



MANUFACTURING NOTES (CONT'D)

10. INSTALLER SHALL DRILL 500 HOLES IN BASE ANGLES AS REQUIRED FOR HOLDING DOWN SCREWS TO MATCH HOLES IN FASCIA ANGLES AS FOLLOWS:

NO. OF VERT. UNITS	1 HOLES	2 HOLES	3 HOLES	4 HOLES	5 HOLES	6 HOLES	7 HOLES	8 HOLES	9 HOLES	10 HOLES
10	1	2	3	4	5	6	7	8	9	10

11. THE FIRST & LAST HOLE OF EACH UNIT TO BE LOCATED NOT MORE THAN 11.25" FROM THE END & INTERMEDIATE HOLES TO BE SPACED EVENLY TAPPED HOLES TO BE PROVIDED IN THE FASCIA. HOLE WHEN REQUIRED FOR THE SMALLER UNITS SHALL BE THE CENTER OF EACH UNIT BY VERTICALS AS FOLLOWS (FRONT OF FRAME SHOWN):

10	1	2	3	4	5	6	7	8	9	10
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12. 3/8" DIA. 1/4" DIA. CAP SCREWS TO BE FURNISHED BY THE TEL. CO. IN ALL TAPPED HOLES IN FLOOR ANGLE ANGLES TO KEEP HOLES FREE FROM CONCRETE. THREADS TO BE COATED WITH S.P.S. LUBRICANT (PHOSPHORUS OR HEAT) OR OIL. THESE SCREWS ARE TO BE REMOVED AFTER CONCRETE IS PLACED.

TABLE OF UNIT COMBINATIONS FOR VARIOUS NUMBER OF VERTICALS

NO. OF VERTS.	USE GROUPS	NO. OF VERTS.	USE GROUPS	NO. OF VERTS.	USE GROUPS
1	1	18	10-3	35	20-10-5
2	2	19	11-3	36	21-10-5
3	3	20	12-3	37	22-11-5
4	4	21	13-3	38	23-11-5
5	5	22	14-3	39	24-12-5
6	6	23	15-3	40	25-12-5
7	7	24	16-3	41	26-13-5
8	8	25	17-3	42	27-13-5
9	9	26	18-3	43	28-14-5
10	10	27	19-3	44	29-14-5
11	11	28	20-3	45	30-15-5
12	12	29	21-3	46	31-15-5
13	13	30	22-3	47	32-16-5
14	14	31	23-3	48	33-16-5
15	15	32	24-3	49	34-17-5
16	16	33	25-3	50	35-17-5
17	17	34	26-3	51	36-18-5

MANUFACTURING NOTES (CONT'D)

13. BRACING CHANNELS SHALL BE PLACED ON THE 3RD, 6TH, 9TH, 12TH & 15TH BAYS FROM THE BOTTOM.

14. UNLESS OTHERWISE SPECIFIED, CUTOUTS FOR CABLES SHALL BE PROVIDED IN BRACING CHANNELS, 0.5" ON INSTALLATION.

15. WHEN REQUIRED, CUTOUTS FOR CABLES SHALL BE PROVIDED IN BRACING CHANNELS, 0.5" ON INSTALLATION.

16. ON ORIGINAL LINEUP OF 5 TO 9 VERT. UNITS, ONE SET OF BRACES SHALL BE PLACED AT EACH END OF FRAME. ON ORIGINAL LINEUP OF 10 TO 25 VERT. UNITS, ONE SET OF BRACES SHALL BE PLACED AT EACH END, ON AN ORIGINAL LINEUP OF MORE THAN 25 VERT. UNITS, SETS OF INTERMEDIATE BRACES SHALL BE SPACED APPROX. EQUAL BETWEEN EACH SET OF 10 TO 25 VERT. UNITS. EACH ADDITIONAL SET OF BRACES TO A LINEUP SHALL HAVE ONE ADDITIONAL SET OF BRACES PLACED AT ONE OF THE ORIGINAL FRAME WHEN A BRACE INTERFERES WITH THE LOCATION OF A JACK BOX OR JACK BOXES. THE BRACE SHOULD BE RELOCATED ON THE SAME LEVEL, ONE OR MORE VERTICALLY TO THE RIGHT OR LEFT AS REQUIRED ON SHORT FRAMES OF 6 OR 7 VERT. UNITS THERE SHALL NOT BE ROOM TO RELOCATE THE BRACE IN WHICH CASE IT SHOULD BE DISCARDED.

