

BELL SYSTEM PRACTICES  
Teletypewriter and Manual  
Telegraph Station and PBX  
Installation and Maintenance

SECTION P35.911  
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Long Lines Department

## INSTALLATION OF 92213 COVER BACK STOP

### NO. 14 TELETYPEWRITER

#### 1. GENERAL

1.01 This section outlines the method of installing the 92213 cover back stop on No. 14 type teletypewriters having 14-C or 14-D cutaway covers. The cover back stop is used to prevent the cover from shifting and interfering with the teletypewriter mechanism.

1.02 The parts required to provide this device are as follows:

- 1 92213 cover back stop
- 1 6745 screw\*
- 1 2669 lock washer
- 1 3438 washer

\* 74014 screws are furnished with some assemblies. These screws may be ground down to serve, if desired to use them.

1.03 In addition to adding the foregoing parts to the base, it will be necessary to modify the cover.

#### 2. INSTALLATION

2.01 To install the cover back stop, remove the 72023 cover plate, drill the base and install the parts as shown in Figure 1.

2.02 Replace the cover plate.

2.03 Modify the cover as shown in Figure 2.

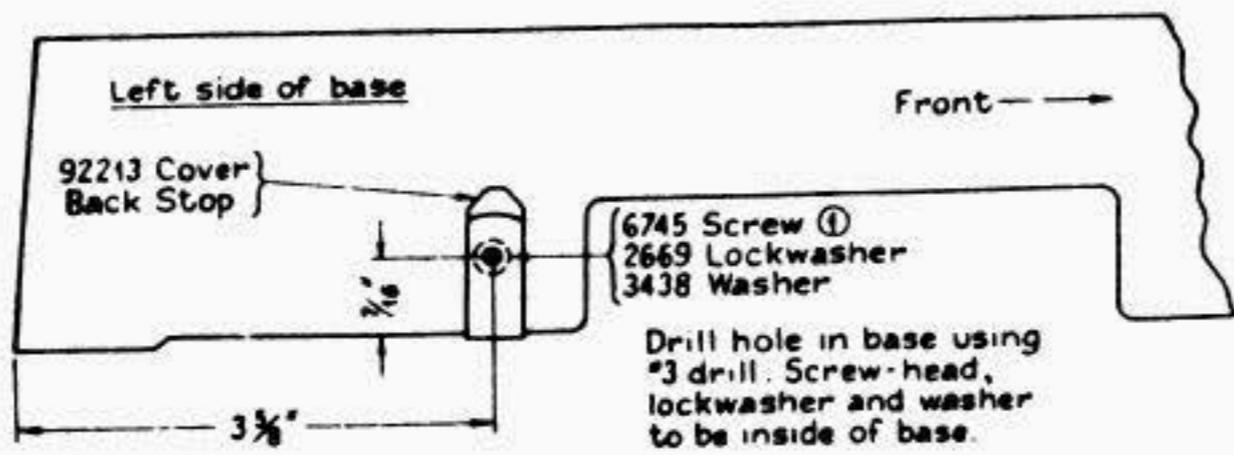


FIG. 1  
Application of Cover Back-Stop to 14 Tty Base

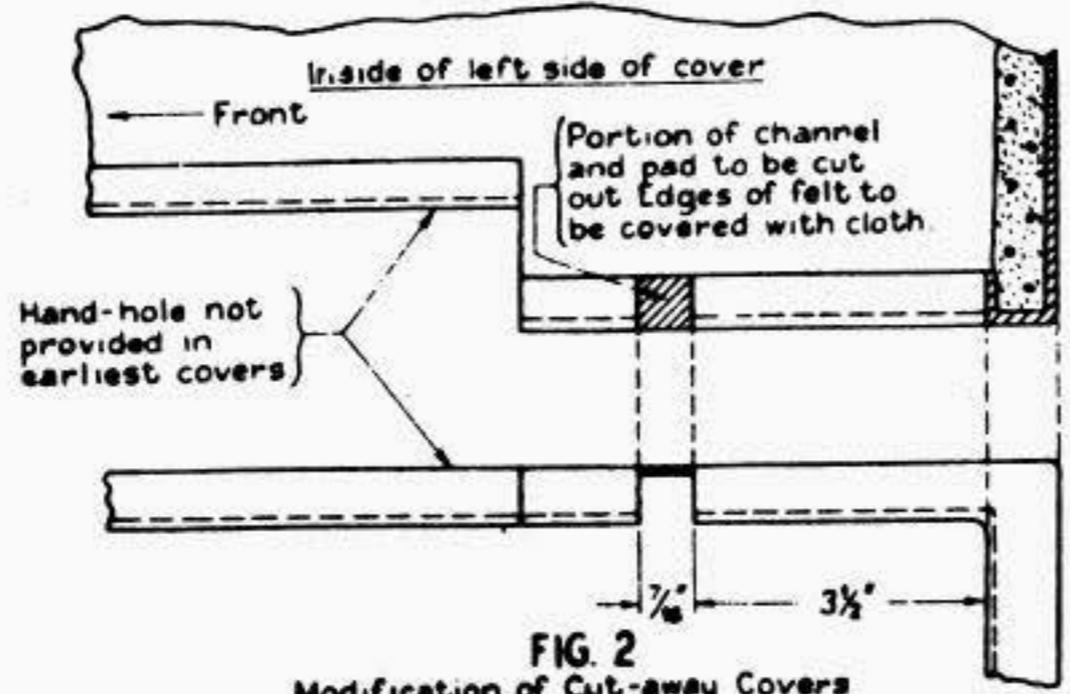


FIG. 2  
Modification of Cut-away Covers

NOTE:  
① No 74014 screws furnished with some assemblies. These screws may be ground down to serve if desired to use them.