

BELL SYSTEM PRACTICES
Teletypewriter and Data Stations

ADDENDUM P34.601
Issue 2, June, 1958
AT&T Co Standard

28 TELETYPEWRITER

LUBRICATION

1. GENERAL

1.001 This addendum supplements Section P34.601, Issue 3.

1.002 This addendum is reissued to include the lubrication procedures for the maintenance of the 28F and 28G teletypewriter cabinets which are a part of the 28 automatic sending-receiving sets. The 28F teletypewriter cabinet is used in the 82 teletypewriter switching system.

3. CABINET AND ELECTRICAL SERVICE UNIT

The following change applies to Part 3 of the section:

- (a) 3.03—added

5. TYPING UNIT

The following changes apply to Part 5 of the section:

- (a) 5.07, 5.50, and 5.55—revised

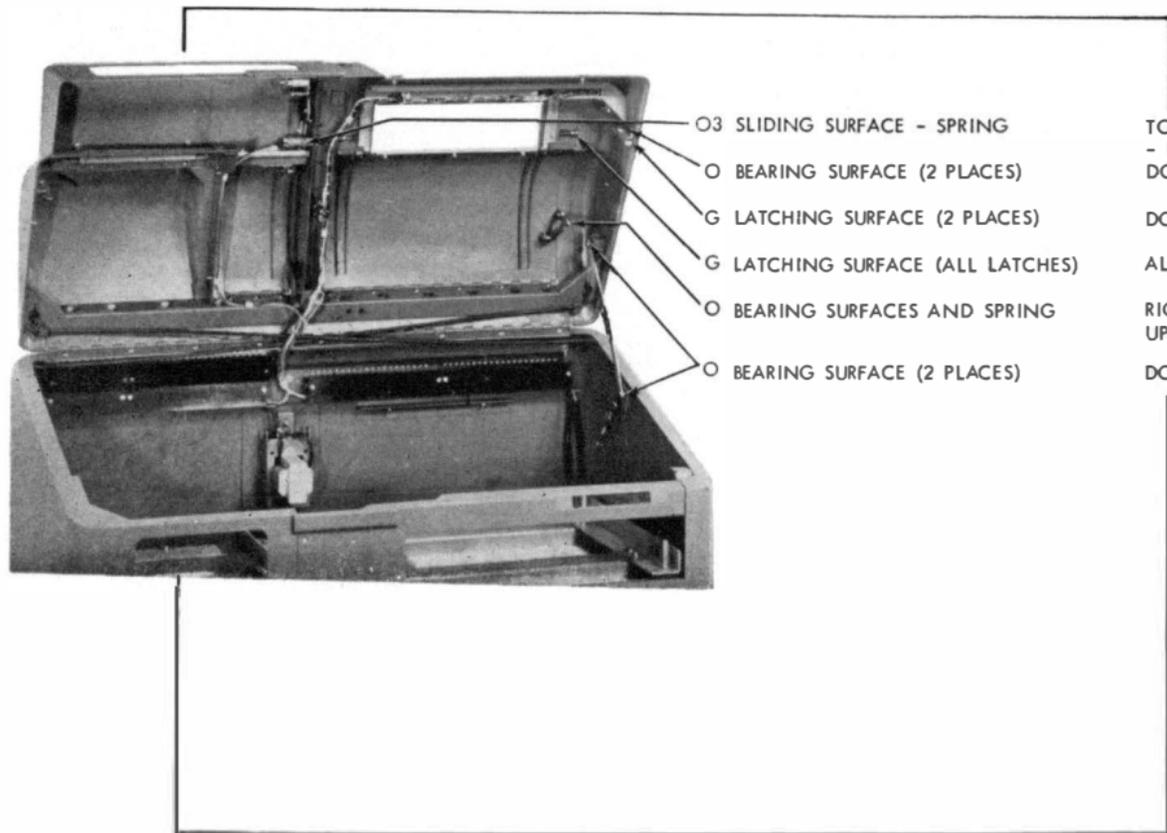
6. MISCELLANEOUS FEATURES

The following changes apply to Part 6 of the section:

- (a) 6.10—revised
(b) 6.13 to 6.16, incl—added

3. CABINET AND ELECTRICAL SERVICE UNIT

3.03 28F AND 28G CABINETS



O3 SLIDING SURFACE - SPRING

O BEARING SURFACE (2 PLACES)

G LATCHING SURFACE (2 PLACES)

G LATCHING SURFACE (ALL LATCHES)

O BEARING SURFACES AND SPRING

O BEARING SURFACE (2 PLACES)