17. FRAME SUPPORTS TO BE ATTACHED TO BRACING CHANNELS SHALL BE LOCATED PARTIALLY FROM ASSOCIATED B.B.P.

MANUFACTURING NOTES (CONT'D)

18. IN STOCK LIST, 154 ITEMS NOT ASSEMBLED SHIPPED LOOSE. SEE MISC. ITEMS REQUIRED FOR INSTALLATION.

19. DESIGNATION BOARD TO BE FURNISHED ON INSTALLATION AND MADE FROM 1/2" X 1/2" WHITE PINE OR PINEWOOD.

20. DESIGNATION BOARD SUPPORTS PLACES BEHIND ON INSTALLATION AS REQUIRED TO SUIT HOLE AT WHICH BOARD IS MOUNTED. HOLE TO BE APPROX. 1/2" WIDE X 1/2" DEEP WITH SUPPORTS AS FURNISHED UNLESS OTHERWISE SPECIFIED.

21. THE 1/2" BRACING CHANNELS WHEN ORDERED SHALL BE LOCATED AT THE 3RD, 6TH, 9TH, 12TH, 15TH, 18TH, 21ST, 24TH, 27TH, 30TH, 33RD, 36TH, 39TH, 42ND, 45TH, 48TH, 51ST, 54TH, 57TH, 60TH, 63RD, 66TH, 69TH, 72ND, 75TH, 78TH, 81ST, 84TH, 87TH, 90TH, 93RD, 96TH, 99TH, 102ND, 105TH, 108TH, 111TH, 114TH, 117TH, 120TH, 123RD, 126TH, 129TH, 132ND, 135TH, 138TH, 141ST, 144TH, 147TH, 150TH, 153RD, 156TH, 159TH, 162ND, 165TH, 168TH, 171ST, 174TH, 177TH, 180TH, 183RD, 186TH, 189TH, 192ND, 195TH, 198TH, 201ST, 204TH, 207TH, 210TH, 213RD, 216TH, 219TH, 222ND, 225TH, 228TH, 231ST, 234TH, 237TH, 240TH, 243RD, 246TH, 249TH, 252ND, 255TH, 258TH, 261ST, 264TH, 267TH, 270TH, 273RD, 276TH, 279TH, 282ND, 285TH, 288TH, 291ST, 294TH, 297TH, 300TH, 303RD, 306TH, 309TH, 312ND, 315TH, 318TH, 321ST, 324TH, 327TH, 330TH, 333RD, 336TH, 339TH, 342ND, 345TH, 348TH, 351ST, 354TH, 357TH, 360TH, 363RD, 366TH, 369TH, 372ND, 375TH, 378TH, 381ST, 384TH, 387TH, 390TH, 393RD, 396TH, 399TH, 402ND, 405TH, 408TH, 411ST, 414TH, 417TH, 420TH, 423RD, 426TH, 429TH, 432ND, 435TH, 438TH, 441ST, 444TH, 447TH, 450TH, 453RD, 456TH, 459TH, 462ND, 465TH, 468TH, 471ST, 474TH, 477TH, 480TH, 483RD, 486TH, 489TH, 492ND, 495TH, 498TH, 501ST, 504TH, 507TH, 510TH, 513RD, 516TH, 519TH, 522ND, 525TH, 528TH, 531ST, 534TH, 537TH, 540TH, 543RD, 546TH, 549TH, 552ND, 555TH, 558TH, 561ST, 564TH, 567TH, 570TH, 573RD, 576TH, 579TH, 582ND, 585TH, 588TH, 591ST, 594TH, 597TH, 600TH, 603RD, 606TH, 609TH, 612ND, 615TH, 618TH, 621ST, 624TH, 627TH, 630TH, 633RD, 636TH, 639TH, 642ND, 645TH, 648TH, 651ST, 654TH, 657TH, 660TH, 663RD, 666TH, 669TH, 672ND, 675TH, 678TH, 681ST, 684TH, 687TH, 690TH, 693RD, 696TH, 699TH, 702ND, 705TH, 708TH, 711ST, 714TH, 717TH, 720TH, 723RD, 726TH, 729TH, 732ND, 735TH, 738TH, 741ST, 744TH, 747TH, 750TH, 753RD, 756TH, 759TH, 762ND, 765TH, 768TH, 771ST, 774TH, 777TH, 780TH, 783RD, 786TH, 