

2. MODIFICATION

2.01 The function lever on which printing or spacing or both shall occur should be modified by removing a triangular section from the tip of the curved arm which normally engages the blocking bail as shown in Figure 1. Due to the hardness of the material, this modification should be made with a fairly fine grinding wheel and care should be taken not to overheat the material. Remove all sharp edges resulting from the grinding operation.

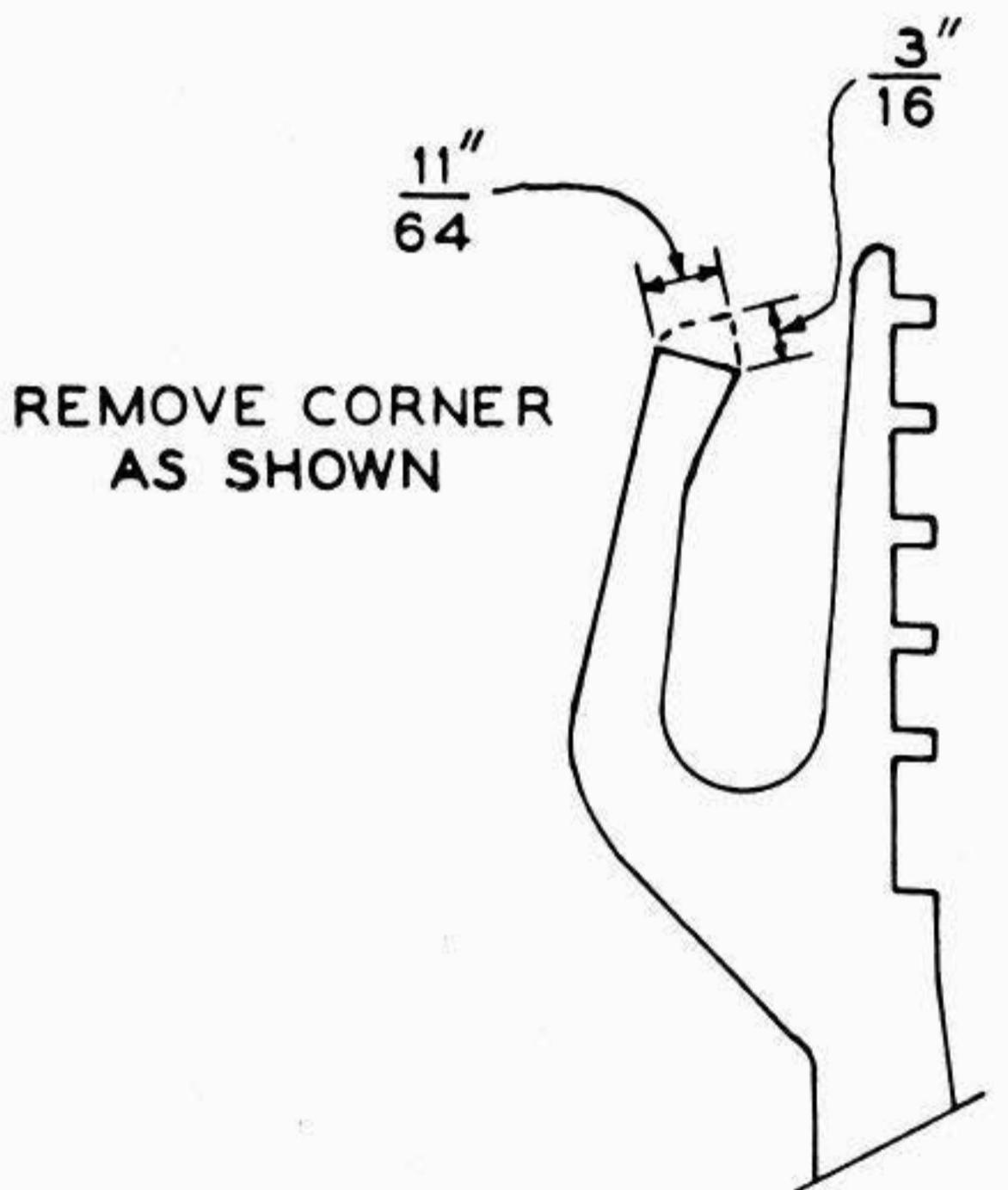


FIG. 1

3. INSTALLATION

3.01 The function lever should not be modified on the customer's premises. It can, however, be modified in the repair center and the change can then be made on the customer's premises if desired.

3.02 Remove the standard function lever or levers from the typing unit and modify or replace them with function levers modified per Paragraph 2.01.

4. ADJUSTMENTS

4.01 The requirements of the section on Typing Unit - 15-Type shall be observed.