

BELL SYSTEM PRACTICES
Teletypewriter Stations

SECTION P36.601.1
Issue 2, March, 1957
AT&TCo Standard

15 TYPE

TYPING UNIT AND KEYBOARD

LUBRICATION CHARTS

1. GENERAL

- 1.01 This section gives Lubrication Charts for the 15 Teletypewriter Typing Unit and Keyboard.
- 1.02 This section supplements Section P36.601.
- 1.03 This section is reissued to cover changes in lubrication due to field experience and correct errors and omissions.
- 1.04 The symbols used in connection with the charts are as follows:

SYMBOLS

O	- OIL	
G	- GREASE	
GS	- GREASE SPARINGLY	←
OGO	- OIL - GREASE - OIL	
OF	- OIL FREELY	
OH	- OIL HOLE	
OS	- OIL SPARINGLY	
OFC	- OIL FILL CUP	
ODR	- ONE DROP (OIL) RUBBED	

Fig. 1

1.05 The following points are not covered in the charts:

Typing Units

- *2.01 Felt Washers, Wicks and Fibre Gears
- *3.01 (b) (26) Ribbon feed shaft detent roller; bearings ←
- *3.01 (c) (5) Single double line feed lever
- *3.01 (c) (6) Line feed pawl mounting screw
- *3.01 (c) (7) Line feed operating lever ←
- *3.01 (c) (10) Pressure roller release shaft
- *3.01 (c) (11) Pressure roller release cam
- *3.01 (c) (12) Shoulder screws—Pressure roller
- *3.01 (c) (19) Paper spindle bearings
- *3.01 (d) (1) Fill main shaft
- *3.01 (d) (8) Prongs of inner friction disc of selector cam assembly
- *3.01 (e) (7) Felt washers—selector cam assembly
- *3.01 (e) (9) Receiving cam sleeve—peaks of cams
- *3.01 (e) (10) Main clutch—throwout lever: two pivot ← bearings
- *3.01 (e) (11) Locking wedge—point of engagement with locking levers
- *3.01 (g) (2) Bail shaft—bearings and between spacing pawl
- *3.01 (g) (3) Bearings for function bail and printing bail operating arm
- *3.01 (g) (5) Roller on printing bail arm
- *3.01 (h) (3) Flat spring in slot of "lts" push bar
- *3.01 (h) (7) Sixth vane detent lever roller
- *3.01 (i) (1) Lower bearing oil cup of spacing shaft assembly
- *3.01 (j) (7) Spacing stop lever and screw
- *3.01 (m) (1) Figs. and lts. push bar shoulder screws
- *3.01 (m) (2) Shift link mounting screws
- *3.01 (m) (3) Joint between bell-crank lever and bell-crank operating lever
- *3.01 (m) (4) Bell crank lever shoulder screw
- *3.01 (p) Sprocket feed mechanism (1), (2) and ← (3) inclusive
- *3.01 (q) Tabulator mechanism (1) to (7) inclusive
- *3.01 (r) Shift Blanks stop mechanism (1)
- *3.01 (s) Remote signal bell contact mechanism (1) to (3) inclusive
- *3.01 (t) Word Counter operating mechanism (1) to (3) inclusive

