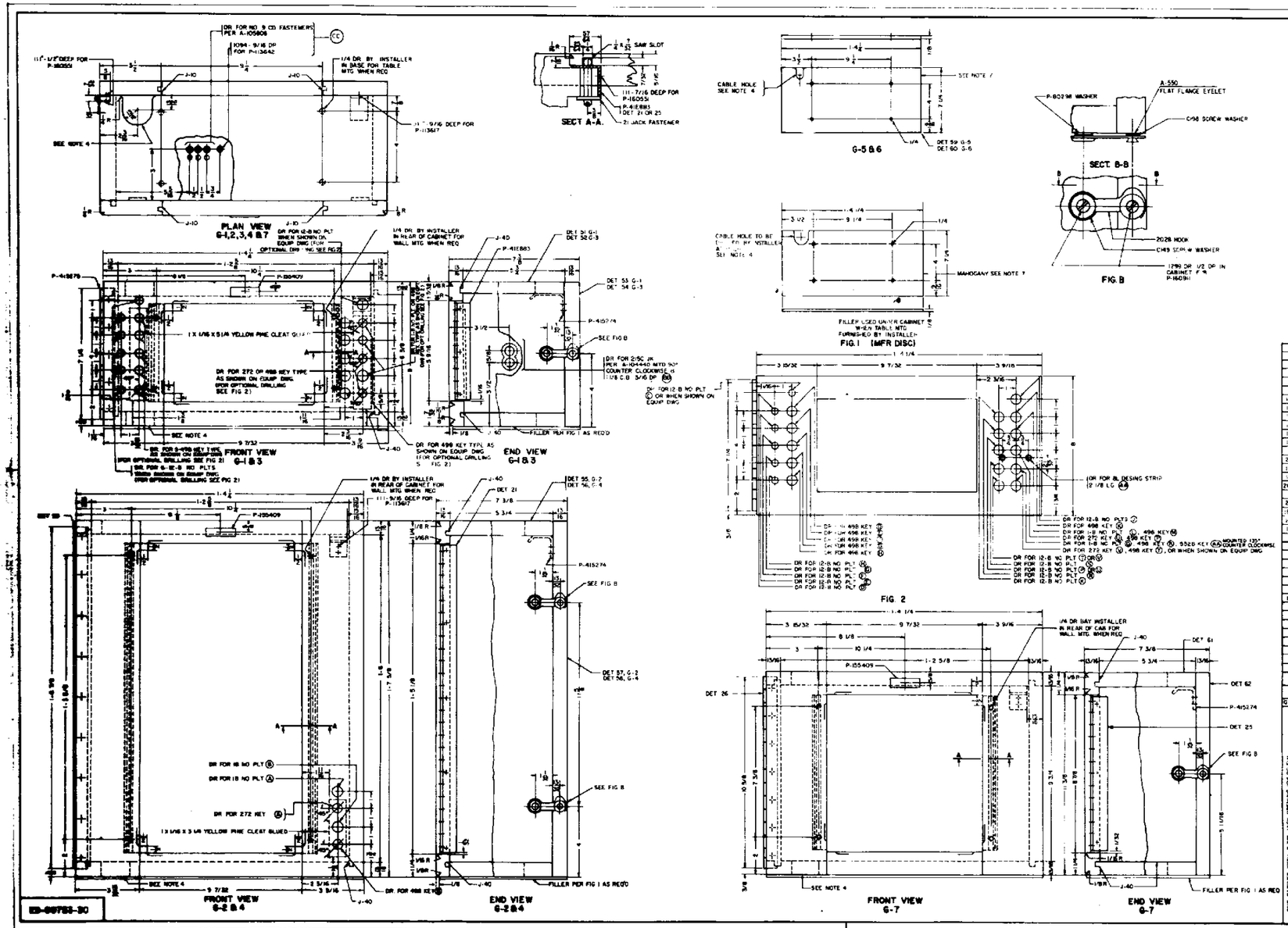

MANUFACTURING NOTES

1. ALL PARTS TO BE ASSEMBLED FOR SHIPMENT
2. ☐ MISC ITEMS REQUIRED FOR MANUFACTURE.
3. ALL EXPOSED EDGES OF CABINET SHALL BE SLIGHTLY ROUNDED
4. CABLE HOLE SHALL BE CUT IN TOP OR BOTTOM OF CABINET AS REQUIRED ON INSTALLATION TO SUIT CABLING CONDITIONS
5. ALL EXPOSED WOODWORK IN GRS 1,2 & 3 SHALL BE GIVEN A 104 BC FIN. ALL EXPOSED WOODWORK IN GRS. 3,4 & 6 SHALL BE GIVEN A 104 AY FIN
6. WHEN TABLE MTD THE CABINET PROPER IS SCREWED TO THE TABLE TOP AND THE REAR DOOR BECOMES THE CABINET DOOR
7. EDGES OF FILLERS D-58 & 60 SHALL BE GIVEN A 104 AY FIN FOR D-60 OR 104 BC FIN FOR D-58 STAIN OF 104 AY OR 104 BC & 1180 FIN ON BALANCE
8. OPTIONAL DRILLINGS Ⓐ, Ⓑ, ETC SHALL BE AS SPEC IN THE JOB ORDER OR WHEN SHOWN ON FRONT EQUIPMENT DRAWING
9. S ITEMS NOT ASSEMBLED TO BE SHIPPED SEPARATELY

