

**BELL SYSTEM PRACTICES**  
**Outside Plant Construction**  
**and Maintenance**

**SECTION G73.415.5**  
**Issue 2, March, 1953**  
**AT&T Co Standard**

## **PRESSURE TESTING**

### **LOCATION OF GAS LEAKS**

### **COMPUTING LEAK LOCATION**

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#### **1. GENERAL**

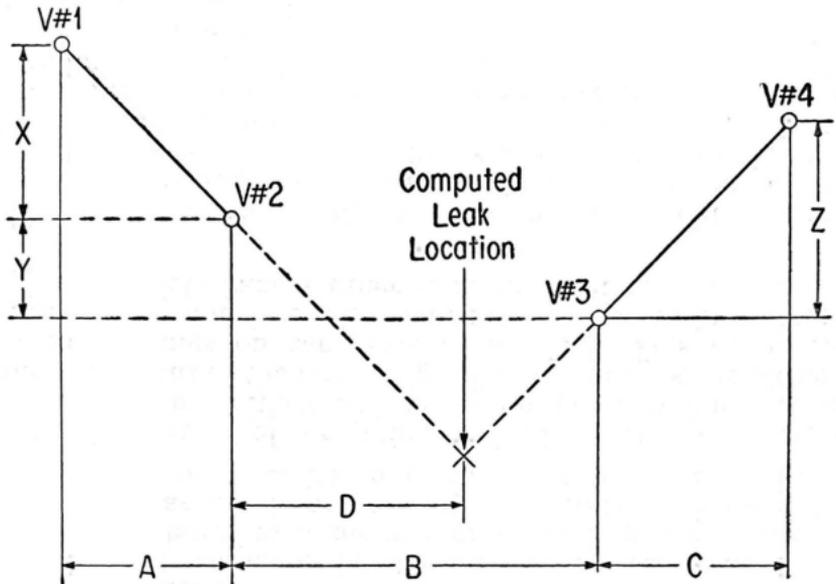
1.01 This section replaces Issue 1 and has been reissued to correct an error in the formula in Paragraph 2.01. This section describes a method of computing the indicated location of a gas leak in order to eliminate errors which may be introduced by inaccuracies in plotting the pressure gradient.

1.02 The method of computing outlined in this section determines by arithmetical means the point of intersection of the extensions of the two straight lines connecting the plotted pressure readings on each side of the leak. This eliminates plotting errors but does not compensate for errors in pressure readings or disturbances other than the leak on the pressure gradient.

1.03 Computation of the location of small and medium leaks is often helpful on buried and underground cables when the leak is to be cleared by excavating and exposing the cable sheath. Computation of a leak location should not be made without first plotting and analyzing the pressure gradient to determine the reliability of the pressure readings and the possible existence of disturbances or irregularities which may have distorted the leak gradient.

## 2. DATA USED IN COMPUTING LEAK LOCATION

2.01 The following data and formula are used in computing the leak location.



### Distances

(in feet)

Valve #1 to Valve #2 = A  
 Valve #2 to Valve #3 = B  
 Valve #3 to Valve #4 = C

### Pressure Readings

(in pounds)

Valve #1 = V1  
 Valve #2 = V2  
 Valve #3 = V3  
 Valve #4 = V4

### Pressure Differences

(in pounds)

Valve #1 to Valve #2 = X  
 Valve #2 to Valve #3 = Y  
 Valve #3 to Valve #4 = Z

The formula used in computing the location is:

$$D = \frac{A (BZ \pm CY)}{CX + AZ}$$

where D is the distance from Valve #2 to the leak.

**Note:** The term "CY" is plus when the pressure at Valve #2 is greater than at Valve #3; the term is minus when the pressure at Valve #2 is less than at Valve #3.

### 3. FORM FOR COMPUTING LEAK LOCATION

3.01 The use of the formula will be facilitated by setting up the data in the following form.

BZ	=	.....	(B) times	.....	(Z) =	.....	(1)
CY	=	.....	(C) times	.....	(Y) =	.....	(2)
BZ ± CY			(1) plus/minus		(2) =	.....	(3)
A(BZ ± CY)	=	.....	(A) times	.....	(3) =	.....	(4)
CX	=	.....	(C) times	.....	(X) =	.....	(5)
AZ	=	.....	(A) times	.....	(Z) =	.....	(6)
CX + AZ			(5) plus		(6) =	.....	(7)
D	=	.....	(4) divided by	.....	(7) =	.....	

### 4. EXAMPLE

4.01 Following is an example in the computation of the location of a small leak.

#### Data

#### Distances

(in feet)

Valve #1 to Valve #2	=	610	=	A
Valve #2 to Valve #3	=	622	=	B
Valve #3 to Valve #4	=	594	=	C

#### Pressure Readings

(in pounds)

Valve #1	=	8.39	=	V1
Valve #2	=	8.19	=	V2
Valve #3	=	8.14	=	V3
Valve #4	=	8.33	=	V4

#### Pressure Differences

(in pounds)

Valve #1 to Valve #2	=	.20	=	X
Valve #2 to Valve #3	=	.05	=	Y
Valve #3 to Valve #4	=	.19	=	Z

#### Computation

BZ	=	622	(B) times	.19	(Z) =	118.2	(1)
CY	=	594	(C) times	.05	(Y) =	29.7	(2)
BZ ± CY			(1) plus/minus		(2) =	147.9	(3)
A(BZ ± CY)	=	610	(A) times	147.9	(3) =	90,219.0	(4)
CX	=	594	(C) times	.20	(X) =	118.8	(5)
AZ	=	610	(A) times	.19	(Z) =	115.9	(6)
CX + AZ			(5) plus		(6) =	234.7	(7)
D	=	90,219.0	(4) divided by	234.7	(7) =	384	

The computed leak location is at Valve #2 plus 384 feet.