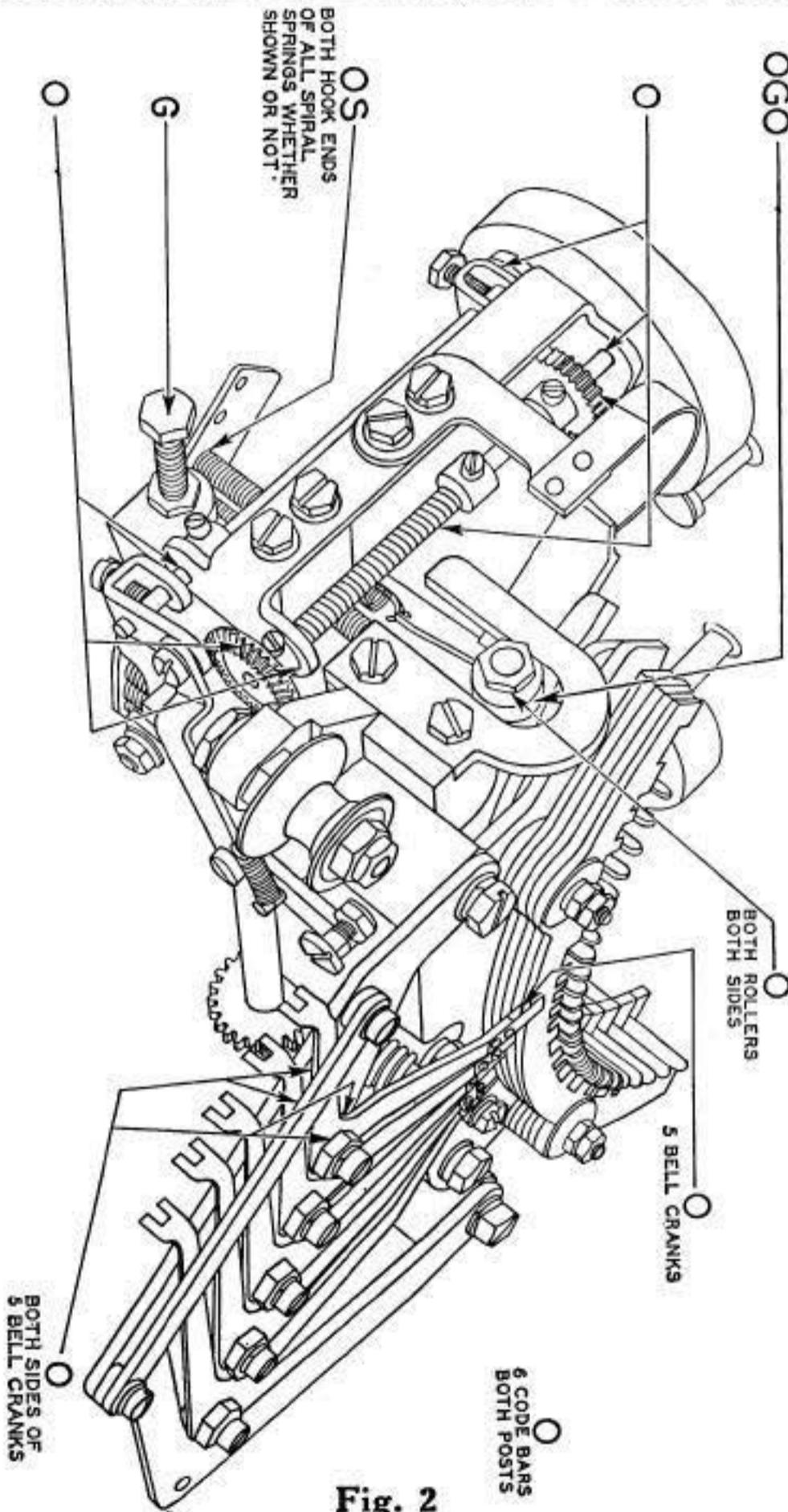
Keyboards

*3.01 (u) (2) Universal bar pilot screw bearings

*3.01 (v) (6) Contact lever pivots shaft and guiding comb

*3.01 (v) (10) Repeat space rod

* Refer to paragraphs in Bell System Practice Section P36.601.



