9

ED5D621-25

LUCENT TECHNOLOGIES INC ED5D621-25

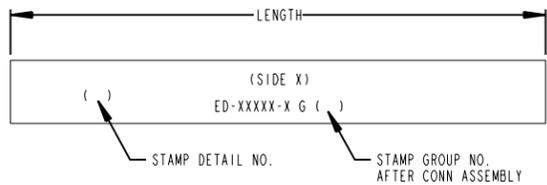
SHEET A2 OF 33

1 2 3 4 5 6 7 8 9 10

A  
B  
C  
D  
E  
F  
G  
H

**MANUFACTURING NOTES**

1. STAMP DETAILS AS FOLLOWS:



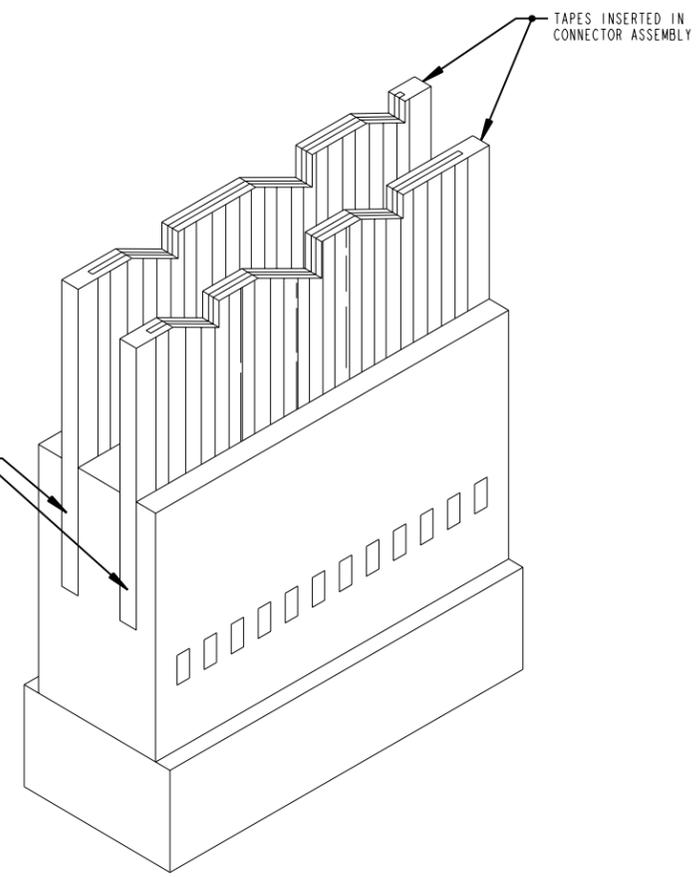
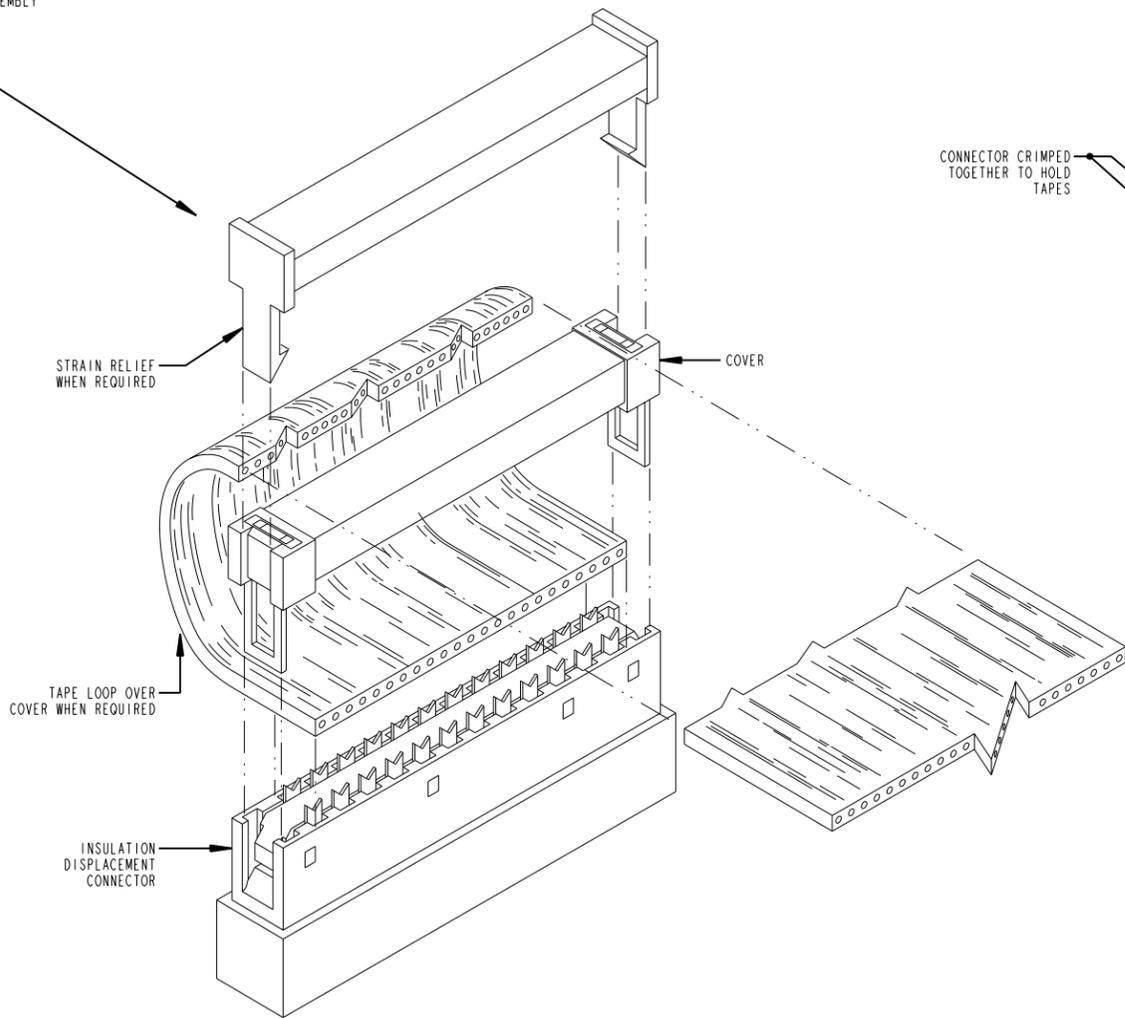
2. TYPICAL 3M, BERG OR AMP TYPE CONNECTOR

3. RESERVED.

4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN METRICS (CM). EQUIVALENT INCH DIMENSIONS ARE ENCLOSED IN BRACKETS.

5. X SIDE OF TAPE UP OR DOWN IS RELEVANT TO TOP COVER OR NONE PIN SIDE OF CONNECTOR.

6. TI DIM IS A TAPE FOCAL POINT SEE LETTERED FIGS.



7. TYPICAL T&B ANSLEY CONNECTOR ASSEMBLY FOR POWER CABLES.

8. STAMPING DEFINITION:  
EOL'S FOR CONN 1 THAT BEGAN WITH LG ARE UNIT STAMPED TO MATCH CABLE STAMPING ALL OTHERS ARE ACTUAL BACKPLANE EOL'S FOR UNIT.  
EOL'S FOR CONN 2 ARE SET UP TO MATCH DRAWER STAMPING, FIRST 2 DIGITS ARE LINE GROUP NUMBERS SECOND 2 DIGITS ARE JACK NUMBERS WITH IN LINE GROUP.  
EXAMPLE LINE GROUP 00-07 JACK.

**ED5D621-25**

TITLE					FLEX TAPE CABLE ASSEMBLY					(P)
THIRD ANGLE PROJECTION					LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS					
Lucent Technologies Inc.			<b>ED5D621-25</b>		SHEET	ISSUE	DWG SIZE			
					B 1	9	C2/AIR			

1 2 3 4 5 6 7 8 9 10

MANUFACTURING NOTES CONT.

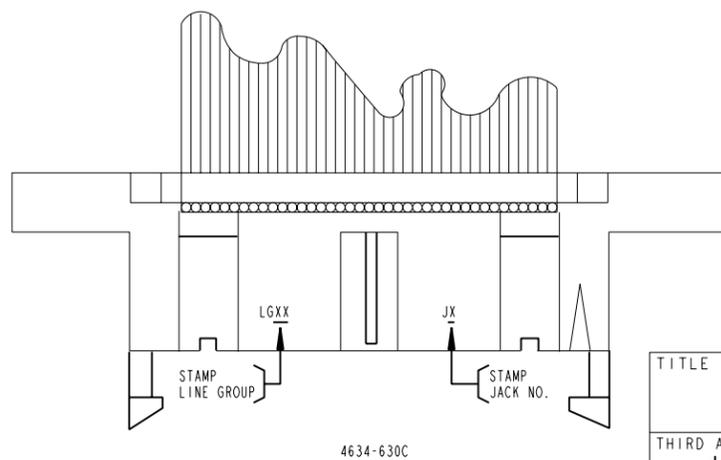
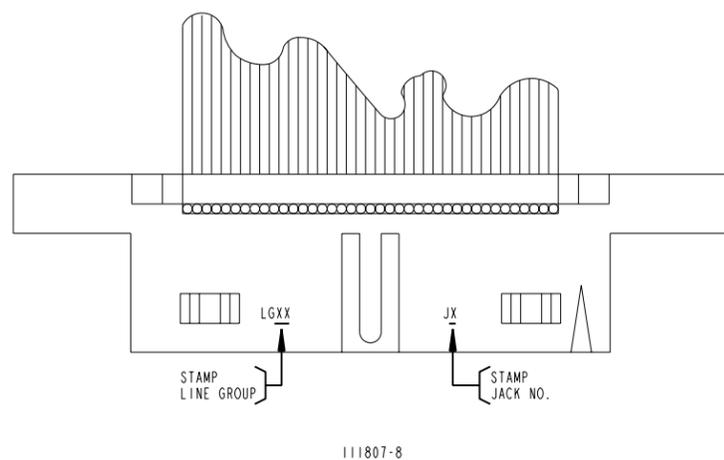
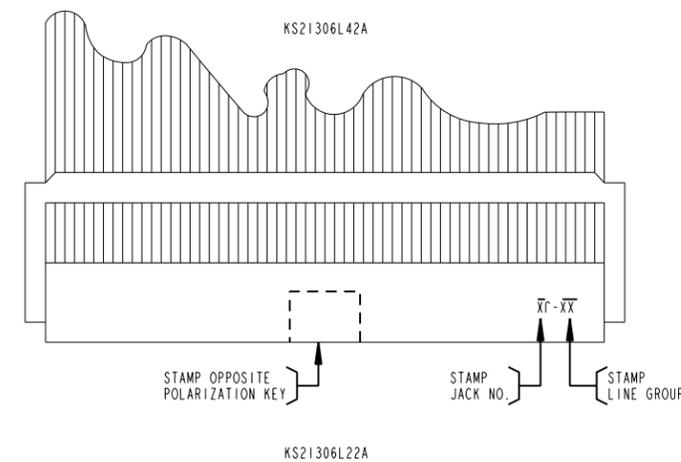
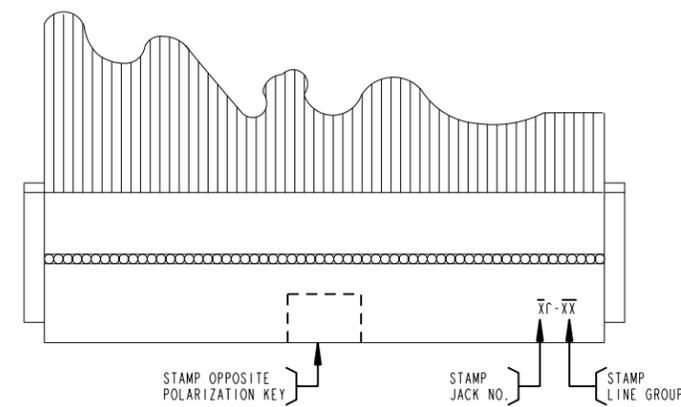
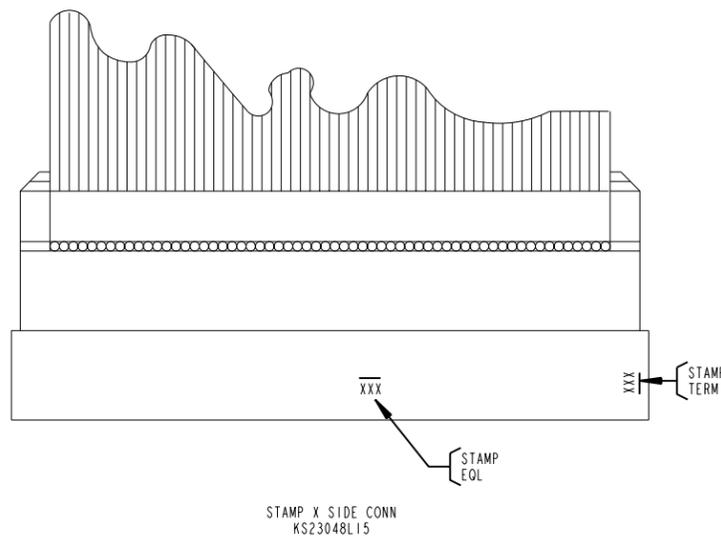
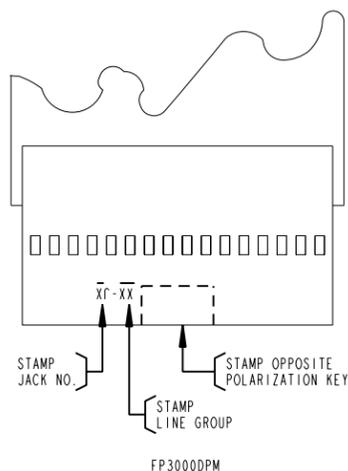
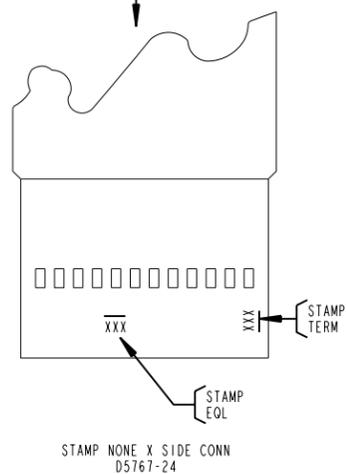
9. STAMP CHARACTERS WITH .32 [1/8], .24 [3/32] OR .20 [5/64] INCH LETTERING, THE LARGEST SIZE POSSIBLE IS RECOMMENDED.

10. UNLESS OTHERWISE SPECIFIED, USE CONTRASTING INK ON STAMPED SURFACES.

11. TYPICAL STAMPING FOR CONNECTORS.

MANUFACTURING NOTES CONT.

