



STILE STRIP ASSEMBLY  
PARTS LIST FOR LIST H, J  
84301295 (FOR LIST K)

LEAD STRIP ASSEMBLY  
84301311 (FOR LIST J)  
84301303 (FOR LIST H, K)

DC-8098-50 CR-2 CHARGE  
BUSH ASSEMBLY (FOR LIST J)  
FOR LIST A, ATTACH TO STILE  
SEE FIG. 4

84002627 SCREW

SEE NOTE 55  
LIST 2 ONLY

SEE NOTE 55  
LIST 2 ONLY

KS-20491 L-214 E W L-105  
RECTIFIER (FOR LIST D) (SEE NOTE 11)  
84301304 (FOR LIST D)  
RECTIFIER (FOR LIST D)  
FOR LIST D SEE FIG. 4

84002627 SCREW

8401151 Baffle  
ASSEMBLY (FOR LIST E)

SEE NOTE 55  
LIST 2 ONLY

SEE NOTE 55  
LIST 2 ONLY

KS-20491 L-214 E W L-105  
RECTIFIER (FOR LIST D) (SEE NOTE 11)  
84301304 (FOR LIST D)  
RECTIFIER (FOR LIST D)  
FOR LIST C SEE FIG. 4

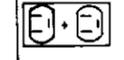
84002627 SCREW

8401340 BRACKET

ED-54001-70 CR-4  
SINGLE BAY  
FRAMEWORK ASSEMBLY

STAMP LISTS  
AS SPECIFIED

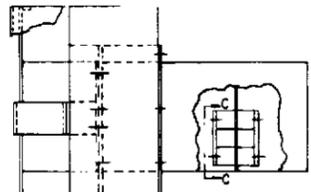
BASE COVER  
ED-1A197-75  
CR-4 (FOR LIST G)  
CR-45 (FOR LIST F)



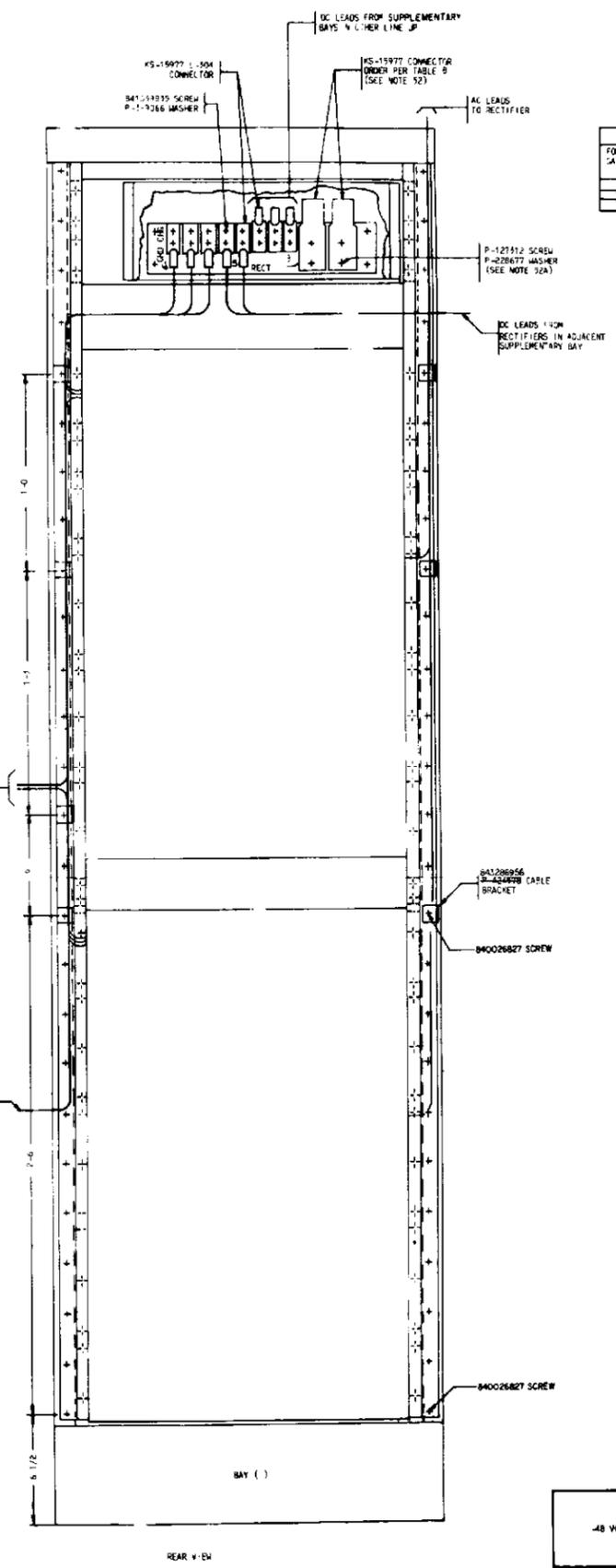
BAY ( )