TORSION SPRING
- UPSTOP
DOME LATCH

DOME LATCH

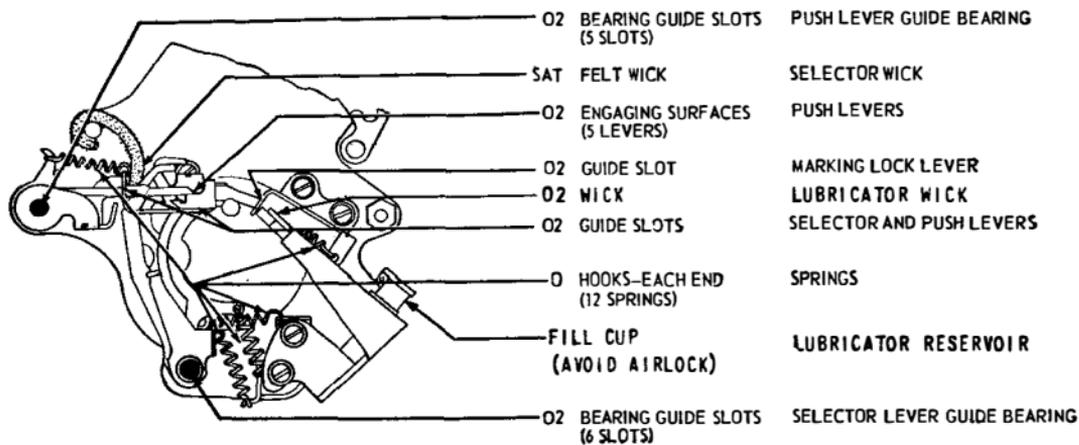
ALL DOORS

RIGHT TOP DOOR
UPSTOP ARM

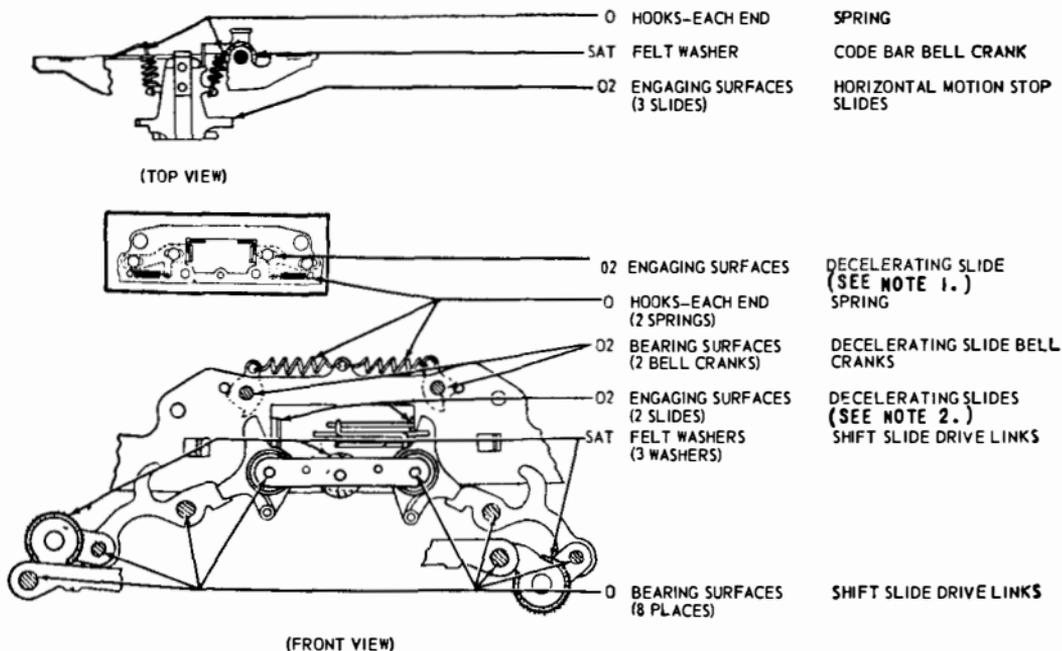
DOME UPSTOP ARM

5. TYPING UNIT

5.07 SELECTOR MECHANISM



5.50 HORIZONTAL POSITIONING MECHANISM (Continued)



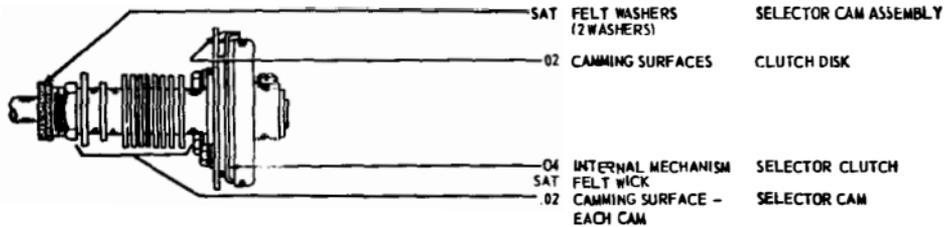
SPRING