12. REFER TO LOCAL MANUFACTURING DOCUMENTATION FOR SPECIFICS.



TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
Lucent Technologies Inc.		ED5D621-25			SHEET	ISSUE	DWG SIZE		
					B2	9	C2/AIR		

ED5D621-25

1 2 3 4 5 6 7 8 9 10

A

B

C

D

E

F

G

H

A

B

C

D

E

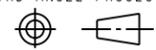
F

G

H

GROUP	FIG.	SHEET	GROUP	FIG.	SHEET	GROUP	FIG.	SHEET	GROUP	FIG.	SHEET	GROUP	FIG.	SHEET	GROUP	FIG.	SHEET	GROUP	FIG.	SHEET	GROUP	FIG.	SHEET		
GROUP INDEX	1, 3, 5, 7 1X, 3X, 5X, 7X	1	B4																						
		2	B5																						
		3	B6																						
		4	B7																						
		5	B8																						
	2, 4, 6, 8 2X, 4X, 6X, 8X	6	B9																						
		7	B10																						
		8	B11																						
		9	B12																						
	1A, 5A	10	B13																						
	3A	11	B14																						
	7A	12	B15																						
	2A	13	B16																						
	4A, 6A, 8A	14	B17																						
	1A, 3A, 5A, 7A	15, 15A	B18																						
	2A, 4A, 6A, 8A	16, 16A	B19																						
	1, 2, 3, 4, 5, 6, 7, 8 1X, 2X, 3X, 4X, 5X, 6X, 7X, 8X	A	B20																						
	1A, 5A	B	B21																						
	2A	C	B22																						
	3A, 7A	D	B23																						
	4A, 6A, 8A	E	B24																						
	3A	DD	B25																						
	4A, 6A, 7A, 8A	EE	B26																						

ED5D621-25

TITLE					FLEX TAPE CABLE ASSEMBLY					(P)				
THIRD ANGLE PROJECTION										LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
Lucent Technologies Inc.					ED5D621-25					SHEET	ISSUE	DWG SIZE		
										B3	9	C2/AIR		

1 2 3 4 5 6 7 8 9 10

GR 1, 3, 5, 7  
1X, 3X, 5X, 7X,

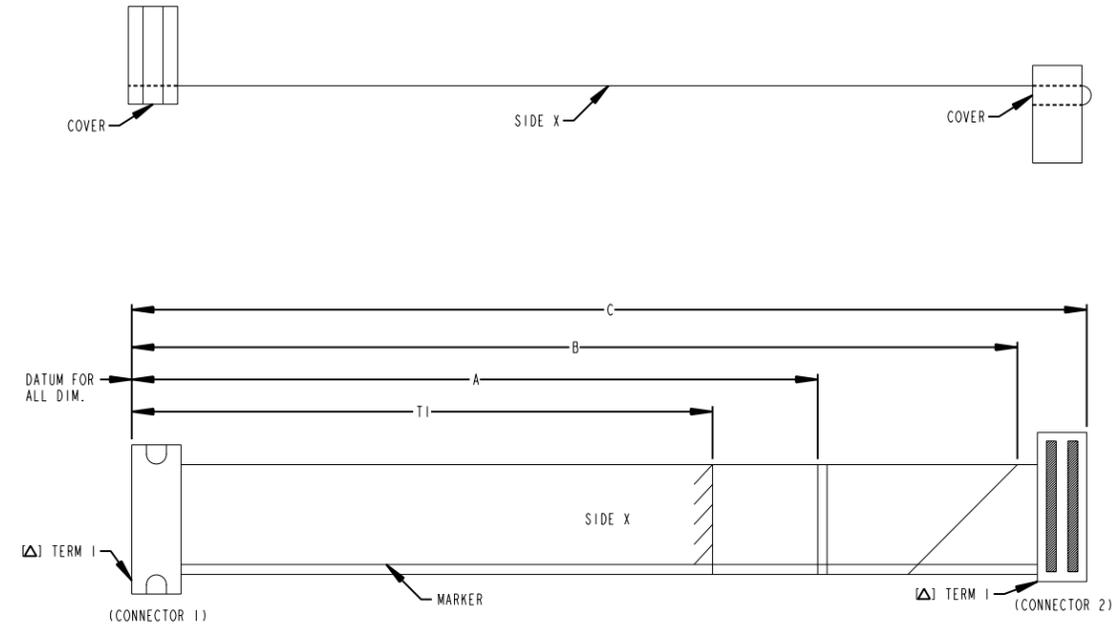


FIG. 1  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		CONN 2		
	EQL	TERM	DET	EQL	TERM
1, 1X	LG00-J1		1A	00-J1	
1, 1X	LG00-J2		1B	00-J2	
1, 1X	LG00-J4		1D	00-J4	
1, 1X	LG01-J1		1E	01-J1	
3, 3X	LG04-J1		3A	04-J1	
3, 3X	LG04-J2		3B	04-J2	
3, 3X	LG04-J4		3D	04-J4	
3, 3X	LG05-J1		3E	05-J1	
5, 5X	LG08-J1		5A	08-J1	
5, 5X	LG08-J2		5B	08-J2	
5, 5X	LG08-J4		5D	08-J4	
5, 5X	LG09-J1		5E	09-J1	
7, 7X	LG12-J1		7A	12-J1	
7, 7X	LG12-J2		7B	12-J2	
7, 7X	LG12-J4		7D	12-J4	
7, 7X	LG13-J1		7E	13-J1	

FOLD DIMENSION TABLE								
DET. NO.	T1		A		B		C	
	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES
1A, 3A, 5A, 7A	55.9	[22.00]	88.7	[34.90]	93.0	[36.60]	94.2	[37.10]
1B, 3B, 5B, 7B	56.6	[22.30]	86.9	[34.20]	91.2	[35.90]	92.5	[36.40]
1D, 3D, 5D, 7D	58.7	[23.10]	81.0	[31.90]	85.3	[33.60]	86.6	[34.10]
1E, 3E, 5E, 7E	59.7	[23.50]	74.2	[29.20]	78.5	[30.90]	79.8	[31.40]

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH		CONN. NO.	TYPE	SIDE X
						CM	INCHES			
1A, 3A, 5A, 7A	1, 3, 5, 7	34 CONDUCTOR	1	111807-8	UP	94.5	[37.20]	2	KS21306L22A	DOWN
1B, 3B, 5B, 7B	1, 3, 5, 7	34 CONDUCTOR	1	111807-8	UP	92.7	[36.50]	2	KS21306L22A	DOWN
1D, 3D, 5D, 7D	1, 3, 5, 7	34 CONDUCTOR	1	111807-8	UP	86.9	[34.20]	2	KS21306L22A	DOWN
1E, 3E, 5E, 7E	1, 3, 5, 7	34 CONDUCTOR	1	111807-8	UP	80.0	[31.50]	2	KS21306L22A	DOWN
1A, 3A, 5A, 7A	1X, 3X, 5X, 7X	34 CONDUCTOR	1	4634-630C	UP	94.5	[37.20]	2	KS21306L22A	DOWN
1B, 3B, 5B, 7B	1X, 3X, 5X, 7X	34 CONDUCTOR	1	4634-630C	UP	92.7	[36.50]	2	KS21306L22A	DOWN
1D, 3D, 5D, 7D	1X, 3X, 5X, 7X	34 CONDUCTOR	1	4634-630C	UP	86.9	[34.20]	2	KS21306L22A	DOWN
1E, 3E, 5E, 7E	1X, 3X, 5X, 7X	34 CONDUCTOR	1	4634-630C	UP	80.0	[31.50]	2	KS21306L22A	DOWN

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
Lucent Technologies Inc.		ED5D621-25			SHEET	ISSUE	DWG SIZE		
					B4	9	C2/AIR		

ED5D621-25

GR 1,3,5,7  
1X,3X,5X,7X

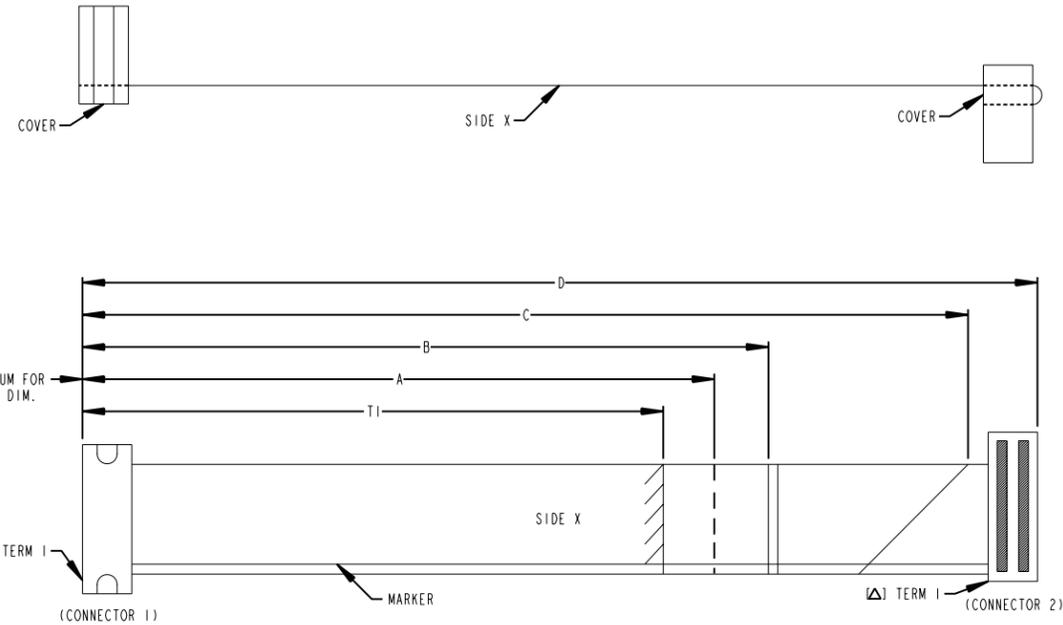


FIG. 2  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		CONN 2		
	EQL	TERM	DET	EQL	TERM
1, 1X	LG01-J2		1F	01-J2	
3, 3X	LG05-J2		3F	05-J2	
5, 5X	LG09-J2		5F	09-J2	
7, 7X	LG13-J2		7F	13-J2	

FOLD DIMENSION TABLE										
DET. NO.	T1		A		B		C		D	
	CM	INCHES								
1F, 3F, 5F, 7F	60.7	[23.90]	68.8	[27.10]	74.4	[29.30]	78.7	[31.00]	80.0	[31.50]

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH		CONN. NO.	TYPE	SIDE X
						CM	INCHES			
1F, 3F, 5F, 7F	1, 3, 5, 7	34 CONDUCTOR	1	111807-8	UP	80.3	[31.60]	2	KS21306L22A	DOWN
1F, 3F, 5F, 7F	1X, 3X, 5X, 7X	34 CONDUCTOR	1	4634-630C	UP	80.3	[31.60]	2	KS21306L22A	DOWN

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
<b>Lucent Technologies Inc.</b>		<b>ED5D621-25</b>			SHEET	ISSUE	DWG SIZE		
					B5	9	C2/AIR		

ED5D621-25

GR 1,3,5,7  
1X,3X,5X,7X

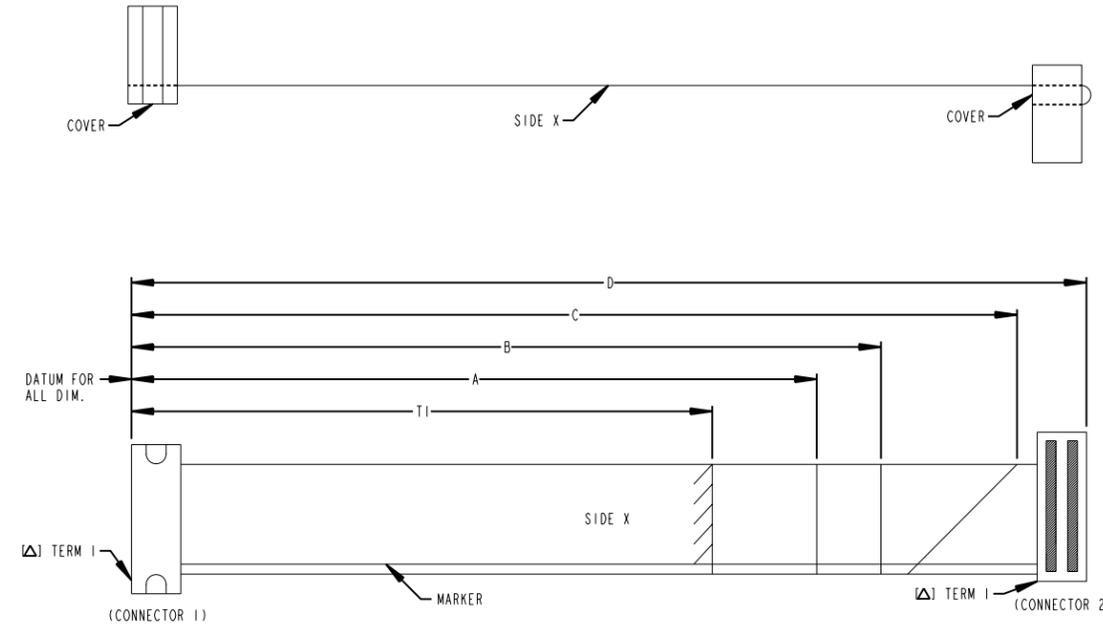


FIG. 3  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		CONN 2		
	EQL	TERM	DET	EQL	TERM
1, 1X	LG00-J3		1C	00-J3	
3, 3X	LG04-J3		3C	04-J3	
5, 5X	LG08-J3		5C	08-J3	
7, 7X	LG12-J3		7C	12-J3	

FOLD DIMENSION TABLE										
DET. NO.	T1		A		B		C		D	
	CM	INCHES								
1C, 3C, 5C, 7C	57.7	[22.70]	80.8	[31.80]	82.0	[32.30]	86.4	[34.00]	87.6	[34.50]

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH		CONN. NO.	TYPE	SIDE X
						CM	INCHES			
1C, 3C, 5C, 7C	1, 3, 5, 7	34 CONDUCTOR	1	111807-8	UP	87.9	[34.60]	2	KS21306L22A	DOWN
1C, 3C, 5C, 7C	1X, 3X, 5X, 7X	34 CONDUCTOR	1	4634-630C	UP	87.9	[34.60]	2	KS21306L22A	DOWN

ED5D621-25

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
Lucent Technologies Inc.		ED5D621-25			SHEET	ISSUE	DWG SIZE		
					B6	9	C2/AIR		

GR 1,3,5,7  
1X,3X,5X,7X

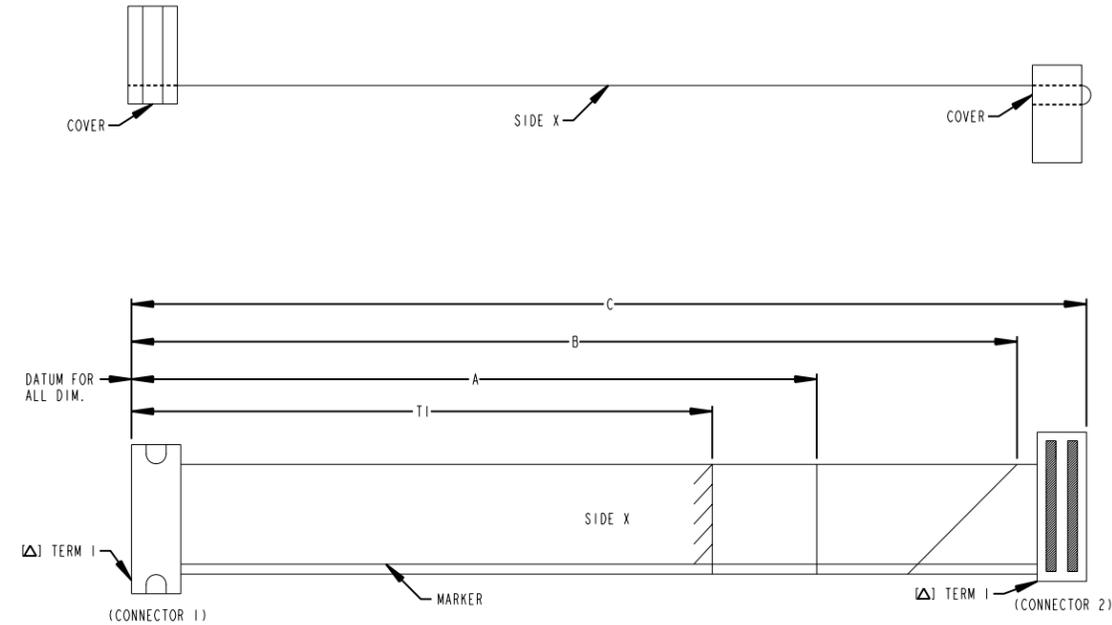


FIG. 4  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		CONN 2		
	EQL	TERM	DET	EQL	TERM
1, 1X	LG01-J3		1G	01-J3	
1, 1X	LG01-J4		1H	01-J4	
3, 3X	LG05-J3		3G	05-J3	
3, 3X	LG05-J4		3H	05-J4	
5, 5X	LG09-J3		5G	09-J3	
5, 5X	LG09-J4		5H	09-J4	
7, 7X	LG13-J3		7G	13-J3	
7, 7X	LG13-J4		7H	13-J4	