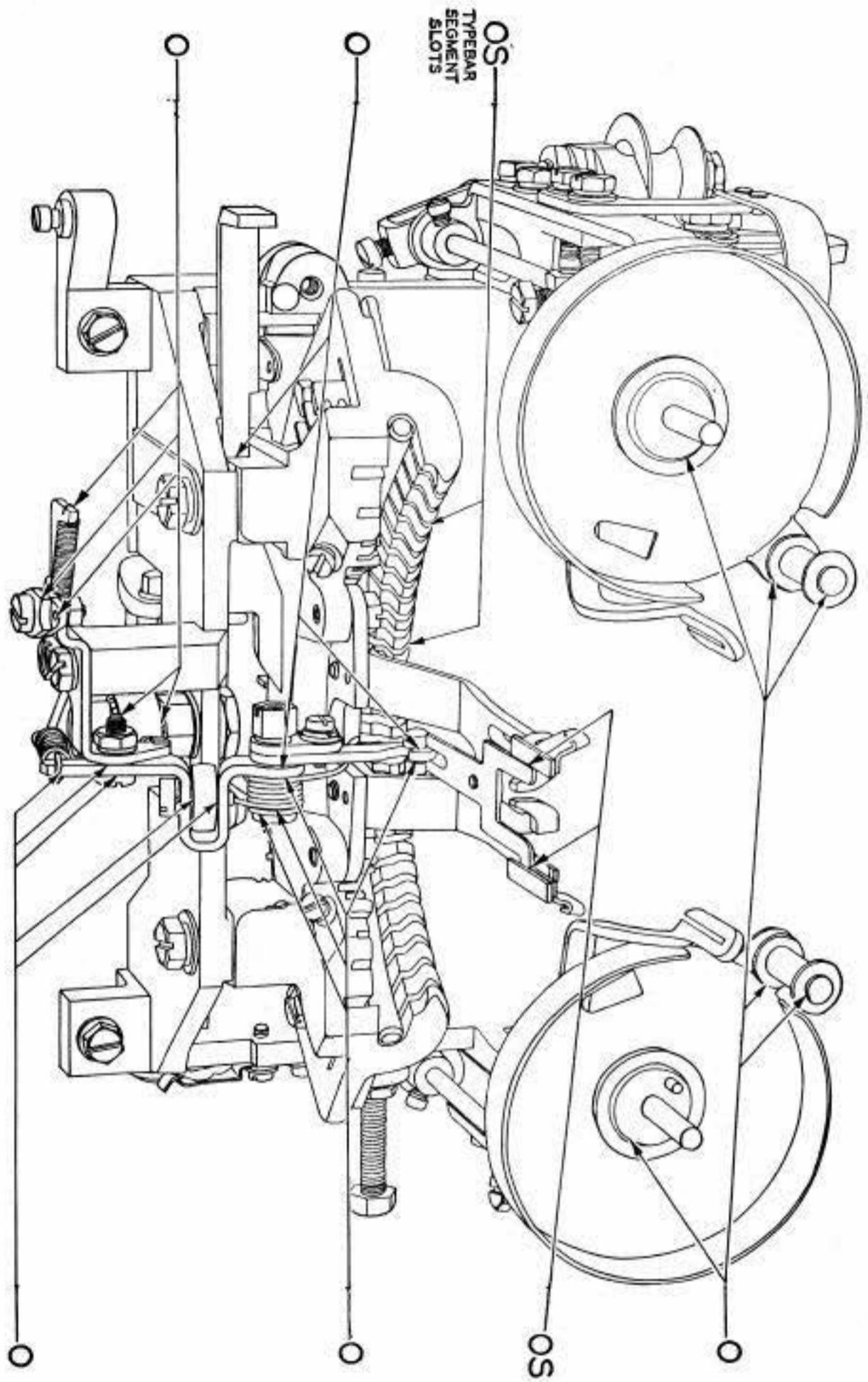


Fig. 3

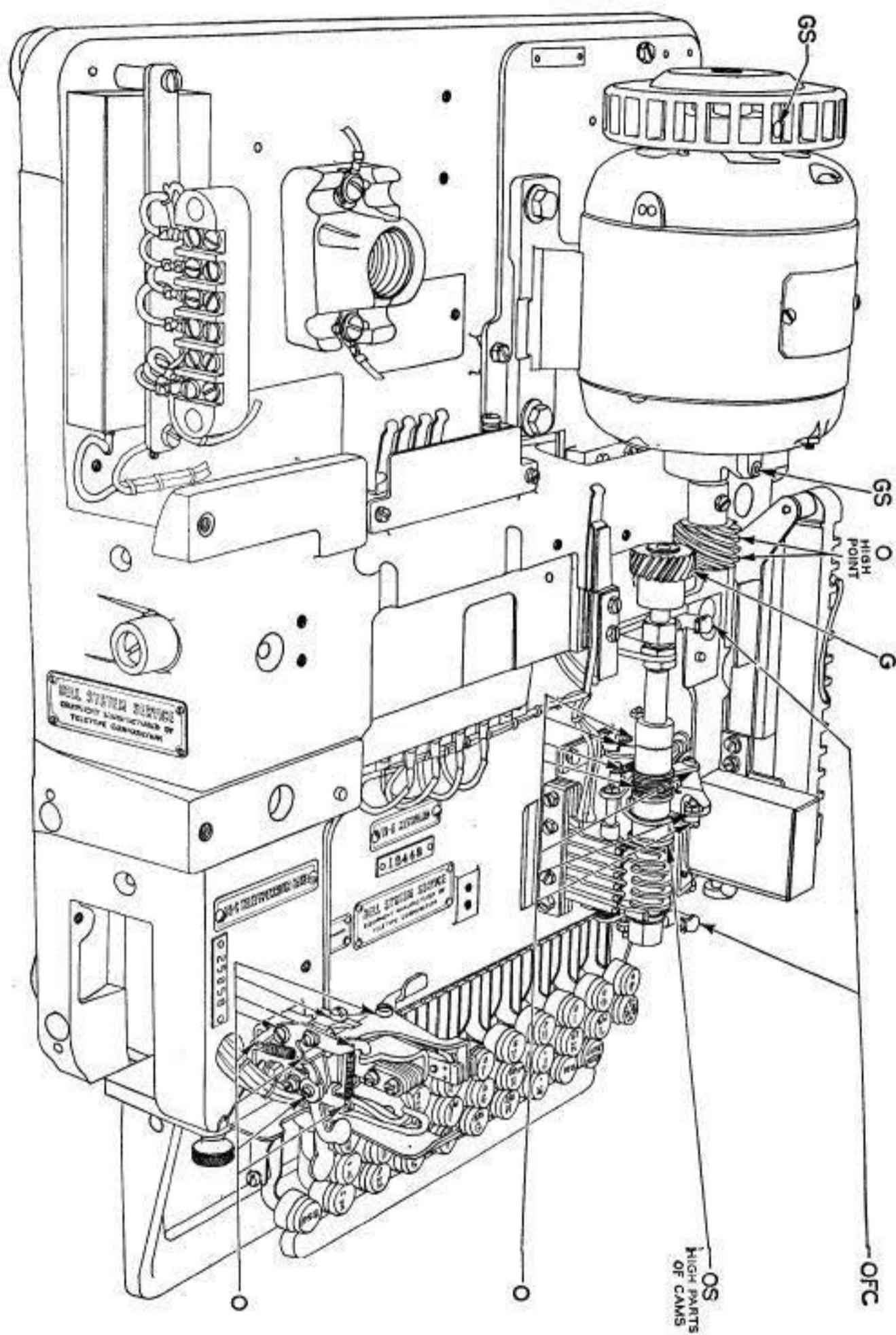


