

CABLE SPLICING—GENERAL

WIPING KNUCKLE JOINTS

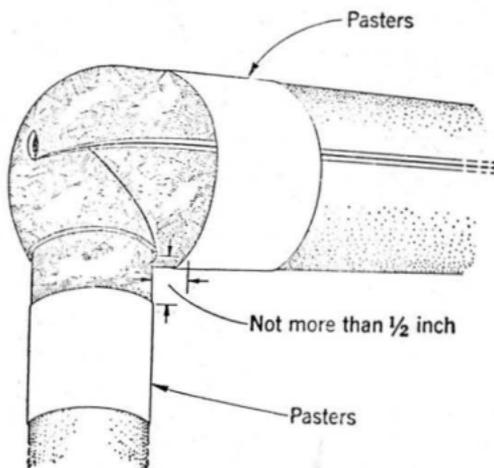
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1. GENERAL

1.01 This section outlines the method of wiping a knuckle joint on a sleeve in terminal boxes where space does not permit wiping a straight joint.

2. PASTERS

2.01 Place pasters as shown in the following illustration.



3. WIPING

3.01 Heat and tin the sleeve and sheath in the same way as for a straight joint. Finish the joint, leaving a thin layer of solder over the end of the beat-in and a fillet of solder at the junction of the cable and beat-in as shown below.