FOLD DIMENSION TABLE								
DET. NO.	T1		A		B		C	
	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES
1G, 3G, 5G, 7G	61.5	[24.20]	69.9	[27.50]	74.2	[29.20]	75.4	[29.70]
1H, 3H, 5H, 7H	62.2	[24.50]	69.9	[27.50]	74.4	[29.30]	75.7	[29.80]

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH		CONN. NO.	TYPE	SIDE X
						CM	INCHES			
1G, 3G, 5G, 7G	1, 3, 5, 7	34 CONDUCTOR	1	111807-8	UP	75.7	[29.80]	2	KS21306L22A	DOWN
1H, 3H, 5H, 7H	1, 3, 5, 7	34 CONDUCTOR	1	111807-8	UP	75.9	[29.90]	2	KS21306L22A	DOWN
1G, 3G, 5G, 7G	1X, 3X, 5X, 7X	34 CONDUCTOR	1	4634-630C	UP	75.7	[29.80]	2	KS21306L22A	DOWN
1H, 3H, 5H, 7H	1X, 3X, 5X, 7X	34 CONDUCTOR	1	4634-630C	UP	75.9	[29.90]	2	KS21306L22A	DOWN

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
Lucent Technologies Inc.		ED5D621-25			SHEET	ISSUE	DWG SIZE		
					B7	9	C2/AIR		

ED5D621-25

GR 2,4,6,8  
GR 2X,4X,6X,8X

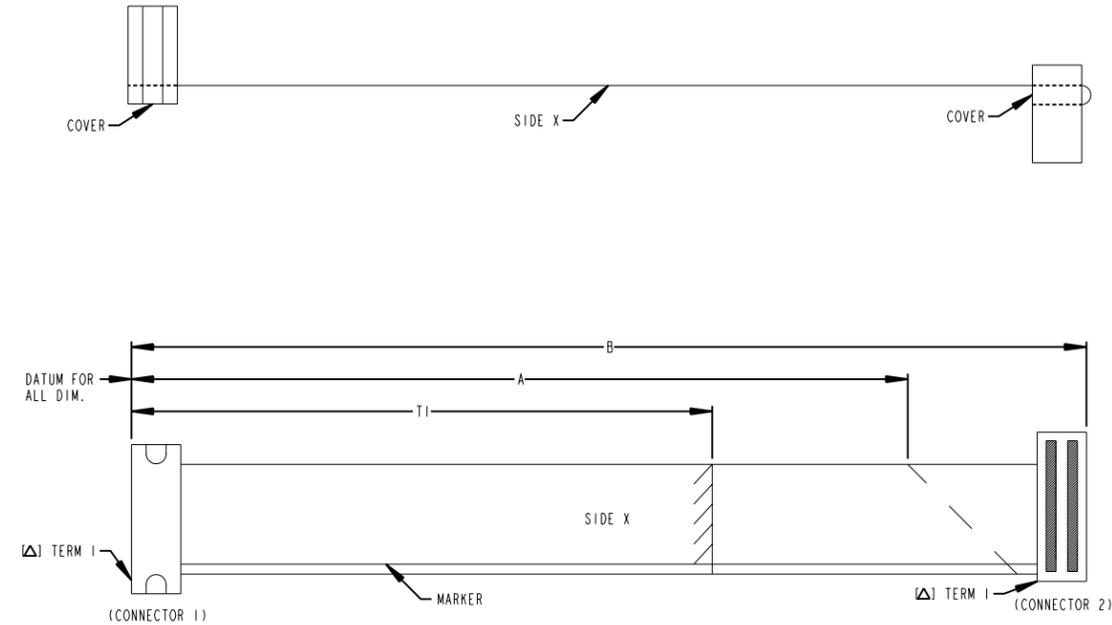


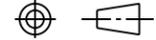
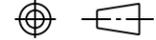
FIG. 5  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		CONN 2		
	EQL	TERM	DET	EQL	TERM
2,2X	LG02-J1		2A	02-J1	
2,2X	LG02-J2		2B	02-J2	
2,2X	LG02-J4		2D	02-J4	
4,4X	LG06-J1		4A	06-J1	
4,4X	LG06-J2		4B	06-J2	
4,4X	LG06-J4		4D	06-J4	
6,6X	LG10-J1		6A	10-J1	
6,6X	LG10-J2		6B	10-J2	
6,6X	LG10-J4		6D	10-J4	
8,8X	LG14-J1		8A	14-J1	
8,8X	LG14-J2		8B	14-J2	
8,8X	LG14-J4		8D	14-J4	

FOLD DIMENSION TABLE						
DET. NO.	T1		A		B	
	CM	INCHES	CM	INCHES	CM	INCHES
2A,4A,6A,8A	55.9	[22.00]	83.1	[32.70]	88.6	[34.90]
2B,4B,6B,8B	56.6	[22.30]	81.8	[32.20]	87.4	[34.40]
2D,4D,6D,8D	58.7	[23.10]	76.2	[30.00]	81.8	[32.20]

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH		CONN. NO.	TYPE	SIDE X
						CM	INCHES			
2A,4A,6A,8A	2,4,6,8	34 CONDUCTOR	1	111807-8	UP	88.9	[35.00]	2	KS21306L22A	DOWN
2B,4B,6B,8B	2,4,6,8	34 CONDUCTOR	1	111807-8	UP	87.6	[34.50]	2	KS21306L22A	DOWN
2D,4D,6D,8D	2,4,6,8	34 CONDUCTOR	1	111807-8	UP	82.0	[32.30]	2	KS21306L22A	DOWN
2A,4A,6A,8A	2X,4X,6X,8X	34 CONDUCTOR	1	4634-630C	UP	88.9	[35.00]	2	KS21306L22A	DOWN
2B,4B,6B,8B	2X,4X,6X,8X	34 CONDUCTOR	1	4634-630C	UP	87.6	[34.50]	2	KS21306L22A	DOWN
2D,4D,6D,8D	2X,4X,6X,8X	34 CONDUCTOR	1	4634-630C	UP	82.0	[32.30]	2	KS21306L22A	DOWN

ED5D621-25

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
		Lucent Technologies Inc.							
							B8	9	C2/AIR

GR 2,4,6,8  
GR 2X,4X,6X,8X.

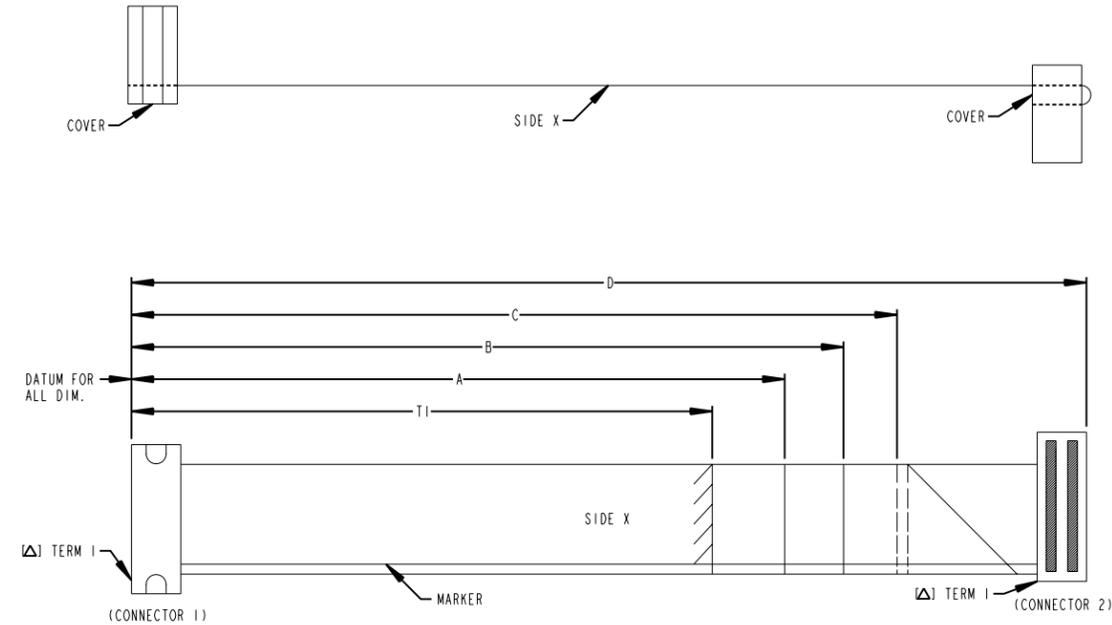
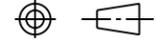
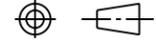


FIG. 6  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		CONN 2		
	EQL	TERM	DET	EQL	TERM
2,2X	LG02-J3		2C	02-J3	
4,4X	LG06-J3		4C	06-J3	
6,6X	LG10-J3		6C	10-J3	
8,8X	LG14-J3		8C	14-J3	

FOLD DIMENSION TABLE										
DET. NO.	T1		A		B		C		D	
	CM	INCHES								
2C,4C,6C,8C	57.7	[22.70]	79.5	[31.30]	80.8	[31.80]	85.6	[33.70]	91.2	[35.90]

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH		CONN. NO.	TYPE	SIDE X
						CM	INCHES			
2C,4C,6C,8C	2,4,6,8	34 CONDUCTOR	1	111807-8	UP	91.4	[36.00]	2	KS21306L22A	DOWN
2C,4C,6C,8C	2X,4X,6X,8X	34 CONDUCTOR	1	4634-630C	UP	91.4	[36.00]	2	KS21306L22A	DOWN

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
		<b>Lucent Technologies Inc.</b>							
							B9	9	C2/AIR

ED5D621-25

GR 2,4,6,8  
GR 2X,4X,6X,8X

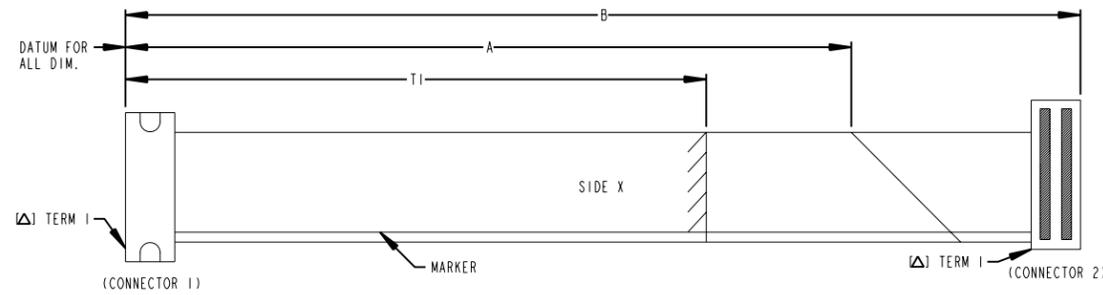
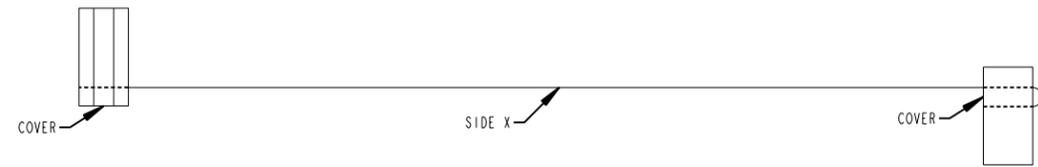
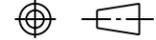


FIG. 7  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

GROUP	CONN 1		CONN 2	
	EQL	TERM	DET	TERM
2,2X	LG03-J1		2E	03-J1
4,4X	LG07-J1		4E	07-J1
6,6X	LG11-J1		6E	11-J1
8,8X	LG15-J1		8E	15-J1

DET. NO.	T1		A		B	
	CM	INCHES	CM	INCHES	CM	INCHES
2E,4E,6E,8E	59.7	[23.50]	69.3	[27.30]	74.9	[29.50]

DETAIL CONNECTING INFORMATION									
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH CM INCHES	CONN. NO.	TYPE	SIDE X
2E,4E,6E,8E	2,4,6,8	34 CONDUCTOR	1	111807-8	UP	75.2 [29.60]	2	KS21306L22A	DOWN
2E,4E,6E,8E	2X,4X,6X,8X	34 CONDUCTOR	1	4634-630C	UP	75.2 [29.60]	2	KS21306L22A	DOWN

TITLE						FLEX TAPE CABLE ASSEMBLY					
THIRD ANGLE PROJECTION						 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS					
Lucent Technologies Inc.			ED5D621-25								
						B10	9	C2/AIR			

ED5D621-25

GR 2,4,6,8  
GR 2X,4X,6X,8X

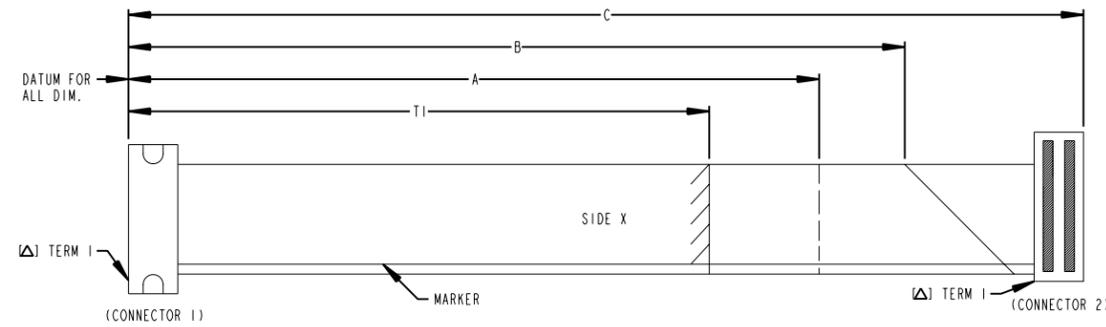
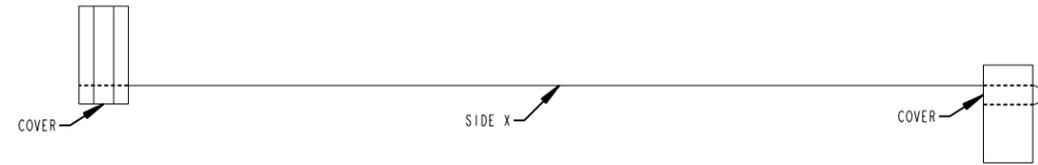


FIG. 8  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		CONN 2		
	EQL	TERM	DET	EQL	TERM
2,2X	LG03-J2		2F	03-J2	
4,4X	LG07-J2		4F	07-J2	
6,6X	LG11-J2		6F	11-J2	
8,8X	LG15-J2		8F	15-J2	

FOLD DIMENSION TABLE								
DET. NO.	T1		A		B		C	
	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES
2F,4F,6F,8F	60.7	[23.90]	67.6	[26.60]	69.1	[27.20]	74.7	[29.40]

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH		CONN. NO.	TYPE	SIDE X
						CM	INCHES			
2F,4F,6F,8F	2,4,6,8	34 CONDUCTOR	1	111807-8	UP	74.9	[29.50]	2	KS21306L22A	DOWN
2F,4F,6F,8F	2X,4X,6X,8X	34 CONDUCTOR	1	4634-630C	UP	74.9	[29.50]	2	KS21306L22A	DOWN

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
		Lucent Technologies Inc.							
							B11	9	C2/AIR