Fig. 4

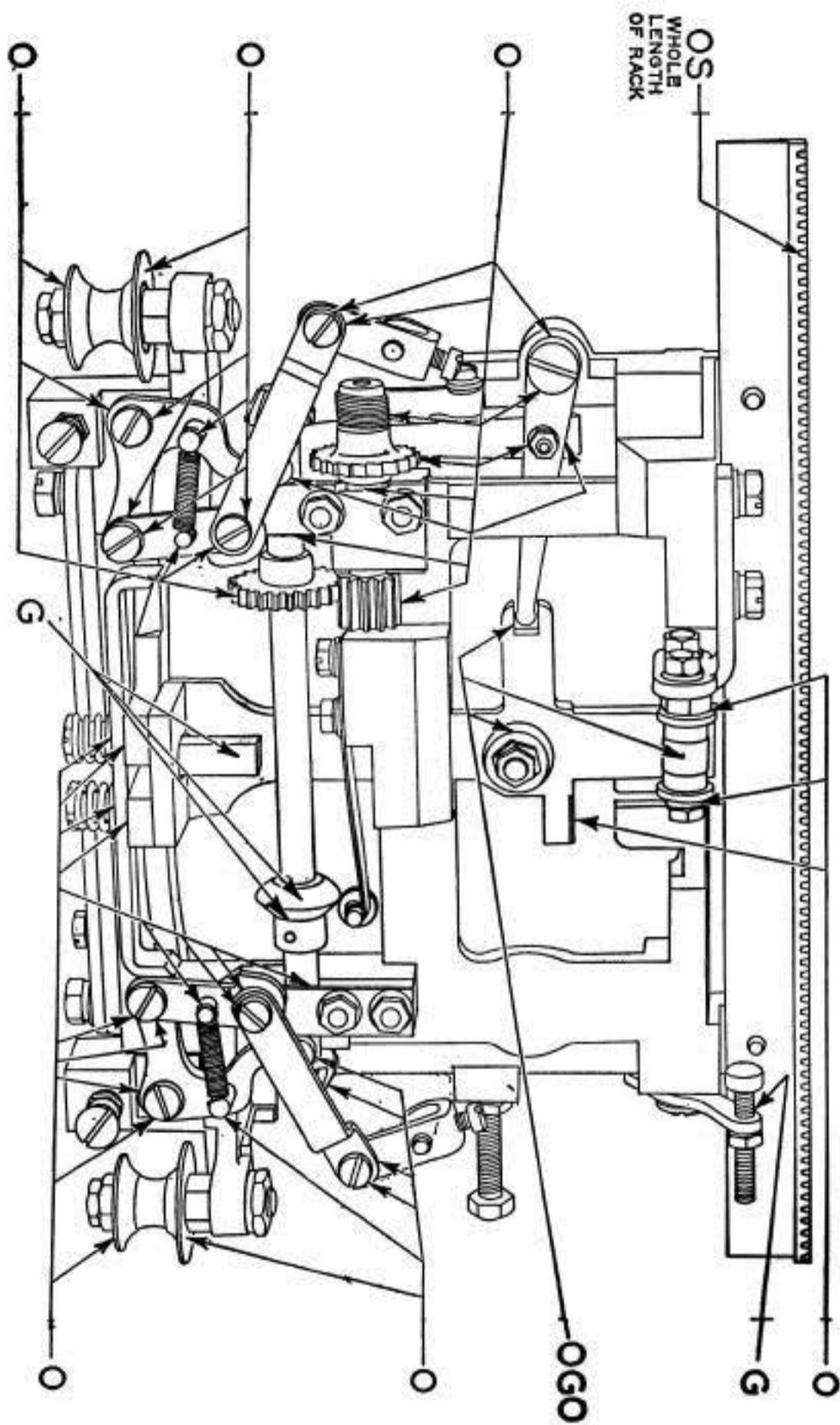


Fig. 5