PER FIG. 1

2-1 15  
16 REF.  
FRONT VIEW



1-6 REF.  
END VIEW  
FIG. 1



KS-15977 L-504  
CONNECTOR

KS-15977 CONNECTOR  
ORDER PER TABLE B  
(SEE NOTE 52)

AC LEADS  
TO RECTIFIER

P-127512 SCREW  
P-222677 WASHER  
(SEE NOTE 52A)

DC LEADS FROM  
RECTIFIERS IN ADJACENT  
SUPPLEMENTARY BAY

TO CONTROL UNIT  
IN ADJACENT BAY

DC LEADS FROM RECTIFIER  
IN ADJACENT BAY

84728956  
CR-24490B CARLE  
BRACKET

84002627 SCREW

84002627 SCREW

BAY ( )

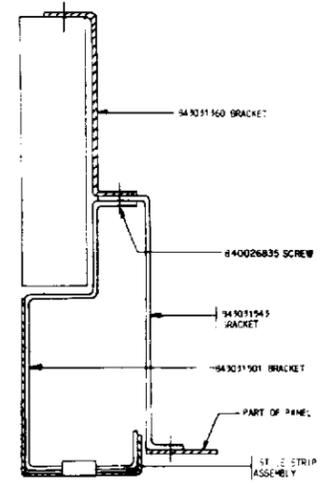
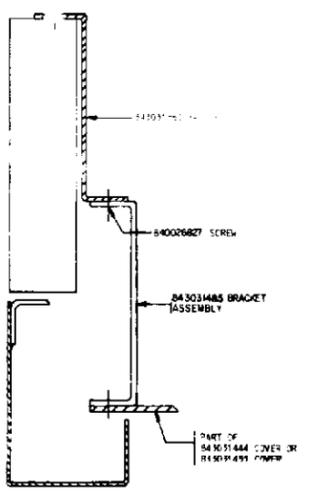
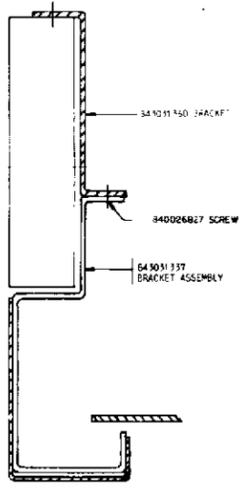
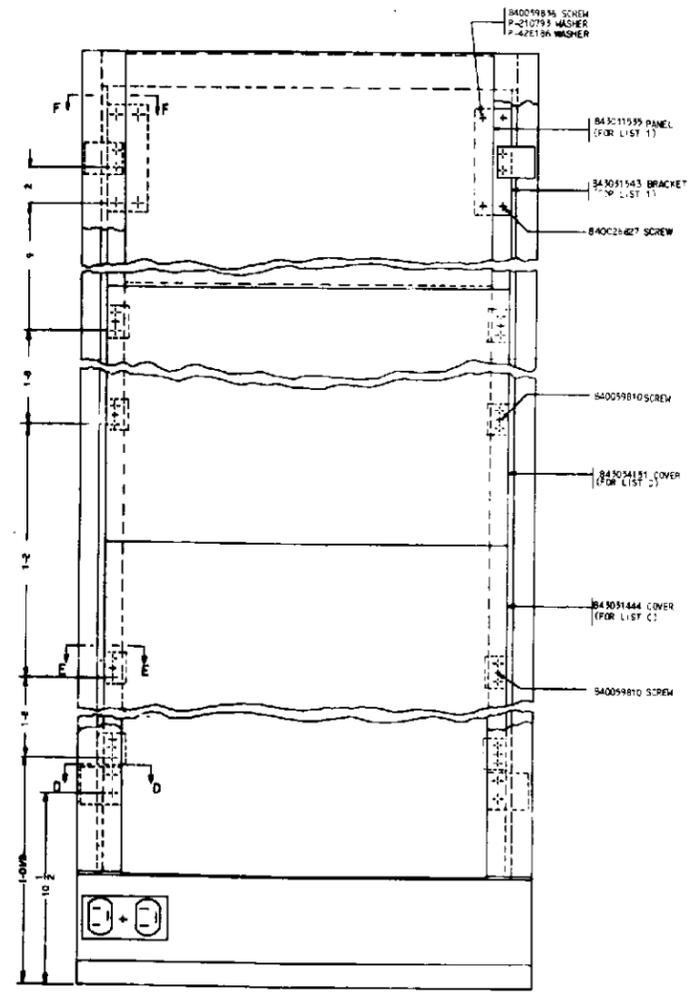
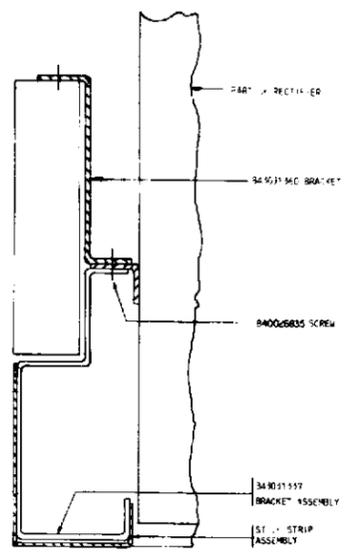