ED5D621-25

GR 2,4,6,8  
GR 2X,4X,6X,8X

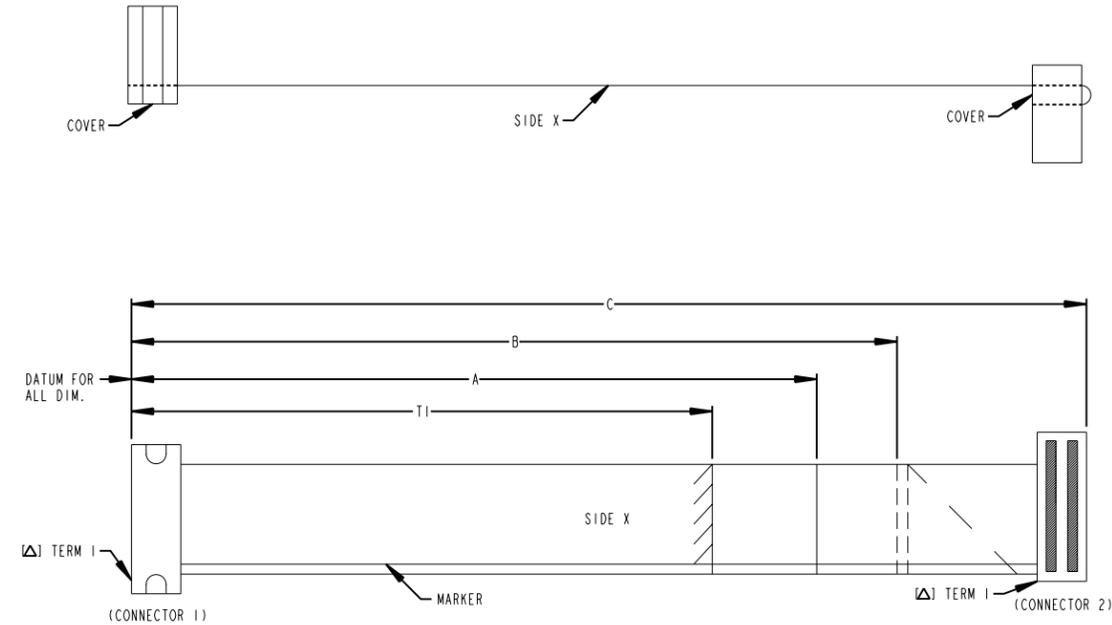


FIG. 9  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1		DET	CONN 2	
	EQL	TERM		EQL	TERM
2,2X	LG03-J3		2G	03-J3	
2,2X	LG03-J4		2H	03-J4	
4,4X	LG07-J3		4G	07-J3	
4,4X	LG07-J4		4H	07-J4	
6,6X	LG11-J3		6G	11-J3	
6,6X	LG11-J4		6H	11-J4	
8,8X	LG15-J3		8G	15-J3	
8,8X	LG15-J4		8H	15-J4	

FOLD DIMENSION TABLE							
DET. NO.	T1		A		B		C
	CM	INCHES	CM	INCHES	CM	INCHES	
2G,4G,6G,8G	61.5	[24.20]	68.6	[27.00]	72.9	[28.70]	78.5 [30.90]
2H,4H,6H,8H	62.2	[24.50]	68.3	[26.90]	73.9	[29.10]	79.5 [31.30]

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH		CONN. NO.	TYPE	SIDE X
						CM	INCHES			
2G,4G,6G,8G	2,4,6,8	34 CONDUCTOR	1	111807-8	UP	78.7	[31.00]	2	KS21306L22A	DOWN
2H,4H,6H,8H	2,4,6,8	34 CONDUCTOR	1	111807-8	UP	79.8	[31.40]	2	KS21306L22A	DOWN
2G,4G,6G,8G	2X,4X,6X,8X	34 CONDUCTOR	1	4634-630C	UP	78.7	[31.00]	2	KS21306L22A	DOWN
2H,4H,6H,8H	2X,4X,6X,8X	34 CONDUCTOR	1	4634-630C	UP	79.8	[31.40]	2	KS21306L22A	DOWN

TITLE		FLEX TAPE CABLE ASSEMBLY		
THIRD ANGLE PROJECTION				
<b>Lucent Technologies Inc.</b>		<b>ED5D621-25</b>		SHEET B12
				ISSUE 9
				DWG SIZE C2/AIR

ED5D621-25

GR 1A, 5A

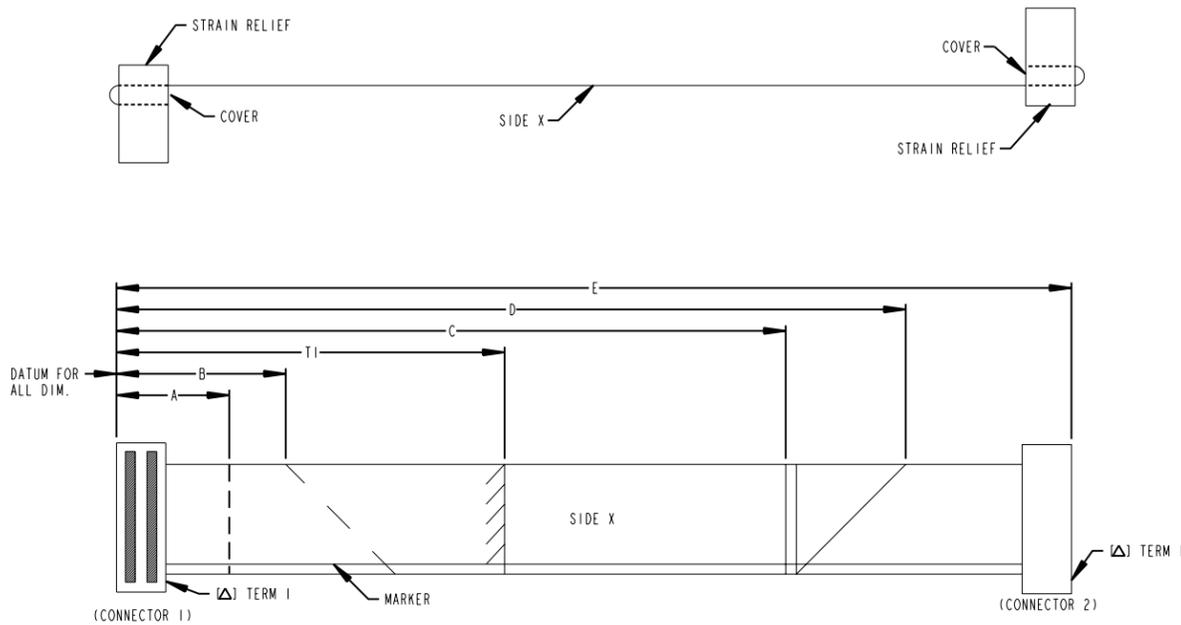


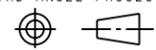
FIG. 10  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1			CONN 2	
	EOL	TERM	DET	EOL	TERM
1A	26-051	002	1I	00-J5	
1A	26-051	015	1J	00-J6	
1A	26-047	002	1K	01-J5	
1A	26-047	015	1L	01-J6	
5A	26-126	002	5I	08-J5	
5A	26-126	015	5J	08-J6	
5A	26-123	002	5K	09-J5	
5A	26-123	015	5L	09-J6	

FOLD DIMENSION TABLE												
DET. NO.	A		B		T1		C		D		E	
	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES
1I	5.1	[2.00]	17.5	[6.90]	22.4	[8.80]	125.7	[49.50]	128.8	[50.70]	129.3	[50.90]
1J	5.1	[2.00]	17.3	[6.80]	26.2	[10.30]	133.4	[52.50]	136.4	[53.70]	136.9	[53.90]
1K	5.1	[2.00]	17.0	[6.70]	21.8	[8.60]	105.4	[41.50]	108.5	[42.70]	109.0	[42.90]
1L	4.8	[1.90]	16.0	[6.30]	24.9	[9.80]	112.8	[44.40]	115.8	[45.60]	116.3	[45.80]
5I	6.4	[2.50]	11.2	[4.40]	18.0	[7.10]	119.9	[47.20]	122.9	[48.40]	123.4	[48.60]
5J	4.8	[1.90]	9.7	[3.80]	20.6	[8.10]	126.7	[49.90]	129.8	[51.10]	130.3	[51.30]
5K	6.1	[2.40]	9.9	[3.90]	16.8	[6.60]	99.3	[39.10]	102.4	[40.30]	102.9	[40.50]
5L	4.3	[1.70]	8.9	[3.50]	19.8	[7.80]	106.9	[42.10]	110.0	[43.30]	110.5	[43.50]

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH		CONN. NO.	TYPE	SIDE X
						CM	INCHES			
1I	1A	24 CONDUCTOR	1	KS23048L15	DOWN	130.8	[51.50]	2	KS21306L42A	UP
1J	1A	24 CONDUCTOR	1	KS23048L15	DOWN	138.4	[54.50]	2	KS21306L42A	UP
1K	1A	24 CONDUCTOR	1	KS23048L15	DOWN	110.5	[43.50]	2	KS21306L42A	UP
1L	1A	24 CONDUCTOR	1	KS23048L15	DOWN	117.9	[46.40]	2	KS21306L42A	UP
5I	5A	24 CONDUCTOR	1	KS23048L15	DOWN	125.0	[49.20]	2	KS21306L42A	UP
5J	5A	24 CONDUCTOR	1	KS23048L15	DOWN	131.8	[51.90]	2	KS21306L42A	UP
5K	5A	24 CONDUCTOR	1	KS23048L15	DOWN	104.4	[41.10]	2	KS21306L42A	UP
5L	5A	24 CONDUCTOR	1	KS23048L15	DOWN	112.0	[44.10]	2	KS21306L42A	UP

ED5D621-25

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
Lucent Technologies Inc.		ED5D621-25							
					B13	9	C2/AIR		

GR 3A

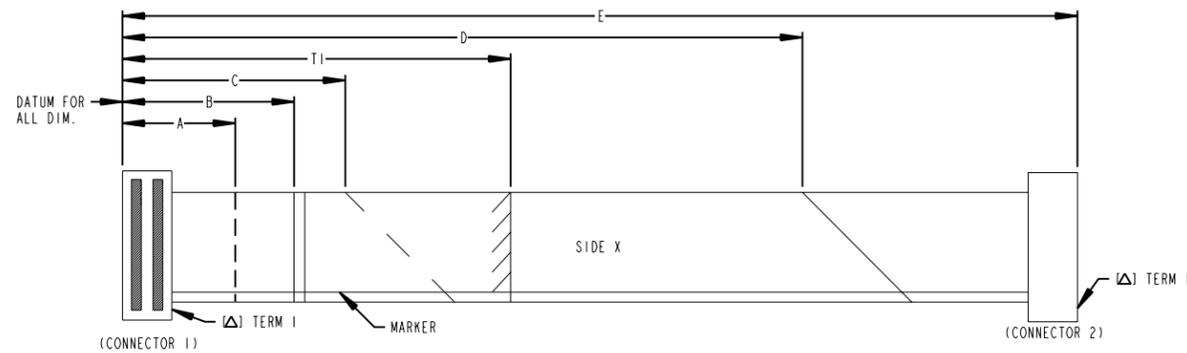
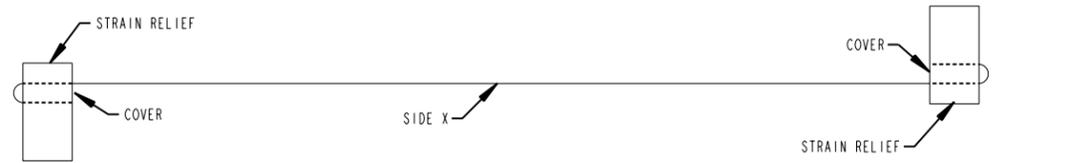
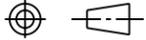
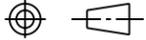


FIG. 11  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1			CONN 2	
	EOL	TERM	DET	EOL	TERM
3A	26-057	002	3I	04-J5	
3A	26-057	015	3J	04-J6	
3A	26-054	002	3K	05-J5	
3A	26-054	015	3L	05-J6	

FOLD DIMENSION TABLE												
DET. NO.	A		B		C		T1	D	E			
	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES		
3I	4.8	[1.90]	7.1	[2.80]	8.4	[3.30]	15.0	[5.90]	114.3	[45.00]	117.9	[46.40]
3J	4.3	[1.70]	6.6	[2.60]	7.9	[3.10]	18.5	[7.30]	120.9	[47.60]	124.5	[49.00]
3K	4.6	[1.80]	6.1	[2.40]	7.6	[3.00]	14.0	[5.50]	95.3	[37.50]	98.8	[38.90]
3L	4.1	[1.60]	5.6	[2.20]	7.1	[2.80]	18.0	[7.10]	100.8	[39.70]	104.4	[41.10]

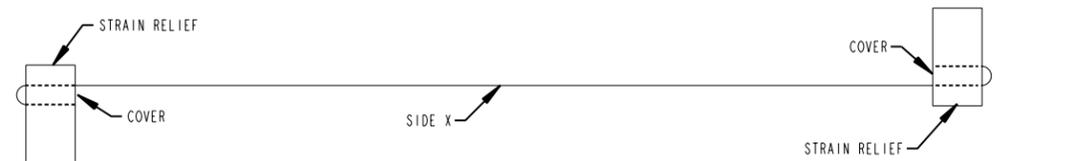
DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH		CONN. NO.	TYPE	SIDE X
						CM	INCHES			
3I	3A	24 CONDUCTOR	1	KS23048L15	DOWN	119.4	[47.00]	2	KS21306L42A	UP
3J	3A	24 CONDUCTOR	1	KS23048L15	DOWN	126.0	[49.60]	2	KS21306L42A	UP
3K	3A	24 CONDUCTOR	1	KS23048L15	DOWN	100.3	[39.50]	2	KS21306L42A	UP
3L	3A	24 CONDUCTOR	1	KS23048L15	DOWN	105.9	[41.70]	2	KS21306L42A	UP

TITLE						FLEX TAPE CABLE ASSEMBLY					
THIRD ANGLE PROJECTION						 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS					
											
<b>Lucent Technologies Inc.</b>						<b>ED5D621-25</b>					

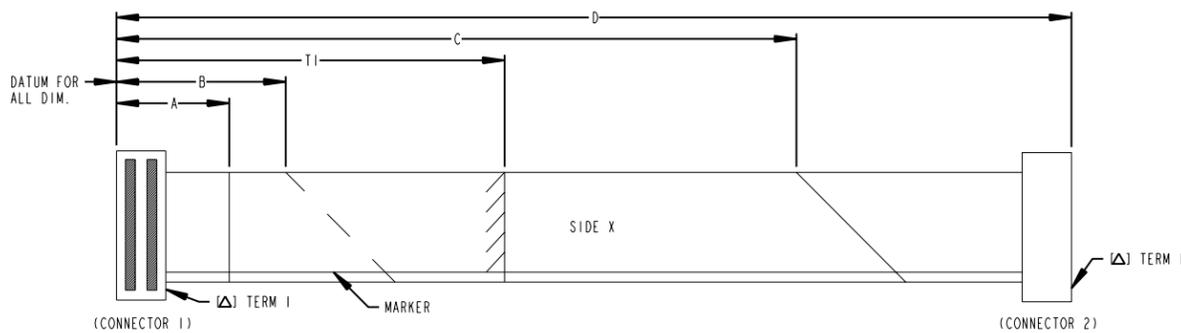
ED5D621-25

1 2 3 4 5 6 7 8 9 10

A GR 7A



STAMPING INFORMATION					
GROUP	CONN 1			CONN 2	
	EOL	TERM	DET	EOL	TERM
7A	26-133	002	7I	12-J5	
7A	26-133	015	7J	12-J6	
7A	26-129	002	7K	13-J5	
7A	26-129	015	7L	13-J6	



FOLD DIMENSION TABLE										
DET. NO.	A		B		TI		C		D	
	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES
7I	4.8	[1.90]	10.7	[4.20]	17.3	[6.80]	115.3	[45.40]	118.9	[46.80]
7J	4.6	[1.80]	10.2	[4.00]	20.8	[8.20]	124.0	[48.80]	127.5	[50.20]
7K	5.1	[2.00]	11.4	[4.50]	18.0	[7.10]	96.5	[38.00]	100.1	[39.40]
7L	5.1	[2.00]	11.4	[4.50]	22.1	[8.70]	105.7	[41.60]	109.2	[43.00]