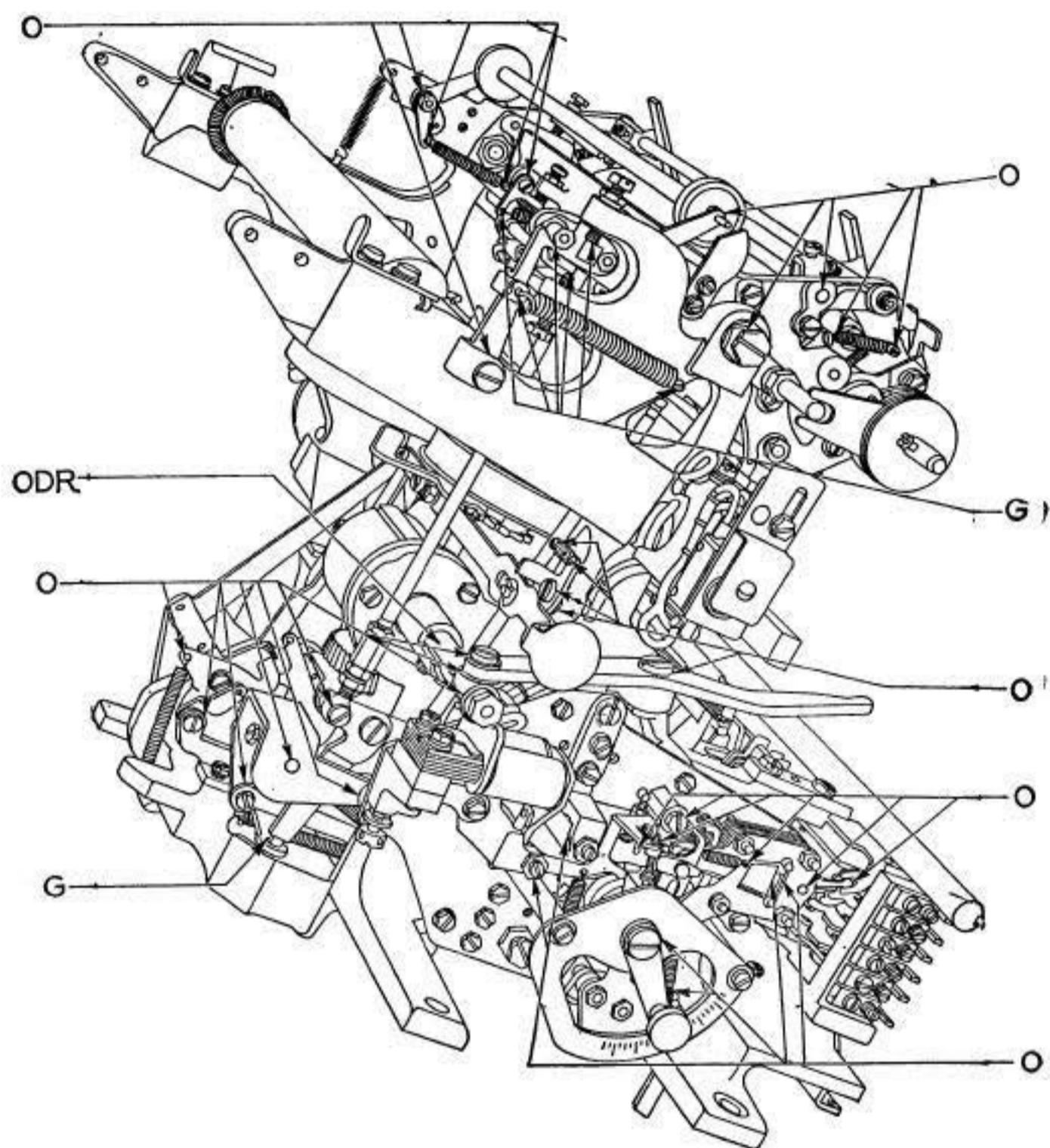


Fig. 6

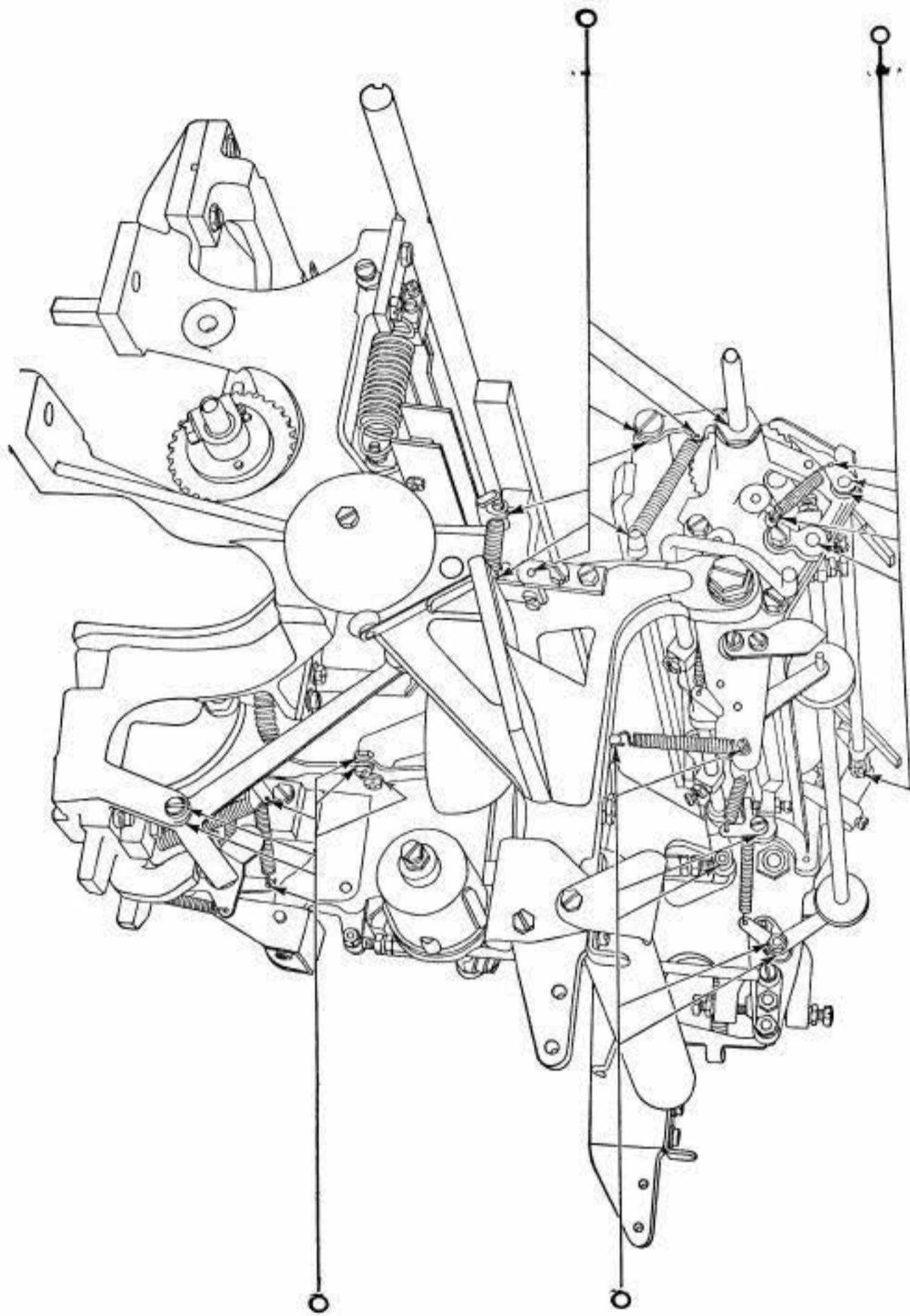