789TH, 792ND, 795TH, 798TH, 801ST, 804TH, 807TH, 810TH, 813RD, 816TH, 819TH, 822ND, 825TH, 828TH, 831ST, 834TH, 837TH, 840TH, 843RD, 846TH, 849TH, 852ND, 855TH, 858TH, 861ST, 864TH, 867TH, 870TH, 873RD, 876TH, 879TH, 882ND, 885TH, 888TH, 891ST, 894TH, 897TH, 900TH, 903RD, 906TH, 909TH, 912ND, 915TH, 918TH, 921ST, 924TH, 927TH, 930TH, 933RD, 936TH, 939TH, 942ND, 945TH, 948TH, 951ST, 954TH, 957TH, 960TH, 963RD, 966TH, 969TH, 972ND, 975TH, 978TH, 981ST, 984TH, 987TH, 990TH, 993RD, 996TH, 999TH, 1002ND, 1005TH, 1008TH, 1011ST, 1014TH, 1017TH, 1020TH, 1023RD, 1026TH, 1029TH, 1032ND, 1035TH, 1038TH, 1041ST, 1044TH, 1047TH, 1050TH, 1053RD, 1056TH, 1059TH, 1062ND, 1065TH, 1068TH, 1071ST, 1074TH, 1077TH, 1080TH, 1083RD, 1086TH, 1089TH, 1092ND, 1095TH, 1098TH, 1101ST, 1104TH, 1107TH, 1110TH, 1113RD, 1116TH, 1119TH, 1122ND, 1125TH, 1128TH, 1131ST, 1134TH, 1137TH, 1140TH, 1143RD, 1146TH, 1149TH, 1152ND, 1155TH, 1158TH, 1161ST, 1164TH, 1167TH, 1170TH, 1173RD, 1176TH, 1179TH, 1182ND, 1185TH, 1188TH, 1191ST, 1194TH, 1197TH, 1200TH, 1203RD, 1206TH, 1209TH, 1212ND, 1215TH, 1218TH, 1221ST, 1224TH, 1227TH, 1230TH, 1233RD, 1236TH, 1239TH, 1242ND, 1245TH, 1248TH, 1251ST, 1254TH, 1257TH, 1260TH, 1263RD, 1266TH, 1269TH, 1272ND, 1275TH, 1278TH, 1281ST, 1284TH, 1287TH, 1290TH, 1293RD, 1296TH, 1299TH, 1302ND, 1305TH, 1308TH, 1311ST, 1314TH, 1317TH, 1320TH, 1323RD, 1326TH, 1329TH, 1332ND, 1335TH, 1338TH, 1341ST, 1344TH, 1347TH, 1350TH, 1353RD, 1356TH, 1359TH, 1362ND, 1365TH, 1368TH, 1371ST, 1374TH, 1377TH, 1380TH, 1383RD, 1386TH, 1389TH, 1392ND, 1395TH, 1398TH, 1401ST, 1404TH, 1407TH, 1410TH, 1413RD, 1416TH, 1419TH, 1422ND, 1425TH, 1428TH, 1431ST, 1434TH, 1437TH, 1440TH, 1443RD, 1446TH, 1449TH, 1452ND, 1455TH, 1458TH, 1461ST, 1464TH, 1467TH, 1470TH, 1473RD, 1476TH, 1479TH, 1482ND, 1485TH, 1488TH, 1491ST, 1494TH, 1497TH, 1500TH, 1503RD, 1506TH, 1509TH, 1512ND, 1515TH, 1518TH, 1521ST, 1524TH, 1527TH, 1530TH, 1533RD, 1536TH, 1539TH, 1542ND, 1545TH, 1548TH, 1551ST, 1554TH, 1557TH, 1560TH, 1563RD, 1566TH, 1569TH, 1572ND, 1575TH, 1578TH, 1581ST, 1584TH, 1587TH, 1590TH, 1593RD, 1596TH, 1599TH, 1602ND, 1605TH, 1608TH, 1611ST, 1614TH, 1617TH, 1620TH, 1623RD, 1626TH, 1629TH, 1632ND, 1635TH, 1638TH, 1641ST, 1644TH, 1647TH, 1650TH, 1653RD, 1656TH, 1659TH, 1662ND, 1665TH, 1668TH, 1671ST, 1674TH, 1677TH, 1680TH, 1683RD, 1686TH, 1689TH, 1692ND, 1695TH, 1698TH, 1701ST, 1704TH, 1707TH, 1710TH, 1713RD, 1716TH, 