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH CM	INCHES	CONN. NO.	TYPE	SIDE X
7I	7A	24 CONDUCTOR	1	KS23048L15	DOWN	120.4	[47.40]	2	KS21306L42A	UP
7J	7A	24 CONDUCTOR	1	KS23048L15	DOWN	129.0	[50.80]	2	KS21306L42A	UP
7K	7A	24 CONDUCTOR	1	KS23048L15	DOWN	101.6	[40.00]	2	KS21306L42A	UP
7L	7A	24 CONDUCTOR	1	KS23048L15	DOWN	110.7	[43.60]	2	KS21306L42A	UP

ED5D621-25

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
		Lucent Technologies Inc.							
							B15	9	C2/AIR

1 2 3 4 5 6 7 8 9 10

1 2 3 4 5 6 7 8 9 10

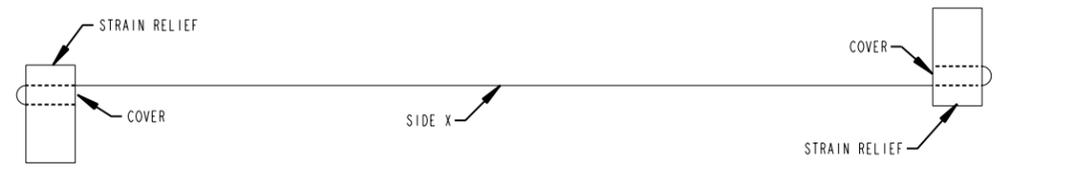
A

A

GR 2A

B

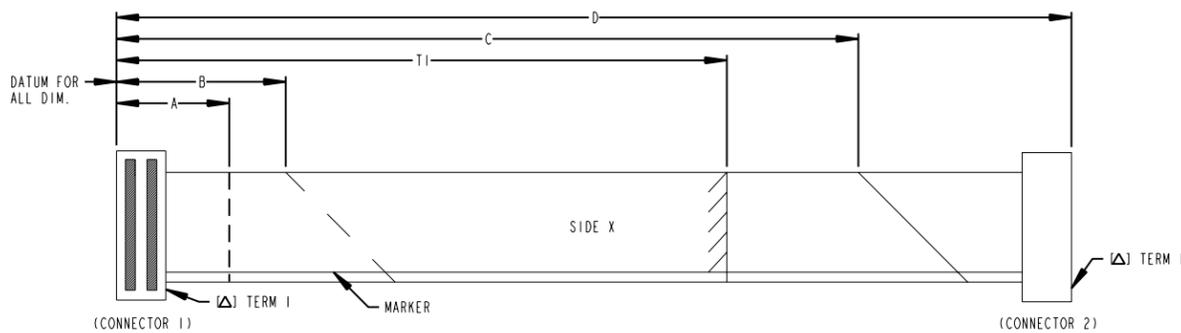
B



STAMPING INFORMATION					
GROUP	CONN 1			CONN 2	
	EOL	TERM	DET	EOL	TERM
2A	26-051	032	2I	02-J5	
2A	26-051	045	2J	02-J6	
2A	26-047	032	2K	03-J5	
2A	26-047	045	2L	03-J6	

C

C



FOLD DIMENSION TABLE										
DET. NO.	A		B		T1		C		D	
	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES
2I	6.4	[2.50]	9.9	[3.90]	26.4	[10.40]	123.7	[48.70]	127.3	[50.10]
2J	5.8	[2.30]	8.9	[3.50]	29.2	[11.50]	131.8	[51.90]	135.4	[53.30]
2K	6.1	[2.40]	9.1	[3.60]	25.7	[10.10]	104.1	[41.00]	107.7	[42.40]
2L	5.6	[2.20]	8.1	[3.20]	28.4	[11.20]	111.0	[43.70]	114.6	[45.10]

D

D

FIG. 13  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

E

E

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH CM	INCHES	CONN. NO.	TYPE	SIDE X
2I	2A	24 CONDUCTOR	1	KS23048L15	DOWN	128.8	[50.70]	2	KS21306L42A	UP
2J	2A	24 CONDUCTOR	1	KS23048L15	DOWN	136.9	[53.90]	2	KS21306L42A	UP
2K	2A	24 CONDUCTOR	1	KS23048L15	DOWN	109.2	[43.00]	2	KS21306L42A	UP
2L	2A	24 CONDUCTOR	1	KS23048L15	DOWN	116.1	[45.70]	2	KS21306L42A	UP

F

F

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
		Lucent Technologies Inc.							
							B16	9	C2/AIR

H

H

ED5D621-25

1 2 3 4 5 6 7 8 9 10

GR 4A, 6A, 8A

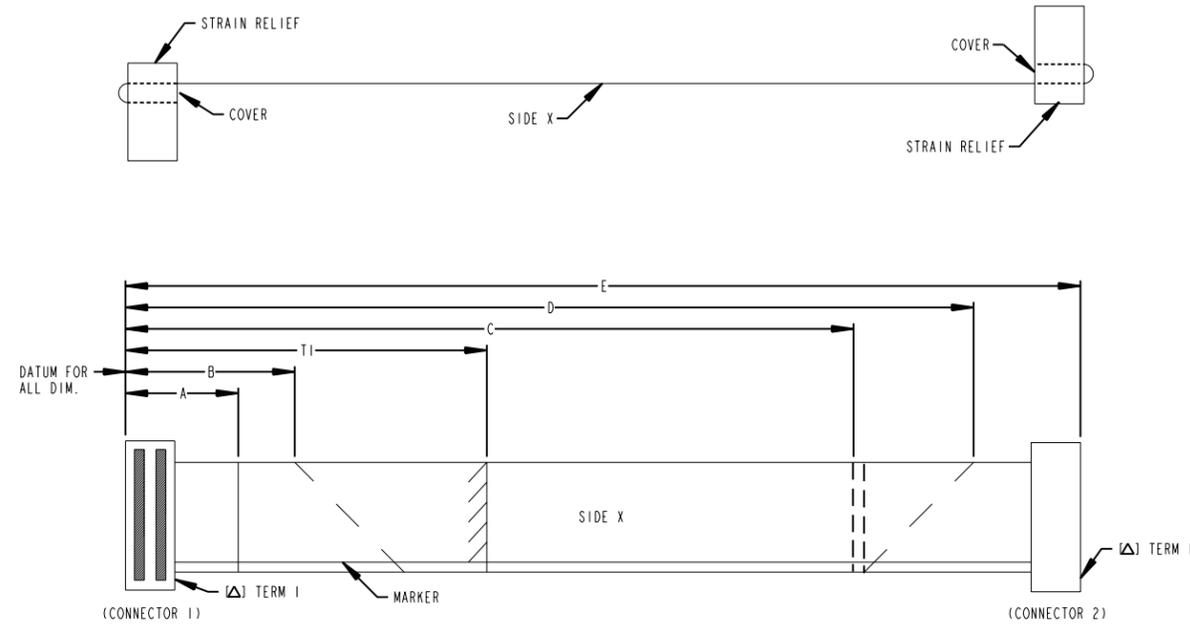


FIG. 14  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

STAMPING INFORMATION					
GROUP	CONN 1			CONN 2	
	EOL	TERM	DET	EOL	TERM
4A	26-057	032	4I	06-J5	
4A	26-057	045	4J	06-J6	
4A	26-054	032	4K	07-J5	
4A	26-054	045	4L	07-J6	
6A	26-126	032	6I	10-J5	
6A	26-126	045	6J	10-J6	
6A	26-123	032	6K	11-J5	
6A	26-123	045	6L	11-J6	
8A	26-133	032	8I	14-J5	
8A	26-133	045	8J	14-J6	
8A	26-129	032	8K	15-J5	
8A	26-129	045	8L	15-J6	

FOLD DIMENSION TABLE												
DET. NO.	A		B		TI		C		D		E	
	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES
4I	5.8	[2.30]	11.9	[4.70]	27.9	[11.00]	129.5	[51.00]	132.6	[52.20]	133.1	[52.40]
4J	5.6	[2.20]	11.7	[4.60]	31.2	[12.30]	138.4	[54.50]	141.5	[55.70]	142.0	[55.90]
4K	6.1	[2.40]	13.2	[5.20]	29.0	[11.40]	111.8	[44.00]	114.9	[45.25]	115.3	[45.40]
4L	5.8	[2.30]	13.0	[5.10]	32.0	[12.60]	120.1	[47.30]	123.3	[48.55]	123.7	[48.70]
6I	6.6	[2.60]	7.4	[2.90]	22.4	[8.80]	125.5	[49.40]	128.5	[50.60]	129.0	[50.80]
6J	6.1	[2.40]	6.9	[2.70]	26.7	[10.50]	134.6	[53.00]	137.7	[54.20]	138.2	[54.40]
6K	6.6	[2.60]	7.9	[3.10]	22.9	[9.00]	106.4	[41.90]	109.5	[43.10]	110.0	[43.30]
6L	6.1	[2.40]	7.4	[2.90]	27.2	[10.70]	115.6	[45.50]	118.6	[46.70]	119.1	[46.90]
8I	4.3	[1.70]	17.8	[7.00]	33.8	[13.30]	135.1	[53.20]	138.2	[54.40]	138.7	[54.60]
8J	5.1	[2.00]	19.6	[7.70]	39.4	[15.50]	146.6	[57.70]	149.6	[58.90]	150.1	[59.10]
8K	4.6	[1.80]	19.6	[7.70]	35.6	[14.00]	118.1	[46.50]	121.3	[47.75]	121.7	[47.90]
8L	5.1	[2.00]	20.1	[7.90]	40.1	[15.80]	128.5	[50.60]	131.7	[51.85]	132.1	[52.00]

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH		CONN. NO.	TYPE	SIDE X
						CM	INCHES			
4I	4A	24 CONDUCTOR	1	KS23048L15	DOWN	134.6	[53.00]	2	KS21306L42A	UP
4J	4A	24 CONDUCTOR	1	KS23048L15	DOWN	143.5	[56.50]	2	KS21306L42A	UP
4K	4A	24 CONDUCTOR	1	KS23048L15	DOWN	116.8	[46.00]	2	KS21306L42A	UP
4L	4A	24 CONDUCTOR	1	KS23048L15	DOWN	125.2	[49.30]	2	KS21306L42A	UP
6I	6A	24 CONDUCTOR	1	KS23048L15	DOWN	130.6	[51.40]	2	KS21306L42A	UP
6J	6A	24 CONDUCTOR	1	KS23048L15	DOWN	139.7	[55.00]	2	KS21306L42A	UP
6K	6A	24 CONDUCTOR	1	KS23048L15	DOWN	111.3	[43.80]	2	KS21306L42A	UP
6L	6A	24 CONDUCTOR	1	KS23048L15	DOWN	120.7	[47.50]	2	KS21306L42A	UP
8I	8A	24 CONDUCTOR	1	KS23048L15	DOWN	140.2	[55.20]	2	KS21306L42A	UP
8J	8A	24 CONDUCTOR	1	KS23048L15	DOWN	152.1	[59.90]	2	KS21306L42A	UP
8K	8A	24 CONDUCTOR	1	KS23048L15	DOWN	123.2	[48.50]	2	KS21306L42A	UP
8L	8A	24 CONDUCTOR	1	KS23048L15	DOWN	133.6	[52.60]	2	KS21306L42A	UP

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
		<b>Lucent Technologies Inc.</b>							
							B17	9	C2/AIR

ED5D621-25

1 2 3 4 5 6 7 8 9 10

A  
B  
C  
D  
E  
F  
G  
H

A  
B  
C  
D  
E  
F  
G  
H

GR 1A, 3A, 5A, 7A

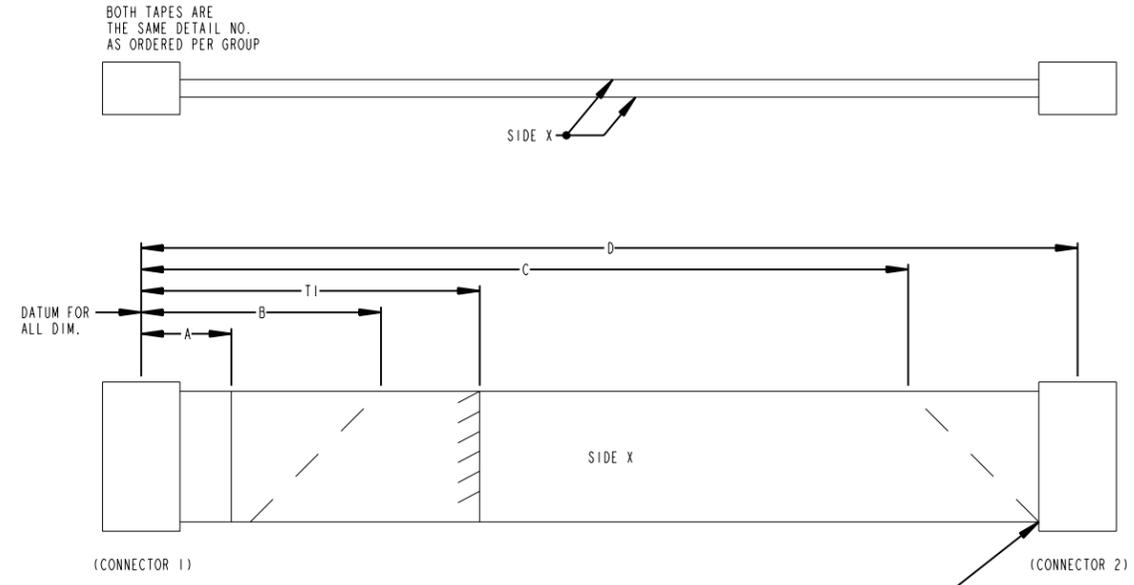


FIG. 15  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

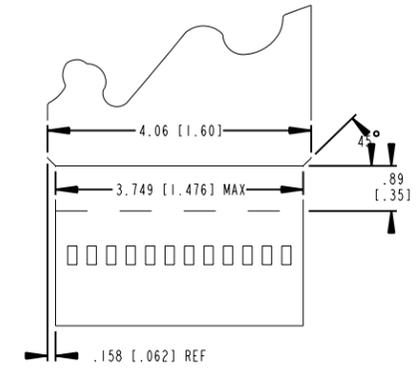


FIG. 15A  
ON 2 X 12 END OF CABLE ONLY

STAMPING INFORMATION					
GROUP	CONN 1			CONN 2	
	EOL	TERM	DET	EOL	TERM
1A	26-035	002	1M	00-J7	
1A	26-035	015	1N	01-J7	
3A	26-079	002	1M	04-J7	
3A	26-079	015	1N	05-J7	
5A	26-115	002	5M	08-J7	
5A	26-115	015	5N	09-J7	
7A	26-167	002	7M	12-J7	
7A	26-167	015	7N	13-J7	

FOLD DIMENSION TABLE										
DET. NO.	A		B		T1		C		D	
	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES
1M	4.8	[1.90]	15.5	[6.10]	16.8	[6.60]	129.3	[50.90]	133.1	[52.40]
1N	4.8	[1.90]	15.5	[6.10]	21.3	[8.40]	114.0	[44.90]	117.9	[46.40]
3M	4.8	[1.90]	13.5	[5.30]	16.3	[6.40]	129.3	[50.90]	133.1	[52.40]
3N	4.8	[1.90]	13.5	[5.30]	20.8	[8.20]	113.0	[44.50]	116.8	[46.00]
5M	4.8	[1.90]	9.4	[3.70]	13.5	[5.30]	126.0	[49.60]	129.8	[51.10]
5N	4.8	[1.90]	9.4	[3.70]	18.0	[7.10]	110.5	[43.50]	114.0	[44.90]
7M	5.8	[2.30]	10.9	[4.30]	14.7	[5.80]	126.5	[49.80]	129.0	[50.80]
7N	5.8	[2.30]	10.9	[4.30]	19.3	[7.60]	110.0	[43.30]	113.8	[44.80]