Fig. 8

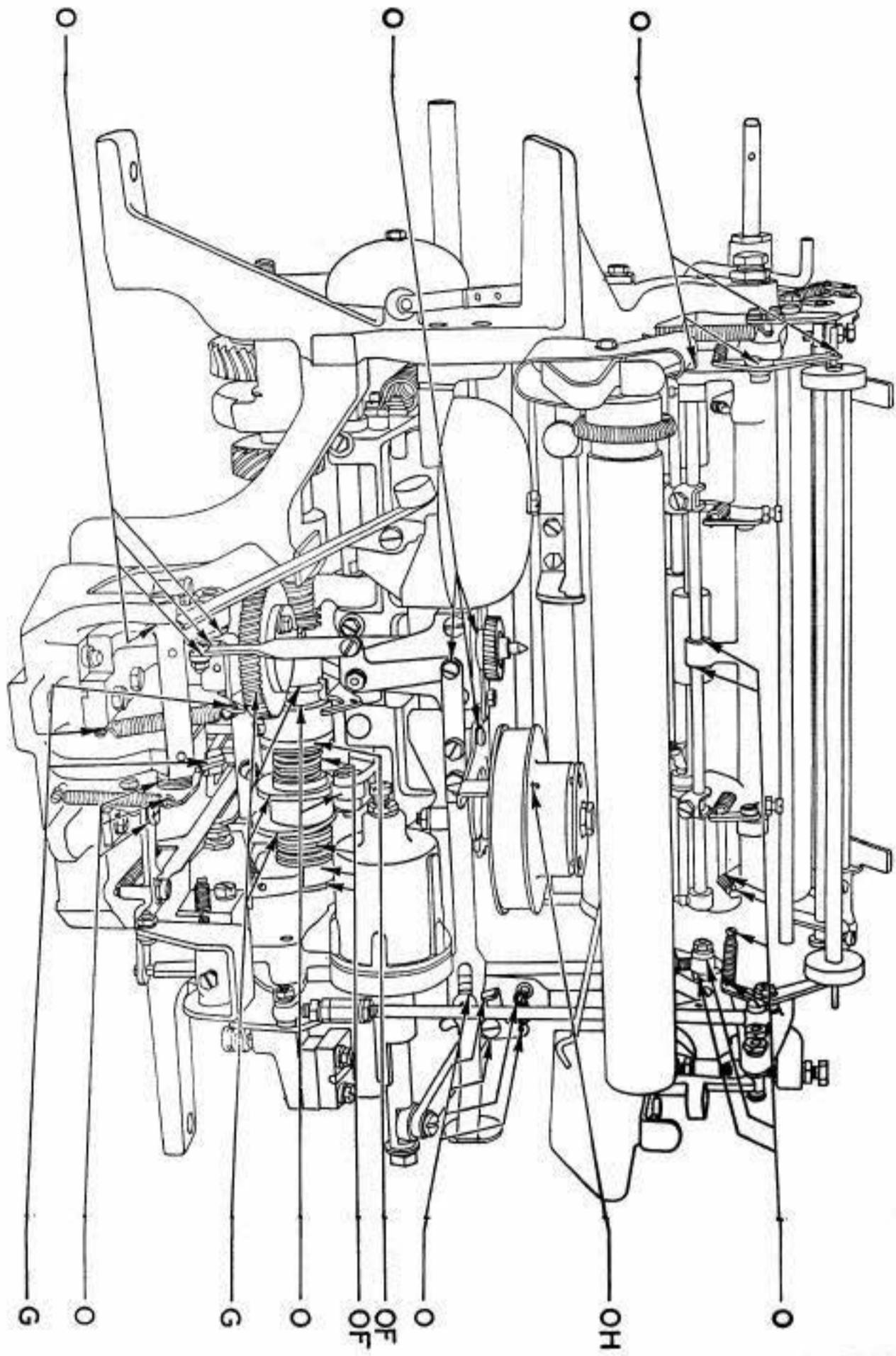


Fig. 9