1719TH, 1722ND, 1725TH, 1728TH, 1731ST, 1734TH, 1737TH, 1740TH, 1743RD, 1746TH, 1749TH, 1752ND, 1755TH, 1758TH, 1761ST, 1764TH, 1767TH, 1770TH, 1773RD, 1776TH, 1779TH, 1782ND, 1785TH, 1788TH, 1791ST, 1794TH, 1797TH, 1800TH, 1803RD, 1806TH, 1809TH, 1812ND, 1815TH, 1818TH, 1821ST, 1824TH, 1827TH, 1830TH, 1833RD, 1836TH, 1839TH, 1842ND, 1845TH, 1848TH, 1851ST, 1854TH, 1857TH, 1860TH, 1863RD, 1866TH, 1869TH, 1872ND, 1875TH, 1878TH, 1881ST, 1884TH, 1887TH, 1890TH, 1893RD, 1896TH, 1899TH, 1902ND, 1905TH, 1908TH, 1911ST, 1914TH, 1917TH, 1920TH, 1923RD, 1926TH, 1929TH, 1932ND, 1935TH, 1938TH, 1941ST, 1944TH, 1947TH, 1950TH, 1953RD, 1956TH, 1959TH, 1962ND, 1965TH, 1968TH, 1971ST, 1974TH, 1977TH, 1980TH, 1983RD, 1986TH, 1989TH, 1992ND, 1995TH, 1998TH, 2001ST, 2004TH, 2007TH, 2010TH, 2013RD, 2016TH, 2019TH, 2022ND, 2025TH, 2028TH, 2031ST, 2034TH, 2037TH, 2040TH, 2043RD, 2046TH, 2049TH, 2052ND, 2055TH, 2058TH, 2061ST, 2064TH, 2067TH, 2070TH, 2073RD, 2076TH, 2079TH, 2082ND, 2085TH, 2088TH, 2091ST, 2094TH, 2097TH, 2100TH, 2103RD, 2106TH, 2109TH, 2112ND, 2115TH, 2118TH, 2121ST, 2124TH, 2127TH, 2130TH, 2133RD, 2136TH, 2139TH, 2142ND, 2145TH, 2148TH, 2151ST, 2154TH, 2157TH, 2160TH, 2163RD, 2166TH, 2169TH, 2172ND, 2175TH, 2178TH, 2181ST, 2184TH, 2187TH, 2190TH, 2193RD, 2196TH, 2199TH, 2202ND, 2205TH, 2208TH, 2211ST, 2214TH, 2217TH, 2220TH, 2223RD, 2226TH, 2229TH, 2232ND, 2235TH, 2238TH, 2241ST, 2244TH, 2247TH, 2250TH, 2253RD, 2256TH, 2259TH, 2262ND, 2265TH, 2268TH, 2271ST, 2274TH, 2277TH, 2280TH, 2283RD, 2286TH, 2289TH, 2292ND, 2295TH, 2298TH, 2301ST, 2304TH, 2307TH, 2310TH, 2313RD, 2316TH, 2319TH, 2322ND, 2325TH, 2328TH, 2331ST, 2334TH, 2337TH, 2340TH, 2343RD, 2346TH, 2349TH, 2352ND, 2355TH, 2358TH, 2361ST, 2364TH, 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2742ND, 2745TH, 2748TH, 2751ST, 2754TH, 2757TH, 2760TH, 2763RD, 2766TH, 2769TH, 2772ND, 2775TH, 2778TH, 2781ST, 2784TH, 2787TH, 2790TH, 2793RD, 2796TH, 2799TH, 2802ND, 2805TH, 2808TH, 2811ST, 2814TH, 2817TH, 2820TH, 2823RD, 2826TH, 2829TH, 2832ND, 2835TH, 2838TH, 2841ST, 2844TH, 2847TH, 2850TH, 2853RD, 2856TH, 2859TH, 2862ND, 2865TH, 2868TH, 2871ST, 2874TH, 2877TH, 2880TH, 2883RD, 2886TH, 2889TH, 2892ND, 2895TH, 2898TH, 2901ST, 2904TH, 2907TH, 2910TH, 2913RD, 2916TH, 2919TH, 2922ND, 2925TH, 2928TH, 2931ST, 2934TH, 2937TH, 2940TH, 2943RD, 2946TH, 2949TH, 2952ND, 2955TH, 2958TH, 2961ST, 2964TH, 2967TH, 2970TH, 2973RD, 2976TH, 2979TH, 