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH CM	INCHES	CONN. NO.	TYPE	SIDE X
1M	1A	CA-1133	1	D5767-24	UP	133.1	[52.40]	2	FP3000DPM	UP
1N	1A	CA-1133	1	D5767-24	UP	117.9	[46.40]	2	FP3000DPM	UP
3M	3A	CA-1133	1	D5767-24	UP	133.1	[52.40]	2	FP3000DPM	UP
3N	3A	CA-1133	1	D5767-24	UP	116.8	[46.00]	2	FP3000DPM	UP
5M	5A	CA-1133	1	D5767-24	UP	129.8	[51.10]	2	FP3000DPM	UP
5N	5A	CA-1133	1	D5767-24	UP	114.0	[44.90]	2	FP3000DPM	UP
7M	7A	CA-1133	1	D5767-24	UP	129.0	[50.80]	2	FP3000DPM	UP
7N	7A	CA-1133	1	D5767-24	UP	113.8	[44.80]	2	FP3000DPM	UP

ED5D621-25

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
		Lucent Technologies Inc.							
							B18	9	C2/AIR

1 2 3 4 5 6 7 8 9 10

1 2 3 4 5 6 7 8 9 10

A  
B  
C  
D  
E  
F  
G  
H

GR 2A, 4A, 6A, 8A

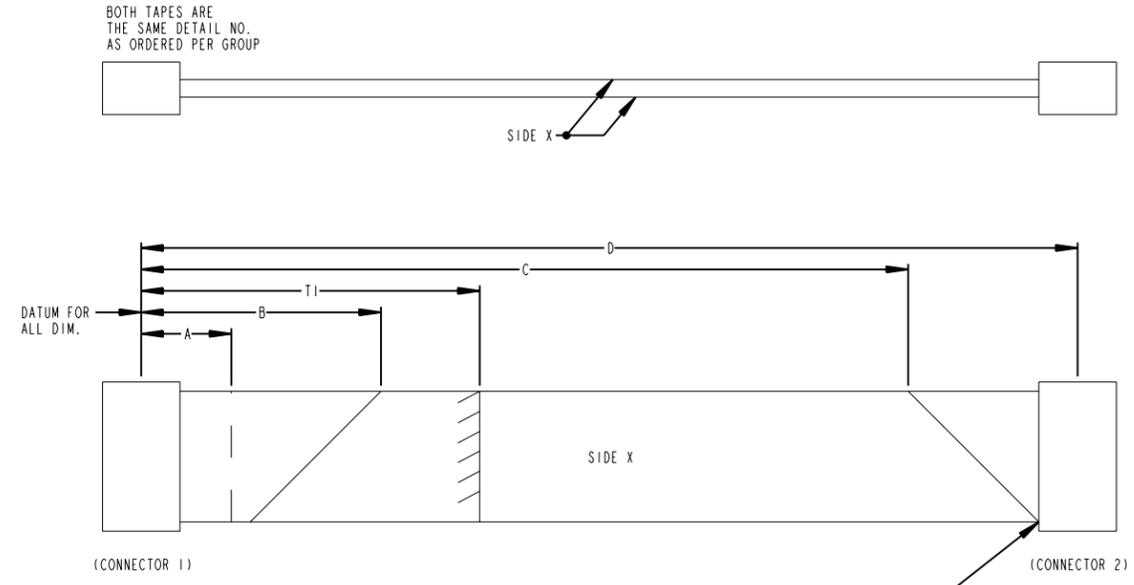


FIG. 16  
TYPICAL SIDE X VIEW OF CABLE  
STAMP GROUP NUMBER ON DETAILS  
AFTER CONN ASSEMBLY

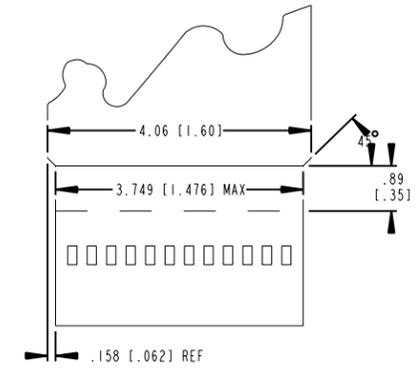


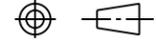
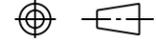
FIG. 16A  
ON 2 X 12 END OF CABLE ONLY

STAMPING INFORMATION					
GROUP	CONN 1			CONN 2	
	EOL	TERM	DET	EOL	TERM
2A	26-021	030	2M	02-J7	
2A	26-021	043	2N	03-J7	
4A	26-063	030	4M	06-J7	
4A	26-063	043	4N	07-J7	
6A	26-107	030	6M	10-J7	
6A	26-107	043	6N	11-J7	
8A	26-145	030	8M	14-J7	
8A	26-145	043	8N	15-J7	

FOLD DIMENSION TABLE										
DET. NO.	A		B		T1		C		D	
	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES	CM	INCHES
2M	5.8	[2.30]	12.2	[4.80]	24.9	[9.80]	134.9	[53.10]	138.7	[54.60]
2N	5.8	[2.30]	12.2	[4.80]	29.5	[11.60]	119.4	[47.00]	123.2	[48.50]
4M	5.3	[2.10]	13.5	[5.30]	25.4	[10.00]	137.7	[54.20]	141.5	[55.70]
4N	5.3	[2.10]	13.5	[5.30]	30.0	[11.80]	121.2	[47.70]	125.0	[49.20]
6M	5.8	[2.30]	14.7	[5.80]	25.7	[10.10]	139.4	[54.90]	143.3	[56.40]
6N	5.8	[2.30]	14.7	[5.80]	30.2	[11.90]	124.0	[48.80]	127.8	[50.30]
8M	4.8	[1.90]	16.5	[6.50]	28.7	[11.30]	140.2	[55.20]	144.0	[56.70]
8N	4.8	[1.90]	16.5	[6.50]	33.3	[13.10]	126.0	[49.60]	129.8	[51.10]

DETAIL CONNECTING INFORMATION										
DET. NO.	CABLE GROUP	CABLE TYPE	CONN. NO.	TYPE	SIDE X	TAPE LENGTH CM	INCHES	CONN. NO.	TYPE	SIDE X
2M	2A	CA-1133	1	D5767-24	UP	138.7	[54.60]	2	FP3000DPM	UP
2N	2A	CA-1133	1	D5767-24	UP	123.2	[48.50]	2	FP3000DPM	UP
4M	4A	CA-1133	1	D5767-24	UP	141.5	[55.70]	2	FP3000DPM	UP
4N	4A	CA-1133	1	D5767-24	UP	125.0	[49.20]	2	FP3000DPM	UP
6M	6A	CA-1133	1	D5767-24	UP	143.3	[56.40]	2	FP3000DPM	UP
6N	6A	CA-1133	1	D5767-24	UP	127.8	[50.30]	2	FP3000DPM	UP
8M	8A	CA-1133	1	D5767-24	UP	144.0	[56.70]	2	FP3000DPM	UP
8N	8A	CA-1133	1	D5767-24	UP	129.8	[51.10]	2	FP3000DPM	UP

ED5D621-25

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					 LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
		Lucent Technologies Inc.							
							B19	9	C2/AIR

1 2 3 4 5 6 7 8 9 10

1 2 3 4 5 6 7 8 9 10

A A

B B

C C

D D

E E

F F

G G

H H

CONNECTOR 1 SIDE

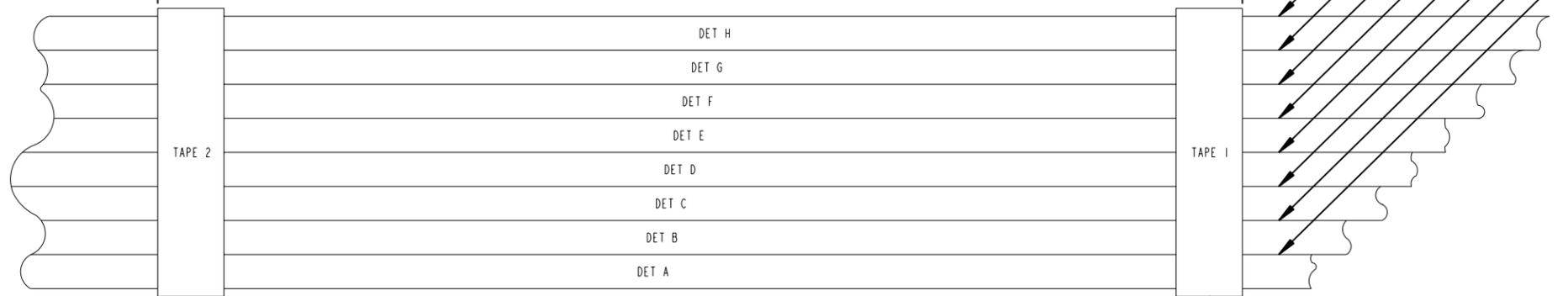
GROUP STACKING  
ORDER & TAPING  
GR 1, 2, 3, 4, 5, 6, 7, 8  
GR 1X, 2X, 3X, 4X, 5X, 6X, 7X, 8X

T1 DIM

45.7 [18.00]

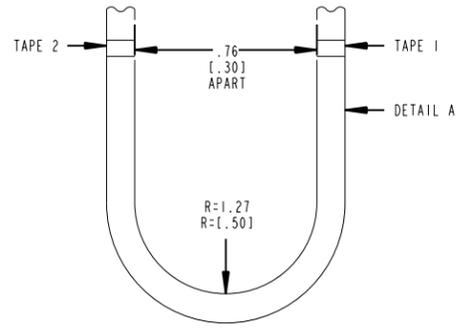
LINE UP  
ALL T1 MARKS

SIDE X  
UP ALL TAPES



GROUP ASSEMBLY  
FIG. A

BEFORE APPLYING SECOND TAPE  
BEND PER FIG BELOW



TITLE FLEX TAPE CABLE ASSEMBLY

THIRD ANGLE PROJECTION

LUCENT TECHNOLOGIES - PROPRIETARY  
USE PURSUANT TO COMPANY INSTRUCTIONS

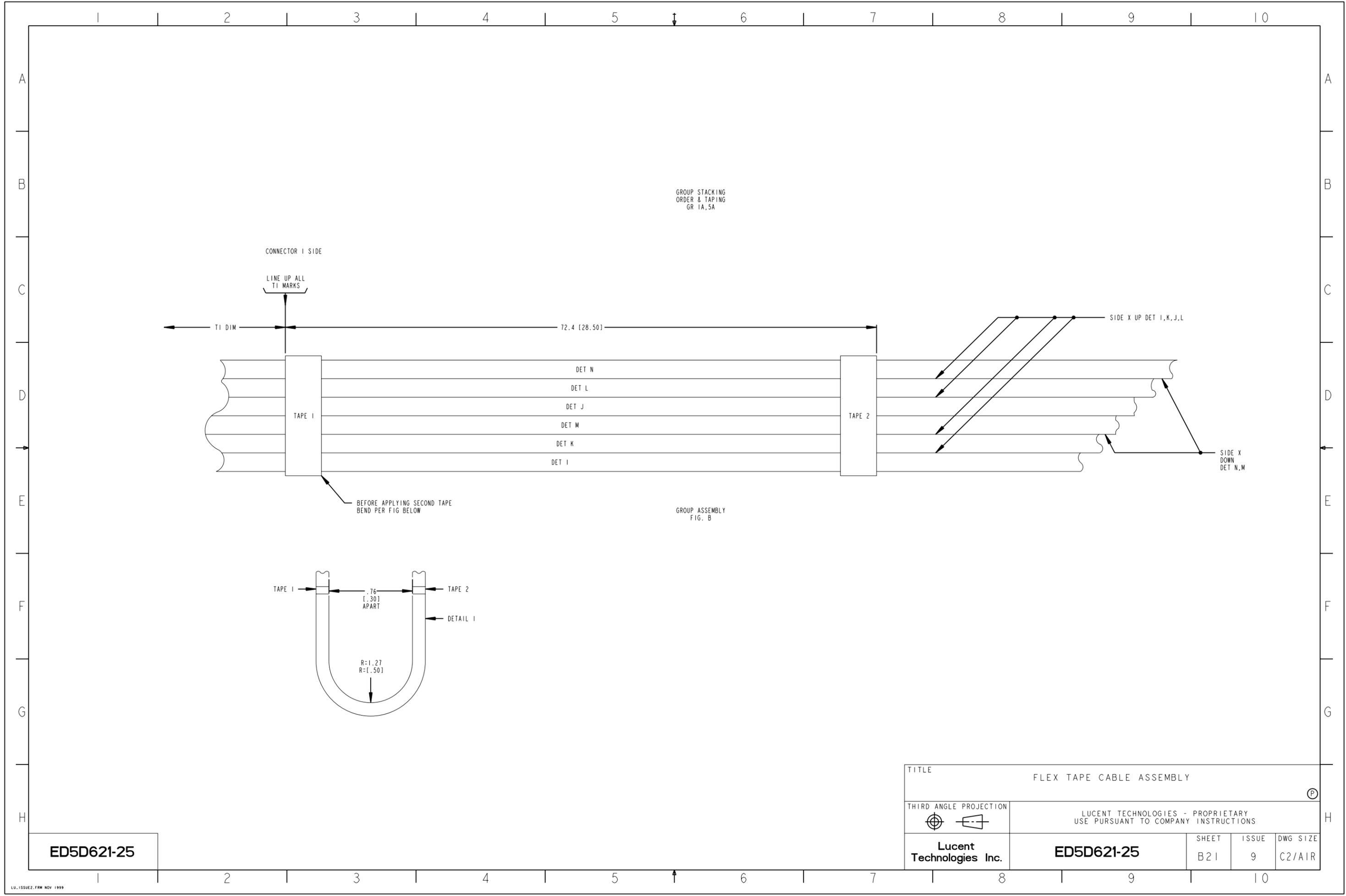
Lucent  
Technologies Inc.

