

CABLE SPLICING—GENERAL

WIPING CAP JOINTS

| Contents | Page |
|------------------|-------------|
| 1. General | 1 |
| 2. Pastors | 1 |
| 3. Wiping | 1 |

1. GENERAL

1.01 This section outlines the method of wiping a cap joint on a sleeve used at the end of a cable, or over a butt splice.

1.02 The cap joint may be wiped either before or after the sleeve is placed on the cable. If it is to be wiped after the sleeve is placed over the cable, it is desirable to first wipe the opposite end to the cable and then wipe the cap joint.

2. PASTERS

2.01 Place pasters around the straight portion of the sleeve adjacent to the start of the beat-in.

3. WIPING

3.01 Heat and tin the sleeve at the joint in the same way as for a straight joint. Finish the joint, leaving a thin layer of solder over the end of the beat-in, and remove as much solder as practicable toward the pasters as shown below.

