

CABLE SPLICING - GENERAL

WIPED JOINTS - GENERAL INSTRUCTIONS

NOTES CONCERNING THIS ADDENDUM

This addendum supplements Section G50, 677, 1 with instructions for preheating the ladle before wiping or unwiping joints.

The cross reference "See Addendum" should be written in Section G50, 677, 1 following Paragraph 1, 04 to indicate added instructions.

1. GENERAL

1.05 Never dip a cold or damp ladle into hot solder. Such action causes spattering of the solder and may result in an explosion. Always preheat the ladle over the furnace before submerging it into the molten metal, which will also insure that any greasy substances present on the ladle will have been burnt off.

1.06 Due to the possibility of air pressure existing in cables NOT under gas pressure, the hole for flash testing joints should be drilled in the lead sleeve before wiping or unwiping joints in all cables.