

CABLE SPLICING - GENERAL  
PREPARATION OF LEAD SLEEVES

NOTES CONCERNING THIS ADDENDUM

This Addendum supplements Section G50.627.1 with information relative to the use of the Sleeve Splitting Tool.

The cross-reference "See Addendum" should be marked in Section G50.627.1 at Paragraph 3.03.

3. SPLIT SLEEVE

3.03 Lead sleeves may be split with a Sleeve Splitting Tool. This tool consists of a handle and two sash chains connected to a 12 inch length of 24 gauge piano wire. Cut a groove in a straight line along the sleeve to a depth of not more than 1/2 the thickness of the sleeve with the point of a shave hook. (This will guide the piano wire as it is pulled through the sleeve, and will facilitate beveling the edges.) Loop the free end of the piano wire and sash chain through the lead sleeve and attach the chain to the slot provided in the handle. Align the piano wire with the groove in the sleeve and exert a pulling pressure on the handle to force cutting wire through the length of the sleeve.