2982ND, 2985TH, 2988TH, 2991ST, 2994TH, 2997TH, 3000TH, 3003RD, 3006TH, 3009TH, 3012ND, 3015TH, 3018TH, 3021ST, 3024TH, 3027TH, 3030TH, 3033RD, 3036TH, 3039TH, 3042ND, 3045TH, 3048TH, 3051ST, 3054TH, 3057TH, 3060TH, 3063RD, 3066TH, 3069TH, 3072ND, 3075TH, 3078TH, 3081ST, 3084TH, 3087TH, 3090TH, 3093RD, 3096TH, 3099TH, 3102ND, 3105TH, 3108TH, 3111ST, 3114TH, 3117TH, 3120TH, 3123RD, 3126TH, 3129TH, 3132ND, 3135TH, 3138TH, 3141ST, 3144TH, 3147TH, 3150TH, 3153RD, 3156TH, 3159TH, 3162ND, 3165TH, 3168TH, 3171ST, 3174TH, 3177TH, 3180TH, 3183RD, 3186TH, 3189TH, 3192ND, 3195TH, 3198TH, 3201ST, 3204TH, 3207TH, 3210TH, 3213RD, 3216TH, 3219TH, 3222ND, 3225TH, 3228TH, 3231ST, 3234TH, 3237TH, 3240TH, 3243RD, 3246TH, 3249TH, 3252ND, 3255TH, 3258TH, 3261ST, 3264TH, 3267TH, 3270TH, 3273RD, 3276TH, 3279TH, 3282ND, 3285TH, 3288TH, 3291ST, 3294TH, 3297TH, 3300TH, 3303RD, 3306TH, 3309TH, 3312ND, 3315TH, 3318TH, 3321ST, 3324TH, 3327TH, 3330TH, 3333RD, 3336TH, 3339TH, 3342ND, 3345TH, 3348TH, 3351ST, 3354TH, 3357TH, 3360TH, 3363RD, 3366TH, 3369TH, 3372ND, 3375TH, 3378TH, 3381ST, 3384TH, 3387TH, 3390TH, 3393RD, 3396TH, 3399TH, 3402ND, 3405TH, 3408TH, 3411ST, 3414TH, 3417TH, 3420TH, 3423RD, 3426TH, 3429TH, 3432ND, 3435TH, 3438TH, 3441ST, 3444TH, 3447TH, 3450TH, 3453RD, 3456TH, 3459TH, 3462ND, 3465TH, 3468TH, 3471ST, 3474TH, 3477TH, 3480TH, 3483RD, 3486TH, 3489TH, 3492ND, 3495TH, 3498TH, 3501ST, 3504TH, 3507TH, 3510TH, 3513RD, 3516TH, 3519TH, 3522ND, 3525TH, 3528TH, 3531ST, 3534TH, 3537TH, 3540TH, 3543RD, 3546TH, 3549TH, 3552ND, 3555TH, 3558TH, 3561ST, 3564TH, 3567TH, 3570TH, 3573RD, 3576TH, 3579TH, 3582ND, 3585TH, 3588TH, 3591ST, 3594TH, 3597TH, 3600TH, 3603RD, 3606TH, 3609TH, 3612ND, 3615TH, 3618TH, 3621ST, 3624TH, 3627TH, 3630TH, 3633RD, 3636TH, 3639TH, 3642ND, 3645TH, 3648TH, 3651ST, 3654TH, 3657TH, 3660TH, 3663RD, 3666TH, 3669TH, 3672ND, 3675TH, 3678TH, 3681ST, 3684TH, 3687TH, 3690TH, 3693RD, 3696TH, 3699TH, 3702ND, 3705TH, 3708TH, 3711ST, 3714TH, 3717TH, 3720TH, 3723RD, 3726TH, 3729TH, 3732ND, 3735TH, 3738TH, 3741ST, 3744TH, 3747TH, 3750TH, 3753RD, 3756TH, 3759TH, 3762ND, 3765TH, 3768TH, 3771ST, 3774TH, 3777TH, 3780TH, 3783RD, 3786TH, 3789TH, 3792ND, 3795TH, 3798TH, 3801ST, 3804TH, 3807TH, 3810TH, 3813RD, 3816TH, 3819TH, 3822ND, 3825TH, 3828TH, 3831ST, 3834TH, 3837TH, 3840TH, 3843RD, 3846TH, 3849TH, 3852ND, 3855TH, 3858TH, 3861ST, 3864TH, 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