

BELL SYSTEM PRACTICES
Teletypewriter and Manual
Telegraph Station and P.B.X.
Installation and Maintenance

SECTION P39.601
Issue 1, March, 1951
AT&T Co Standard

NO. 20-TYPE TELETYPEWRITER— LUBRICATION

TYPING UNIT — KEYBOARD AND TWO-COLOR RIBBON MECHANISM

1. GENERAL

- 1.01 This section covers the lubrication of 20-type teletypewriters in service.
- 1.02 The No. 20 teletypewriter shall be lubricated in accordance with Section P36.601, Issue 4 except as modified below.

Typing Unit (refer to Section P36.601 Par. 3.01)

***(e) Selector Unit**

- (14) (Add) Armature detent—at its bearing.
- (15) (Add) Armature detent pin—where it comes in contact with detent—grease.

***(h) Vane Frame Assembly**

- (7) (Omit).

Typing Unit—When Equipped with Two-Color Ribbon Mechanism

***(b) Type Bar Carriage Assembly**

- (27) (Add) Ribbon oscillator lever latch—at bearing and latching surface.

***(t) (Add) Two-Color Ribbon Control Mechanism**

- (1) (Add) Armature at its bearing—2 places.
- (2) (Add) Parallelogram bar link—2 places.
- (3) (Add) Parallelogram bar where it connects to armature and contacts latch on carriage.
- (4) (Add) Upper rail link.

* Refer to Par. 3.01 in Section P36.601.

- (5) (Add) Contact operating lever.
- (6) (Add) Contact operating lever latch.

Keyboard

***(u) Lubrication of Underside of Keyboard**

- (1) (Omit).
- (5) (Omit).
- (7) (Add) Selector bars—in guide slots.
- (8) (Add) Shift rockers—bearings and links.
- (9) (Add) Locking levers—at locking lever forks.