CODE BAR BELL CRANK
HORIZONTAL MOTION STOP
SLIDES

DECELERATING SLIDE
(SEE NOTE 1.)
SPRING
DECELERATING SLIDE BELL
CRANKS
DECELERATING SLIDES
(SEE NOTE 2.)
SHIFT SLIDE DRIVE LINKS
SHIFT SLIDE DRIVE LINKS

NOTES:

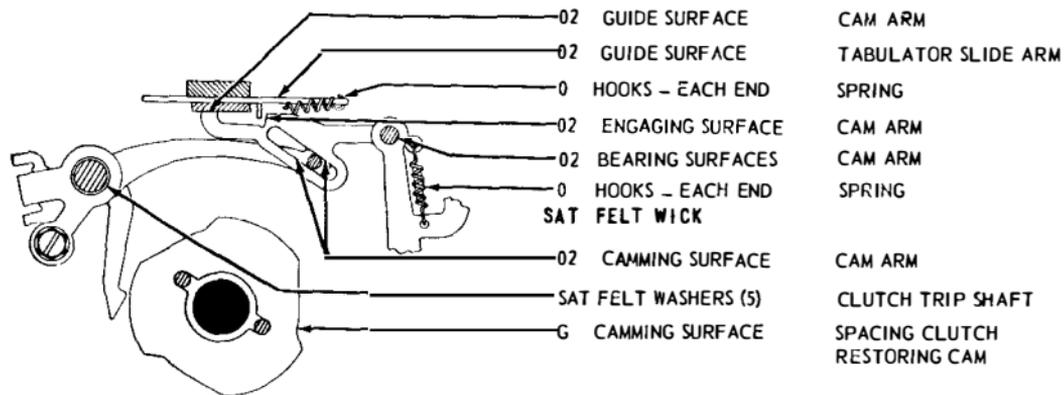
1. WITH SPRINGS LOCATED ON REAR SIDE OF THE SLIDE.
2. WITH SPRINGS LOCATED ABOVE THE SLIDE.