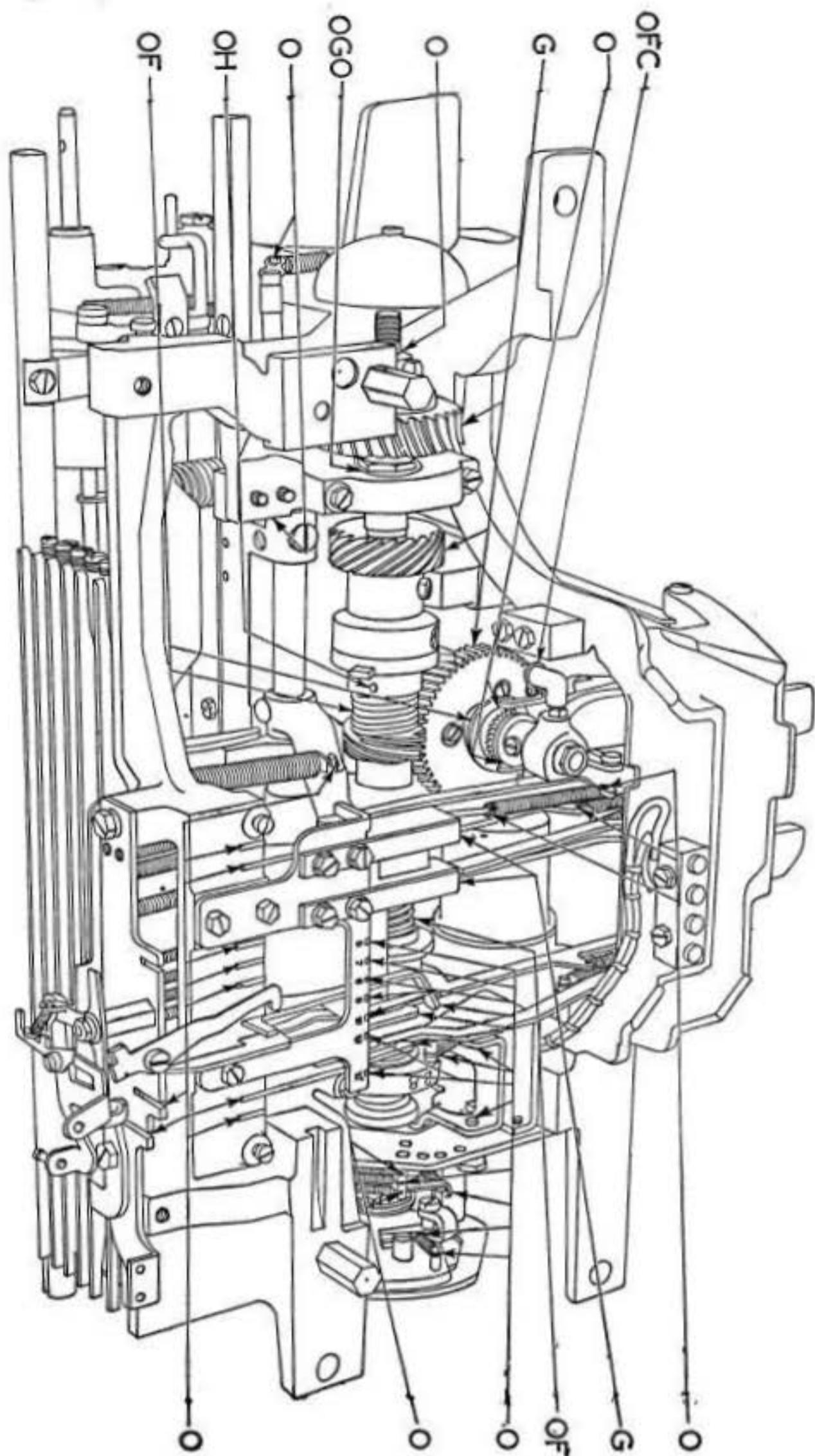


Fig. 10

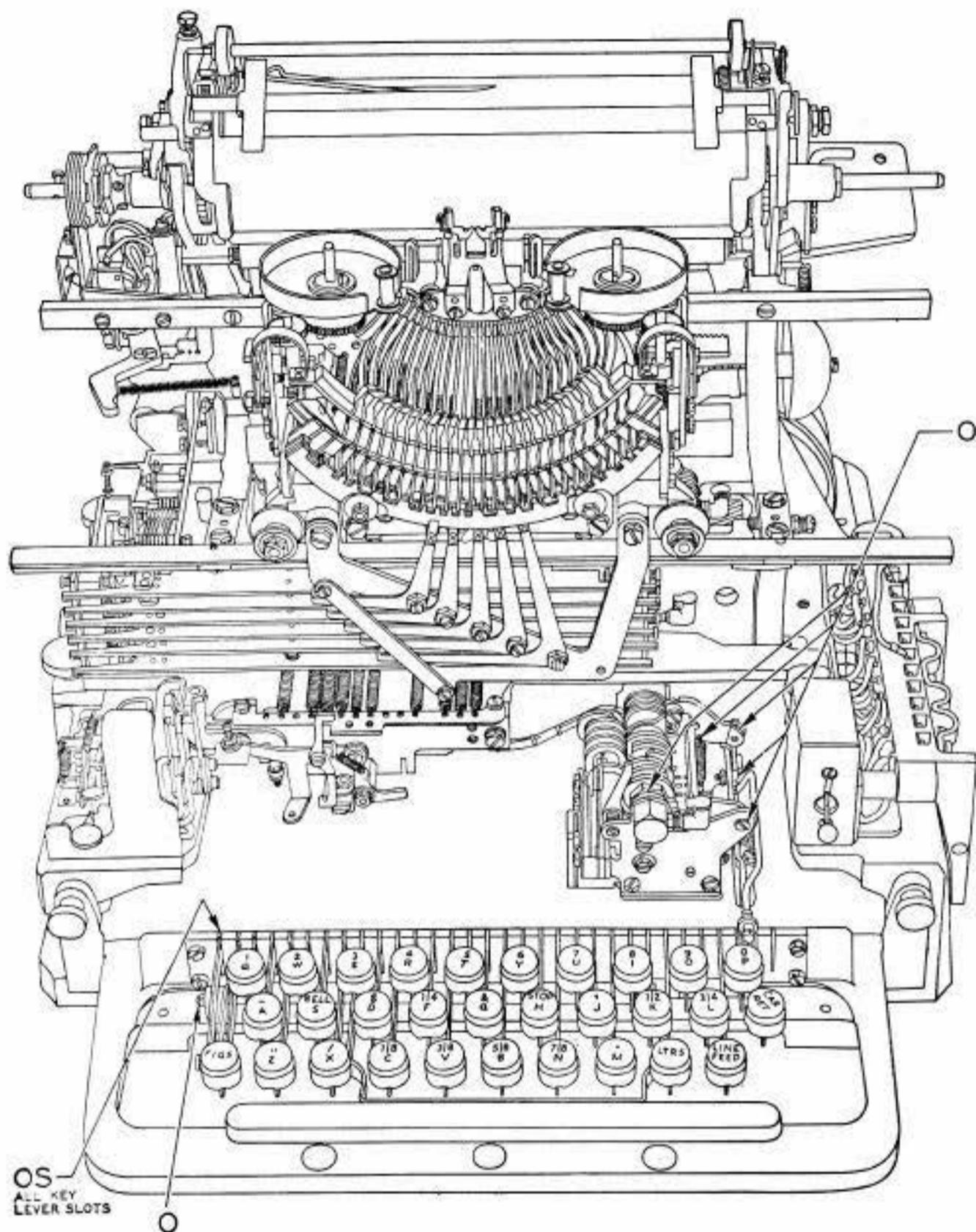