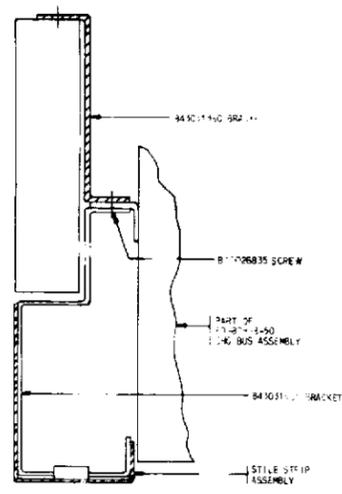
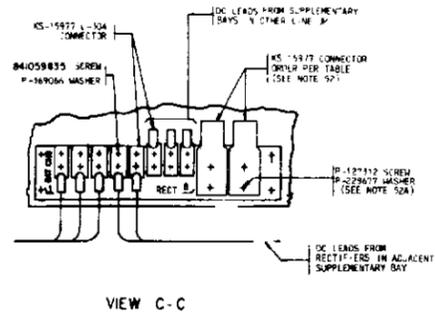
REAR VIEW

TABLE B (CHARGE BAY AND GRID BUS BAYS)	
FOR WIRE GA. SIZE	USE CONNECTOR KS-15977 LIST
18GA	105
20GA	106
22GA	107

POWER SYSTEM SPECIFICATION FOR -48 VOLT, 100 TO 400 AMPERE OUTPUT SUPPLEMENTARY BAY 191C POWER ASSEMBLY		DWG. SIZE 12x	SHEET 3
WESTERN ELECTRIC		J86917B-1	SHEET P.

J86917B-1

20-87-214E (3-74)  
2018191 (1)



PARTIAL FRONT VIEW  
FIG A  
OTHERWISE SAME AS FIG 1  
FRONT VIEW

J8697B-1

POWER SYSTEMS SPECIFICATION FOR 48 VOLT, 100 TO 500 AMPERE OUTPUT SUPPLEMENTARY BAY PAC POWER PLANT		DATE 125	ISSUE 2
WESTERN ELECTRIC		J8697B-1	SHEET 1

20-32-2148 (2-75)  
REVISED 12-6-75