

CABLE SPLICING - GENERAL

WIPED JOINTS - GENERAL INSTRUCTIONS

NOTES CONCERNING THIS WR SHEET

This WR sheet is being issued to provide instructions on solder conservation measures to be taken due to the fact that great quantities of tin and lead are now required for National Defense purposes. The following methods of conserving solder should be observed.

1. On wiped joints, make the fillet between the cable and sleeve with a minimum amount of solder.
2. All solder drippings should be caught in the solder pan and returned to the solder pot.
3. Splices in buildings should be taped wherever possible, moisture conditions permitting.
4. Porous wiped joints should be finished with C Sealing Solder.