

## DRIFT PLUGS

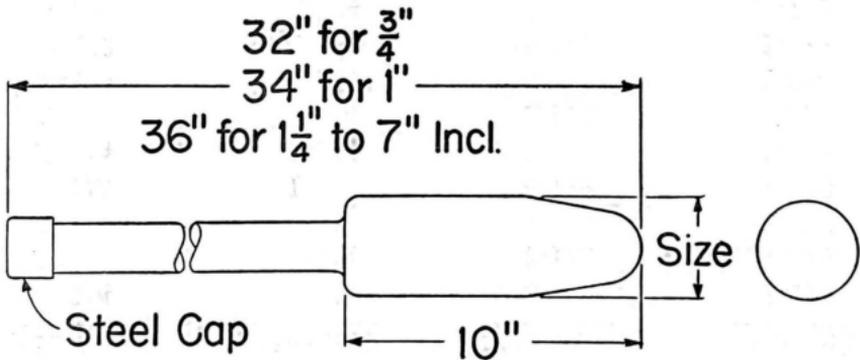
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### 1. GENERAL

1.01 This section describes the drift plugs that are provided for use in straightening and removing dents in lead sleeves.

### 2. DESCRIPTION

2.01 The drift plugs are supplied in 18 sizes corresponding to the inside diameters of the lead sleeves.



2.02 The plugs are made of domestic hard woods. The heads of the 3-1/2-inch and larger sizes are of laminated construction and the handles are glued to the heads. The 3-inch and smaller sizes are of one piece construction. The diameters of the heads and handles are indicated in the following table. The striking end of the handle is reinforced with a steel cap.

<u>Size (Inches)</u>	<u>Diameter of Handle (Inches)</u>	<u>Size (Inches)</u>	<u>Diameter of Handle (Inches)</u>
3/4	1/2	3	1-1/4
1	3/4	3-1/2	1-7/8
1-1/4	1	4	1-7/8
1-1/2	1	4-1/2	1-7/8
1-3/4	1-1/4	5	1-7/8
2	1-1/4	5-1/2	1-7/8
2-1/4	1-1/4	6	1-7/8
2-1/2	1-1/4	6-1/2	1-7/8
2-3/4	1-1/4	7	1-7/8

2.03 In using the tool, one end of the deformed sleeve is first wedged onto the head of the drift plug. Then the sleeve is driven over the plug by raising the sleeve and striking the capped end of the handle on the pavement or other solid surface.

2.04 Stearine rubbed onto the head of the drift plug will serve as a lubricant and facilitate the drifting operation.