ED5D621-25

SHEET	ISSUE	DWG SIZE
B20	9	C2/AIR

ED5D621-25

1 2 3 4 5 6 7 8 9 10



ED5D621-25

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION		LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS							
Lucent Technologies Inc.		ED5D621-25		SHEET	ISSUE	DWG SIZE			
				B21	9	C2/AIR			

1 2 3 4 5 6 7 8 9 10

A A

B B

C C

D D

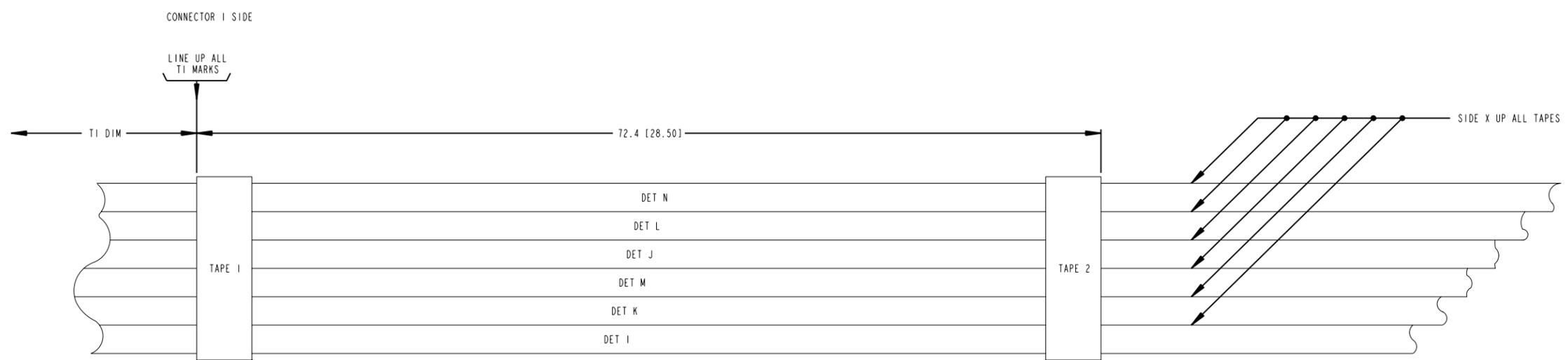
E E

F F

G G

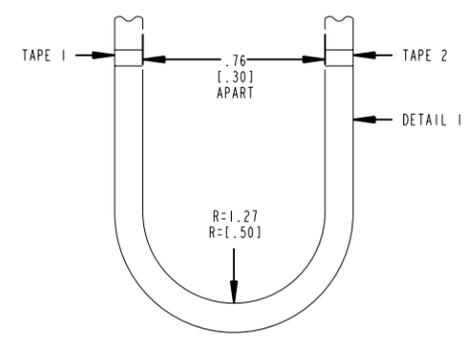
H H

GROUP STACKING  
ORDER & TAPING  
GR 2A



BEFORE APPLYING SECOND TAPE  
BEND PER FIG BELOW

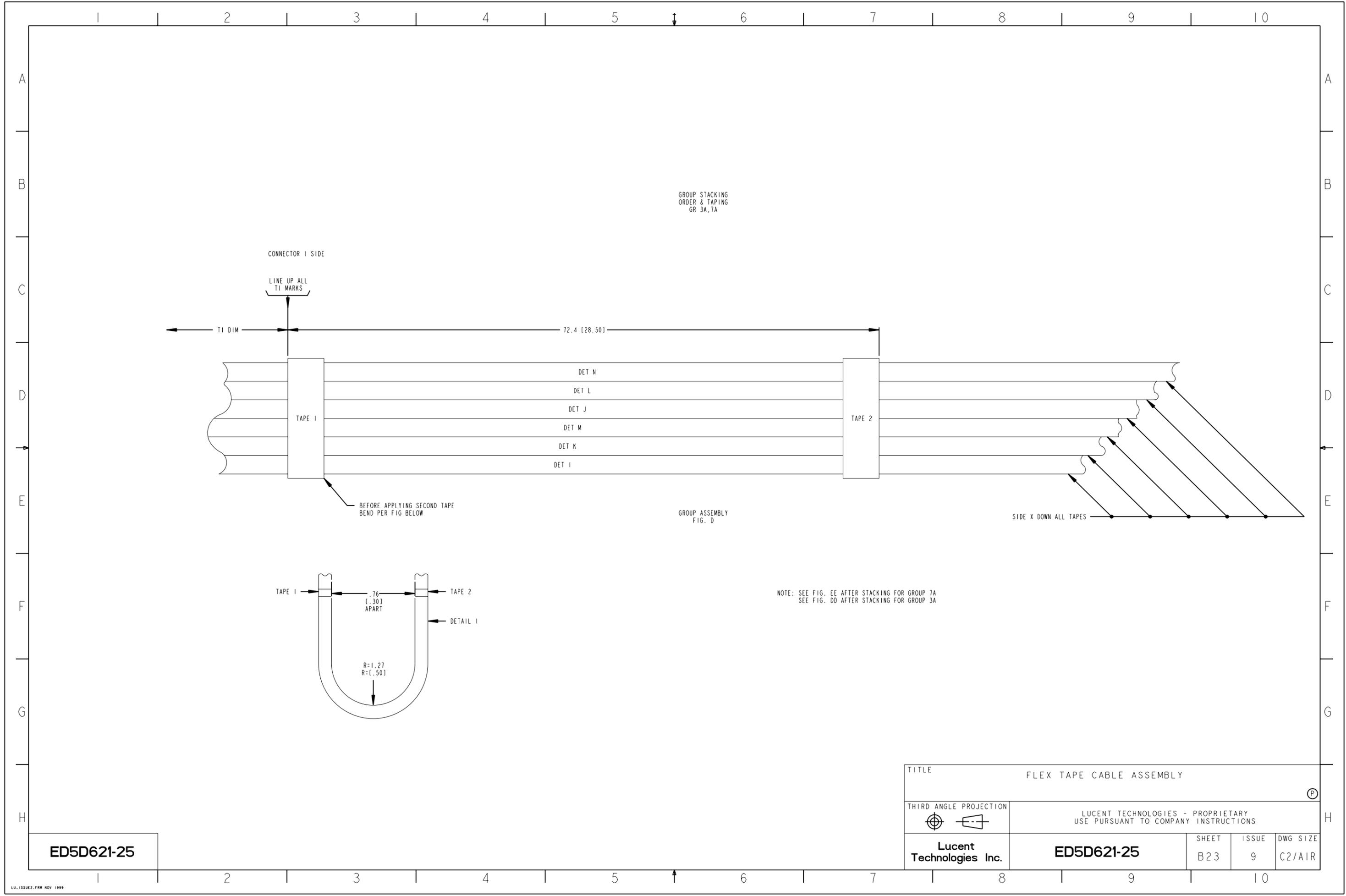
GROUP ASSEMBLY  
FIG. C



ED5D621-25

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
Lucent Technologies Inc.		ED5D621-25			SHEET	ISSUE	DWG SIZE		
					B22	9	C2/AIR		

1 2 3 4 5 6 7 8 9 10



ED5D621-25

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
Lucent Technologies Inc.		ED5D621-25			SHEET	ISSUE	DWG SIZE		
					B23	9	C2/AIR		

1 2 3 4 5 6 7 8 9 10

A A

B B

C C

D D

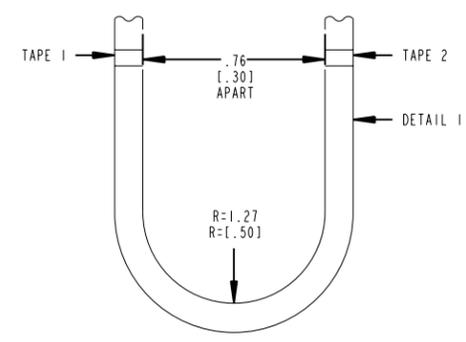
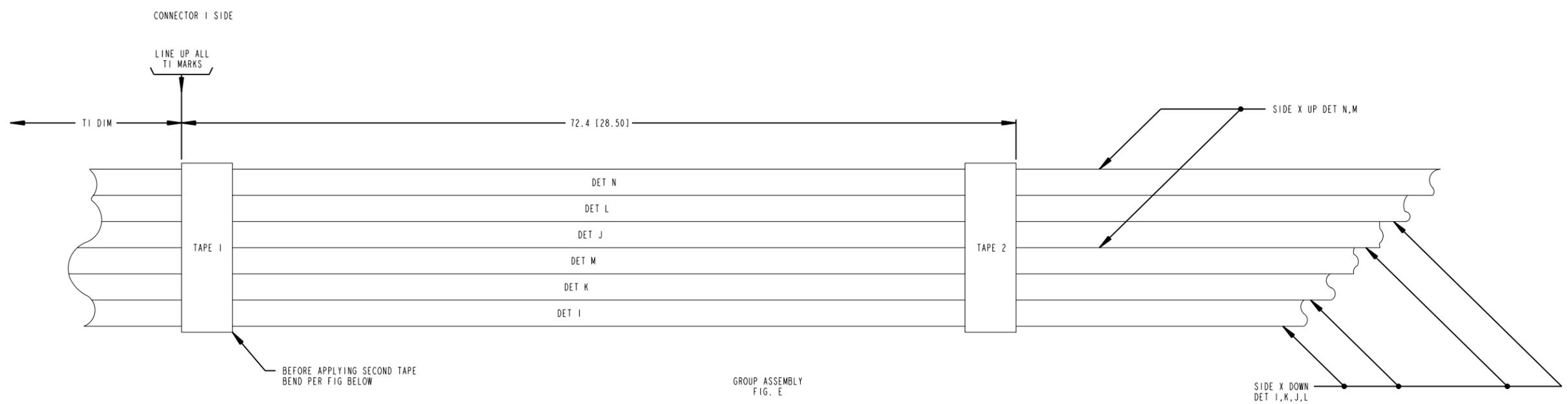
E E

F F

G G

H H

GROUP STACKING  
ORDER & TAPING  
GR 4A, 6A, 8A



ED5D621-25

TITLE					FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION					LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS				
Lucent Technologies Inc.			ED5D621-25		SHEET	ISSUE	DWG SIZE		
					B24	9	C2/AIR		

1 2 3 4 5 6 7 8 9 10

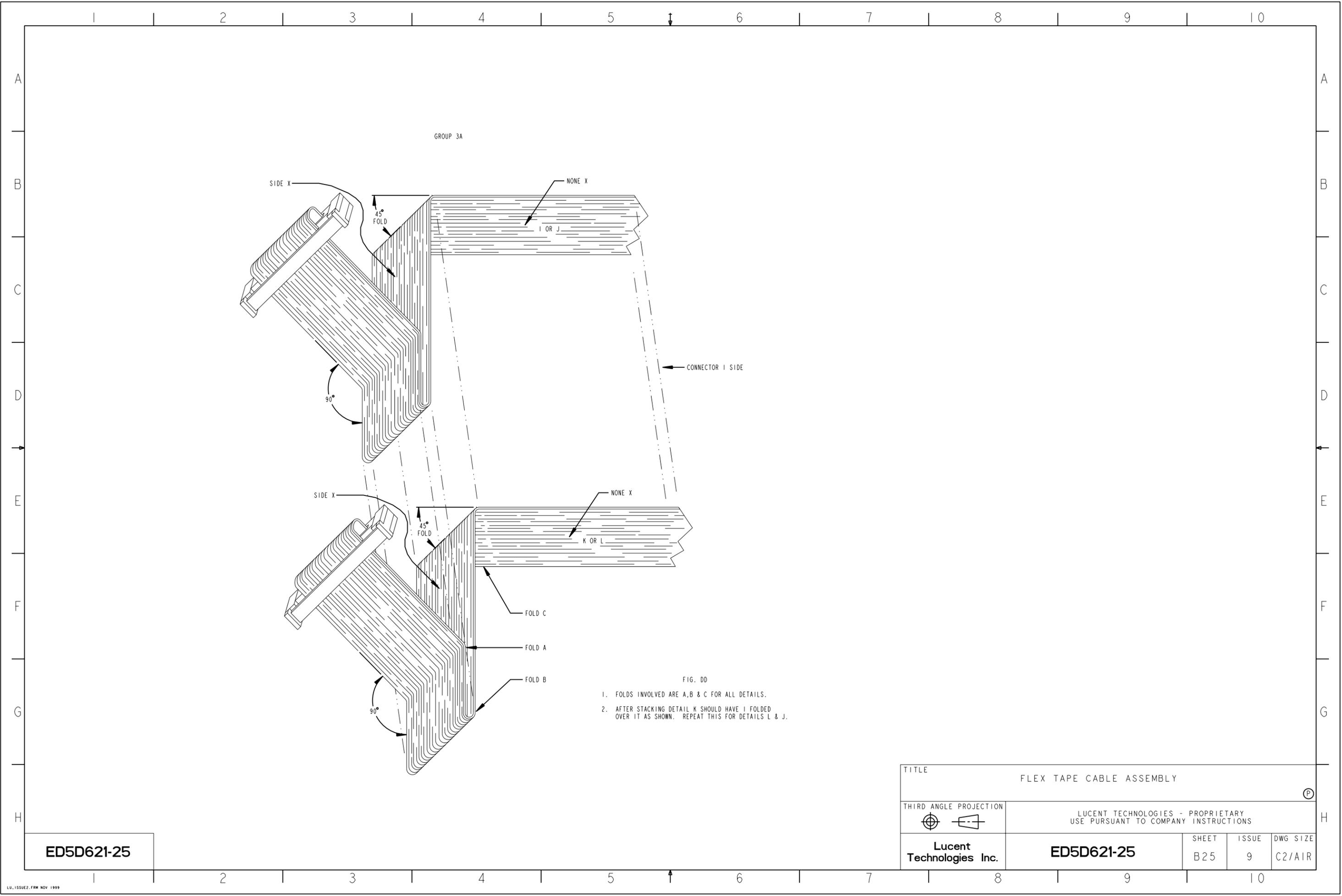


FIG. DD  
 1. FOLDS INVOLVED ARE A, B & C FOR ALL DETAILS.  
 2. AFTER STACKING DETAIL K SHOULD HAVE I FOLDED OVER IT AS SHOWN. REPEAT THIS FOR DETAILS L & J.

ED5D621-25

TITLE					FLEX TAPE CABLE ASSEMBLY					(P)
THIRD ANGLE PROJECTION					LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS					
				<b>Lucent Technologies Inc.</b>		<b>ED5D621-25</b>		SHEET B25	ISSUE 9	DWG SIZE C2/AIR

1 2 3 4 5 6 7 8 9 10

A  
B  
C  
D  
E  
F  
G  
H

A  
B  
C  
D  
E  
F  
G  
H

GR 4A, 6A, 7A & 8A

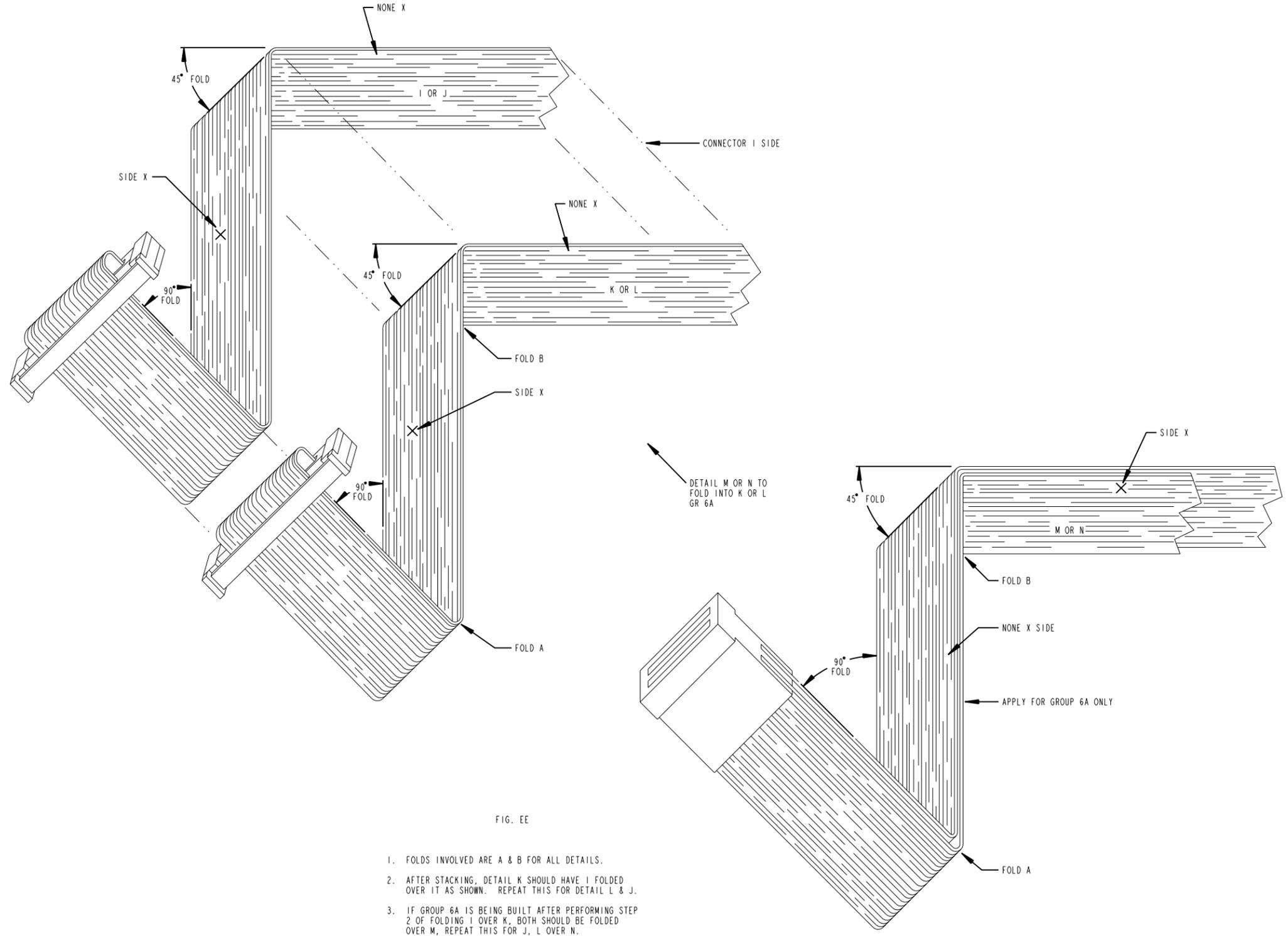


FIG. EE

1. FOLDS INVOLVED ARE A & B FOR ALL DETAILS.
2. AFTER STACKING, DETAIL K SHOULD HAVE I FOLDED OVER IT AS SHOWN. REPEAT THIS FOR DETAIL L & J.
3. IF GROUP 6A IS BEING BUILT AFTER PERFORMING STEP 2 OF FOLDING I OVER K, BOTH SHOULD BE FOLDED OVER M, REPEAT THIS FOR J, L OVER N.