ORIGINAL ISSUE
SIZE U 9-23-31

REPRODUCED DUE TO POOR CONDITION OF OLD TRACING
DRAWING REPUMISHED 4-17-63 AT B.T. NORE WE CL D

1-8		21	22

IN SL FOR DET 20 & 26 SHA FIN READ 17 FIN.
4-16-71 AT&T NORE WF CL DD

4-9	CH	27	28

IN SL LINE 32 ADDED. LINES 31 & 30 CHG & READ (LINE 31 READ 5 PL 1/8 FIN HINGE) (LINE 30 READ 5 PL 1/8 FIN HINGE WASH CO OR EQUIV) REF VIEWS CHG ACCORD. SHTS 2 (AND 3, 4, & 6) LARGE WASHERS TUBM 91 IN CHRT BOOK SHALL BE DISCARDED
5-30-73 561333-01

2-1-72		21	9

NOTE 9 & SL LINE 24 S NOTE ADDED
AT&T NORE WE CL DD

1-4-72		4	30

ITEM 33 WAS P-99602 BUSHING
1-14-77 CO-7803883R-01

8			3

G7	G6	G5	G4	G3	G2	G1	CODE	DESCRIPTION	NOTE	LAMP
										60
										35
1		2	1	2	1		P-80298	WASHER 170 X .563 X .051		
1		2	1	2	1			A-550 EYLT WIL PLT B & STAMPSON CO INC		
1		2	1	2	1			CH9 SCR BSH STL WIL PLT B & STAMPSON CO INC		
1		2	1	2	1			HOOK 2028 NICKEL PLT FINI LAMBING & CO		
1		2	1	2				C98 SCR BSH WIL PLT B & STAMPSON CO INC		30
							H-299-530	DET 26 PIANO HINGE WF P-112605		
								10.5 IN LG (.134 FIN)		
2								DET 25 1/8" SHEET BENT H-51/16 L 0.0375 (L)		
1								DET 62 REAR DOOR (BIRCH)		
								DET 61 CABINET ASSEM (BIRCH)		25
26		50	16	50	16		21	JACK FASTENER	S	
2		4	2	4	2		P-160911	D.H.W. SCR 8 X 3/4		
16		28	16	28	16		P-160551	F.H.W. SCR 6 X 3/8		
2		2		2	2		P-113617	R.H.W. SCR 8 X 3/4		20
1		1		1	1		P-155409	NAME PLATE		
		2		2			H-299-530	DET 21 1/8" SHEET BENT H-51/16 L 0.0375 (L)		
		1		1				DET 20 PIANO HINGE WF P-112605		
								F.G 2 7/8 LG (.134 FIN)		15
				2		2	P-44E883	BRACKET		
				1		1	P-415275	HINGE		
1				1	1	1	P-415274	GATE GUIDE		
	1							DET 60 FILLER		10
		1						DET 59 FILLER		
		1		1				DET 58 REAR DOOR		
				1				DET 57 REAR DOOR		
		1						DET 56 CABINET ASSEM (BIRCH)		
				1		1	ED-90753-30	DET 55 CABINET ASSEM		5
						1		DET 54 REAR DOOR		
						1		DET 53 REAR DOOR		
								DET 52 CABINET ASSEM		
						1		DET 51 CABINET ASSEM		

ENGINEERING NOTES

51-MADE FROM ED-90753-01 ISS. 13 & ED-89198-01 ISS. 1
52-WHEN CABINET IS TABLE MOUNTED ENGINEER SMALL SPEC FILLER PER G-5 OR G-6 UNDER CABINET.

ISSUE 31

NOTICE
NOT FOR USE OR DISCLOSURE OUTSIDE THE BELL SYSTEM EXCEPT UNDER WRITTEN AGREEMENT

COMMON SYSTEMS
LAMP SIGNAL CABINET ASSEMBLY
WALL OR TABLE MOUNTED
FOR MOUNTING STRIP MOUNTED APPARATUS
5 (1/2", 6 7/8" & 7' 5 1/8" JACK OPENINGS

AT & T CO. RATING
AT & T CO STANDARD
WE CO RATING
STANDARD

ED-90753-30

WESTERN ELECTRIC COMPANY, INC.

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