5.55 SELECTOR CAM, CLUTCH ASSEMBLY



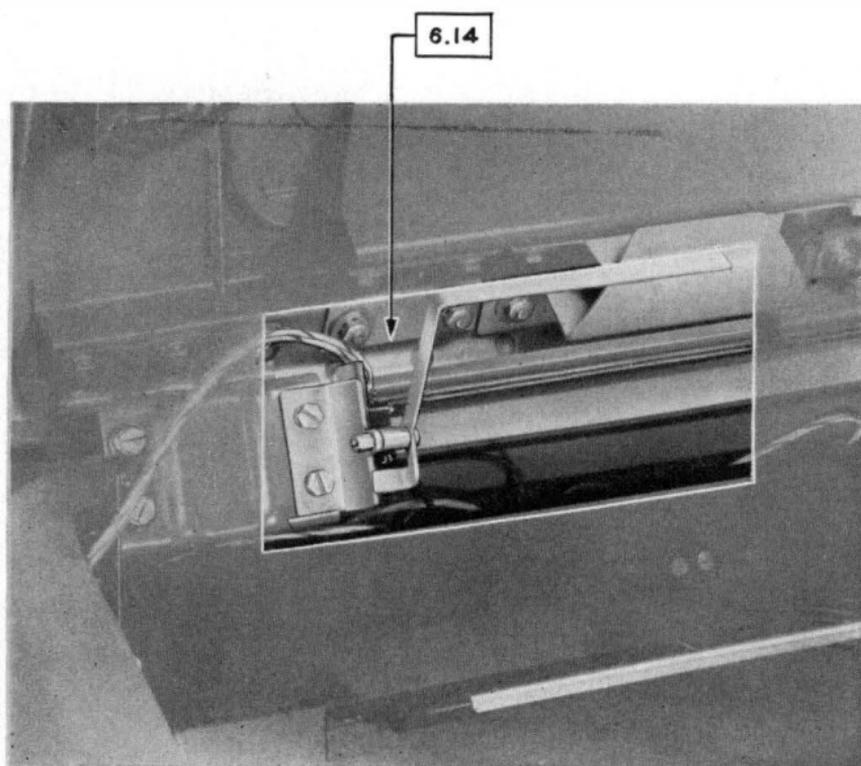
6. MISCELLANEOUS FEATURES

6.10 SPACING CLUTCH MECHANISM

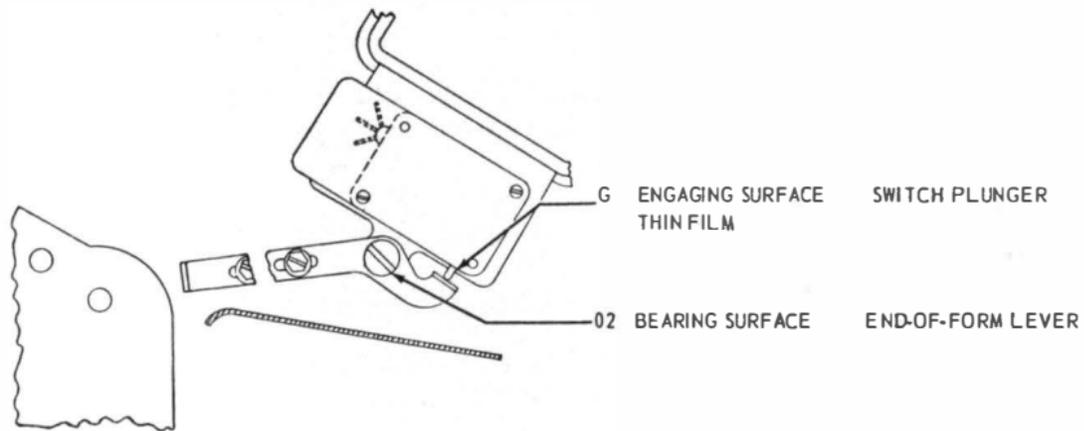


Note: The cabinet should be upright for the lubrication shown in 6.13 and 6.14.

6.13 END-OF-FORM ALARM MECHANISM(Front View)

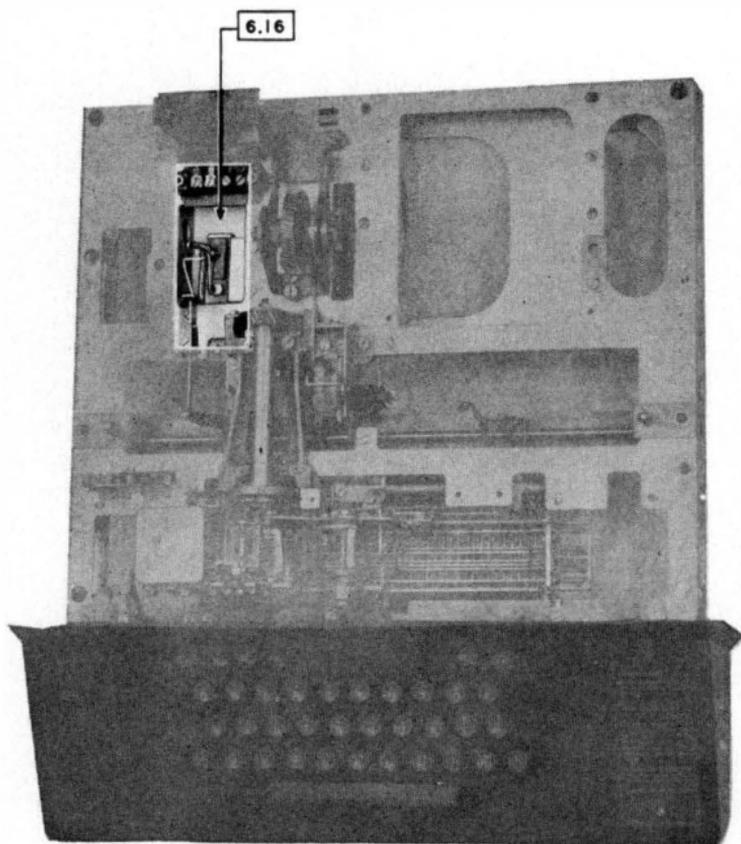


6.14 END-OF-FORM ALARM MECHANISM (Continued)



Note: The keyboard should be upright for the lubrication shown in 6.15 and 6.16.

6.15 PAPER-FEEDOUT MOTOR-START MECHANISM
(Top View)



6.16 PAPER-FEEDOUT MOTOR-START MECHANISM (Continued)

