

BELL SYSTEM PRACTICES
Motor Vehicles and
Construction Apparatus

ADDENDUM J6.506
Issue 1, October, 1954
AT&T Co Standard

WIRE ROPE

ROLLED EYES

GENERAL

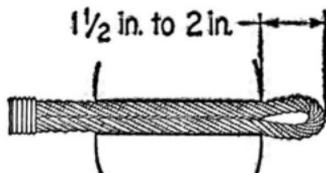
This addendum covers a very important additional operation to those covered in Section J6.506 for making an eye in the end of a winch line. This additional operation is necessary in order that the newly formed eye will securely hold the winch line hook. Make the following addition in the section.

6. FINISHING THE EYE

6.01 After the eye has been served as covered in Part 5 of Section J6.506 form it so that it will take a permanent shape with the dimension shown in the following figure.



6.02 This can most easily be done by placing the eye in a vise so that it is parallel with the jaws and so that the loop end projects about 1-1/2" to 2" beyond the ends of the jaws and then closing the eye by squeezing it between the jaws. When squeezing the eye it will be necessary to hold it securely at the crotch in order to prevent it from twisting out of the vise as the jaws are closed. If no vise is available the eye can be hammered into the required shape.



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