

American Telephone and Telegraph Company

BELL SYSTEM PRACTICES
Teletypewriter Stations

ADDENDUM P33.005
Issue B, 7-1-56
Long Lines Department
Dist. Class. 400AC
600AC

SOTUS - SEQUENTIAL SELECTOR
AND SELECTOR PANEL
REQUIREMENTS AND PROCEDURES

1. GENERAL

1.001 This Addendum supplements Section P33.005, Issue 5 to provide: (a) A requirement to prevent operating failures caused by insufficient clearance between selected function levers and their associated blocking levers, and (b) An adjustment to insure a universal contact closure time of at least .035 seconds. This issue supersedes Issue A.

3. SEQUENTIAL SELECTOR

The following changes apply to Part 3 of this section:

(a) 3.31 - Add the following note to the note which follows the Blocking and Latching Lever Assembly Lower Comb adjustment.

Note: Make certain that there is at least .015 inches clearance between the front edge of every selected function lever and the rear edge of the engaging stop of the associated blocking lever. Check all function levers whether the blocking levers are unblocked by the blocking wedges or by selected contact operating levers.

(b) 3.53 - Change the adjustment specified in this paragraph from "Min. .007 inches, Max. .010 inches clearance" to "Min. .012 inches, Max. .018 inches clearance between the lower bifurcated contact springs and their associated backstops measured at the end of the backstop".