ED5D621-25

TITLE				
FLEX TAPE CABLE ASSEMBLY				
THIRD ANGLE PROJECTION		LUCENT TECHNOLOGIES - PROPRIETARY USE PURSUANT TO COMPANY INSTRUCTIONS		
Lucent Technologies Inc.	ED5D621-25	SHEET B26	ISSUE 9	DWG SIZE C2/AIR

1 2 3 4 5 6 7 8 9 10

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
1010	1,1X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 1A)				
1020	1,1X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 1B)				
1030	1,1X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 1C)				
1040	1,1X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 1D)				
1050	1,1X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 1E)				
1060	1,1X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 1F)				
1070	1,1X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 1G)				
1080	1,1X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 1H)				
1090	1	8	407013440		CONNECTOR #111807-8 AMP INC.				
1091	1X	8	407612738		CONNECTOR #4634-630C MINNESOTA MINING				
1100	1,1X	8	405137233	KS21306L22A	CONNECTOR				
1110	1A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 5 FEET 0 INCH (DET. 1I)				
1120	1A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 5 FEET 0 INCH (DET. 1J)				
1130	1A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 1K)				
1140	1A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 1L)				
1150	1A	4	404067134	KS23048L15	CONNECTOR				
1160	1A	4	405137241	KS21306L42A	CONNECTOR				
1170	1A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 5 FEET 0 INCH (DET. 1M)				
1180	1A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 4 FEET 0 INCH (DET. 1N)				
1190	1A	2	405104449		CONNECTOR, HOUSING #FP3000DPM T & B ANSLEY CO.				

\*\*\*\*\* STOCKLIST CONTINUED AT RIGHT \*\*\*\*\*

ED5D621-25

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
1193	1A	108	405083353		CONTACT #FP2G T&B ANSELY CORP				
1200	1A	2	405104852		CONNECTOR, HOUSING #D5767-24 THOMAS & BETTS CO.				
1300	2,2X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 2A)				
1310	2,2X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 2B)				
1320	2,2X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 2C)				
1330	2,2X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 2D)				
1340	2,2X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 2E)				
1350	2,2X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 2F)				
1360	2,2X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 2G)				
1370	2,2X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 2H)				
1380	2	8	407013440		CONNECTOR #111807-8 AMP INC.				
1381	2X	8	407612738		CONNECTOR #4634-630C MINNESOTA MINING				
1390	2,2X	8	405137233	KS21306L22A	CONNECTOR				
1400	2A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 5 FEET 0 INCH (DET. 2I)				
1410	2A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 5 FEET 0 INCH (DET. 2J)				
1420	2A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 2K)				
1430	2A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 2L)				

STOCKLIST CONTINUED ON SHEET D2

SEE PROPRIETARY NOTICE ON SHEET ONE

XT13

5ESS SWITCHING EQUIPMENT  
INTEGRATED SERVICE LINE  
UNIT FRAME  
SPECIFICATION FOR  
FLEX TAPE CABLE ASSEMBLIES

DWG SIZE C2 ISSUE 9

LUCENT TECHNOLOGIES INC ED5D621-25

SHEET D1 OF 33

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
1440	2A	4	404067134	KS23048L15	CONNECTOR				
1450	2A	4	405137241	KS21306L42A	CONNECTOR				
1460	2A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 5 FEET 0 INCH (DET. 2M)				
1470	2A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 4 FEET 0 INCH (DET. 2N)				
1480	2A	2	405104449		CONNECTOR, HOUSING #FP3000DFM T & B ANSLEY CO.				
1483	2A	60	405083353		CONTACT #FP2G T&B ANSELY CORP				
1490	2A	2	405104852		CONNECTOR, HOUSING #D5767-24 THOMAS & BETTS CO.				
1600	3,3X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 3A)				
1610	3,3X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 3B)				
1620	3,3X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 3C)				
1630	3,3X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 3D)				
1640	3,3X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 3E)				
1650	3,3X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 3F)				
1660	3,3X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 3G)				
1670	3,3X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 3H)				
1680	3	8	407013440		CONNECTOR #111807-8 AMP INC.				
1681	3X	8	407612738		CONNECTOR #4634-630C MINNESOTA MINING				
1690	3,3X	8	405137233	KS21306L22A	CONNECTOR				
1700	3A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 3I)				
1710	3A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 5 FEET 0 INCH (DET. 3J)				
1720	3A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 3K)				

\*\*\*\*\* STOCKLIST CONTINUED AT RIGHT \*\*\*\*\*

ED5D621-25

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
1730	3A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 3L)				
1740	3A	4	404067134	KS23048L15	CONNECTOR				
1750	3A	4	405137241	KS21306L42A	CONNECTOR				
1760	3A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 5 FEET 0 INCH (DET. 3M)				
1770	3A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 4 FEET 0 INCH (DET. 3N)				
1780	3A	2	405104449		CONNECTOR, HOUSING #FP3000DFM T & B ANSLEY CO.				
1783	3A	108	405083353		CONTACT #FP2G T&B ANSELY CORP				
1790	3A	2	405104852		CONNECTOR, HOUSING #D5767-24 THOMAS & BETTS CO.				
1900	4,4X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 4A)				
1910	4,4X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 4B)				
1920	4,4X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 4C)				
1930	4,4X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 4D)				
1940	4,4X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 4E)				
1950	4,4X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 4F)				
1960	4,4X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 4G)				
1970	4,4X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 4H)				
1980	4	8	407013440		CONNECTOR #111807-8 AMP INC.				

STOCKLIST CONTINUED ON SHEET D3

SEE PROPRIETARY NOTICE ON SHEET ONE

XT13

5ESS SWITCHING EQUIPMENT  
INTEGRATED SERVICE LINE  
UNIT FRAME  
SPECIFICATION FOR  
FLEX TAPE CABLE ASSEMBLIES

DWG SIZE C2 ISSUE 9

LUCENT TECHNOLOGIES INC ED5D621-25

SHEET D2 OF 33

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
1981	4X	8	407612738		CONNECTOR #4634-630C MINNESOTA MINING				
1990	4,4X	8	405137233	KS21306L22A	CONNECTOR				
2000	4A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 5 FEET 0 INCH (DET. 4I)				
2010	4A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 5 FEET 0 INCH (DET. 4J)				
2020	4A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 4K)				
2030	4A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 5 FEET 0 INCH (DET. 4L)				
2040	4A	4	404067134	KS23048L15	CONNECTOR				
2050	4A	4	405137241	KS21306L42A	CONNECTOR				
2060	4A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 5 FEET 0 INCH (DET. 4M)				
2070	4A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 5 FEET 0 INCH (DET. 4N)				
2080	4A	2	405104449		CONNECTOR, HOUSING #FP3000DPM T & B ANSLEY CO.				
2083	4A	108	405083353		CONTACT #FP2G T&B ANSELY CORP				
2090	4A	2	405104852		CONNECTOR, HOUSING #D5767-24 THOMAS & BETTS CO.				
2200	5,5X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 5A)				
2210	5,5X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 5B)				
2220	5,5X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 5C)				
2230	5,5X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 5D)				
2240	5,5X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 5E)				
2250	5,5X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 5F)				
2260	5,5X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 5G)				

\*\*\*\*\* STOCKLIST CONTINUED AT RIGHT \*\*\*\*\*

ED5D621-25

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
2270	5,5X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 5H)				
2280	5	8	407013440		CONNECTOR #111807-8 AMP INC.				
2281	5X	8	407612738		CONNECTOR #4634-630C MINNESOTA MINING				
2290	5,5X	8	405137233	KS21306L22A	CONNECTOR				
2300	5A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 5 FEET 0 INCH (DET. 5I)				
2310	5A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 5 FEET 0 INCH (DET. 5J)				
2320	5A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 5K)				
2330	5A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 5L)				
2340	5A	4	404067134	KS23048L15	CONNECTOR				
2350	5A	4	405137241	KS21306L42A	CONNECTOR				
2360	5A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 5 FEET 0 INCH (DET. 5M)				
2370	5A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 4 FEET 0 INCH (DET. 5N)				
2373	5A	108	405083353		CONTACT #FP2G T&B ANSELY CORP				
2380	5A	2	405104449		CONNECTOR, HOUSING #FP3000DPM T & B ANSLEY CO.				
2390	5A	2	405104852		CONNECTOR, HOUSING #D5767-24 THOMAS & BETTS CO.				
2500	6,6X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 6A)				
2510	6,6X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 6B)				
2520	6,6X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 6C)				

STOCKLIST CONTINUED ON SHEET D4

SEE PROPRIETARY NOTICE ON SHEET ONE

XT13

5ESS SWITCHING EQUIPMENT  
INTEGRATED SERVICE LINE  
UNIT FRAME  
SPECIFICATION FOR  
FLEX TAPE CABLE ASSEMBLIES

DWG SIZE  
C2

ISSUE  
9

LUCENT TECHNOLOGIES INC ED5D621-25

SHEET OF  
D3 33

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
2530	6,6X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 6D)				
2540	6,6X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 6E)				
2550	6,6X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 6F)				
2560	6,6X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 6G)				
2570	6,6X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 6H)				
2580	6	8	407013440		CONNECTOR #111807-8 AMP INC.				
2581	6X	8	407612738		CONNECTOR #4634-630C MINNESOTA MINING				
2590	6,6X	8	405137233	KS21306L22A	CONNECTOR				
2600	6A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 5 FEET 0 INCH (DET. 6I)				
2610	6A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 5 FEET 0 INCH (DET. 6J)				
2620	6A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 6K)				
2630	6A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 6L)				
2640	6A	4	404067134	KS23048L15	CONNECTOR				
2650	6A	4	405137241	KS21306L42A	CONNECTOR				
2660	6A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 5 FEET 0 INCH (DET. 6M)				
2670	6A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 5 FEET 0 INCH (DET. 6N)				
2673	6A	108	405083353		CONTACT #FP2G T&B ANSELY CORP				
2680	6A	2	405104449		CONNECTOR, HOUSING #FP3000DPM T & B ANSELY CO.				
2690	6A	2	405104852		CONNECTOR, HOUSING #D5767-24 THOMAS & BETTS CO.				
2800	7,7X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 7A)				
2810	7,7X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 7B)				

\*\*\*\*\* STOCKLIST CONTINUED AT RIGHT \*\*\*\*\*

ED5D621-25

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
2820	7,7X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 7C)				
2830	7,7X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 7D)				
2840	7,7X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 7E)				
2850	7,7X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 7F)				
2860	7,7X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 7G)				
2870	7,7X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = 3 FEET 0 INCH (DET. 7H)				
2880	7	8	407013440		CONNECTOR #111807-8 AMP INC.				
2881	7X	8	407612738		CONNECTOR #4634-630C MINNESOTA MINING				
2890	7,7X	8	405137233	KS21306L22A	CONNECTOR				
2900	7A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 7I)				
2910	7A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 5 FEET 0 INCH (DET. 7J)				
2920	7A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 7K)				
2930	7A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = 4 FEET 0 INCH (DET. 7L)				
2940	7A	4	404067134	KS23048L15	CONNECTOR				
2950	7A	4	405137241	KS21306L42A	CONNECTOR				
2960	7A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 5 FEET 0 INCH (DET. 7M)				
2970	7A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 4 FEET 0 INCH (DET. 7N)				

STOCKLIST CONTINUED ON SHEET D5

SEE PROPRIETARY NOTICE ON SHEET ONE

XT13

5ESS SWITCHING EQUIPMENT  
INTEGRATED SERVICE LINE  
UNIT FRAME  
SPECIFICATION FOR  
FLEX TAPE CABLE ASSEMBLIES

DWG SIZE  
C2

ISSUE  
9

LUCENT TECHNOLOGIES INC ED5D621-25

SHEET D4  
OF 33

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
2973	7A	108	405083353		CONTACT #FP2G T&B ANSELY CORP				
2980	7A	2	405104449		CONNECTOR, HOUSING #FP3000DPM T & B ANSLEY CO.				
2990	7A	2	405104852		CONNECTOR, HOUSING #D5767-24 THOMAS & BETTS CO.				
3100	8,8X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = (DET. 8A) 3 FEET 0 INCH				
3110	8,8X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = (DET. 8B) 3 FEET 0 INCH				
3120	8,8X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = (DET. 8C) 3 FEET 0 INCH				
3130	8,8X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = (DET. 8D) 3 FEET 0 INCH				
3140	8,8X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = (DET. 8E) 3 FEET 0 INCH				
3150	8,8X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = (DET. 8F) 3 FEET 0 INCH				
3160	8,8X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = (DET. 8G) 3 FEET 0 INCH				
3170	8,8X	1	405038548	KS22519L1	CABLE 34 CONDUCTOR 28 GA A DIMENSION = (DET. 8H) 3 FEET 0 INCH				
3180	8	8	407013440		CONNECTOR #111807-8 AMP INC.				
3181	8X	8	407612738		CONNECTOR #4634-630C MINNESOTA MINING				
3190	8,8X	8	405137233	KS21306L22A	CONNECTOR				
3200	8A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = (DET. 8I) 5 FEET 0 INCH				
3210	8A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = (DET. 8J) 5 FEET 0 INCH				
3220	8A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = (DET. 8K) 5 FEET 0 INCH				
3230	8A	1	405100736	KS22519L1	CABLE 24 CONDUCTOR 28 GA A DIMENSION = (DET. 8L) 5 FEET 0 INCH				
3240	8A	4	404067134	KS23048L15	CONNECTOR				
3250	8A	4	405137241	KS21306L42A	CONNECTOR				
3260	8A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = (DET. 8M) 5 FEET 0 INCH				

\*\*\*\*\* STOCKLIST CONTINUED AT RIGHT \*\*\*\*\*

ED5D621-25

STOCKLIST									
ITEM NBR	LIST GROUP CODE	QTY PER CODE	PRODUCT IDENTIFIER	CODE	DESCRIPTION	REFERENCE POSITION	NOTE		
							SYM	NBR	
3270	8A	2	405083379		CABLE, FLAT TAPE #CA-1133 THOMAS & BETTS CO. A DIMENSION = 5 FEET 0 INCH (DET. 8N)				
3280	8A	2	405104449		CONNECTOR, HOUSING #FP3000DPM T & B ANSLEY CO.				
3290	8A	2	405104852		CONNECTOR, HOUSING #D5767-24 THOMAS & BETTS CO.				
3293	8A	108	405083353		CONTACT #FP2G T&B ANSELY CORP				

\*\*\*\*\* END OF STOCKLIST \*\*\*\*\*

SEE PROPRIETARY NOTICE ON SHEET ONE	
XT13	
5ESS SWITCHING EQUIPMENT INTEGRATED SERVICE LINE UNIT FRAME SPECIFICATION FOR FLEX TAPE CABLE ASSEMBLIES	
DWG SIZE C2	ISSUE 9
LUCENT TECHNOLOGIES INC	ED5D621-25
SHEET D5 OF 33	