Fig. 11

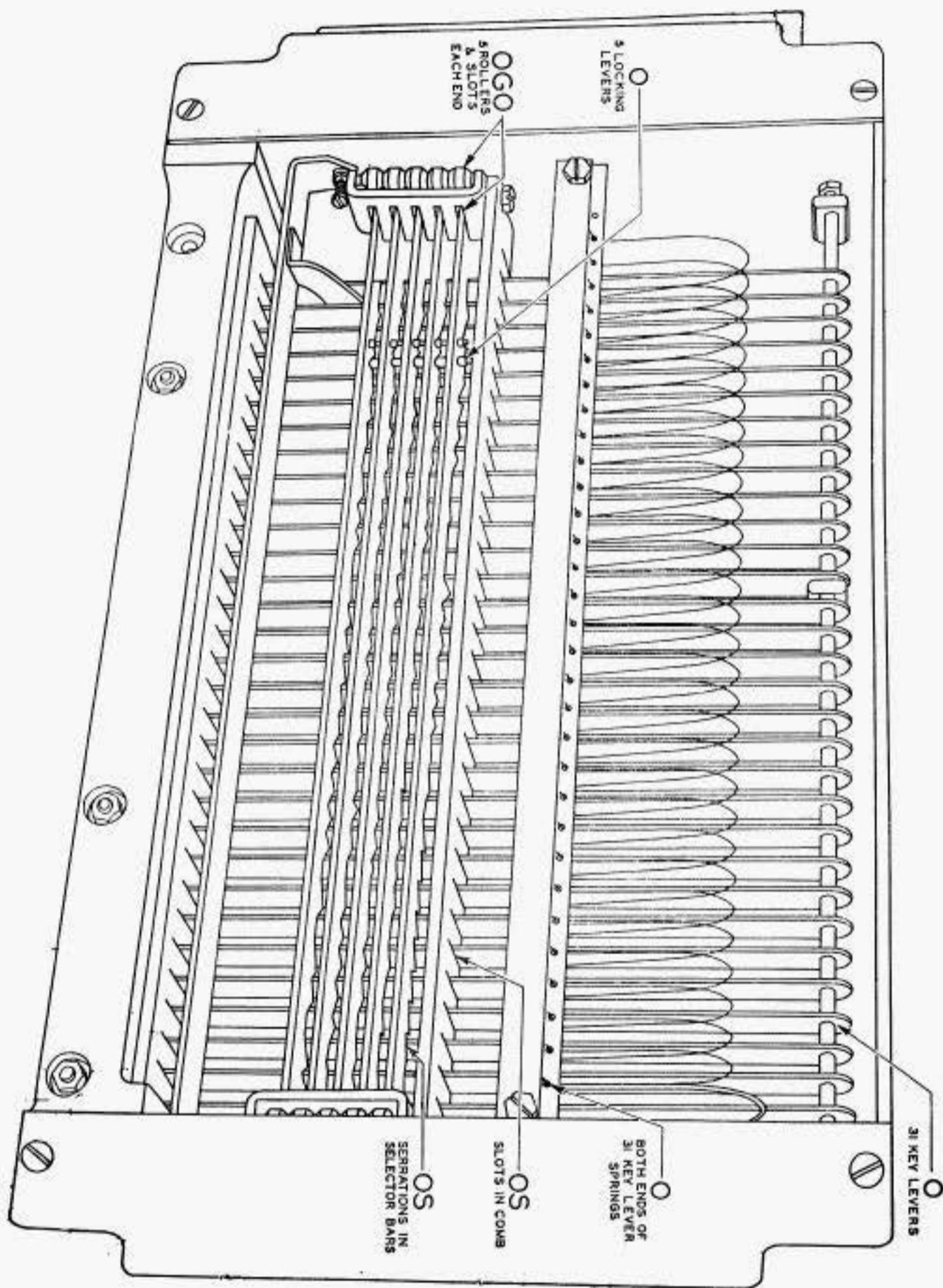


Fig. 12