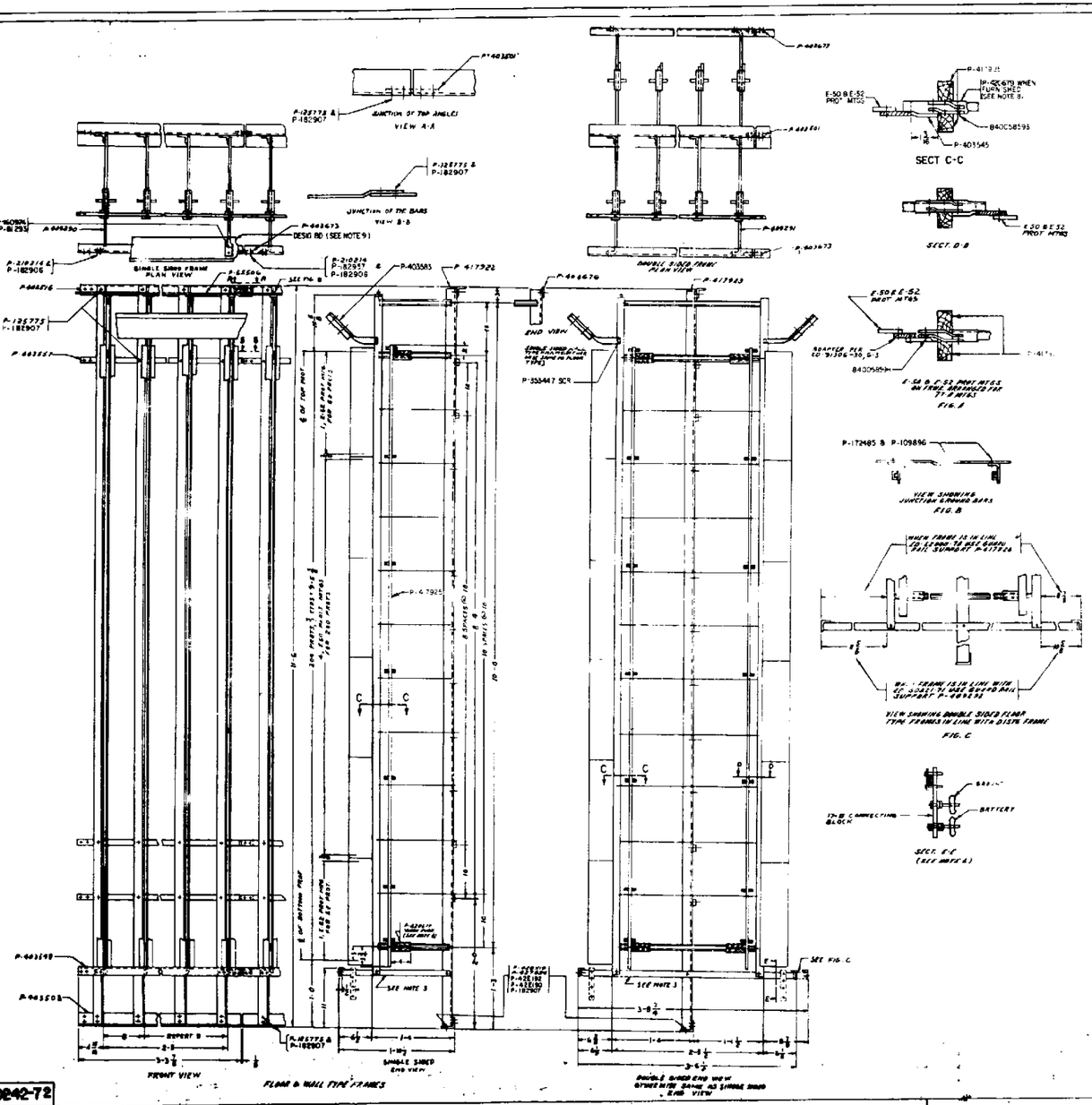

ENGINEERING NOTES (CONTINUED)

52- ORDER ONE SET OF JUNCTIONS G-9 BETWEEN EACH UNIT OF SINGLE SIDED FRAMES G-11 & G-12 OR ONE G-10 BETWEEN EACH UNIT DOUBLE SIDED FRAMES G-8, 13 & 14.

