

INSTALLATION OF THE TP122362  
SET OF PARTS ON 15 TYPING UNIT FOR  
TABULATOR CUT-OUT

1. GENERAL

1.02 This addendum is issued to include the instructions for installation of TP122362 set of parts on No. 15 typing unit installed on XRT 200 table.

3. INSTALLATION

(Replace Paragraphs)

3.05 Remove the power switch from the base unit and discard it, but retain the TP1166 mounting screws. Splice and tape the wires removed from the switch. (If XRT 200 table is being used, disregard this paragraph).

3.06 Use the TWO TP1166 screws to mount the TP122377 switch. The lever should be in a downward position. (If XRT 200 table is being used, disregard this paragraph and install 6017C key per Figures 2A and 3 of this addendum).

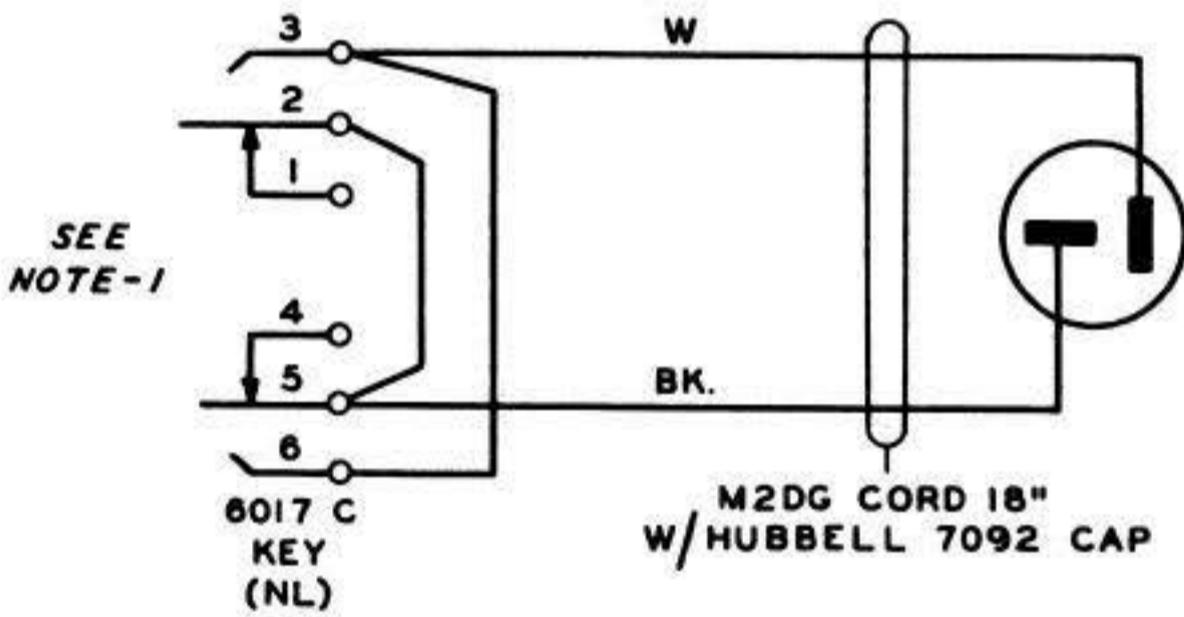
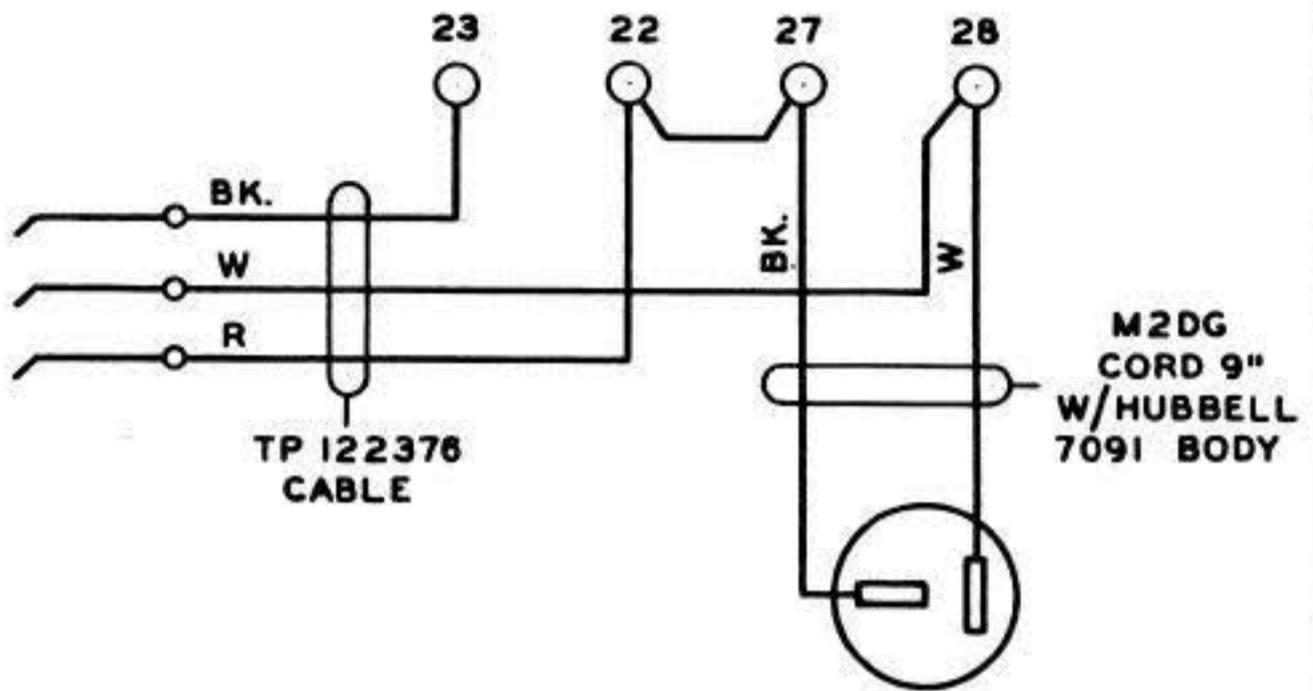
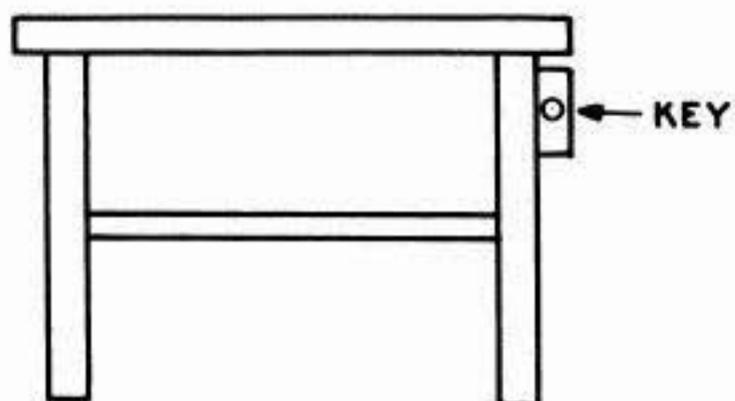


Fig.2A  
BASE UNIT



FRONT OF  
15N OR XRT 200 TABLE

NOTE:

1. SEE FIG. 3 FOR MOUNTING KEY.
2. FOR TYPING UNIT WIRING SEE FIG. 2 OF THE SECTION.

Fig. 3