53- ORDER END GUARDS PER ED-60238-70 AS REQ'D.

54- FOR GROUND BARS SEE ED-90024-30.

55- IF NECESSARY TO MOUNT ESD & ESZ PROTECTOR MOUNTING ON FRAMEWORK ARRANGED FOR T7A PROT., OR MOUNTING GROUP ADAPTER AND FANNING STRIP PER FIG. A.

56- MODIFICATION OF ED-60242-01 CONSISTS OF OMITTING GROUPS 17 & 18.

57- FOR ENGINEERING, ORDERING AND INSTALLATION INFORMATION PERTAINING TO PROTECTORS, CONNECTORS AND FANNING STRIPS REFER TO ED-98109-70 & 71.

MANUFACTURING NOTES (CONTINUED)

8- INSULATORS P-420679 WHEN FURNISHED SHALL BE MOUNTED AT TIME OF INSTALLATION ON EACH TRANSVERSE ARM AND SHALL BE HELD IN POSITION BY BEING CLAMPED UNDER THE FANNING STRIP.

9- DESIGNATION BOARD TO BE FURNISHED ON INSTALLATION AND MADE FROM WHITE PINE OR WHITEWOOD 1/2 THICK BY 5 WIDE. MINIMUM FINISHED DIMENSIONS 7/16 X 5 1/2. A 3/4 BOARD MAY BE USED WHEN 1/2 IS NOT AVAILABLE.

10- DESIGNATION BOARD SUPPORT TO BE MOUNTED BY INSTALLER. IT SHALL BE BENT AS REQUIRED TO SUIT ANGLE AT WHICH BOARD IS MOUNTED. ANGLE TO BE APPROX 45° WHICH CONFORMS TO SUPPORT AS FURNISHED, UNLESS OTHERWISE SPECIFIED.

MANUFACTURING NOTES

1- ALL PARTS SHALL BE SHIPPED SEPARATE.

2- ☒ MISC ITEMS REQUIRED FOR INSTALLATION.

3- TO SUPPORT GUARD RAIL, SUBSTITUTION SHALL BE MADE ON END VERTICALS OF EACH FRAME UNIT AS FOLLOWS: BAR P-403588, FURNISHED IN VERTICAL ASSEMBLY P-417922, SHALL BE REPLACED AND REPLACED BY P-403583 & BAR P-403589, FURNISHED IN VERTICAL ASSEMBLY P-417925, SHALL BE REPLACED AND REPLACED BY P-403585. P-403583 & P-403585 WHEN FRAME IS MED UP WITH ED-60242-01 OR ED-60200 TO BE SPACED FOR 3 BAYS INSTALLED BY PLACING ON BAR P-403587 INSTALLED.

4- WALL TYPE FRAMES SHALL BE BLOCKED OUT FROM THE WALL TO COMPENSATE FOR ANY IRREGULARITIES IN THE WALL LINE.

5- IN OPPS 8, 11, 12, 13 & 14 BLOCKS P-403595 SHALL BE INSTALLED AT EACH ALTERNATE CHANNEL CROSS ARM, STARTING AT TOP.

6- THE 170 CONNECTING BLOCK WHEN ORDERED SHALL BE LOCATED ON THE GUARD RAIL SUPPORTS OF THE 5TH, 15TH, 25TH, ETC. VERTICALS FROM THE LEFT END OF THE FRAME UNLESS OTHERWISE SPECIFIED.

7- TIE BARS SHALL BE LOCATED AT THE SECOND TO TWELFTH INCLUSIVE CROSS ARM FROM THE BOTTOM. (CONTINUED)

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